

Si based MOS is the Key

As a material Si is abundant in nature

High quality native oxide ( $\text{SiO}_2$ )

Appropriate mechanical strength

Schematic View →

- A Si substrate (P or n-type)
- $\text{SiO}_2$  is grown on it ( $800^\circ - 900^\circ\text{C}$ )
- Ohmic contacts are taken from the top and bottom.
- Sometimes, a Poly-Si layer is grown on  $\text{SiO}_2$  on which gate ohmic contact is taken.

Different Bias

Holes are attracted

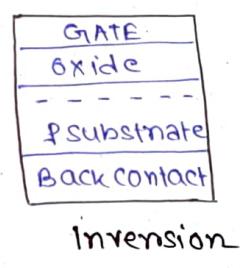
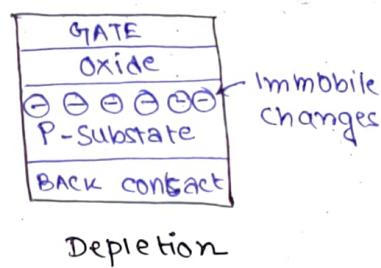
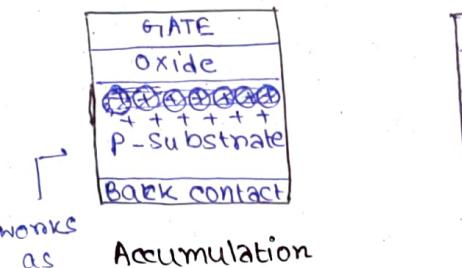
$$V_G < 0$$

Holes are repelled

$$V_G > 0$$

Electrons are attracted

$$V_G \gg 0$$



a capacitor current through a capacitor due to application of AC signal is called Displacement Current.

Higher the AC frequency higher the displacement

At zero bias → No accumulation of +ve charges

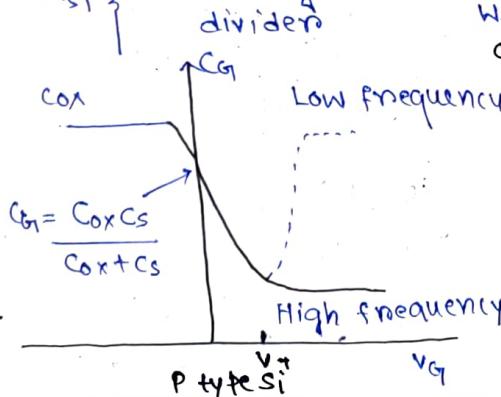
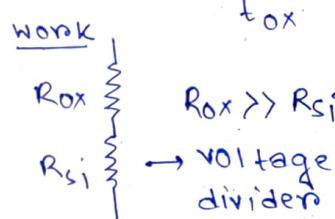
Depletion region is region which is depleted of any mobile carriers.

Not all dielectrics are insulators but all insulators are dielectrics.

The dielectrics which do not have any mobile carriers are called insulators.

$$C_{ox} = \frac{\epsilon_0 \epsilon_{ox} A}{t_{ox}}$$

$$C_D = \frac{\epsilon_0 \epsilon_{si} A}{w_D} \quad w_D \rightarrow \text{depletion width}$$



AS  $V_G$  increases → More holes will be repelled → width of the depletion region will increase → Capacitance will decrease gradually (Two capacitor connected in parallel) → After a certain time when both the electric field will oppose each other the capacitance becomes constant.

In electronics  $e^-$  are transported through Semiconductor, gas and vacuum.

In a semiconductor conductivity can be varied over a range of magnitude by varying impurity doping concentration, temperature, and optical excitation.

Device, Analog Circuits, Digital Circuits, Device/IC Fabrication technology.

1. Computation, 2. Communication, 3. Control and Instrumentation, 4. Power Electronics.

### Effective Mass:

Electrons in a crystal are not completely free, but instead interact with the periodic potential of the lattice. As a result, their 'wave particle' motion cannot be expected to be the same as that for  $e^-$  in free space. Thus, in applying the usual equations of Electrodynamics to charge carriers in solids, we must use altered values of particle mass. So for most of the influence of the lattice  $e^-$  and holes can be treated as 'almost free' carriers.

For a free  $e^-$   $\vec{F} = \hbar \vec{k} = m \vec{v}$

$$E = \frac{1}{2} m \vec{v}^2 = \frac{\vec{p}^2}{2m} = \frac{\hbar^2 \vec{k}^2}{2m} \Rightarrow \frac{dE}{dk} = \frac{\hbar^2 \vec{k}}{m} \Rightarrow \frac{d^2 E}{dk^2} = \frac{\hbar^2}{m}$$

$$\Rightarrow m = \frac{\hbar^2}{\frac{d^2 E}{dk^2}}$$

The effective mass of an  $e^-$  in a band with a given  $(E, \vec{k})$  relationship is

$$m^* = \frac{\hbar^2}{\frac{d^2 E}{d\vec{k}^2}}$$

From

the  $E-k$  we can calculate  $m^*$

$e^-$ 's  $m^*$   $\rightarrow$  conduction band slope

hole  $m^*$   $\rightarrow$  valence band slope

For GaAs the slope of conduction band is higher than Si so the effective mass of  $e^-$  is greater than GaAs

At the bottom of the conduction band  $\frac{d^2 E}{d\vec{k}^2}$  is +ve

But at the top " " VB  $\frac{d^2 E}{d\vec{k}^2}$  is -ve

$\therefore m^*$  is -ve at the (or near the) top of the valence band

The VB  $e^-$  with -ve mass and -ve charge move in the electric field in the same directions as holes with +ve mass and positive charge.

### CARRIER CONCENTRATIONS:

$$N_e(E) = \frac{4\pi}{h^3} (2m^*)^{3/2} (E - E_C)^{1/2} \quad \text{for } E > E_C$$

$$N_v(E) = \frac{4\pi}{h^3} (2m^*)^{3/2} (E_V - E)^{1/2} \quad \text{for } E < E_V$$

$N(E) dE$  is the density of states per unit volume between energy  $E$  and  $E+dE$

Fermi - Dirac distribution function  $f(E)$  gives the probability that an available energy state at  $E$  will be occupied by an  $e^-$  at temperature  $T$

$$f(E) = \frac{1}{1 + e^{-(E-E_F)/KT}}$$

Properties of  $f(E)$ :

$$\rightarrow \text{At } T=0 \text{ and } E < E_F ; f(E) = \frac{1}{1 + e^{-\infty}} = 1$$

$$\rightarrow \text{At } T=0 \text{ and } E > E_F ; f(E) = \frac{1}{1 + e^{\infty}} = 0$$

$$\rightarrow \text{At } T>0 \text{ and } E=E_F ; f(E) = \frac{1}{1+e^0} = \frac{1}{2}$$

Carmier Concentration : Electron and hole

$$n_0 = \int_{E_C}^{\infty} N_C(E) f(E) dE$$

$$\text{For } E-E_F \text{ greater than several } RT, f(E) = e^{-(E-E_F)/KT}$$

$$\therefore n_0 = \frac{4\pi}{h^3} (2m_h^*)^{3/2} \int_{E_C}^{\infty} (E-E_C)^{1/2} e^{-(E-E_F)/KT} dE$$

$$= 2 \left( \frac{2\pi m_h^* K T}{h^2} \right)^{3/2} e^{(E_F-E_C)/KT}$$

$$\Rightarrow n_0 = N_C e^{-(E_C-E_F)/KT} \text{ where } N_C = 2 \left( \frac{2\pi m_h^* K T}{h^2} \right)^{3/2}$$

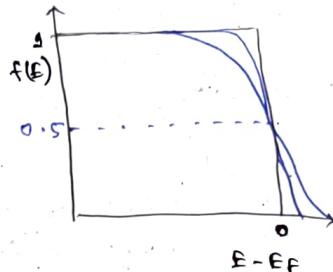
•  $N_C$  is called effective density of states in the conduction band.

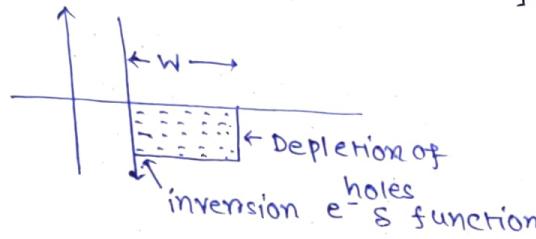
$$\text{Similarly, } P_v = \int_{E_F}^{\infty} N_V(E) [1-f(E)] dE$$

$$= 2 \left( \frac{2\pi m_p^* K T}{h^2} \right)^{3/2} e^{-(E_F-E_V)/KT}$$

$$= N_V e^{-(E_F-E_V)/KT}$$

where  $N_V = 2 \left( \frac{2\pi m_p^* K T}{h^2} \right)^{3/2}$  is the effective density of states in valance band.





For intrinsic Si carrier concentration  $\sim 10^{11} / \text{cc}$

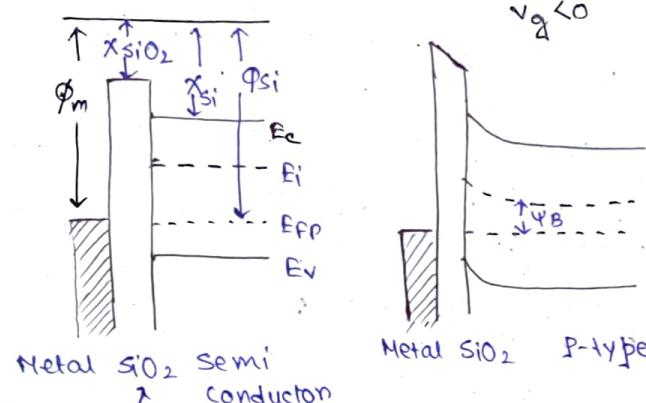
Doping concentration of Si  $\sim 10^6 - 10^7 / \text{cc}$  to get a current of mA/cm<sup>2</sup>.

There is no significance of generation, recombination for doped material.

For Si Generation recombination time gap  $\sim 10 \text{ ms}$

So ~~in~~ in Si device for a frequency 100 Hz the ~~in~~ depletion capacitance is no more  $\rightarrow$  Minority carrier increases.  
High frequency  $\rightarrow$  Change in depletion region become negligible.

Band diagram in MOS:



Band structure is ~~the~~ the ~~electrostatic~~ energy description of electron in a device

Work function of a metal is the minimum energy required to expel ~~an~~  $e^-$  from fermi level.

Insulator

When the band bends downward,  $\psi_s > 0$ ; and when it bends upward,  $\psi_s < 0$

for  $\psi_s < 0$  accumulation of holes (band bends upward) for p-type substrate.

for  $\psi_s > 0$  accumulation of  $e^-$  for n-type substrate.

for n-type  $\rightarrow$  Fermi level  $\uparrow \rightarrow$  Work function decreases

for p-type  $\rightarrow$  Fermi level  $\downarrow \rightarrow$  " " " " increases

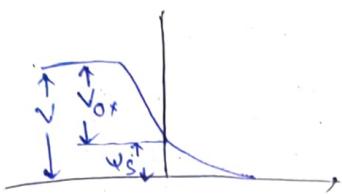
Barrier for hole is ~~downward~~ <sup>n</sup> downward.

When a -ve voltage is applied at metal  $\rightarrow$  accumulation of holes occurs at the interface btw the oxide and semiconductor  $\rightarrow$  As a result the bands will bend upward

In insulation voltage drop is linear but for semiconductor non linear.

Voltage drop across oxide layer is maximum and the remaining voltage will drop across the semiconductor

and gradually become zero.



$$\Psi_B = \frac{kT}{q} \ln \left( \frac{N_A}{n_i} \right)$$

↓  
Shift of fermi level

Dopping increases  $\rightarrow$  shift of fermi level increases

$N_A$   $\rightarrow$  Dopping concentration

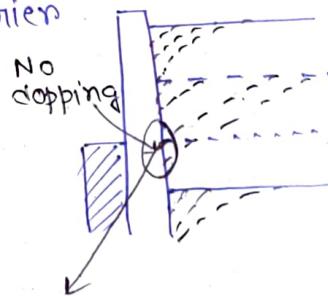
$n_i$   $\rightarrow$  Intrinsic carrier concentration

Intrinsic carrier concentration  $\uparrow \rightarrow$  ~~Resistance~~ Resistance  $\downarrow \rightarrow$  Band gap  $\downarrow$ .

How does an inversion layer form?

As voltage  $V$  increases  $\rightarrow$  holes repels  $\rightarrow \Psi_B$  decreases  $\rightarrow$  bending become flat

No increase of voltage  $\rightarrow$  fermi level bends downward  
 $\rightarrow$  At a certain ~~point~~ time it will overlap with the intrinsic carrier concentration  $\rightarrow$  No majority carriers  $\rightarrow$   
~~No doping, only minority carrier~~  
due to AC current  $\rightarrow$  Intrinsic semiconductor  $\xrightarrow{(0 \text{ volt})}$  And gradually become n-type as minority carriers increase



MOSFET → Unipolar device

Two orthogonal electric fields work together to initiate the operation of a MOSFET. Vertical field applied from the gate creates a channel for the carriers and lateral electric field drags the carrier from source to the drain, leading to generate a current along the channel.

Vertical electric field → creates the channel

Horizontal " " → takes the advantage of channel

Silicide is used instead of pure metal → Resistivity reduced → RC time constant decreases → Device becomes faster.

Lecture: 2 Prof: Abhijit Mukherjee

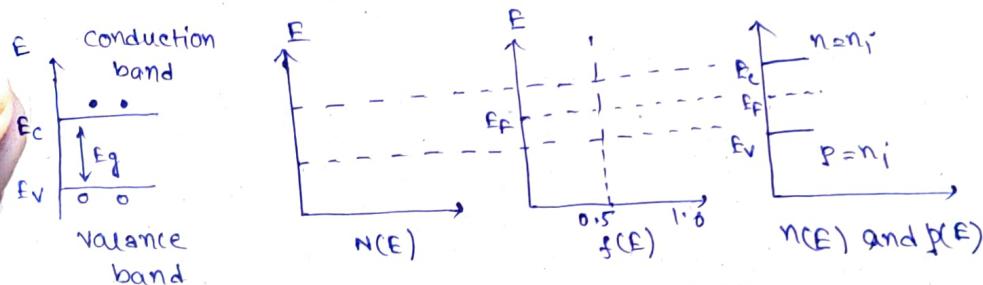
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Location of Fermi level in intrinsic semiconductor →

$$n_i = p_i \\ \Rightarrow N_c e^{-(E_c - E_F)/kT} = N_v e^{-(E_F - E_v)/kT} \Rightarrow \frac{N_c}{N_v} = e^{-(E_F - E_v)/kT}$$

$$\Rightarrow \begin{cases} E_c + E_F = E_F + E_v \\ 2E_F = E_c + E_v \\ E_F = \frac{E_c + E_v}{2} \end{cases} \quad E_F = \frac{E_c + E_v}{2} - \frac{kT}{2} \ln \frac{N_c}{N_v}$$

$$= \frac{E_g}{2} - \frac{3RT}{4} \ln \frac{m_n^*}{m_p^*}$$



$$n_0 = N_c e^{-(E_c - E_F)/kT} \quad p_0 = N_v e^{-(E_F - E_v)/kT}$$

$$-(E_c - E_F)/kT = N_c N_v e^{-E_F/kT}$$

$$n_0 p_0 = N_c N_v e^{-E_F/kT}$$

For intrinsic material  $E_F = E_i$  and  $n_i = p_i$

$$\therefore n_i = N_c e^{-(E_c - E_i)/kT} \quad p_i = N_v e^{-(E_i - E_v)/kT}$$

$$\therefore n_i p_i = n_i^2 = N_c N_v e^{-E_g/kT} = n_0 p_0$$

$$n_i = 2 \left( \frac{q \pi k T}{h^2} \right)^{3/2} (m_n^* m_p^*) e^{-E_g/2kT}$$

$$E_g = E_{go} - \beta T ; E_{go} \text{ is } E_g \text{ at } T = 0^\circ K$$

Doping levels are non-interacting / discrete because doping density is low ( $\sim 1$  doped particle in  $1 \text{ N}$  Si atoms)

## CARRIER CONCENTRATION AND DOPING:

Since the semiconductor charge is neutral

$$P = -qN_{\text{free e}^-} + qP_0 \rightarrow qN_{\text{free hole}} + qN_{\text{acceptor}} + qN_{\text{donor}} = 0$$

$$\Rightarrow q(N_p - N_D + N_A) = 0$$

$$\Rightarrow N_i^2 - (N_D - N_A)N_o = N_i^2 = 0 \quad \text{as } P_0 = \frac{N_i^2}{N_o} \text{ from } N_A/N_D$$

$$\Rightarrow N_o = \frac{N_D - N_A}{2} + \frac{N_D - N_A}{2} \sqrt{1 + \frac{4N_i^2}{(N_D - N_A)^2}}$$

$$= N_D - N_A \quad \text{as } N_D - N_A \gg N_i$$

$$= N_D \quad \text{if } N_A = 0$$

$$\therefore N_o = N_D \quad \text{and } P_0 = \frac{N_i^2}{N_D}$$

$$\text{For p type } P_0 = N_A \quad \text{and } N_o = \frac{N_i^2}{N_A}$$

CARRIER CONCENTRATION, FERMI LEVEL AND QUASI FERMI LEVEL:

$$N_o = N_c e^{-(E_F - E_F)/kT} = N_c e^{-(E_C - E_F)/kT} = n_i e^{(E_F - E_F)/kT}$$

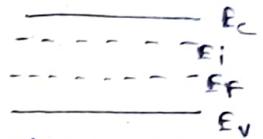
$$P_0 = N_V e^{-(E_F - E_V)/kT} = N_V e^{-(E_F - E_V)/kT} \cdot e^{(E_F - E_F)/kT} = n_i e^{(E_F - E_F)/kT}$$

NON EQUILIBRIUM STATE

Quasi Fermi level:

$$n = n_i e^{(E_F - E_F)/kT}$$

$$\text{and } p = n_i e^{(E_F - E_F)/kT}$$



In non equilibrium situation Law of Mass action will not be valid.

$$\text{Let, } N_i = 10^{10} \quad N_o = N_D = 10^{16} \text{ atoms/cm}^3 \quad P_0 = \frac{N_i^2}{N_o} = \frac{10^{20}}{10^{16}} = 10^4 \text{ /cm}^3$$

Degenerate Semiconductor:

When  $N_D \gg N_c$  or  $N_A \gg N_V$

one can't use  $f(E) = e^{-(E - E_F)/kT}$

$$\therefore n_o = \int N_c(E) f(E) dE \quad P_0 = \int_{E_F}^{E_V} N_V(E) [1 - f(E)] dE$$

$f_E$  can be estimated numerically

for heavily doped semiconductor  $E_F$  is either above  $E_F$  or below  $E_V \rightarrow$  degenerate semiconductor.

Extrinsic region  $\rightarrow$  No change in carrier concentration

At low temp. thermal energy is not sufficient to ionize all the donor impurity atom and therefore  $n_o < N_D$ . Also  $n_o$  increase as  $T$  increases.  $\rightarrow$  freeze out region

At some temp. the .

The purpose of Gate is to create channel.

Mosfet in terms of operation is of two types -

Depletion mode is naturally on because we get a current between source and drain in the absence of any gate voltage. So we have to apply some voltage to fix this current at zero.

On application of voltages at the gate and S/D regions current flows through the channel.

Source and drain are highly doped  $\rightarrow 5 \times 10^{19} \text{ cm}^{-3}$   
~~Ensures to get proper ohmic contact~~  $- 1 \times 10^{20} \text{ cm}^{-3}$

Channel has moderate doping  $\rightarrow$  If we increase the doping to increase the conductivity ~~after~~  $\rightarrow$  1st current increases but after a certain time the current starts decreasing due to scattering.

SWS  $\rightarrow$  side wall Space ( $\text{Si}_2\text{N}_3$ )

Band bending ~~is~~ is the amount of voltage drop across the depth of the substrate.

- When a voltage is applied at the gate and another potential voltage is applied at the drain then the effective potential at any point in the channel will be the difference b/w two voltage.  $\rightarrow$  Channel potential.

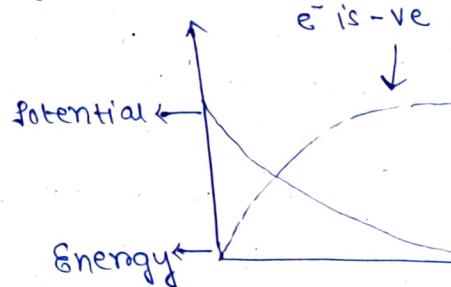
Therefore the net potential at any point in the channel will be the resultant value for both the gate voltage and the drain voltage.

Hence two electric ~~electrostatic~~ field (vertical and horizontal) act together.

When  
~~Only gate voltage is applied~~

$\rightarrow$  No lateral electric field

$\rightarrow$  Band bending occurs but no current flow as  $V_d = 0$  (Equipotential surface)  $\rightarrow$  But as we can



If you apply a gate bias only then it will create a channel which is totally uniform from the source to the drain. Now at this situation if you apply a reverse bias at the drain then the amount of inversion charge at the drain region at the channel will be compensated by the depletion charge induced by the applied drain reverse bias. At the voltage when the total inversion charge at the drain -channel junction then the channel at that point will no longer prevail. This particular situation is called the pinch off situation.

### Change Sheet Model:

- Channel is very thin  $\rightarrow$  no voltage drop across it
- Vertical electric field is very high compared to lateral electric field
- $V_c = V_g - V_d$   $V_g > V_D \rightarrow$  channel exist
- Total charge at the side is equal to the net charge in semiconductor side

$$E_{ox} = \frac{V_g - V_s}{t_{ox}} \rightarrow \text{Voltage drop across gate}$$

$$= \frac{V_g - (2\psi_B + \Delta\psi(y))}{t_{ox}}$$

Drain voltage drop at ~~the~~ the given point

Depletion change

$$Q_B = -q N_A W_m$$

$W_m$ : Maximum Depletion width

$N_A$ : Doping concentration

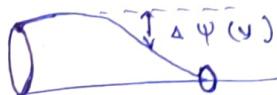
$q$ : Electronic charge

$$Q_B = -q N_A W_B$$

$$= -\sqrt{2q N_A \epsilon_s (V_D + 2\psi_B)} \text{ unit area}$$

Dielectric constant of semiconduction

$$\epsilon_s = \sqrt{\frac{2q(2V_B + \Delta\psi(y))}{\epsilon_s}}$$



$\psi_B \rightarrow$  Measure of degree of p-type nature  
strong inversion  $\rightarrow 2\psi_B$

~~Amount of p-type has to be replaced by amount of n-type ie;  $(\psi_B - (-\psi_B)) = 2\psi_B$~~

The charge in the inversion layer is given by

$$|Q_n(y)| = [V_g - \Delta\psi(y) - 2\psi_B]$$

$$= \sqrt{2\epsilon_s q N_A (2V_B + \Delta\psi(y))}$$

$$I_D(y) = n \cdot I_{Qn}(y) | v(y) \rightarrow \text{Current per unit channel length through a cross-section at a point } y \text{ from the source channel interface. } W \text{ is the width of the device}$$

$$v(y) = kE(y) = k \cdot \frac{dV(y)}{dy}$$

Aspect ratio      Electric field at channel

$$I_D = \frac{W}{L} M C_{ox} (V_g - V_{th}) V_D$$

$$N_{in} = QV_B + \frac{\sqrt{2\varepsilon_s \sigma N_A (2V_B)}}{C_{ox}}$$

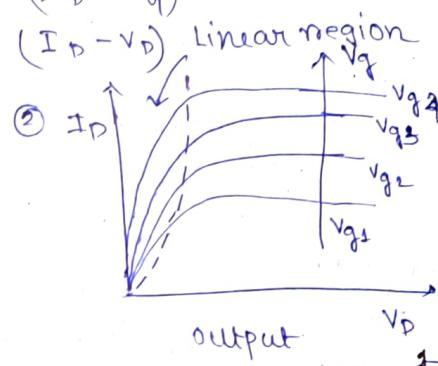
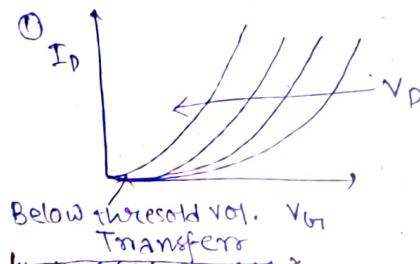
Threshold Voltage → Minimum gate voltage required to create an inversion layer in a MOSFET

Doping of the channel increases →  $V_{th}$  increases

$$C_{ox} = \frac{\epsilon_{ox}}{t_{ox}} \quad V_{th} \propto t_{ox} \quad \text{so } t_{ox} \uparrow \rightarrow V_{th} \uparrow$$

① Transfer characteristic →  $(I_D - V_g)$

② Output characteristic →  $(I_D - V_D)$



After crossing the threshold value the current starts increasing → After a certain time channel will behave as a resistor → Give linear characteristic

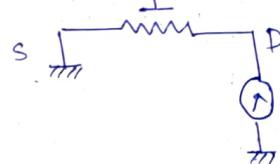
Before subthreshold region  
→ Governed by diffusion mechanism

After threshold region  
→ Governed by drift motion  
After that → pinch off → saturation region

That's why MOSFET used as switch

$V_g - V_{th} = V_D \rightarrow$  Slanting of pinch off.

$V_{gs}$  is just above  $V_{th}$   
→ channel formed



$(V_g - V_{th}) > V_D \rightarrow$  channel exists

$V_D$  increase → At a certain term  $(V_g - V_{th})$

$= V_D \rightarrow$  Gate overdrive  
→ This condition is 1st reached. ~~btw~~ the channel end and drain

$(V_g - V_{th})$  creates ~~destroys~~ inversion charges but  $V_D$  destroy it

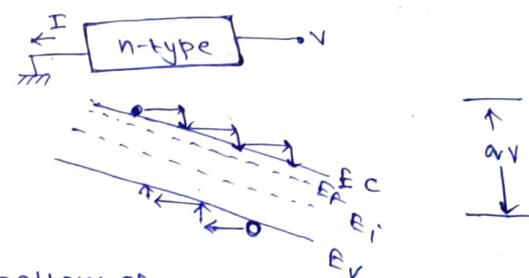
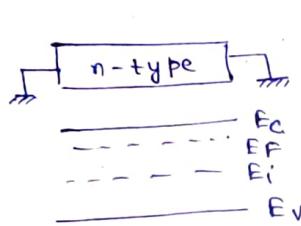
The influence of crystal lattice is incorporated in the effective mass.

As per theorem of equipartition of energy, average thermal energy is  $\frac{1}{2}kT$  per degree of freedom

$$\therefore \text{K.E of } e^- = \frac{1}{2} m_e^* V_u^2 = \frac{3}{2} kT$$

$$\Rightarrow V_u = \sqrt{\frac{3kT}{m_e^*}} \sim 10^7 \text{ cm/s for Si}$$

The  $e^-$  therefore move rapidly in all dir. and suffer random scattering from collision with lattice atoms, impurity ions and others. The scattering centers resulting in zero net displacement over a sufficiently long time. The average distance between collision is called mean free path and the average time between two collision is known as mean free time.



$e^-$  prefers to remain at the bottom of CB and hole at the Top of the VB }  $\rightarrow$  lowest energy

$E$  applied to the semiconductor  $\rightarrow$   $e^-$  experience a force  $-eE$  that will accelerate them along the field during the time of collision. Therefore an additional vel. comp.  $v_{dn}$  called drift vel. is superposed upon  $V_u$ .

mean free time

$$-e\vec{E} \tau_{cn} = m_e^* \vec{v}_d$$

$$\Rightarrow v_{dn} = \frac{-e\tau_c}{m_e^*} \vec{E} = -n_i \vec{E} \quad \text{where } n_i = \frac{e\tau_{cn}}{m_e^*}$$

$$\text{Similarly } v_{dp} = \mu_p \vec{E} ; \mu_p = \frac{e\tau_c}{m_p}$$

$$J_n = -n_i v_{dn}, n_i = n q \mu_i \vec{E} ; J_p = n q \mu_p \vec{E}$$

$$\therefore J = J_n + J_p = q(n \mu_i + p \mu_p) \vec{E} = \bar{S} \vec{E}$$

$$\text{Where } |\bar{S}| = q(\mu_i n + \mu_p p) \quad \therefore R = \frac{eI}{A} = \frac{1}{\bar{S}} \frac{1}{A}$$

As lattice vibrations increase with temperature, mobility is reduced following  $\mu_L \propto T^{-3/2}$ .

Scattering  $\rightarrow$  lattice scattering  $\rightarrow$  vibration of lattice at  $T=0^\circ K$  Results from thermal

Impurity scattering  $\rightarrow$  Results from colo force interaction

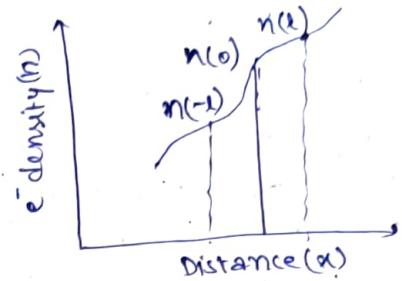
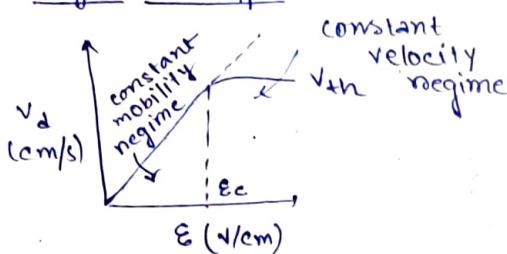
Purity scattering decreases with increasing temperature. A fast moving carrier is likely to be scattered less than a carrier with less momentum. Hence  $\mu_i \propto T^{3/2}$

$1/\tau_e \rightarrow$  the no. of collision taking place in unit time.

$$\frac{1}{\tau_e} = \frac{1}{\tau_{e,\text{lattice}}} + \frac{1}{\tau_{e,\text{impurity}}}$$

$$\text{or, } \frac{1}{\mu} = \frac{1}{\mu_L} + \frac{1}{\mu_I}$$

### High field effect



### Diffusion of Currents

at the e<sup>-</sup> at x = -l will move left to right across the plane z = 0 in a free time  $\tau_e$ . Hence the average rate of e<sup>-</sup> flow per unit area across the plane x = 0 is then  $f_1 = \frac{1}{2} n(-l) \cdot 1 \cdot \frac{1}{\tau_e}$

$$= \frac{1}{2} n(-l) v_{th} \quad [\text{As } \frac{1}{v_{th}} = \tau_e \Rightarrow v_{th} = 1/\tau_e]$$

similarly av. rate of e<sup>-</sup> at z = l crossing the plane z = 0 is  $f_2 = \frac{1}{2} n(l) \cdot v_{th}$

$$\text{Particle flux } f \propto -\frac{dc}{dx} = -D \frac{dn}{dx}$$

Net rate of e<sup>-</sup> flow from left to right

$$F = f_1 - f_2 = \frac{1}{2} v_{th} [n(l) - n(-l)]$$

approximating the densities at x = ±l

$$F = \frac{1}{2} v_{th} \left\{ [n(0) - l \frac{dn}{dx}] - [n(0) + l \frac{dn}{dx}] \right\}$$

$$= -v_{th} l \frac{dn}{dx} = -D n \frac{dn}{dx} \quad \rightarrow \text{Fick's 1st law}$$

$\downarrow$  Diffusivity

$$J_{n,\text{diffusion}} = -\sigma F = \sigma D n \frac{dn}{dx}$$

$$J_{p,\text{diffusion}} = \sigma D p \frac{dp}{dx}$$

$$J_n = \sigma n n \vec{v} + \sigma D n \frac{dn}{dx} \quad J = J_n + J_p$$

$$J_p = q p \mu p \vec{v} + q D p \frac{dp}{dx}$$

Einstein's Relation:

$$v_{th} = \sqrt{\frac{3kT}{m^*}}, \quad \mu = \frac{q\tau_e}{m^*}, \quad D = \frac{1}{3} v_{th} l$$

$$l = v_{th} \cdot \tau_e \Rightarrow v_{th} = l/\tau_e$$

$$\frac{D}{\mu} = \frac{\frac{1}{3} v_{th} l}{\frac{q\tau_e}{m^*}} = \frac{\frac{1}{3} v_{th} l \times m^*}{q\tau_e} = \frac{1}{3} \frac{v_{th}^2 m^*}{q\tau_e}$$

$$\Rightarrow \boxed{\frac{D}{\mu} = \frac{kT}{q}}$$

continuity equation for Minority carriers:

$$\frac{\partial p(x,t)}{\partial t} \cdot A \Delta x = \frac{J_p(x) A}{\Delta x} - \frac{J_p(x+\Delta x) A}{\Delta x} + (G_i - R) A \Delta x$$

$$\text{or } \frac{\partial p(x,t)}{\partial t} = \frac{1}{\Delta x} \frac{J_p(x) - J_p(x+\Delta x)}{\Delta x} + G_i - R$$

if there is no source or sink

As  $\Delta x$  approaches zero

$$\frac{\partial p(x,t)}{\partial t} = - \frac{1}{\tau_p} \frac{\partial J_p}{\partial x} - \frac{\delta p}{\tau_p} \text{ in n-type material}$$

$$\frac{\partial n(x,t)}{\partial t} = \frac{1}{\tau_n} \frac{\partial J_n}{\partial x} - \frac{\delta n}{\tau_n} \text{ in p-type material}$$

$G_i \rightarrow$  Generation rate ;  $R \rightarrow$  Recombination rate

$$G_i = R \propto n_0 p_0 = c n_i^2$$

Direct recombination  $\rightarrow$  Radiative

Minority carrier lifetime:

Let us assume that at  $t=0$ , EHP's are created by a short pulse of light and initial excess  $e^-$  and hole conc. are equal i.e;  $\Delta n = \Delta p$ . Consider that  $s_n(t)$  and  $s_p(t)$  are excess  $e^-$  and  $h^+$  concentration at  $t=t>0$

$$\frac{dn(t)}{dt} = b_i - R = c n_i^2 - c [n_0 + s_n(t)] (p_0 + s_p(t))$$

$$= c n_i^2 - c n_i^2 - c [n_0 s_p(t) + p_0 s_n(t)] + s_n(t) s_p(t)$$

$$\frac{dn(t)}{dt} = \frac{d s_n(t)}{dt} \quad \begin{matrix} \text{for low level injection} \\ [s_n(t) s_p(t) \text{ is neglected}] \end{matrix}$$

$$= -c n_0 s_p(t) - c p_0 s_n(t) \rightarrow [n(t) = n_0 + s_n(t)]$$

For p-type  $n_0 s_p(t) \ll p_0 s_n(t)$

$$\frac{d s_n(t)}{dt} = -c p_0 s_n(t)$$

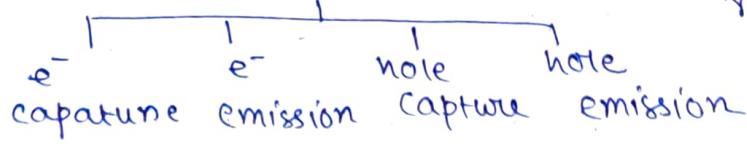
$$\Rightarrow s_n(t) = \Delta n e^{-c p_0 t} = \Delta n e^{-t/\tau_n}$$

$\tau_n = \tau / c p_0 \rightarrow$  Recombination life time

Similarly for n-type

$$s_p(t) = \Delta p e^{-t/\tau_p} ; \tau_p = \frac{1}{c n_0}$$

Indirect Recombination  $\rightarrow$  Using traps and recombination centers



$$G_i = R = c p_0 n_0 \quad G_i - R = \frac{n_0}{\tau_n} - \frac{n}{\tau_n} \leftarrow \text{Conc. changes with time}$$

$$= \frac{n_0}{\tau_n}$$

$$= -\frac{s_n}{\tau_n} \quad [\text{As we consider } n_0 < n]$$

## Lecture - 1 (SC SiA)

22.9.2023

$$\text{for } (V_g - V_{th}) < V_D$$

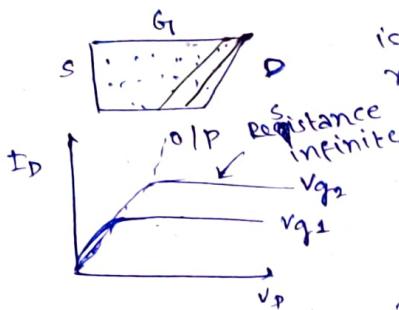
$V_g$   
reducing

$V_g \rightarrow$  creates inversion charge  
so inversion charge is minimum at the bottom.

reducing  $V_D$

mean ch / CP

Due to depletion region



But for ~~gate~~  $\&$   $V_D$  effect is less at the source  $\rightarrow$  so due to  $V_D$  the charges at the bottom of the channel will destroy fast and it gradually decreases at the upper layer as there is inversion charge is more.

So now after pinch off depletion region is created which acts as another resistor  $\rightarrow$  Now two resistors in series  $\rightarrow$  effective resistance is more.

For two resistors in series voltage drop is more across the depletion region  $\rightarrow$  so <sup>even we increase</sup>  $V_D$  current will no longer increased  $\rightarrow$  saturated

O/P Resistance infinite because  $dI = 0$   $R = \frac{dV}{dI}$

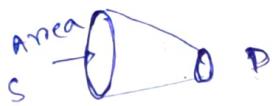
i/p  $\approx$  zero almost

$(V_g - V_{th}) \rightarrow$  Effective Voltage

$V_D$  is creating dragging charges from source to drain  $\rightarrow$  creates lateral electric field

when vertical field = lateral electric field  $\rightarrow$  channel will destroy

Inversion charges are neutralised by depletion charges



carrier accumulation must occur  $\rightarrow$  But it will violate continuity eqn.

But actually the velocity of the  $e^-$  will increase from source to drain  $\rightarrow$  Because

$E \propto V_d$   $\rightarrow$  electric field increases from source to drain

lower the  $V_{th}$   $\rightarrow$  Power consumption is low

leakage current  $I_{off}$   $\rightarrow$  should be low  $\rightarrow$  ~~to~~ to reduce static power dissipation.

$I_{on} \rightarrow$  increases  $\rightarrow$  power dissipation increases but fan out also increases  $\rightarrow$  so longer circuit can be driven

noise margin will be more  $\rightarrow$  If  $I_{on} / I_{off}$  is large  $\downarrow$  Interference of digital data decreases

Trans-conductance  $g_{m} \rightarrow \frac{dI}{dV_D}$  in const.  $N_D$   
 Current  $\rightarrow$  steepness of graph more  $\rightarrow$  good  
 out put  $\rightarrow \frac{dI_D}{dV_D}$  at constant  $V_D$

- Drain voltage should be less but if the voltage is very much less then the carrier velocity will decrease.  $\rightarrow$  so to get rid of it mobility ~~should~~ should be increased

Source drain resistance depends on the application.

### Lecture-4 (APMSIR)

22.9.2023

p-type

$$N_A \text{ cm}^{-3}$$

$$P_{p0} = N_A \text{ cm}^{-3}$$

$$n_{p0} = \frac{n_i^2}{N_A} \text{ cm}^{-3}$$

n-type

$$N_D \text{ cm}^{-3}$$

$$n_{n0} = N_D$$

$$P_{n0} = n_i^2 / N_D$$

$E_{CP}$

$E_{FP}$

$E_{VP}$

$E_{CR}$

$E_{FV}$

$E_V$

Particle flow

→ Hole diffusion

Current

← Hole drift

↔ e<sup>-</sup> diffusion

↔ e<sup>-</sup> drift

Hole drift will be small

### Junction Diode: Contact potential:

In equilibrium

$$J_P = J_N = 0$$

$$J_P = \sigma v \mu_p P E - \sigma D_p \frac{dp}{dx} = 0$$

$$\Rightarrow \sigma v \mu_p P E = \sigma D_p \frac{dp}{dx}$$

$$\Rightarrow -\frac{\mu_p}{D_p} \frac{dv(x)}{dx} = \frac{dp(x)}{dx} \quad [\because E(x) = -\frac{dv(x)}{dx}]$$

$$\Rightarrow -\frac{\sigma}{kT} \int_{V_p}^{V_n} dv(x) = \int \frac{dp(x)}{p_{p0}} \quad p_{p0} = \frac{p_{n0}}{n_{p0}}$$

$$\Rightarrow -\frac{\sigma}{kT} (V_n - V_p) = \ln \frac{p_{n0}}{p_{p0}}$$

$$V_0 = V_n - V_p = \frac{kT}{\sigma} \ln \frac{p_{n0}}{p_{p0}}$$

$$p_{p0} = p_{n0} e^{\frac{\sigma V_0}{kT}}$$

$$p_{p0} = N_A \text{ and } p_{n0} = \frac{n_i^2}{N_A}$$

$$n_{p0} = n_{n0} e^{-\frac{\sigma V_0}{kT}}$$

$$\therefore V_0 = \frac{kT}{\sigma} \ln \frac{N_A N_D}{n_i^2}$$

$$\frac{p_{p0}}{p_{n0}} = e^{\frac{\sigma V_0}{kT}} = \frac{N_V e^{-(E_F - E_{VP})/kT}}{N_V e^{-(E_F - E_{VN})/kT}}$$

$$\Rightarrow e^{\frac{\sigma V_0}{kT}} = e^{(E_{VP} - E_{VN})/kT}$$

$$V_{DSS} = V_D - V_N$$

Charge density:

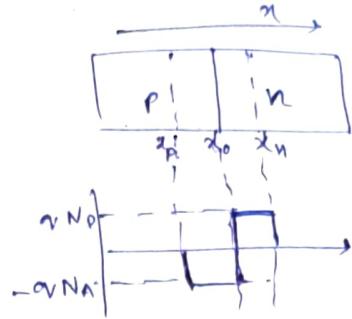
$$\rho(x) = n(N_D - N_A + P - N)$$

$$\rho(x) = 0 \text{ for } 0 \leq x \leq x_p$$

$$= -nN_A \text{ for } x_p < x < x_n$$

$$= nN_D \text{ for } x_n < x < x_n$$

$$= 0 \text{ for } x \geq x_n$$



Poisson's Equation:

$$\frac{d^2\phi(x)}{dx^2} = -\frac{\rho(x)}{\epsilon_s}$$

$$\Rightarrow \frac{d^2\phi_p(x)}{dx^2} = \frac{nN_A}{\epsilon_s} \quad \text{for } x_p < x < x_n \quad \dots (1)$$

$$\frac{d^2\phi_n(x)}{dx^2} = -\frac{nN_D}{\epsilon_s} \quad \text{for } x_n < x < x_n \quad \dots (2)$$

Boundary conditions

$$\phi_p(x_0) = \phi_n(x_0) \quad \dots (3)$$

$$\phi_p(x) = 0 \quad \text{for } x \leq x_p \quad \dots (4)$$

$$\phi_n(x) = V_0 - V \quad \text{for } x \geq x_n \quad \dots (5)$$

Now applying potential to the n-side.

$$\frac{d\phi_p(x_0)}{dx} = \frac{d\phi_n(x_0)}{dx}$$

$$\frac{d\phi_p(x)}{dx} = 0 \quad \text{for } x \leq x_0$$

$$\frac{d\phi_n(x)}{dx} = 0 \quad \text{for } x \geq x_0$$

Integrating eqn. (1) and applying (7)

$$\frac{d\phi_p(x)}{dx} = \frac{nN_A}{\epsilon_s} (x - x_p) \quad \dots (6) \quad x_p < x < x_n$$

Integrating eqn. (2) and applying (8)

$$\frac{d\phi_n(x)}{dx} = \frac{nN_D}{\epsilon_s} (x_n - x) \quad \dots (7) \quad \text{for } x_0 < x < x_n$$

$$\bar{\epsilon}(x) = \frac{d\phi}{dx}$$

Integrating (9)

$$\phi_p(x) = \frac{nN_A}{2\epsilon_s} (x - x_p)^2 \quad \dots (8) \quad x_p < x < x_n$$

Integrating (10)

$$\phi_n(x) = -\frac{nN_D}{2\epsilon_s} (x_n - x)^2 + (V_0 - V) \quad \dots (9) \quad x_0 < x < x_n$$

$$W = \left[ \frac{2\epsilon_s}{n} \left( \frac{1}{N_A} + \frac{1}{N_D} \right) (V_0 - V) \right]^{1/2}$$

### Junction Capacitance

$$(Q^+ - Q^-) = \pi A (\epsilon_n - \epsilon_s) N_D \text{ and } |Q| = \pi A (\epsilon_s - \epsilon_p) \cdot N_A$$

$$Q = |Q^+| = |Q^-|$$

$$= \pi A (\epsilon_n - \epsilon_s) N_D = \pi A N_D \frac{N_A}{N_A + N_D} \cdot W$$

$$= \pi A \frac{N_A N_D}{N_A + N_D} \left[ \frac{2\epsilon_s}{W} \frac{N_A + N_D}{N_A N_D} (V_0 - V) \right]^{1/2}$$

$$= A \left[ 2\epsilon_s \pi \frac{N_A N_D}{N_A + N_D} \right]^{1/2} (V_0 - V)^{1/2}$$

$$C_J = \left| \frac{dQ}{dV} \right| = \left| A \left( 2\epsilon_s \pi \frac{N_A N_D}{N_A + N_D} \right)^{1/2} \cdot \frac{1}{2} (V_0 - V)^{-1/2} \right|$$

$$= A \left[ \frac{\epsilon_s \pi}{2} \left( \frac{N_A N_D}{N_A + N_D} \right) \right]^{1/2} (V_0 - V)^{-1/2}$$

$C_J = \frac{\epsilon_s A}{W}$

As  $C_J$  depends on  $V$  so it is called Variable Reactor

### Lecture - 5 (SC SIR)

20.09.2022

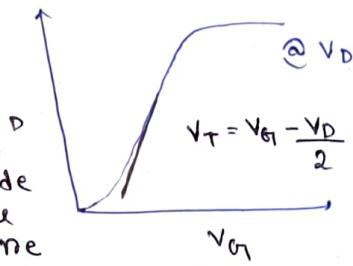
The minimum voltage required to accumulate sufficient amount of inversion charge  $\rightarrow$  Threshold voltage.

Threshold voltage increases with

- the increase of substrate doping concentration

- the oxide thickness  $\rightarrow$  As the voltage drop  $I_D$  across the oxide

- The difference between the metal become more and semiconductor work functions.



$$\text{when } I_D = 0$$

$$V_g = V_{th}$$

$$\text{as } I_D = \frac{W}{L} C_{ox}$$

$$W(N_g - V_t)$$

More inversion voltage

is required  $\rightarrow$  (As already a band bending is present)  $\rightarrow$  so to manage it more voltage is required.

loss is the root cause of static power dissipation

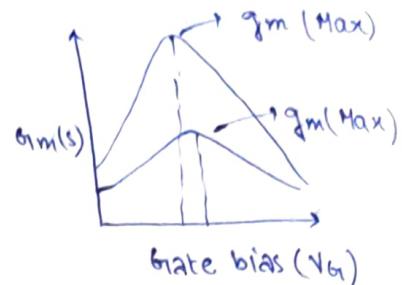
I<sub>ON</sub> sets up the driving capability of a device if it is at a output of a circuit. It also indicates the level of dynamic power dissipation.

I<sub>OFF</sub> Good  $\rightarrow$  I<sub>ON</sub> Bad  $\rightarrow$  so we consider a new parameter  $\frac{I_{ON}}{I_{OFF}}$

Trans conductance ( $g_m$ )  $\rightarrow$

$$I_D = \frac{E_{ox} E_0 M}{t_{ox}} \frac{W}{L} (V_{th} - V_{in}) V_D$$

$$g_m = \left. \frac{\partial I_D}{\partial V_G} \right|_{V_D=\text{const.}}$$



$$= \frac{M E_{ins} \epsilon_0}{t_{ox}} \frac{W}{L} V_{DS}$$

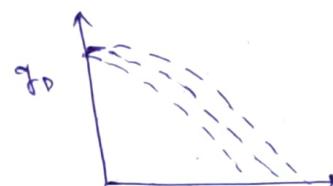
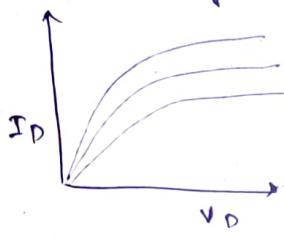
In the linear region gradient is maximum  $\rightarrow g_m(\text{Max})$

Trans conductance large  $\rightarrow$  High speed device

Rate of change of drain current w.r.t. gate voltage for a given drain voltage  $\rightarrow$  Transconductance

Rate of change of drain current w.r.t. drain voltage for a given gate voltage  $\rightarrow$  Output conductance

$$g_d = \left. \frac{\partial I_D}{\partial V_D} \right|_{V_G=\text{const.}} = \frac{M E_{ins} \epsilon_0}{t_{ox}} \frac{W}{L} (V_{GS} - V_{th})$$



At saturation region resistance is infinite  $\rightarrow$  conductance almost tending to zero.

Sub threshold swing (ss);

Direct measurement of the speed of the MOSFET.

- It is the voltage required to change the drain current by one decade.
- It is the inverse of sub threshold slope.

$$ss = \left( \frac{d(\log_{10} I_D)}{dV_{SG}} \right)^{-1} = \ln(10) \cdot \frac{k_B T}{q} \left( 1 + \frac{C_D}{C_{ox}} \right)$$

For classical mosfet  $\frac{C_D}{C_{ox}}$  has finite value

ss has a minimum value (60mV / decade)  $\rightarrow$  Speed limitation. (At  $T = 300K$  and  $C_D = C_{ox}$  is close to zero)

ss lower  $\rightarrow$  faster MOSFET

- Performance improves

### Geometric parameters

width (w)

gate length ( $L_g$ )  
and oxide thickness

### Material parameters

$\mu$  and

$\epsilon$

w must increase but it will effect device integrity  
(large no. of device per component should accumulate in a small chip)  $\rightarrow$  so  $t_{ox}$  and L must decreases to improve the performance. (Down scaling)

(The gradual miniaturisation of device dimension has been the preferred rule of mosfet technology).

#### Target

- More functionality
- Higher packing density
- High speed
- less power consumption

Constant field scaling  $\rightarrow$  ratio of vertical and lateral electric field should remain same.

If you continue to scale down the MOSFET device dimension then if the scaling is not performed in both the lateral and vertical dimensions then it may happen that the lateral electric field will be more than the vertical electric field. At this situation the vertical electric field will loose the control over the MOSFET. This situation is called the loss of electrostatic integrity of the device.

If the capacitance of the MOSFET remains unchanged  $\rightarrow$  then other parameters will also remains constant

$$C = \frac{\epsilon_s t_{SiO_2}}{t_{SiO_2}} = \left( \frac{\epsilon_{nK}}{t_{nK}} \right) \rightarrow \text{Changing } \epsilon \text{ and } t \text{ in such a way so that } C \text{ remains constant}$$

$$t_{nK} = \frac{\epsilon_{nK}}{\epsilon_s} t_{SiO_2}$$

High- $K \rightarrow$  High dielectric constant material ( $HfO_2, TiO_2, La_2O_3, ZnO_2, Ta_2O_5$ ). Best

ultra thin  $SiO_2$  will give huge amount of leakage current  $\rightarrow$  Not good  
 $\rightarrow$  So we have to change the material  $\rightarrow \epsilon$  change so  $t_{nK}$  will increase  $\rightarrow$  less leakage current.

#### Benefit of scaling:

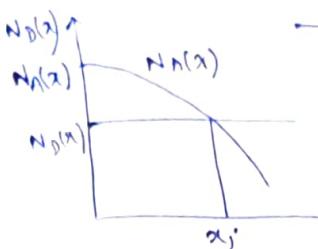
$ID_S \uparrow$  as  $L \downarrow$  (decreased effective R)

Gate area  $\downarrow$  as  $L \downarrow$  (decreased load (C))

Therefore  $RC \downarrow$  (implies faster switch)

## Lecture-5 (AM SIR)

29.08.2023



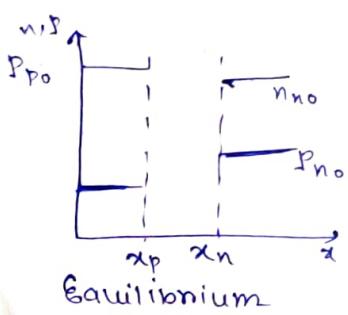
→ Linearly graded junction

only Minority carriers are affected by the applying electric field.

Diffusion happens for majority carriers.  
Diffusion is opposed by the electric field

When applying forward bias → Minority carrier is less → Drift current is less.

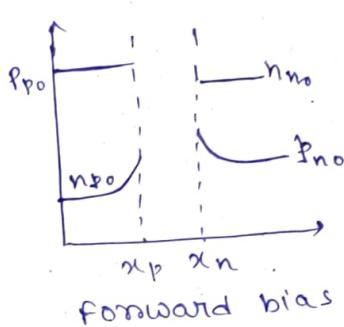
The role of bias is to reduce the junction potential.  
Reverse bias → we will get reverse saturation current due to the drift of minority carriers.



Equilibrium

$$P_{po} = P_{no} e^{\alpha V_0 / kT}$$

$$n_{no} = n_{po} e^{\alpha V_0 / kT}$$



forward bias

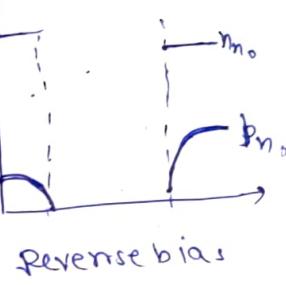
$$P_p(x_p) = P_n(x_n) e^{\alpha(V_0 - V) / kT}$$

$$P_{po} = P_{no} e^{-\alpha V_0 / kT} e^{\alpha V / kT}$$

$$P_n(x_n) = P_{po} e^{-\alpha V_0 / kT} e^{\alpha V / kT}$$

$$P_n(x_n) = P_{no} e^{-\alpha V_0 / kT} e^{\alpha V / kT}$$

$$\text{and } P_p(x_p) = P_{no} e^{-\alpha V_0 / kT} e^{\alpha V / kT}$$



reverse bias

Reverse bias

$$P_p(x_p) = P_n(x_n) e^{\alpha(V_0 + V) / kT}$$

$$P_{po} = P_{no} e^{\alpha(V_0 + V) / kT}$$

I-V characteristic →

$$\frac{\partial P(x,t)}{\partial t} = -\frac{1}{\alpha} \frac{\partial J_p}{\partial x} - \frac{P - P_0}{\tau_p}$$

$$\frac{\partial n}{\partial t} = \frac{1}{\alpha} \frac{\partial J_n}{\partial x} - \frac{n - n_0}{\tau_n}$$

outside the depletion region

$$\vec{E} = 0$$

$$\frac{\partial J_p}{\partial x} = \frac{2}{\alpha} \left( \rho_q \mu_p \vec{E} - q D_p \right)$$

$$= -q D_p \frac{\partial^2 P}{\partial x^2}$$

$$\frac{\partial J_n}{\partial x} = q D_n \frac{\partial^2 n}{\partial x^2}$$

$$\text{Hence } \frac{\partial p}{\partial t} = D_p \frac{\partial^2 p}{\partial x^2} - p - p_{no}$$

$$\frac{\partial n}{\partial t} = D_n \frac{\partial^2 n}{\partial x^2} - n - n_{no}$$

$$\text{Steady state } \frac{\partial p}{\partial t} = \frac{\partial n}{\partial t} = 0$$

$$\therefore \frac{\partial^2 p}{\partial x^2} = \frac{p - p_{no}}{D_p T_p} \quad [\text{As } p_0 = p_{no} \text{ at n-side}]$$

$$\frac{\partial^2 n}{\partial x^2} = \frac{n - n_{no}}{D_n T_n} \quad [\text{As } n_0 = n_{no} \text{ at p-side}]$$

$$\frac{d^2(p - p_{no})}{dx^2} = \frac{p - p_{no}}{L_p^2} \quad [L_p = \sqrt{D_p T_p} \text{ is called diffusion length of holes}]$$

$$\frac{d^2(n - n_{no})}{dx^2} = \frac{n - n_{no}}{L_n^2} \quad [L_n = \sqrt{D_n T_n}, \text{ diffusion length of e}^-]$$

There is an average distance upto which  $e^-$  and holes can diffuse  $\rightarrow$  Diffusion length

$$\text{Sol: } p - p_{no} = A e^{x/L_p} + B e^{-x/L_p}$$

$$\text{Since } p = p_{no} \text{ at } x = \infty, A = 0$$

$$\therefore p - p_{no} = B e^{-x/L_p}$$

$$\text{Again } p = p_n(x_n) \text{ at } x = x_n$$

$$\Rightarrow B = [p_n(x_n) - p_{no}] e^{x_n/L_p}$$

$$= (p_{no} e^{qV/kT} - p_{no}) e^{x_n/L_p}$$

$$p - p_{no} = p_{no} (e^{qV/kT} - 1) e^{-(x-x_n)/L_p}$$

$$Sp(x) = A p_{no} e^{-(x-x_n)/L_p}$$

$$J_p = -q D_p \frac{\partial p}{\partial x} = -q D_p p_{no} (e^{qV/kT} - 1) e^{-(x-x_n)/L_p} (-1)$$

$$= q \frac{D_p}{L_p} p_{no} (e^{qV/kT} - 1) e^{-(x-x_n)/L_p}$$

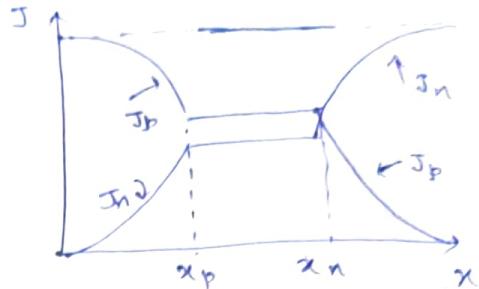
$$\therefore J_p |_{x=x_n} = q \frac{D_p}{L_p} p_{no} (e^{qV/kT} - 1)$$

for p region

$$J_n(x) = q D_n \frac{\partial n}{\partial x} = q \frac{D_n}{L_n} n_{no} (e^{qV/kT} - 1) e^{-(x_p-x)/L_n}$$

$$J_n |_{x=x_p} = q \frac{D_n}{L_n} n_{no} (e^{qV/kT} - 1)$$

holes are recombined with the  $e^-$  from the n-side after diffusion  
 $\rightarrow$  So no.  $e^-$  decreases but as the n-side is connected with the -ve terminal of the battery so it will again supply sufficient  $e^-$  ( $J_n$  in the night side)



Considering no generation recombination in the depletion region, both  $J_p$  and  $J_n$  are const.

$$J = J_p + J_n = qV \left( \frac{D_p}{\tau L_p} P_{n0} + \frac{D_n}{\tau L_n} n_{p0} \right) (e^{qV/kT} - 1)$$

$$J = J_0 (e^{qV/kT} - 1)$$

$$I = JA = I_0 (e^{qV/kT} - 1)$$

large band gap  $\rightarrow$  less  $n_i$

\* For one band gap is small  $\rightarrow$  so  $n_i$  is large as a result reverse saturation current is more. ( $I_0 \propto n_i^2$ ) Diffusion capacitance is applicable for forward bias only.

$I_0$  gets doubled for every  $10^\circ C$  rise in temperature

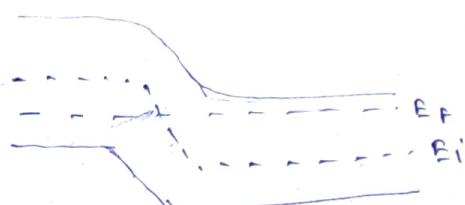
Si

$$n_p p_0 = n_i^2 \rightarrow \text{A device is in equilibrium must hold it}$$

$$n_0 = n_i e^{-E_F - E_i / kT} \quad p_0 = n_i e^{E_i - E_F / kT}$$

$$P(x) = N_D^+ + P - N_A^- - N$$

Considering all other term negligible  $P(x) = qN_D^+ - qN_A^-$



Breakdown Mechanism  $\rightarrow$  self study

In the depletion region there are still many carriers but their concentration is negligible compared to the concentration of the immobile i-

$n \rightarrow$  Ideality factor comes due to the current component (recombination)