





## Flocculator HH Configurable Component

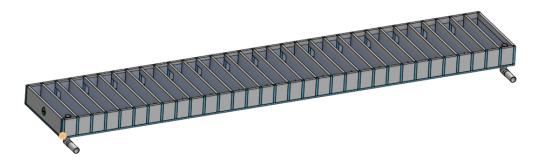


Figure 1: The flocculator use baffles to create a flow path with 180° bends. The flow contracts as it goes around the bend, expands, generates turbulence, and then deforms the fluid as viscosity converts the turbulent kinetic energy into heat. The fluid deformation causes collisions between particles.

## The flocculator has three design constraints:

- 1. Deform the fluid so there are sufficient collision opportunities for particles.
- 2. Maintain a flow expansion geometric ratio (flow width to distance between expansions) that is greater than 4.
- 3. Limit the velocity gradient so that flocs can grow large enough to be captured by the plate settlers in the clarifier.

## Generate New Models of the Flocculator

Edit the configurations to create new models of the flocculator. Some models may fail because the constraints can't all be met.

Configurations	
Flow (L/s)	200
Minimum temperature (°C)	0
Water depth at exit (m)	3 m
Collision potential (Gt)	35000
Velocity gradient (1/s)	50

Figure 2: The configuration options for the Flocculator.

Table 2: Flocculator HH configurations.

Configuration	Description	
Flow (L/s)	The maximum flow rate sets the size of the flocculator. Vary it to see	
	how the dimensions change.	
Minimum temperature (°C)	The water viscosity increases for low temperatures and thus more	
	energy is required (greater head loss) to achieve the same total fluid	
	deformation.	
Water depth at exit (m)	The flocculator is built on the same slab as the clarifier and the	
	elevation of the water leaving the flocculator must match the water	
	level at the entrance of the clarifier.	
Collision potential (Gt)	The collision potential is created by the total fluid deformation in the	
	flocculator.	
Velocity gradient (1/s)	The velocity gradient influences the size of the flocs leaving the	
. , ,	flocculator. High velocity gradients all require more energy input	
	(more head loss).	

Additional information is available in the chapter on Flocculator Design