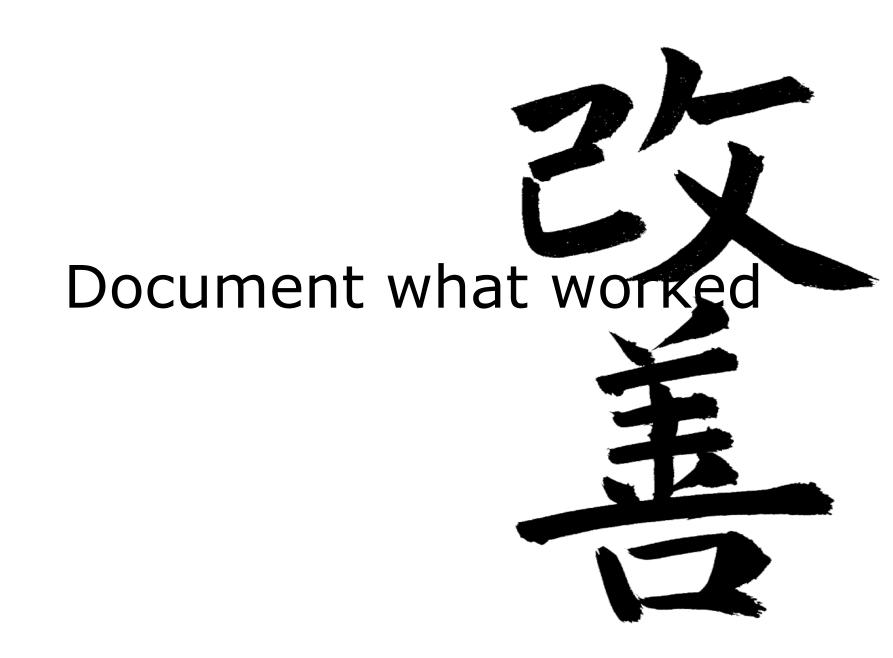
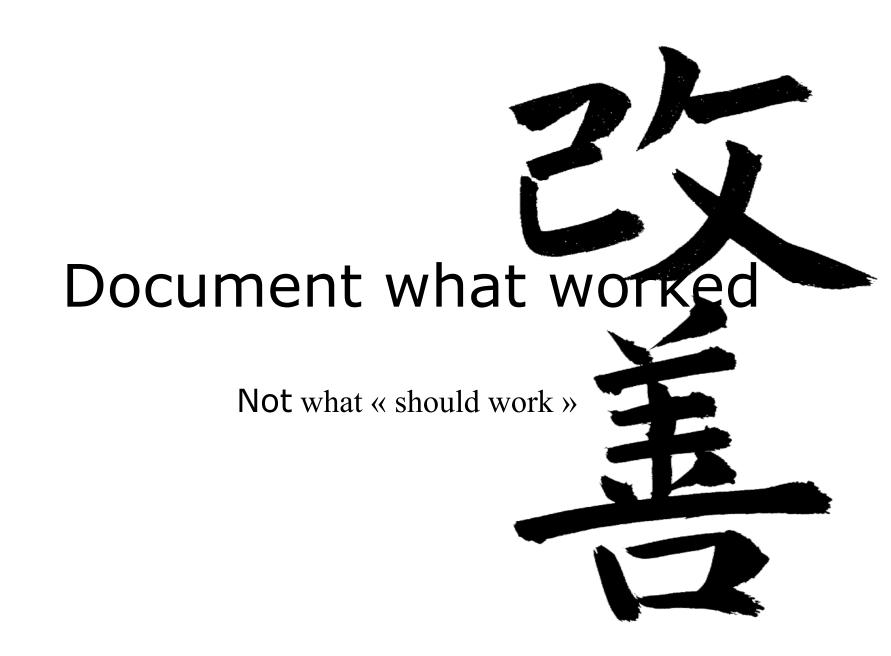




Against the Heavyweights Lightweight => Agile



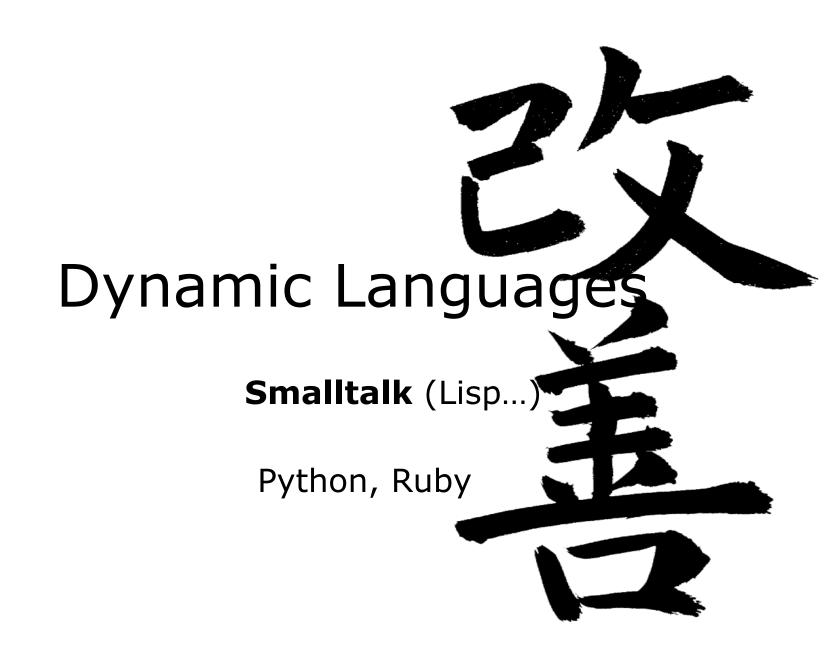




















Kaizen

改善

Heijunka



TODAY TOMORROW TOYOTA

Hourensou

Pull

Kanban





LEAN





People and Processian





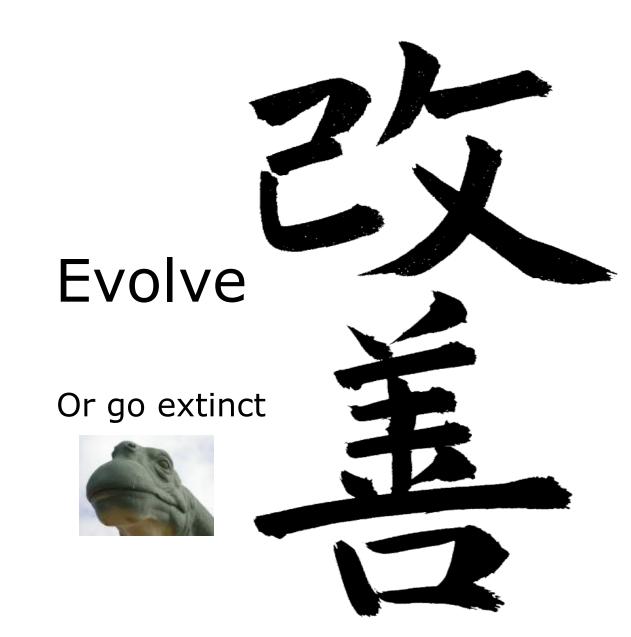
Revolt of the Programmers The Empire always strikes be

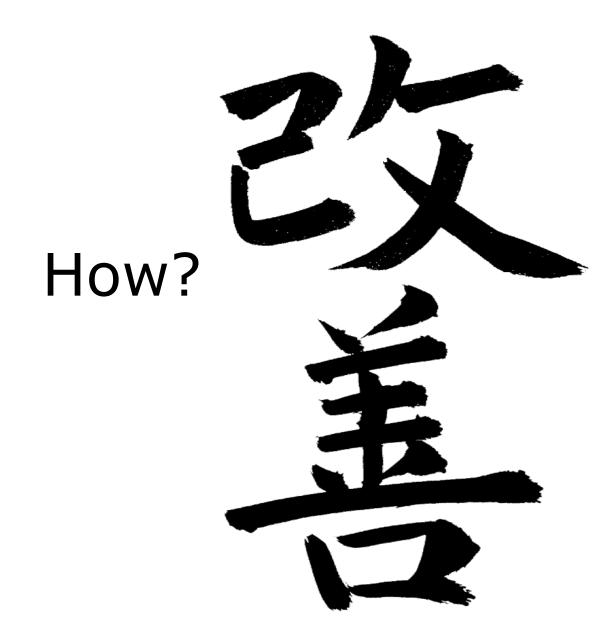














改善



改善

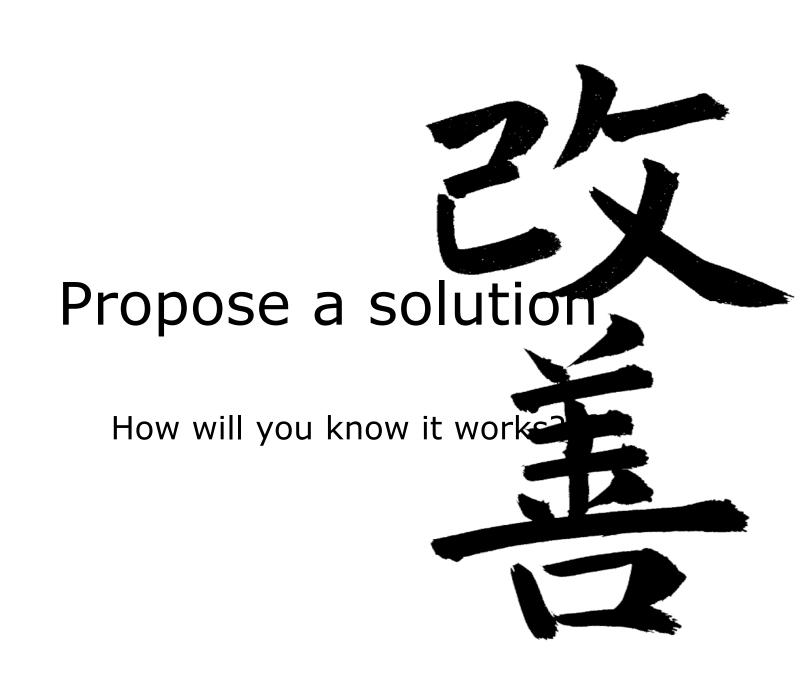
Kaizen















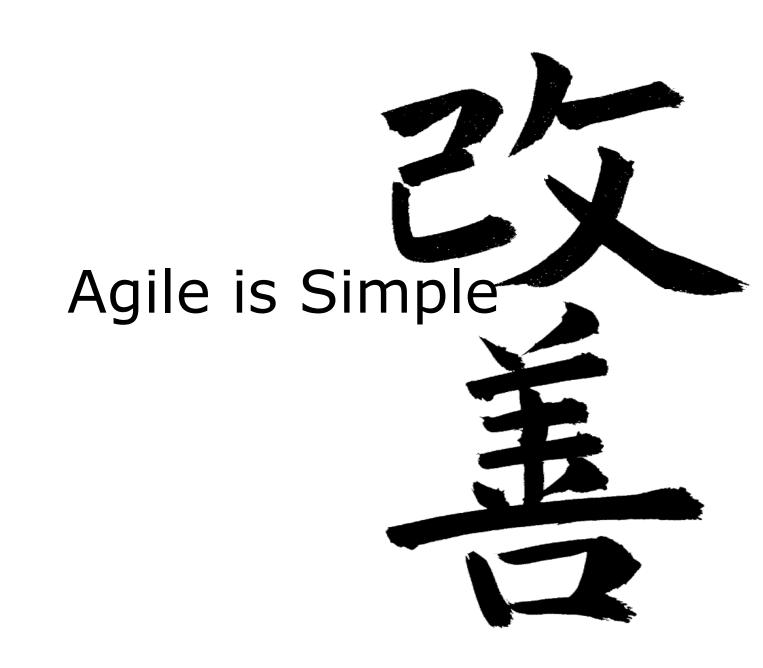




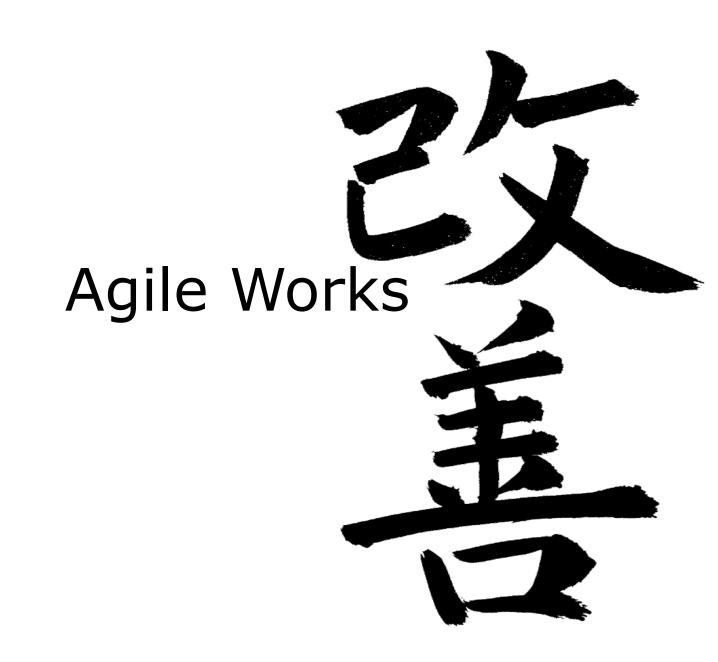


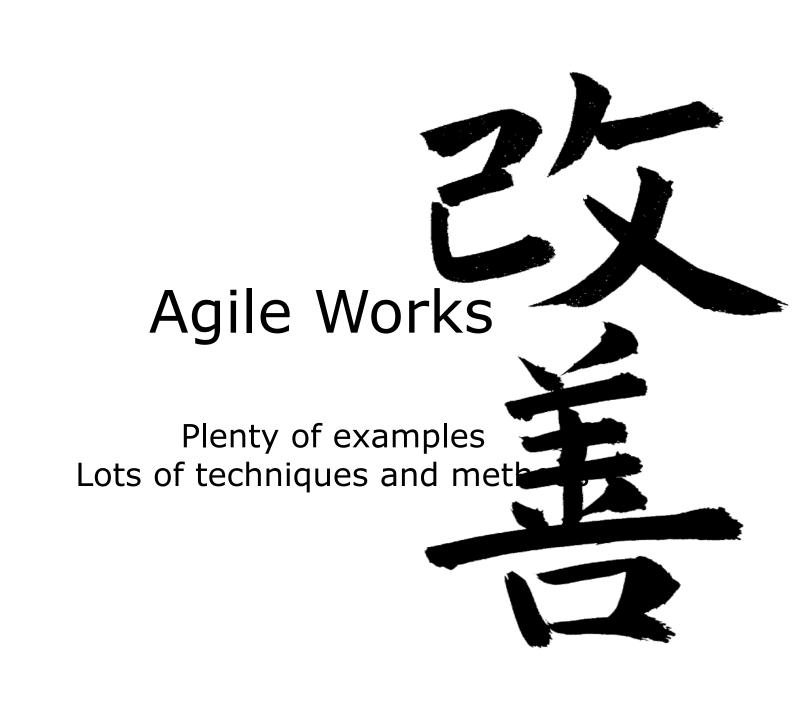
There always is one

Look at the WHOLE SYSTEM





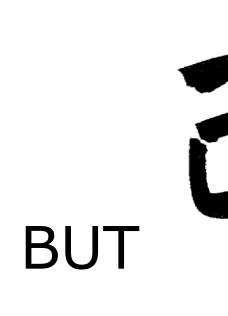












Change takes time

New Toyota Plant:

2-3 years to get up to speed

5-10 years to understand and live hilos any





