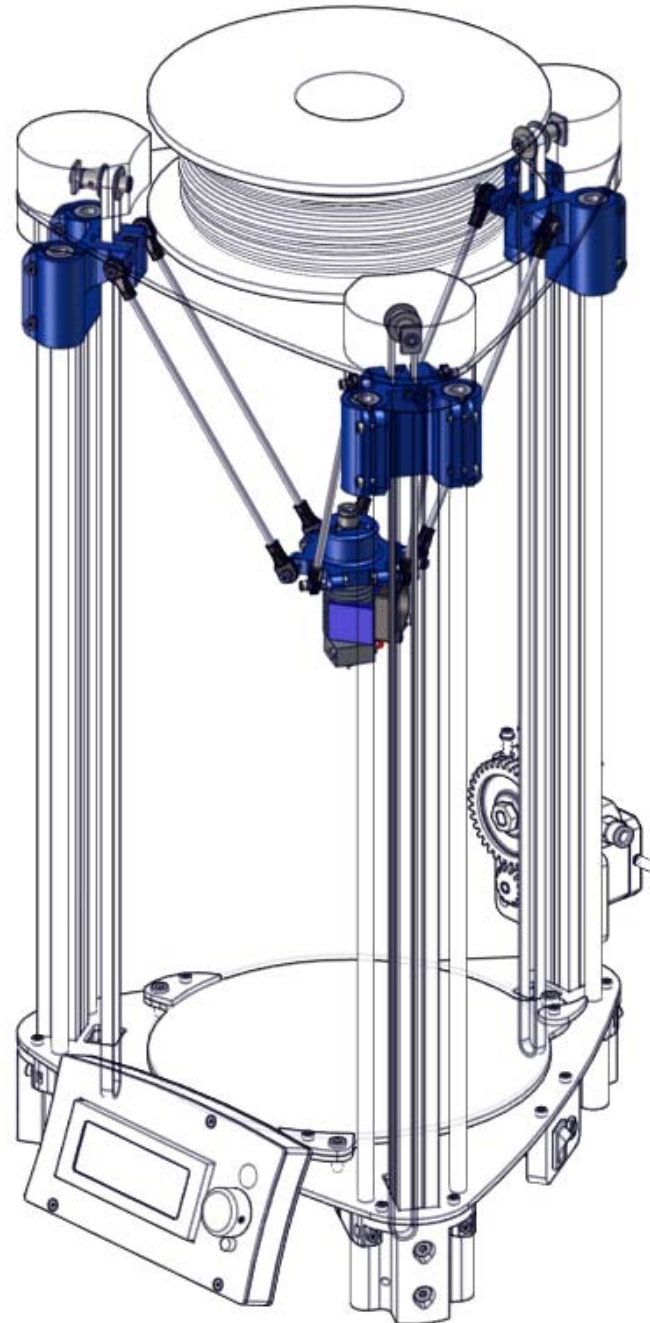


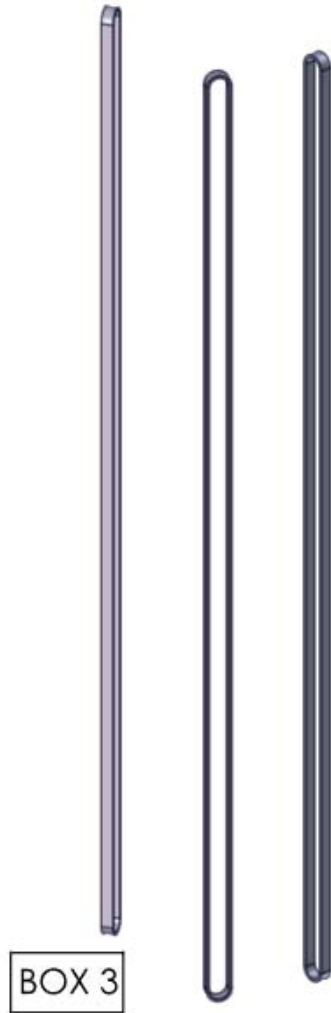
# 2 BCN3DR ASSEMBLY GUIDE

## AXIS



# 2 BCN3DR ASSEMBLY GUIDE

## AXIS



BOX 7



BOX 9



BOX 5

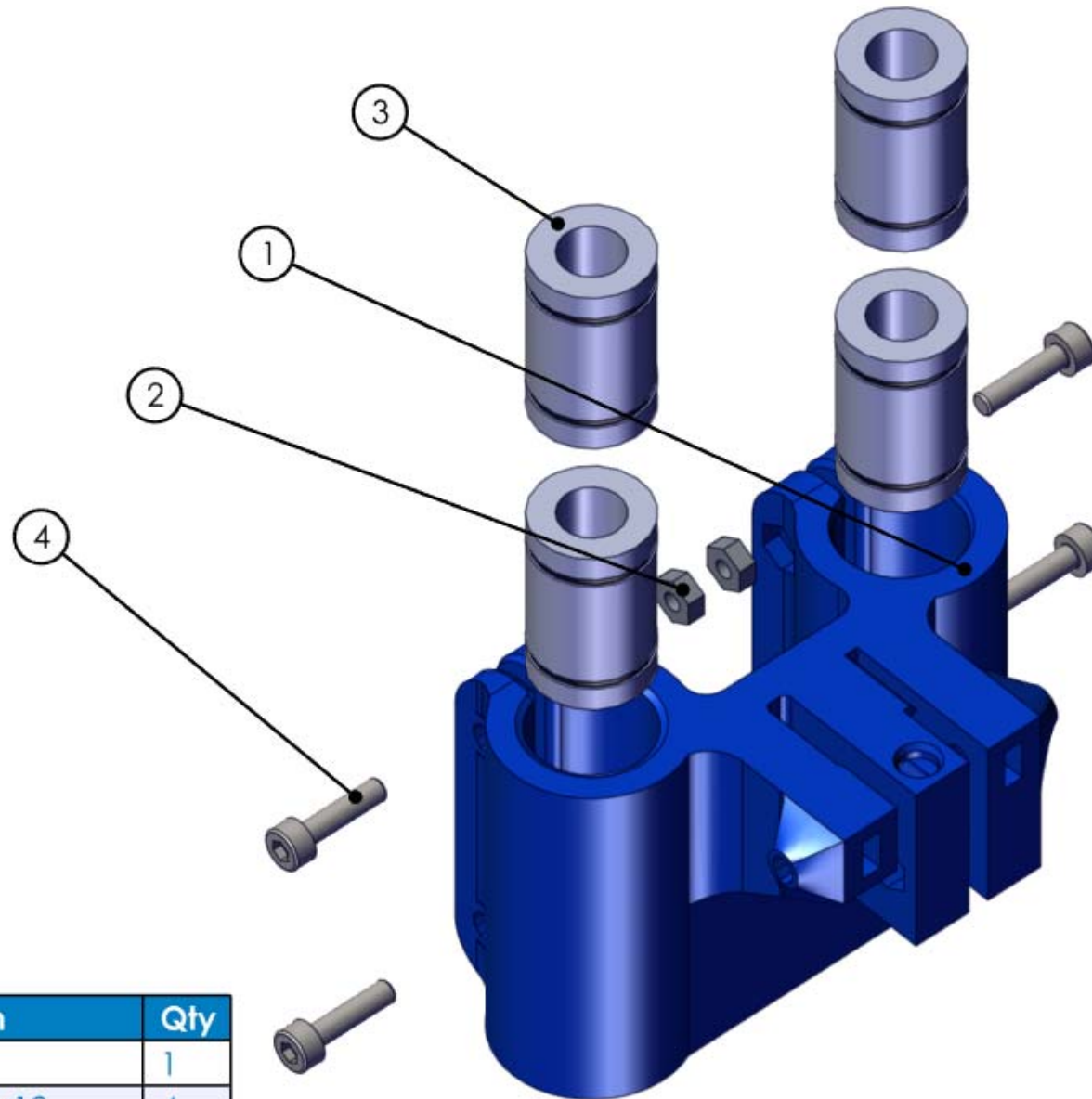


BOX 2



BOX 9





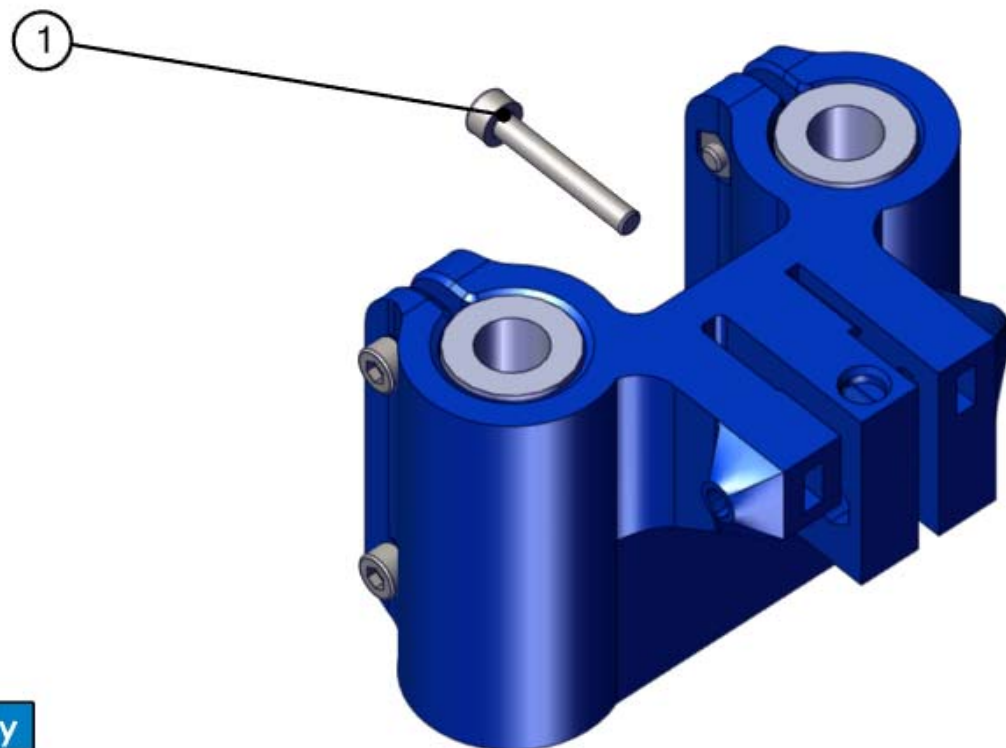
x3



BOM ID	Description	Qty
1	Carriage	1
4	DIN912 M3x12	4
2	DIN934 M3	4
3	LM8 Linear bearing	2

2

x3

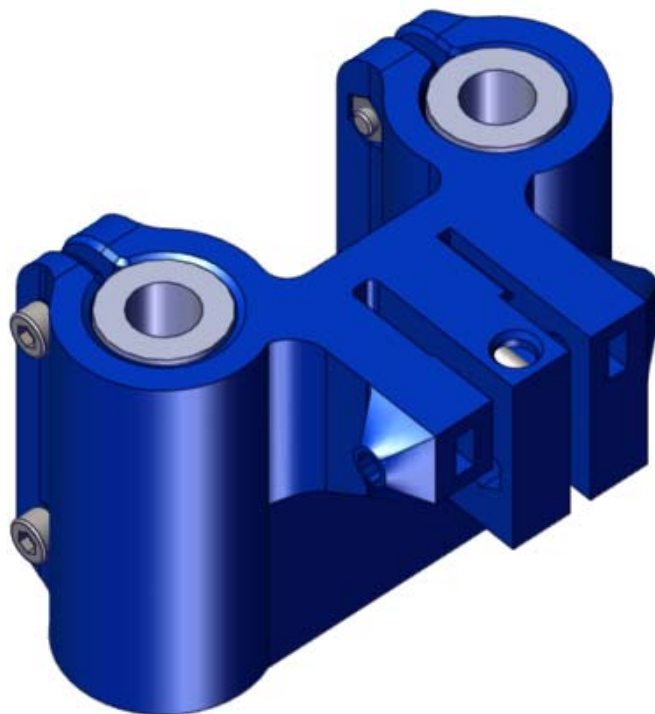
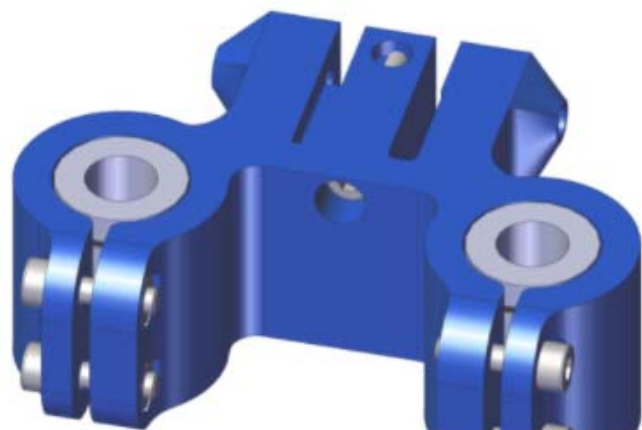


BOM ID	Description	Qty
1	DIN 912 M3x20	1

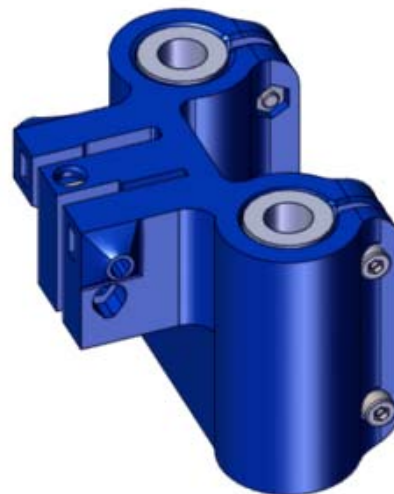
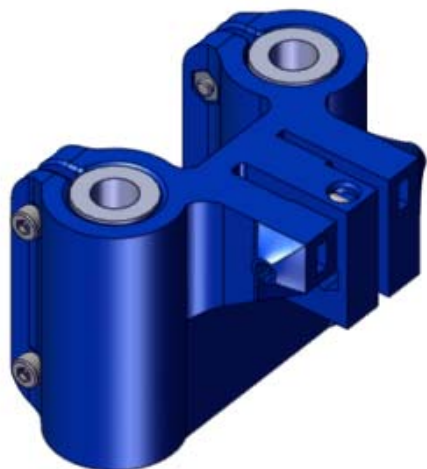
3

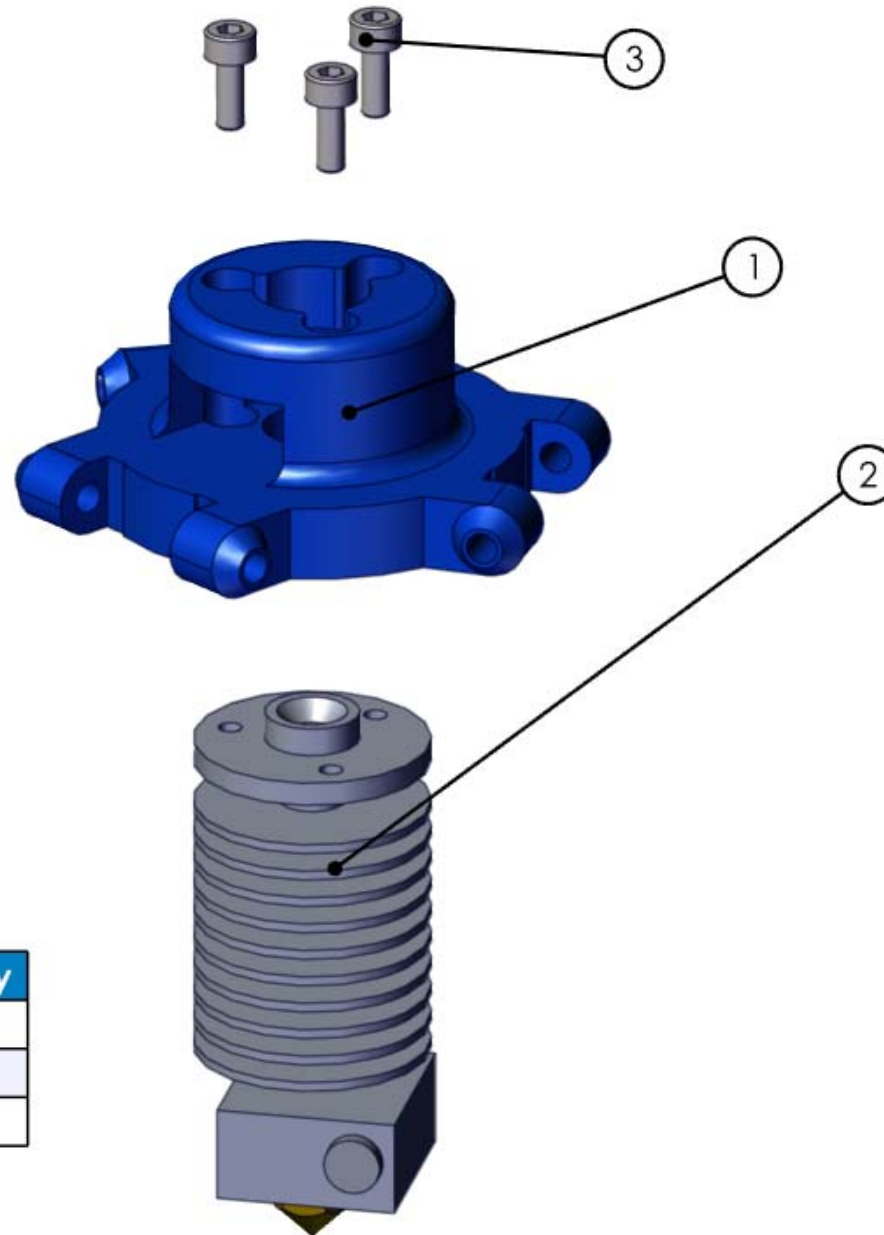


Screw the screw into the plastic, until the end of piece and through the hole, as shown in Fig.



4



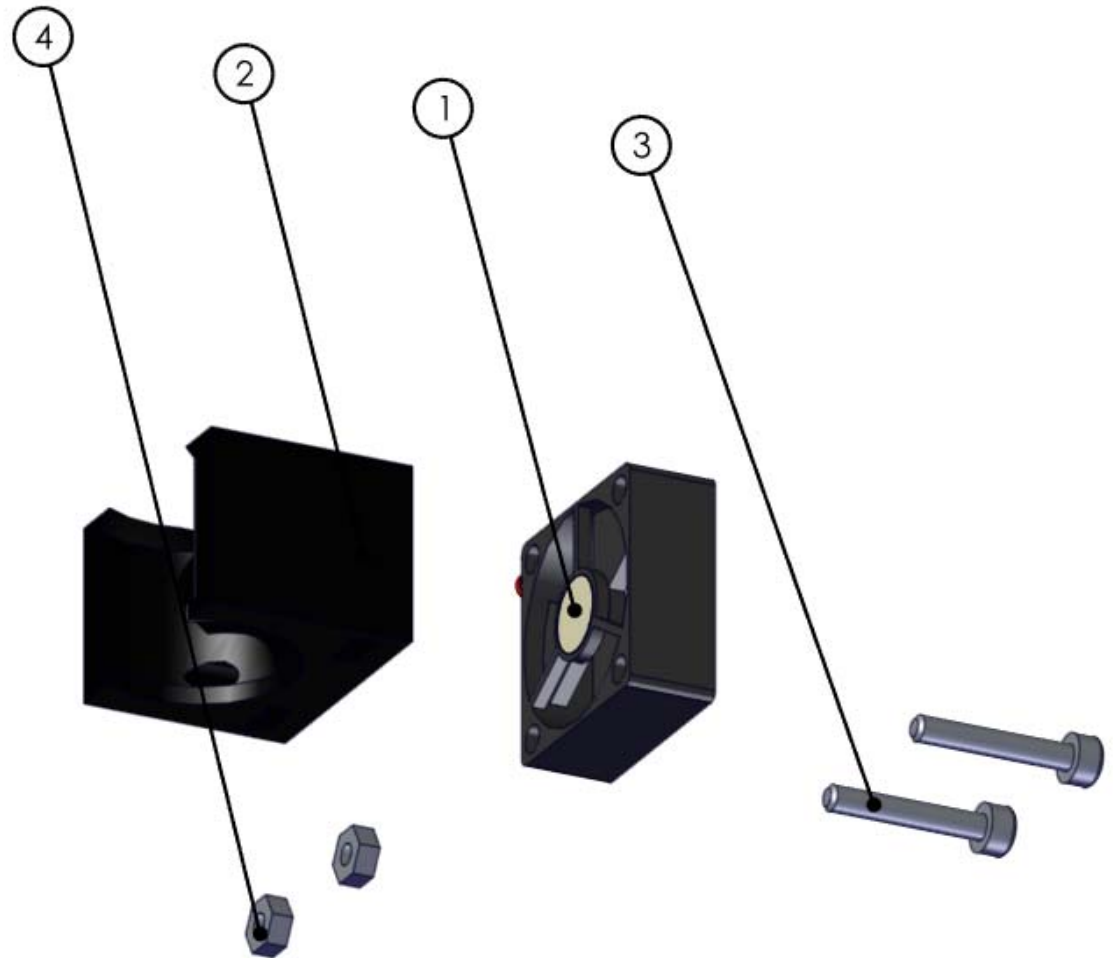


BOM ID	Description	Qty
2	BCNozzle	1
3	DIN912 M3x8	3
1	Platform	1

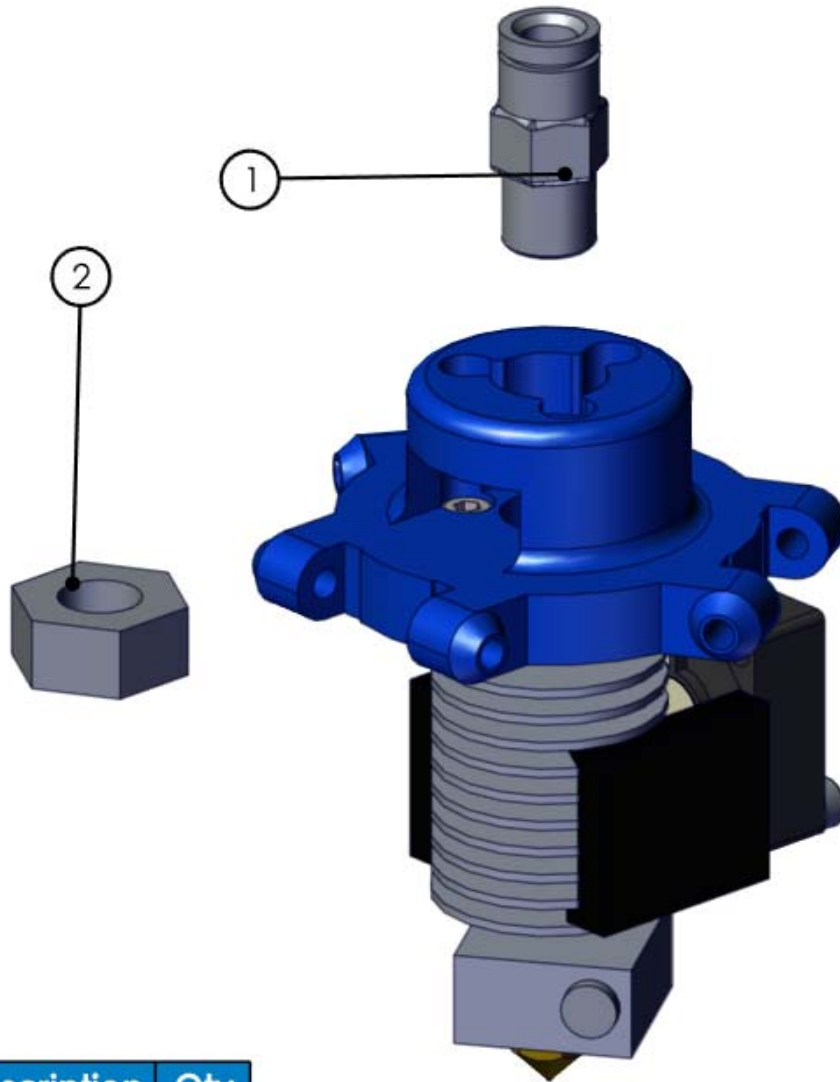




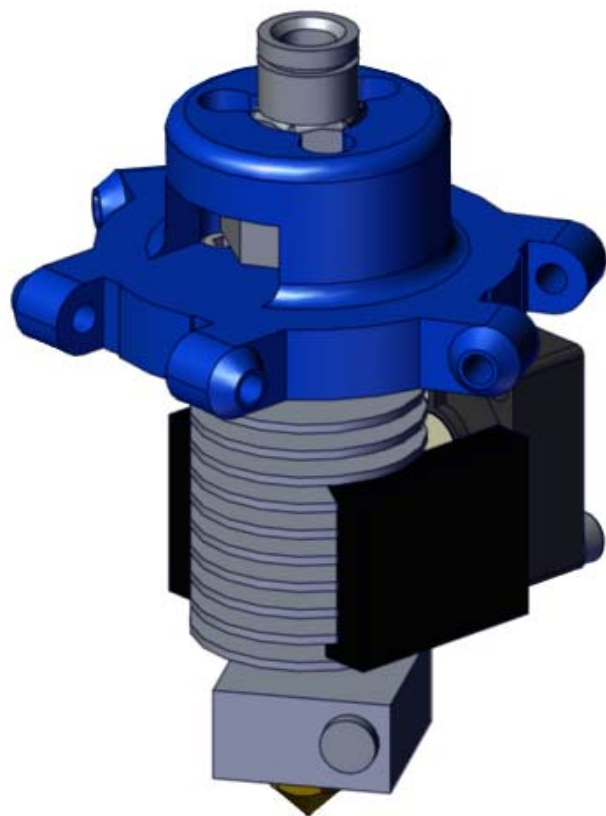
BOM ID	Description	Qty
1	25mm fan	1
2	Cooler fan support	1
3	DIN912 M3x18	2
4	DIN934 M3	2

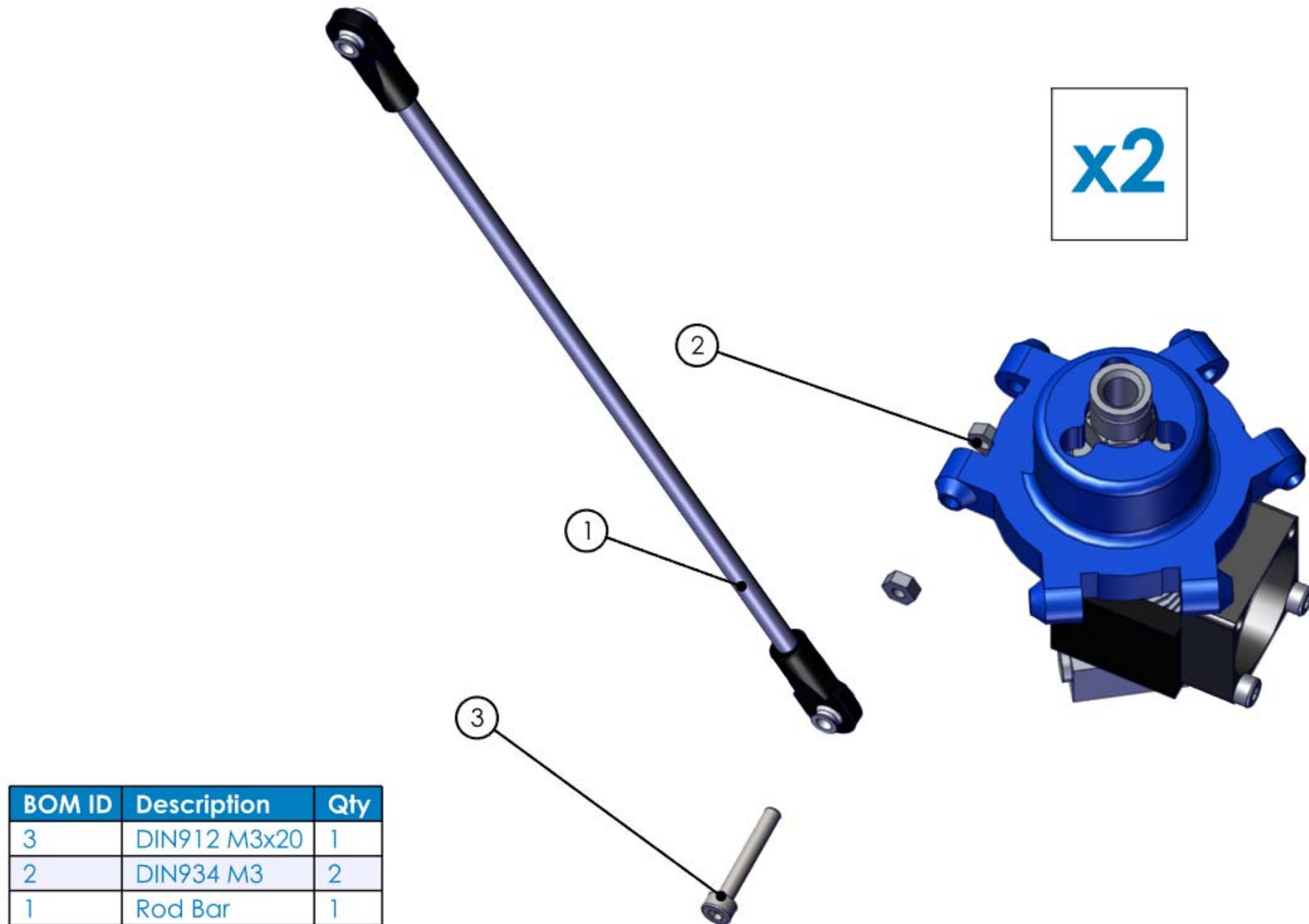






BOM ID	Description	Qty
1	Pneufit	1
2	Pneufit nut	1



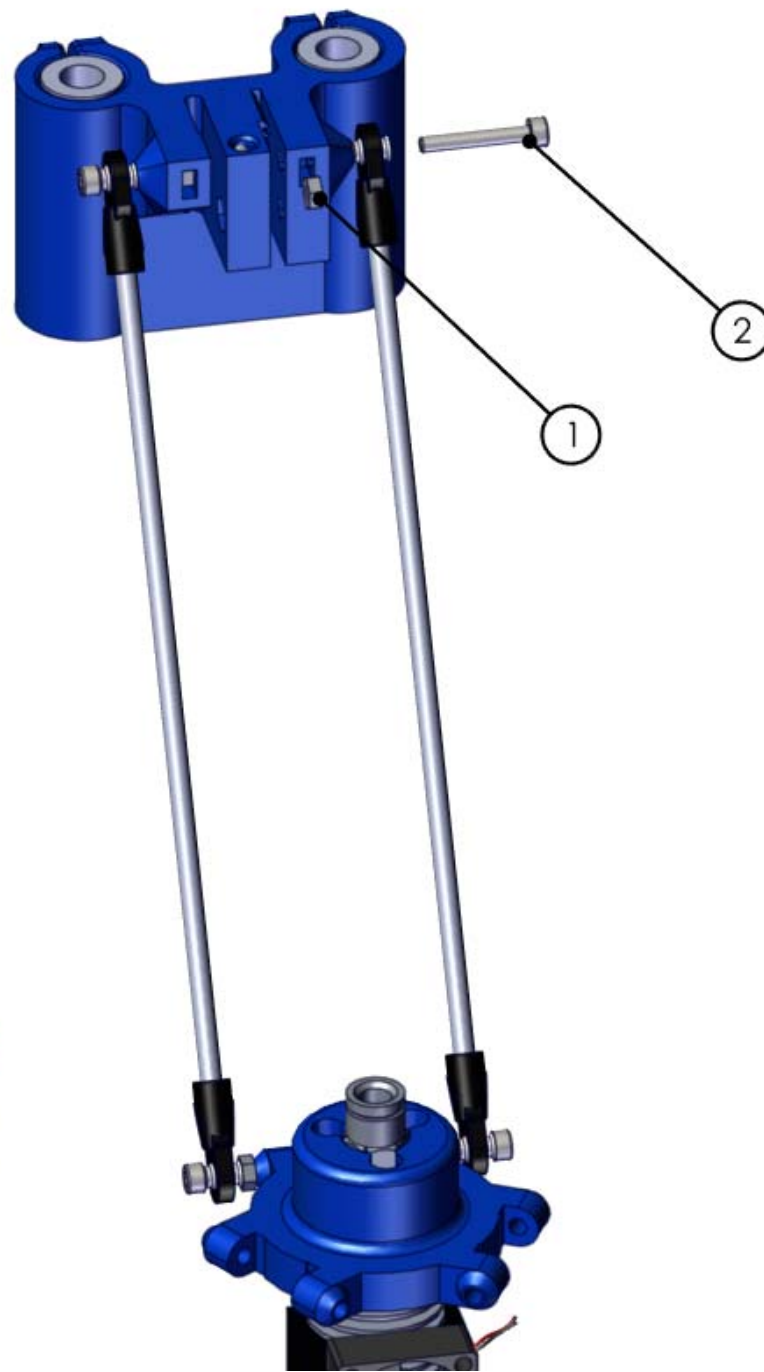


10





BOM ID	Description	Qty
2	DIN912 M3x20	1
1	DIN934 M3	1



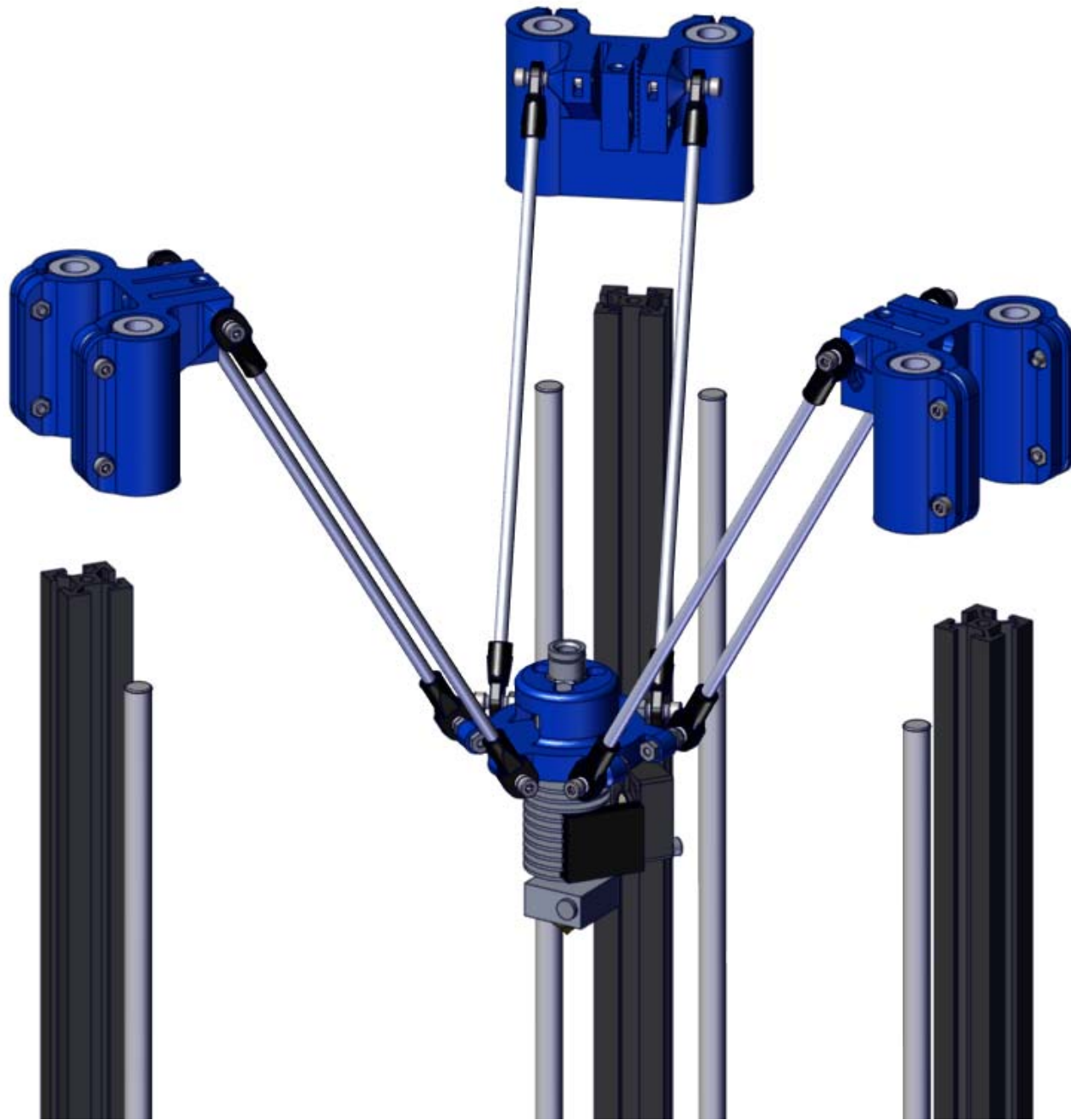
BOM ID	Description	Qty
2	DIN912 M3x20	1
1	DIN934 M3	1

13



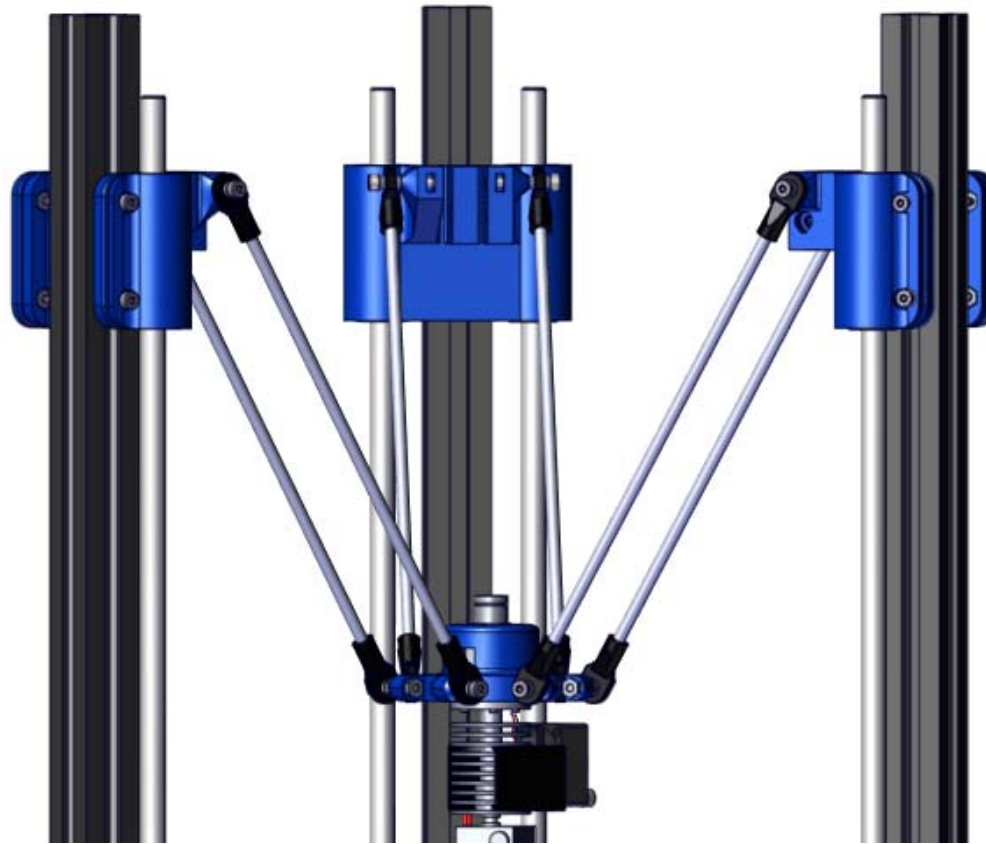


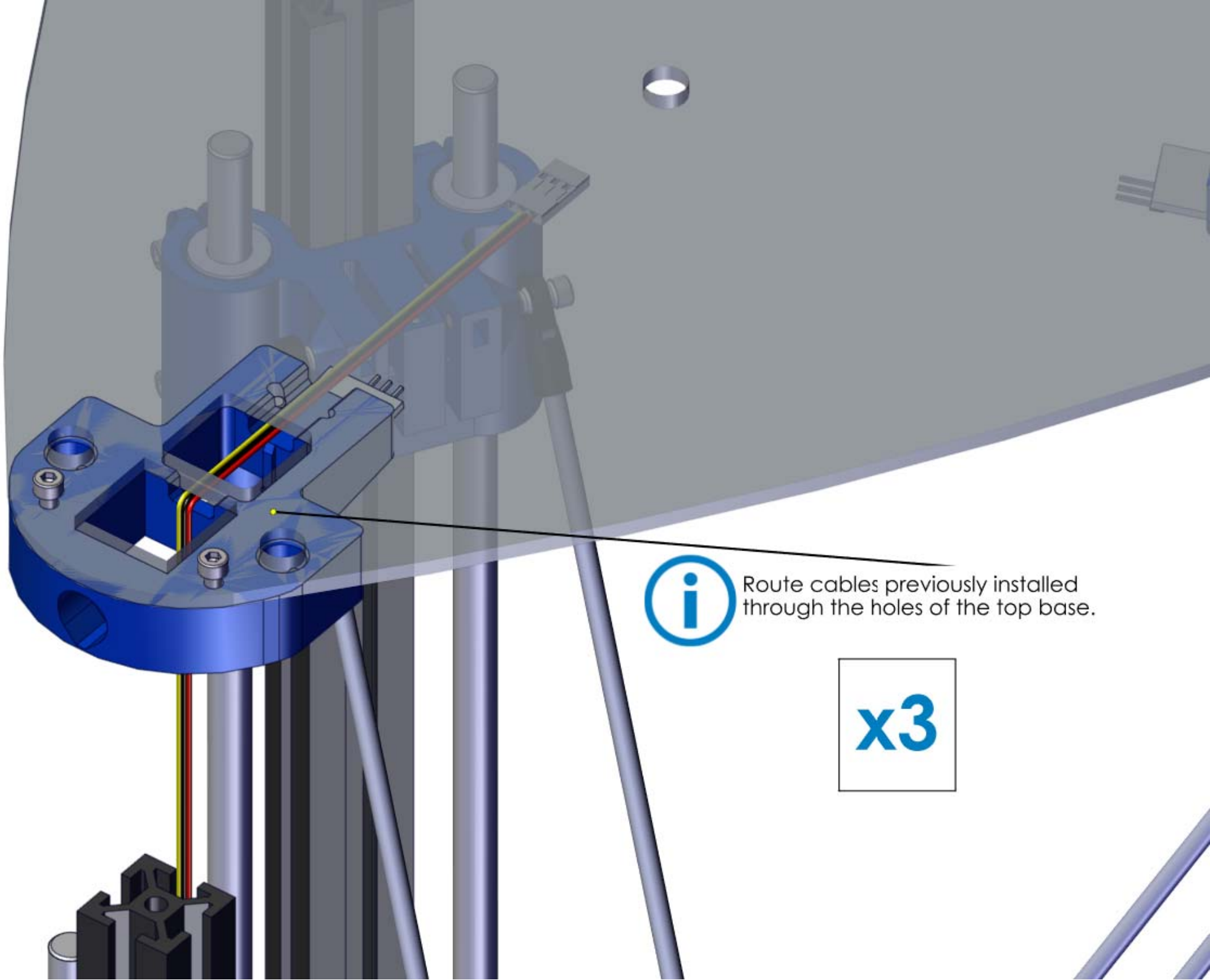






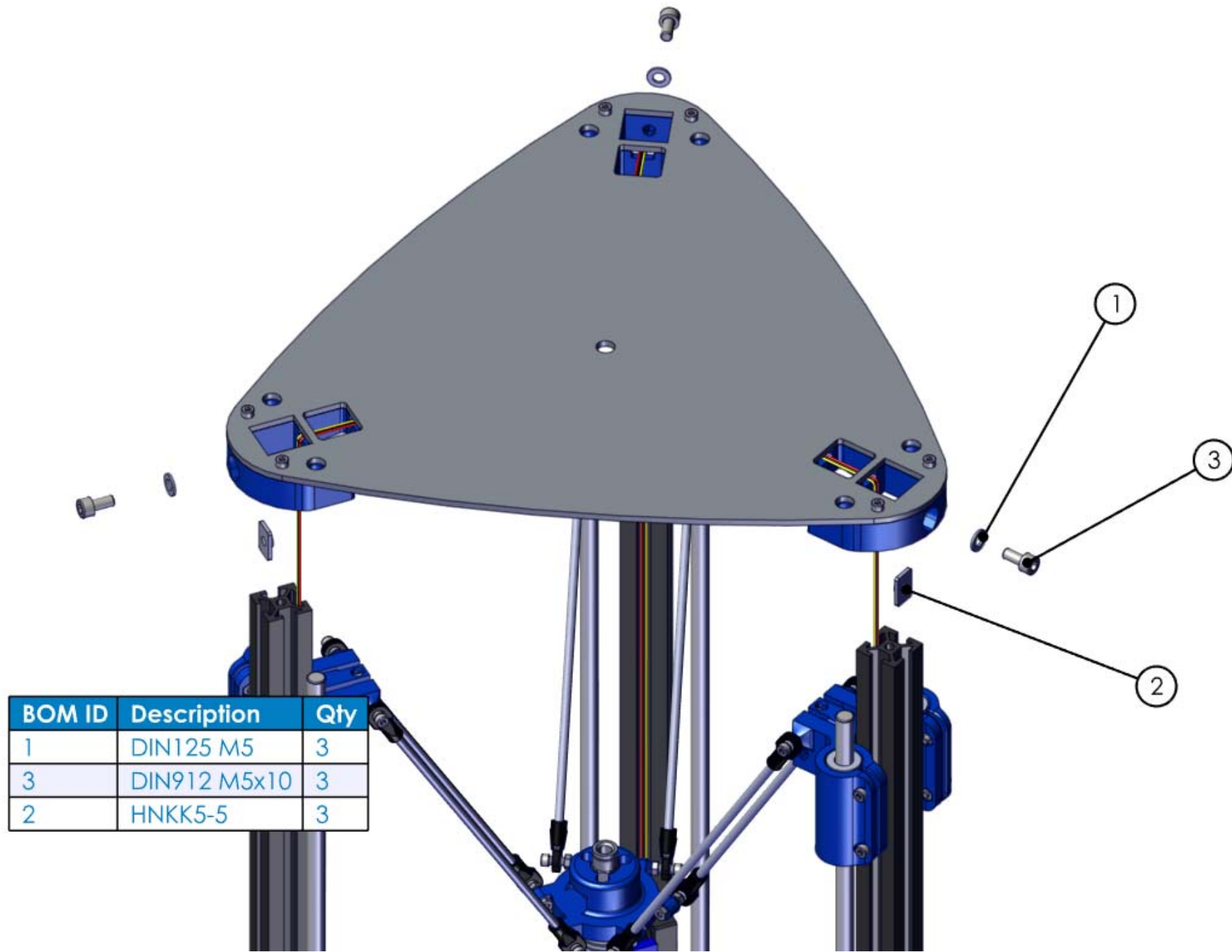
Assembly carefully, the bearings must fit smoothly.





Route cables previously installed through the holes of the top base.

x3

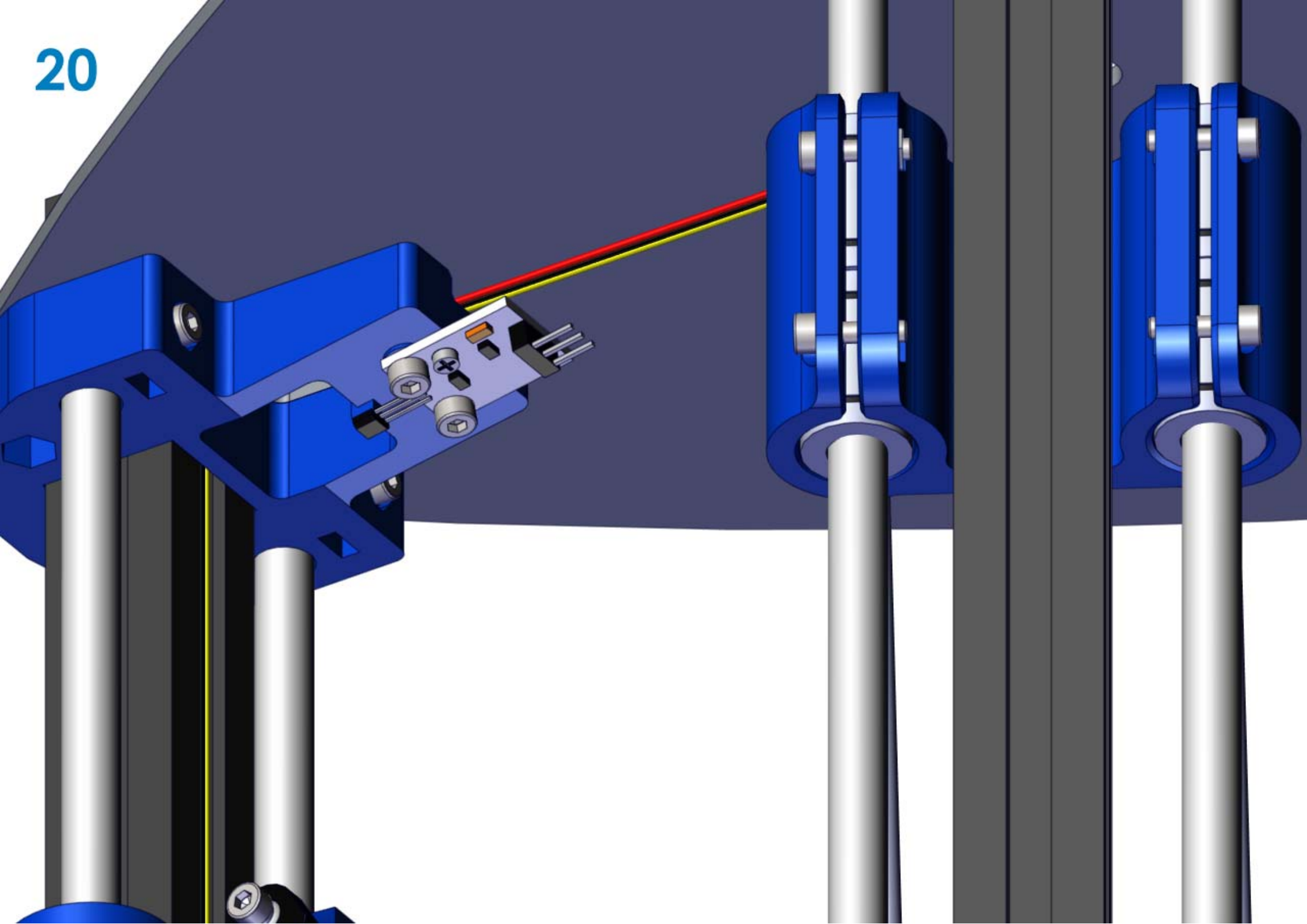


19

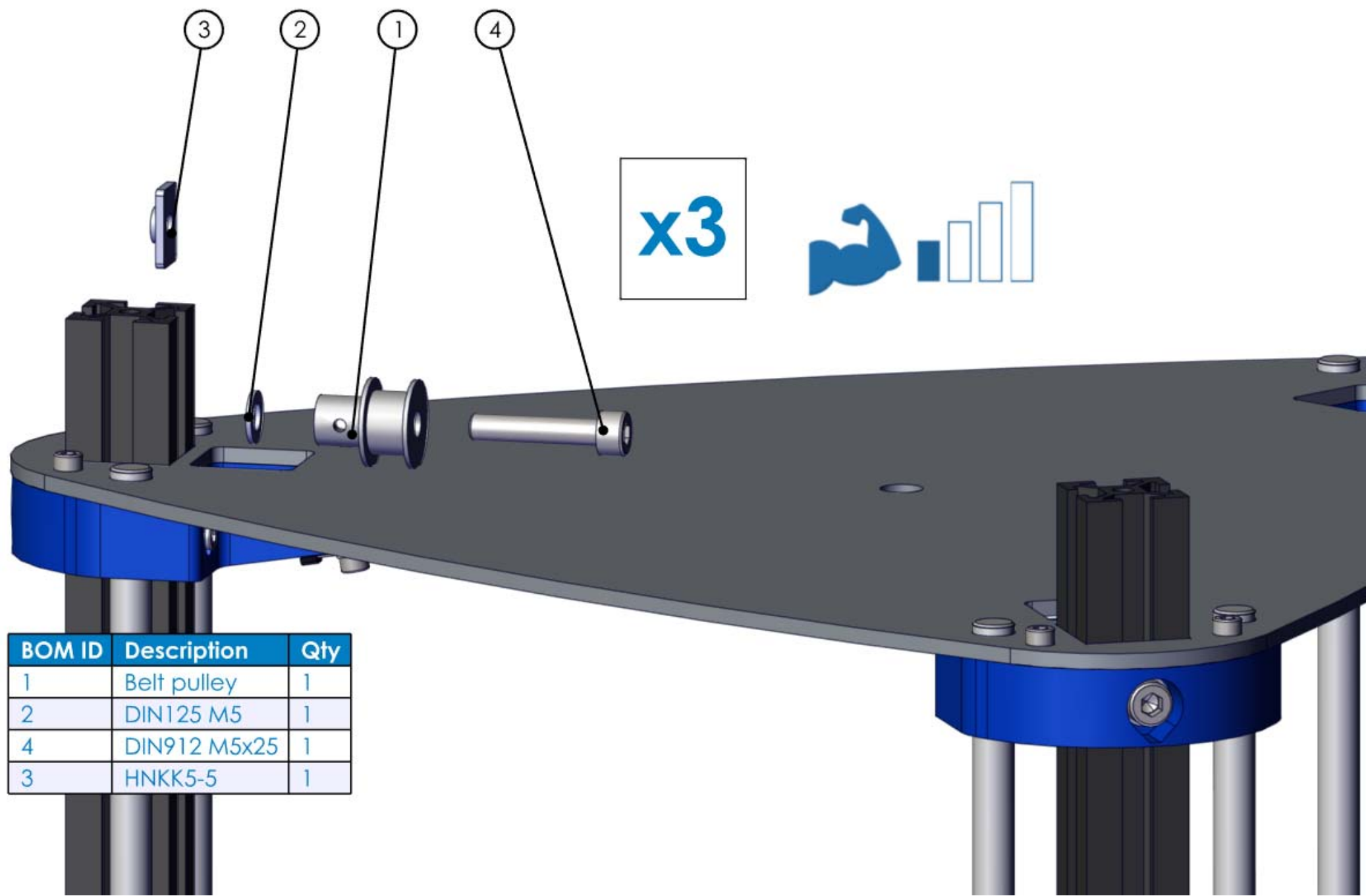
x3

BOM ID	Description	Qty
2	DIN912 M3x10	2
1	DIN934 M3	2

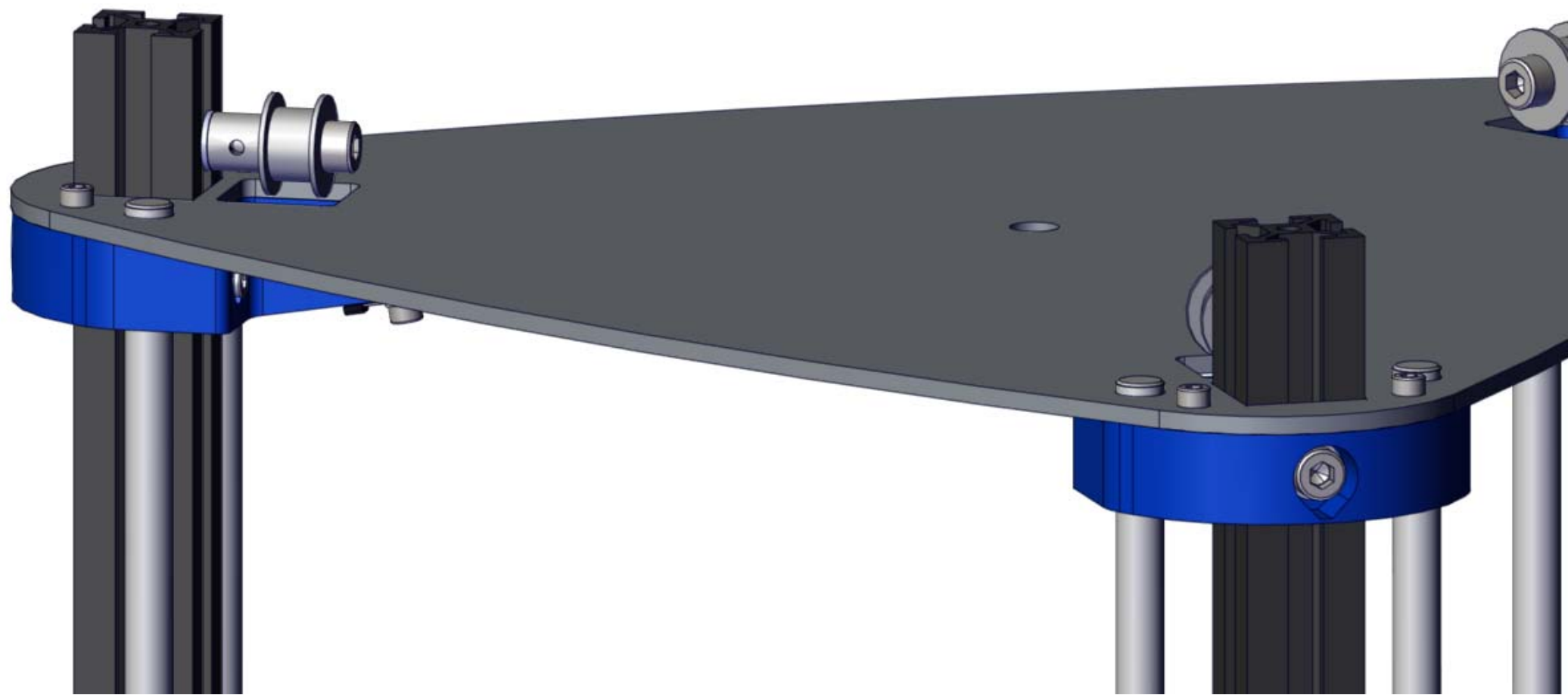


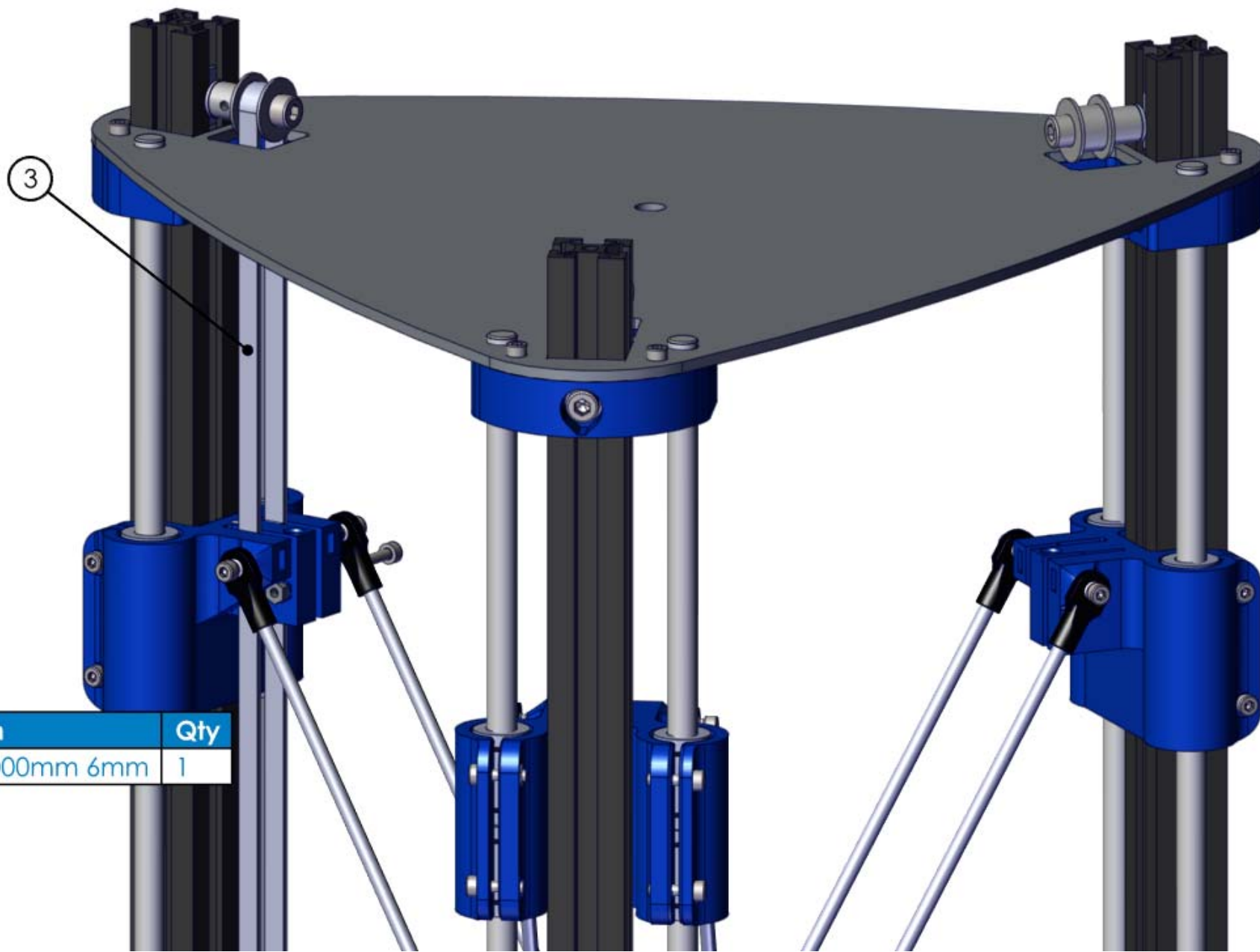






BOM ID	Description	Qty
1	Belt pulley	1
2	DIN125 M5	1
4	DIN912 M5x25	1
3	HNKK5-5	1



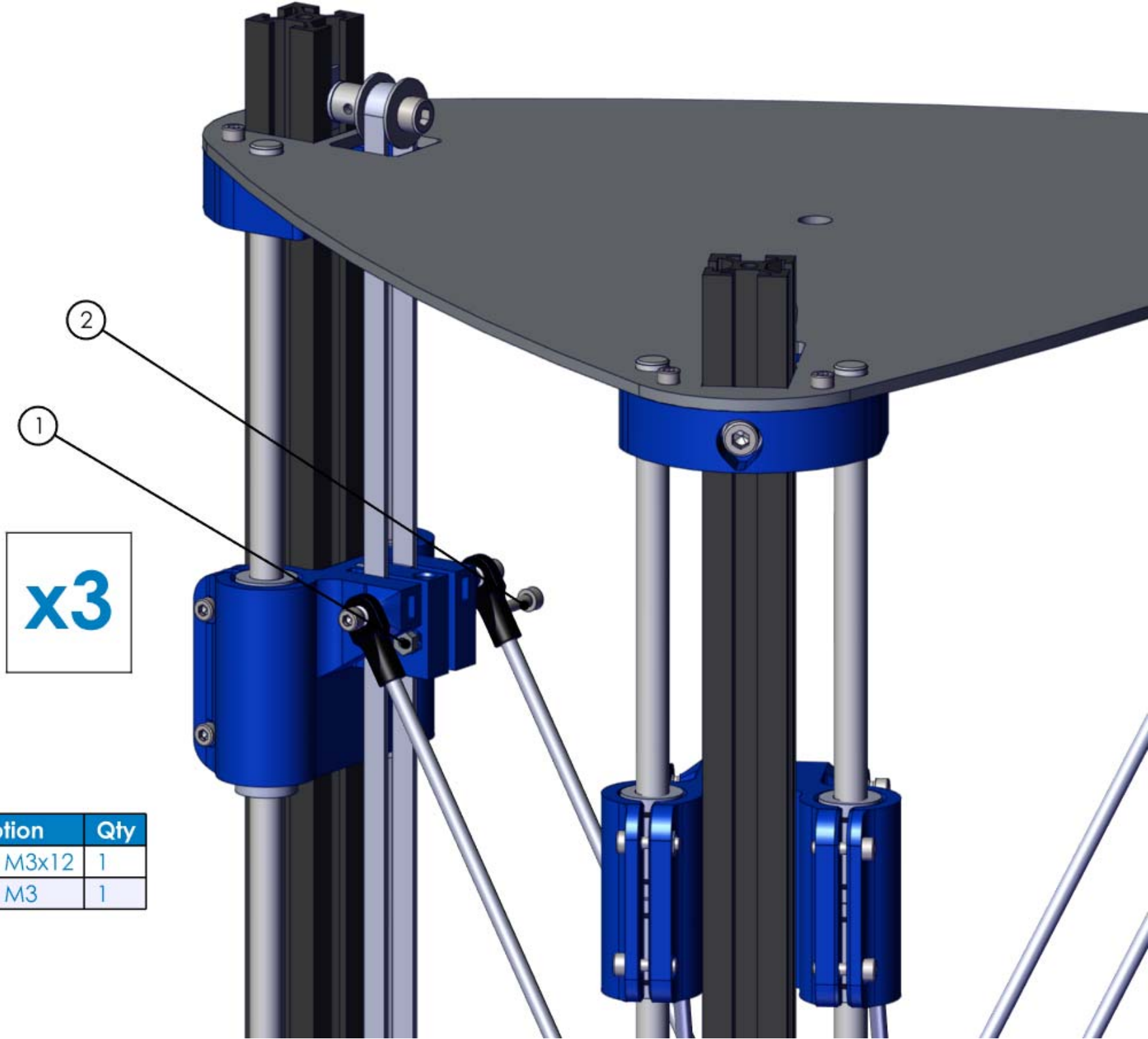


BOM ID	Description	Qty
3	GT2 Belt 1000mm 6mm	1



Join both ends of the belt at this point.

If belts do not get into the piece, loosen and move down the belt pulley, but be careful that the screw which holds the belt pulley does not collide with the metal plate.





Tighten the belts and  
lubricate the belt pulleys.

