# Poznan University of Technology Faculty of Computing and Telecommunications

Simulation Techniques - project

-Transport Company-

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#### Task:

- Simulate a transport company, where k trucks with capacity of u units transport cargo goods between the headquarters and n regional depots.
- Goods arrive in batches of size r units, where r is a random variable following normal distribution with mean  $\mu_r$  and variance  $\sigma_r^2$  (but the lowest possible size is 0.1 unit and the highest is 10 units).
- In the headquarters the cargo batch destination depot  $d_n$  is a random variable following uniform distribution with equal probability for each depot, while the cargo batch destination for all cargo generated in depots is the headquarters.
- The time interval between the arrival (generation) of two consecutive cargo batches is a random variable with exponential distribution and average  $c_{hq}$  and  $c_d$  for the headquarters and each depot, respectively.
- Cargo batches wait in queues at the headquarters and the depots until they are taken by the next truck going to the destination point of a cargo batch, where the truck destination at the headquarters is selected with strategy S, while for the depots the destination is always the headquarters.
- After the destination is determined the cargo batches destined to this point are loaded in first-in first-out order (FIFO) until the next one exceeds the truck capacity.
- Only full batch can be loaded, assuming there is enough space in the truck.
- In the headquarters there are M loading/unloading platforms, while in each depot there are N loading/unloading platforms, with single platform able to accommodate one truck.
- Trucks upon arrival enter a free platform unless all of them are occupied in such a case they wait in queue. Then they are unloaded and later loaded, with the loading and unloading time for each cargo batch determined as  $r^*T_u$ , respectively.
- Delivered cargo batches leave the system. Trucks leave the platform according to strategy P.
- The traveling time for each truck between any depot and headquarters follows normal distribution with average  $\mu_t$  and variance  $\sigma_t^2$ .

### **Simulation Parameters**

	D1
k	8
u	10
n	6
$(\mu_r, \sigma_r^2)$	$(2.0, 0.6^2)$
$c_{hq}$	2.2
$c_d$	12.3
(M, N)	(3, 1)
$T_I$	0.5
$T_u$	0.7
$(\mu_t, \sigma_t^2)$	$(20.0, 1.6^2)$

## Strategies used in the Project:

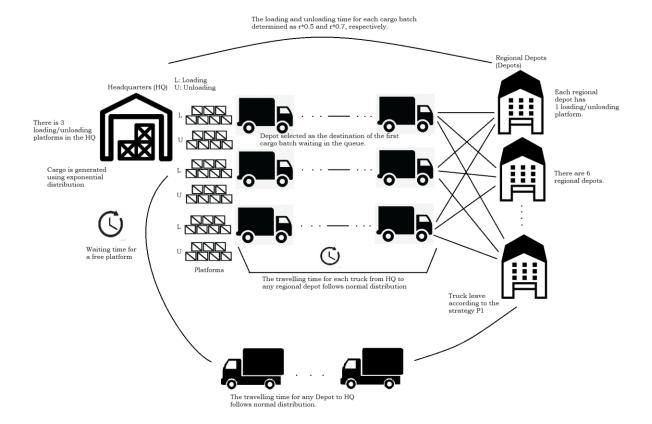
	Destination selection strategy S:
S1	Destination depot is selected as the
	destination of the first cargo batch
	waiting in the queue
	Trucks departure strategy P:
P1	Trucks leave headquarters/depot
	only when the next cargo batch
	cannot be loaded (exceeds truck
	capacity)

## Method used in the Project:

	Simulation method MT:	
MT1	Activity scanning	

#### **Simulation Model Scheme**

Please find the simulation scheme I prepared below. I believe that it will help you to picture how events will be carried out in your mind and will give you a chance to understand the process better.



## Objects and Attributes

Object Name	Description	Attributes
Cargo	This represents the cargo batch that will be traveling to a single location.	<ul> <li>ID of the cargo batch object.</li> <li>Size of the generated cargo batch object (Between 0.1 and 10 units)</li> <li>Queueing time of a cargo batch (How long time passed while the batch was in queue?)</li> <li>Travelling time of a cargo batch</li> </ul>
Depot	Represents a depot location with one loading/unloading platform and serves the trucks (In my case there is 6 regional depots).	<ul> <li>1 loading/unloading platform.</li> <li>Queue of cargo batches (They will wait to the next available truck and then will be taken to the destination selected by the strategy S1)</li> <li>Queue of trucks</li> <li>Loading/Unloading time is determined by r*0.5 and r*0.7</li> <li>Batch generation interval is a random variable with exponential distribution and average c<sub>d</sub>.</li> </ul>
HQ	Represents the headquarters location with 3 loading/unloading platforms and serves the trucks.	<ul> <li>3 loading/unloading platforms.</li> <li>Queue of cargo batches (They will wait to the next available truck and then will be taken to the destination selected by the strategy S1)</li> <li>Queue of trucks</li> <li>Loading/Unloading time is determined by r*0.5 and r*0.7</li> <li>Batch generation interval is a random variable with exponential distribution and average chq.</li> </ul>

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Truck	Represents the trucks that will travel towards a destination with the goods in it.	•	ID of the Trucks. Destination is set to Headquarters as a default option, and for the depots the destination will be chosen as the the destination of the first cargo batch waiting in the queue. Maximum capacity, it is the maximum units of goods that can be loaded to one of the trucks. Current capacity of the trucks, so that we can check whether we can load more or not. Cargo batches that will be carried by the truck. Service time (Loading/Unloading/Travel times)
TransportCompany	This is the main object class. It will contain all of the other objects required for the simulation to run.	•	Some parameters will be taken by the user and if user wants user can specify some custom parameters.  Seed generation, a vector of seeds will be generated and will be passed as a parameter to the Simulation object that will be created.  Start of simulation.

### **Time and Conditional Events**

Event Time	Event Type	Description	Event Procedure
Truck Arrival at	Time	A truck arrives	Place the truck
the HQ or one of		at a HQ or one of	in a queue at the
the Regional		the depots.	HQ or Depot.
Depots	~ 41.1		-0.4
Start of Service	Conditional	A truck enters	If there is a
		one of the	truck in the
		platforms starts	truckQueue and there is a free
		unloading cargo	platform then
			check whether
			the truck is full
			or not. If not set
			ready to load as
			true. If the truck
			is full then
			calculate the
			unloading time
			and set a new
			event and end
D 1 C	W.	A , 1 C ' 1	the process.
End of	Time	A truck finishes	Set the truck status as
Unloading		unloading	unloaded. Make
			the ready to load
			true and reset
			the capacity (0).
Start Loading	Conditional	Start the loading	Check if the
Cargo		process for the	controlled truck
_		cargo batch that	is ready to load.
		will go to the	If so check its
		selected	current location.
		destination.	Then check if
			there is cargo
			that can be loaded in the
			specified
			location. If all
			conditions are
			met then Set its
			destination as
			the destination
			of the first cargo
			waiting in the
			queue. Calculate
			the loading time
			and set a new

			event of loading event and make isreadytoload false.
End of Loading	Time	Finish loading Cargo	If conditions are met then complete loading and set the status as idle.
Truck Departure	Conditional	Loaded truck leaves the platform	If the conditions are met it means that the truck is loaded and can be removed from the platform. Set new truck arrival event for the calculated time.
Cargo Generation	Time	New cargo batch arrives at the given location (Depots/HQ)	Generate the cargo batch. Decide to the destination of the cargo batch. Place it in the queue.

#### **Simulation Results**

In the beginning I asked user to enter the duration of the simulation and initial time. Also, if user wants to use his/her own generation times then there is a possibility to do that. Lastly there is an option to create a graph of initial phase. In order to be sure that the simulation works properly I run it 10 times at once. Actually, I had so much problems doing that but then discovered that the problem is related to the updateSystemTime() method I used. Then I put more reasonable values for the maximum simulation time and finally was able to succeed.

```
Please indicate the length of the simulation time:22

Please indicate the duration of the initial time:0

Do you want to use time specified by you to generate cargo? (1 = yes, 0 = no):0

Do you want to generate an initial phase graph? (1 = yes, 0 = no):1

Please indicate the number of simulations you'd like to execute:10
```

#### Some parts of output: (Randomly chosen)

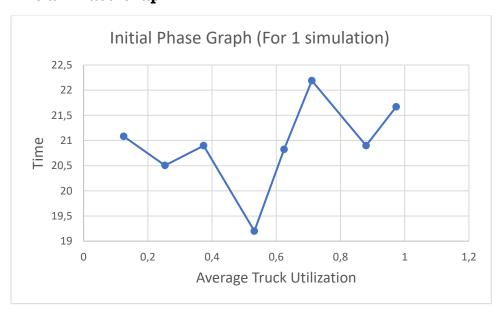
```
Truck: 2 has arrived to depot: 5 with time: 19.8059
Truck: 2 has been added to the platform of the depot: 5 and the truck is empty
Truck: 2 is about to complete loading cargo in depot: 5 with time: 0
Truck with id: 2 is about to complete loading cargo and it is ready to go.
Truck: 2 leaves depot: 2
Truck with id: 2 finish: 39.3861
Truck: 4 has been added to the platform of the depot: 3 and the truck is empty
Truck: 4 is about to complete loading cargo in depot: 3 with time: 0
Truck with id: 4 is about to complete loading cargo and it is ready to go.
Truck: 4 leaves depot: 4
Truck with id: 4 finish : 39.4188
Truck: 5 has arrived to depot: 2 with time: 20.3557
Truck: 5 has been added to the platform of the depot: 2 and the truck is empty
Truck: 5 is about to complete loading cargo in depot: 2 with time: 0
Simulation 10 starts....
The simulation just started
FYI, The stats have been reset.
Truck: 0 has arrived to HQ and time: 0
Truck: 1 has arrived to HQ and time: 0
Truck: 2 has arrived to HQ and time: 0
Truck: 3 has arrived to HQ and time: 0
Truck: 4 has arrived to HQ and time: 0
Truck: 5 has arrived to HQ and time: 0
Truck: 6 has arrived to HQ and time: 0
Truck: 7 has arrived to HQ and time: 0
Truck: 0 has been added to one of the platforms in HQ and the truck is empty:
Truck: 2 leaves HQ
Truck with id: 2 finish: 16.7334
Truck: 3 leaves HQ
Truck: 4 leaves HQ
Truck with id: 4 finish: 20.2892
Truck: 5 leaves HQ
Truck with id: 5 finish : 20.4087
Truck: 6 leaves HQ
 Truck: 7 has arrived to depot: 1 with time: 21.3443
Truck: 7 has been added to the platform of the depot: 1 and the truck is empty
Truck: 7 is about to complete loading cargo in depot: 1 with time: 0
Truck with id: 7 is about to complete loading cargo and it is ready to go.
The average queuing time of a cargo batch: nan
The average number of queued cargo units in headquarters: 5
5:1.5
the average transport time for a cargo batch: nan
the average utilization of truck: 2.41748
Process finished with exit code 0
```

### **Statistical Results:**

Simulation Nr.	Average Number of	Average Number of
	Queued Cargo Units	Queued Cargo Units
	(HQ)	(Average of Depots)
1	3.28571	1.75
2	3.14286	2.5
3	4	1.8
4	5.09091	2.083
5	6	2.167
6	6	2.167
7	5.38462	1.5
8	6.75	1.5
9	4.91667	2
10	4.27273	1.875

Simulation Nr.	Average Queueing Time	Average Utilization of
	of a Cargo Batch	Truck
1	0.245871	1.46837
2	1.88375	0.996255
3	0.794369	1.58132
4	0.21269	0.874774
5	0.0530326	1.26312
6	8.32852	1.05
7	5.03165	0.915138
8	5.22729e-318	1.35497
9	3.32546	1.43366
10	0.736621	1.5951

## Initial Phase Graph



**Conclusion:** It wasn't easy to construct but when I pay enough attention, I was finally able to make it. I was working on multiple languages for a long time and it wasn't easy to remember C++ syntax with the other languages I should use almost every day so I was doing so many mistakes and going backwards again and again but at the end I was able to make a working project with the given features.