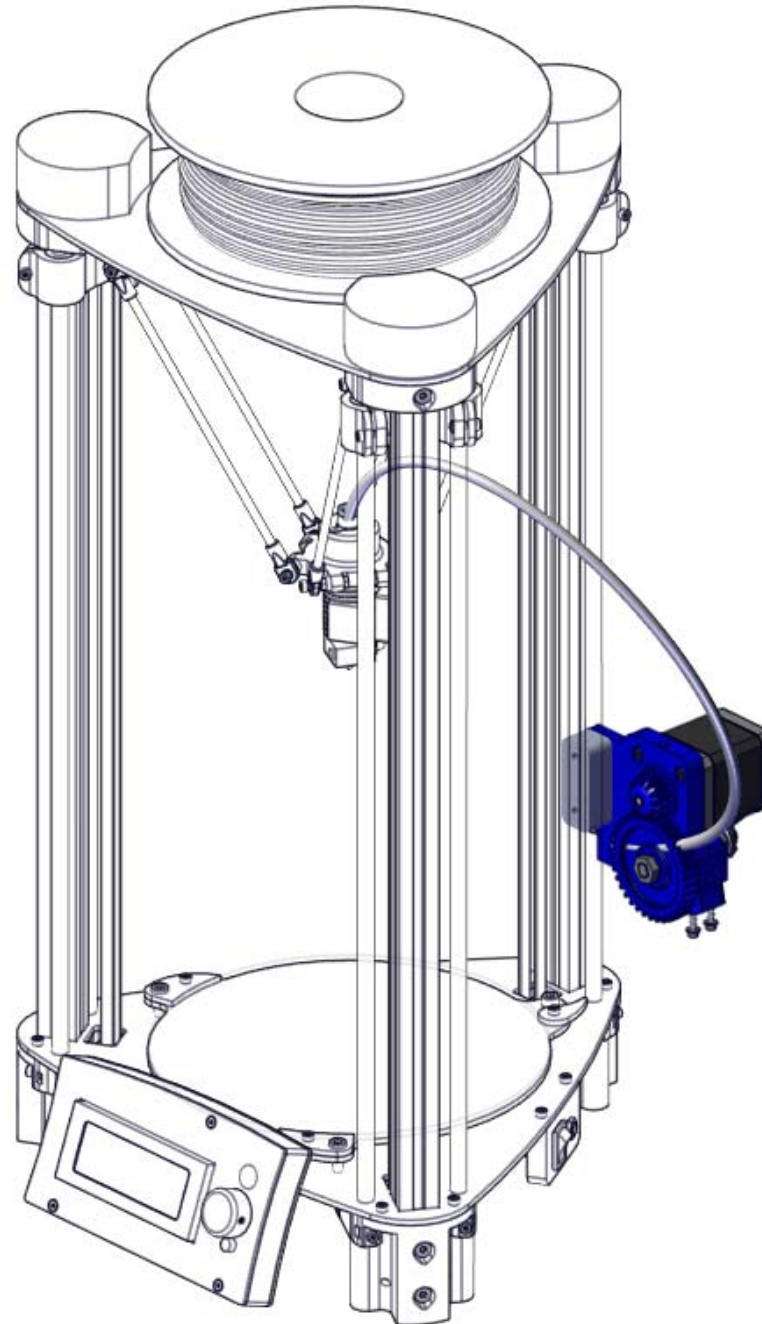


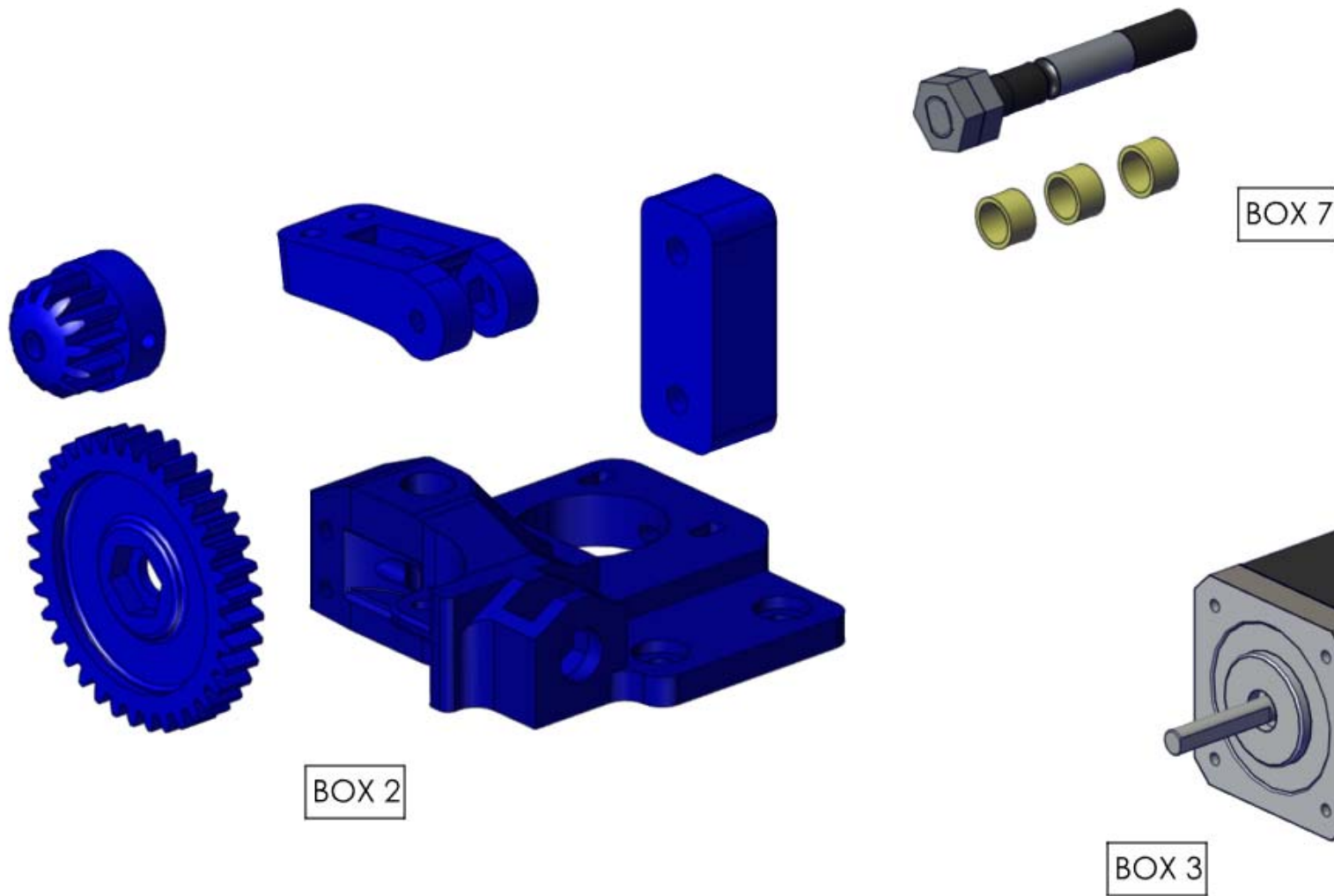
3 BCN3DR ASSEMBLY GUIDE

EXTRUDER

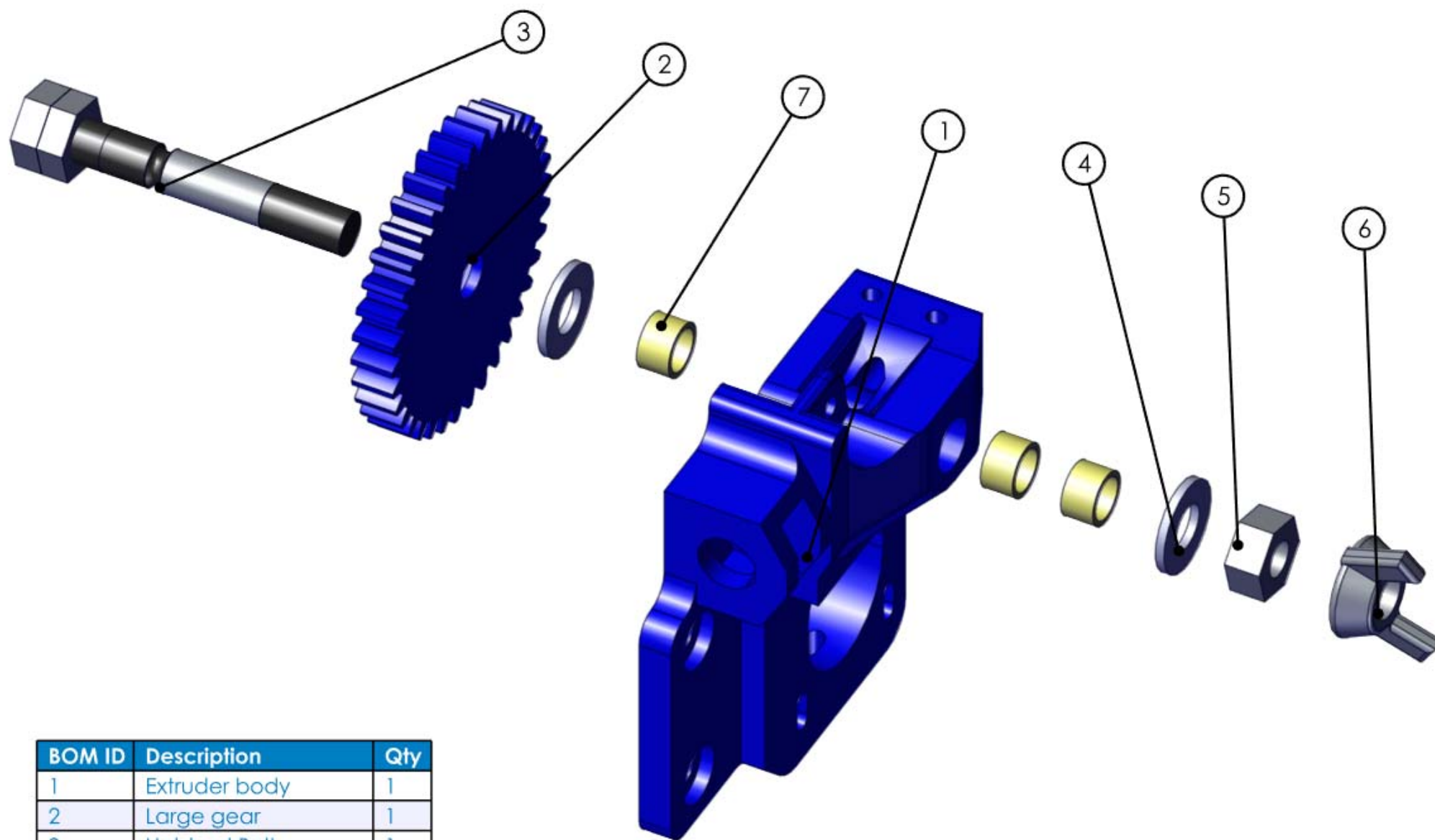


3 BCN3DR ASSEMBLY GUIDE

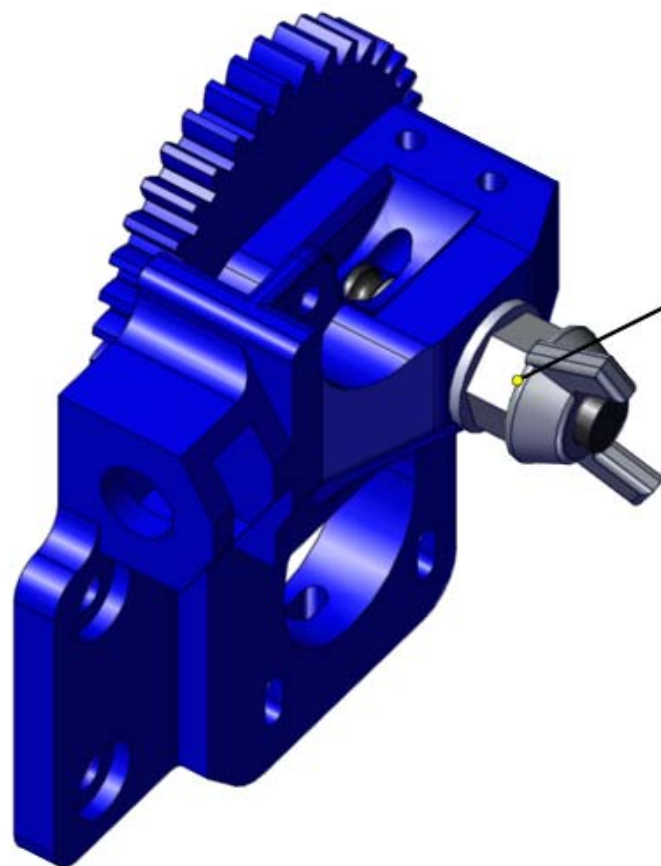
EXTRUDER



1

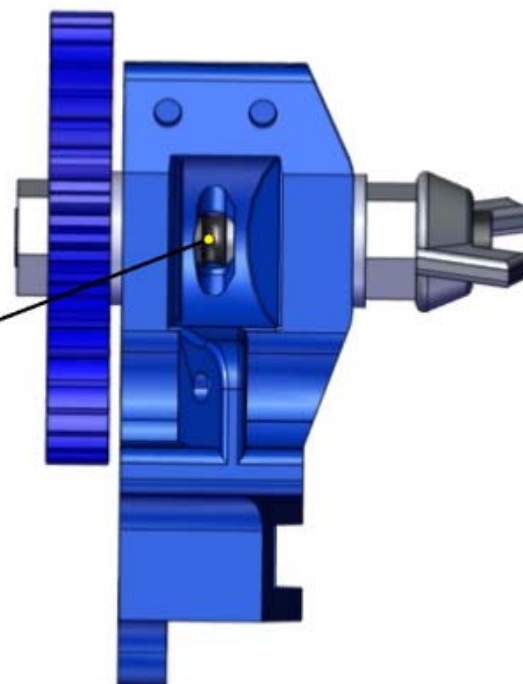


BOM ID	Description	Qty
1	Extruder body	1
2	Large gear	1
3	Hobbed Bolt	1
4	DIN125 M8	2
5	DIN934 M8	1
6	DIN934 M8 Palomillas	1
7	Selfoil 8-10-6	3

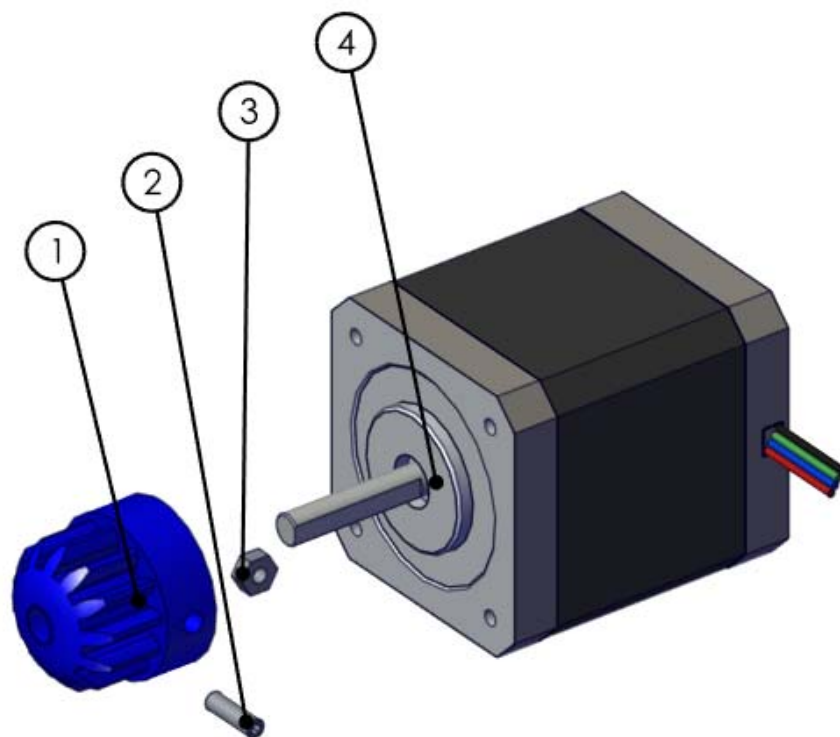
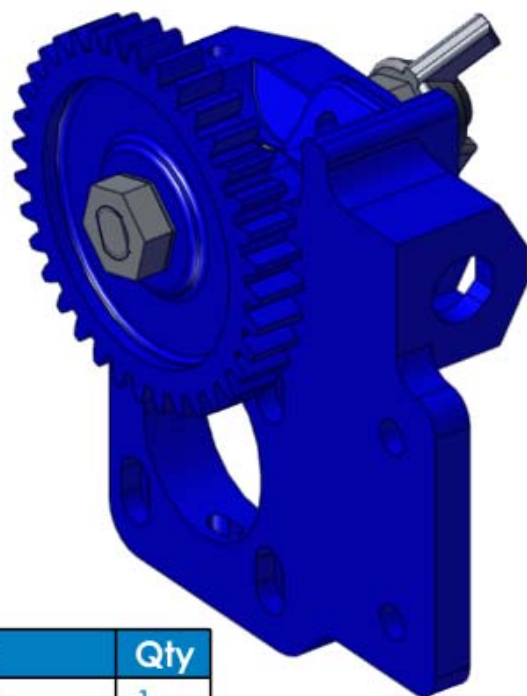


Tighten the nut so that the shaft does not move but the set turn freely.

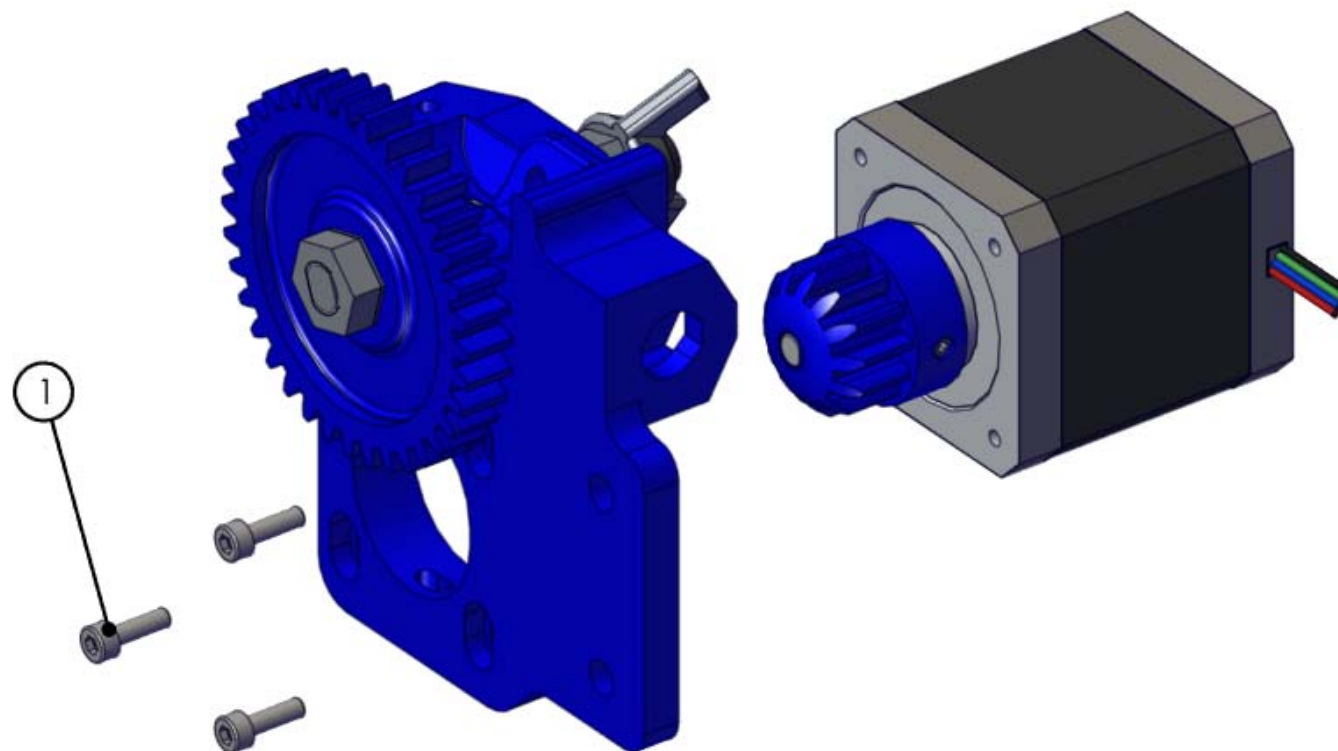
Tighten firmly the butterfly nut against the nut. they should fit snugly to avoid any displacement.



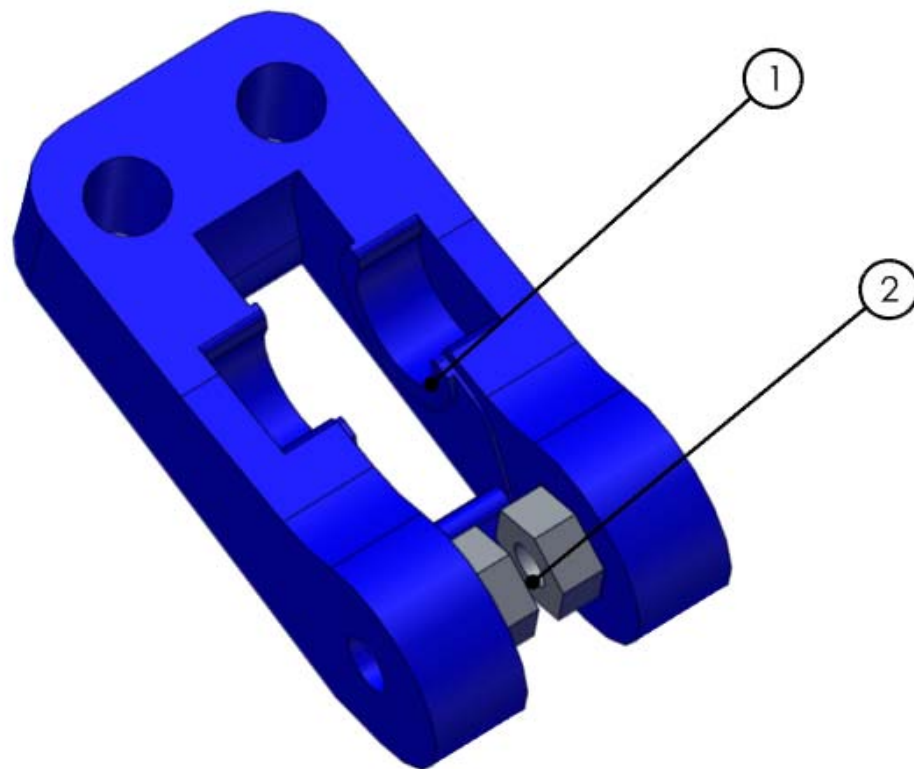
Check that the notch of the hobbed bolt is centred with the slot of the extruder body, if not adjust the two nuts on the large gear.



BOM ID	Description	Qty
1	Small gear	1
2	DIN913 M3x10	1
3	DIN934 M3	1
4	SY42STH47-1684A	1

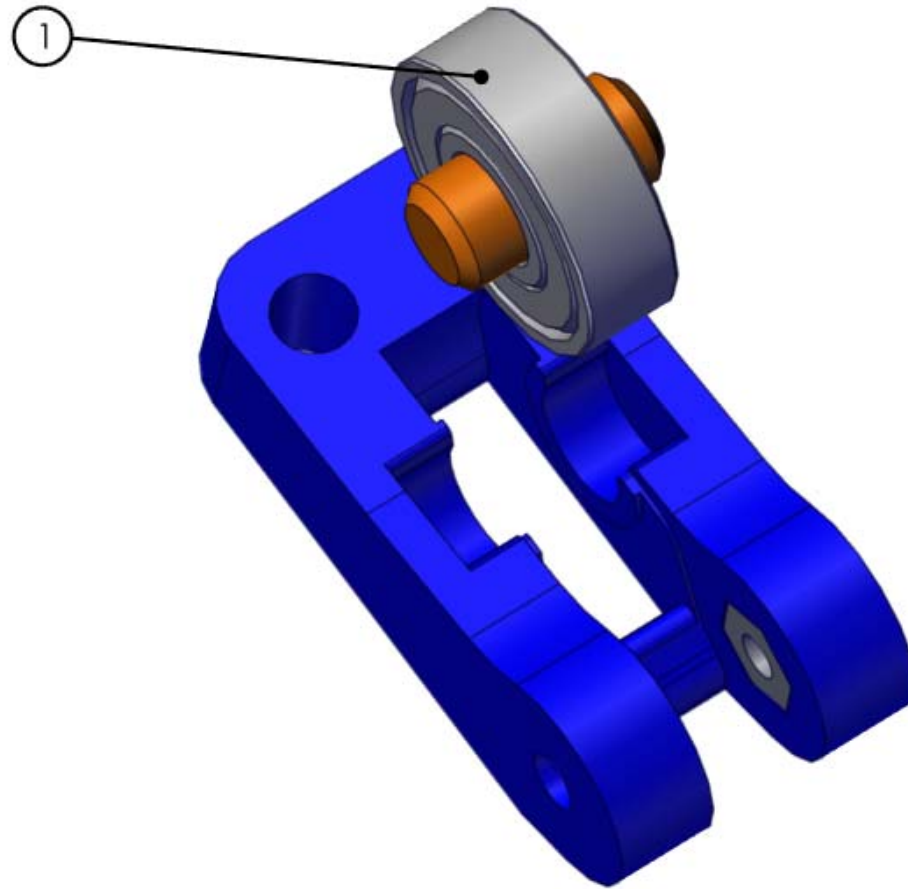


BOM ID	Description	Qty
1	DIN912 M3x10	3

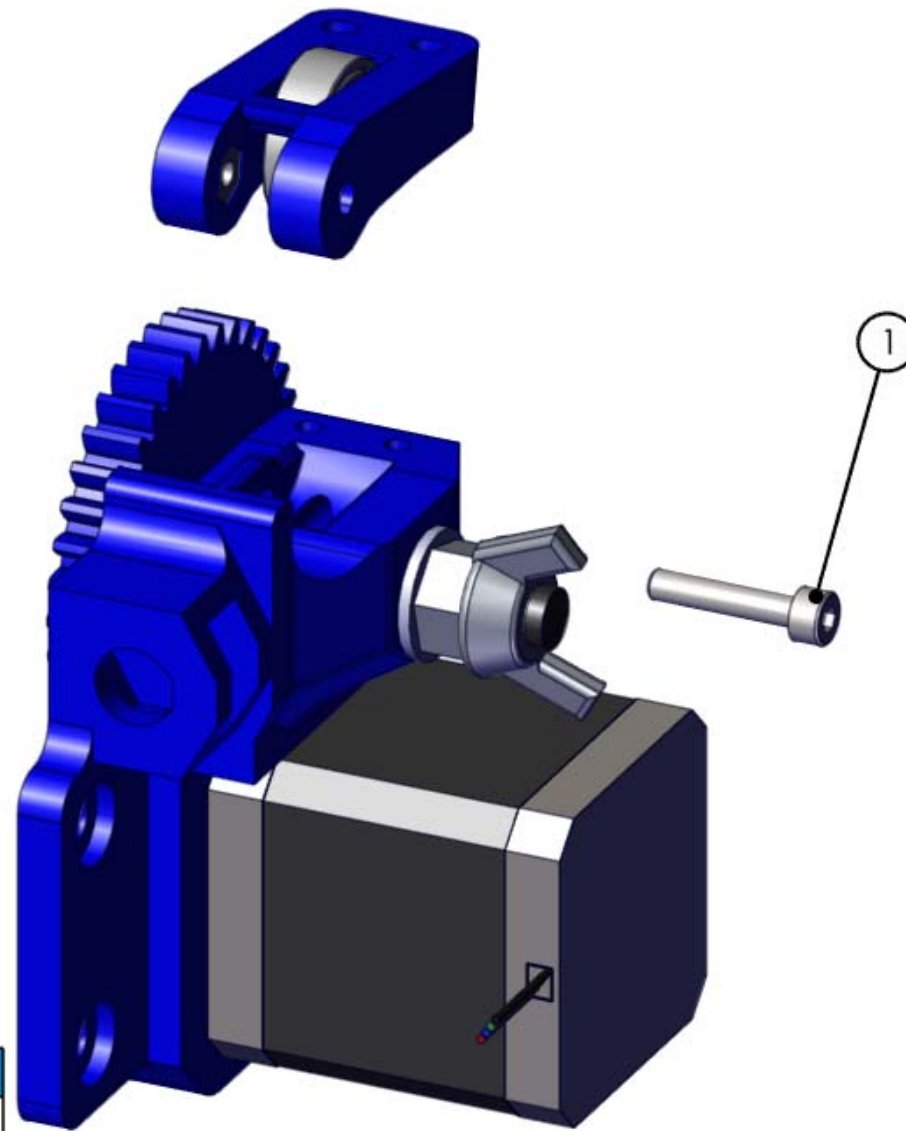


BOM ID	Description	Qty
1	Extruder idler	1
2	DIN934 M4	2

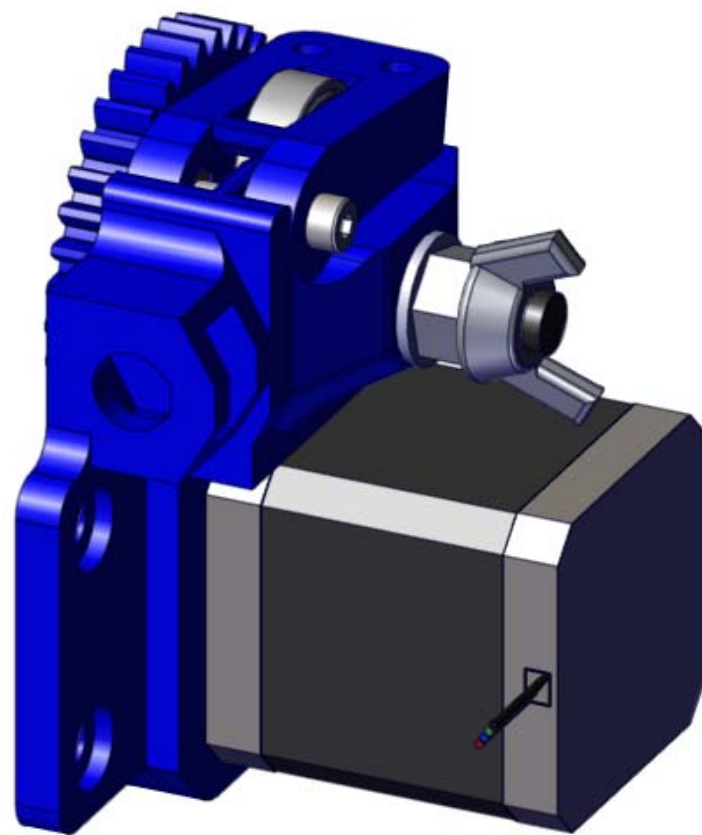
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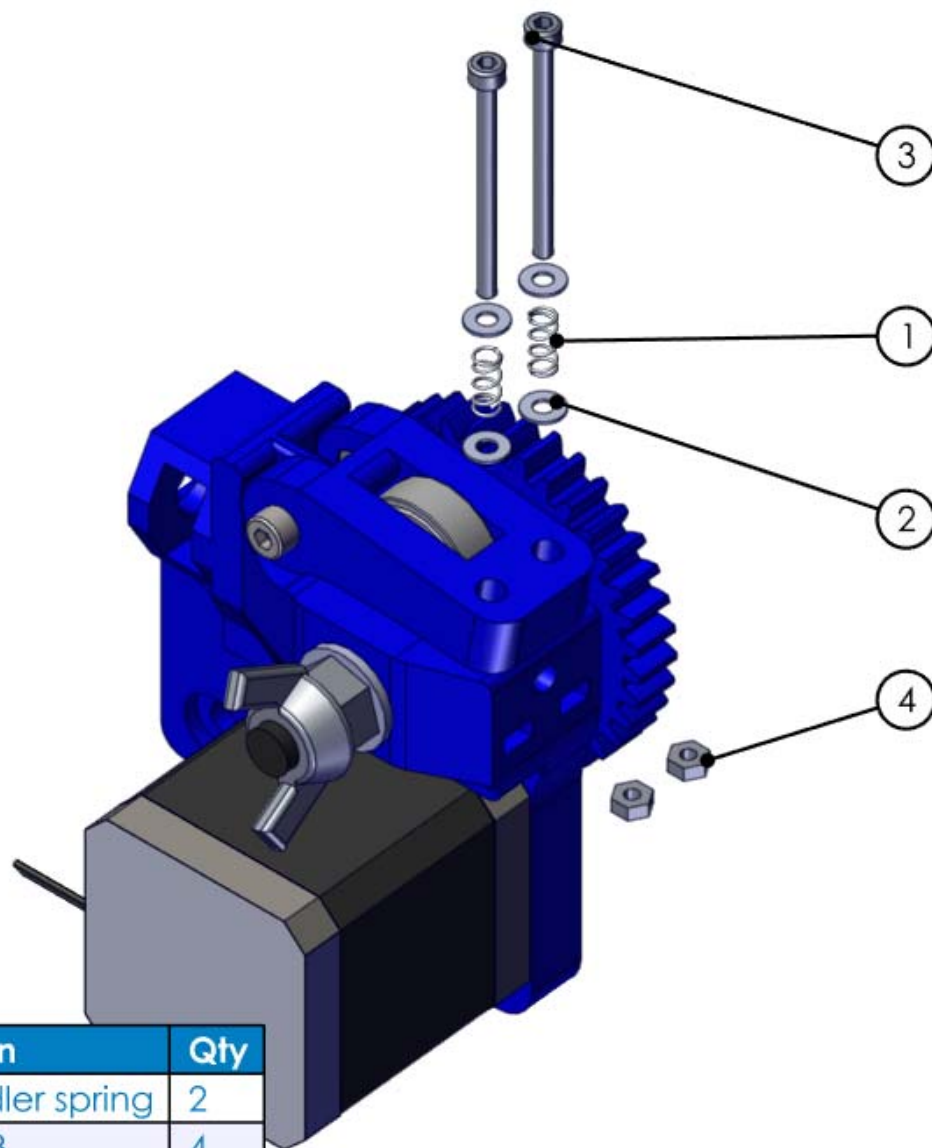


BOM ID	Description	Qty
1	608ZZ Radial bearing	1



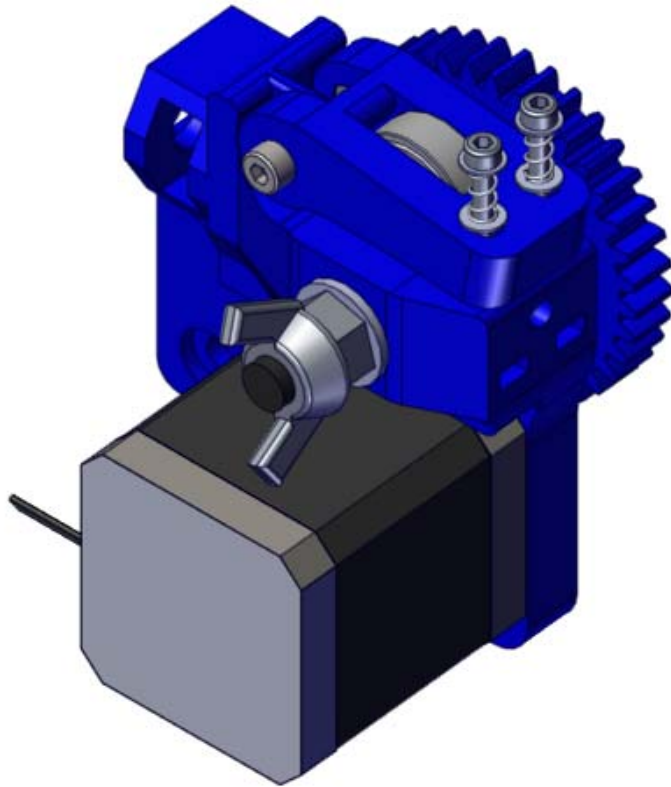
BOM ID	Description	Qty
1	DIN912 M4x20	1

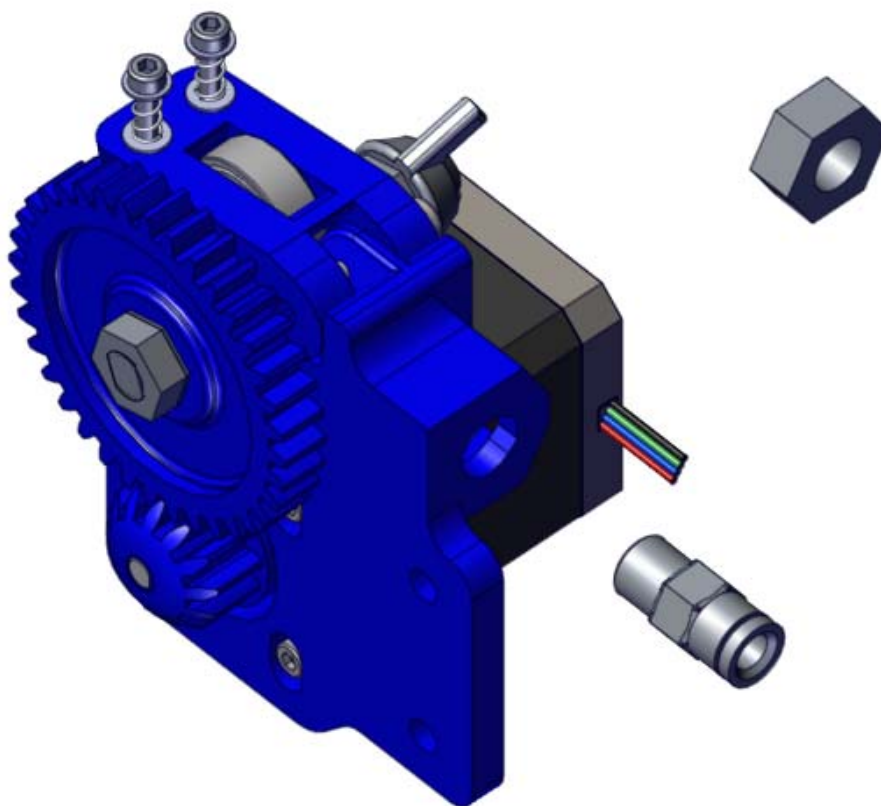




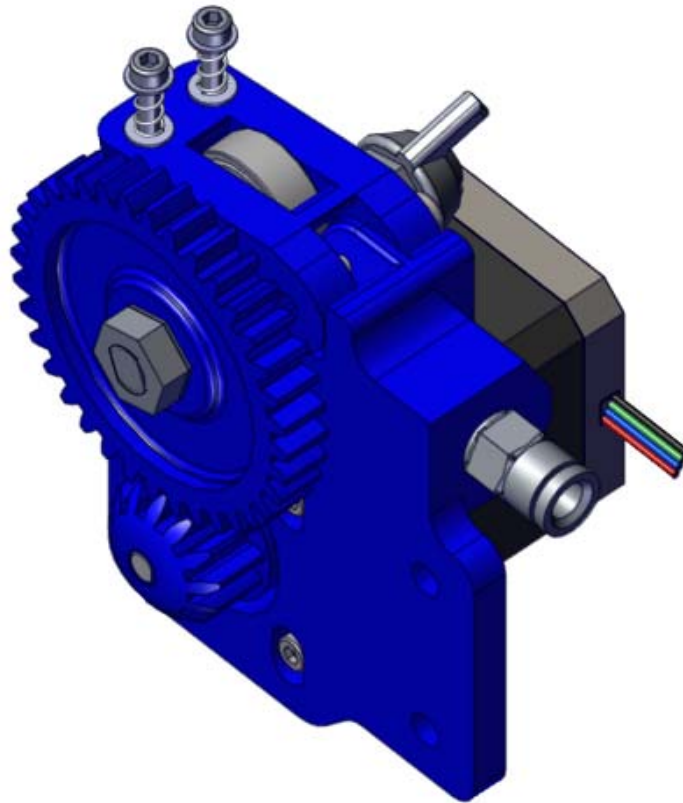
BOM ID	Description	Qty
1	Extruder idler spring	2
2	DIN125 M3	4
3	DIN912 M3x40	2
4	DIN934 M3	2

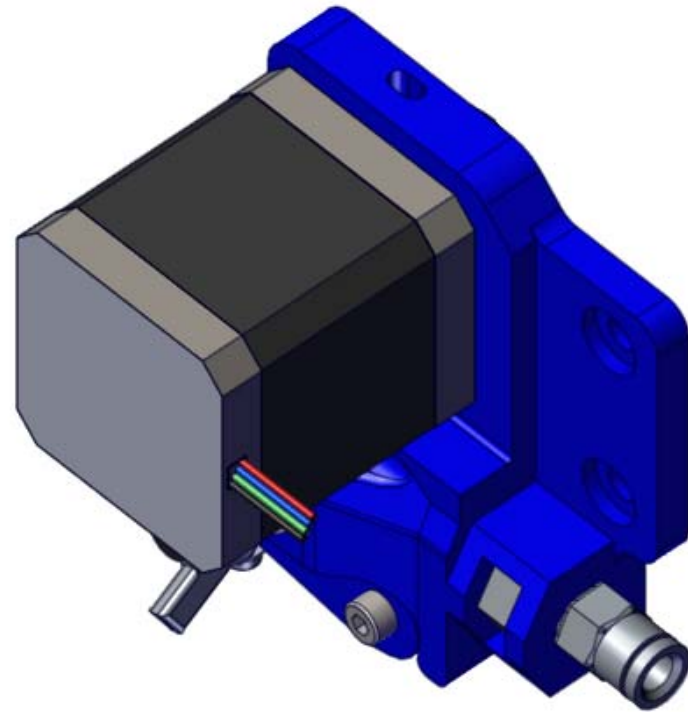
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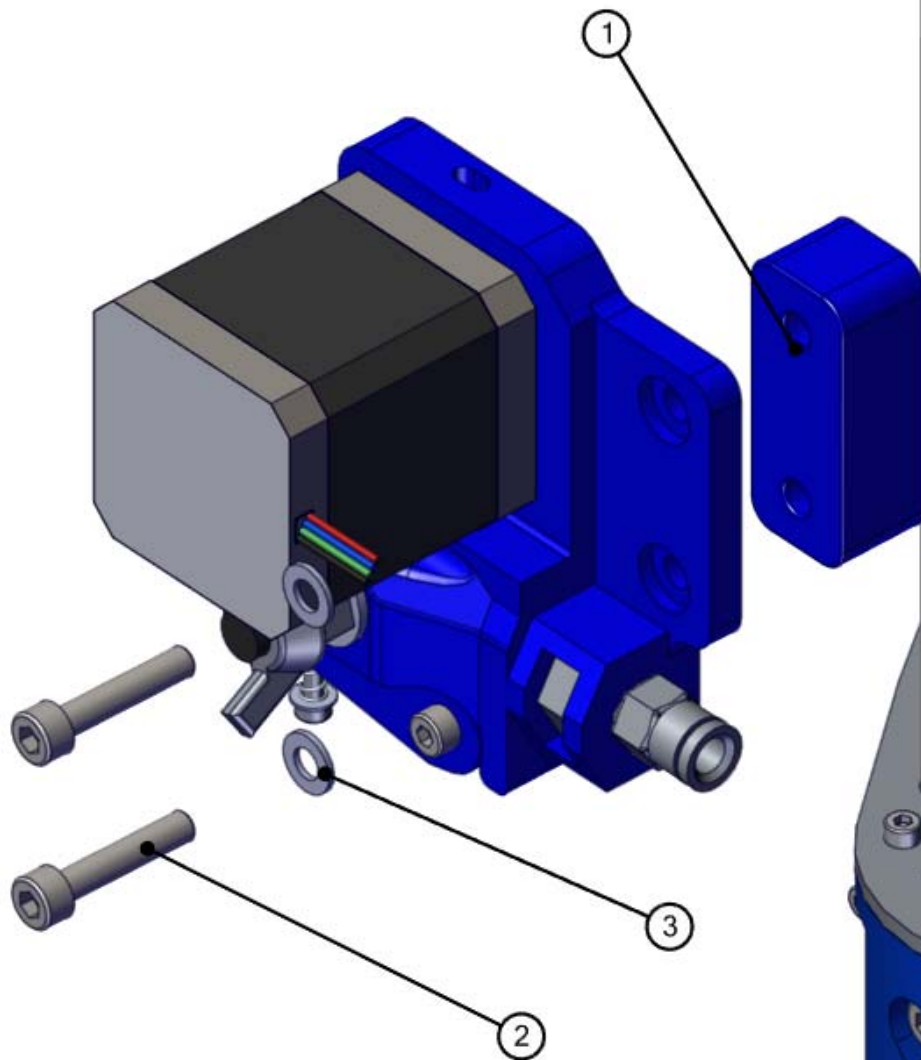




BOM ID	Description	Qty
1	Pneufit	1
2	Pneufit nut	1



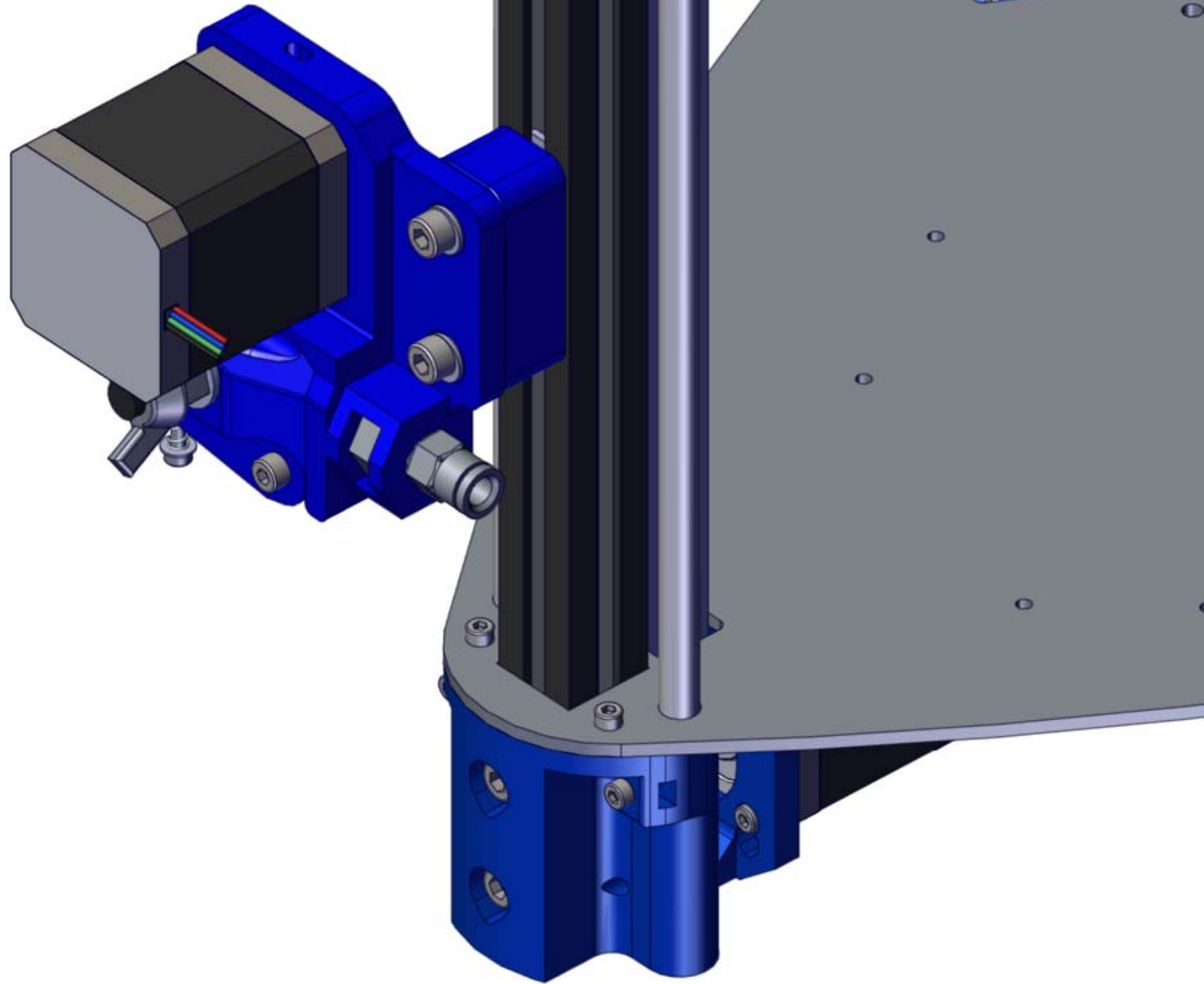


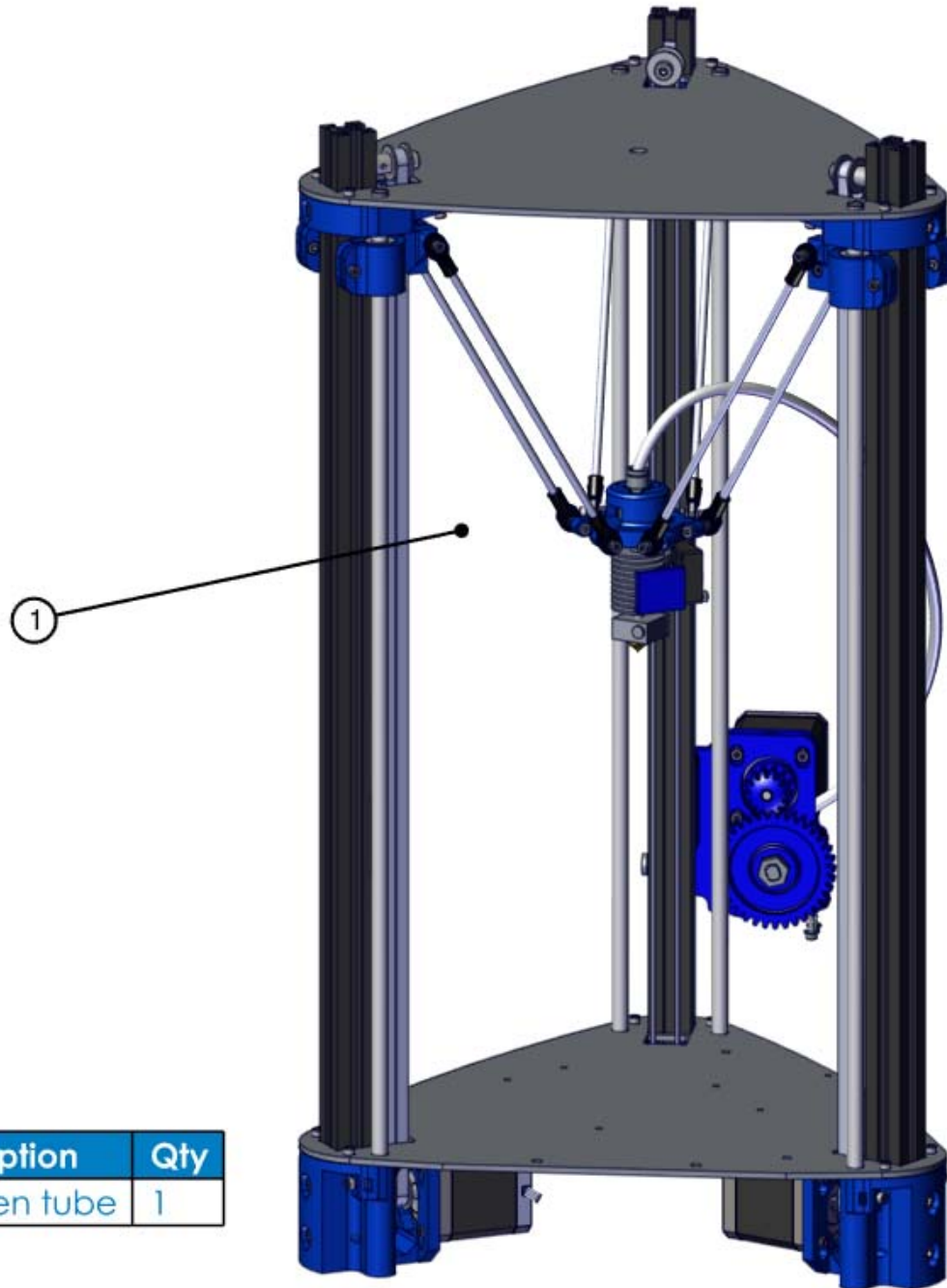


BOM ID	Description	Qty
1	Extruder spacer	1
2	DIN912 M5x25	2
3	DIN125 M5	2



15





The tube must be fitted such a way that it cannot be released by pulling it.

BOM ID	Description	Qty
1	Bowden tube	1

