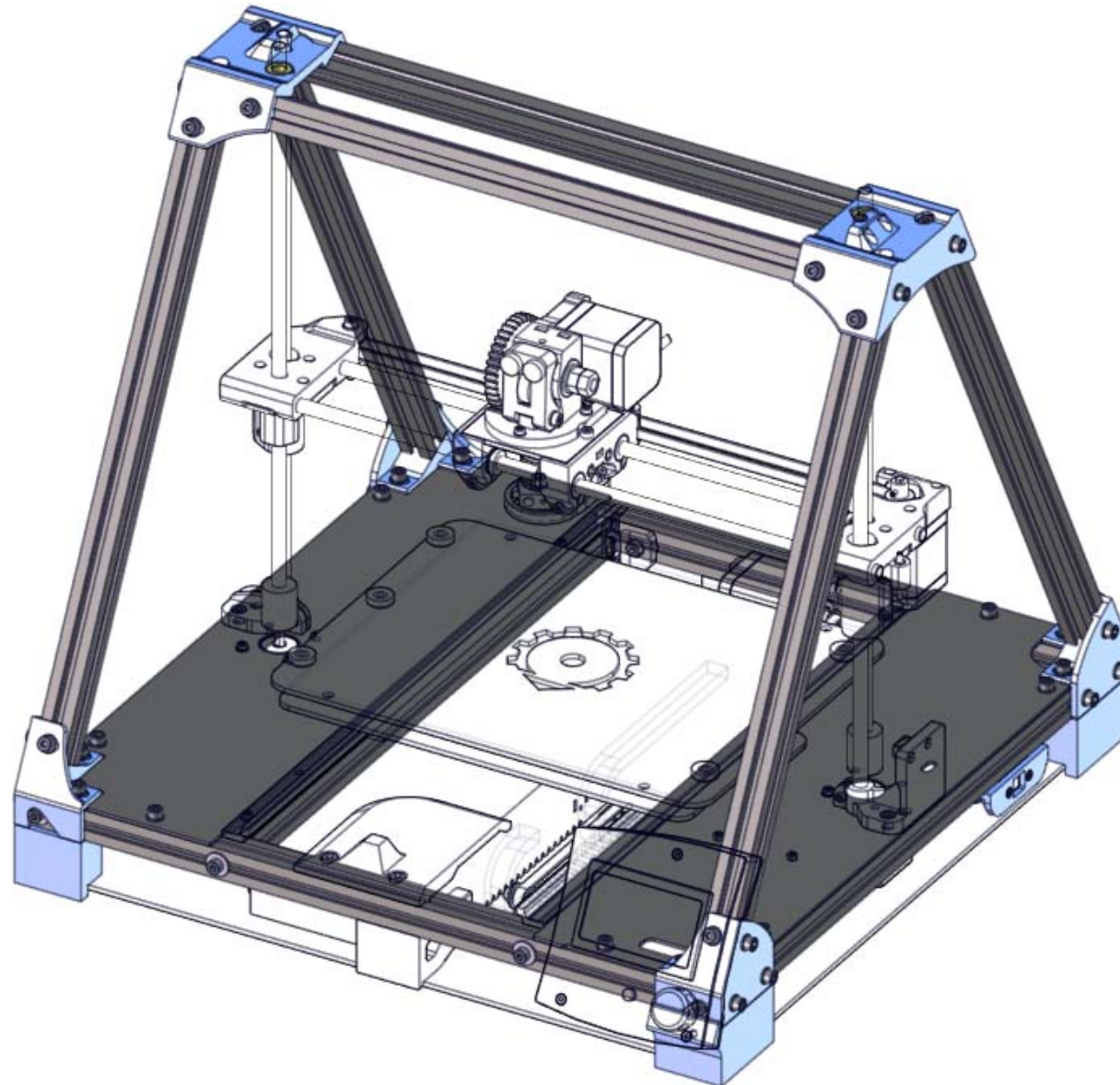


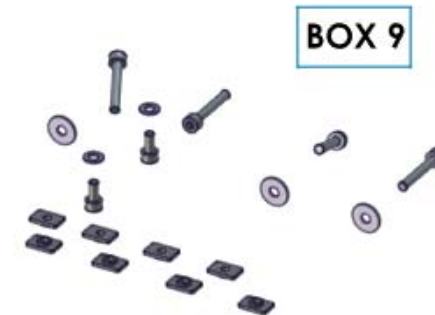
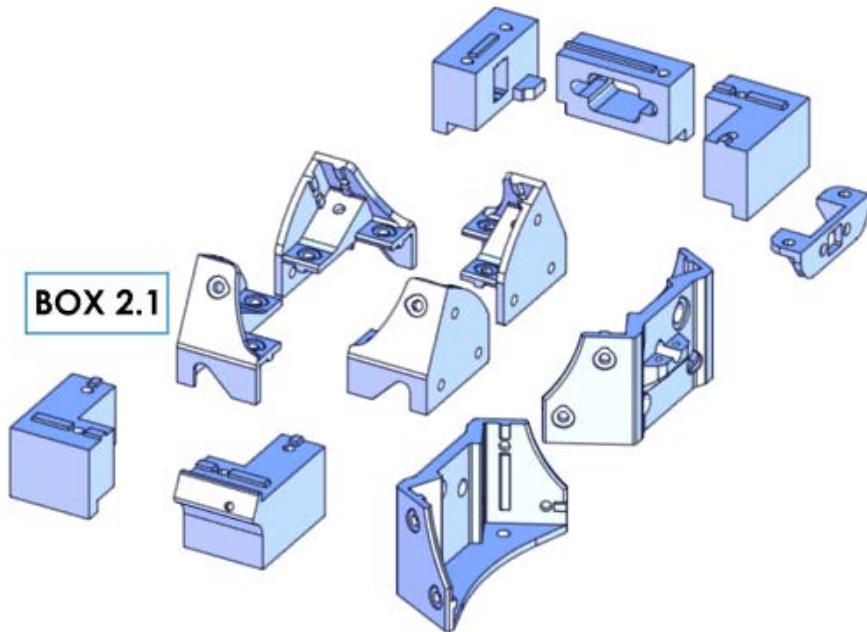
1 BCN3D+ ASSEMBLY GUIDE

STRUCTURE

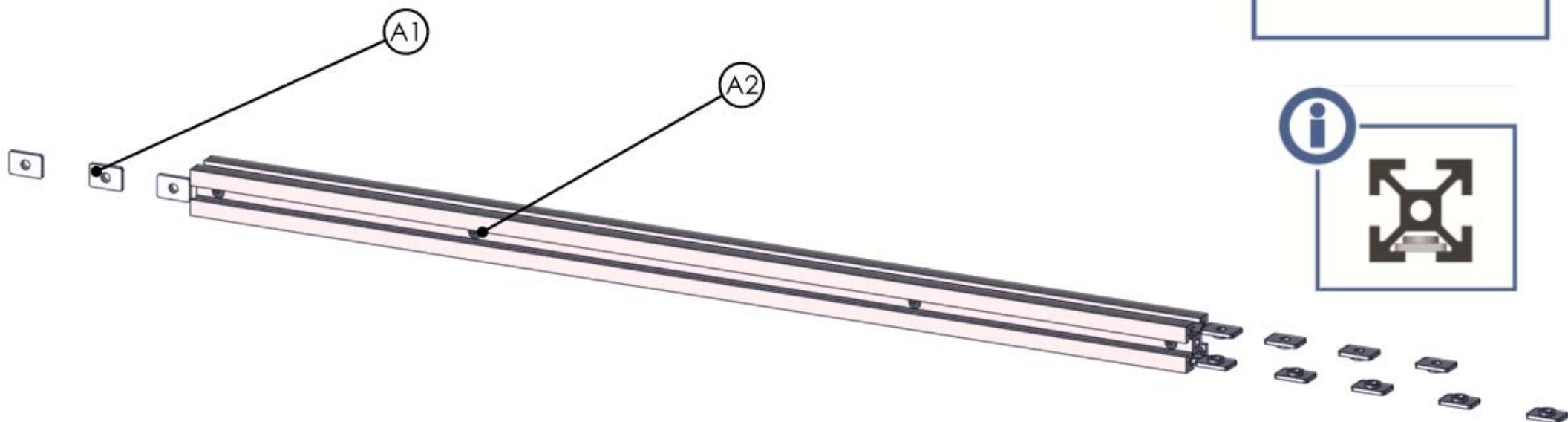


1 BCN3D+ ASSEMBLY GUIDE

STRUCTURE



1



BOM ID	Description	Qty
A1	HNKK5-5	12
A2	Structure Beam 460 Bottom (4 holes)	1

• •

• •

460mm TOP

460mm BOTTOM

420mm

385mm

2



BOM ID	Description	Qty
B1	Structure Beams 420 Bottom	4
B2	DIN9021 M5	4
B3	DIN912 M5x30	4

3

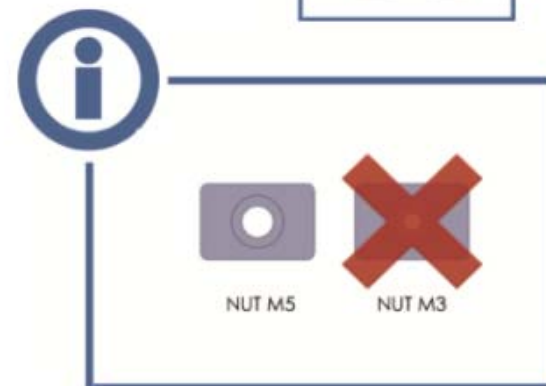
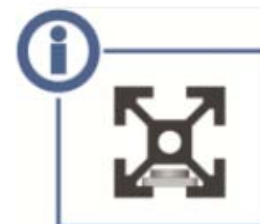


BOM ID	Description	Qty
C1	HNKK5-5	12

4



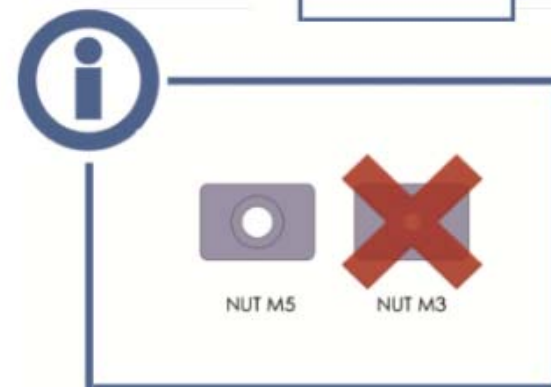
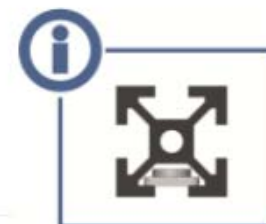
BOM ID	Description	Qty
D1	HNKK5-5	10



5



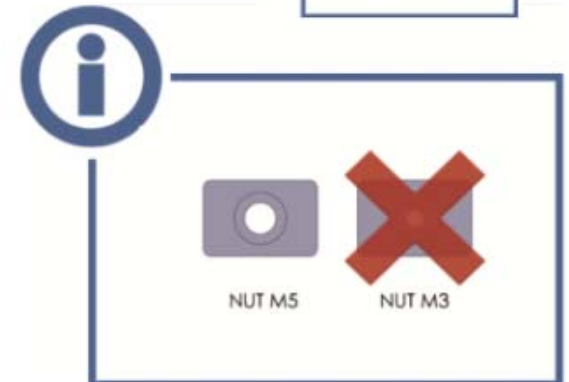
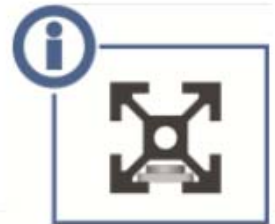
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D2	HNKK5-5	8

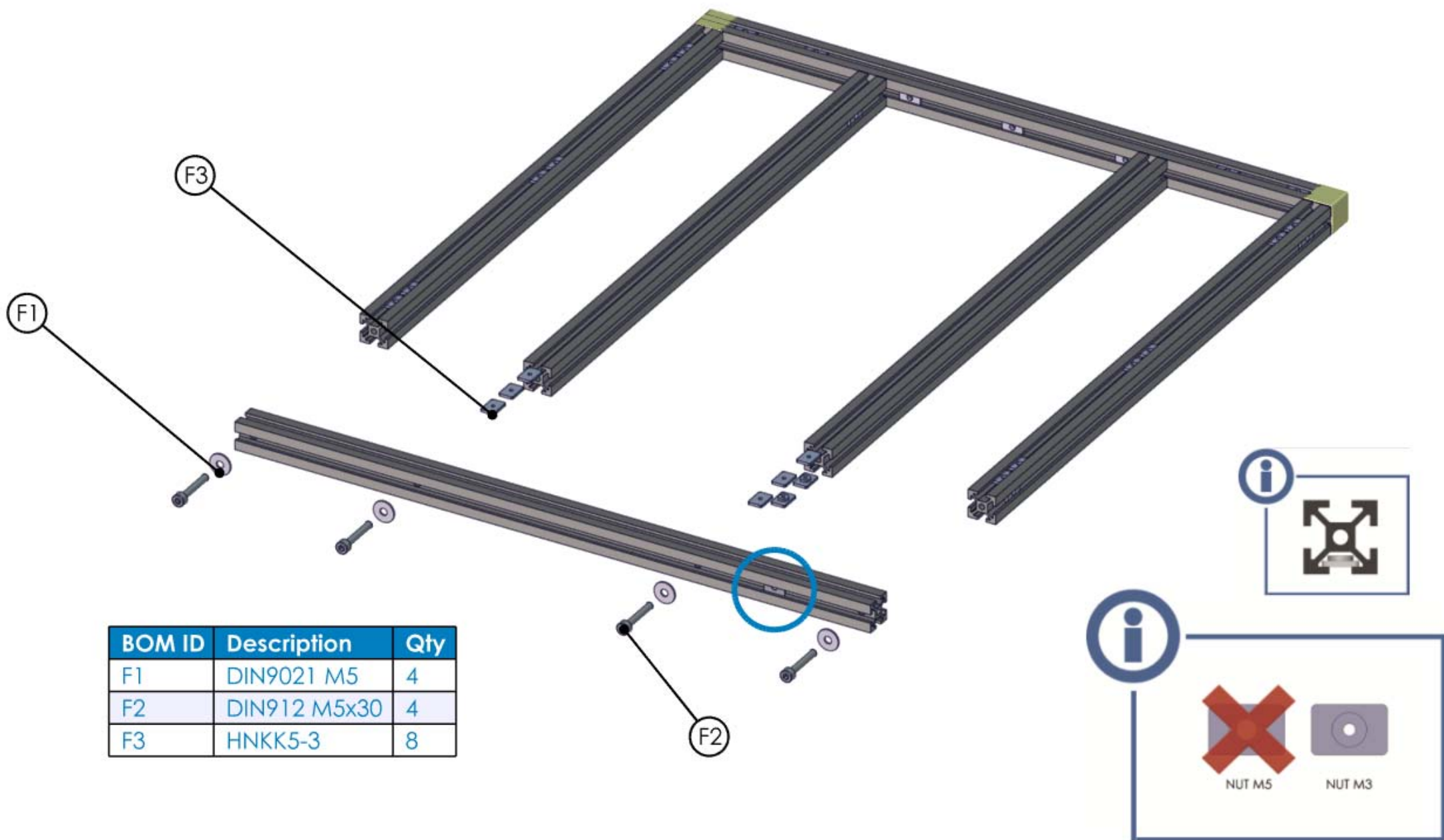


6



BOM ID	Description	Qty
E1	Structure Beam 460 Bottom (4 holes)	1
E2	HNKK5-5	1



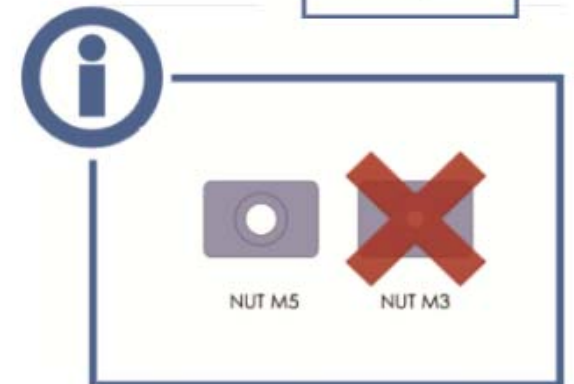
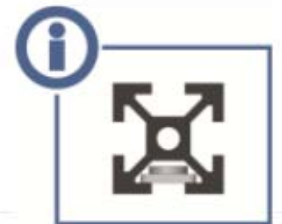


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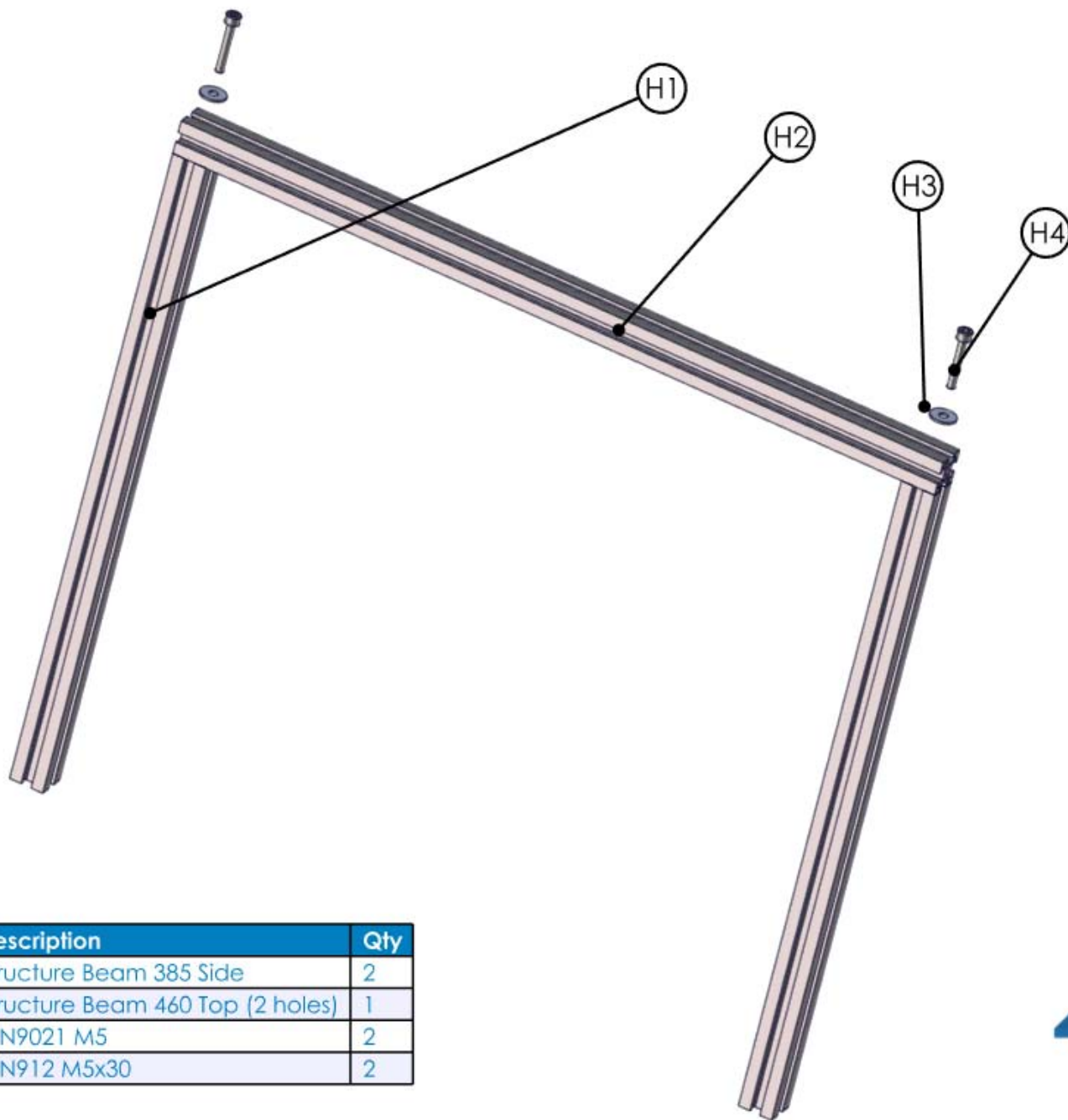
BOM ID	Description	Qty
G1	HNKK5-5	9

Ensure the Nut is in this position.



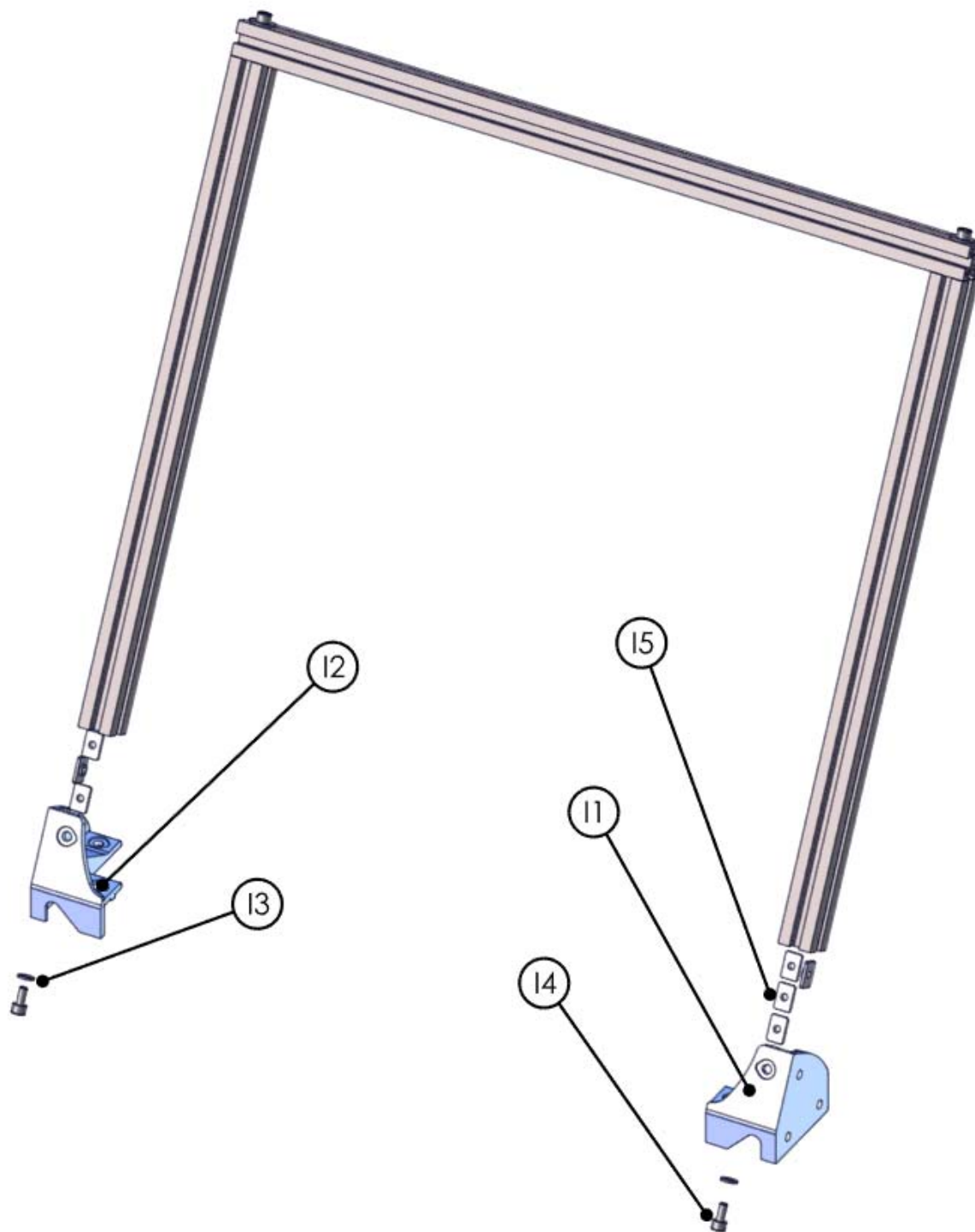


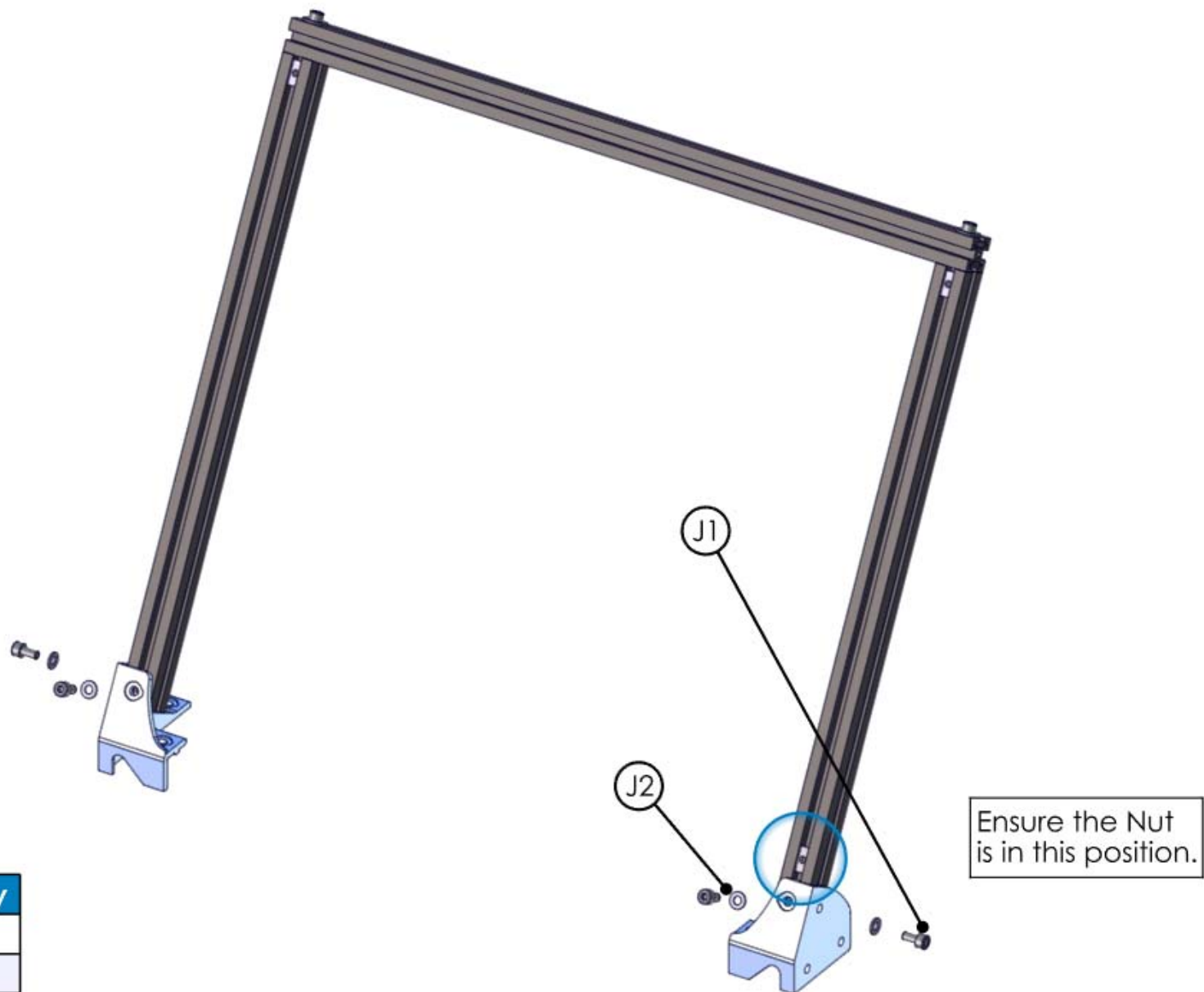
10



BOM ID	Description	Qty
H1	Structure Beam 385 Side	2
H2	Structure Beam 460 Top (2 holes)	1
H3	DIN9021 M5	2
H4	DIN912 M5x30	2

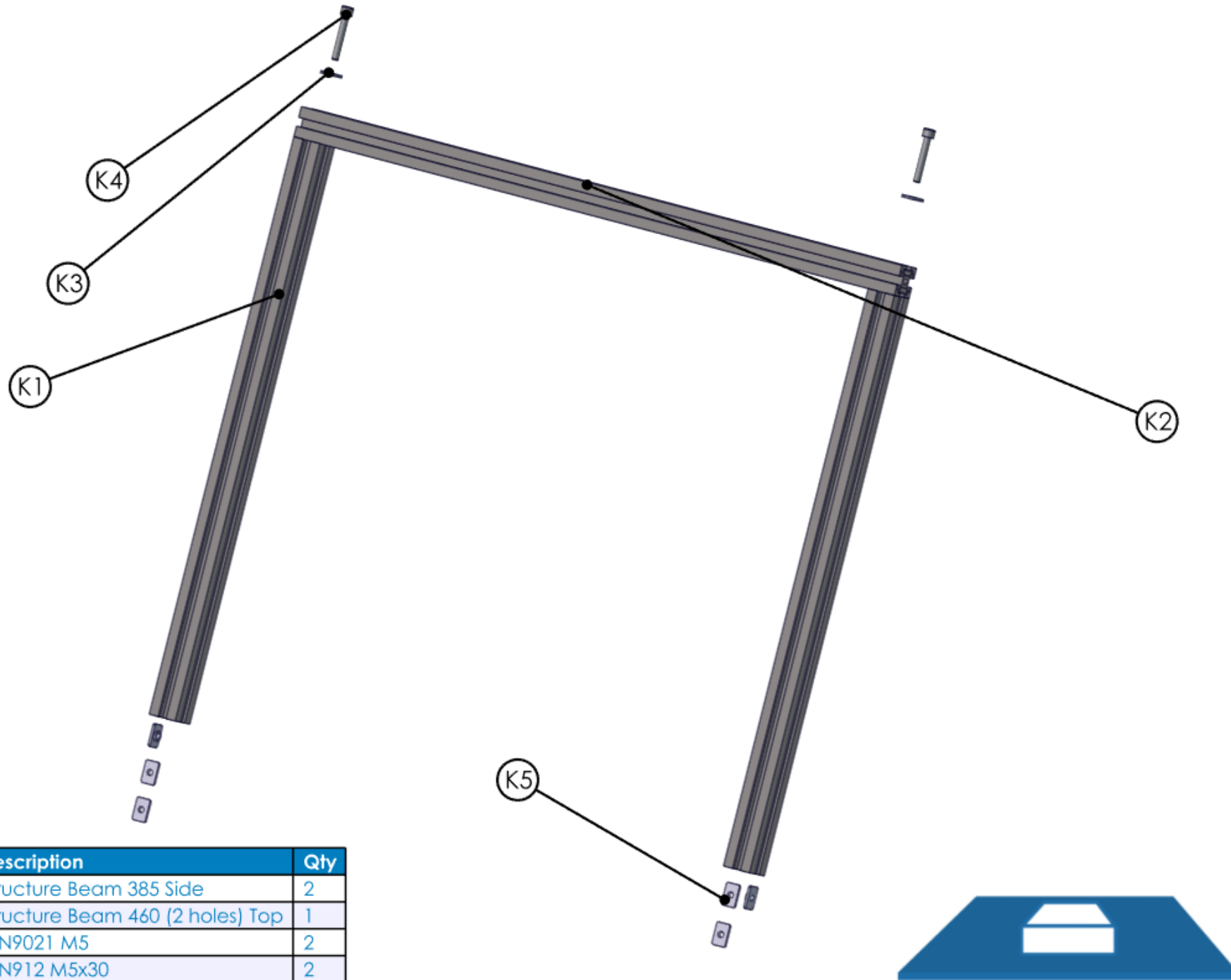
BOM ID	Description	Qty
I1	Lower vertex right	1
I2	Lower vertex left	1
I3	DIN125 M5	2
I4	DIN912 M5x10	2
I5	HNKK5-5	7



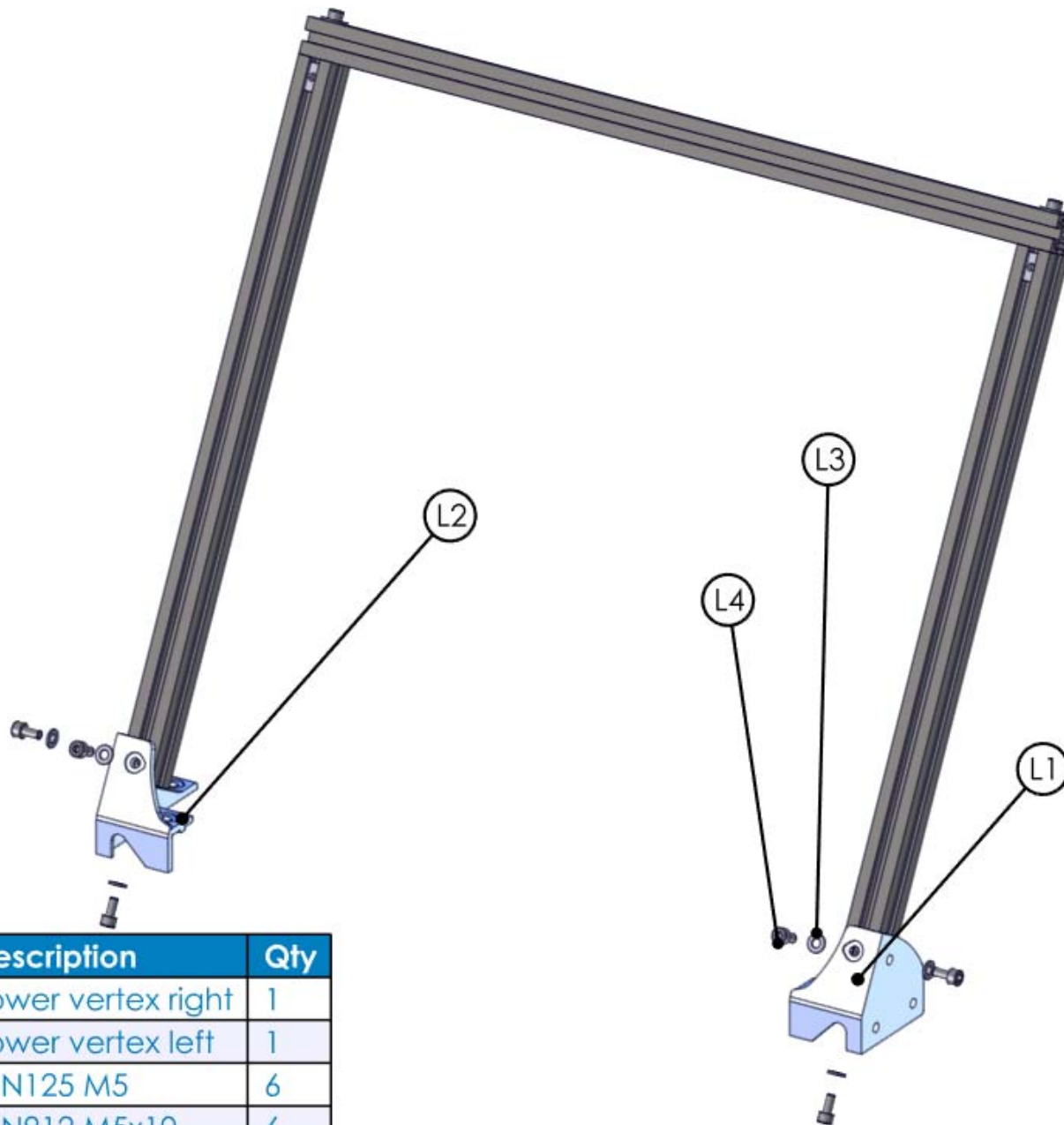


BOM ID	Description	Qty
J1	DIN912 M5x10	4
J2	DIN125 M5	4

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BOM ID	Description	Qty
K1	Structure Beam 385 Side	2
K2	Structure Beam 460 (2 holes) Top	1
K3	DIN9021 M5	2
K4	DIN912 M5x30	2
K5	HNKK5-5	6



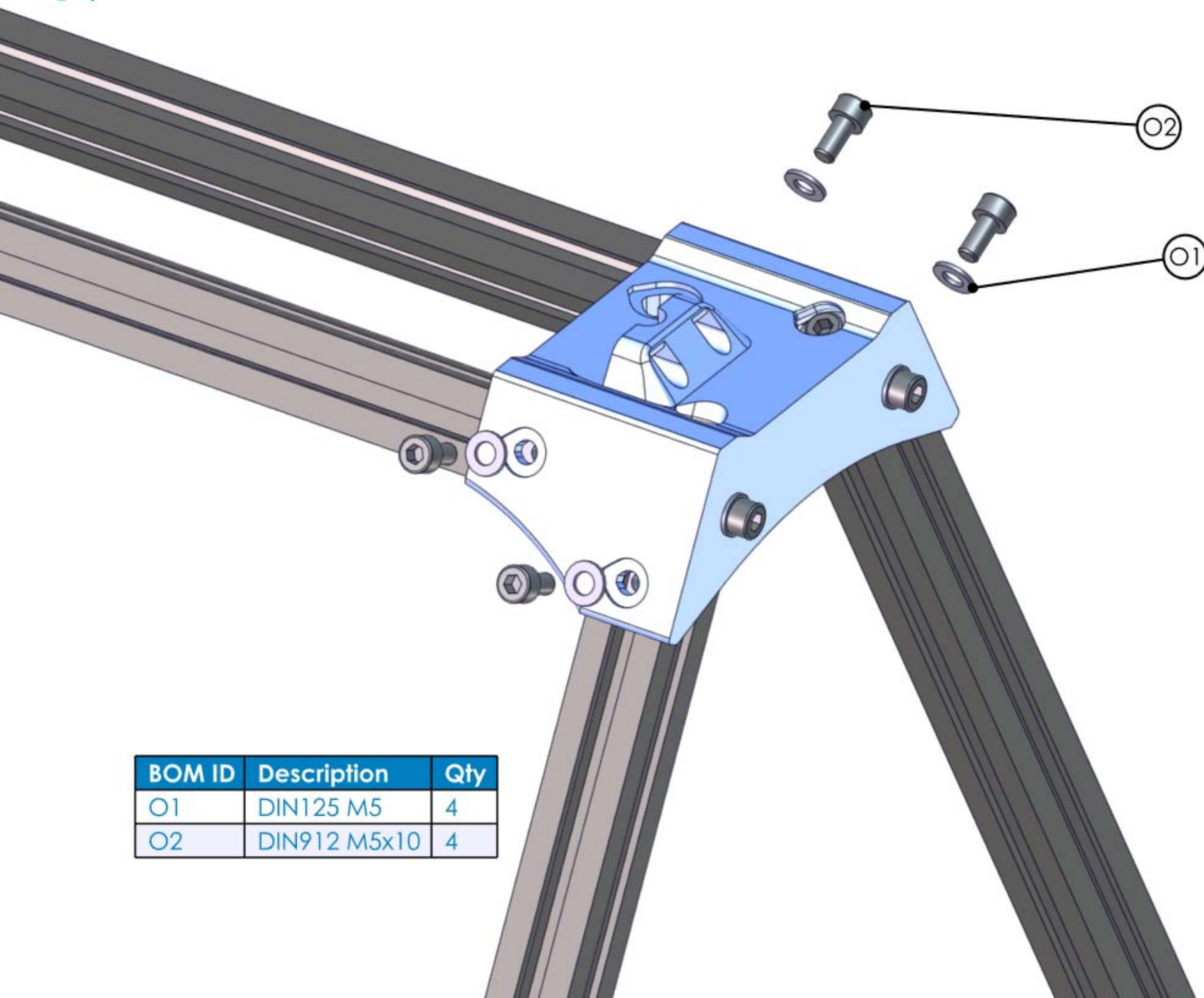
BOM ID	Description	Qty
L1	Lower vertex right	1
L2	Lower vertex left	1
L3	DIN125 M5	6
L4	DIN912 M5x10	6



BOM ID	Description	Qty
M1	Upper vertex	2
M2	DIN125 M5	2
M3	DIN912 M5x10	2
M4	HNKK5-5	2



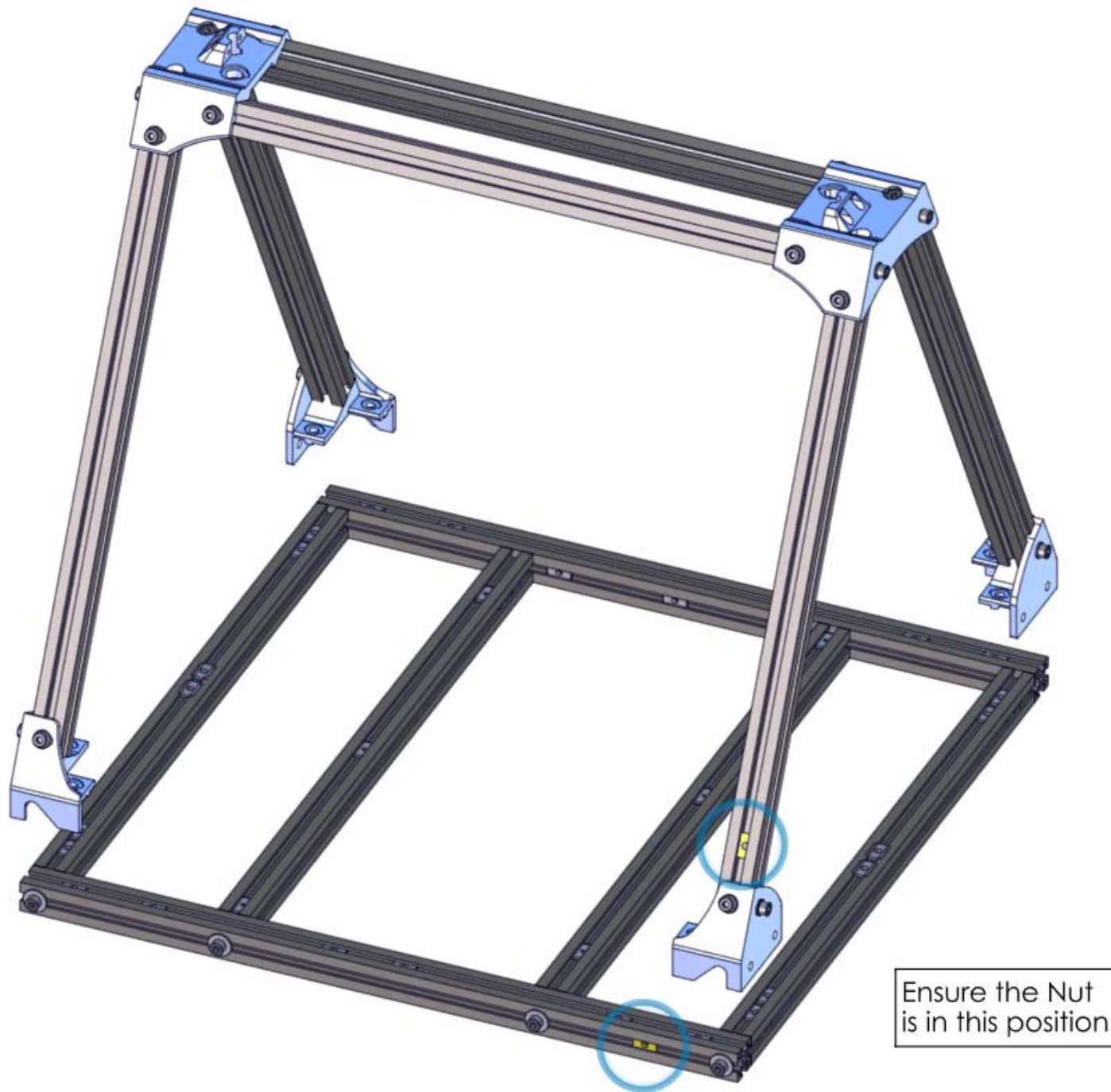
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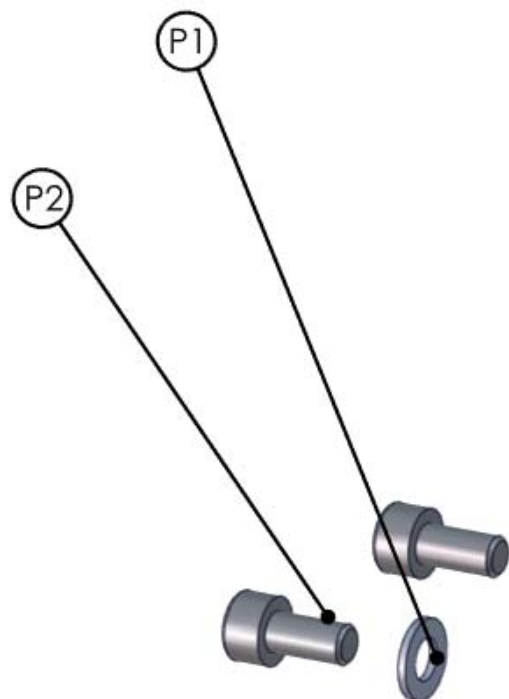


x2

BOM ID	Description	Qty
O1	DIN125 M5	4
O2	DIN912 M5x10	4

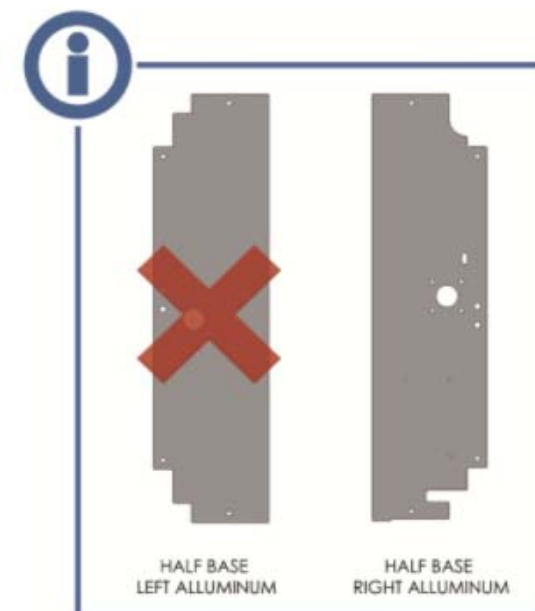
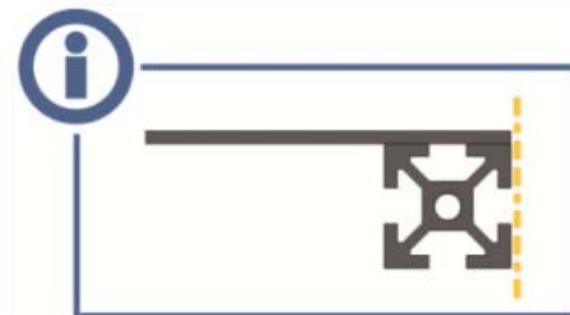
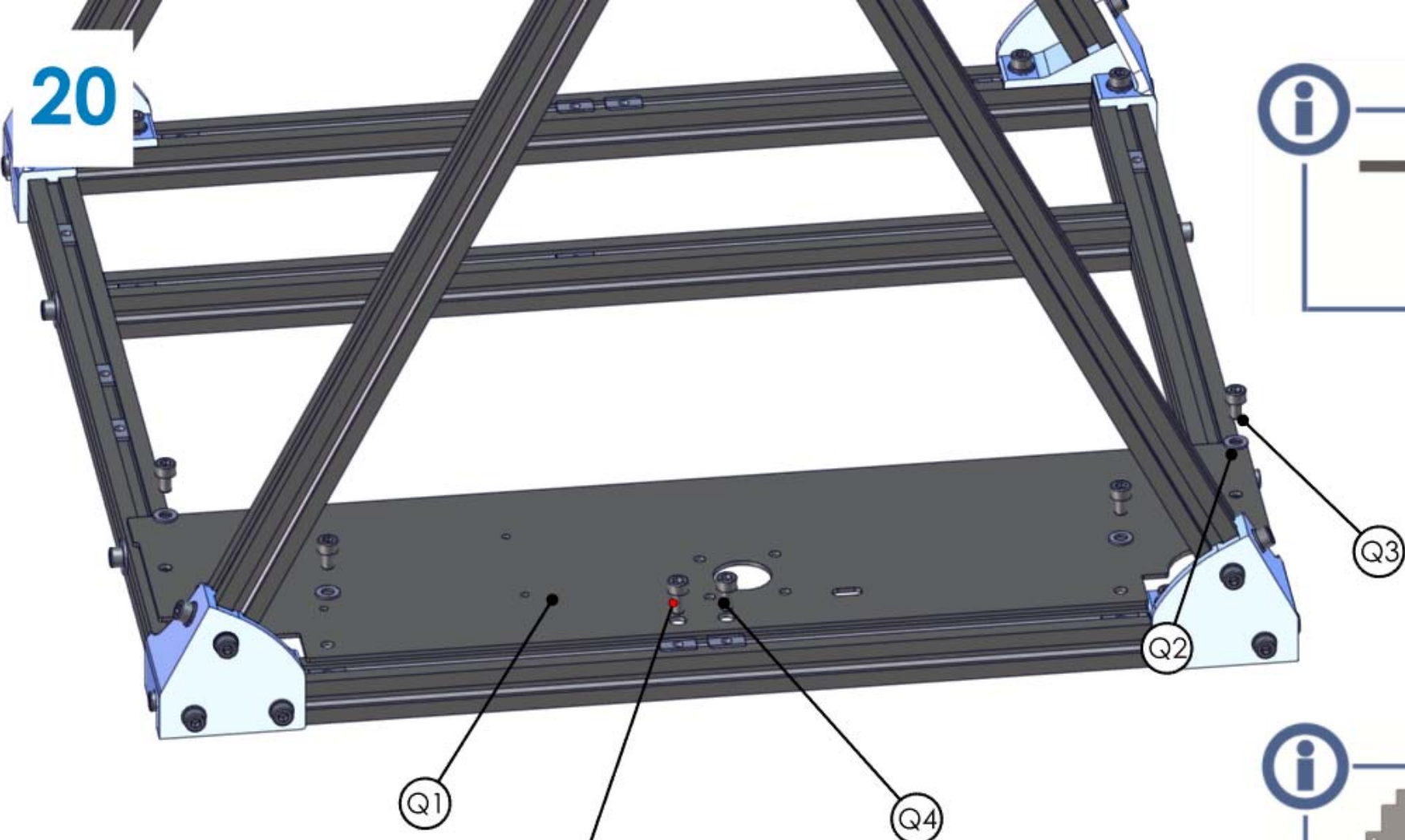
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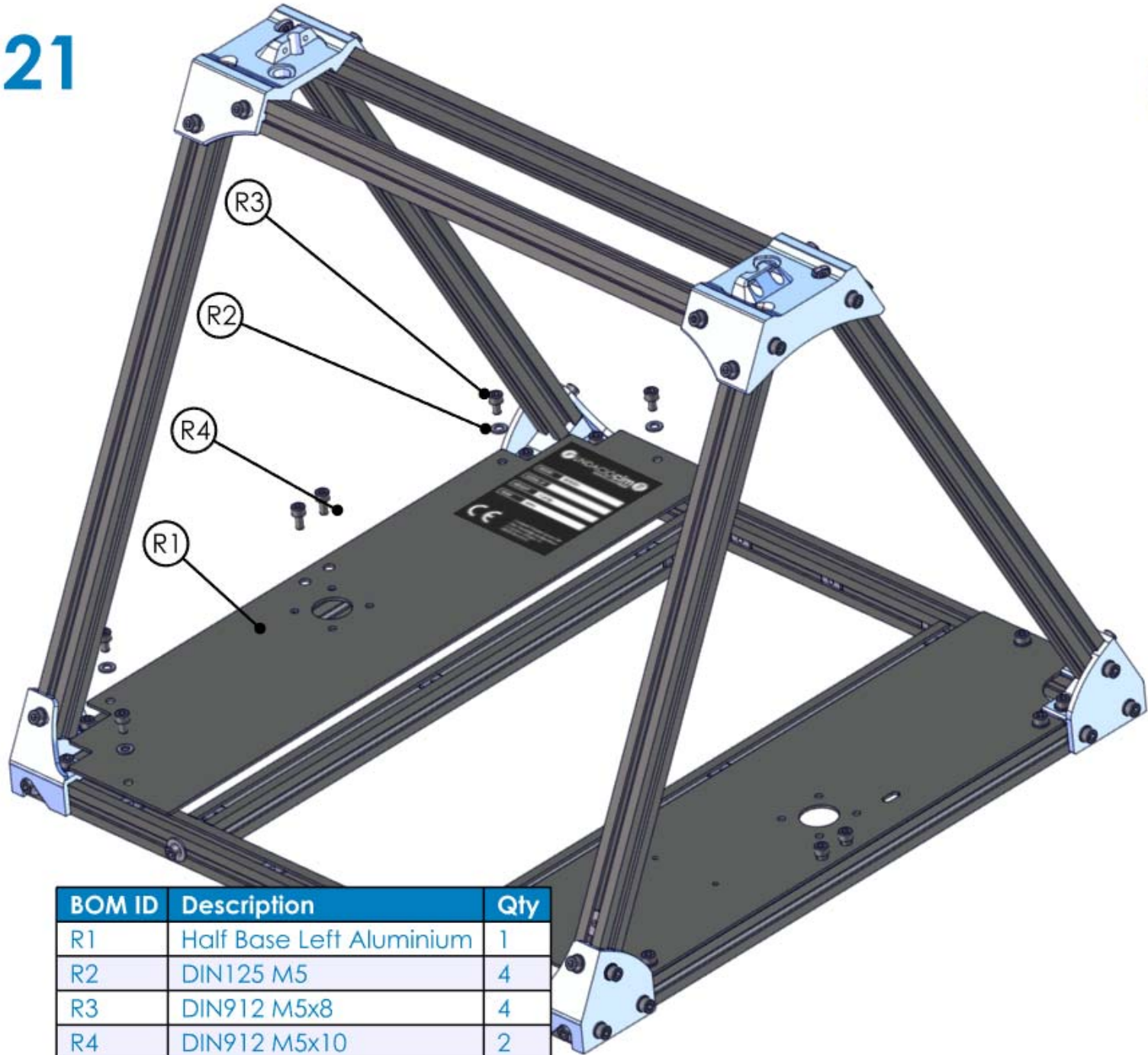
**x4**

BOM ID	Description	Qty
P1	DIN125 M5	4
P2	DIN912 M5x10	4

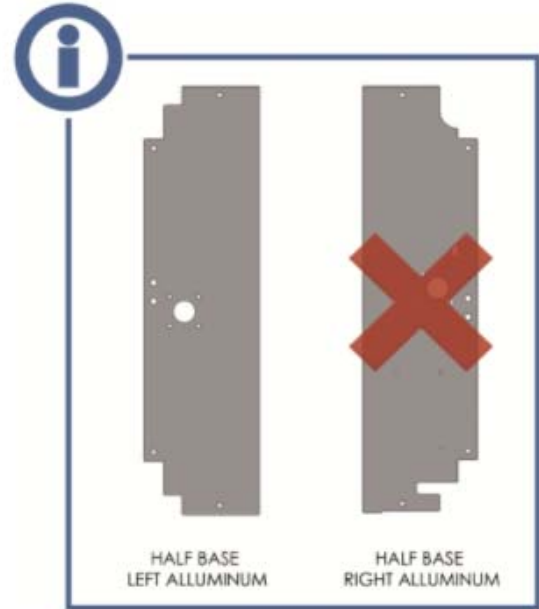
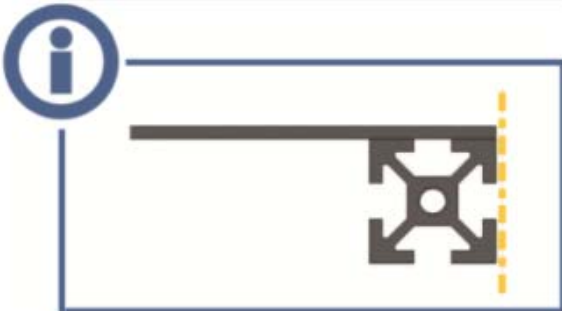
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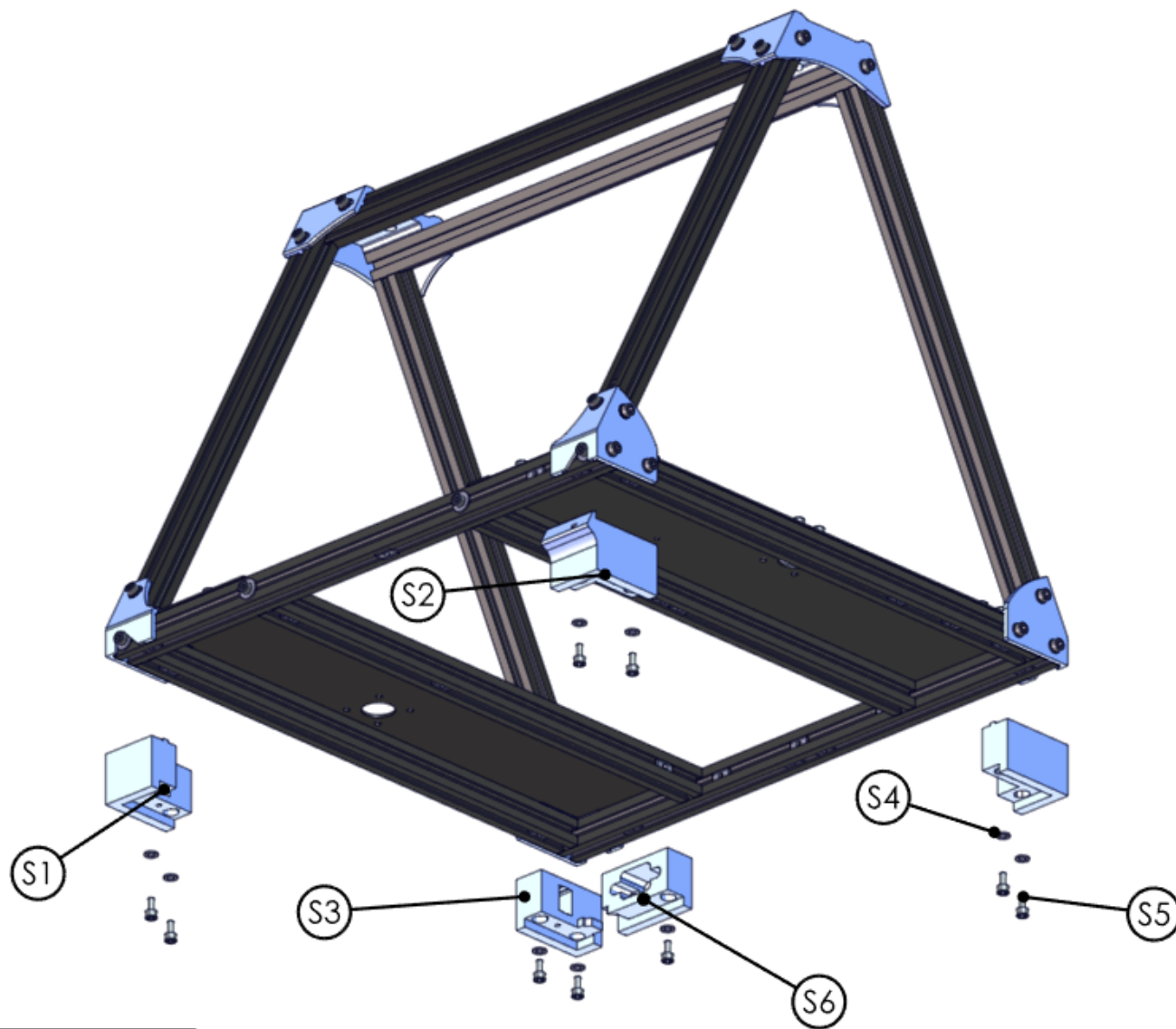


BOM ID	Description	Qty
Q1	Half Base Right Aluminium	1
Q2	DIN125 M5	4
Q3	DIN912 M5x8	4
Q4	DIN912 M5x10	2



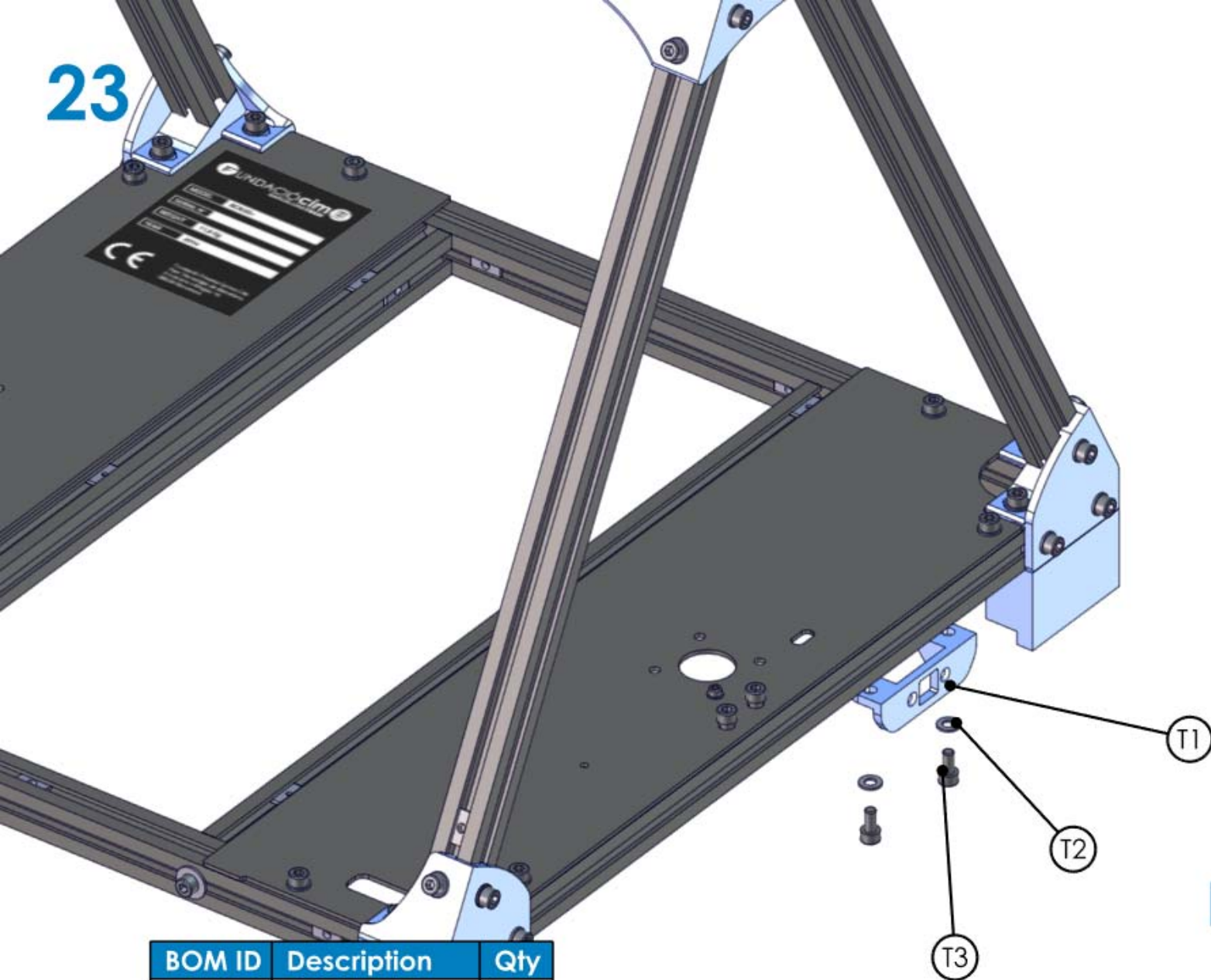
BOM ID	Description	Qty
R1	Half Base Left Aluminium	1
R2	DIN125 M5	4
R3	DIN912 M5x8	4
R4	DIN912 M5x10	2





BOM ID	Description	Qty
S1	Leg	2
S2	Screen leg	1
S3	Power switch leg	1
S4	DIN125 M5	9
S5	DIN912 M5x10	9
S6	Power plug leg	1

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BOM ID	Description	Qty
T1	USB holder	1
T2	DIN125 M5	2
T3	DIN912 M5x10	2



