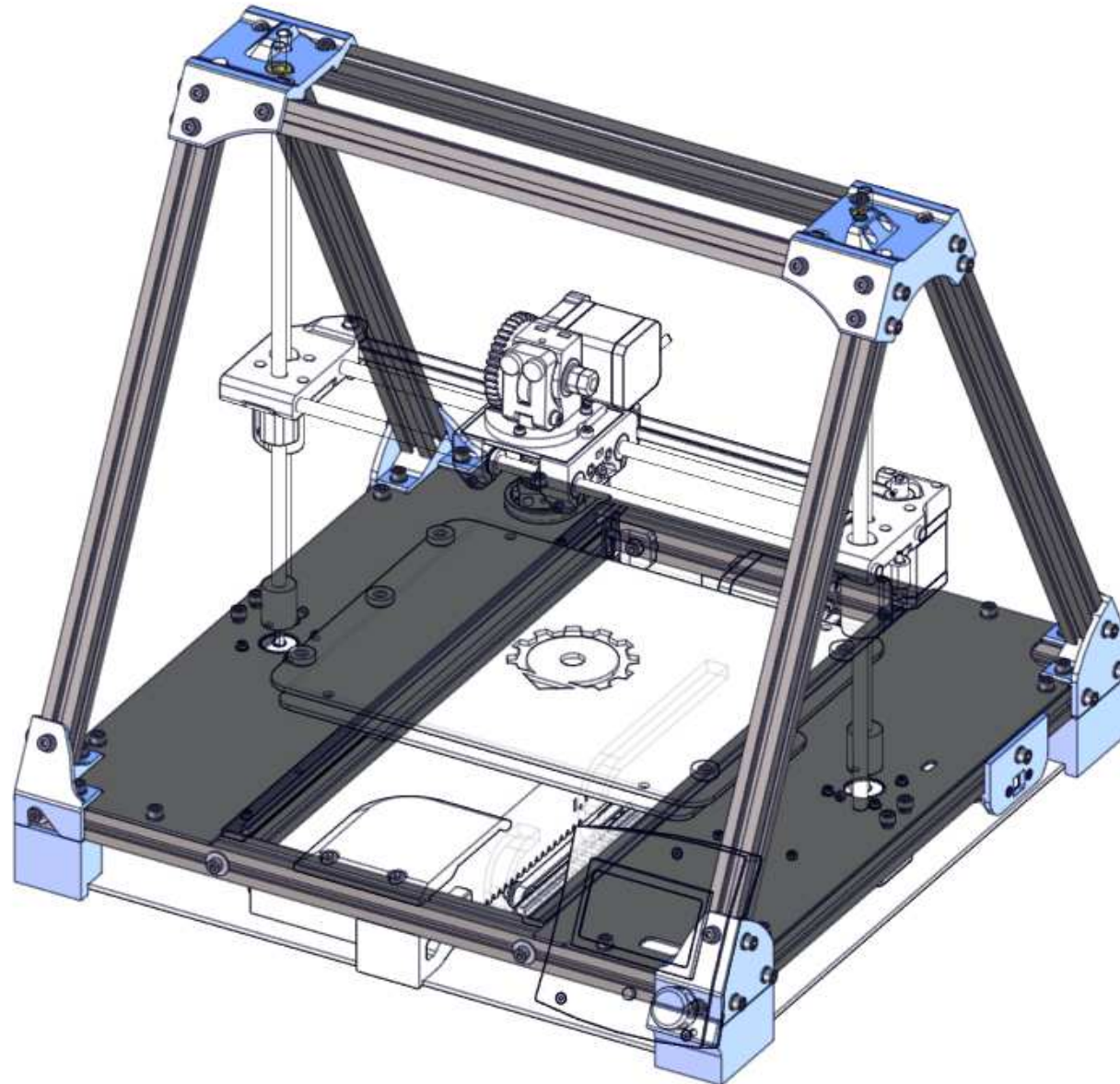


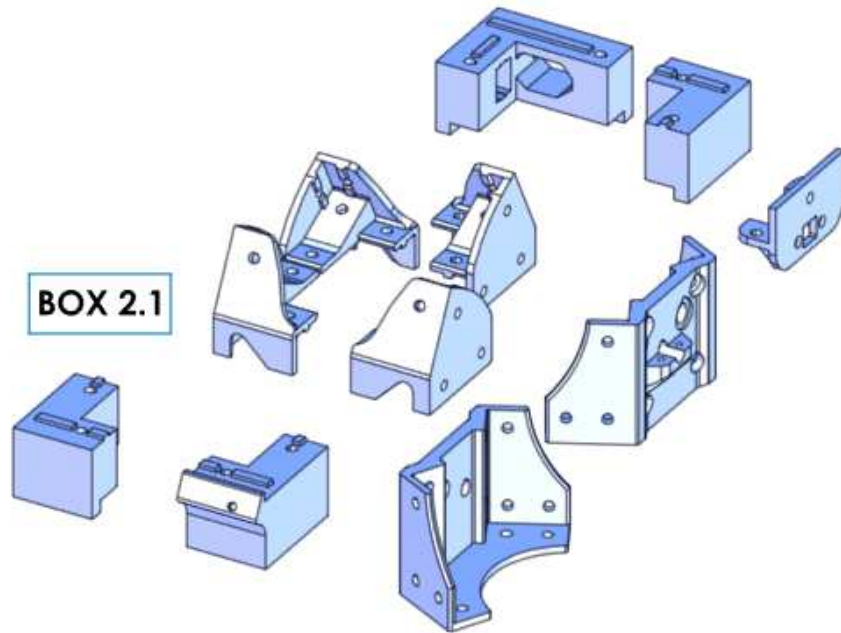
# 1 BCN3D+ ASSEMBLY GUIDE

## STRUCTURE

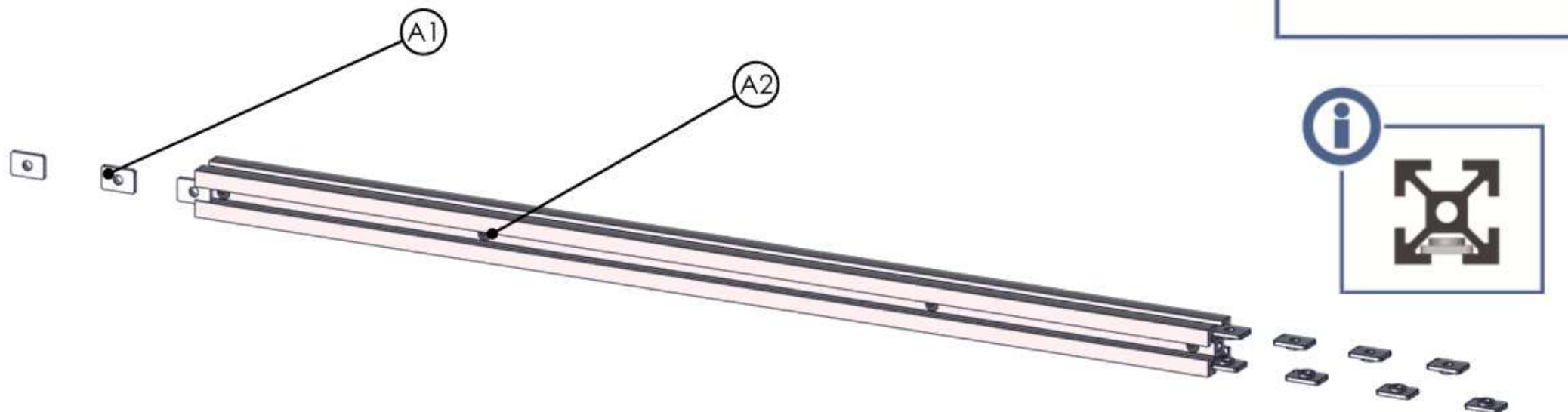


# 1 BCN3D+ ASSEMBLY GUIDE

## STRUCTURE



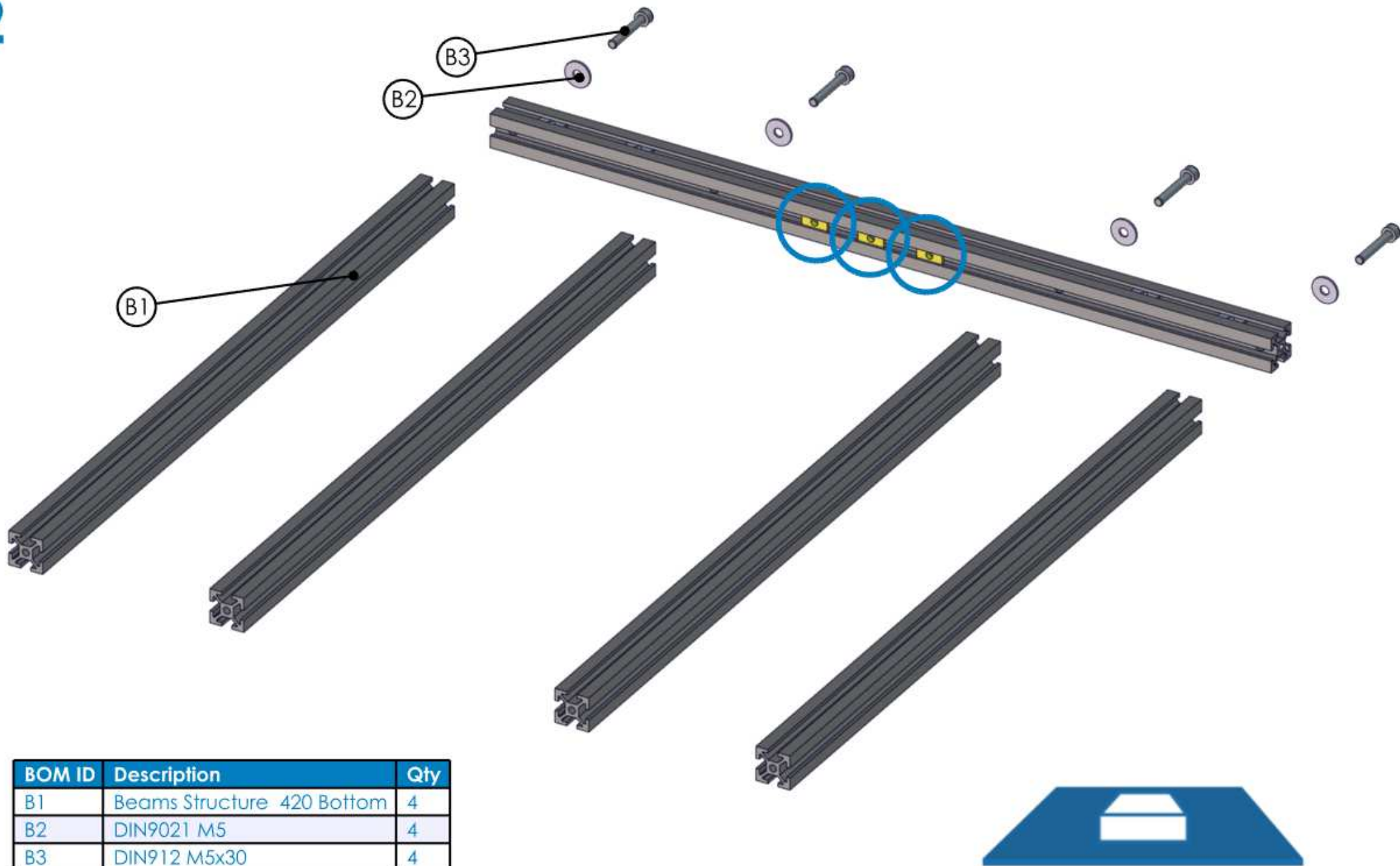
1



BOM ID	Description	Qty
A1	Nut M5	11
A2	Beam Structure 460 Bottom (4 holes)	1



2



BOM ID	Description	Qty
B1	Beams Structure 420 Bottom	4
B2	DIN9021 M5	4
B3	DIN912 M5x30	4



3



BOM ID	Description	Qty
C1	Nut M5	12

4



BOM ID	Description	Qty
D1	Nut M5	10



NUT M5

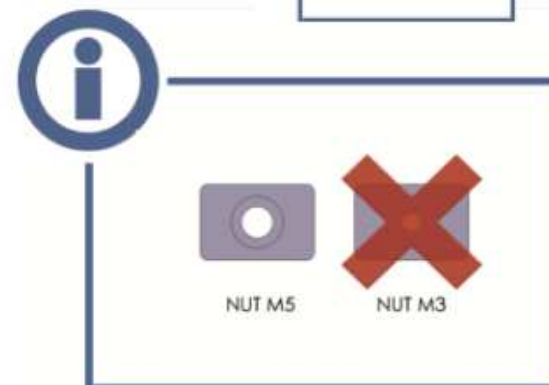
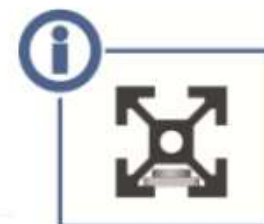


NUT M3

5



BOM ID	Description	Qty
D2	Nut M5	8

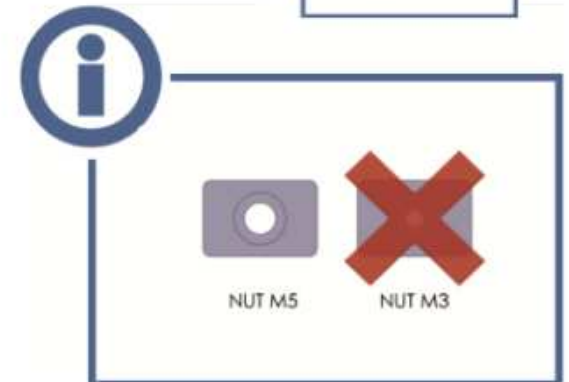
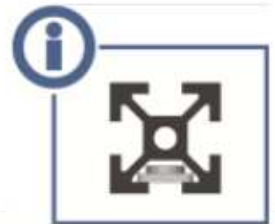




6



BOM ID	Description	Qty
E1	Beam Structure 460 Bottom (4 holes)	1
E2	Nut M5	1



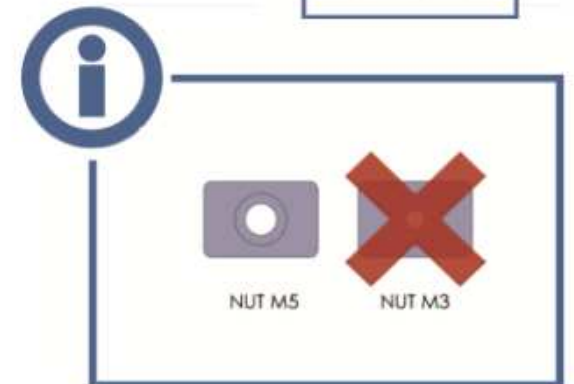
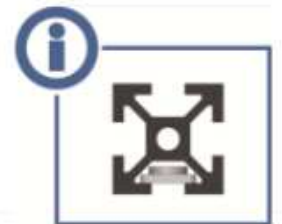




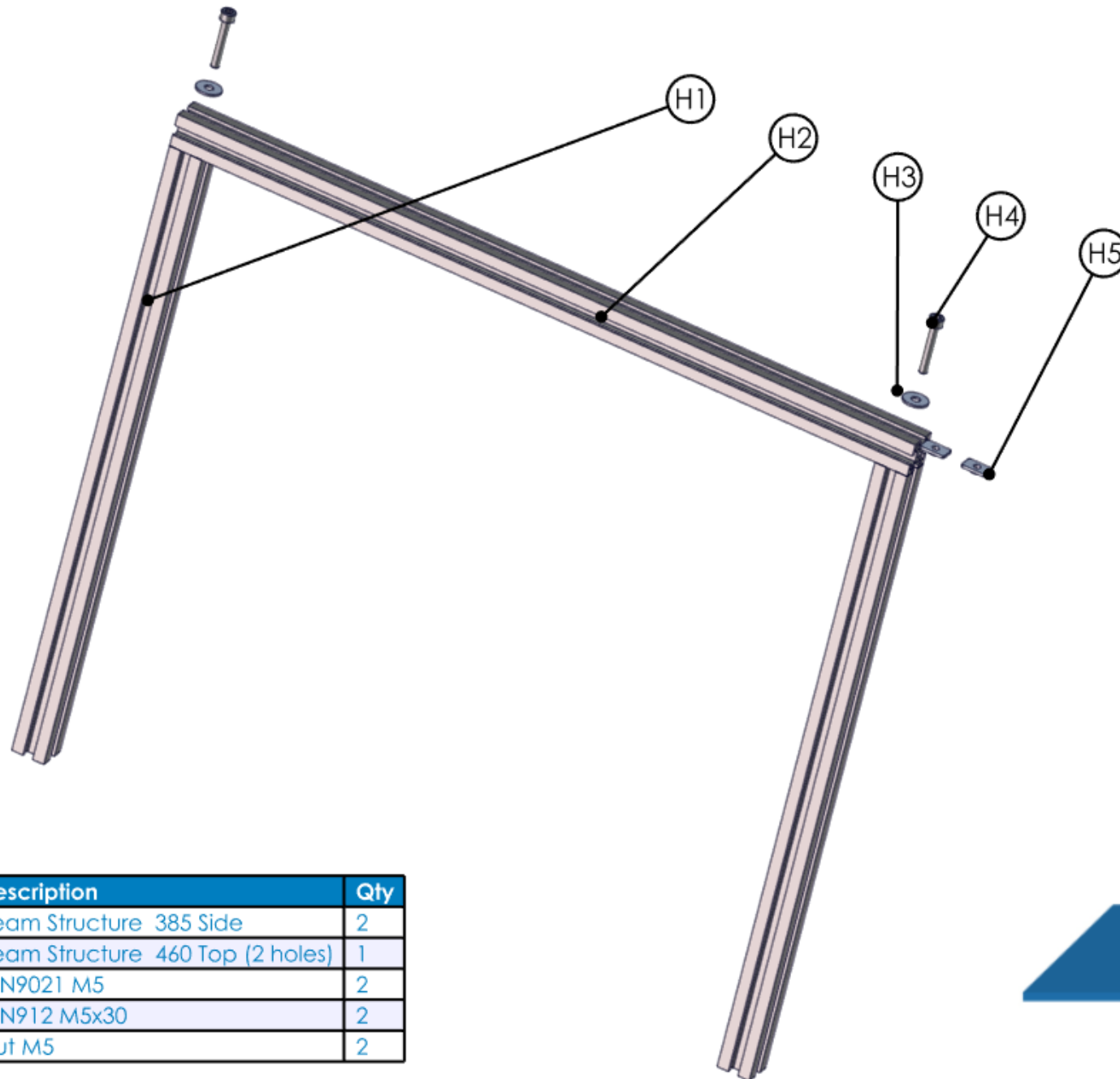
8



BOM ID	Description	Qty
G1	Nut M5	9

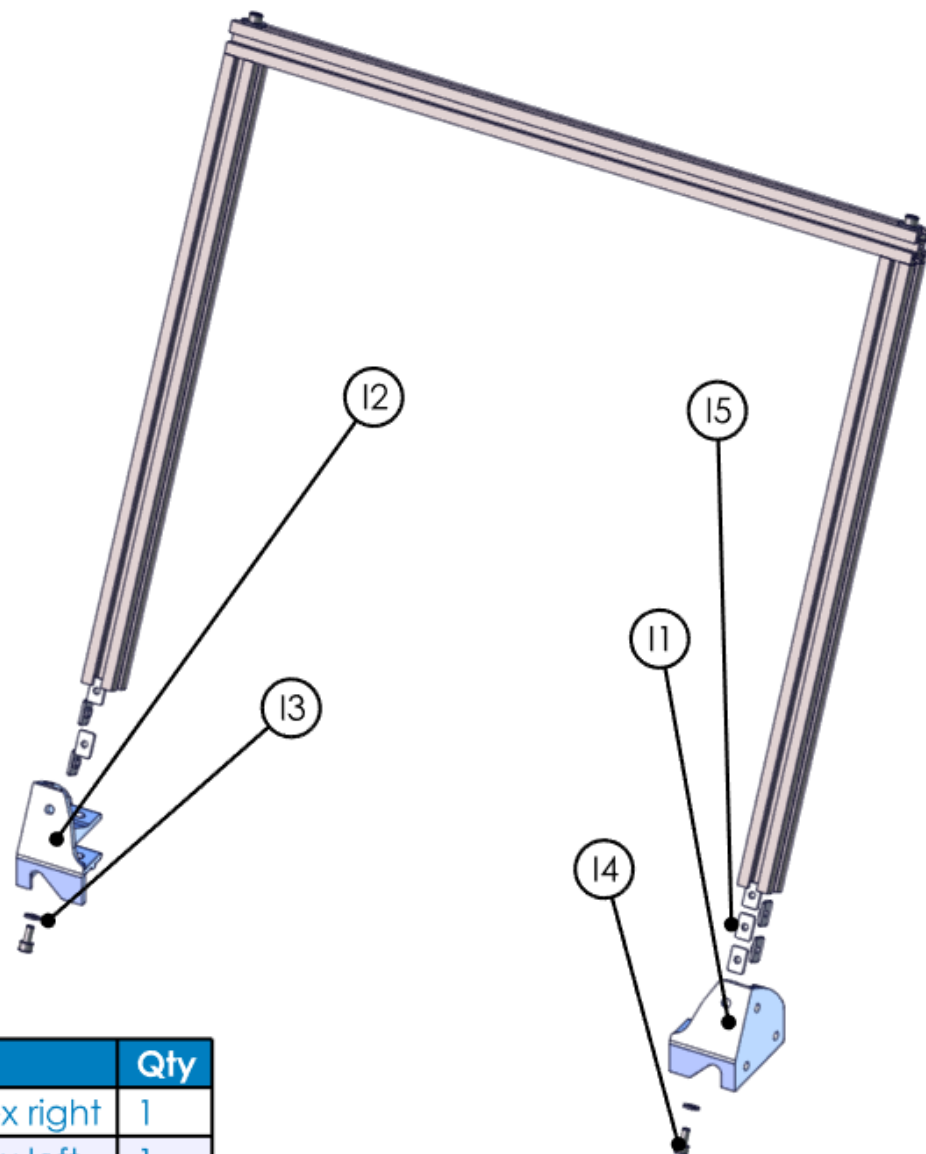




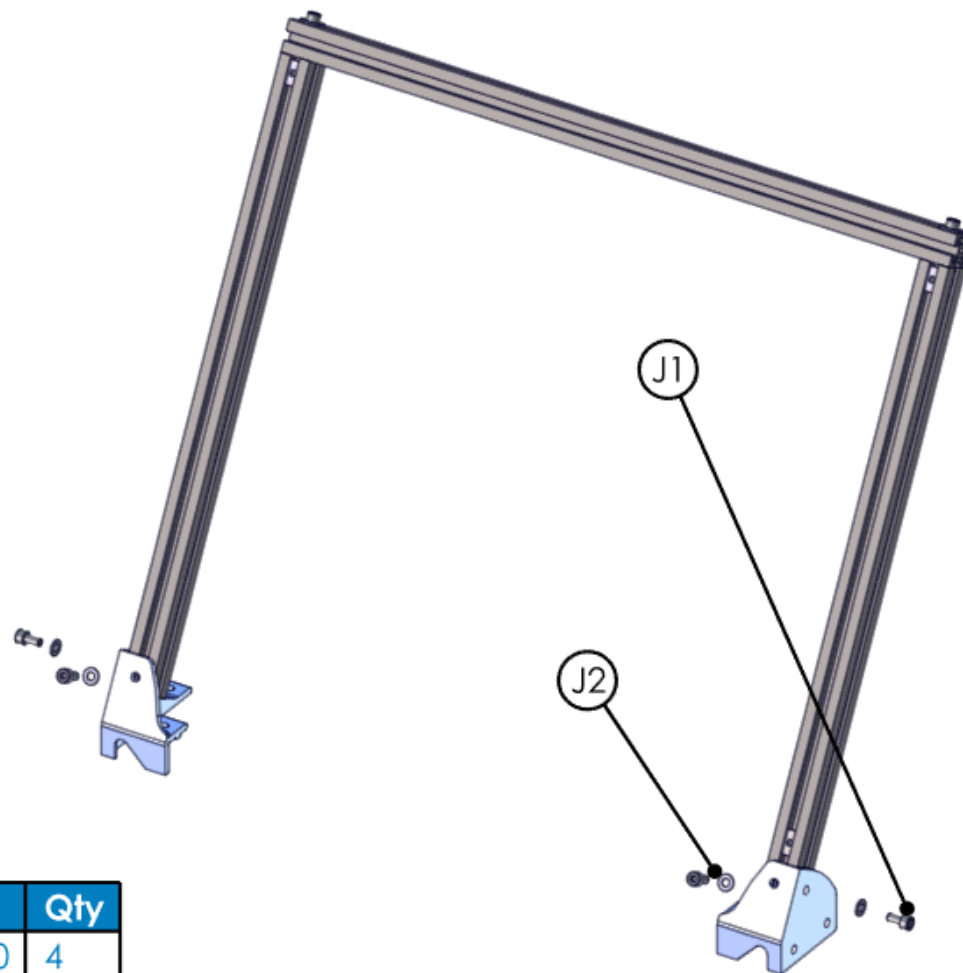


BOM ID	Description	Qty
H1	Beam Structure 385 Side	2
H2	Beam Structure 460 Top (2 holes)	1
H3	DIN9021 M5	2
H4	DIN912 M5x30	2
H5	Nut M5	2

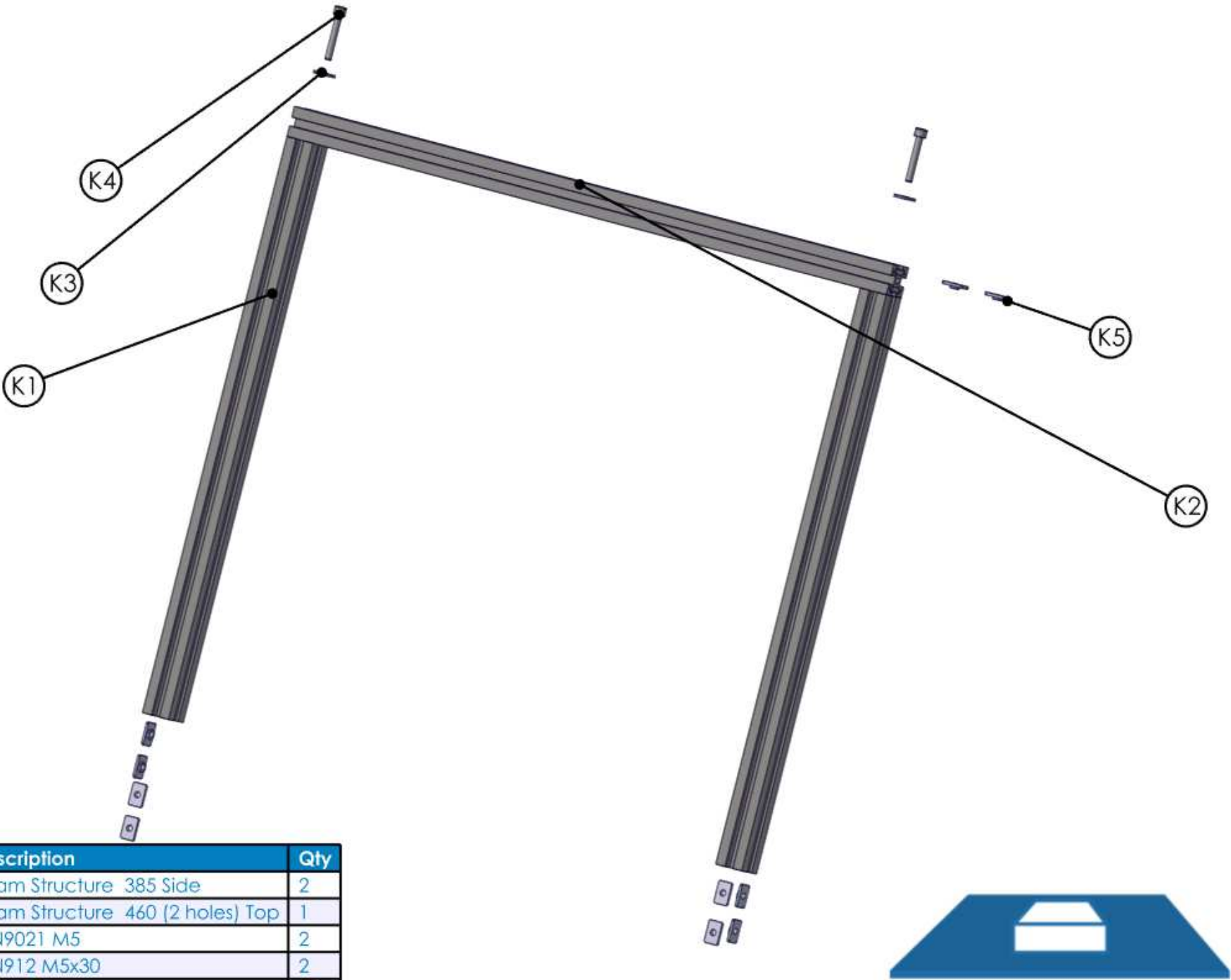




BOM ID	Description	Qty
I1	Lower vertex right	1
I2	Lower vertex left	1
I3	DIN125 M5	2
I4	DIN912 M5x10	2
I5	Nut M5	9

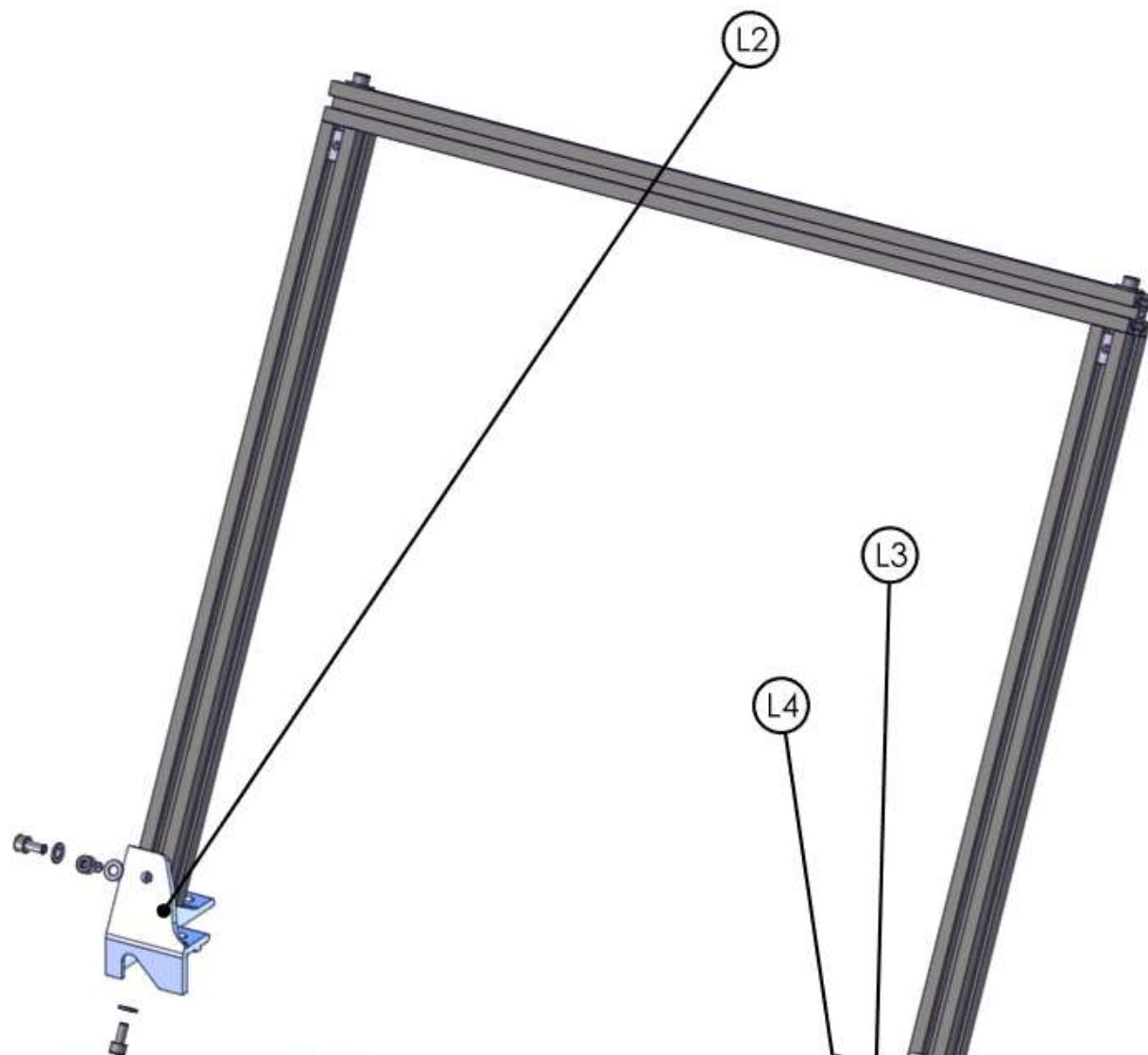


BOM ID	Description	Qty
J1	DIN912 M5x10	4
J2	DIN125 M5	4



BOM ID	Description	Qty
K1	Beam Structure 385 Side	2
K2	Beam Structure 460 (2 holes) Top	1
K3	DIN9021 M5	2
K4	DIN912 M5x30	2
K5	HNKK5-5	10

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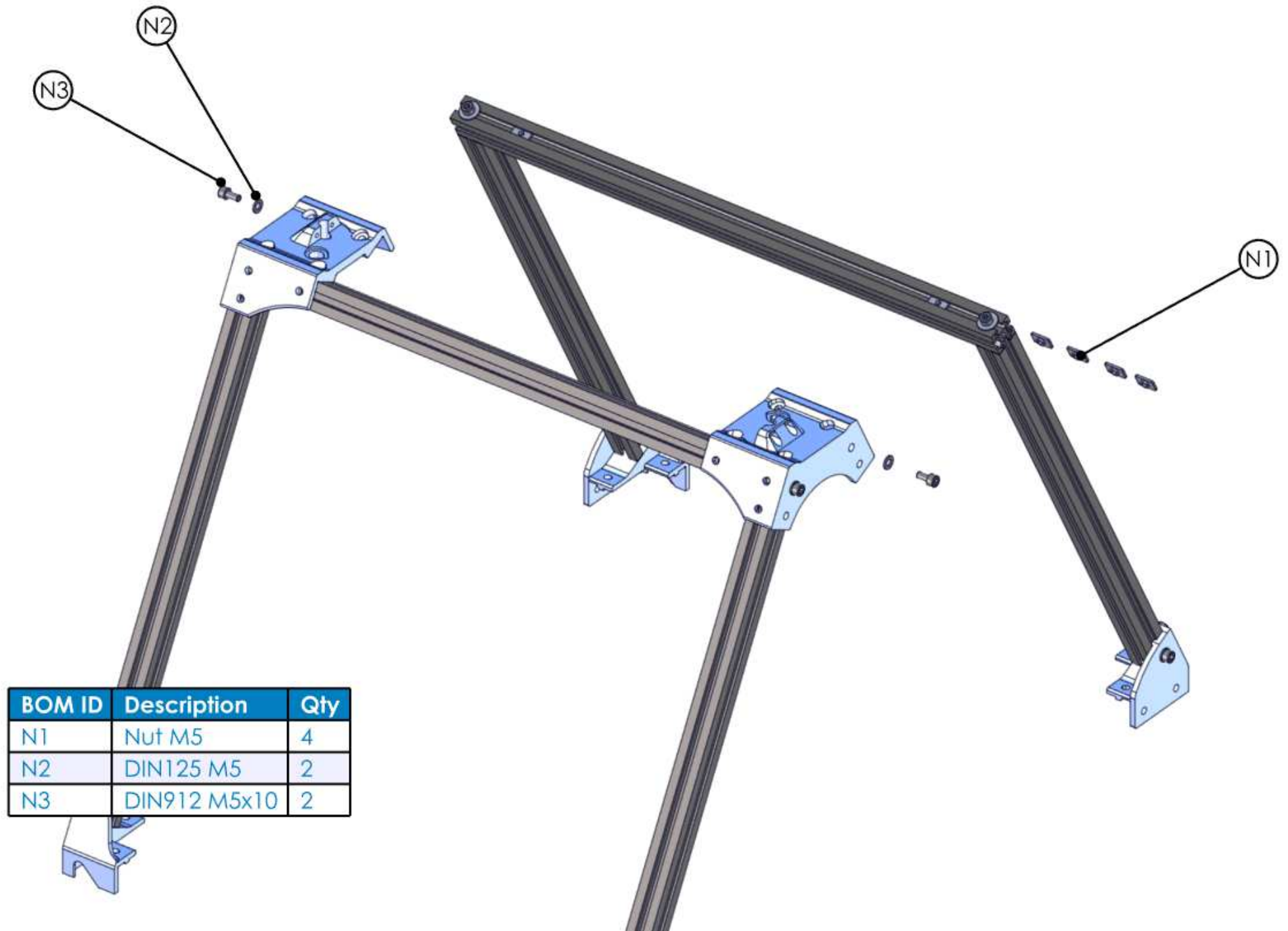
BOM ID	Description	Qty
L1	Lower right vertex	1
L2	Lower left vertex	1
L3	DIN125 M5	6
L4	DIN912 M5x10	6

L1



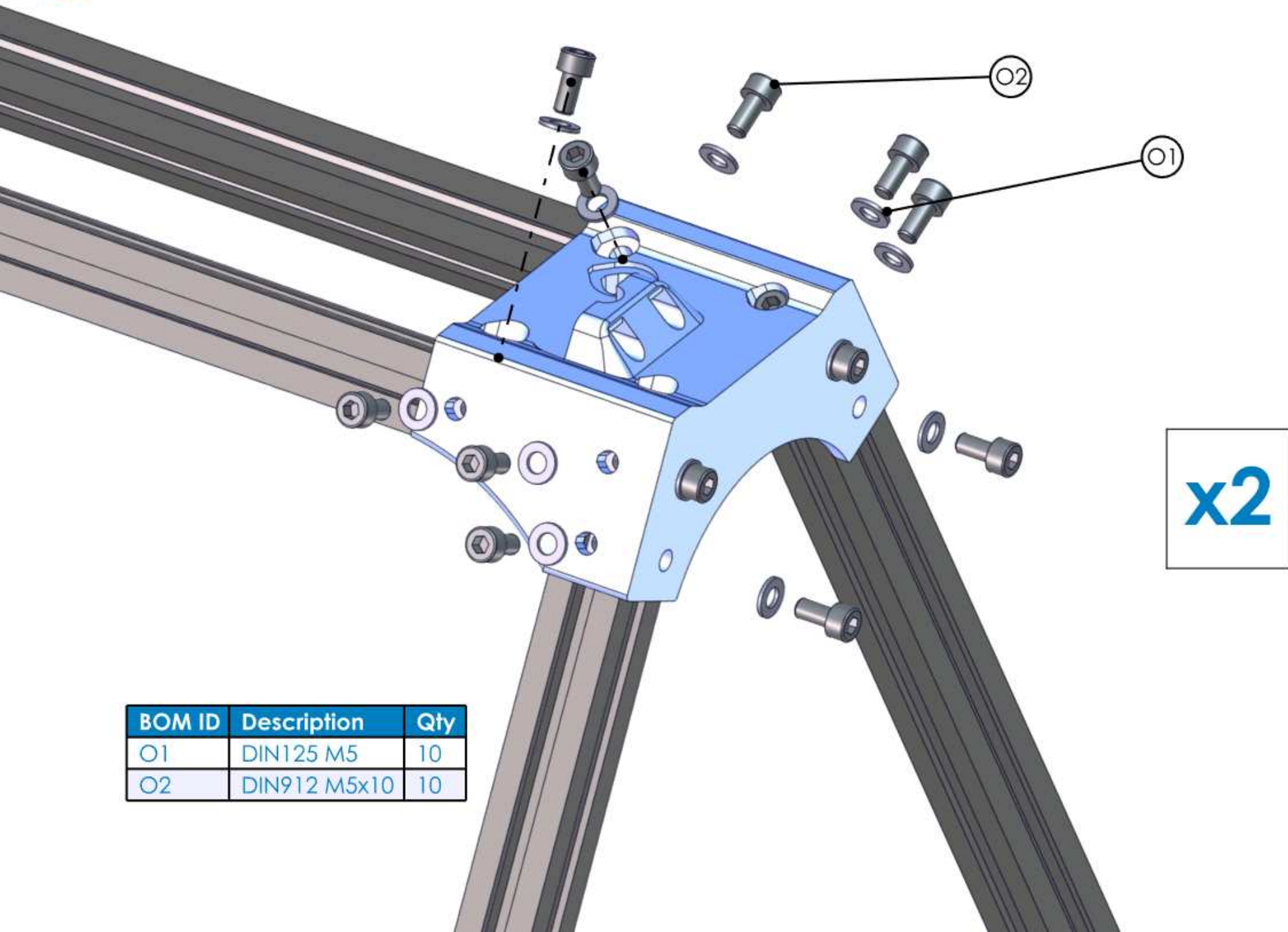


BOM ID	Description	Qty
M1	Upper vertex	2
M2	DIN125 M5	2
M3	DIN912 M5x10	2
M4	Nut M5	4

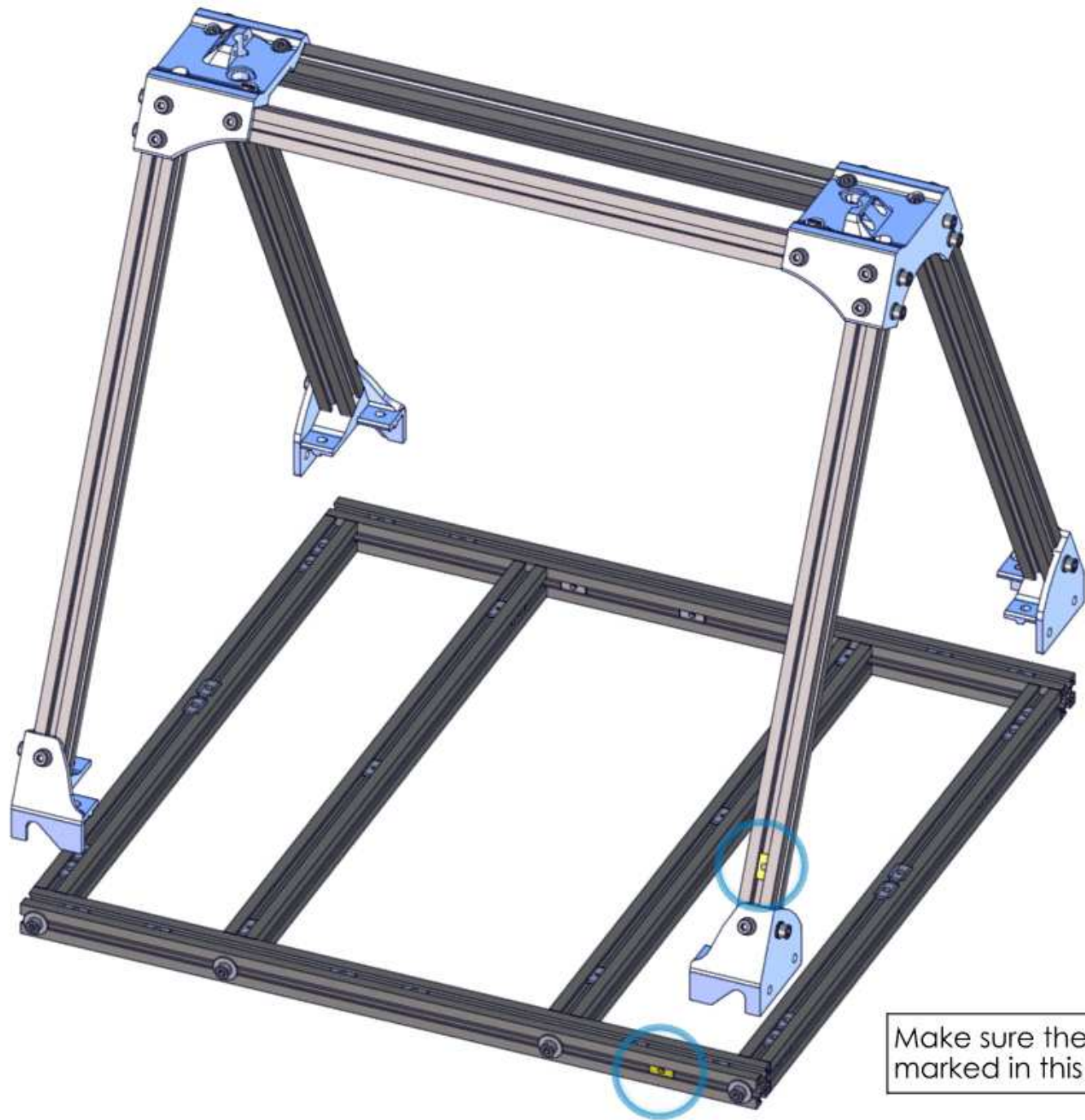


BOM ID	Description	Qty
N1	Nut M5	4
N2	DIN125 M5	2
N3	DIN912 M5x10	2

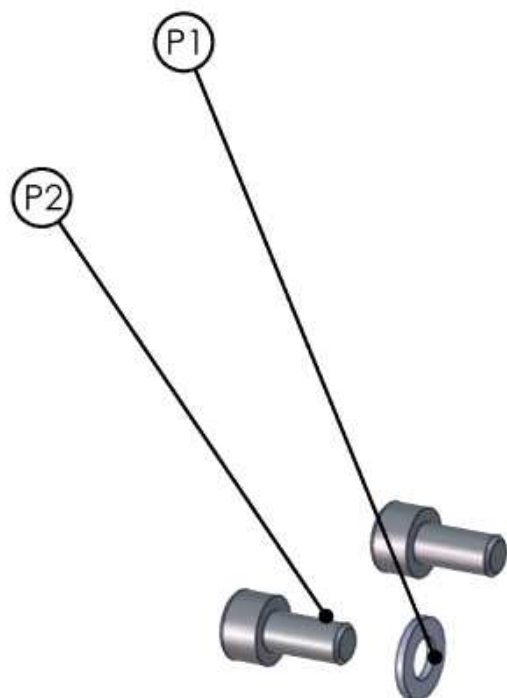
17



BOM ID	Description	Qty
O1	DIN125 M5	10
O2	DIN912 M5x10	10

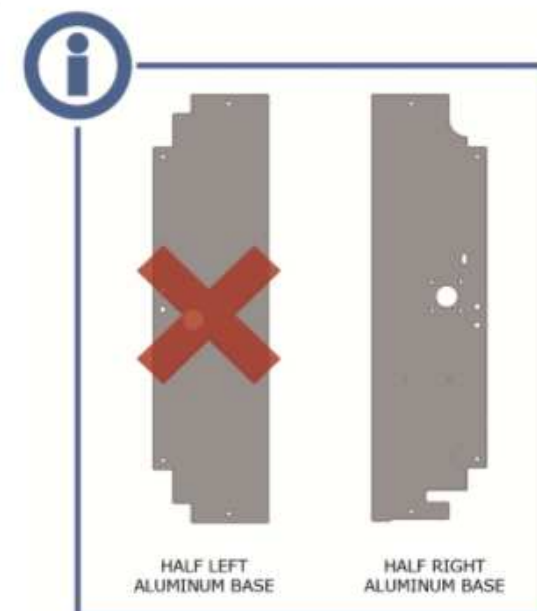
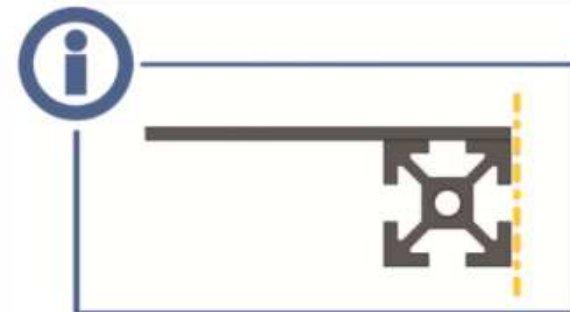
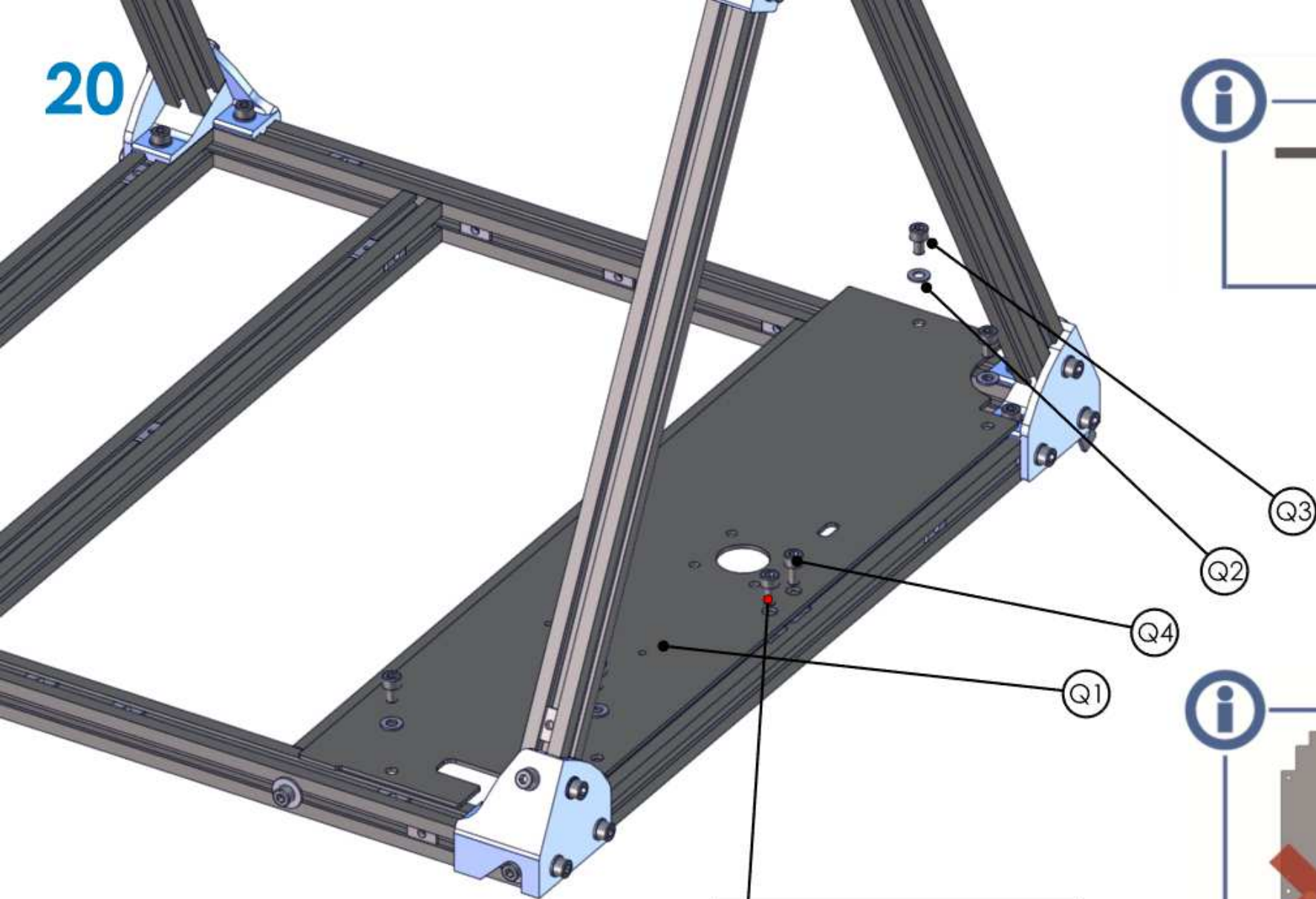




**x4**

BOM ID	Description	Qty
P1	DIN125 M5	4
P2	DIN912 M5x10	4

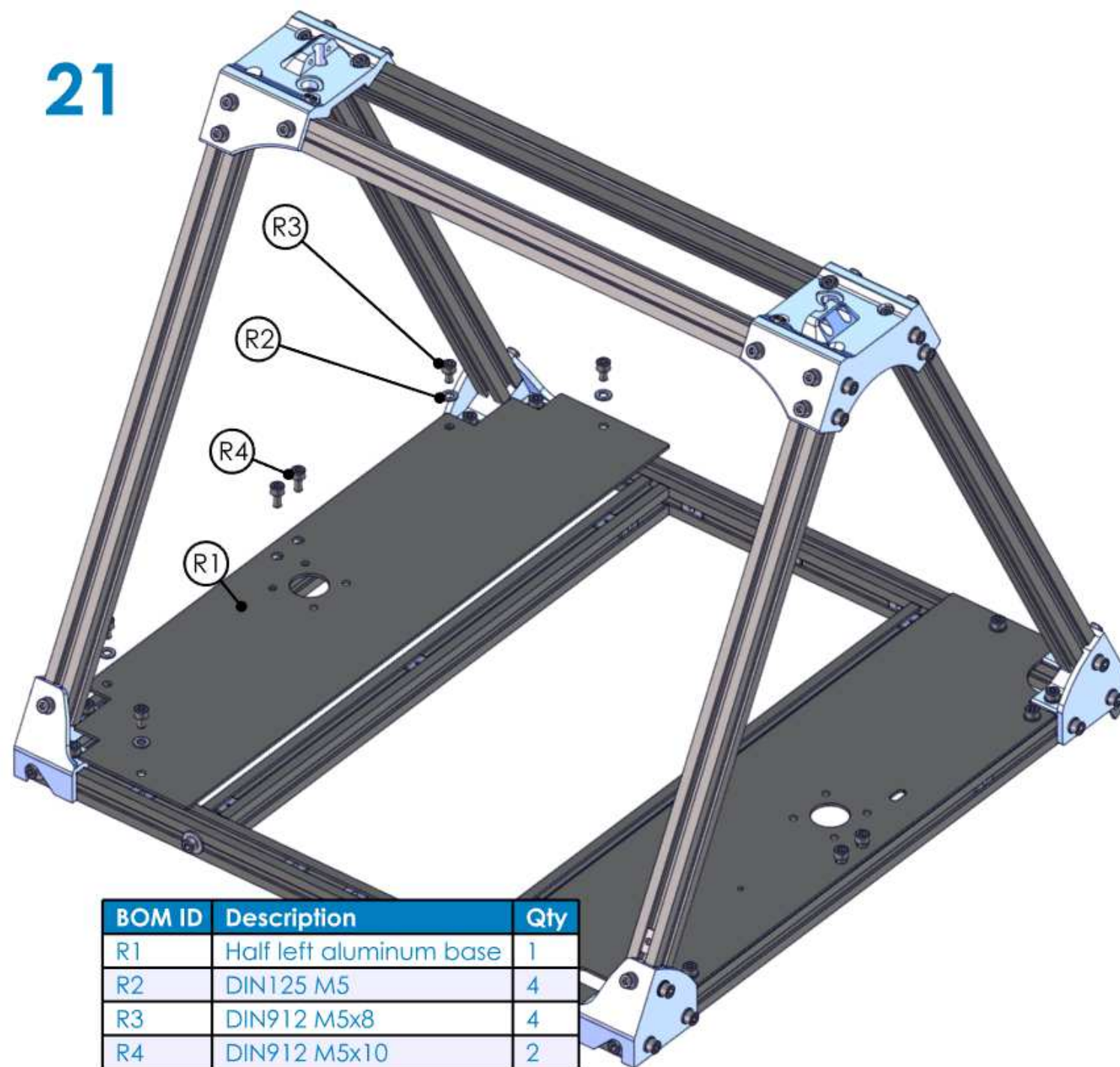
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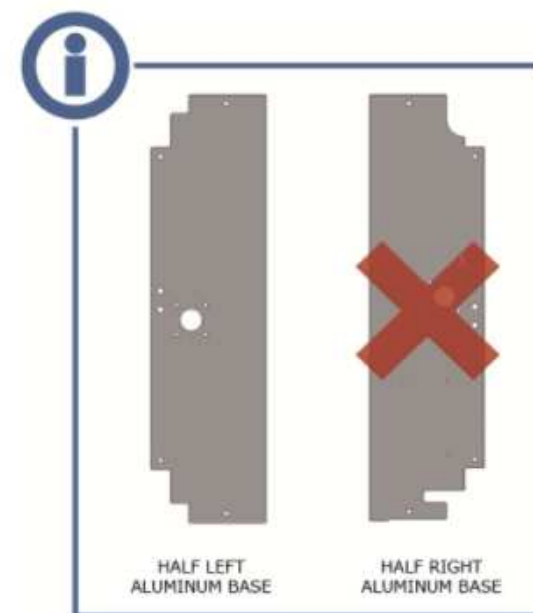
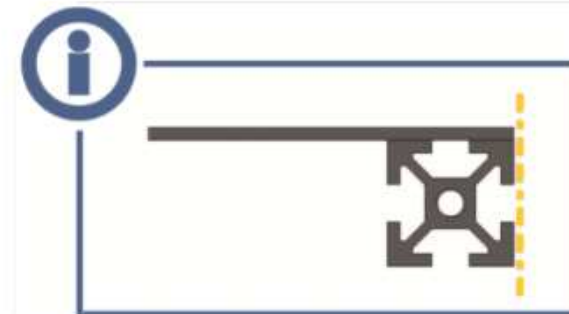
You don't need to put washers in these two screws

BOM ID	Description	Qty
Q1	Half right aluminum base	1
Q2	DIN125 M5	4
Q3	DIN912 M5x8	4
Q4	DIN912 M5x10	2

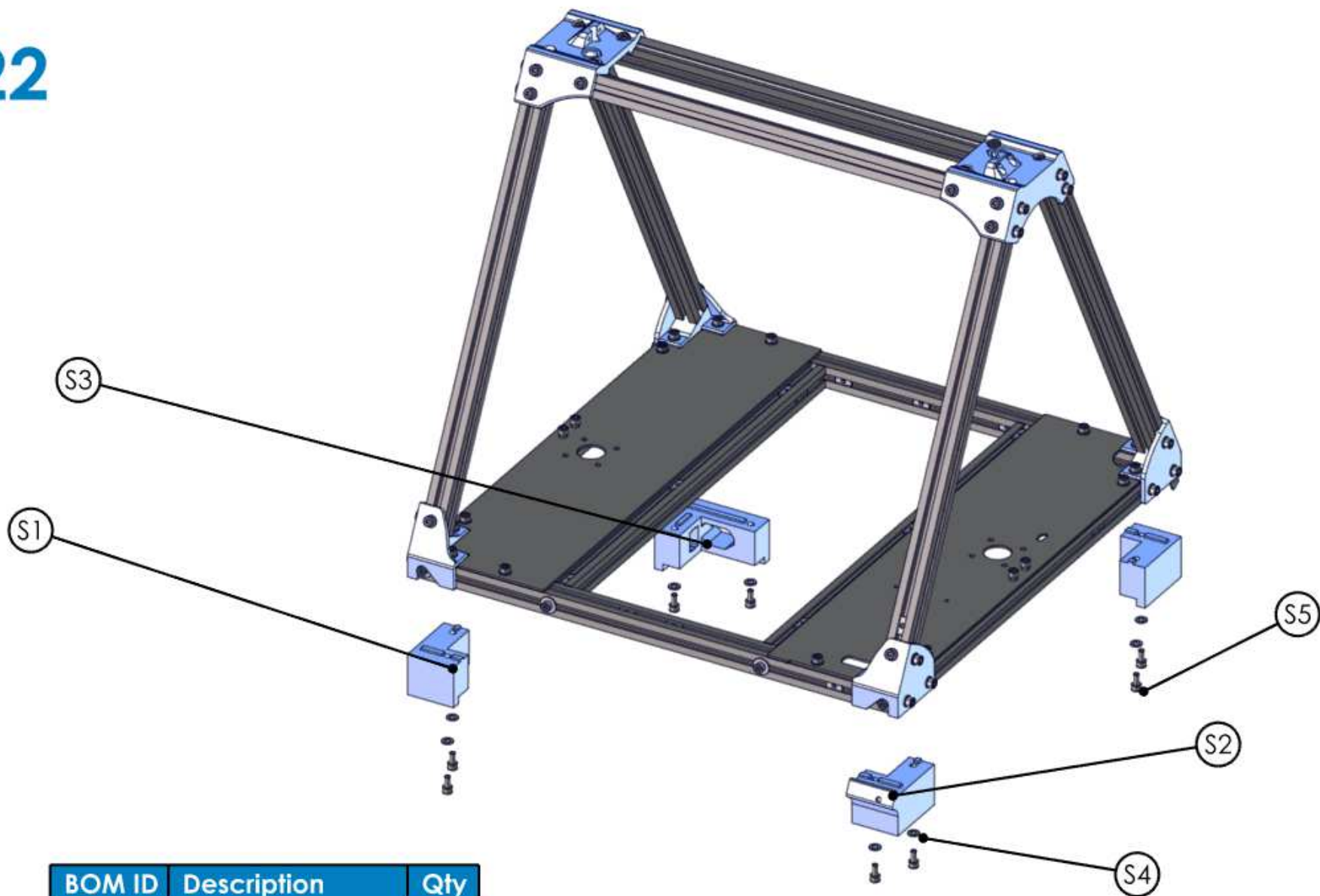
# 21



BOM ID	Description	Qty
R1	Half left aluminum base	1
R2	DIN125 M5	4
R3	DIN912 M5x8	4
R4	DIN912 M5x10	2



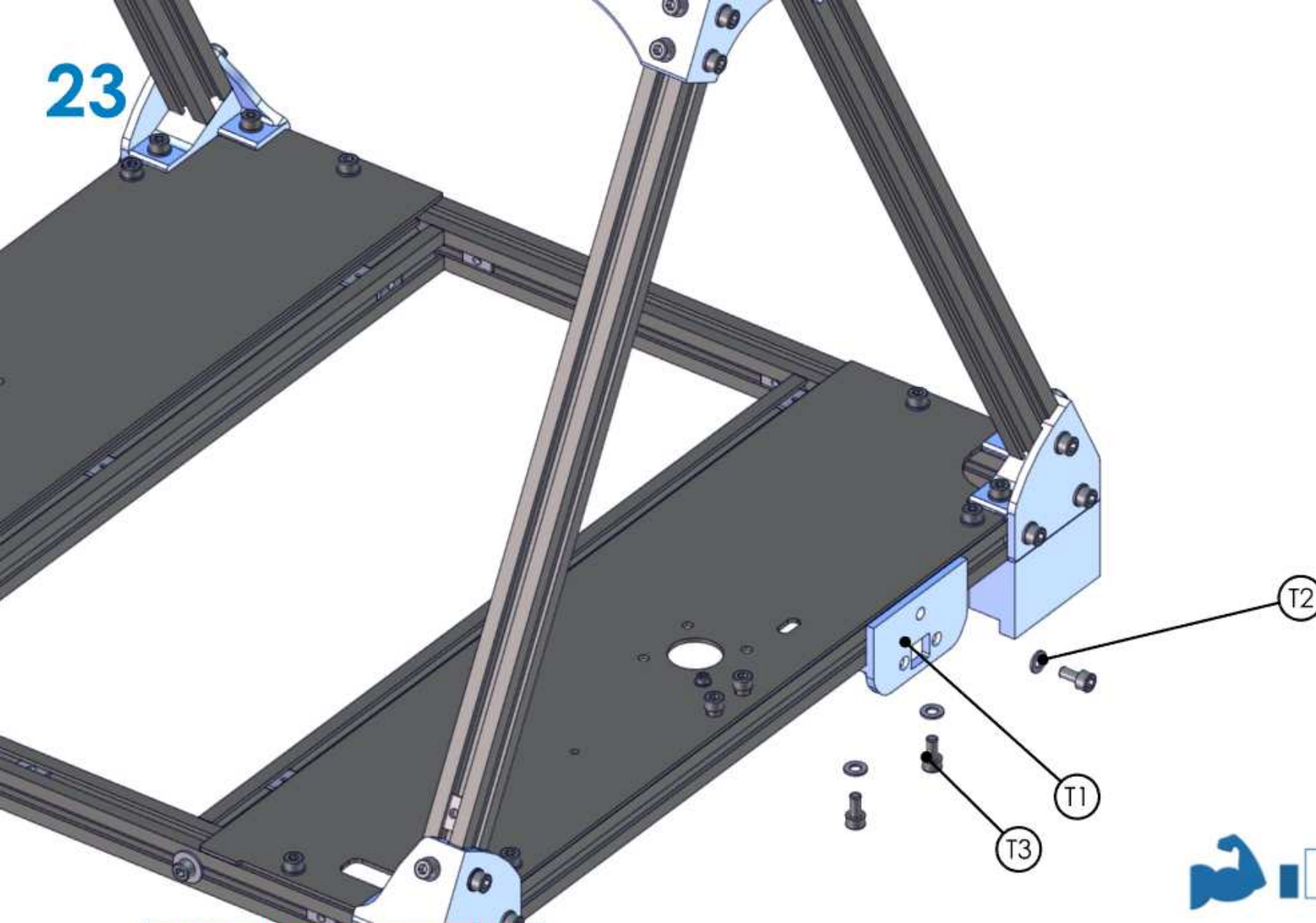




BOM ID	Description	Qty
S1	Leg	2
S2	Screen leg	1
S3	Power switch leg	1
S4	DIN125 M5	8
S5	DIN912 M5x10	8



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BOM ID	Description	Qty
T1	USB holder	1
T2	DIN125 M5	3
T3	DIN912 M5x10	3



