# Error Signal Regulation User Manual

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# **Instruments:**

- $\bullet\,$  HP 8648[C] Signal Generator
- Tektronix 3014 Series Oscilloscope
- GPIB connection to PC

# Software:

- python pyvisa; pyvisa-py
- GPIB\_FUNCS.py
- Tag\_Database.py
- $\bullet$  Master.py
- Error\_Signal\_Indusoft\_Regulation.py
- $\bullet\,$  National Instruments NI-VISA driver installed

# 1 Introduction

The purpose of this program is to automate the task of regulating the error signal output on the signal generator. This is important as this has a large impact on the phase locking loop that we use to accelerate our electron beam. This task was formerly done by hand, and required the constant attention of an operator to maintain this regulation. One of the major deficiencies to this, is that the operator must focus on the knob rather than more important system diagnostics. This GUI was designed to both reduce the amount of effort needed for it to operate, and to also more quickly adapt it to our needs as our systems mature.

This program automatically regulates the error signal by changing the frequency of the signal generator, and it controls the measurements of an attached oscilloscope. The oscilloscope is required to detect the voltage output. When in regulation, the human user is locked out of the signal generator. However, they are not locked out of the oscilloscope, as the other channels may need to be altered. As a consequence of this, if the measurement on the oscilloscope fails, there is a switch in place to reset it and restore the settings required. This will momentarily pause the regulation loop.

This document will explain the following: The purpose of each button, what it does, and how to identify what state the regulation loop is in. We will also dive into the common edits to be made to the code.

# 2 Setup

This section will outline the necessary steps to ensure that the regulation GUI will open and run. The GUI is designed so that if there is an error detected the program will fail to open.

#### 2.1 Hardware Connections

To set up the communications between our three instruments we need to set up our GPIB cables in the following configuration.

First: Plug the GPIB Cable in connecting the Signal Generator and the Oscilloscope. Note that the oscilloscope must have the I/O card installed in the back of it.

Second: Plug the GPIB to USB cable into the back of either end of the GPIB cable, but the signal generator is preferred.

Third: Plug the USB end of the GPIB to USB cable into a USB port in the computer and make sure that the light in that same cable turns on for the GPIB side.

#### 2.2 GPIB Addresses

Once the hardware is set up, next comes making sure that the computer knows what to look for. Each device will have it's own GPIB address and they cannot be the same. To check these addresses do the following: locate the ADRS button on the front panel of the signal generator in the lower lefthand corner, press it and the address will come onto the screen. For the oscilloscope press the Utility button in the top right corner of the device. Navigate to the I/O section of the system configuration tab in the lower lefthand corner. Once there, GPIB Talk/Listen should be an option. Press this and check the number in the top right corner of the oscilloscope screen. To change this, use the topmost knob on the oscilloscope.

#### 2.3 Problems with detection

When setting the system up the following common problems and their solutions may come up.

First: If the oscilloscope does not have a GPIB Talk/Listen button this means that the card is not detected. Make sure that the I/O card is fully pressed in. Once done, the oscilloscope will need to be power cycled.

Second: If the light does not come on in the GPIB to USB cable this means that the cable is not receiving any power, try another USB port. If this does not work, the cable may be flawed.

# 3 Button overview

There are currently 3 buttons and one text box in Indusoft for this script; each subsection here will explain what each of these do and what active state they are in.

### 3.1 Error Regulation

When this button is activated, the background of the button will become green. This button begins the active regulation of the error signal based on the parameters in this code. This button updates the "Running" tag to True, which will then execute the regulation script. At the beginning of each loop, it will check if this tag is still set to True. In the case that any of internal script interlocks are tripped, this tag is written to false.

### 3.2 Reset Oscilloscope

This button, because it can be pressed at any time will have a different effect based on the current mode. If this button is pressed during the active regulation of the error signal, the regulation loop will temporarily stop while the oscilloscope resets. If this button is pressed while the regulation is off, the measurements on the oscilloscope will reset and regulation cannot resume until it is finished (this is very quick). The purpose of this button is to allow an operator looking at the oscilloscope to examine other channels without the fear of breaking the measurement. In this case, either before or during regulation, press this button to reset the measurements.

# 3.3 Reset Setpoint

The Reset Setpoint button exists in the case that an operator wants to run the error regulation off of 0. This grabs the current value that is being read, and sets this as the new regulation set point. This value will appear in the text box below in mV.

#### 3.4 Text Box

Similar to Reset Setpoint, this button changes where the regulation setpoint is. This box has the purpose of displaying the current setting and allowing the operator to change it to a specific setting. The units in this box are mV.

# 4 Active modes of regulation

There are three states that the program can be in, not including the temporary states of start-up and resetting the oscilloscope. In both active runs, each time a regulation step is taken, the code checks to see if the measurement is available. If the measurement is not available, there will be no regulation.

# 4.1 Regulating: CW

In this mode, the loop operates following this principle: If the mean measurement for the IF signal channel exceeds a user-defined value (current default of 2.5 mV), then walk the frequency up or down accordingly.

# 4.2 Regulating: Pulsing

In this mode, the loop operates following this principle: If the vertical cursor measurement for the IF signal channel at the ramp-down of the pulse exceeds a user-defined value (current default of 0.5 mV), then walk the frequency up or down. The script identifies the pulsing status by reading the pulsing status tag in the PLC.

#### 4.3 Off

In this state, the script will continuously monitor the status of the Error signal regulation tag from the PLC.

### 5 User-defined variables

This section contains common changes that may need to be made by an operator. For Error handling, this is not an all inclusive list, but should help with common issues.

### 5.1 Error handling

- File "Regulation\_GUI.py", line 8, in \( \) module \( \) This message is raised because there is a problem connecting to the signal generator. Some of the common fixes could be this: make sure that the signal generator is on, the GPIB cable has a firm connection in the back, and any indicator lights on it show that it is connected properly. If this is the case, press the ADRS button on the front panel of the signal generator to ensure that the 2 digit address output there is the same as that contained in between the '::'s in line 8 of the code. If these numbers are not the same change the number in the code to match. If you are still having issues, assess how many devices should be plugged into the GPIB cable, and then look at the first output of the code, this output is the ID of all of the detected devices in the interface bus
- File "Regulation\_GUI.py", line 9, in \langle module \rangle This message is raised because there is a problem connecting to the oscilloscope, similar to the problem above, please make sure there is a solid connection and that the oscilloscope is powered on. To check the 2 digit address of this device, hit the Utility button (top right corner) of the oscilloscope, then navigate to the I/O section of the System config tab (bottom left corner). Then press the GPIB Talk/Listen button and identify that the 2 digit number is the same in the code as the top right corner of the screen labeled, "Talk/Listen Address." Follow similar steps of seeing if the device is detected as above.
- ModuleNotFoundError: No module named \langle module \rangle This means that the python configuration for the computer does not contain the proper python packages, please refer to the standard python package installation guidelines.

### 5.2 Regulation parameters

- IF\_Channel = 3; This is the channel that the IF signal is going into on the oscilloscope. This may be the most changed tag of them all. So much so that future versions may include this as a type in box.
- Trigger\_Channel = 4; This is the channel that the Pulse output is put into. This is necessary for the pulsing section of the code.
- Trigger Level = 20 /1000 mv; This is the trigger level of trigger channel, change if the triggering is too high or low.
- Measurement = 3; This is the measurement channel. If one were to press the Measure button (top left button in the set of buttons in the top right of the oscilloscope) they would see the measurement settings. This gives you the option to select the measurement channel as to not overwrite any important measurements that may be active.
- Step\_size = 40 (Hz); This is the CW step size, in Hz. This is the amount that the frequency is changed with each regulation step. Smaller means that the regulation is slower, but more precise. This may need to change with the Wait tags below.
- Pulse\_Step\_Size = 10 (Hz); Similar to Step\_size, this is the step size while in the pulsing regime.

- Max\_Threshold = 10000 (Hz); This is the maximum that we are going to allow the regulation to walk the frequency from the start point. Once reached, the GUI will interlock. This is to alert the operator to make any necessary changes. If this keeps tripping the system, this tag can be changed, or alternatively, once the pressure of the cavity stabilizes, the program could start from scratch.
- Walk\_Threshold = 2.5 (mV); This is the threshold that the error signal must exceed in order to begin regulation. The minimum is currently 1.5 mV. If this value were too small, regulation would continue whilst power is off.
- Pulse\_Walk\_Threshold = 0.5 (mV); This is similar; however, does not have the same minimum because we want tighter regulation while pulsing. For that reason, this must be more actively monitored while pulsing (i.e. when tripping off the regulation should be shut off. Safety features soon to come to prevent this).
- Wait\_after\_step = 0.0400 Seconds; This is the amount of time the computer waits after a regulation step is taken. This is in addition to the next listed variable.
- Wait\_between\_reads = 0.0100 Seconds; This is the amount of time between each scan. This is chosen to reduce load on the PC.
- Interlock\_Threshold\_mv = 30 mv; This is the deviation from the regulation set-point before regulation trips off. This is to protect from frequency chasing after a pressure spike.
- Long = False; leave this be. This is for error handling, for different types of read backs that depends on the exact model and configuration of each oscilloscope. This is here for troubleshooting.
- Loops\_Debounce = 1; This is the amount of loops in a row before regulation begins, the higher the number, the longer delay before regulation begins.

# 6 Regulation Code

#### 6.1 Repeated terms

- GPIB.cursor\_vbar\_read\_mv(OS); this is the function that reads the current value of the cursor bar on the oscilloscope
- GPIB.read my; this is the function that reads the value of the measurement set up for CW operation.
- M.Write(Client, Tag, Tag\_Value, Bool); writes to the Client (PLC) at the Tag location, the defined value. Bool defines if this is boolean or not.
- M.Read(Client, Tag\_Value, Bool); Reads the tag from the PLC, Bool is True if a Boolean tag.
- OS.query("MEASU:Meas:State?".format(Measurement))[-2]; this is a command that checks if the Measurement channel measurement is still active
- GPIB.write\_frequency(Device, Frequency); this writes the Frequency to the Device.
- SG.control\_ren(6); this sets the control status of the signal generator back to the operator. This term is very important due to the fact that if this is pushed, there likely needs to be rapid operator response on the signal generator.

#### 6.2 Python Script

```
2 Author: Austin Czyzewski
3 Last Edit: 10/16/2020
      Edit notes: Deactivate the total walk threshold by changing bounds. Did connection test.
6 Purpose: IF Signal regulation automation.
10 import GPIB_FUNCS as GPIB #Importing our GPIB communication functions for easier
      comprehension and use
11 import pyvisa #import GPIB communication module
import time #imports time to sleep program temporarily
13 import Master as M
14 import numpy as np
15 import Tag_Database as Tags
16 from datetime import datetime
17 import os
18
def flasher(times):
20
      for _ in range(times):
          os.system('color DF')
21
          time.sleep(0.2)
22
23
          os.system('color OF')
24
25 Client = M.Make_Client('10.50.0.10')
27 Pulsing_Tag = Tags.Pulsing_Output #Assign Modbus address here
28 Running_Tag = Tags.Error_Signal_Regulation #Assign Modbus address here
29 Reset_Tag = Tags.Oscope_Reset #Assign Modbus address here
30 Regulation_Setpoint_Tag = Tags.Regulation_Setpoint_Reset #Assign Modbus address here
31 Regulation_Entry_Tag = Tags.Regulation_Float #The input tag for this guy
RM = pyvisa.ResourceManager() #pyVISA device manager
34 Resources = RM.list_resources() #Printing out all detected device IDs
35 print (Resources)
36 try:
      SG = RM.open_resource(Resources[0]) #Opening the Signal generator as an object
37
      OS = RM.open_resource(Resources[1]) #Opening the oscilloscope as an object
38
39
      Start_Freq = float(SG.query("FREQ:CW?"))
40
      print("Starting Frequency of Signal Generator: {} Hz".format(Start_Freq))
41
      SG = RM.open_resource(Resources[1]) #Opening the Signal generator as an object
43
      OS = RM.open_resource(Resources[0]) #Opening the oscilloscope as an object
44
45
      Start_Freq = float(SG.query("FREQ:CW?"))
46
      print("Starting Frequency of Signal Generator: {} Hz".format(Start_Freq))
47
48
49 IF_Channel = 3 #The channel that the error signal is on
50 Trigger_Channel = 4 #The channel which shows the SRF pulse
51 Trigger_Level = 20 /1000 #mv #The level of the pulse trigger
52 Read_Start_Voltage = True
54 Measurement = 2 #Measurement channel
55 Step_size = 30 #(Hz) Change in frequency with each regulation step
56 Pulse_Step_Size = 20 #(Hz) Change in frequency with each regulation step when pulsing
57 Max_Threshold = 100000000 #(Hz) Total amount of frequency change before automatically
      tripping off program ## 1e8 is effectively deactivating this interlock
58 Walk_Threshold = 0.5 #(mV) Deviation from 0 the error signal needs to be before CW
      regulation kicks in
59 Pulse_Walk_Threshold = 0.5 #(mV) Deviation from 0 the error signal needs before pulsing
      regulation kicks in
60 Wait_after_step = 0.0400 #Seconds, the time waited after a step is taken, necessary to allow
       oscope measurements to change
61 Wait_between_reads = 0.0100 #Seconds, currently not used, supplemented by GUI time between
      reads
62 Interlock_Threshold_mv = 40 #mv, this is the amount of deviation before regulation trips off
```

```
63
64 Loops_Debounce = 1
65 Trip_Debounce = 3
66 Long = False #The form that our measurement is output from the o-scope, depending on the way
       it is set up this can be in either a short or long form
47 ## additional tweak in testing 200417
69 Error_signal_offset = 0 # (mV) want to pulse off zero
70 M.Write(Client, Regulation_Entry_Tag, Error_signal_offset)
_{71} reset_on_start = False #This tag is in case we want to reset the entire oscilloscope on
       startup
72
73 GPIB.measurement_setup(OS,IF_Channel, measurement = Measurement) #Setting up the required
       measurement for regulation
74
_{75} # These reset the oscilloscope on startup, only the one above is needed.
76 #GPIB.channel_settings_check(OS, IF_Channel) #Setting up the vertical and horizontal
      settings for the error signal
77 #GPIB.trigger_settings_set(OS, Trigger_Channel, Trigger_Level) #Sets up the vertical
       settings for trigger channel and trigger parameters
78 #GPIB.vertical_marker_pulsing(OS, IF_Channel) #Sets up vertical cursor bars to read edge of
      pulse
80 Ups = 0 #number of steps taken up before taking one down
81 Downs = 0 #visa versa
82 i = 0 #total number of iterative loops gone through, only present to show differences in
       command line readouts
83 ups_debounce_counter = 0
84 downs_debounce_counter = 0
85
   try: #Quick test to determine short or long form oscilloscope output
86
       short_test = float(OS.query("MEASU:MEAS{}:VAL?".format(Measurement)))
87
       if Read_Start_Voltage == True:
89
          Error_signal_offset = short_test
90
       pass
91
   except:
      long_test = float(OS.query("MEASU:MEAS{}:VAL?".format(Measurement)).split(' ')[1].strip(
92
      Long = True
93
94
       if Read_Start_Voltage == True:
          Error_signal_offset = long_test
95
96
       pass
98 #print statement
99 print("\n\n\n")
100 print("-" * 60)
print("Beginning modulation")
102 print("-" * 60)
103 print("\n\n\n")
105 reset = False
regulation_setpoint_change = False
107 pulsing = False
108
# Reset button loop
112 while True:
       reset = M.Read(Client, Reset_Tag, Bool = True)
114
       running = M.Read(Client, Running_Tag, Bool = True)
       pulsing = M.Read(Client, Pulsing_Tag, Bool = True)
       regulation_setpoint_change = M.Read(Client, Regulation_Setpoint_Tag, Bool = True)
       Error_signal_offset = M.Read(Client, Regulation_Entry_Tag)
118
119
       #print(Error_signal_offset)
       i += 1
120
121
if reset: #Checks the reset parameter and runs if True
```

```
print("-"*60 + "\n\n\nResetting Oscilloscope\n\n" + "-"*60) #print visual break to
       indicate reset
124
          GPIB.measurement_setup(OS, IF_Channel, measurement = Measurement) #Same as beginning
      parameters above
          GPIB.channel_settings_check(OS, IF_Channel)
          GPIB.trigger_settings_set(OS, Trigger_Channel, Trigger_Level)
          GPIB.vertical_marker_pulsing(OS, IF_Channel)
128
          os.system('cls')
129
130
          M.Write(Client, Reset_Tag, False, Bool = True)
132
      134
      # Checking to see if we want to update regulation setpoint
135
      136
      if regulation_setpoint_change:
138
          if pulsing:
139
              Error_signal_offset = GPIB.cursor_vbar_read_mv(OS)
140
141
              print("New regulation setpoint: {:.3f} mV".format(Error_signal_offset))
142
          else:
              Error_signal_offset = GPIB.read_mv(OS, long = Long, measurement = Measurement)
              print("New regulation setpoint: {:.3f} mV".format(Error_signal_offset))
144
145
          if Error_signal_offset > 10000:
146
              print("Cannot reset Error signal offset with measurement off")
147
              print("New regulation setpoint: 0 mV")
148
              Error_signal_offset = 0
149
150
          M.Write(Client, Regulation_Setpoint_Tag, False, Bool = True)
          M.Write(Client, float(Regulation_Entry_Tag), Error_signal_offset)
      153
      # Checking for the regulation loop if on
      if running: # running parameter, if True, runs this loop
157
          #print("Step 3")
158
          160
          # Loop for pulsing operation
          ****************
161
          if pulsing: #Checks pulsing tag and runs this loop if true
164
              read_value = GPIB.cursor_vbar_read_mv(OS) #Takes the current value of
165
      oscilloscope vbar
166
              if read_value > (Error_signal_offset + Pulse_Walk_Threshold): #Checks to see if
      that value is outside of threshold
                  Ups += 1
                  Downs = 0
169
                  downs_debounce_counter = 0
171
                  if Ups > Loops_Debounce: #Effective debounce
                     temp_freq = GPIB.freq(SG) #Gathers the current frequency
173
                     GPIB.write_frequency(SG, (temp_freq + Pulse_Step_Size), "HZ") #Writes
      calculated frequency to the signal generator
                     print("Raised Frequency ", i) #Shows that we took a step in frequency
174
                      if (temp_freq + Pulse_Step_Size) > (Start_Freq + Max_Threshold): #Sees
      if the new frequency is outside of bounds
                         print("Error: Broken on too many steps upward")
                         M.Write(Client, Running_Tag, False, Bool = True) #Breaks running
      loop on interlock
                         flasher(5)
178
                         SG.control_ren(6) #Returns to local control
                     if OS.query("MEASU:Meas{}:State?".format(Measurement))[-2] != str(1): #
180
      Sees if the measurement is still active
                         print("Error: Measurement Off")
181
                         M.Write(Client, Running_Tag, False, Bool = True) #Breaks running
182
```

```
loop on interlock
                           flasher(5)
                           SG.control ren(6)
184
185
                       if read_value > (Error_signal_offset + Interlock_Threshold_mv):
                           print("Error: Deviation too far; read at {:.3e} mV".format(
186
       read_value))
                           ups_debounce_counter += 1
187
                           downs_debounce_counter = 0
188
                           if ups_debounce_counter > Trip_Debounce:
189
                               print("Too many reads above threshold, regulation off")
190
                               M.Write(Client, Running_Tag, False, Bool = True) #Breaks running
191
        loop on interlock
                               flasher(5)
                               SG.control_ren(6)
193
194
                               ups_debounce_counter = 0
                               downs_debounce_counter = 0
195
                       time.sleep(Wait_after_step) #Sleep for after step debounce time
196
197
               198
               # Repeat above loop but below the threshold instead of above
199
200
               201
202
               if read_value < (Error_signal_offset - Pulse_Walk_Threshold):</pre>
203
                   Downs += 1
204
                   Ups = 0
205
                   ups_debounce_counter = 0
206
                   if Downs > Loops_Debounce:
207
208
                       temp_freq = GPIB.freq(SG)
                       GPIB.write_frequency(SG, (temp_freq - Pulse_Step_Size),"HZ")
209
                       print("Lowered Frequency ", i)
210
                       if (temp_freq - Pulse_Step_Size) < (Start_Freq - Max_Threshold):</pre>
211
                           print("Broken on too many steps downward")
212
                           M.Write(Client, Running_Tag, False, Bool = True) #Breaks running
213
       loop on interlock
214
                           flasher(5)
                           SG.control_ren(6)
215
216
                       if OS.query("MEASU:Meas{}:State?".format(Measurement))[-2] != str(1):
                           print("Measurement Off")
218
                           M. Write (Client, Running_Tag, False, Bool = True) #Breaks running
       loop on interlock
                           flasher(5)
219
                           SG.control_ren(6)
220
                       if read_value < (Error_signal_offset - Interlock_Threshold_mv):</pre>
221
                           print("Error: Deviation too far; read at {:.3e} mV".format(
222
       read_value))
                           ups_debounce_counter = 0
223
                           downs_debounce_counter += 1
224
                           if downs_debounce_counter > Trip_Debounce:
225
                               print("Too many reads below threshold, regulation off")
226
                               M.Write(Client, Running_Tag, False, Bool = True) #Breaks running
        loop on interlock
228
                               flasher(5)
                               SG.control_ren(6)
229
230
                               ups_debounce_counter = 0
                               downs_debounce_counter = 0
                       #time.sleep(Wait_after_step)
232
233
               #time.sleep(Wait_between_reads)
234
235
           236
           # Loop for CW operation, use same logic
237
           238
239
240
           else:
               read_value = GPIB.read_mv(OS, long = Long, measurement = Measurement)
241
242
               if read_value > (Error_signal_offset + Walk_Threshold):
243
```

```
Ups += 1
244
                   Downs = 0
245
                   downs_debounce_counter = 0
246
                    if Ups > Loops_Debounce:
                        temp_freq = GPIB.freq(SG)
248
                        GPIB.write_frequency(SG, (temp_freq + Step_size),"HZ")
249
                        print("Raised Frequency ", i)
250
                        if (temp_freq + Step_size) > (Start_Freq + Max_Threshold):
251
                            print("Broken on too many steps upward")
252
                            M.Write(Client, Running_Tag, False, Bool = True) #Breaks running
253
       loop on interlock
                            flasher(5)
254
                            SG.control_ren(6)
255
                        if OS.query("MEASU: Meas{}: State?".format(Measurement))[-2] != str(1):
256
                            print("Measurement Off")
257
                            M. Write (Client, Running_Tag, False, Bool = True) #Breaks running
258
       loop on interlock
                            flasher(5)
259
                            SG.control_ren(6)
260
                        if read_value > (Error_signal_offset + Interlock_Threshold_mv):
261
262
                            print("Error: Deviation too far; read at {:.3e} mV".format(
       read_value))
                            ups_debounce_counter += 1
263
                            downs_debounce_counter = 0
264
                            if ups_debounce_counter > Trip_Debounce:
265
                                print("Too many reads above threshold, regulation off")
266
                                M.Write(Client, Running_Tag, False, Bool = True) #Breaks running
267
        loop on interlock
                                flasher(5)
268
                                SG.control_ren(6)
269
                                ups_debounce_counter = 0
270
                                downs_debounce_counter = 0
                        #time.sleep(Wait_after_step)
272
273
               274
               # Repeat above loop but below the threshold instead of above
               276
277
               if read_value < (Error_signal_offset - Walk_Threshold):</pre>
278
279
                   Downs += 1
                   Ups = 0
280
                   ups_debounce_counter = 0
281
                    if Downs > Loops_Debounce:
282
                       temp_freq = GPIB.freq(SG)
283
                        GPIB.write_frequency(SG, (temp_freq - Step_size),"HZ")
284
                        print("Lowered Frequency ", i)
285
                        if (temp_freq - Step_size) < (Start_Freq - Max_Threshold):</pre>
286
                            print("Broken on too many steps downward")
287
                            M.Write(Client, Running_Tag, False, Bool = True) #Breaks running
288
       loop on interlock
                            flasher(5)
289
                            SG.control_ren(6)
290
                        if OS.query("MEASU:Meas{}:State?".format(Measurement))[-2] != str(1):
291
                            print("Measurement Off")
292
293
                            M.Write(Client, Running_Tag, False, Bool = True) #Breaks running
       loop on interlock
294
                            flasher(5)
295
                            SG.control_ren(6)
                        if read_value < (Error_signal_offset - Interlock_Threshold_mv):</pre>
296
                            print("Error: Deviation too far; read at {:.3e} mV".format(
       read value))
                            ups_debounce_counter = 0
                            downs_debounce_counter += 1
299
                            if downs_debounce_counter > Trip_Debounce:
300
301
                                print("Too many reads below threshold, regulation off")
                                M. Write (Client, Running_Tag, False, Bool = True) #Breaks running
302
        loop on interlock
                                flasher(5)
303
```

```
SG.control_ren(6)
304
                                    ups_debounce_counter = 0
305
                                    downs_debounce_counter = 0
306
                          #time.sleep(Wait_after_step)
307
308
309
        else:
            SG.control_ren(6) #Returns to local control
310
311
            #time.sleep(Wait_between_reads)
312
            ups_debounce_counter = 0
313
            downs_debounce_counter = 0
i += 1 #Update iterator
314
315
```