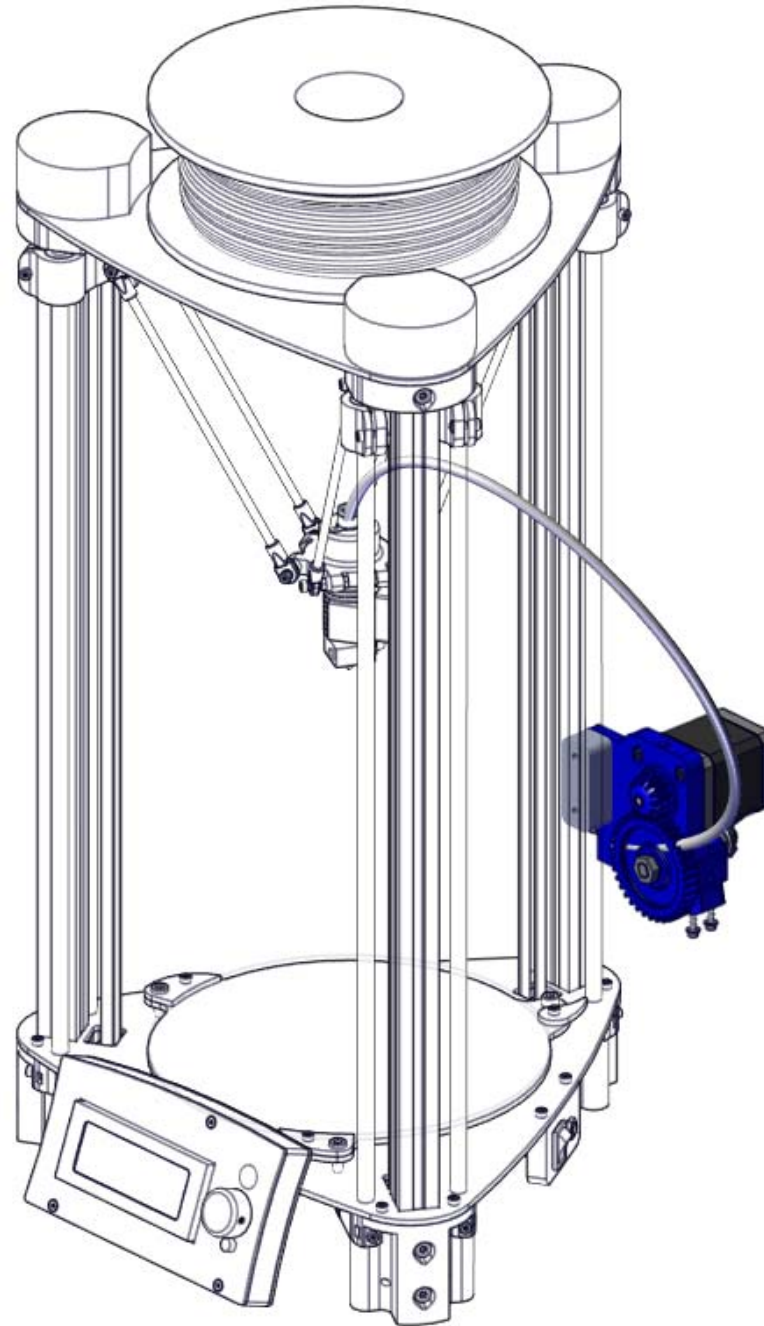


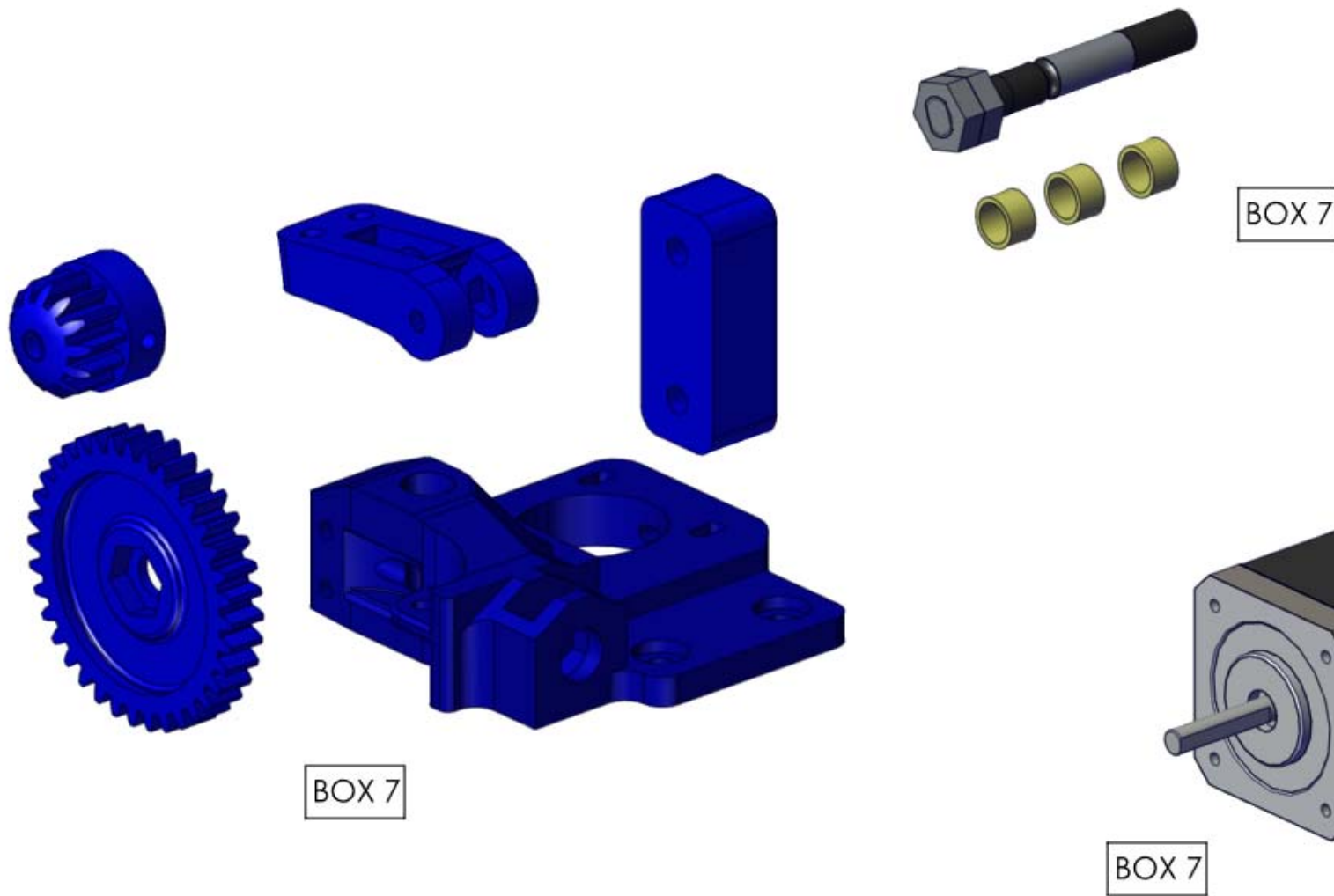
3 BCN3DR ASSEMBLY GUIDE

EXTRUDER

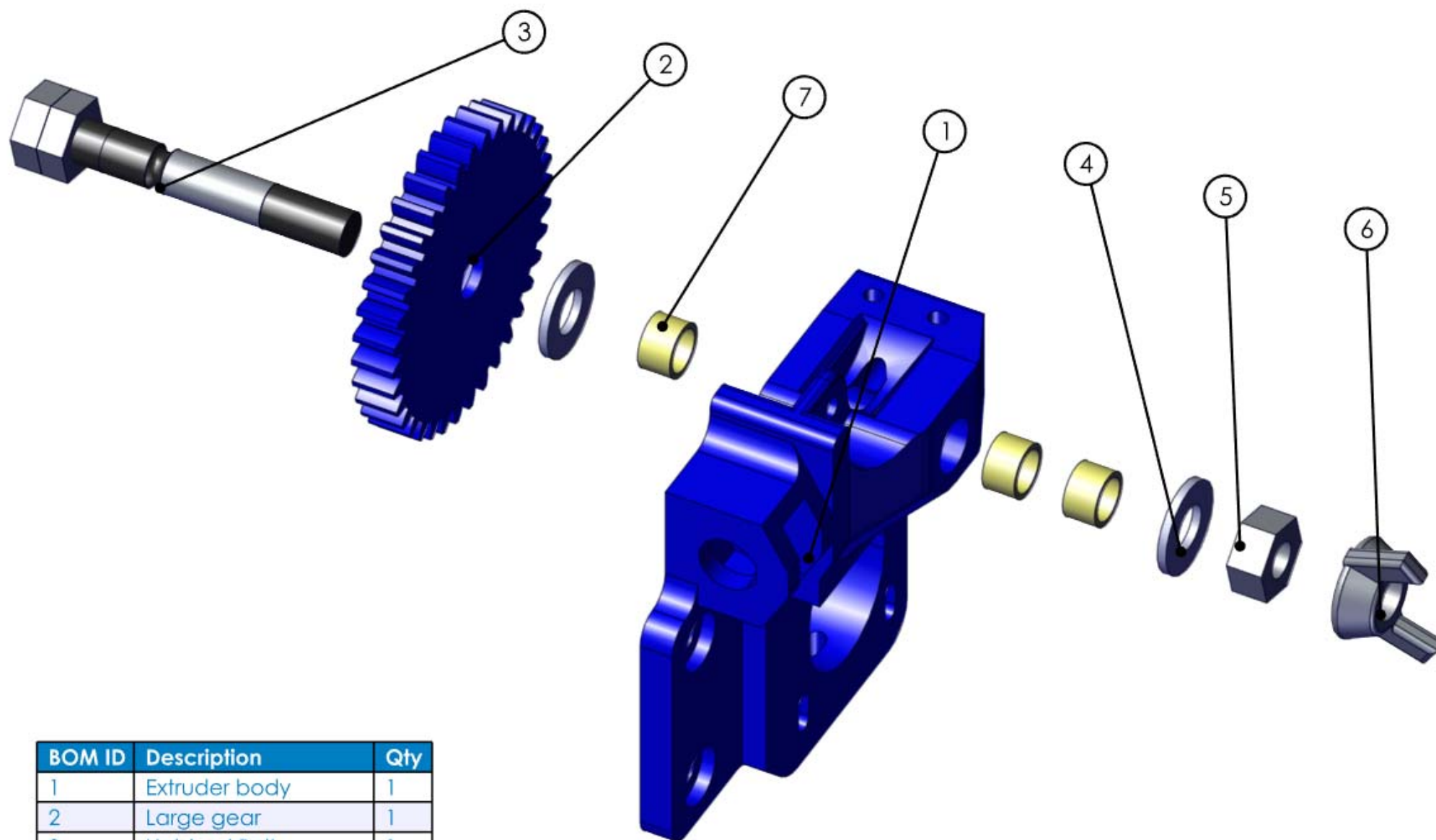


3 BCN3DR ASSEMBLY GUIDE

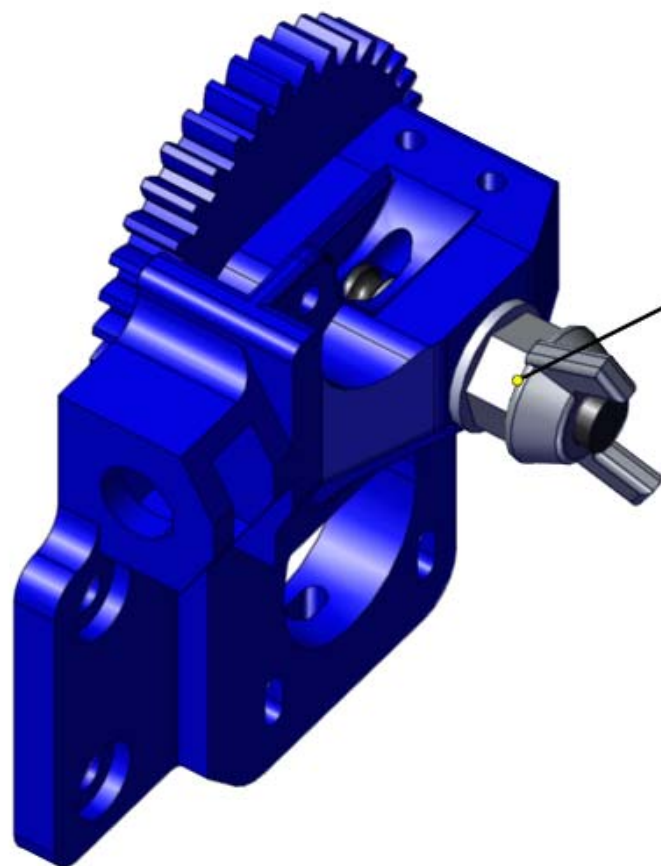
EXTRUDER



1



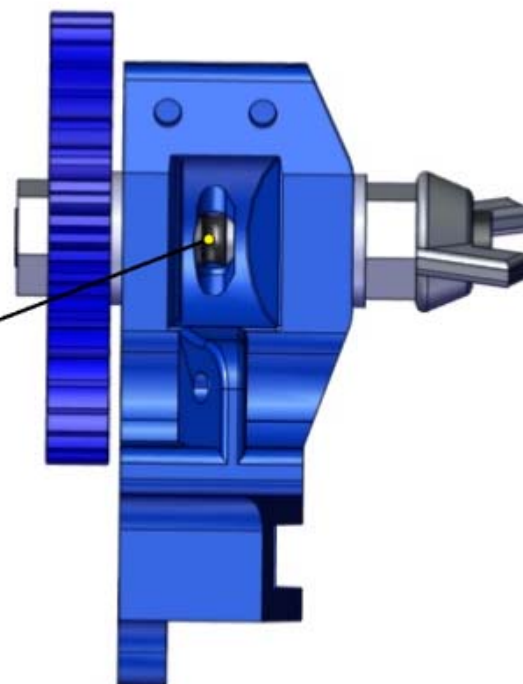
BOM ID	Description	Qty
1	Extruder body	1
2	Large gear	1
3	Hobbed Bolt	1
4	DIN125 M8	2
5	DIN934 M8	1
6	DIN934 M8 Palomillas	1
7	Selfoil 8-10-6	3

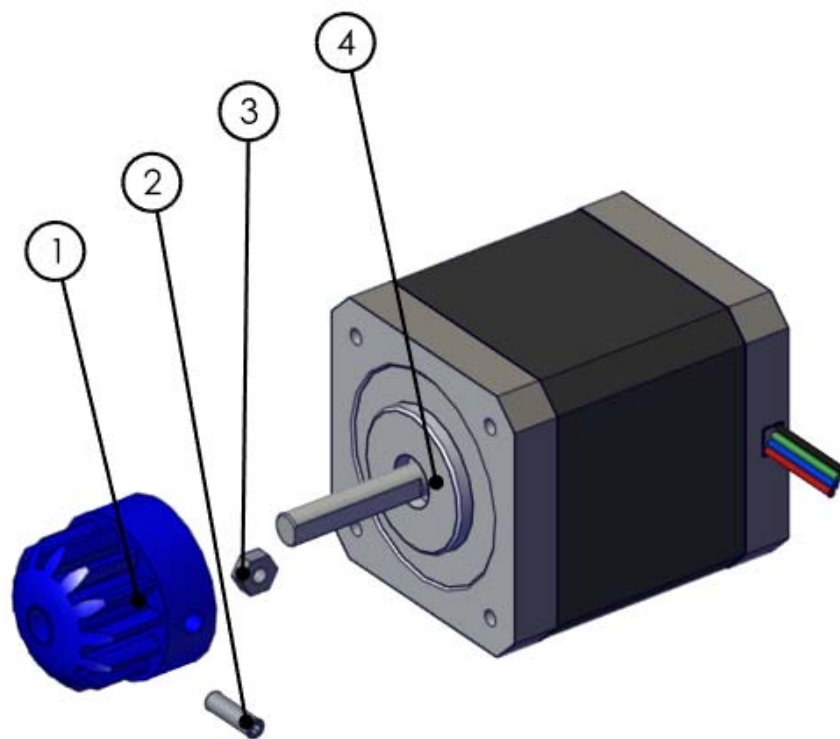
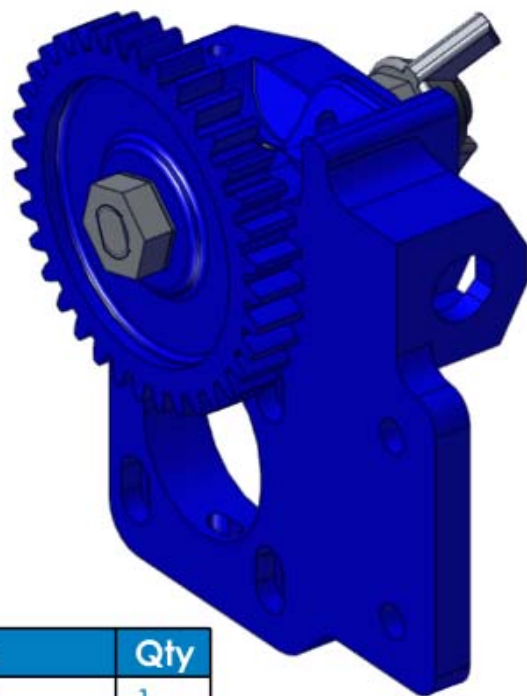


Ajustar la tuerca para que el eje no baile.
No se tiene que apretar demasiado, el
conjunto debe girar libremente.

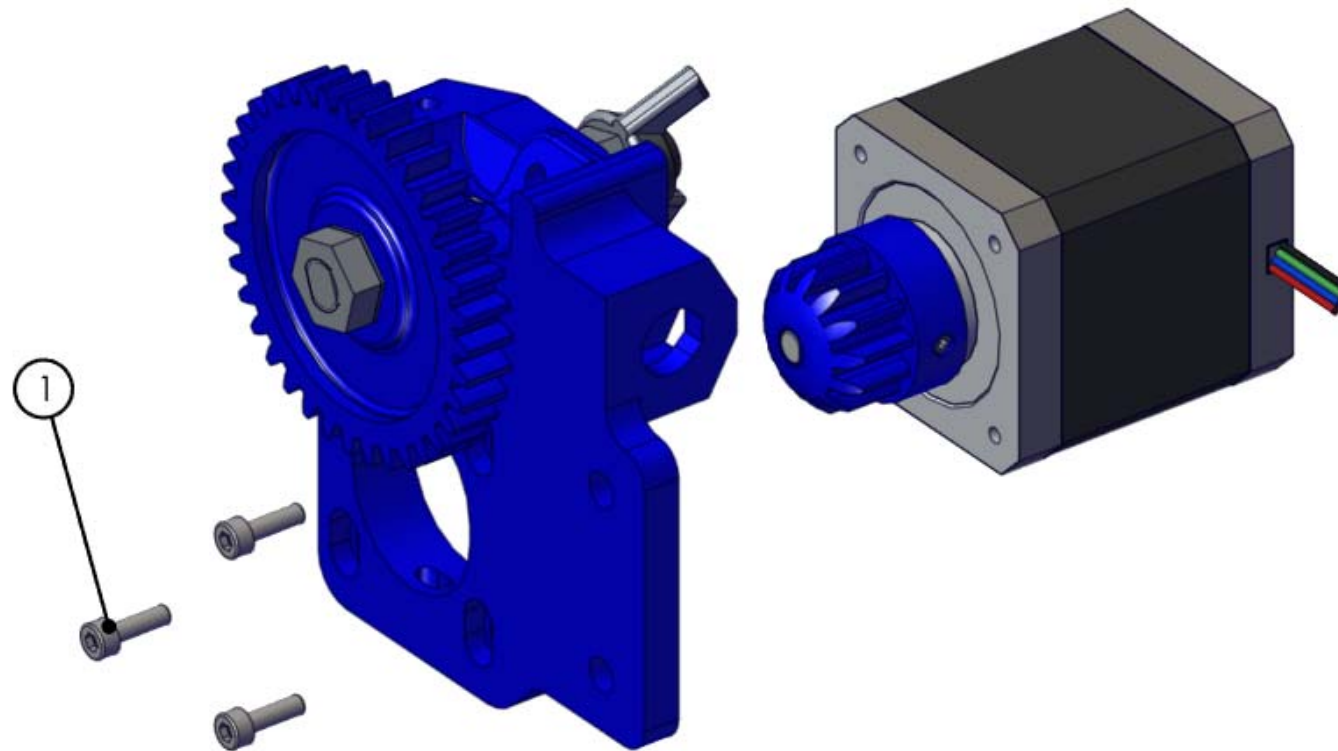
Apretar bien la palomilla contra la tuerca.
Deben quedar bien ajustadas para que
no se afloje.

Comprobar que la muesca del Hobbed
Bolt está centrada con la ranura
del cuerpo del extrusor, si no reajustar
las dos tuercas del engranaje grande.

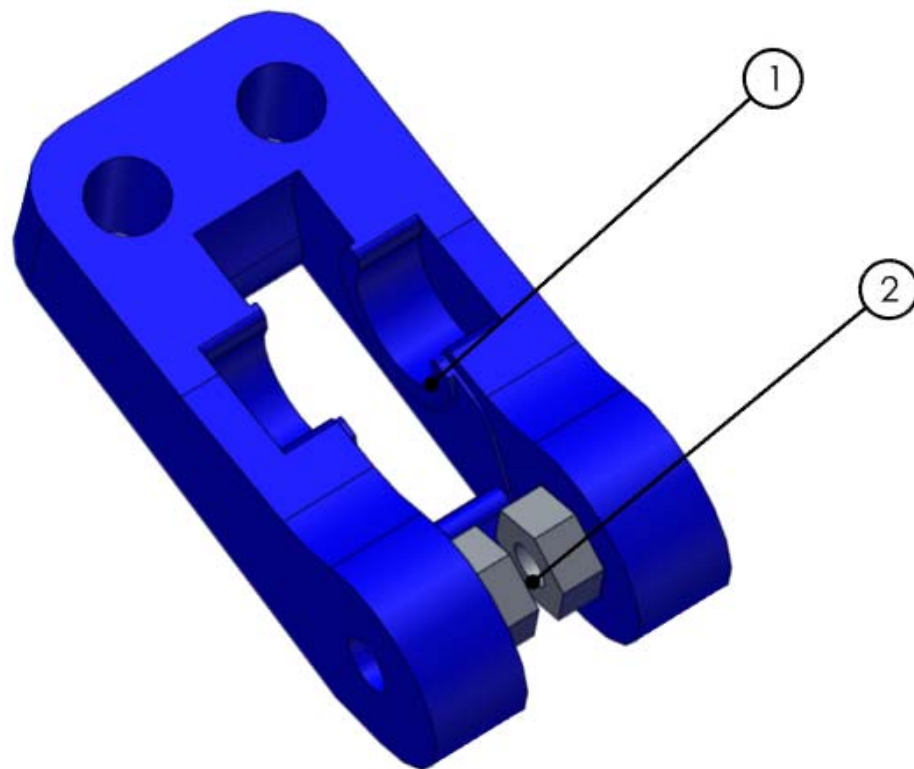




BOM ID	Description	Qty
1	Small gear	1
2	DIN913 M3x10	1
3	DIN934 M3	1
4	SY42STH47-1684A	1

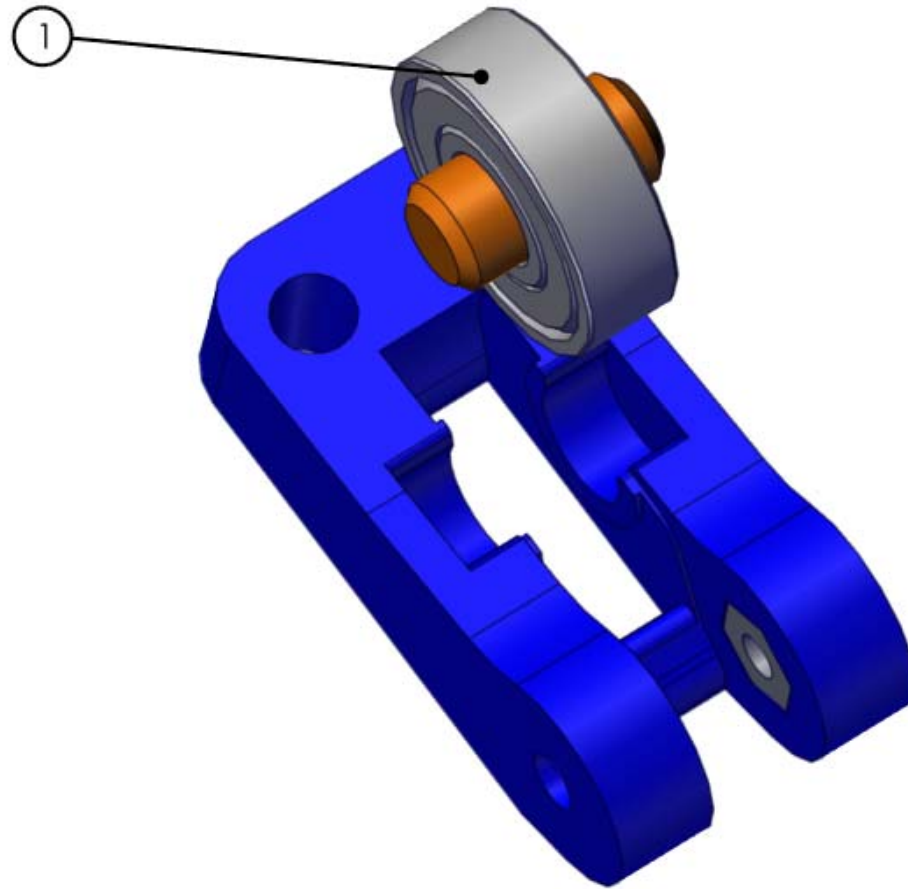


BOM ID	Description	Qty
1	DIN912 M3x10	3

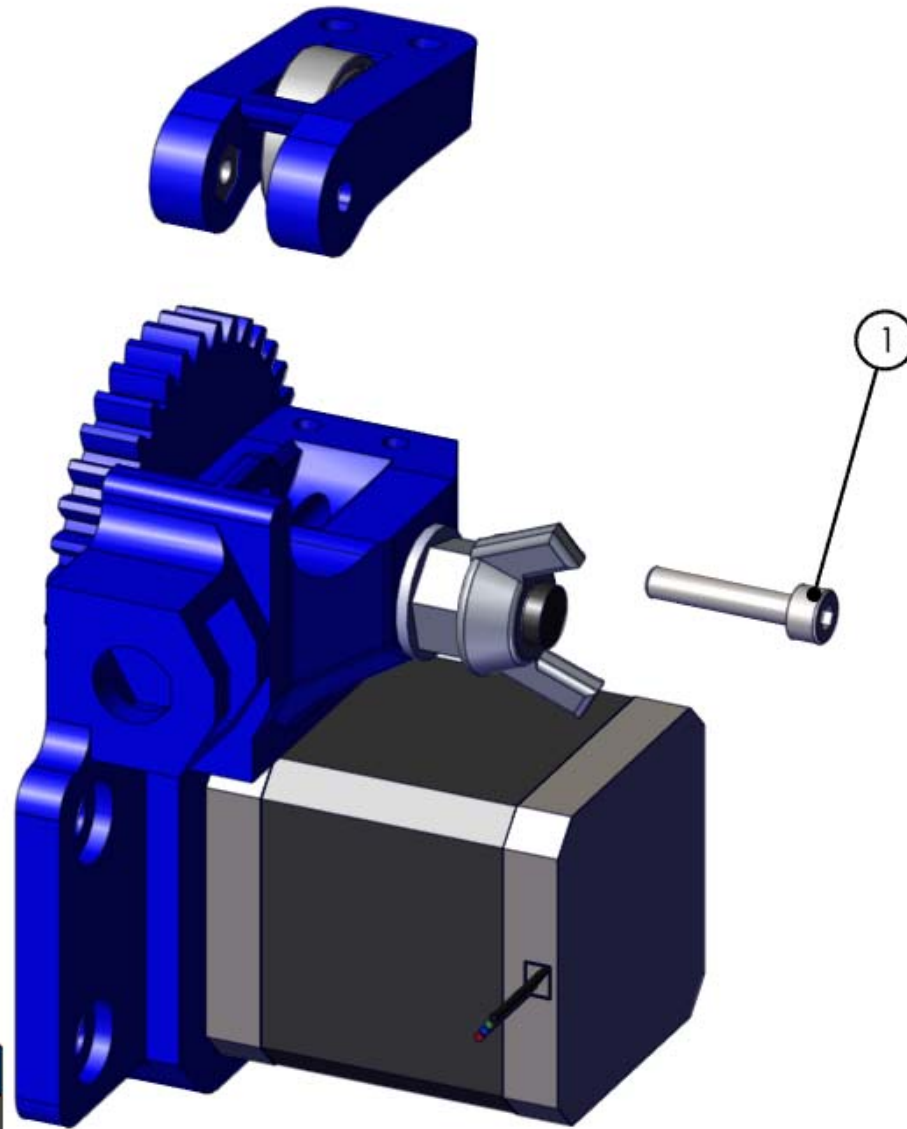


BOM ID	Description	Qty
1	Extruder idler	1
2	DIN934 M4	2

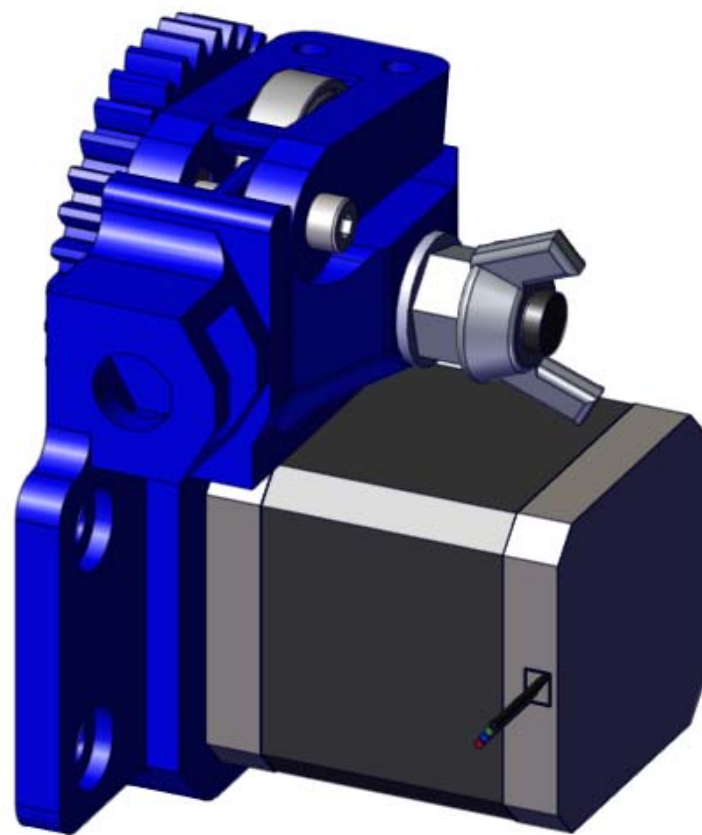
6

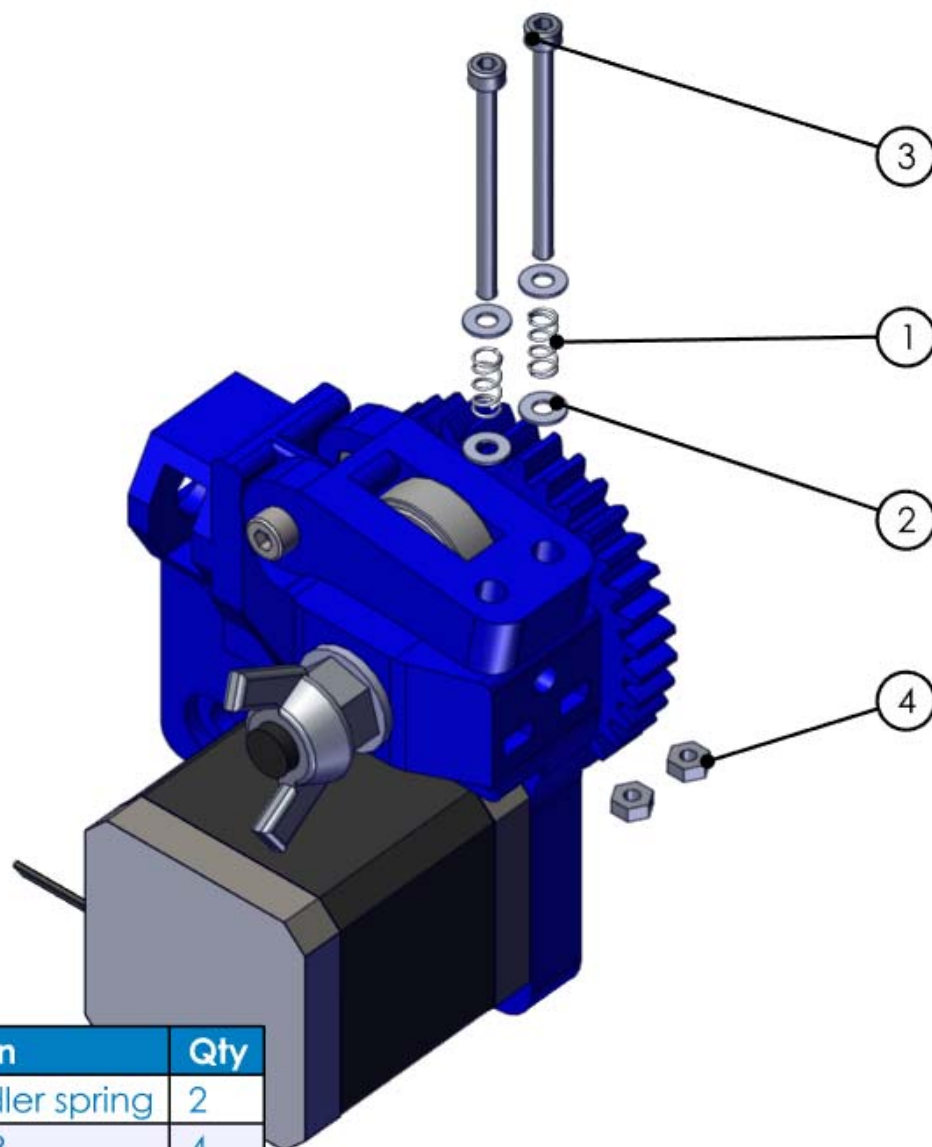


BOM ID	Description	Qty
1	608ZZ Radial bearing	1



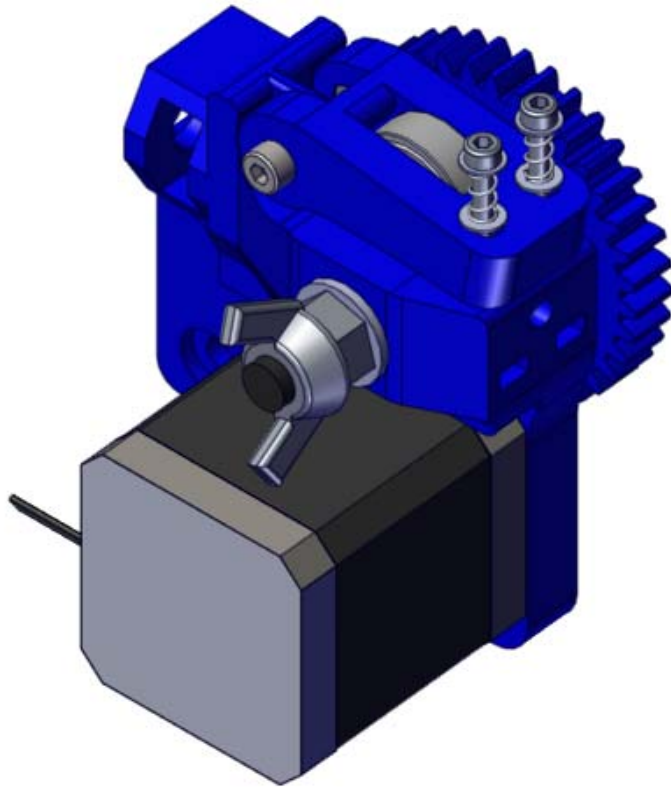
BOM ID	Description	Qty
1	DIN912 M4x20	1

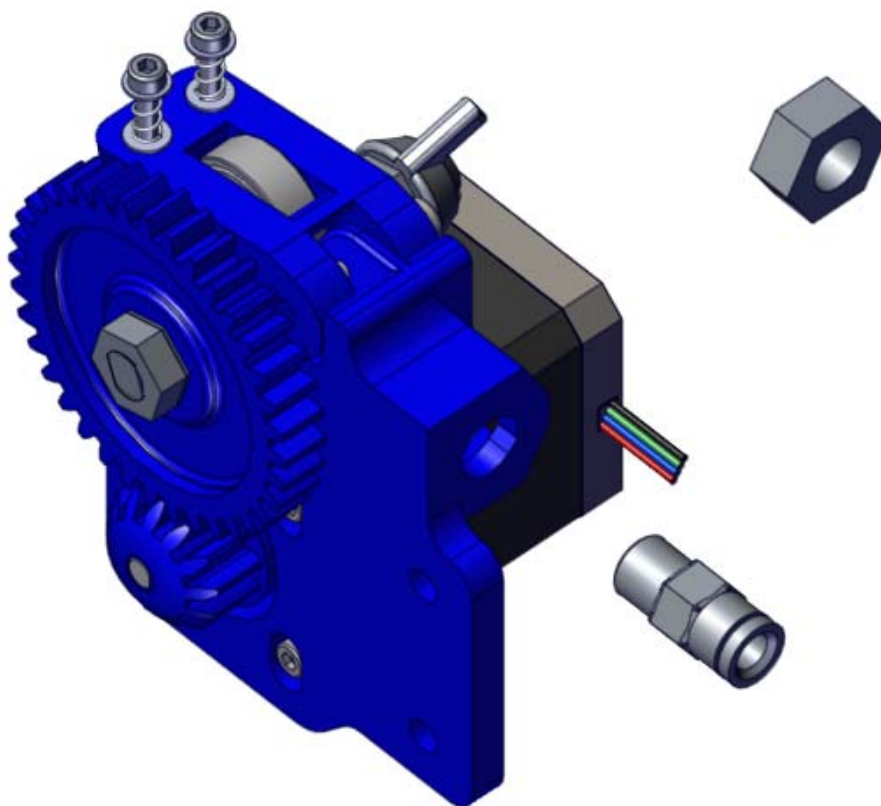




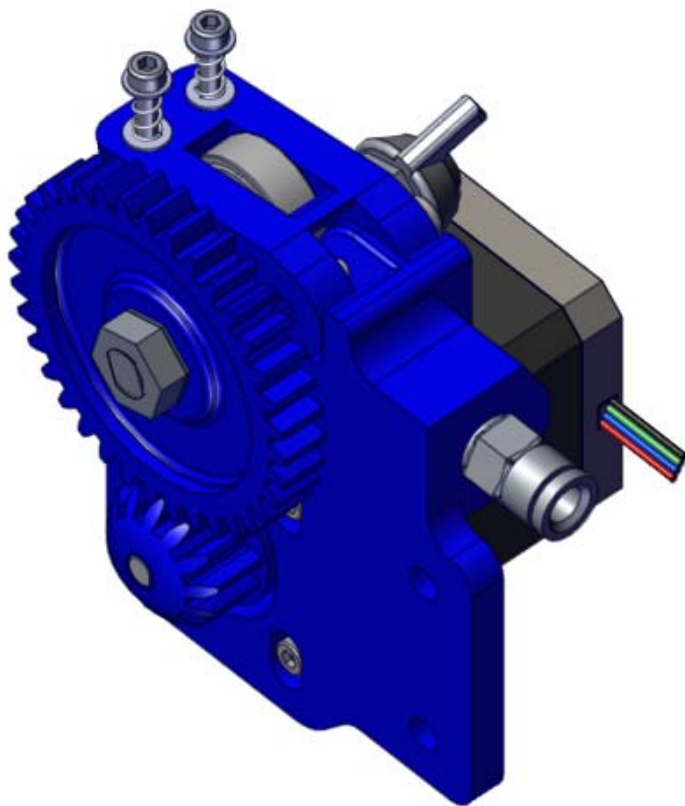
BOM ID	Description	Qty
1	Extruder idler spring	2
2	DIN125 M3	4
3	DIN912 M3x40	2
4	DIN934 M3	2

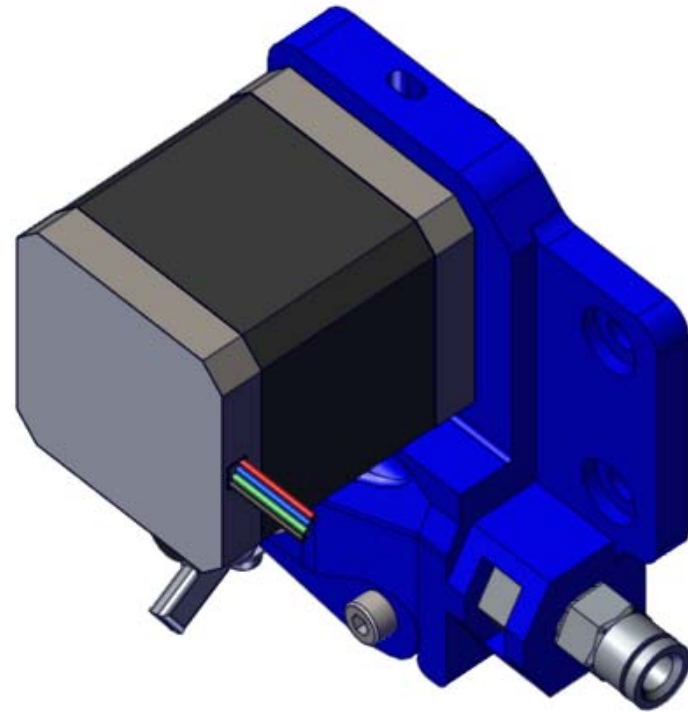
10

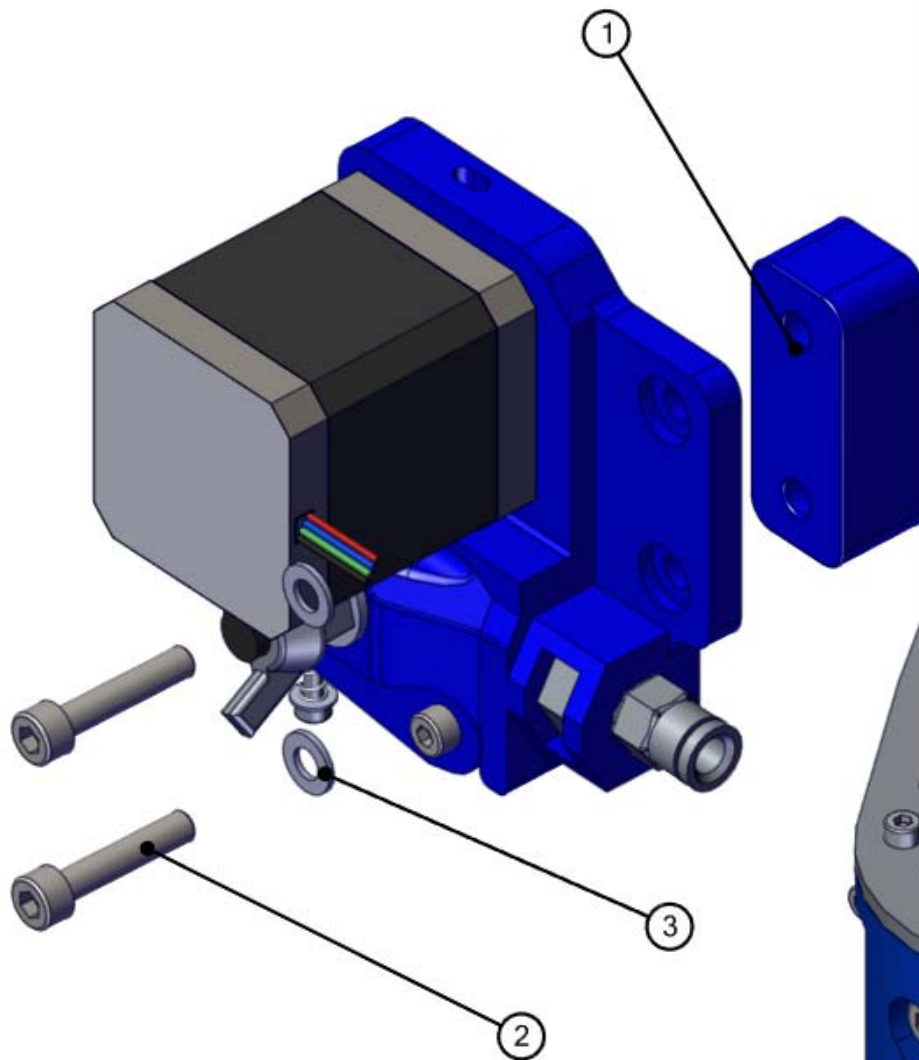




BOM ID	Description	Qty
1	Pneufit	1
2	Pneufit nut	1

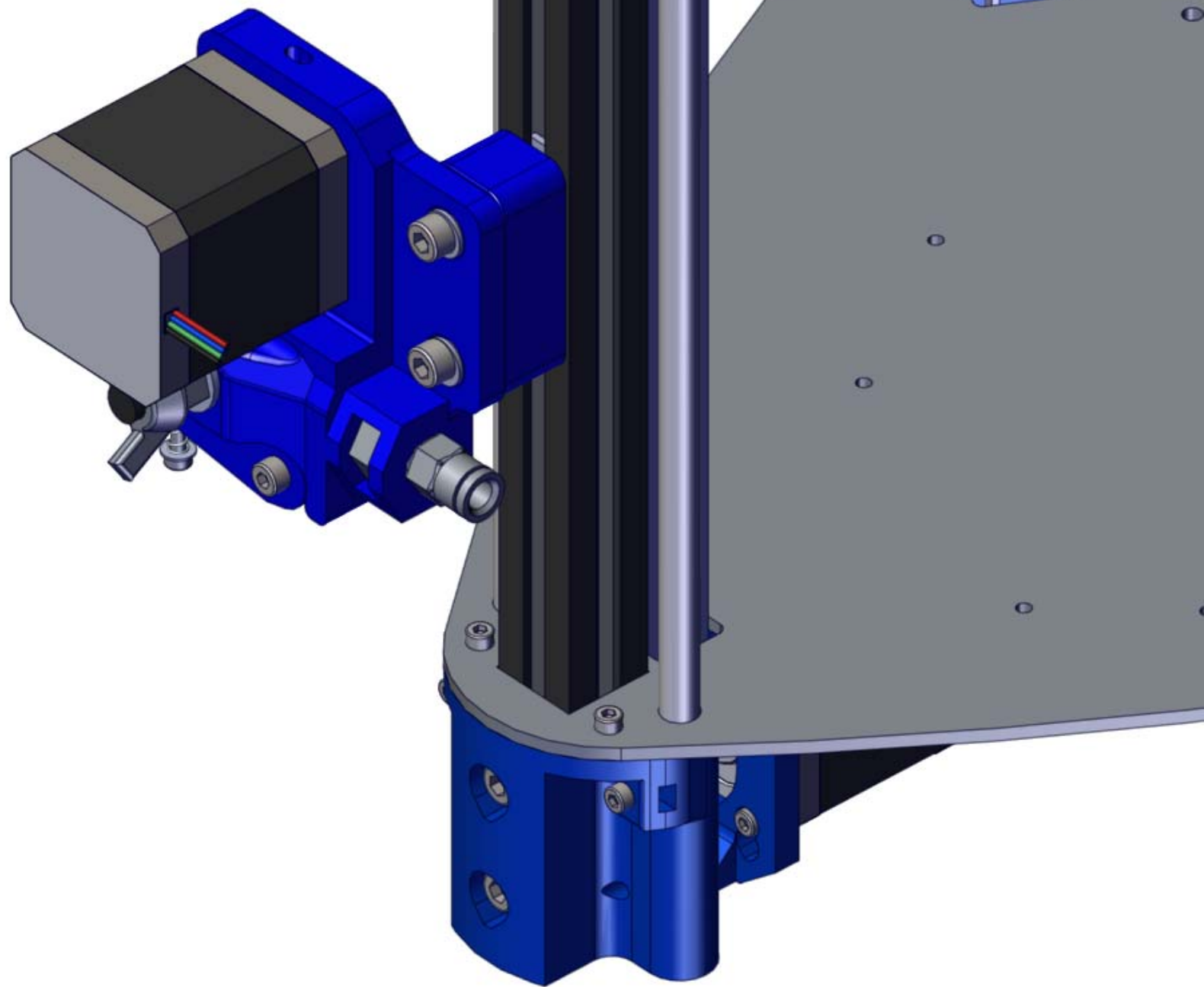


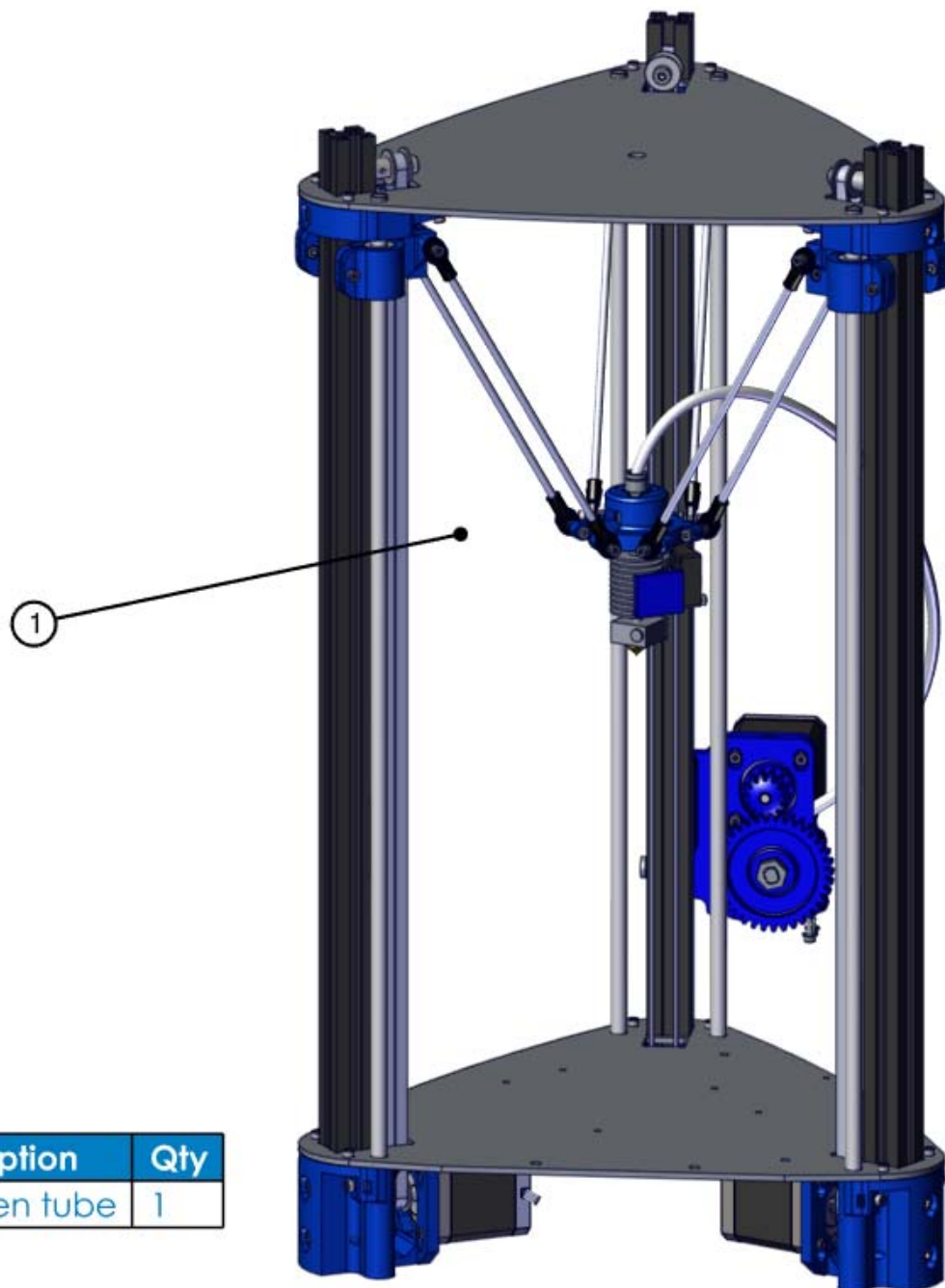




BOM ID	Description	Qty
1	Extruder spacer	1
2	DIN912 M5x25	2
3	DIN125 M5	2







El tubo debe quedar encajado de manera que no pueda soltarse estirándolo.

BOM ID	Description	Qty
1	Bowden tube	1

