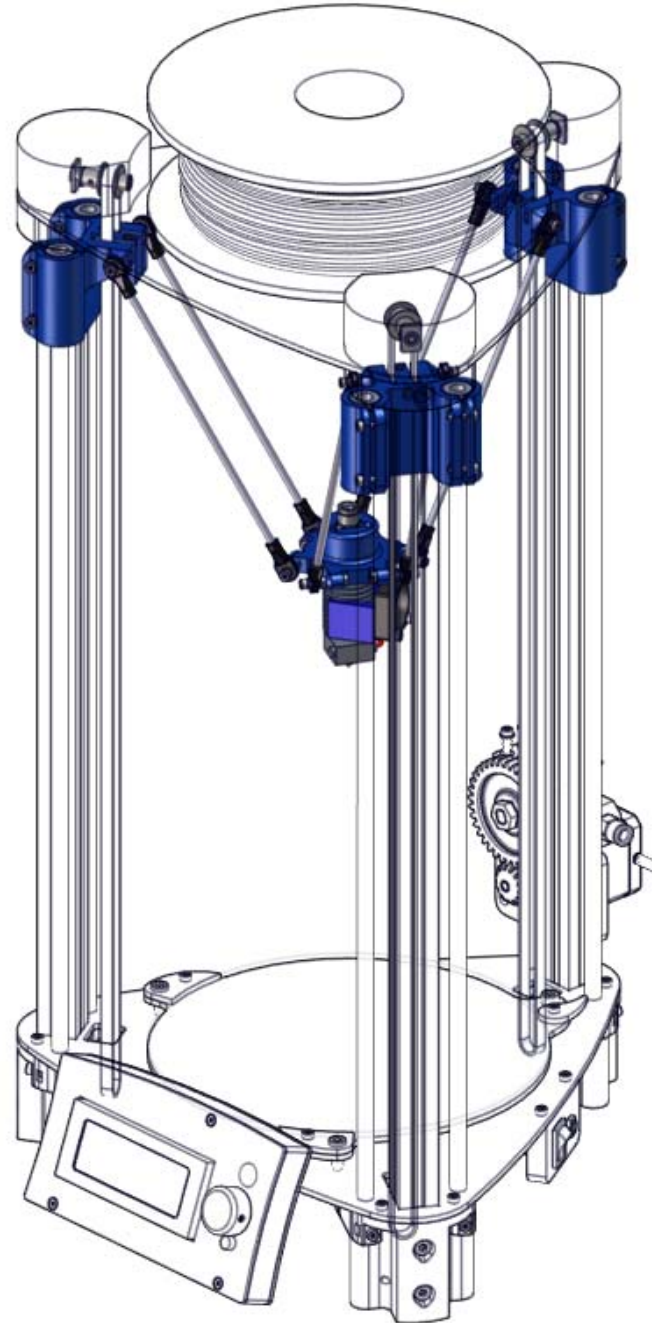


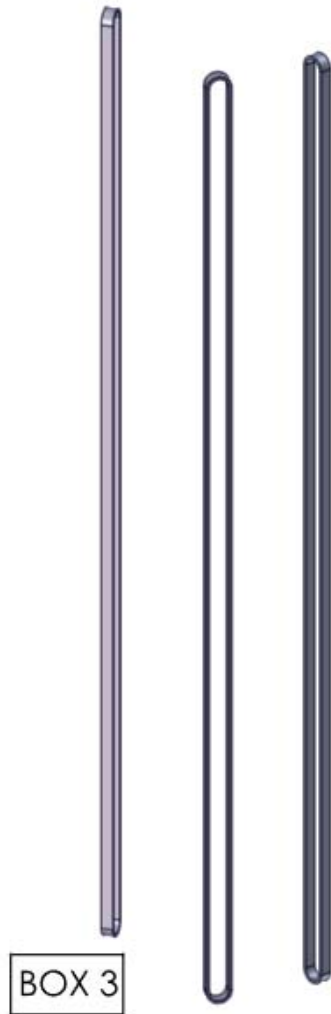
2 BCN3DR ASSEMBLY GUIDE

AXIS



2 BCN3DR ASSEMBLY GUIDE

AXIS



BOX 7



BOX 9



BOX 7

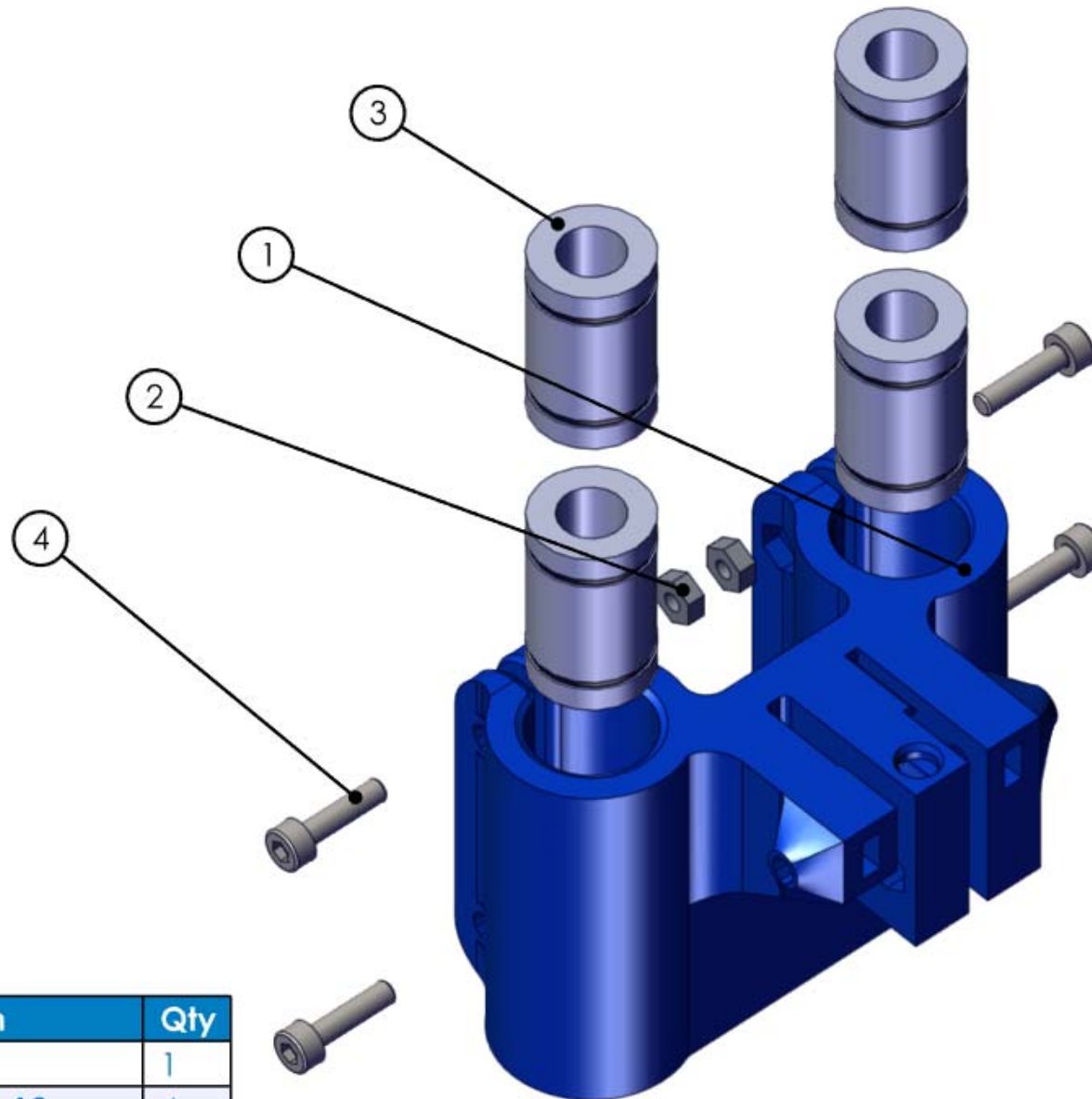


BOX 2



BOX 9





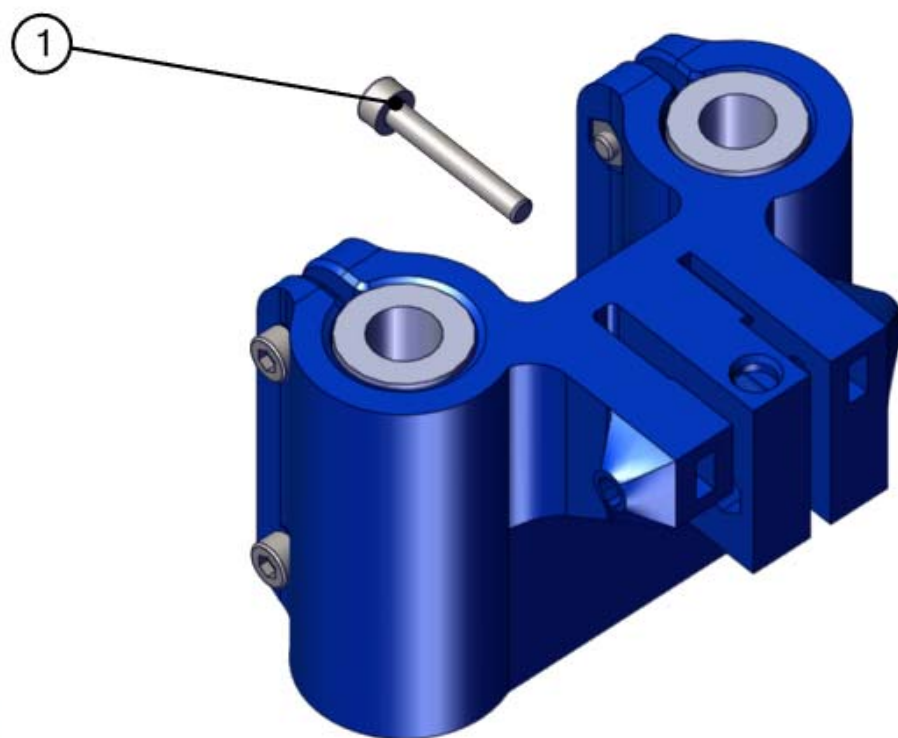
x3



BOM ID	Description	Qty
1	Carriage	1
4	DIN912 M3x12	4
2	DIN934 M3	4
3	LM8 Linear bearing	2

2

x3

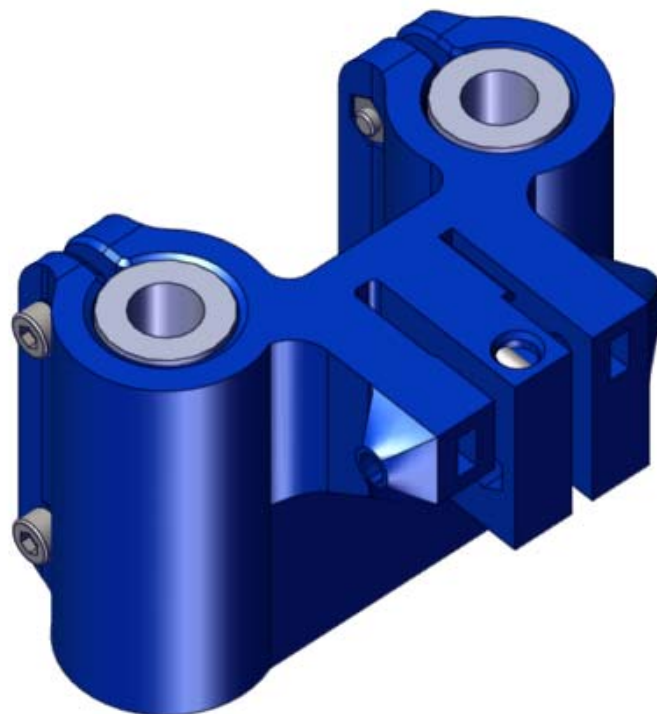


BOM ID	Description	Qty
1	DIN 912 M3x20	1

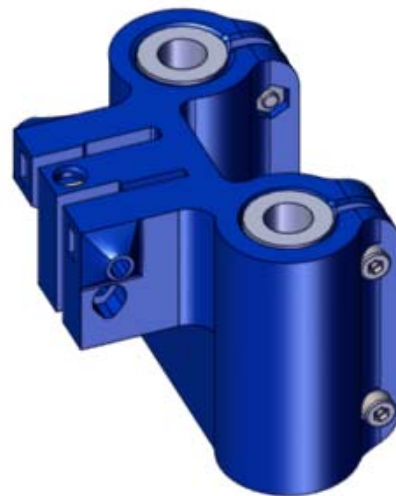
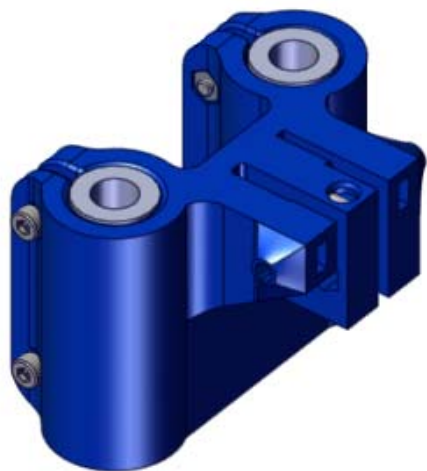
3

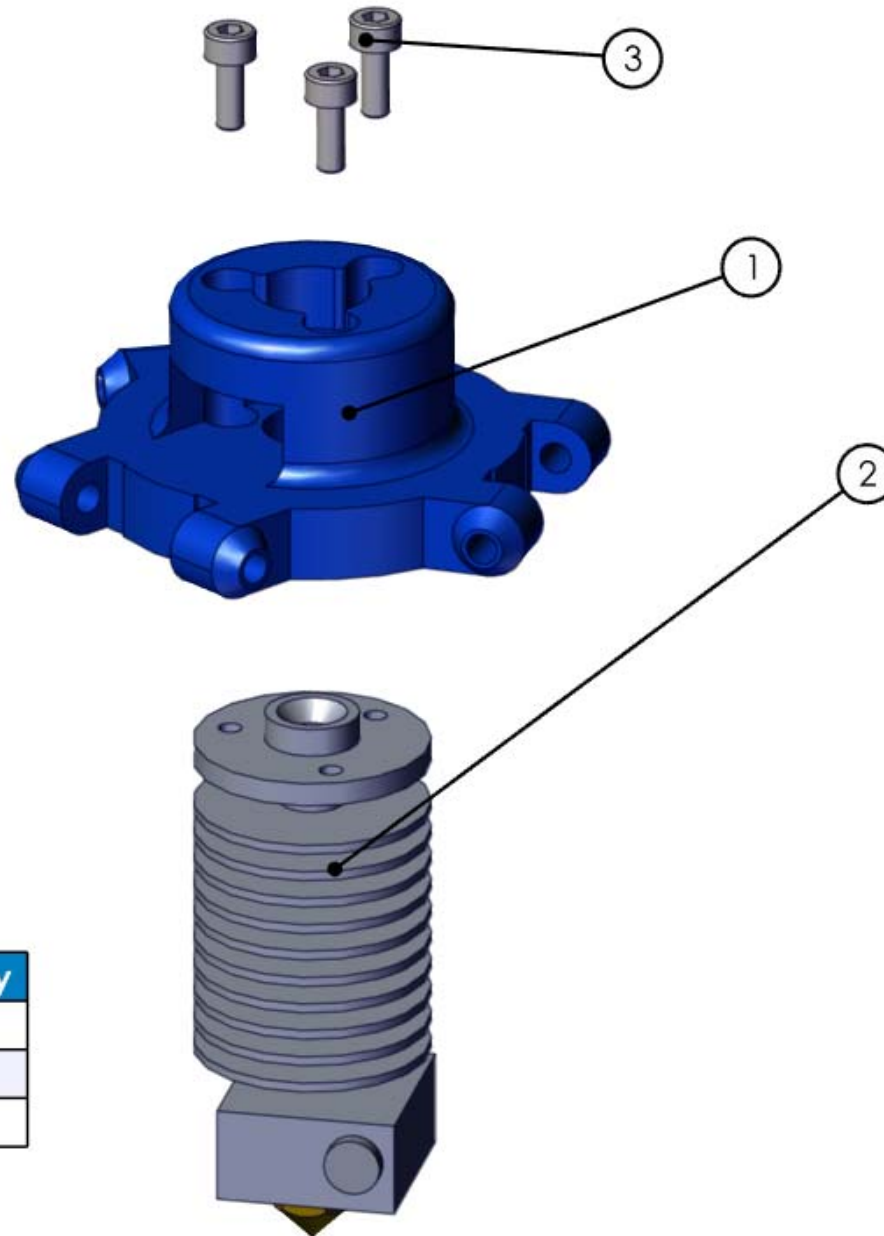


Enroscar el tornillo en el propio plástico, hasta llegar al final de la pieza y asomar por el orificio, como se muestra en la figura.

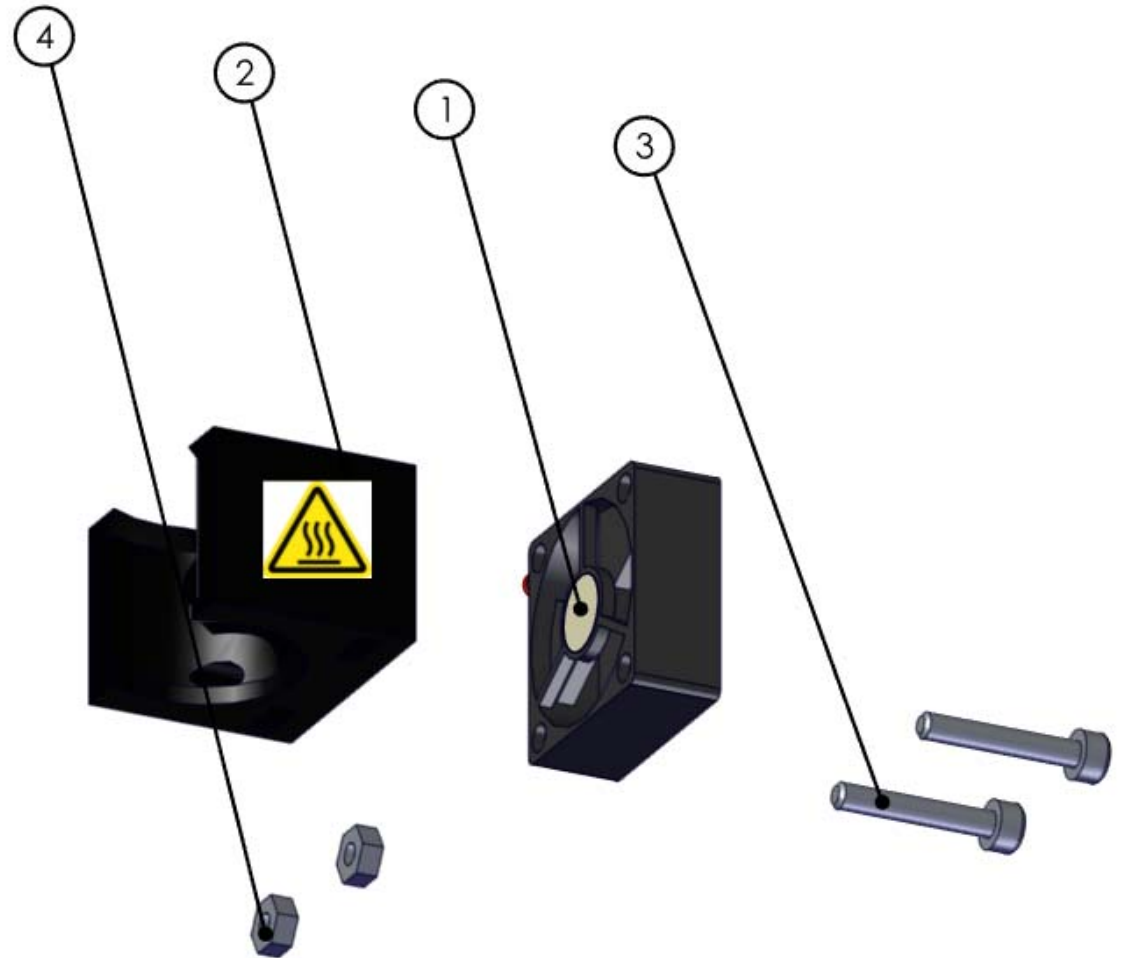
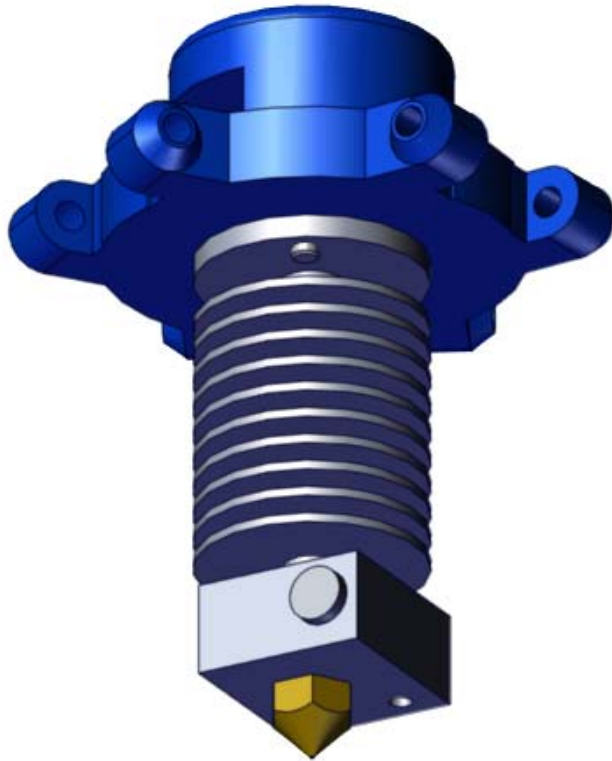


4

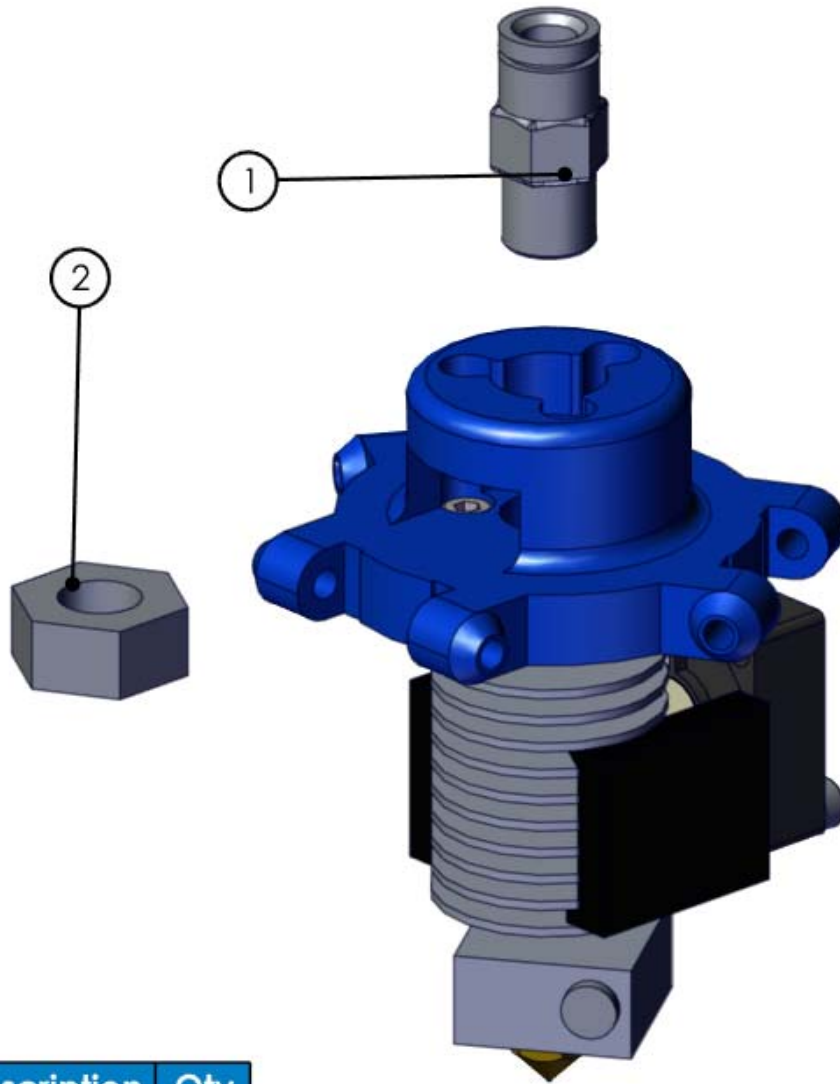




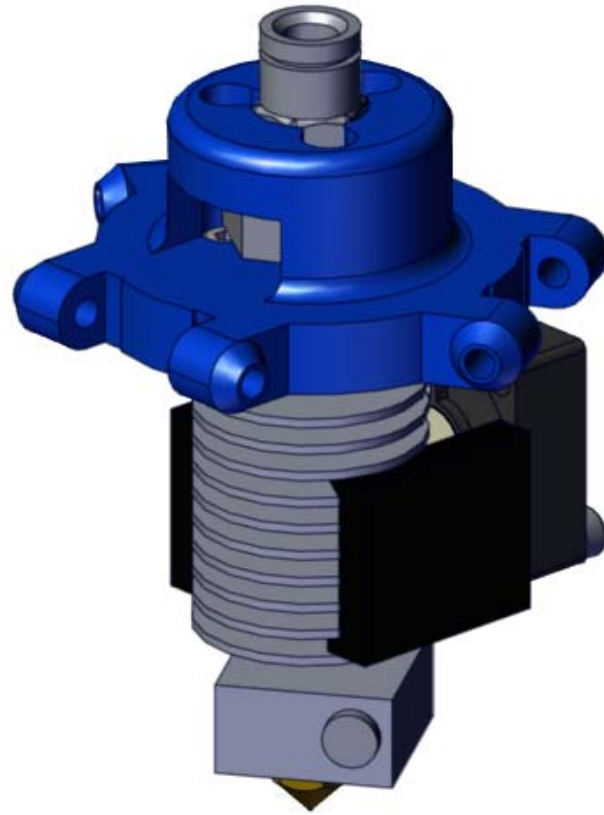
BOM ID	Description	Qty
2	BCNozzle	1
3	DIN912 M3x8	3
1	Platform	1

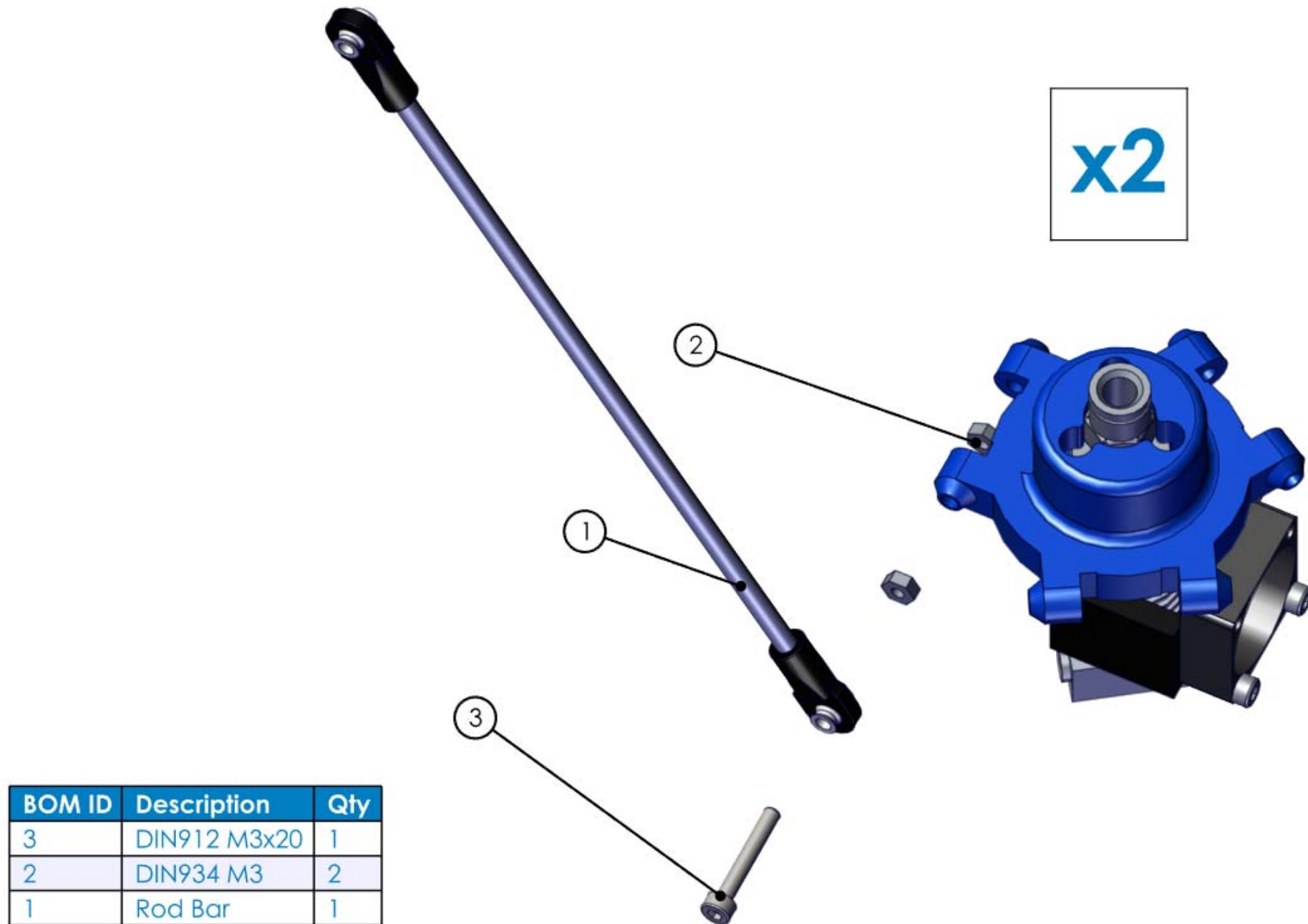


BOM ID	Description	Qty
1	25mm fan	1
2	Cooler fan support	1
3	DIN912 M3x18	2
4	DIN934 M3	2



BOM ID	Description	Qty
1	Pneufit	1
2	Pneufit nut	1



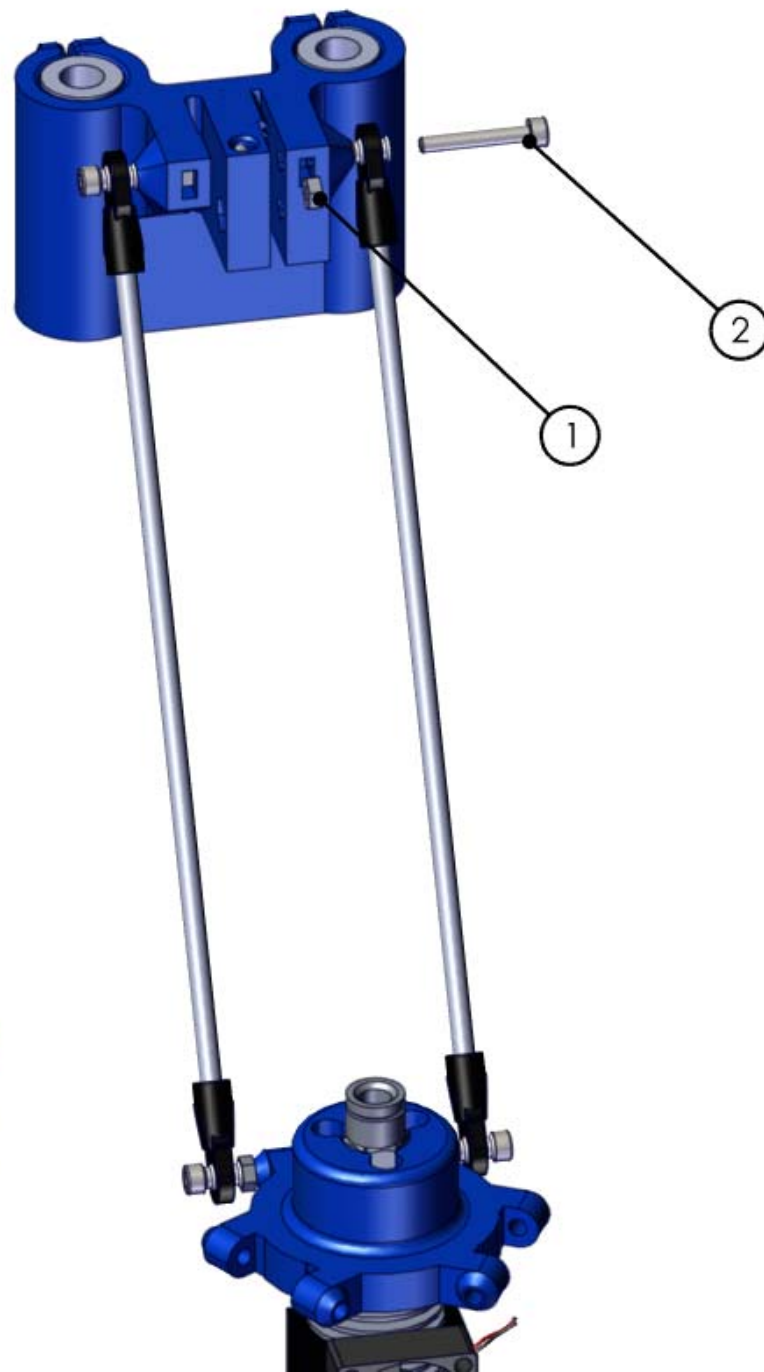


10





BOM ID	Description	Qty
2	DIN912 M3x20	1
1	DIN934 M3	1

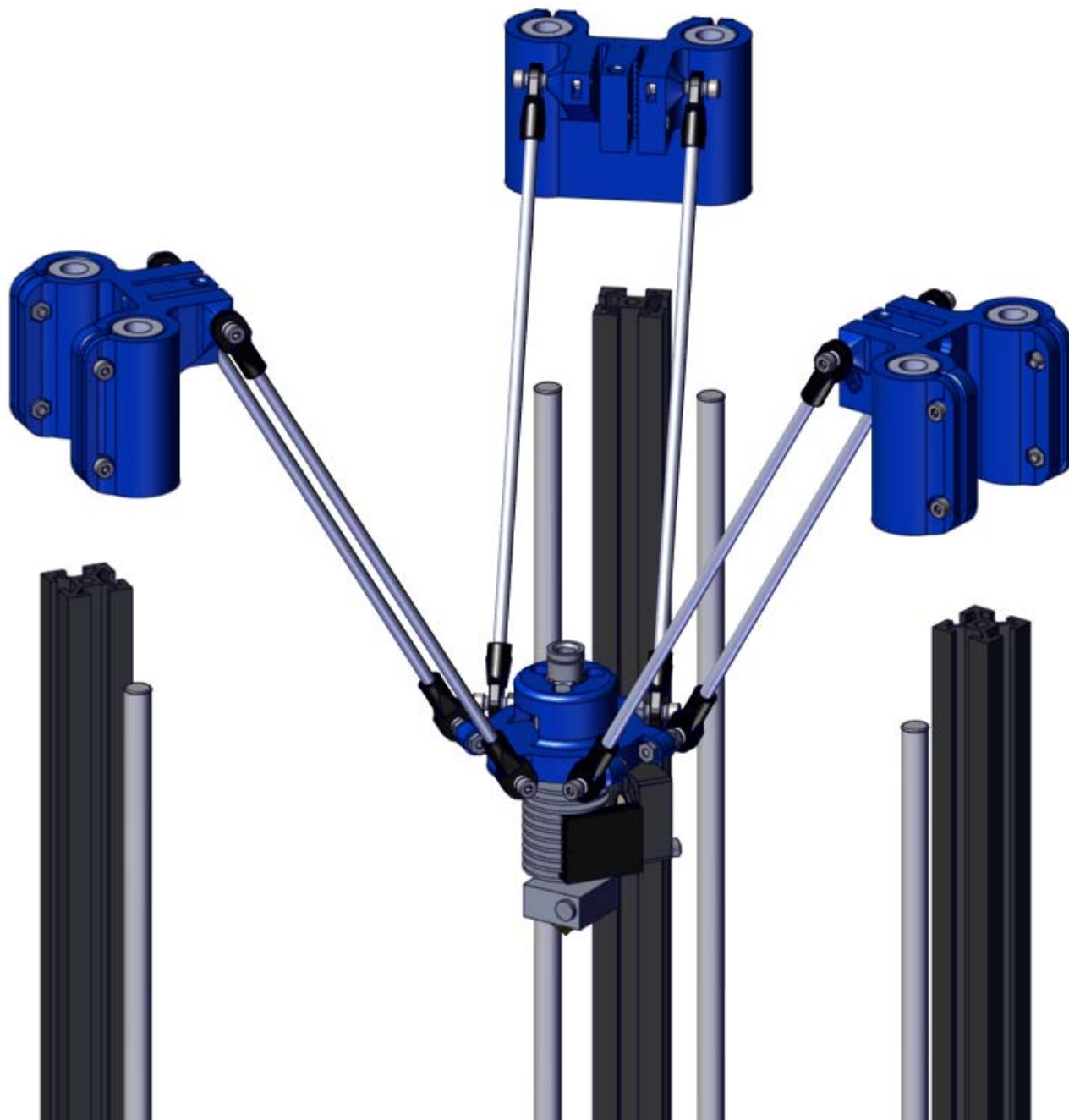


BOM ID	Description	Qty
2	DIN912 M3x20	1
1	DIN934 M3	1

13

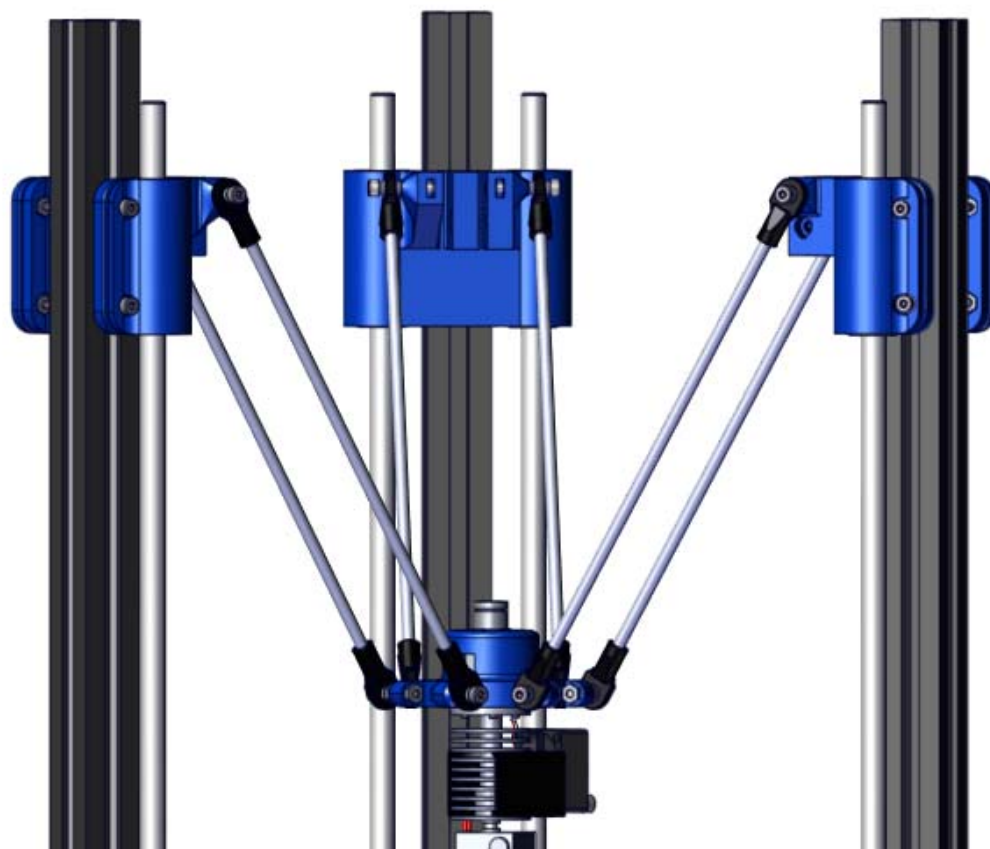


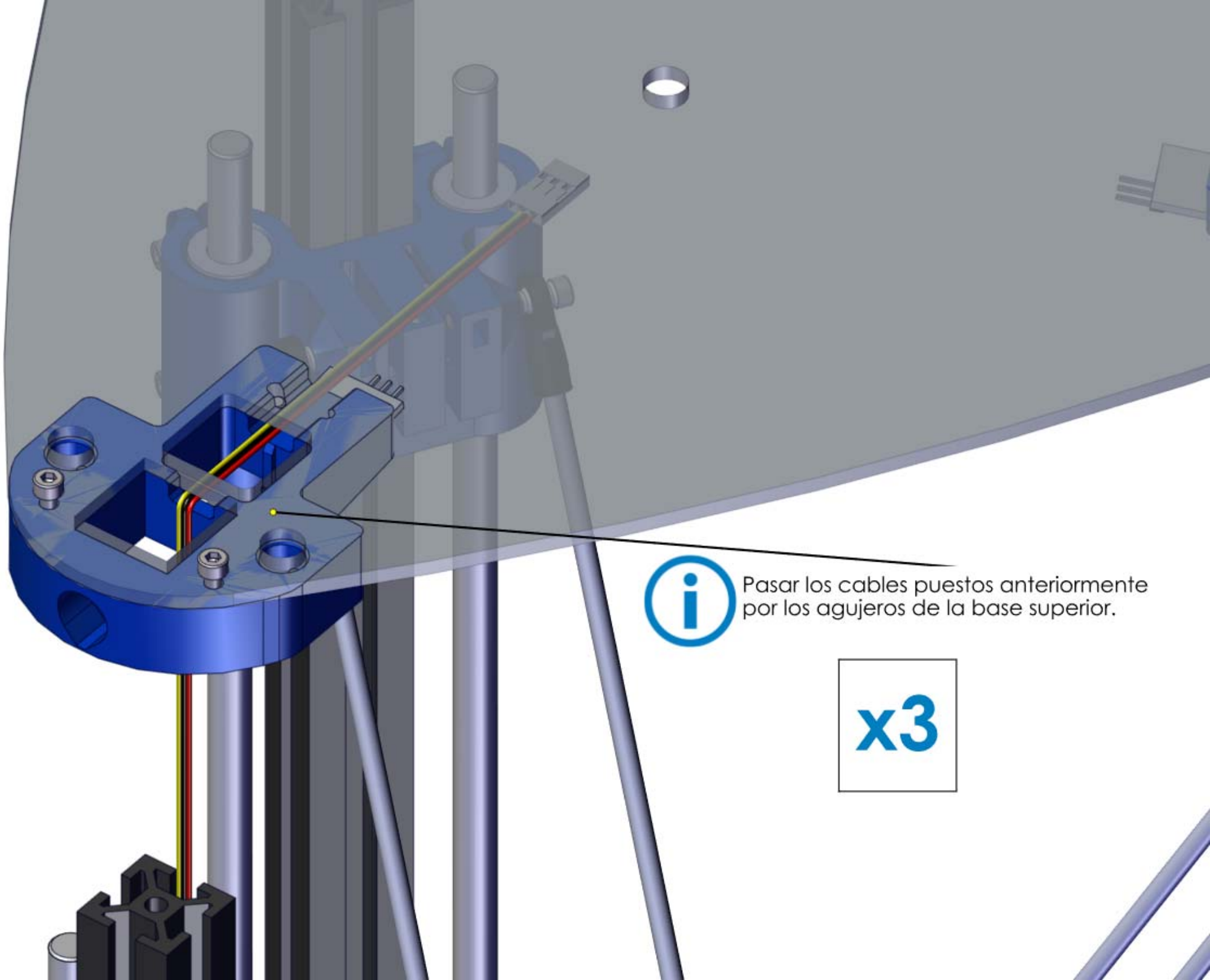






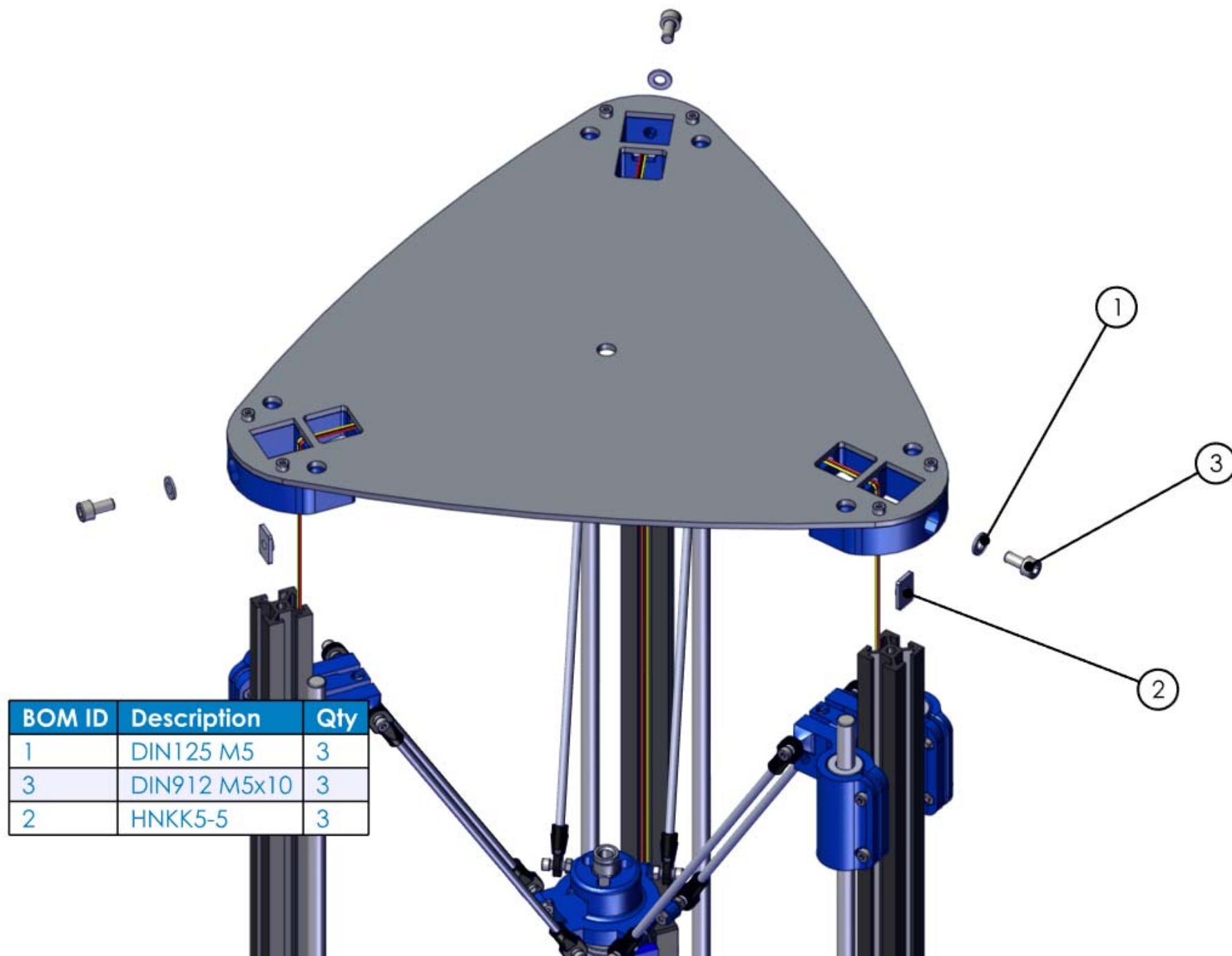
Montar con cuidado, los rodamientos deben entrar con suavidad.





Pasar los cables puestos anteriormente por los agujeros de la base superior.

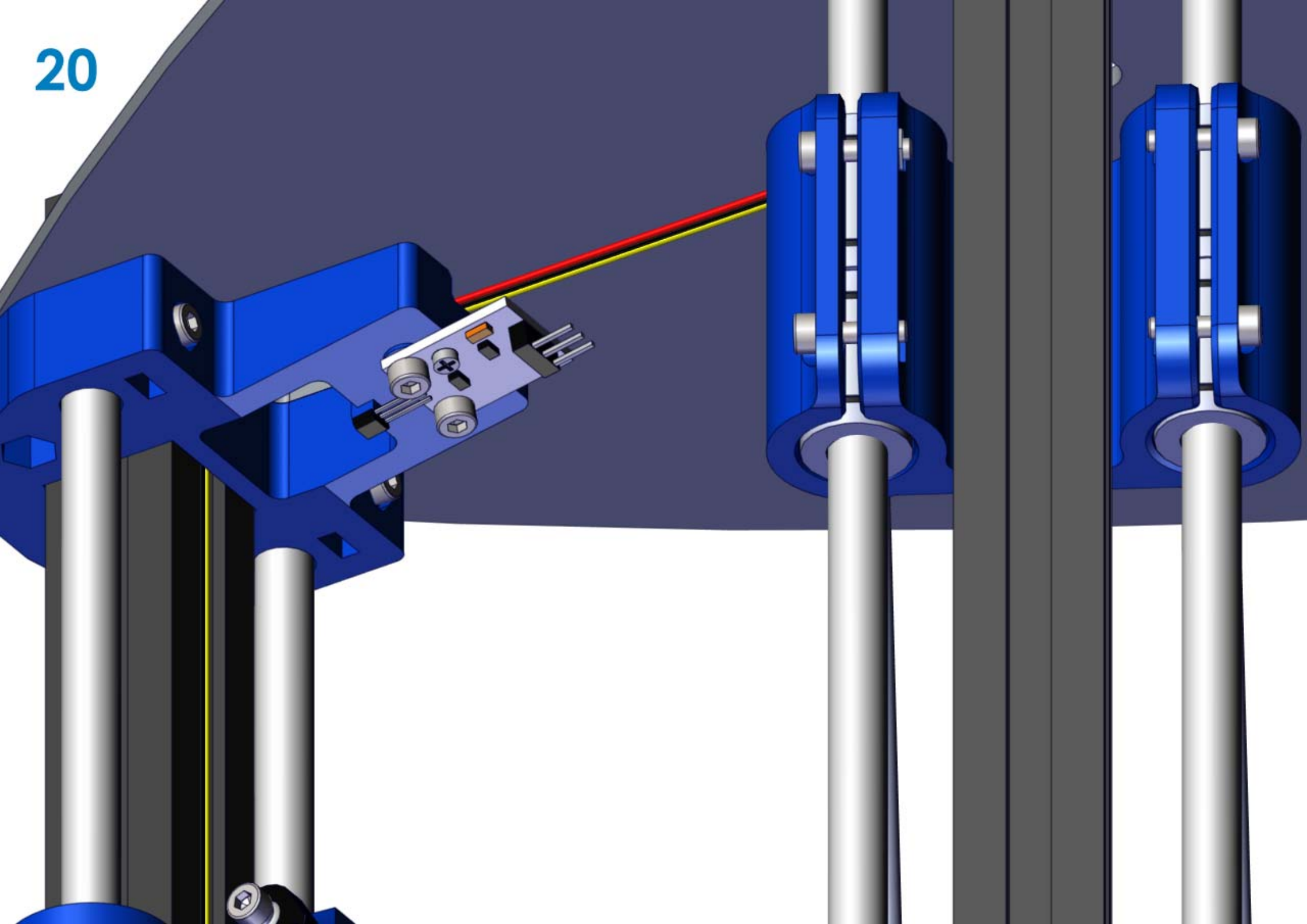
x3

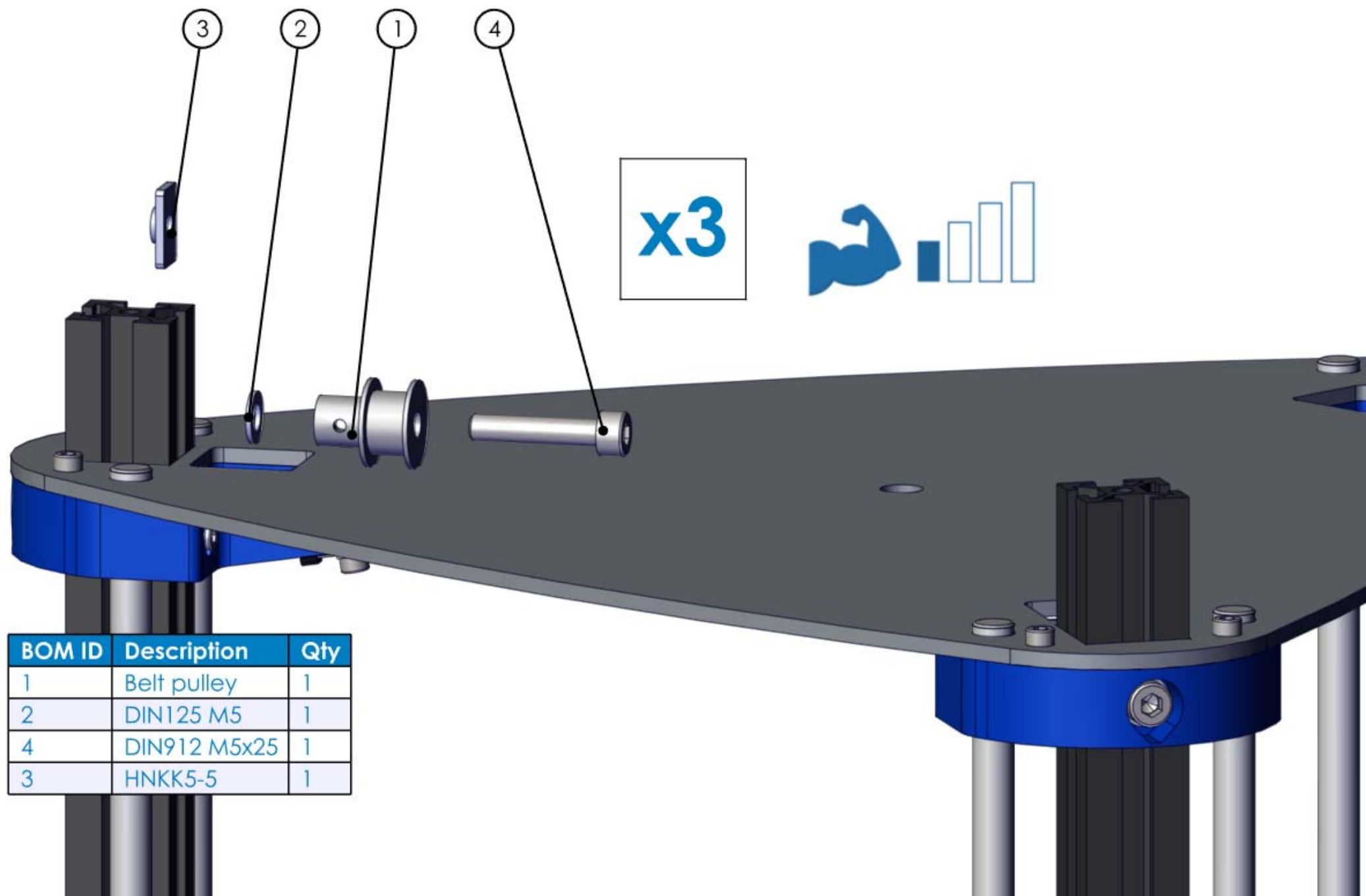


x3

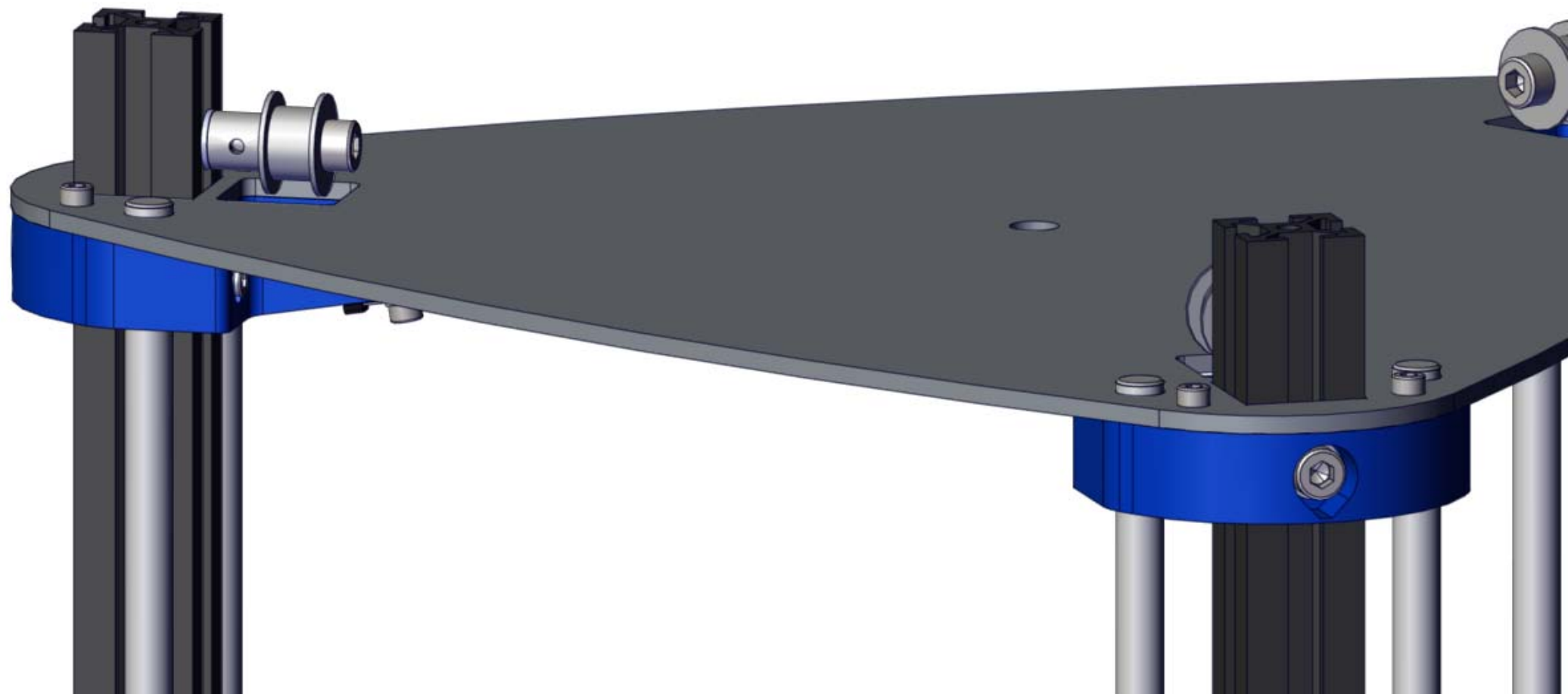


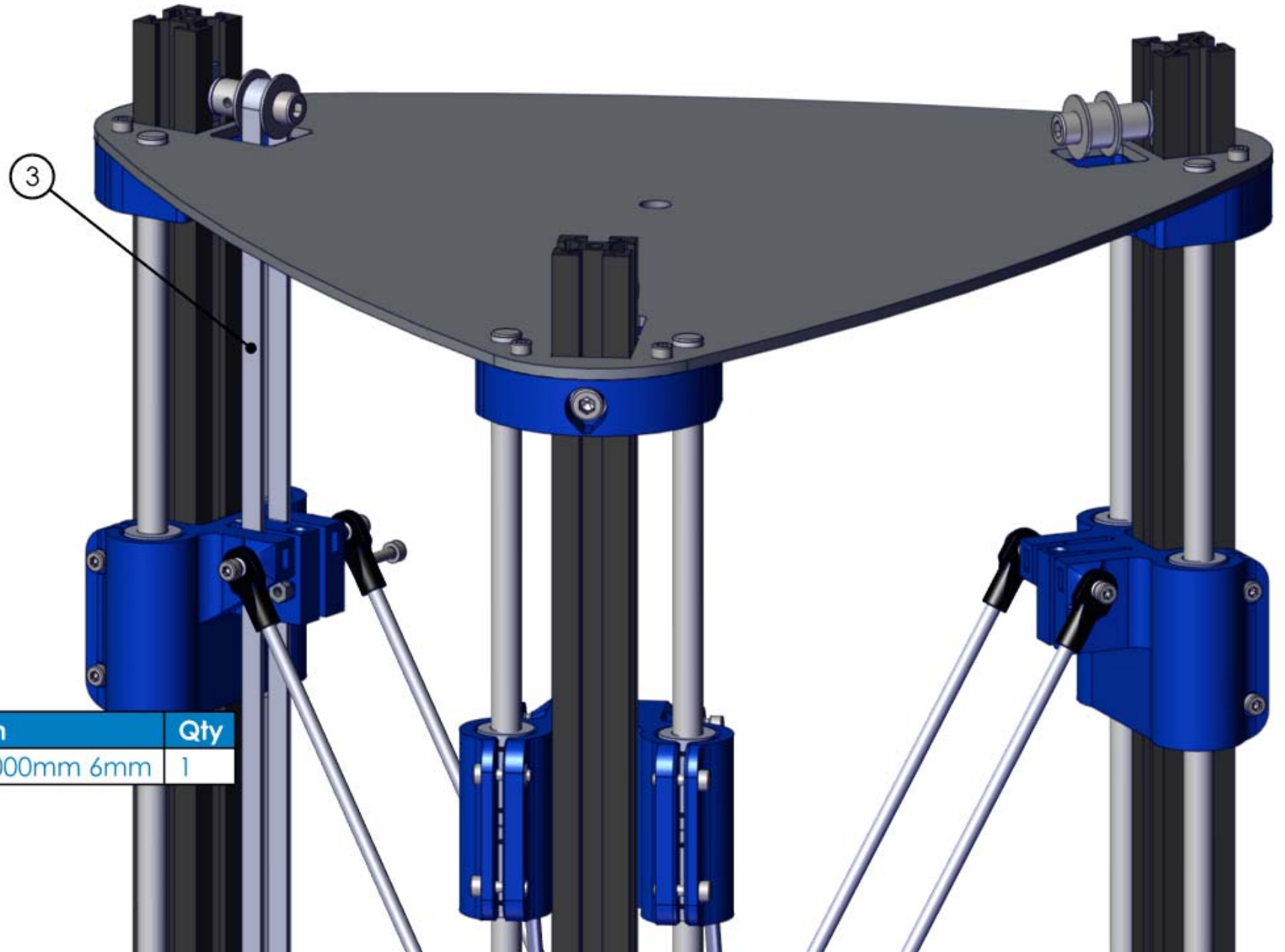
BOM ID	Description	Qty
2	DIN912 M3x10	2
1	DIN934 M3	2





BOM ID	Description	Qty
1	Belt pulley	1
2	DIN125 M5	1
4	DIN912 M5x25	1
3	HNKK5-5	1



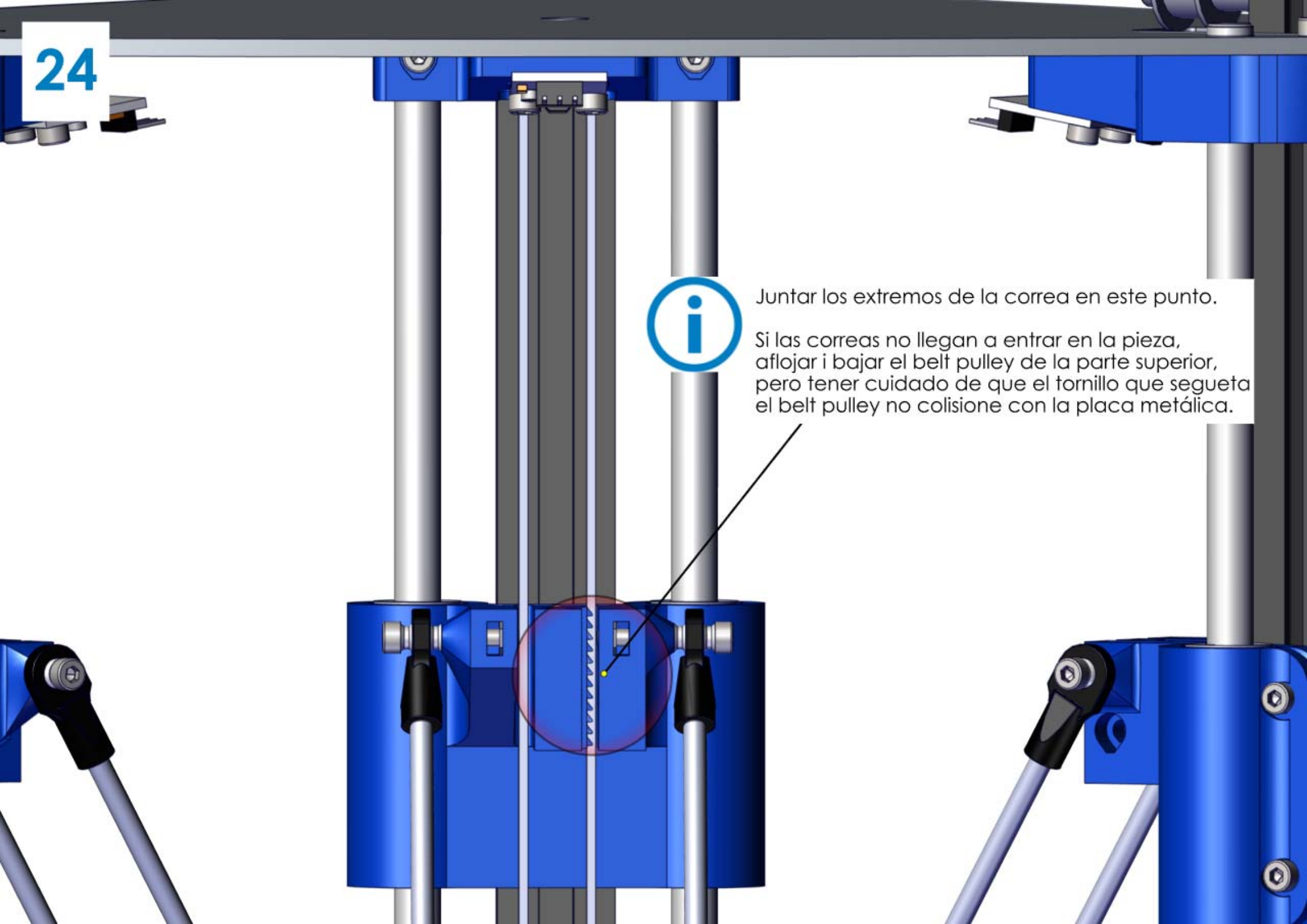


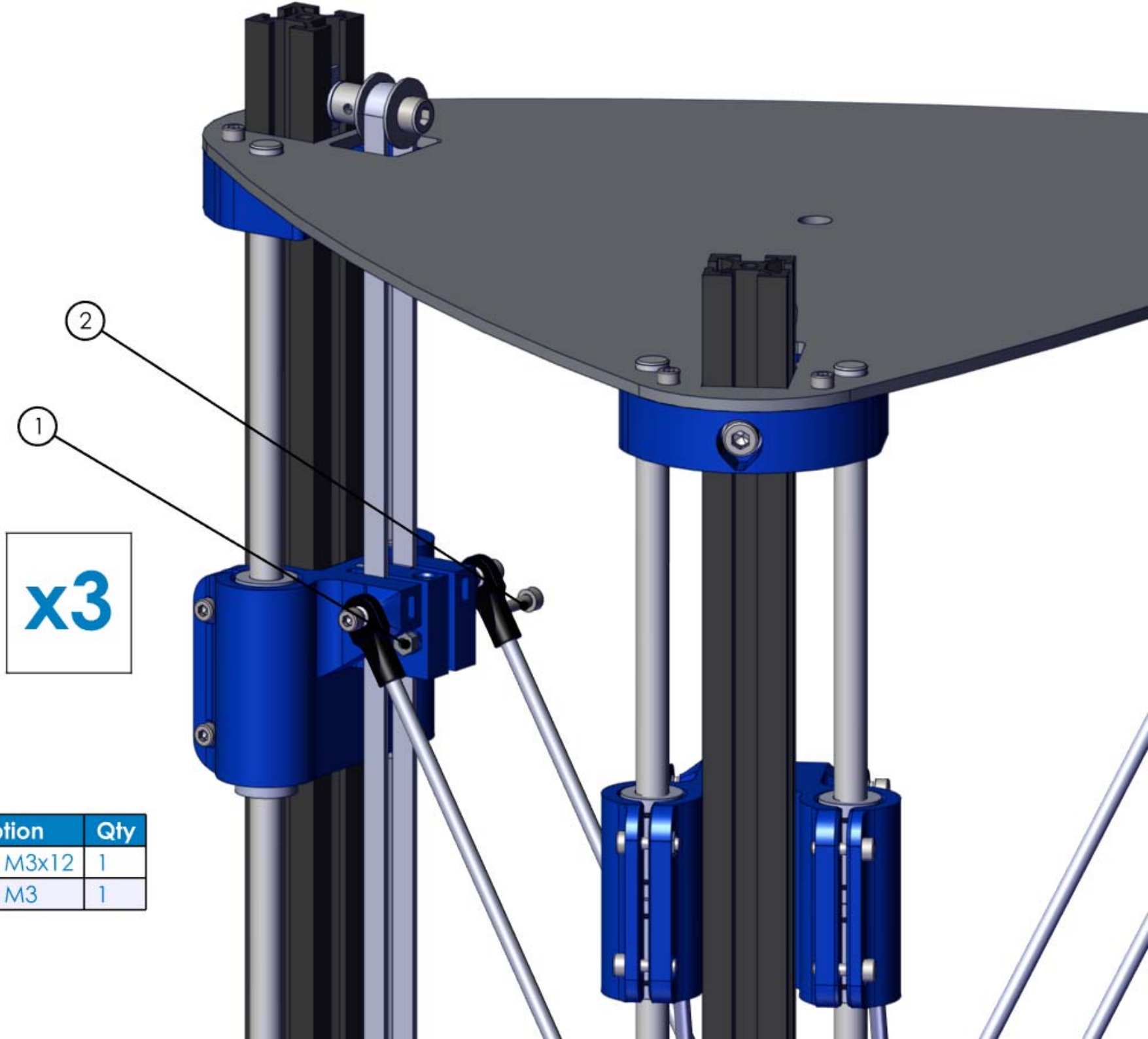
BOM ID	Description	Qty
3	GT2 Belt 1000mm 6mm	1



Juntar los extremos de la correa en este punto.

Si las correas no llegan a entrar en la pieza, aflojar i bajar el belt pulley de la parte superior, pero tener cuidado de que el tornillo que asegura el belt pulley no colisione con la placa metálica.







Tensarlas correas y
lubricar los belt pulleys

