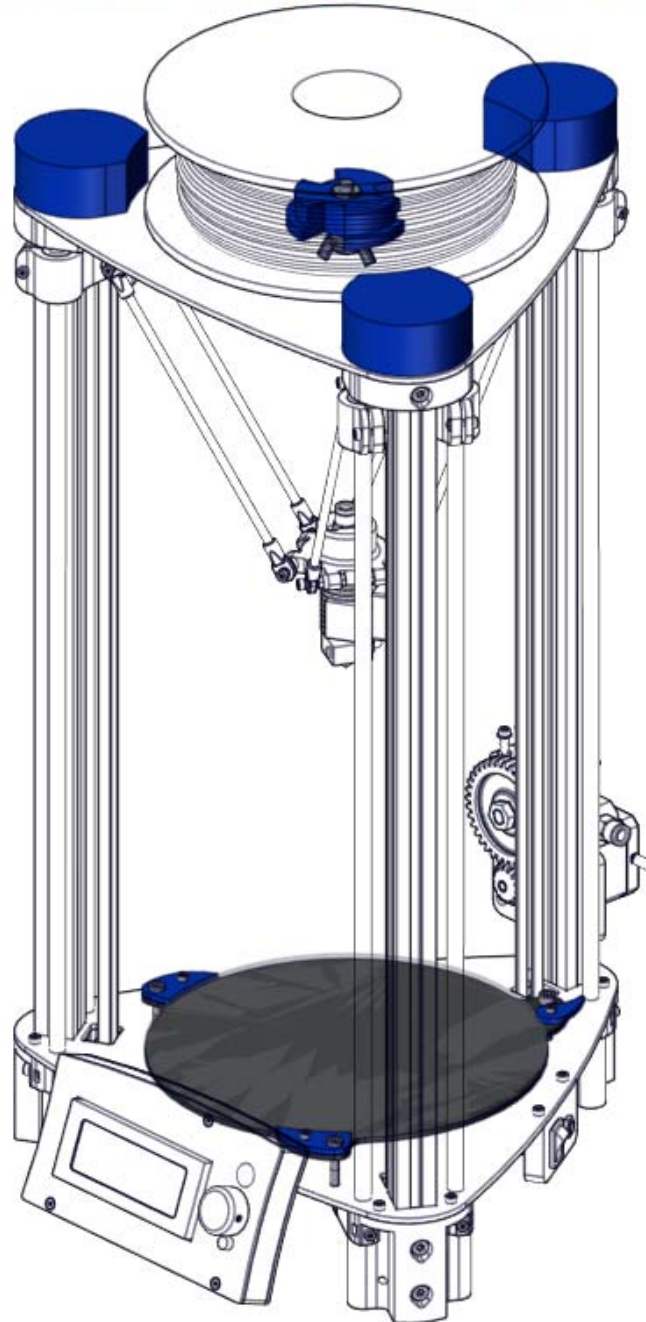


5 BCN3DR ASSEMBLY GUIDE

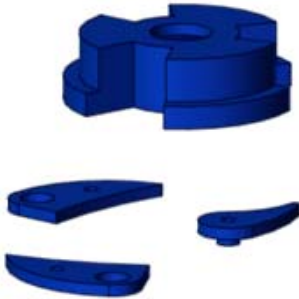
PRINTING SURFACE & SPOOL MOUNT



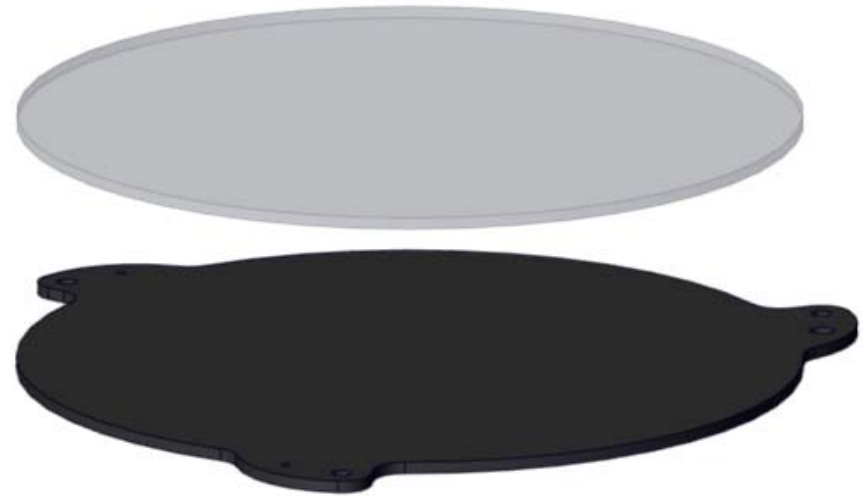
5 BCN3DR ASSEMBLY GUIDE

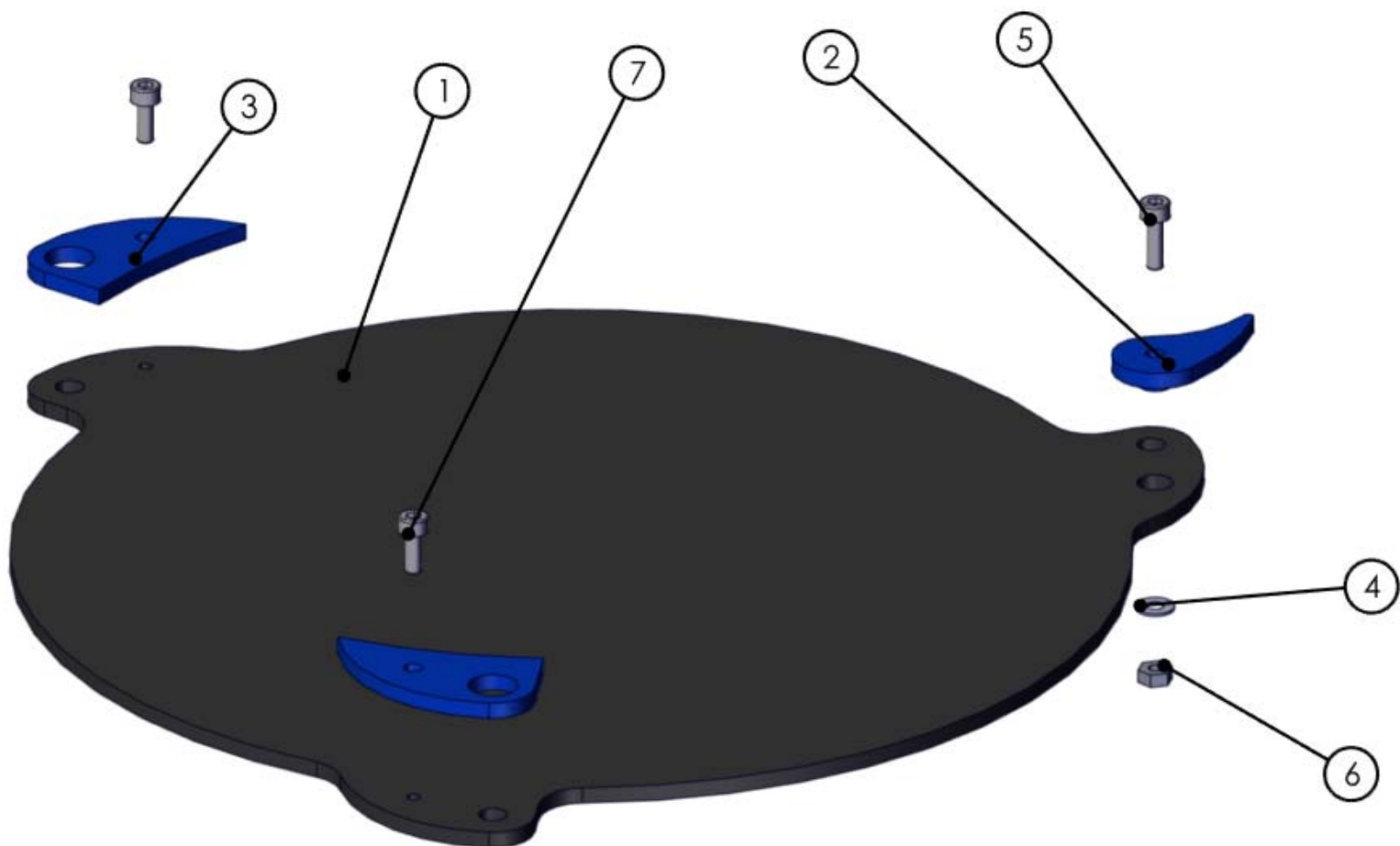
PRINTING SURFACE & SPOOL MOUNT

BOX 2



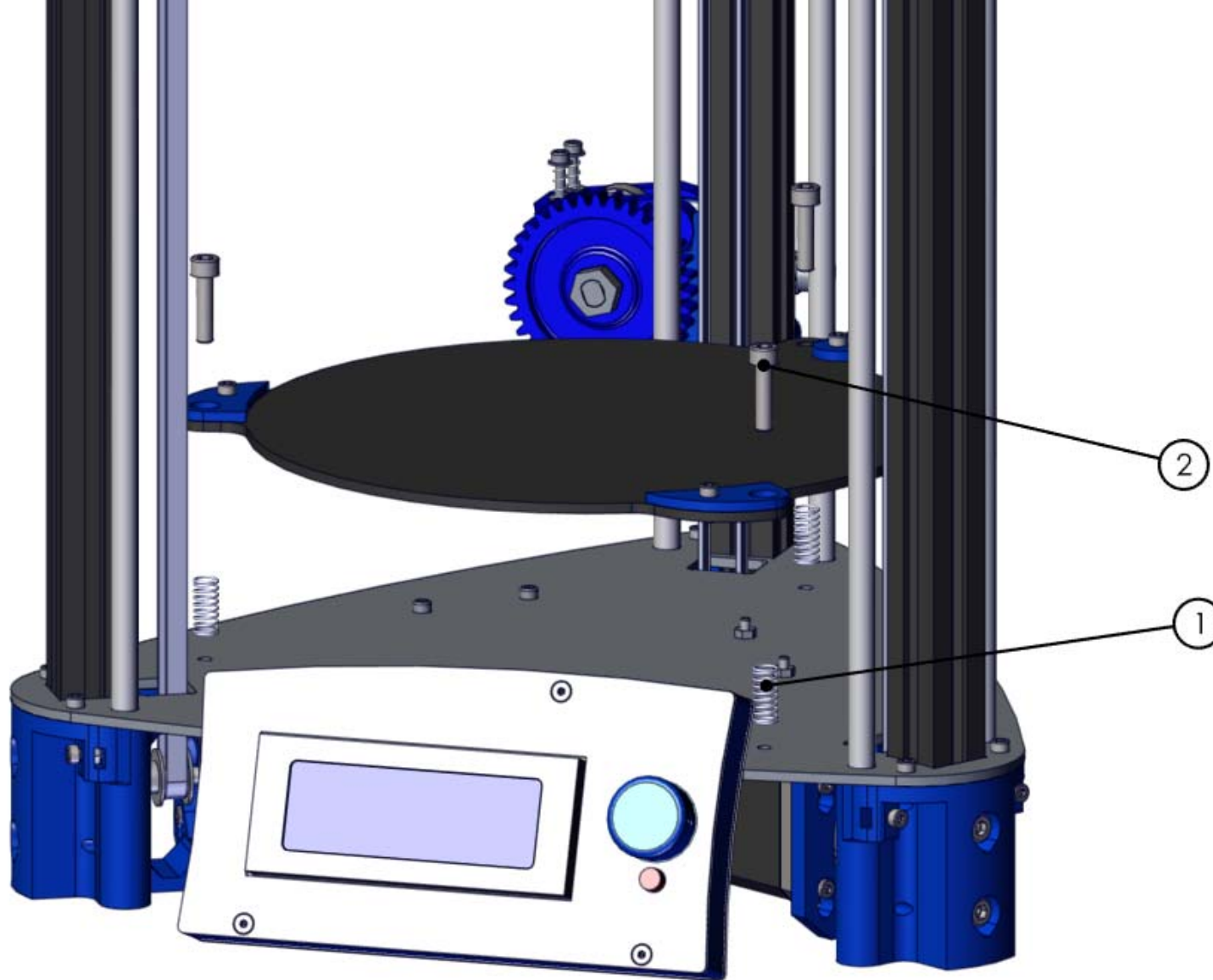
BOX 4





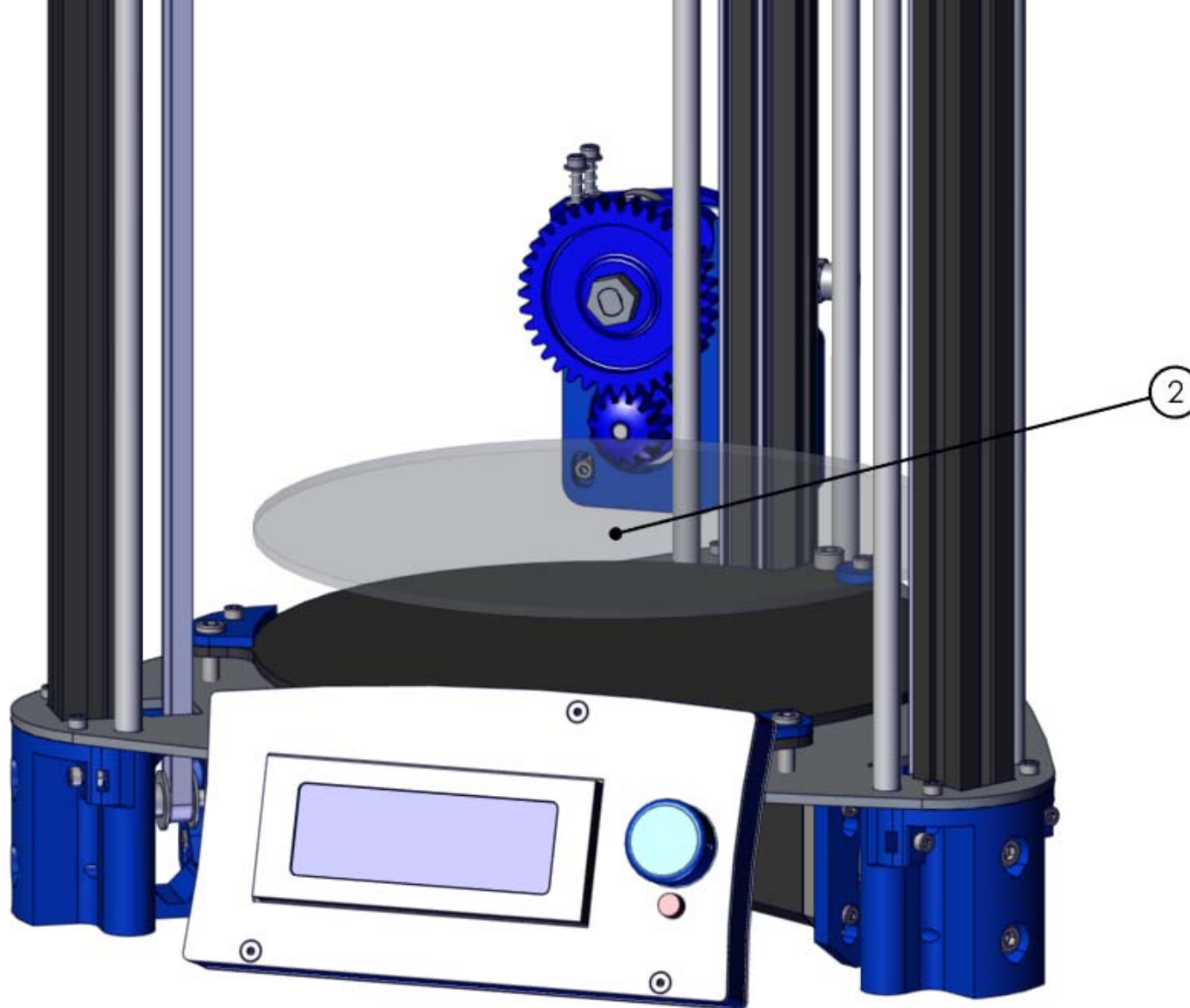
BOM ID	Description	Qty
1	Platform	1
2	Glass cam	1
3	Glass holder	2
4	DIN125 M3	1
5	DIN912 M3x10	1
6	DIN934 M3	1
7	DIN912 M3x8	2

2



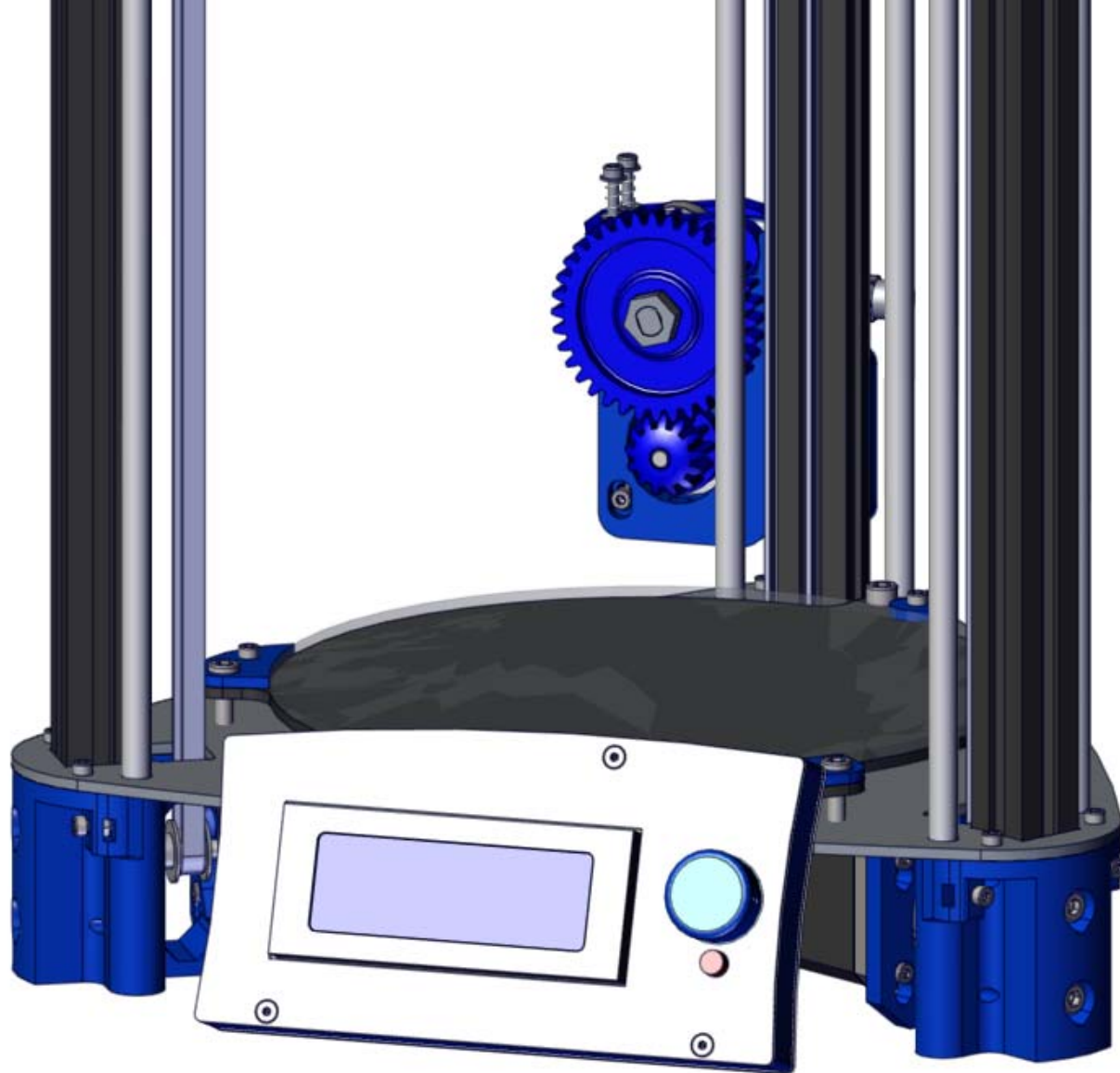
BOM ID	Description	Qty
1	Printing surface spring	3
2	DIN912 M5x20	3

3

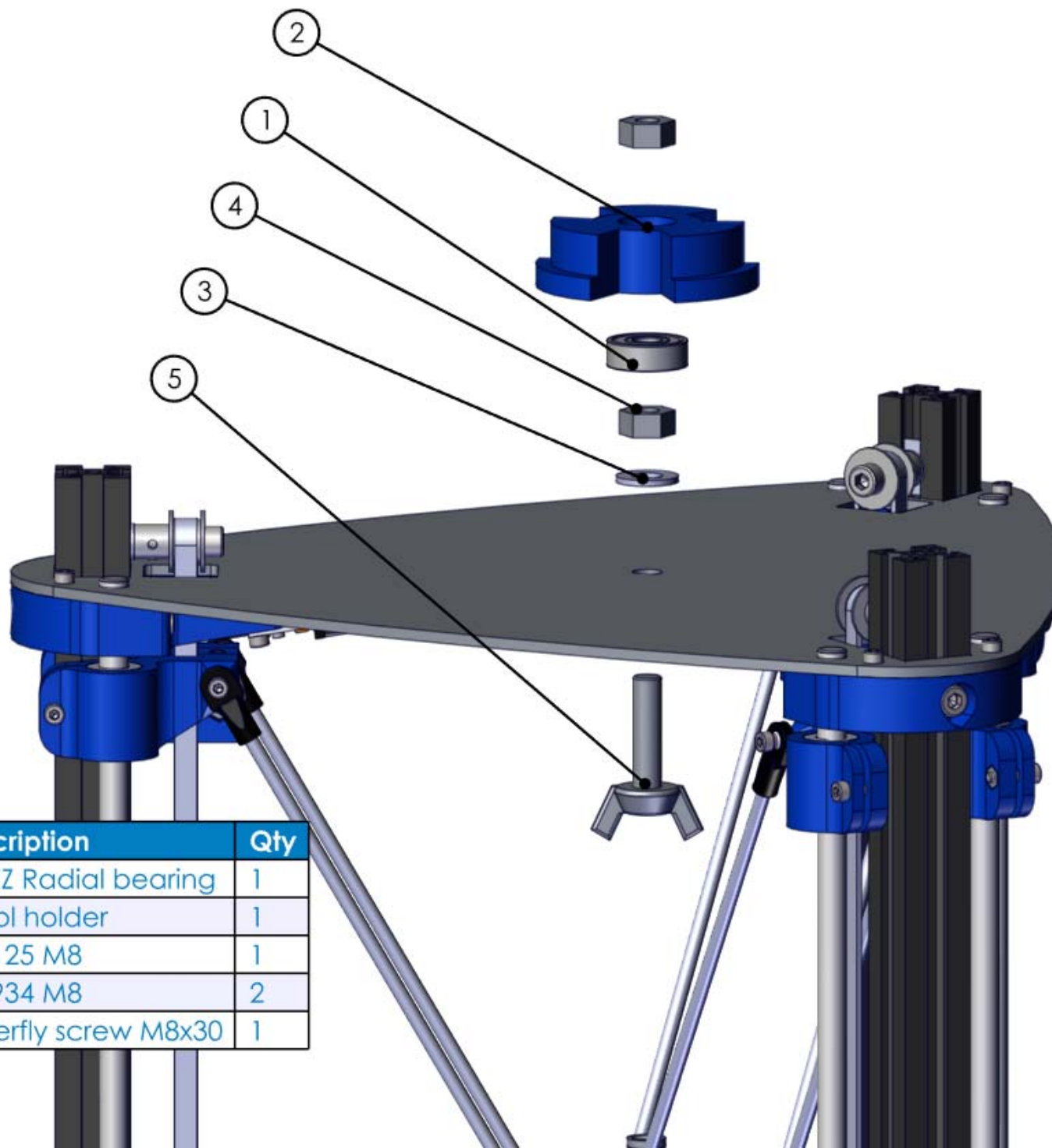


BOM ID	Description	Qty
2	Glass	1

4

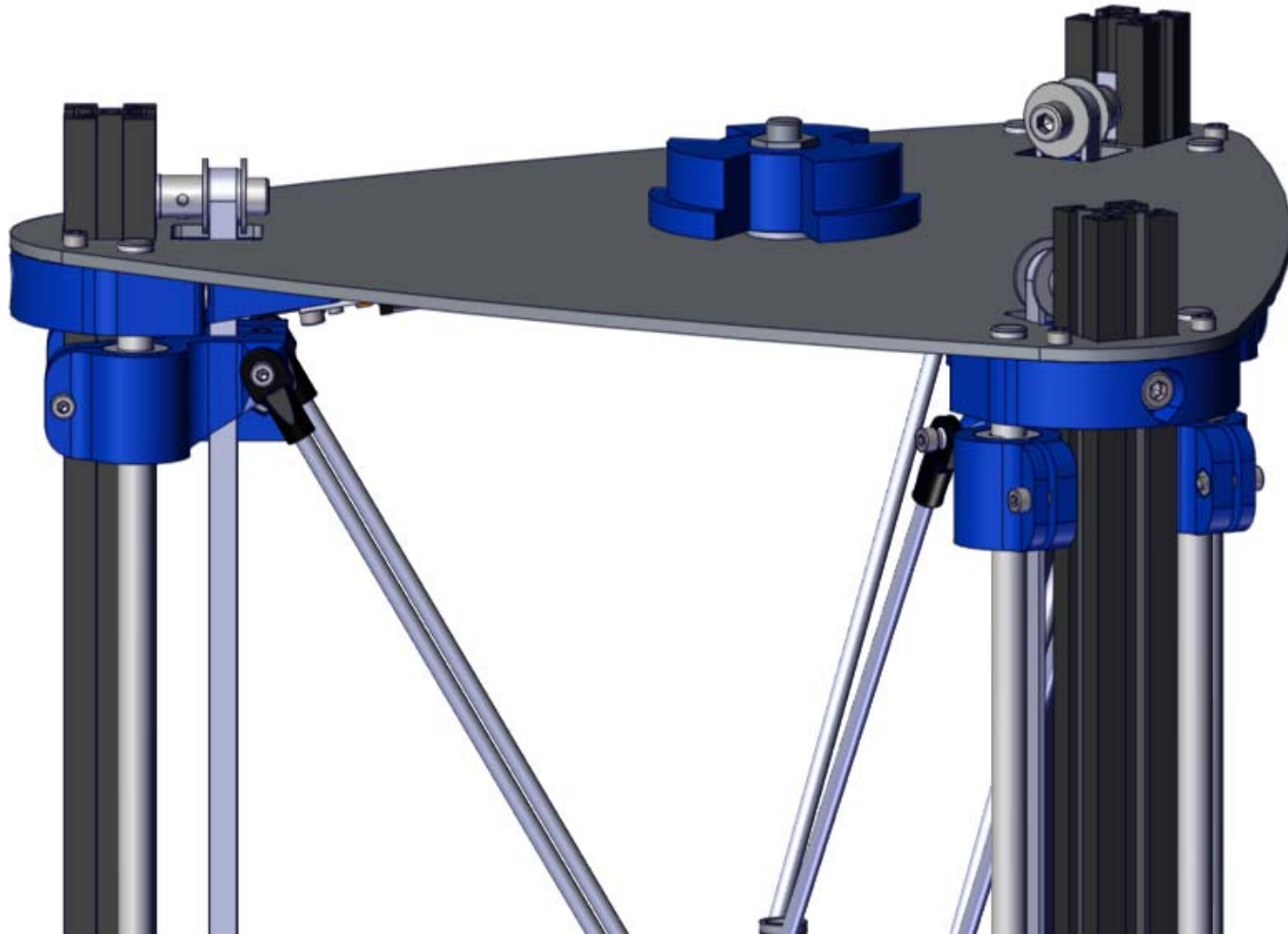


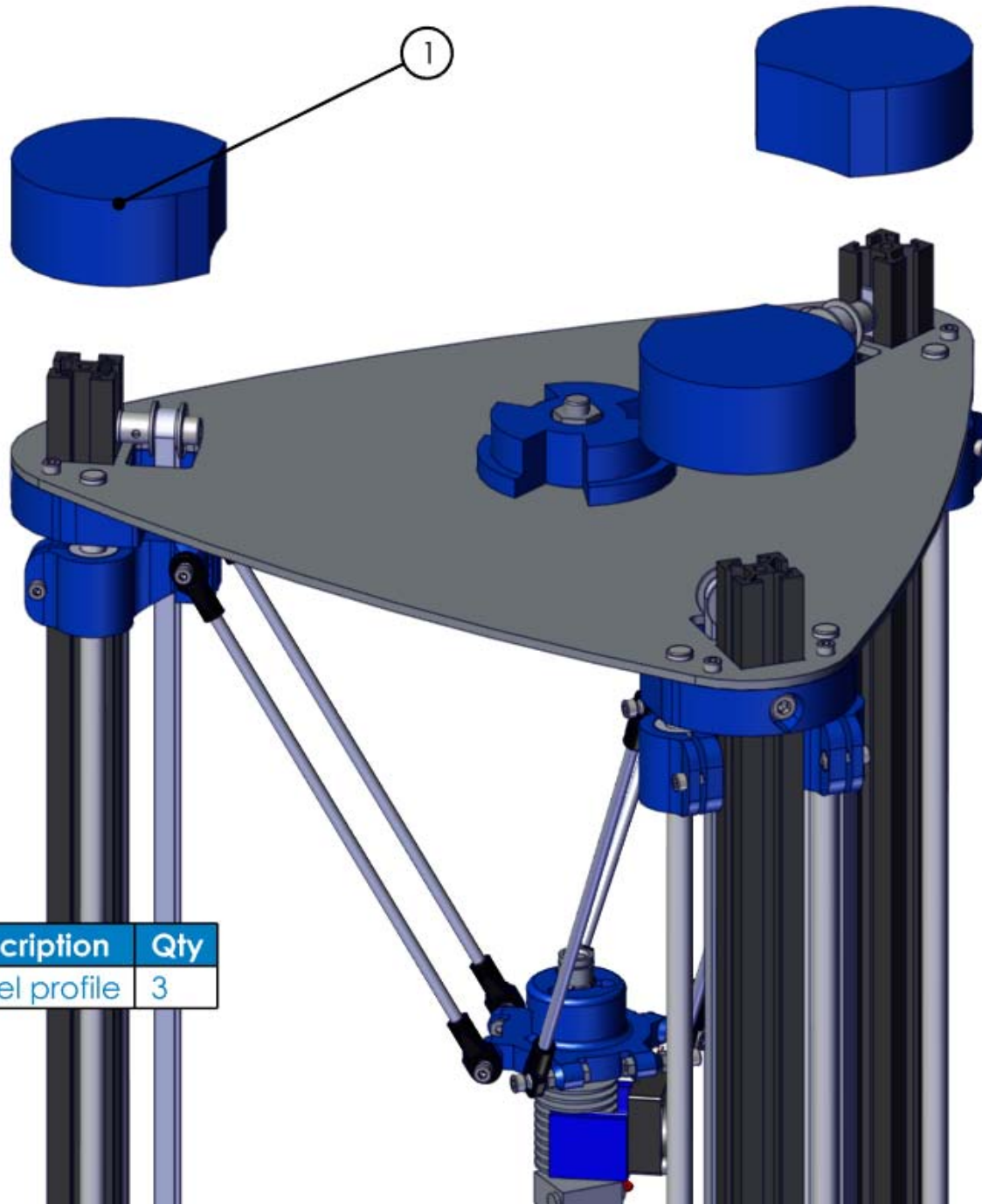
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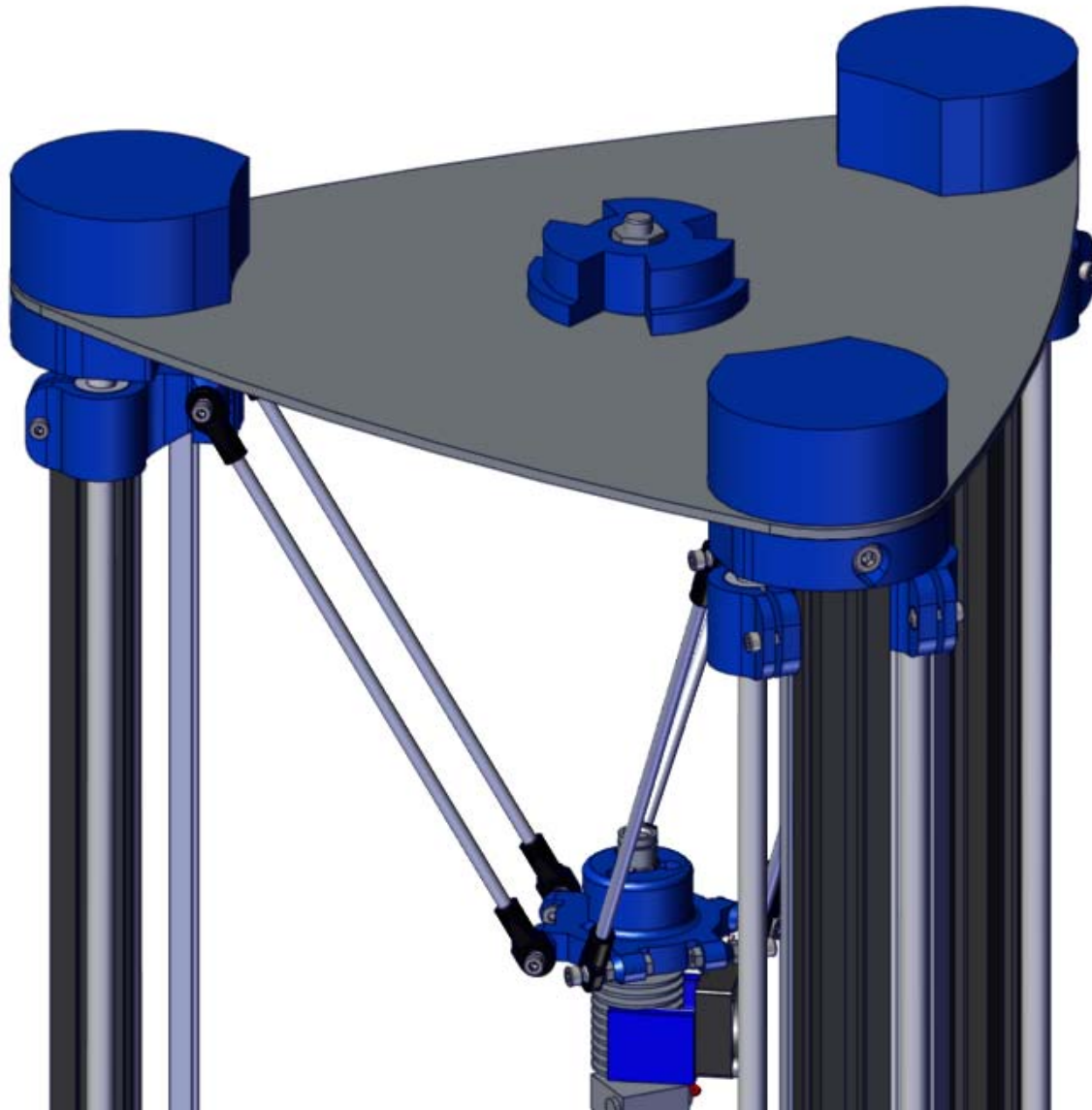
BOM ID	Description	Qty
1	608ZZ Radial bearing	1
2	Spool holder	1
3	DIN125 M8	1
4	DIN934 M8	2
5	Butterfly screw M8x30	1

6





BOM ID	Description	Qty
1	Bezel profile	3





Z axis calibration

For the Z axis calibration proceed to leveling the Top Mount Plate. To achieve it use the Bezel Profile placed on the Slide 7. If we observe that this piece does not touch the plate Top Mount we have to rise the entire top of the printer. To do this:

1. Loosen the screw M5x10 profile.
2. Unscrew the two M3x10 screws holding the rods on each side of the profile.
3. Push the entire top of the printer until the gap between the piece Bezel Profile and plate Top Mount.
4. Repeat for the other 2 profiles.

