

## Tutorial -3

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### \* Data for the Design of the hybridized RAT

#### • Power Profiles

##### Fluctuating Consumers

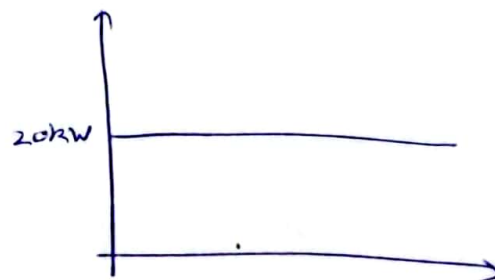


Mean power = 5.5 kW

Peak power = 30 kW

$\therefore$  Fluctuating power = 24.5 kW

##### Constant Consumers



Constant Power = 20 kW

Total average constant power to be provided

$$= 5.5 + 20 = 25.5 \text{ kW}$$

(to be provided by the turbine)

Fluctuating power = 24.5 kW (to be provided by the storage system)

## \* Structure and Strategy of hybridization and associated power requirements

1) The design margin is added to the sizing of the turbine.

$$\text{Total power} = FP + \underbrace{MP + DM}_{\text{Turbine}}$$

$$= 24.5 + 25.5 + 6.5 = 56.5 \text{ kW}$$

$$\approx 57 \text{ kW}$$

2) A conventional RAT will need to provide the total power  $= 57 \text{ kW}$ . This means, it will be accordingly sized to be heavier and larger than a h-RAT.

An h-RAT will be sized only for the constant power requirement  $= 25.5 + 6.5 = 32 \text{ kW}$  which ~~will~~ result in a smaller RAT.

## \* Pre-sizing of the Turbine

$$\begin{aligned} 1) P_{\text{elec}} &= \eta P_T \\ &= \eta \frac{1}{2} \rho (\pi R_T^2) v_T^3 C_P \end{aligned}$$

$$R_T = \sqrt{\frac{2 P_{\text{elec}}}{\eta \rho \pi v_T^3 C_P}}$$

■ We can see that

$$P_{\text{elec}} \propto R_T^2$$

$$\therefore \frac{P_c}{P_h} = \frac{R_{Tc}^2}{R_{Th}^2}$$

$$R_{Th} = R_{Tc} \left( \frac{P_h}{P_c} \right)^{\frac{1}{2}} = \frac{749.3}{2} \sqrt{\frac{32}{57}}$$

$$R_{Th} = 280 \text{ mm}$$

$$2) V = \omega R$$

$$\alpha_R = \frac{R_h}{R_c} = 0.747$$

$$\therefore \omega = \frac{V}{R}$$

$$\frac{\omega_h}{\omega_c} = \frac{R_c}{R_h} = \frac{1}{\alpha_R}$$

$$\omega_h = \frac{\omega_c}{\alpha_R} = \underline{\underline{[6425.7, 8835.34] \text{ rpm}}}$$

\* Pre-sizing of the Storage System

• First Configuration

$$1) E = \frac{1}{2} C V^2$$

$$2) DOD = 50\%$$

$$\therefore V_{min} = \frac{1}{2} V_{max}$$

Energy stored in the Supercapacitor that is provided:

$$\Delta E = \frac{1}{2} C (V_{max}^2 - V_{min}^2)$$

$$= \frac{1}{2} C V_{max}^2 \left( 1 - \frac{1}{4} \right)$$

$$\boxed{\Delta E = \frac{3}{8} C V_{max}^2}$$

$$P = T \omega$$

$$T = \frac{P}{\omega}$$

$$\frac{T_h}{T_c} = \frac{P_h}{P_c} \cdot \frac{\omega_c}{\omega_h} = \alpha_R^2 \cdot \alpha_R$$

$$\boxed{T_h = \alpha_R^3 T_c}$$

• Mass Calculations

$$\text{Cylinder} \quad M = \rho S t$$

$$M_h = M_c \frac{S_h}{S_c} = M_c \alpha_R^2$$

$$M_h = 81.65 \times (0.747)^2$$

$$= 45.56 \text{ kg}$$

3) Since  $V_{max} = 250V$

$$C_{eq} = \frac{8}{3} \frac{(\Delta E)}{V_{max}^2}$$

$$= \frac{8}{3} \times \frac{62226}{(250)^2} = 2.65F = C_{min}$$

Capacitors need to be connected in series to increase voltage. The minimum equivalent capacitance = 2.65F has to be maintained.

$$2.5V \times (\text{no. of capacitors}) = 250V$$

$$\therefore \underbrace{-||-||-||-\dots-||-}_{100 \text{ capacitors}}$$

$$n = \frac{250}{2.5} = 100 \text{ capacitors.}$$

$$C_{eq} = \frac{C}{n} = \frac{350}{100} = 3.5F$$

Since  $C_{eq} > C_{min}$ , this configuration works.

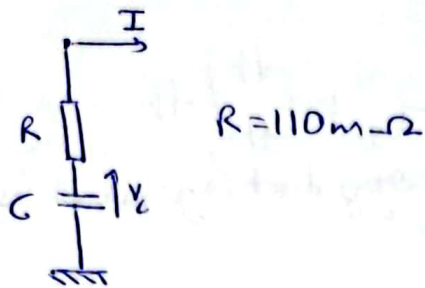
$$\text{Total mass } m = \frac{8.4 \times 100}{1000} = \underline{8.4 \text{ Kg}}$$

4)  $C_{min} = 2.65F$  (above)

• Converter and Current Calculations

$$1) P_{in} = \frac{P_{output}}{\eta} \cong \frac{25}{0.95} = 26.3 \text{ kW}$$

2)



Power balance:

$$P_{in} = V_c I - R I^2$$

$$R I^2 - V_c I + P_{in} = 0$$

$$I = \frac{V_c - \sqrt{V_c^2 - 4 R P_{in}}}{2 R}$$

$$3) I = \frac{250 - \sqrt{(250)^2 - 4 \times 0.11 \times 26.3 \times 10^3}}{2 \times 0.11}$$

$$I = 110.58 \text{ A}$$

We take the minimum current to reduce losses due to resistance & heating.

• Sizing of the Inductance

$\Delta I \rightarrow$  current ripple = 10% of current max

$$\therefore L = \frac{V_{bus}}{4 f \Delta I} = \frac{270}{4 (20 \times 10^3) \times (0.1 \times 110.58)} = \underline{\underline{305.2 \mu\text{H}}}$$

• Mass Balance

Mass = Super capacitor + Converter + Inductor + Turbine

~~$$= 8.4 + 10 + 5 = 23.4 \text{ kg}$$~~

$$= 8.4 + 10 + 5 + 45.56 = \underline{\underline{68.96 \text{ kg}}}$$



## • Second Configuration

1) The change in voltage is a result of energy discharge which is:

$$\Delta E = \frac{1}{2} C (V_{\max}^2 - V_{\min}^2)$$

$$C = \frac{2 \times 62226}{(306)^2 - (234)^2} = 3.2 \text{ F (minimum capacitance required)}$$

$$2) C_{\min} = 3.2 \text{ F} \quad V_{\min} = 306 \text{ V}$$

1 Capacitor specifications

$$15 \text{ V} / 58 \text{ F} / 19.2 \text{ m} \Omega / 0.5 \text{ kg}$$

$$\frac{306}{15} = 20.4 \Rightarrow 21 \text{ capacitor blocks needed in series to reach a minimum voltage}$$

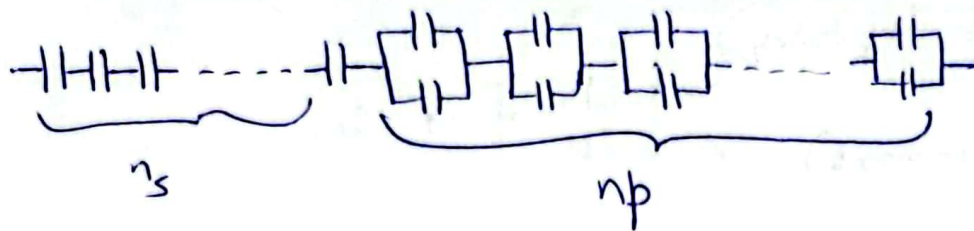
Each capacitor block would have a parallel arrangement of  $n$  capacitors.

If we calculate for  $n=1$  (simply 21 capacitors in series)

$$n=1 \\ C_{\text{eq}} = \frac{C}{21} = 2.76 \text{ F} < 3.2 \text{ F} \Rightarrow \text{This configuration is not possible}$$

$$n=2 \\ C_{\text{eq}} = \frac{2C}{21} = 5.52 \text{ F} > 3.2 \text{ F}$$

# This means that the ideal configuration is a combination of  $n_s$  capacitors in series &  $n_p$  parallel arrangements of 2 capacitors each.



$$C = 58 \text{ F}$$

$$n_s + n_p = 21$$

$$(C_{eq})_s = \frac{C}{n_s}$$

$$(C_{eq})_p = \frac{2C}{n_p}$$

$$\frac{1}{C_{eq}} = \frac{1}{(C_{eq})_s} + \frac{1}{(C_{eq})_p}$$

$$= \frac{n_s}{C} + \frac{n_p}{2C}$$

$$\frac{1}{C_{eq}} = \frac{1}{C} \left( \frac{2n_s + n_p}{2} \right) = \frac{1}{2C} (n_s + n_s + n_p)$$

$$= \frac{n_s + 21}{2C}$$

$$C_{eq} = \frac{2C}{n_s + 21} > C_{min} = 3.2 \text{ F}$$

$$n_s + 21 < \frac{2C}{C_{min}}$$

$$n_s < \frac{2C}{C_{min}} - 21 = \frac{2 \times 58}{3.2} - 21 = 15.25$$

$$\boxed{n_s > 15}$$

$$\cancel{n_s + n_p > 15 + n_p}$$

$$\cancel{n_p + 15 < 21}$$

$$\boxed{n_p < 6}$$

$$\therefore \boxed{n_s < 15.25} \quad \text{Since, } n_s + n_p = 21$$

$$\boxed{n_p > 5.75}$$

This concludes that  $n_s = 15, n_p = 6$

$\therefore$  A configuration with 15 capacitors in series and 6 parallel arrangements of 2 capacitors each is ideal.

$$\text{Achieved voltage} = 21 \times 15 \text{ V}$$

$$= \underline{\underline{315 \text{ V}}}$$

Equivalent Capacitance

$$C_{eq} = \frac{2C}{2n_s + n_p} = \frac{2 \times 58}{2 \times 15 + 6}$$

$$= \underline{\underline{3.22 \text{ F}}}$$

3) Total mass =  $0.9 \text{ kg} \cdot (n_s + 2n_p)$  → total no. of capacitors  
 $= 0.9 (15 + 2 \times 6)$   
 $= 13.5 \text{ kg}$

#### 4) II<sup>nd</sup> configuration

##### Advantages

- Removing the storage converter reduces overall mass.
- It reduces design complexity.
- Removing the converter reduces tendency to generate harmonics in the supply system.

##### Disadvantages

- Overall decreased quality of voltage
- A converter reduces some power fluctuation.
- The converter also provides less thermal ~~to~~ dissipation.



## \* Study of the implementation of the hybridized RAT in the aircraft

- Having 2 storage systems reduces risk in the event of failure.
- Since the storage systems are close to their respective power consumers, it eliminates the need for long wirings reducing weight.
- A single storage system operates at powers up to 30 kW. By splitting the supply into 2 storage systems, we reduce the maximum output power which increases safety.
- Replacement by a liquid hydrogen fuel cell

$$1) P_{avg}(EHA) = 3.145 \text{ kW}$$

$$P_{\text{constant}} (\text{with design margin}) = 2076.5$$

$$P_{avg}(AFT) = 2.294 \text{ kW}$$

$$= 26.5 \text{ kW}$$

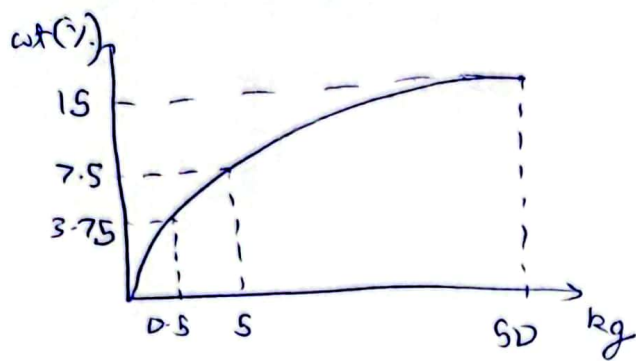
$$\text{Total power required} = 26.5 + 3.145 + 2.294 \approx 32 \text{ kW}$$

$$\text{Energy} = 32 \times 0.5 = 16 \text{ kWh}$$

$$\therefore \text{Mass}(\text{LH}_2) = \frac{16}{33.29} = 0.48 \approx \underline{\underline{0.5 \text{ kg}}}$$

$$\text{Volume}(\text{LH}_2) = \frac{16}{2.36} = \underline{\underline{6.77 \text{ L}}}$$

## 2) Logarithmic Extrapolation



mass increases 10 fold  $\rightarrow$  wt(%) increase 2 fold.

$\therefore$  for  $m = 0.5 \text{ kg} \rightarrow \text{wt}(\%) = 3.75\%$ .

$$\text{Total mass (H}_2\text{ + tank)} = \frac{0.5}{0.0375} = \underline{\underline{13.3 \text{ kg}}}$$

• Replacement by a gas hydrogen fuel cell

1) Energy = 16 kWh

$$\text{Mass (GH}_2\text{)} = \frac{16}{33.29} \approx 0.48 \text{ kg}$$

$$\text{Volume (GH}_2\text{)} = \frac{16}{2.75 \times 10^{-3}} = \underline{\underline{5.81 \text{ KL}}}$$

2) Taking composite cylinders

For  $P = 350 \text{ bar} \Rightarrow \text{wt}(\%) \approx 13\%$ .

$$\begin{aligned} \therefore \text{Total mass} &= \frac{\text{mass (GH}_2\text{)}}{\text{wt}(\%)} \\ &= \frac{0.5}{0.13} \approx \underline{\underline{3.84 \text{ kg}}} \end{aligned}$$

As previously calculated, RAT mass = 45.56 kg

A system of gaseous  $\text{H}_2$  tank weighs the least at 3.84 kg. However, the high volume of 5.81 KL will be a challenge. Additionally, the weight of the fuel cell, depressurization systems will have to be considered as well.