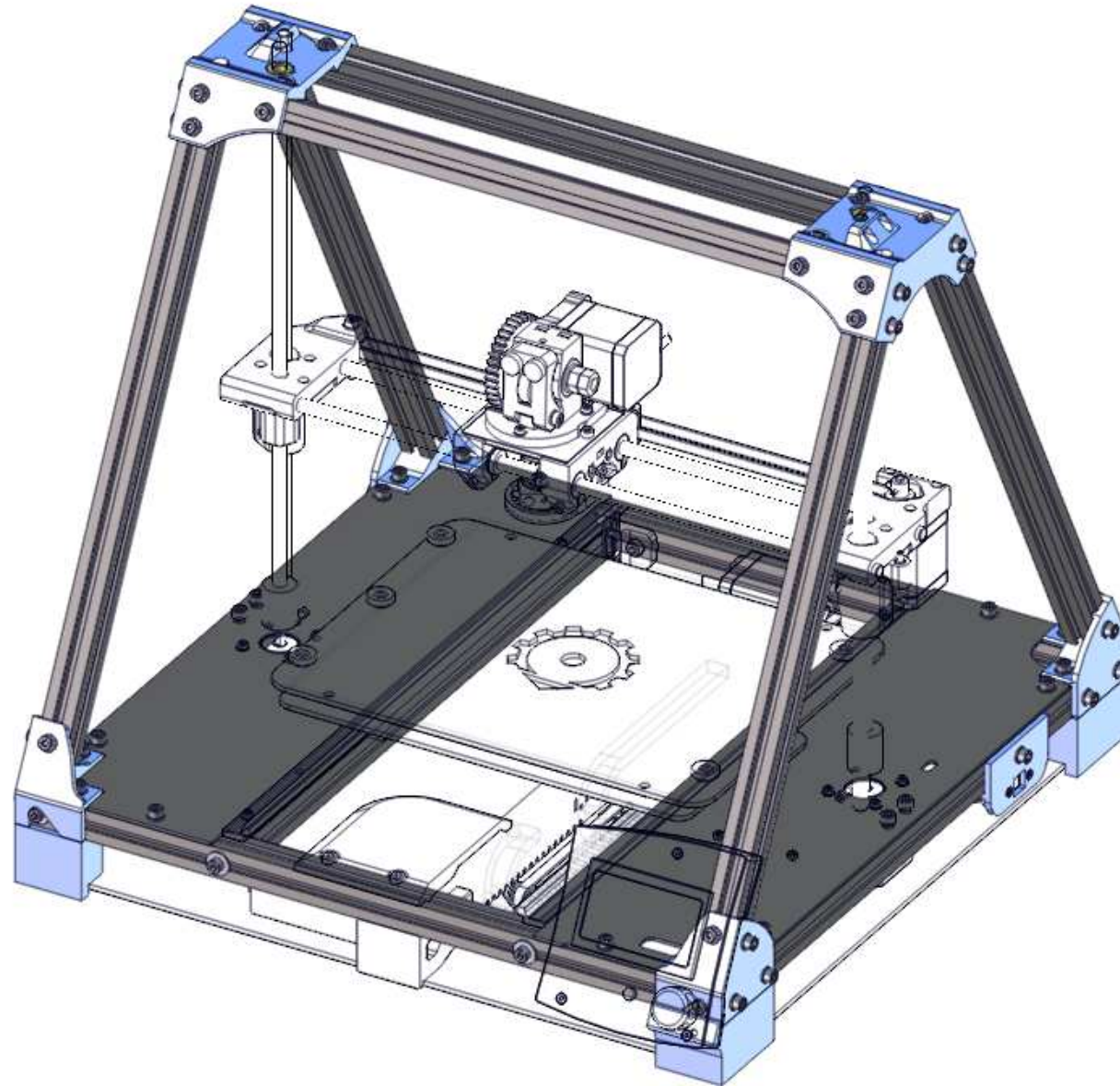


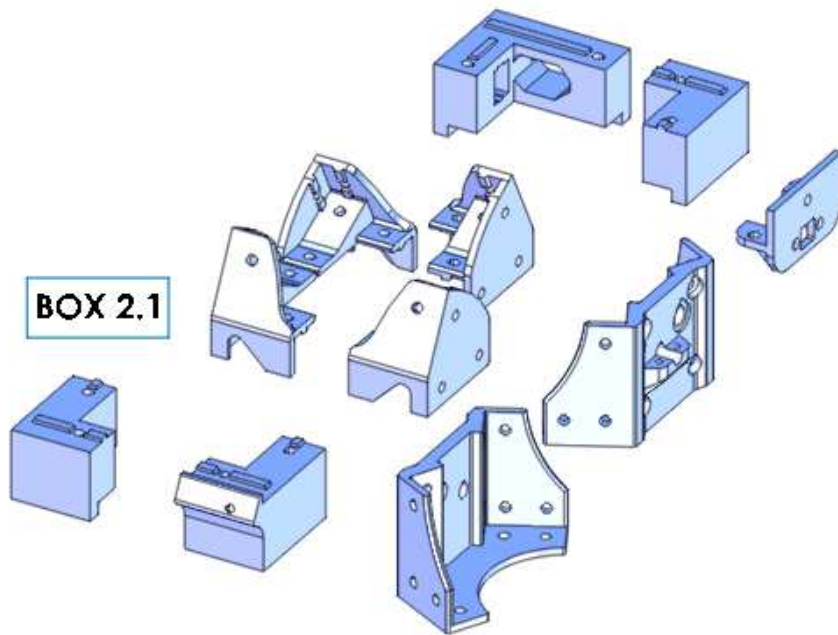
# 1 BCN3D+ ASSEMBLY GUIDE

## STRUCTURE



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## STRUCTURE



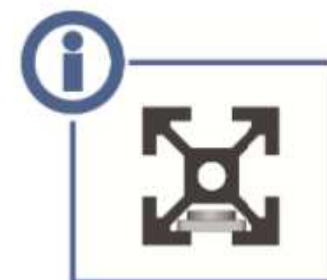
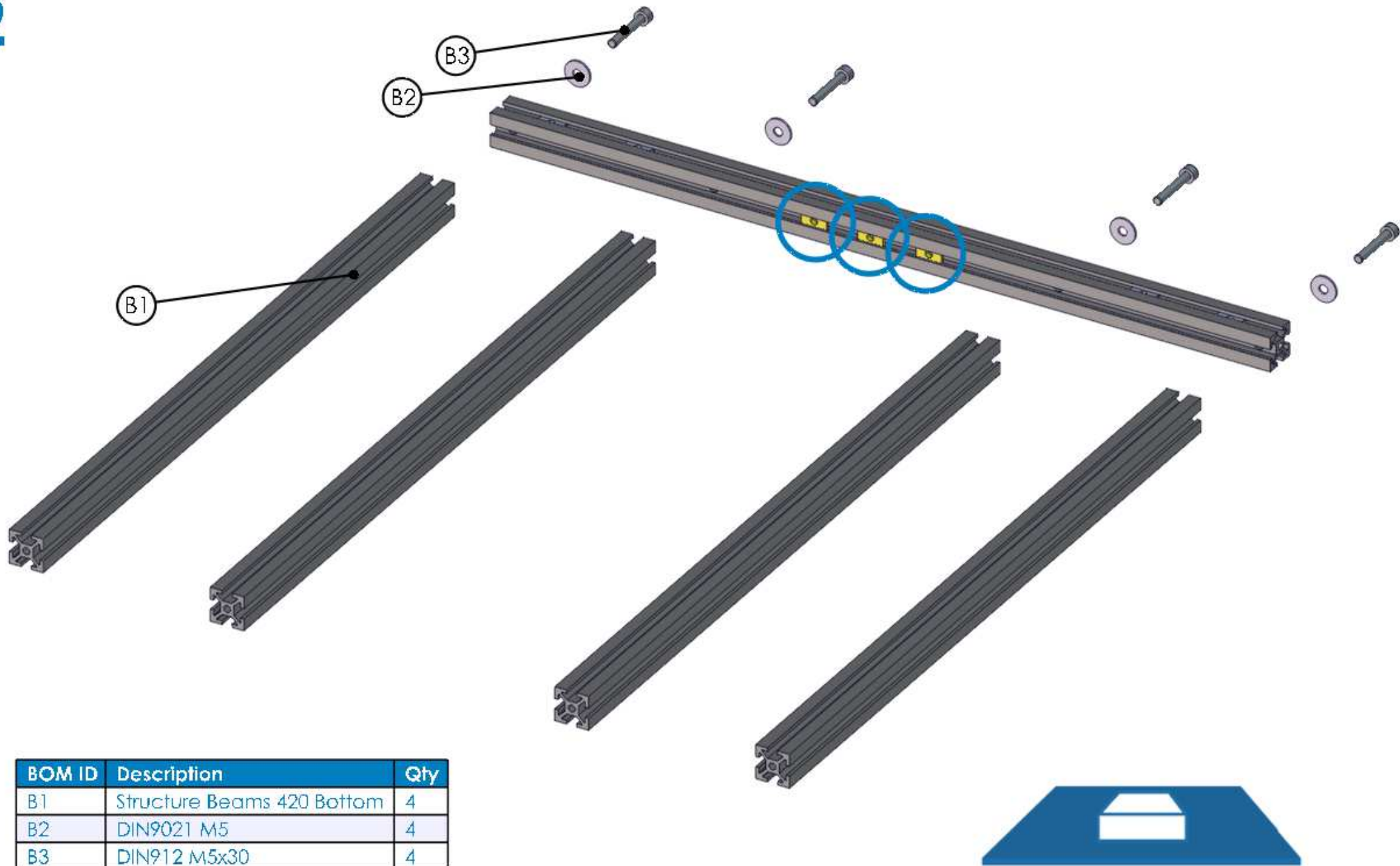


Diagram illustrating the dimensions of the 100mm x 100mm x 10mm plate:

- 460mm TOP
- 460mm BOTTOM
- 420mm
- 385mm

2



BOM ID	Description	Qty
B1	Structure Beams 420 Bottom	4
B2	DIN9021 M5	4
B3	DIN912 M5x30	4



3



BOM ID	Description	Qty
C1	Nut M5	12

4

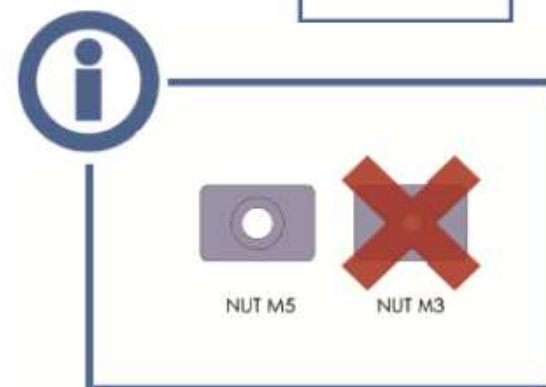
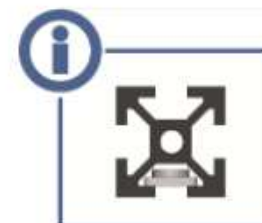


BOM ID	Description	Qty
D1	Nut M5	10

5



BOM ID	Description	Qty
D2	Nut M5	8

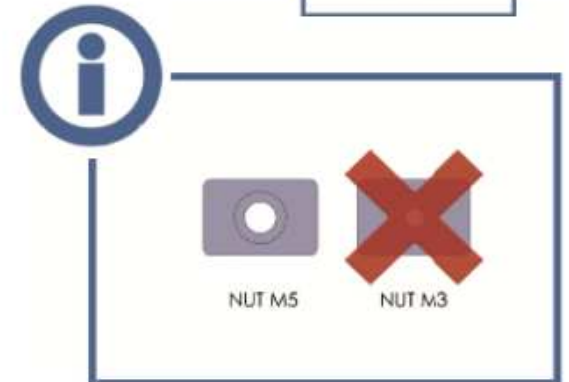
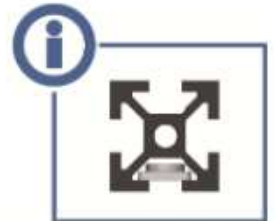




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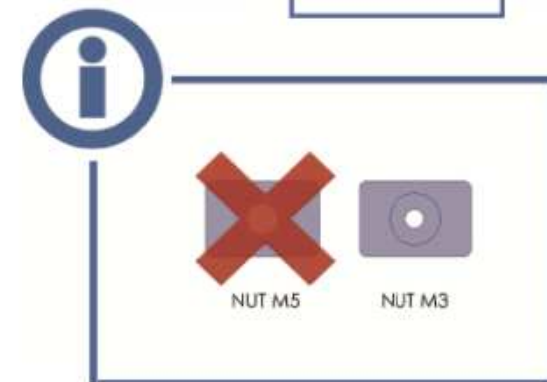
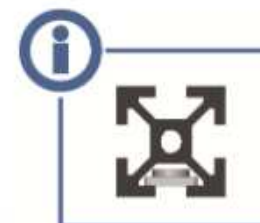


BOM ID	Description	Qty
E1	Structure Beam 460 Bottom (4 holes)	1
E2	Nut M5	1





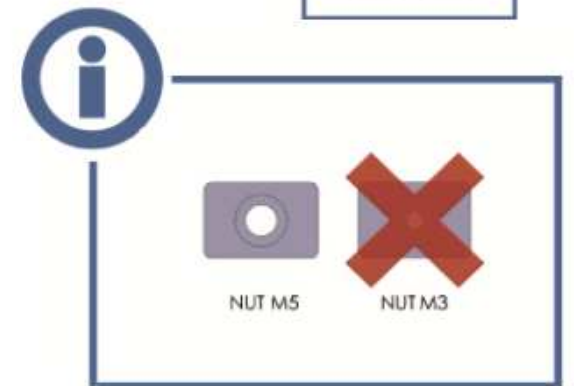
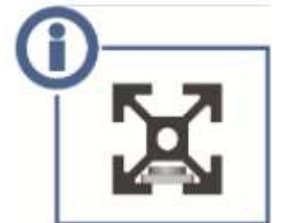
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8

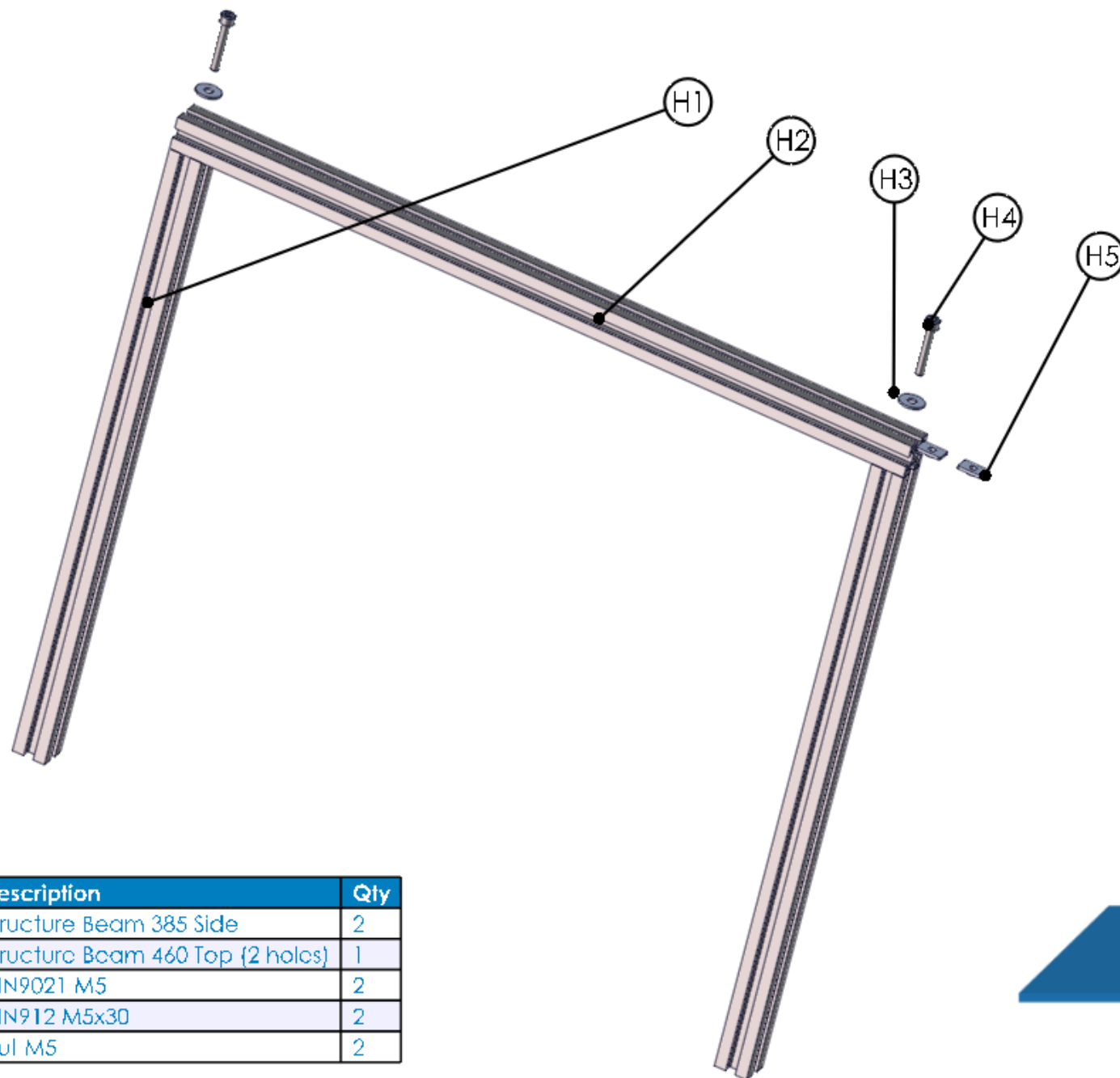


BOM ID	Description	Qty
G1	Nut M5	9



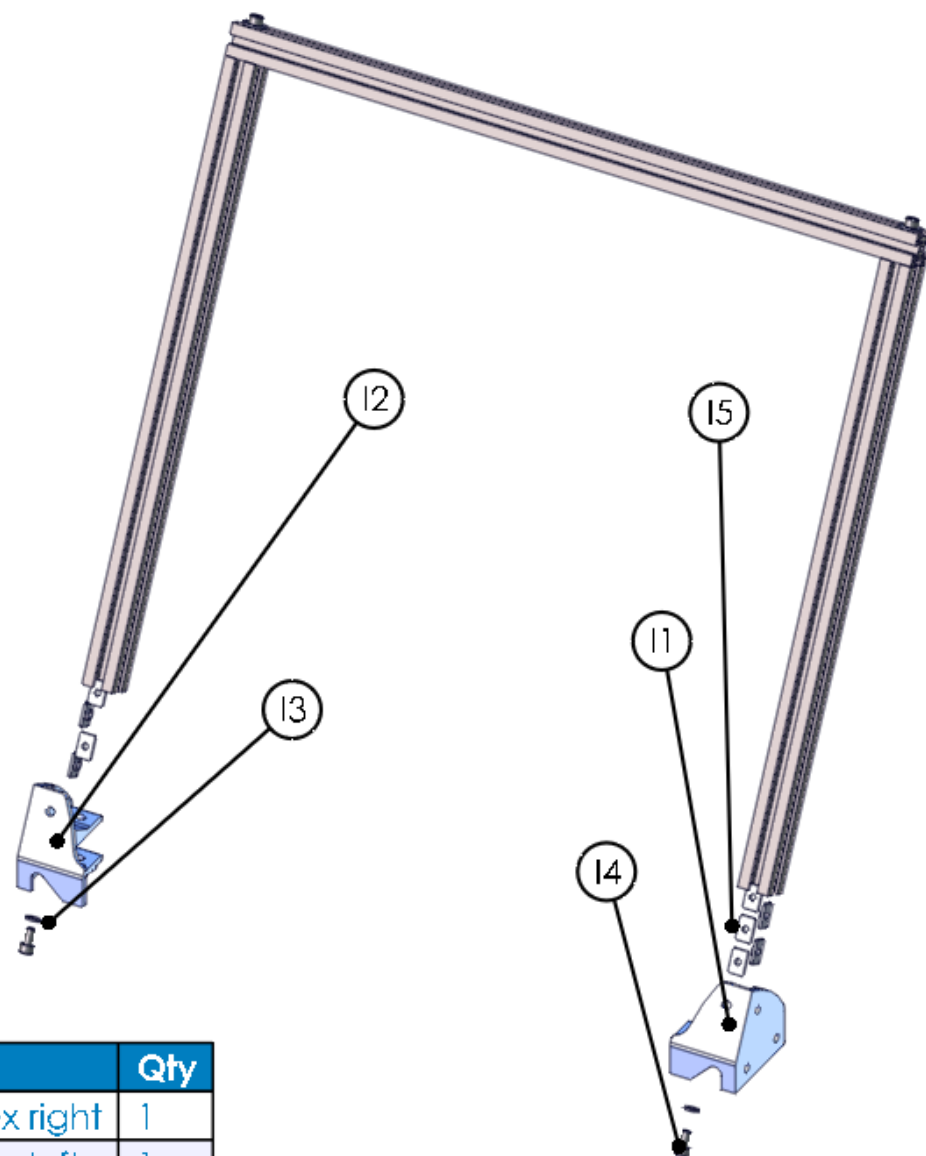
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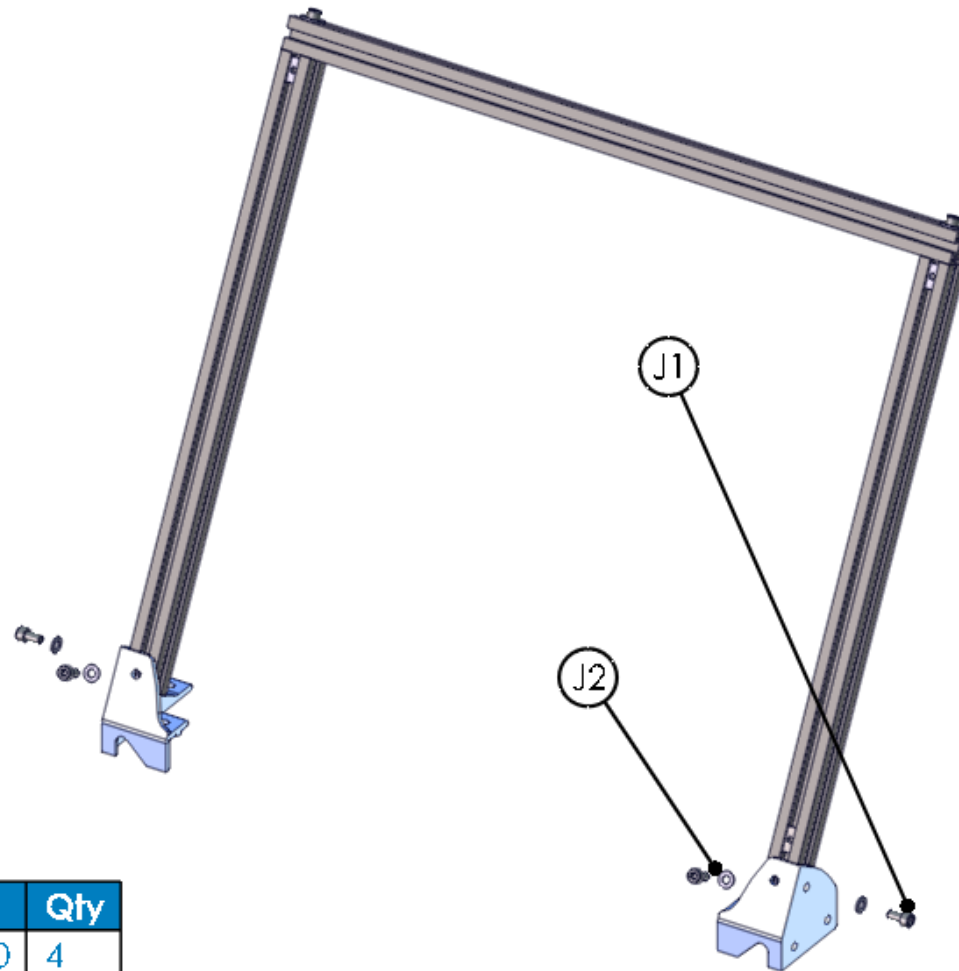


BOM ID	Description	Qty
H1	Structure Beam 385 Side	2
H2	Structure Beam 460 Top (2 holes)	1
H3	DIN9021 M5	2
H4	DIN912 M5x30	2
H5	Nut M5	2



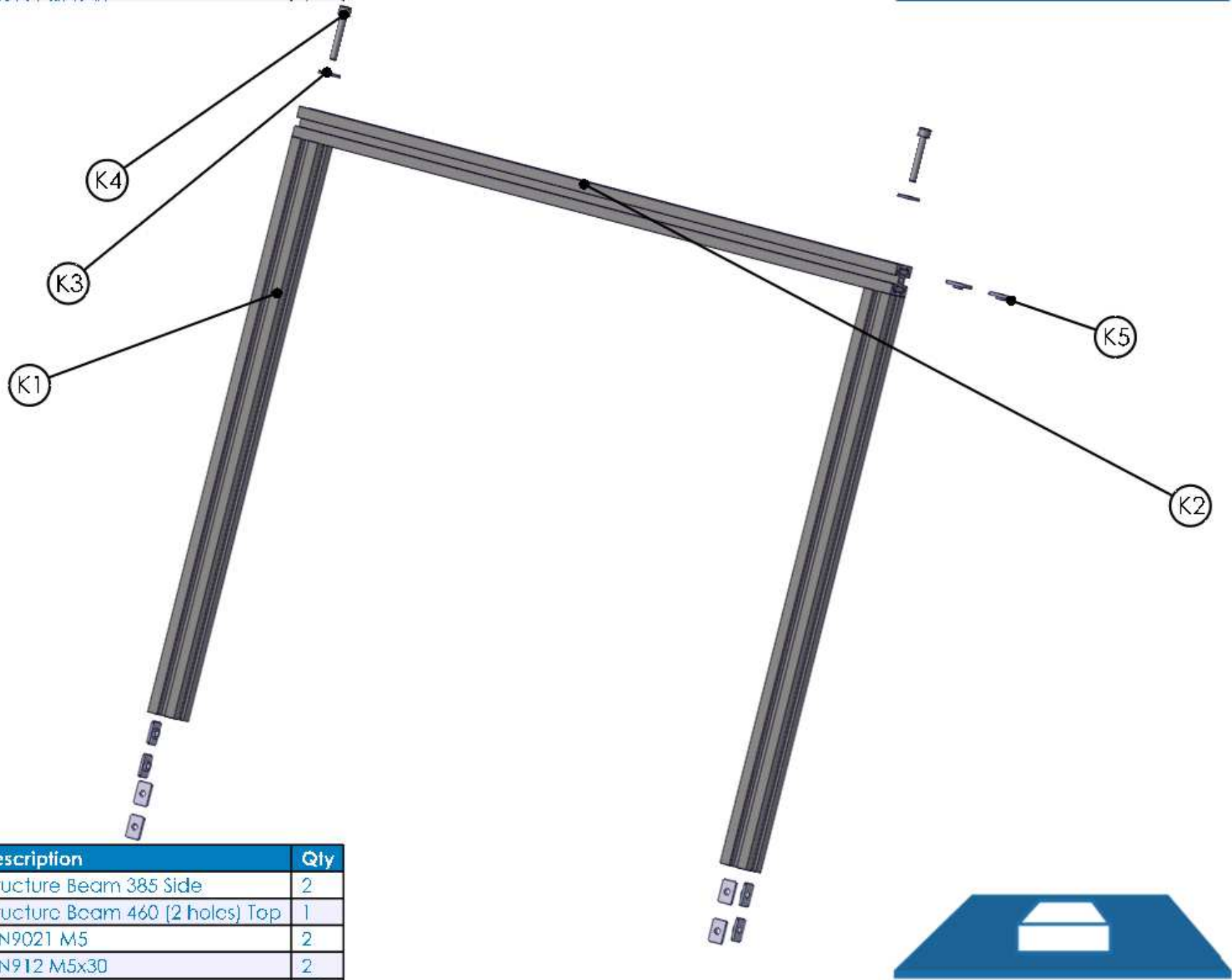


BOM ID	Description	Qty
11	Lower vertex right	1
12	Lower vertex left	1
13	DIN125 M5	2
14	DIN912 M5x10	2
15	Nut M5	9

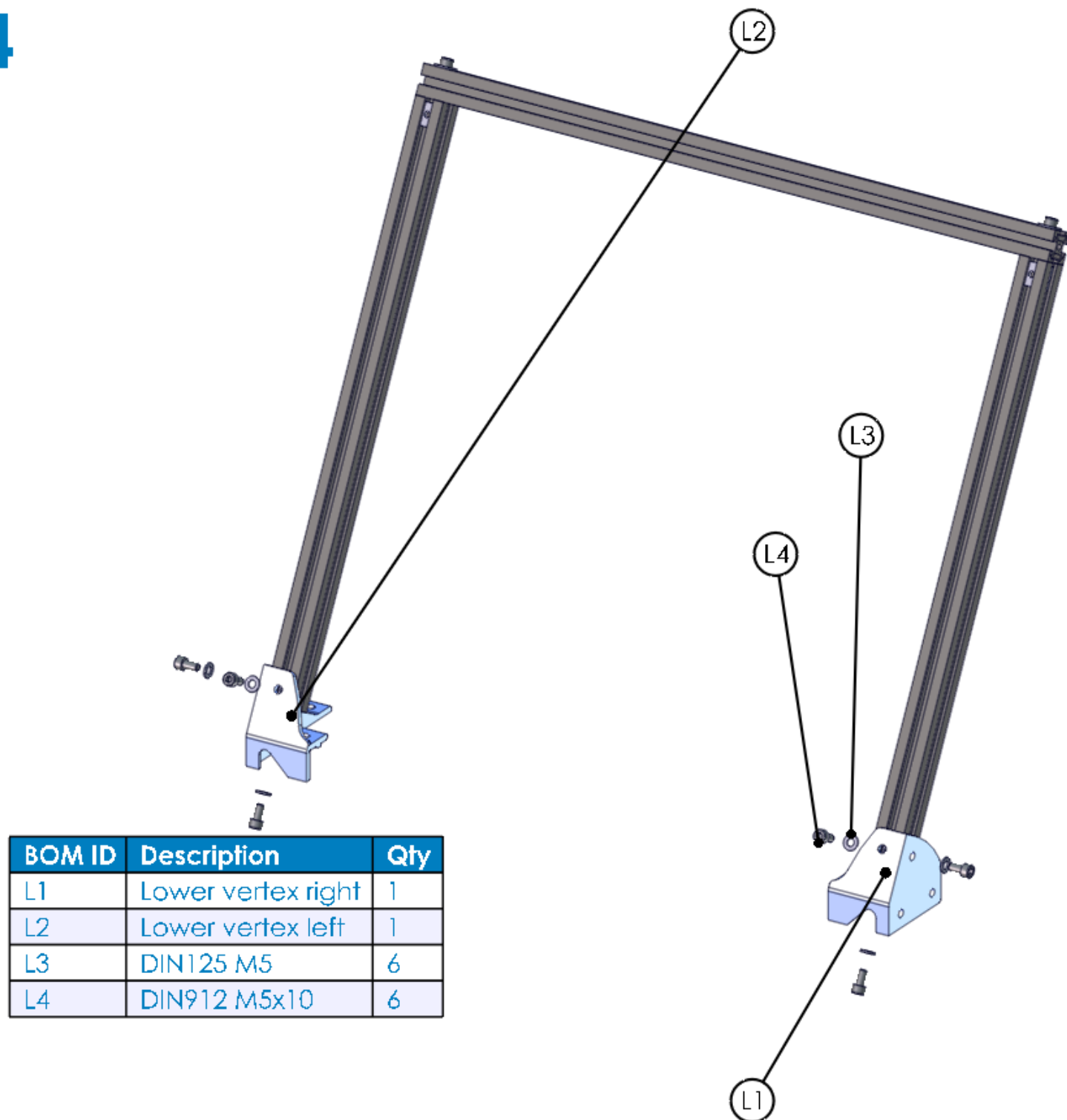


BOM ID	Description	Qty
J1	DIN912 M5x10	4
J2	DIN125 M5	4

13



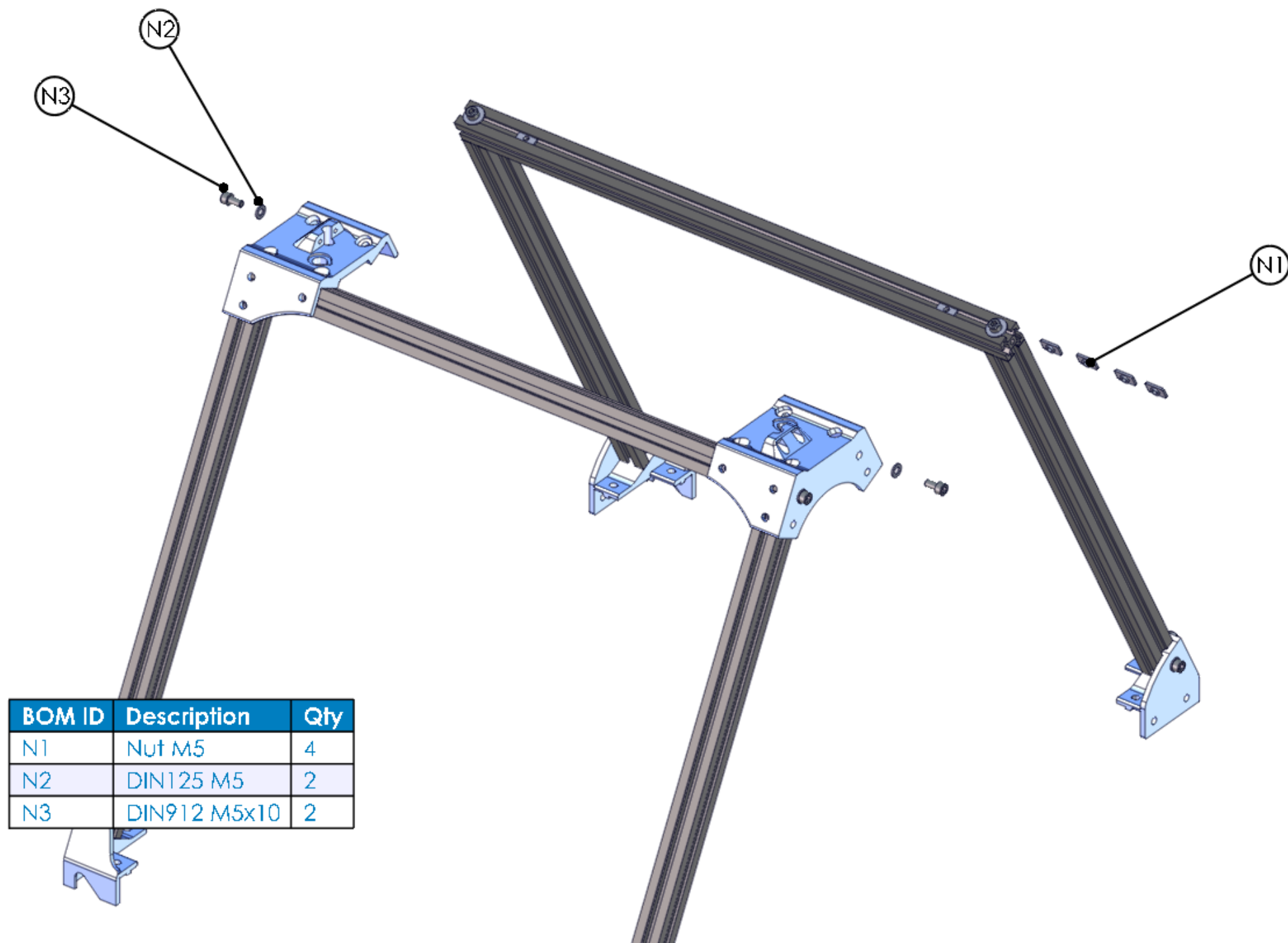
BOM ID	Description	Qty
K1	Structure Beam 385 Side	2
K2	Structure Beam 460 (2 holes) Top	1
K3	DIN9021 M5	2
K4	DIN912 M5x30	2
K5	HNKK5-5	10





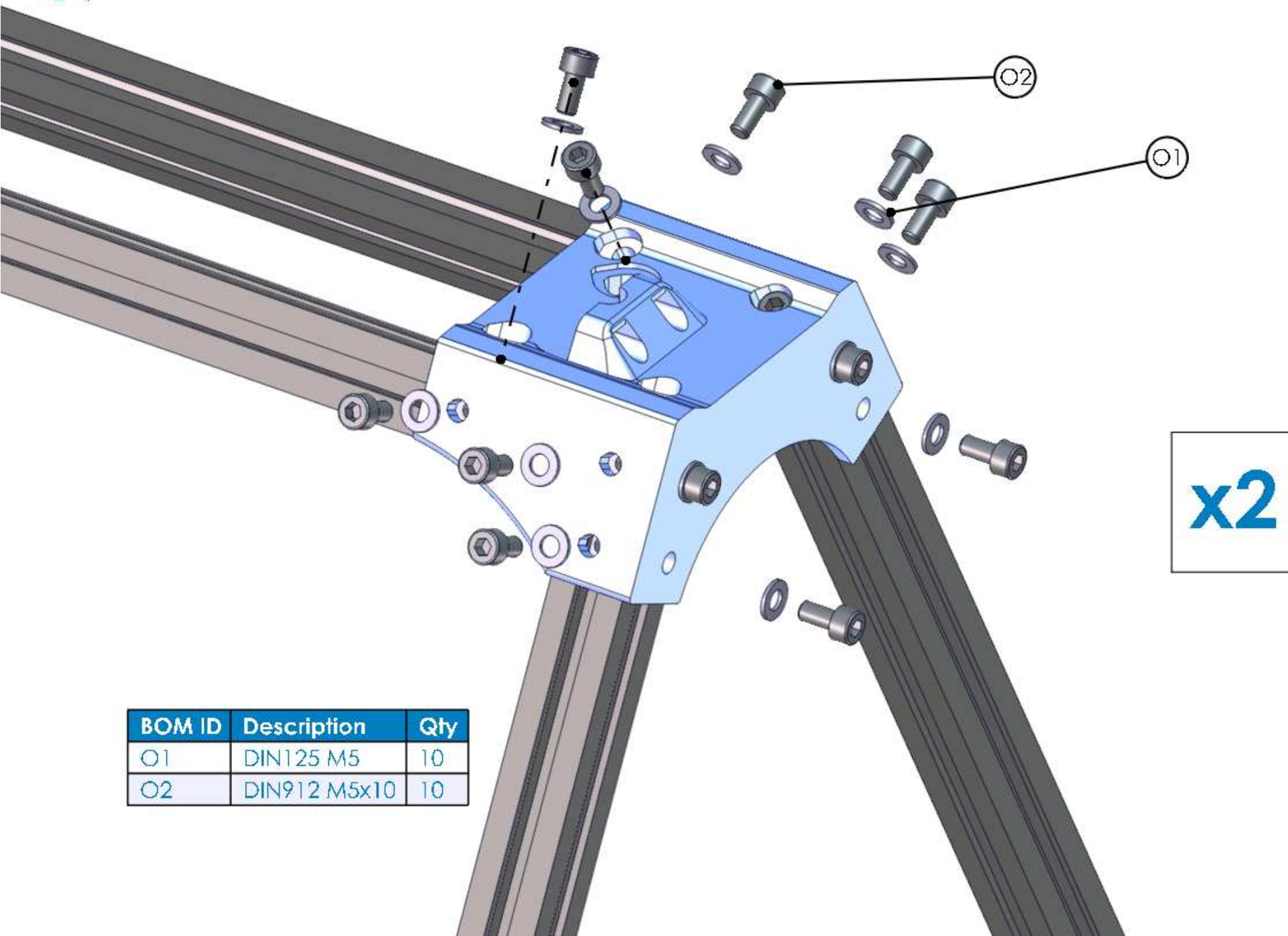


BOM ID	Description	Qty
M1	Upper vertex	2
M2	DIN125 M5	2
M3	DIN912 M5x10	2
M4	Nut M5	4

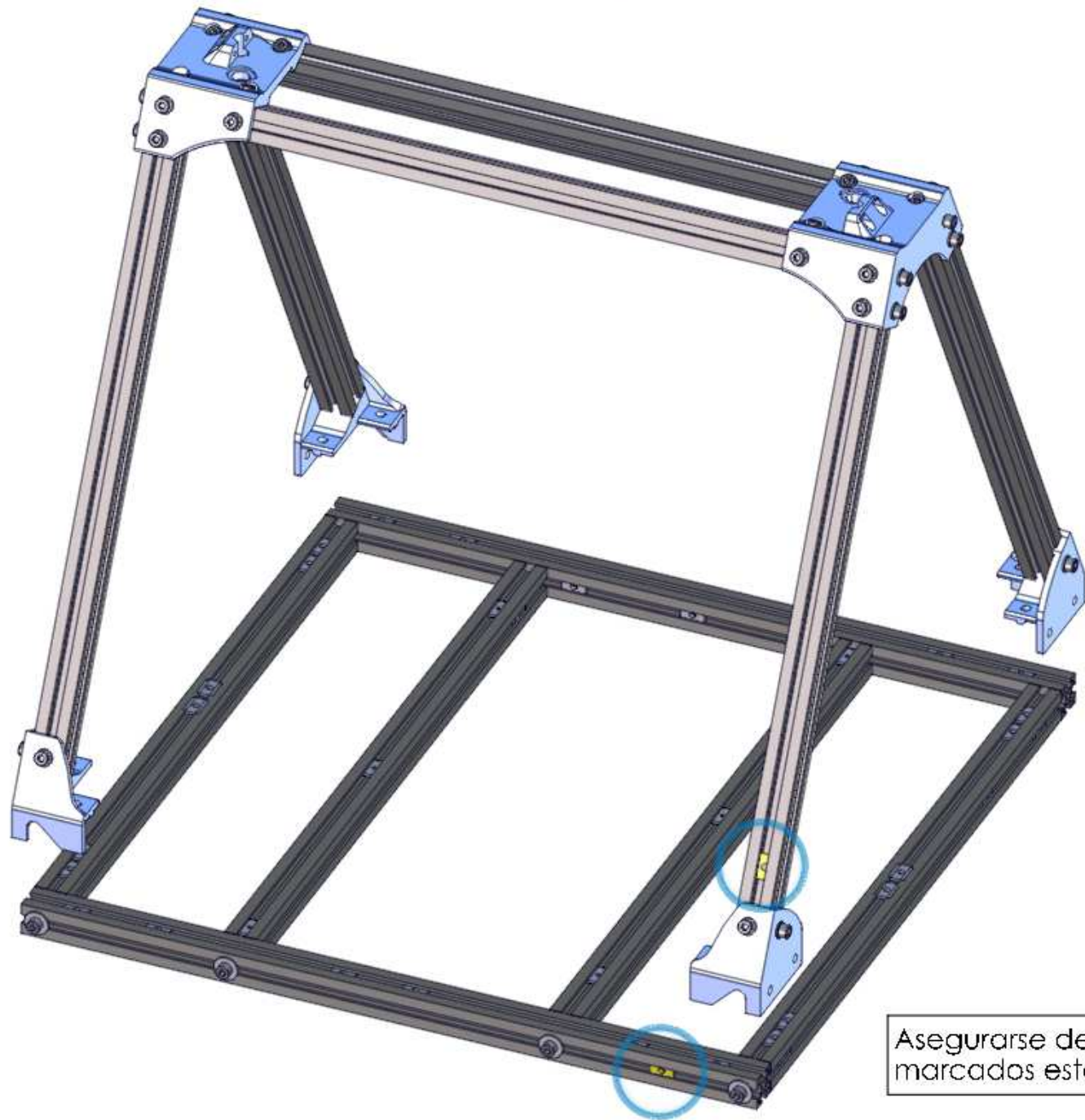


BOM ID	Description	Qty
N1	Nut M5	4
N2	DIN125 M5	2
N3	DIN912 M5x10	2

17

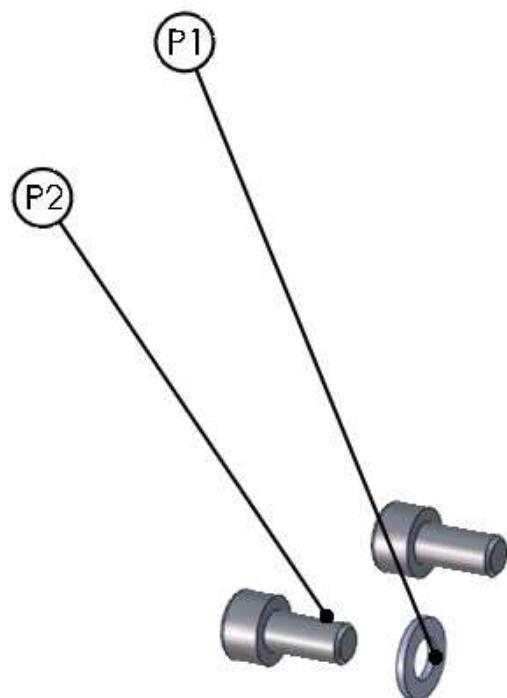


BOM ID	Description	Qty
O1	DIN125 M5	10
O2	DIN912 M5x10	10



Asegurarse de que los dos Nuts  
marcados estén en esta posición.

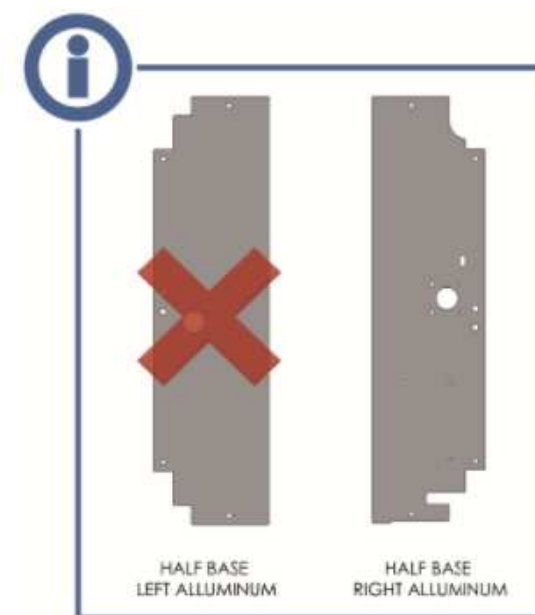
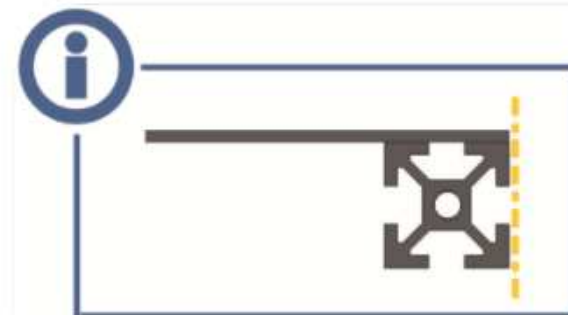
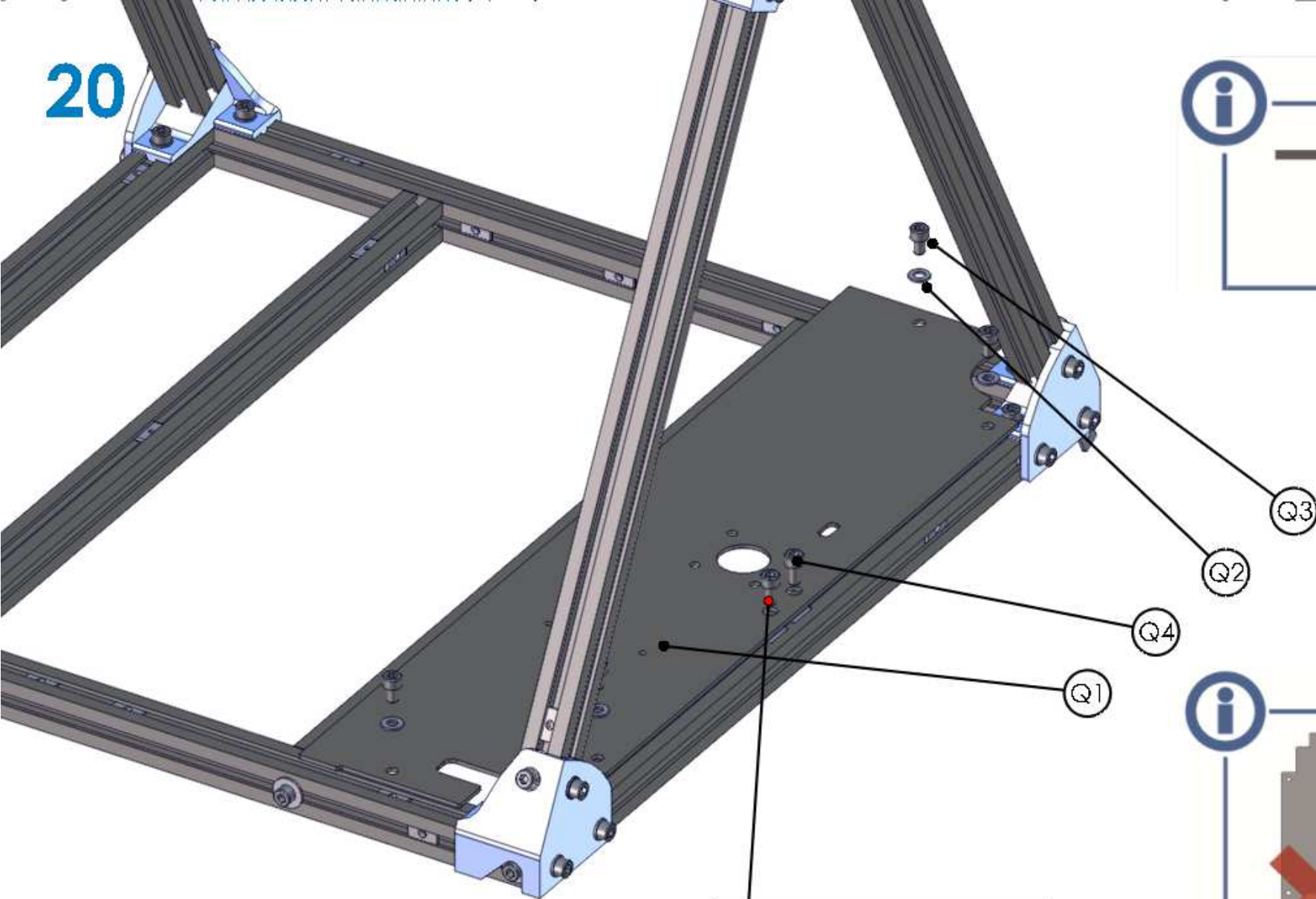




x4

BOM ID	Description	Qty
P1	DIN125 M5	4
P2	DIN912 M5x10	4

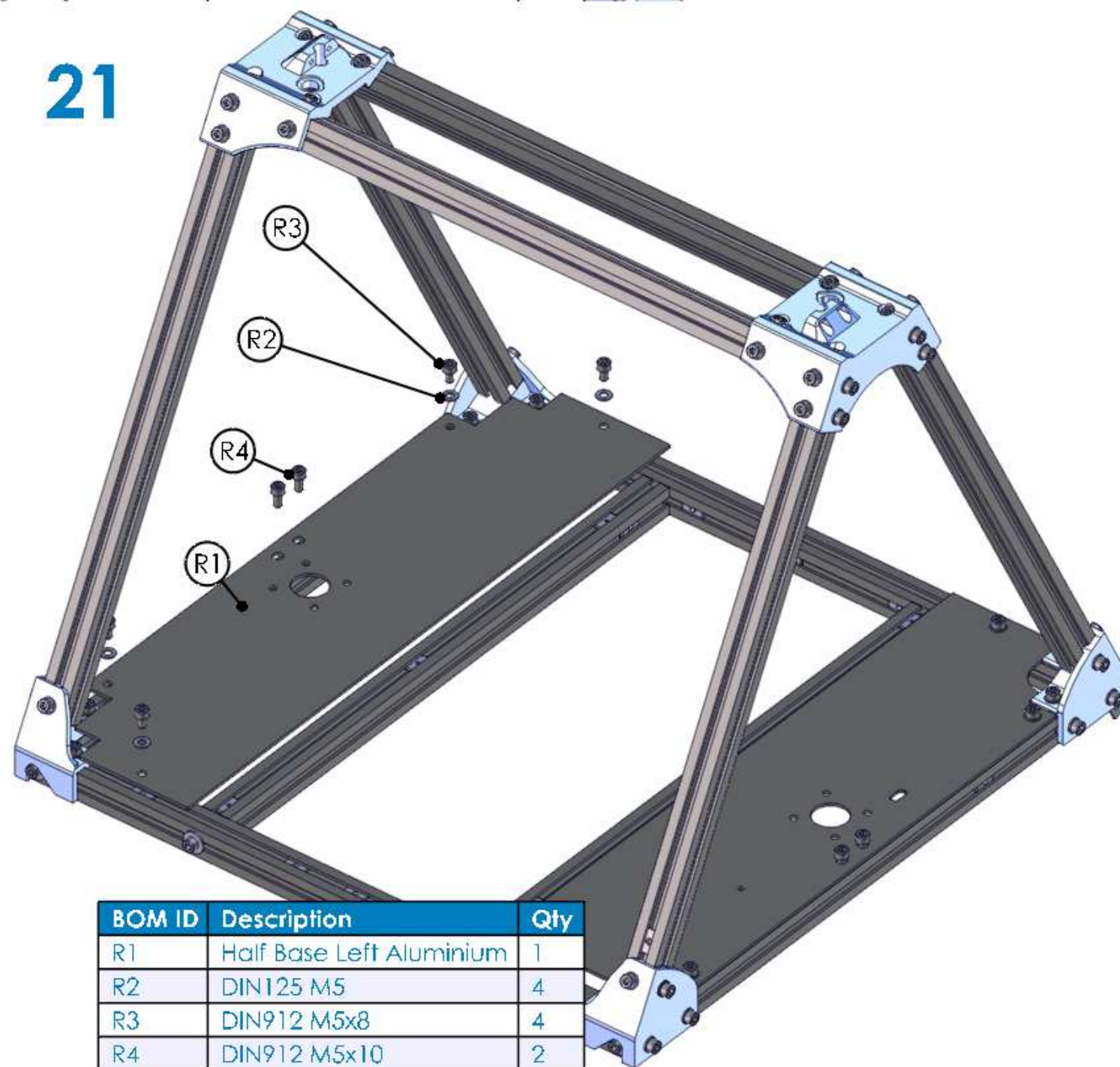
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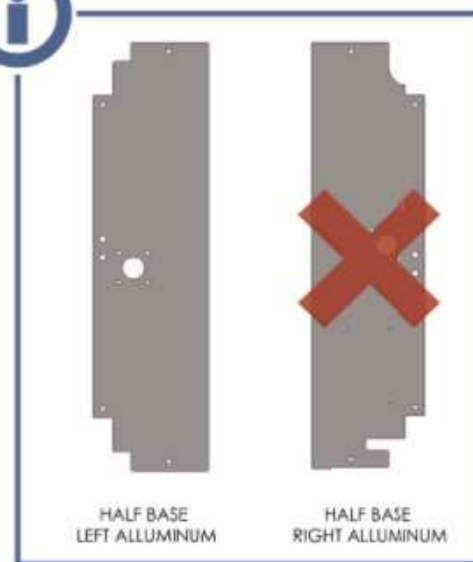
BOM ID	Description	Qty
Q1	Half Base Right Aluminium	1
Q2	DIN125 M5	4
Q3	DIN912 M5x8	4
Q4	DIN912 M5x10	2

En estos dos tornillos no hay que poner arandelas

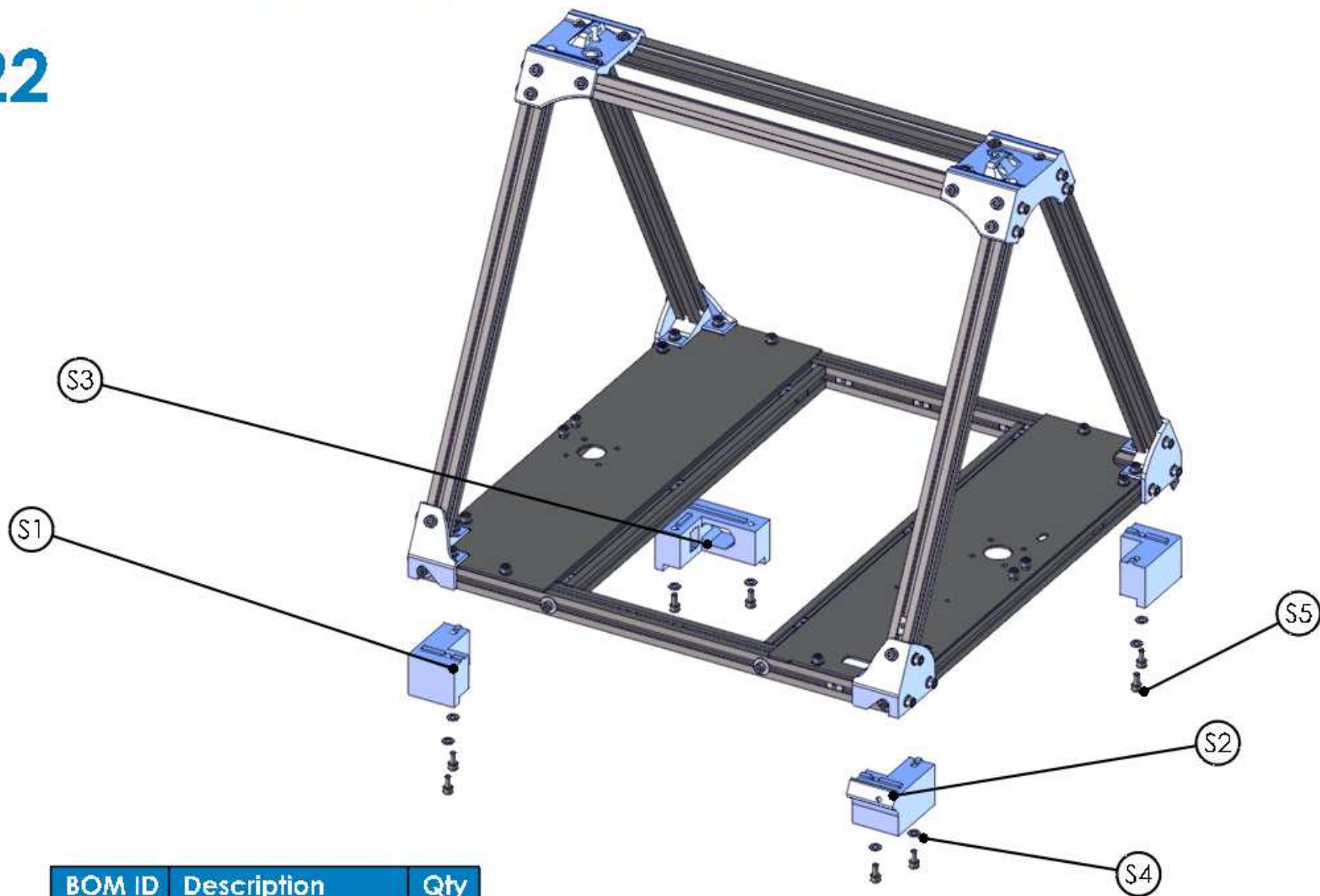
# 21



BOM ID	Description	Qty
R1	Half Base Left Aluminium	1
R2	DIN125 M5	4
R3	DIN912 M5x8	4
R4	DIN912 M5x10	2



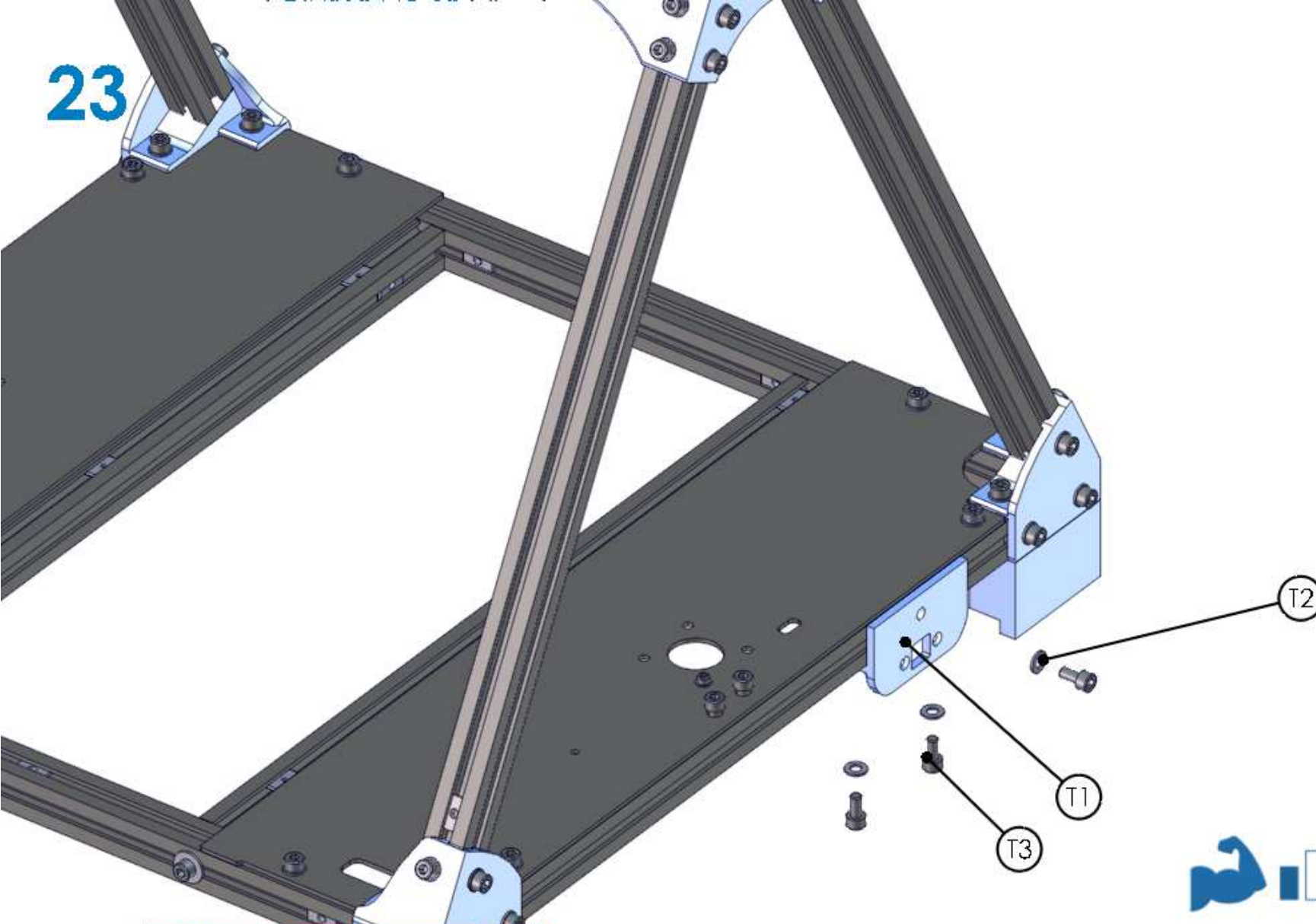




BOM ID	Description	Qty
S1	Leg	2
S2	Screen leg	1
S3	Power switch leg	1
S4	DIN125 M5	8
S5	DIN912 M5x10	8



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BOM ID	Description	Qty
T1	USB holder	1
T2	DIN125 M5	3
T3	DIN912 M5x10	3

24

