

Implementation

Control Engineering (Reguleringsteknik)

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The Maersk Mc-Kinney Moller Institute
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Agenda



Introduction

- Curriculum

Anti-Windup

- Back-Calculation

- Conditional Integration

Digitization

- Emulation

- Numerical Integration Methods

- Discrete Design



Matematiske og **grafiske metoder til syntese af lineære tidsinvariante systemer**:¹

- ▶ diskret og kontinuert tilstandsbeskrivelse
- ▶ **analyse i tid og frekvens**
- ▶ **stabilitet, reguleringshastighed, følsomhed** og fejl
- ▶ digitale PI, PID, LEAD og LAG regulatorer (serieregulatorer)
- ▶ tilstandsregulering, pole-placement og tilstands-estimering (observer)
- ▶ optimal regulering (least squares) og optimal tilstands-estimation (Kalman-filter)

Færdigheder:

Efter gennemførelse af kurset kan den succesfulde studerende:

- ▶ **kunne analysere, dimensionere** og implementere såvel **kontinuert** som tidsdiskret **regulering af lineære tidsinvariante** og stokastiske **systemer**

Kompetencer:

Efter gennemførelse af kurset kan den succesfulde studerende:

- ▶ **anvende** og implementere **klassiske** og moderne **reguleringsteknikker** for at kunne styre og regulere en robot **hurtig og præcist**

¹ Based on https://fagbesk.sam.sdu.dk/?fag_id=39673



The twelve lectures of the course are

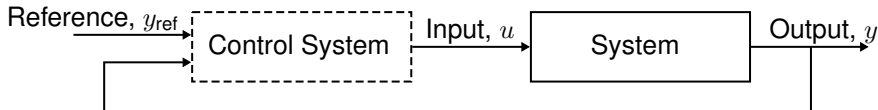
- ▶ **Lecture 1:** Introduction to Linear Time-Invariant Systems
- ▶ **Lecture 2:** Stability and Performance Analysis
- ▶ **Lecture 3:** Introduction to Control
- ▶ **Lecture 4:** Design of PID Controllers
- ▶ **Lecture 5:** Root Locus
- ▶ **Lecture 6:** The Nyquist Plot
- ▶ **Lecture 7:** Dynamic Compensators and Stability Margins
- ▶ **Lecture 8:** Implementation
- ▶ **Lecture 9:** State Feedback
- ▶ **Lecture 10:** Observer Design
- ▶ **Lecture 11:** Optimal Control (Linear Quadratic Control)
- ▶ **Lecture 12:** The Kalman Filter

Introduction

Motivating Example



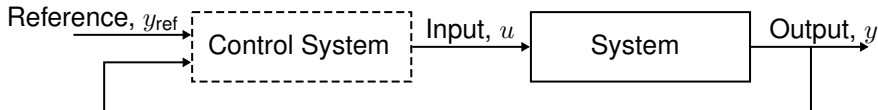
Task: Design a cruise control for a car.



- ▶ **Control Input:** Throttle position u
- ▶ **Measured Output:** Velocity of the car y
- ▶ **Reference Input:** Desired velocity of the car y_{ref}



Task: Design a cruise control for a car.

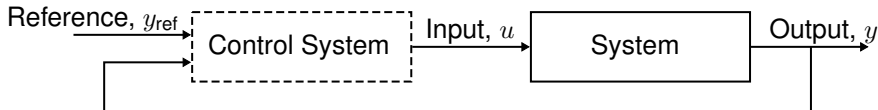


Today, an answer to the following question is provided:

1. How can one ensure that a control is stable despite uncertainties in the system?



Task: Design a cruise control for a car.



Today, an answer to the following question is provided:

1. How can one ensure that a control is stable despite uncertainties in the system?
 - ▶ Uncertainties may affect the *gain* of the system (e.g. the inertia).
 - ▶ Uncertainties may affect the *phase* of the system (e.g. communication delays between controller and sensor).



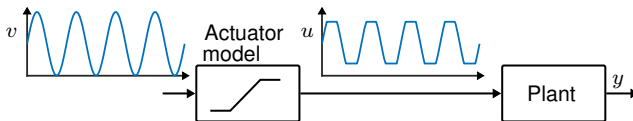
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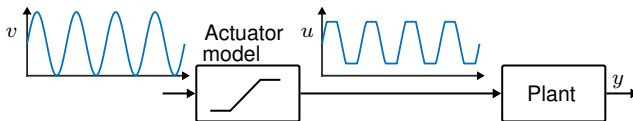


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The saturation has the following input-output relation

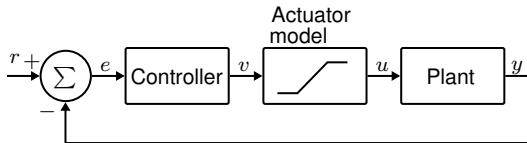
$$u = \text{sat}(v) = \begin{cases} u_{\max} & \text{if } v > u_{\max} \\ u_{\min} & \text{if } v < u_{\min} \\ v & \text{otherwise} \end{cases}$$

Anti-Windup

Motivation



The saturation of actuators must be taken into account, when integral action is present in the controller.

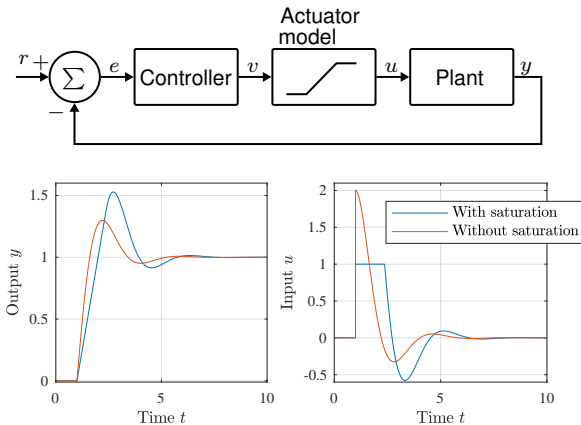


Anti-Windup

Motivation



The saturation of actuators must be taken into account, when integral action is present in the controller. Otherwise, the performance of the system may degrade significantly.

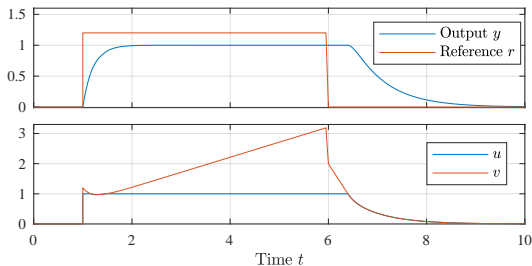


Anti-Windup

Setpoint Limits



If a setpoint is given to the system that cannot be reached, then the integrator winds up, and a delay is experienced when changing the setpoint value.



It is important to only give a system reachable references.

Anti-Windup

Overview



Two anti-windup mechanisms are considered

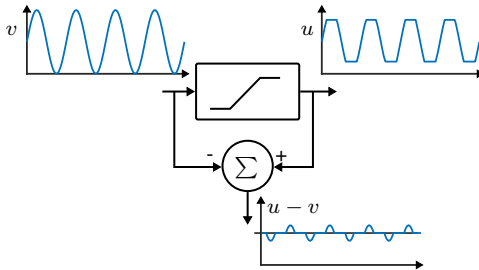
- ▶ Back-Calculation
- ▶ Conditional Integration



Two anti-windup mechanisms are considered

- ▶ Back-Calculation
- ▶ Conditional Integration

Both methods utilize the following signal

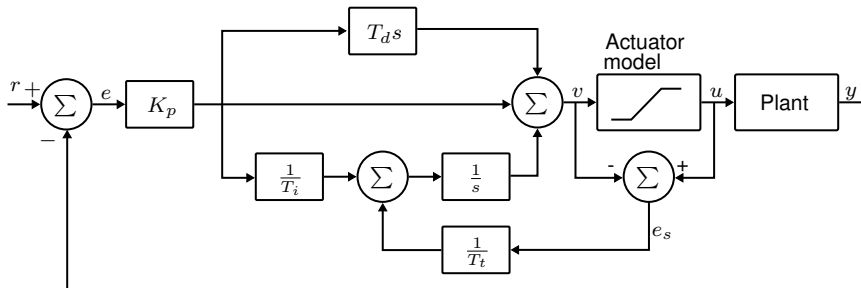


Anti-Windup

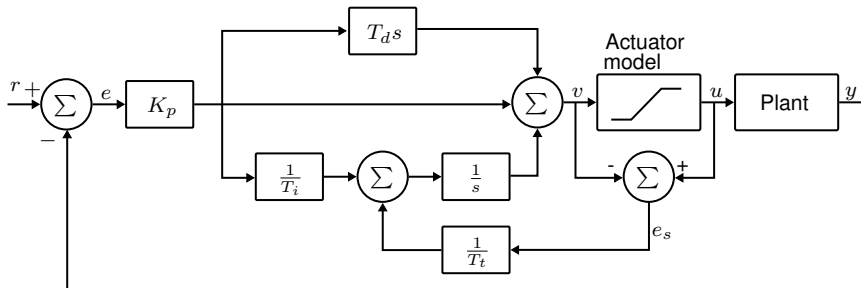
Back-Calculation



The anti-windup scheme called **back-calculation** recomputes the integral term when the system input is saturated, as shown below.



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The value of the integrator output is not changed instantaneously, but it is changed based on the **tracking time constant** T_t .



The input to the integrator is given by

$$\frac{1}{T_t}e_s + \frac{K_p}{T_i}e$$

where e_s is zero when the system is not saturated.

In steady state, the output of the integrator is constant; hence, its input must be zero, i.e.

$$e_s = -\frac{K_p T_t}{T_i}e$$

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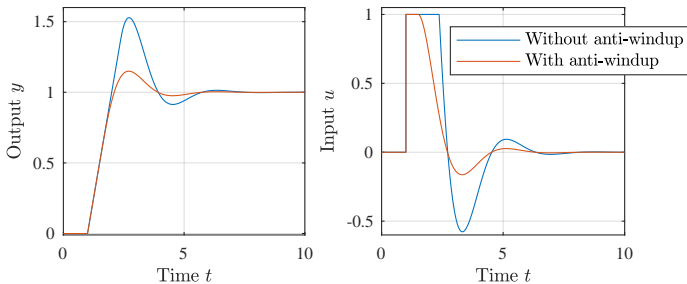
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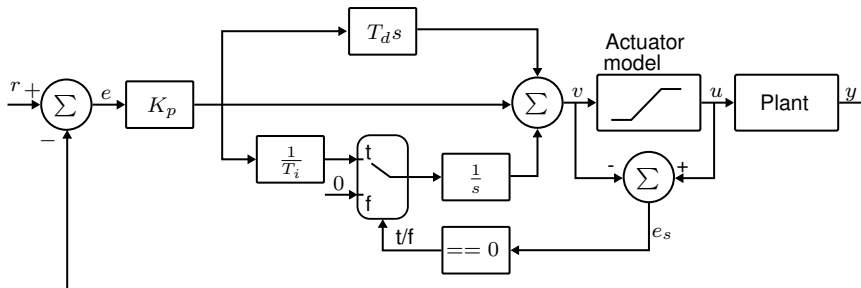
in steady state. Since $e_s = u - v$

$$v = u_{\text{lim}} + \frac{K_p T_t}{T_i}e$$

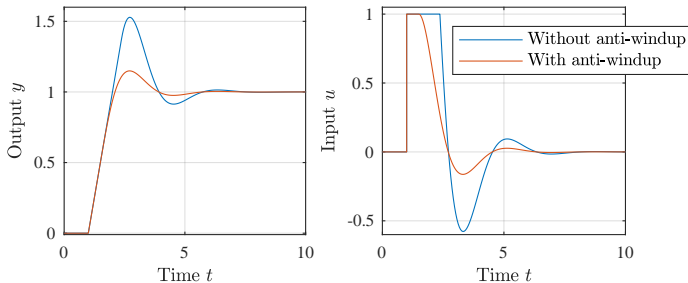
The use of anti-windup (here back-calculation) significantly improves the performance of the system.



The anti-windup scheme called **conditional integration** (also known as clamping) is a bit simpler, and just stops integrating, when the system is in saturation.



Although conditional integration is simpler than back-calculation, it also improves the performance of the system.



Digitization

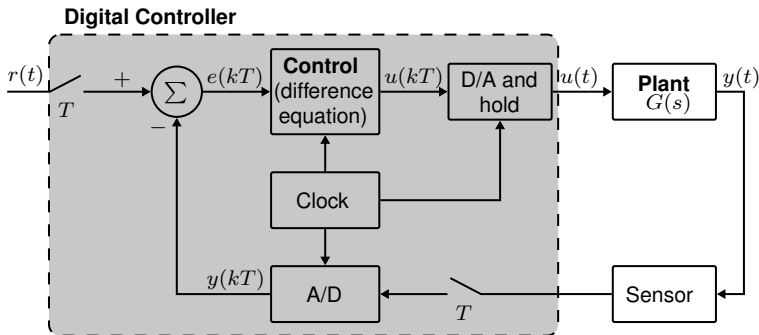


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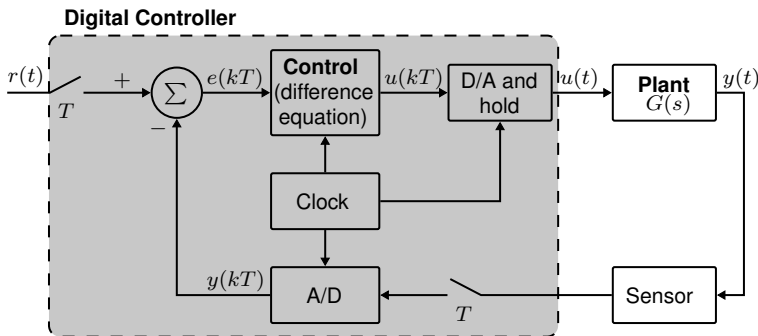
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Discrete Design

Most control systems are sample data systems, i.e., they consist of both discrete and continuous signals.



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A **digital controller** both sample and quantize signals. In this course the quantization is omitted; thus, **discrete controllers** are designed.



There are two approaches to designing discrete controllers

1. **Emulation:** Design continuous controller $K(s)$ and approximate it with $K(z)$ obtained via e.g. Tustin's method.
2. **Discrete design:** Design the discrete controller directly, without computing $K(s)$.



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The sampling frequency used for the discrete controller should be about 20 times the closed-loop bandwidth. Otherwise, special care should be taken in the design of the discrete controller.



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Discrete Design



Consider the PID controller in s -domain

$$u(s) = \left(k_P + \frac{k_I}{s} + k_D s \right) e(s)$$

and its equivalent in time-domain

$$u(t) = k_P e(t) + k_I \int_0^t e(\tau) d\tau + k_D \frac{d}{dt} e(t)$$



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Each of the terms in the PID Controller is computed for discrete times in the following



The *proportional term* at time $kT + T$ is

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$$\begin{aligned} u_I(kT + T) &= k_I \int_0^{kT+T} e(\tau) d\tau \\ u_I(kT + T) &= \underbrace{k_I \int_0^{kT} e(\tau) d\tau}_{u_I(kT)} + k_I \int_{kT}^{kT+T} e(\tau) d\tau \\ u_I(kT + T) &\approx u_I(kT) + k_I \frac{T}{2} (e(kT + T) + e(kT)) \end{aligned}$$

The ***trapezoidal rule*** was used for the numerical integration. Other choices for the numerical integration are possible.



The *derivative term* is obtained by integrating $u_D(t) = k_D \dot{e}(t)$

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$$u_D(kT + T) \approx k_D \frac{2}{T} (e(kT + T) - e(kT)) - u_D(kT)$$



By combining the three terms, the control output of the discrete controller is

$$u(kT+T) = \underbrace{k_P e(kT+T)}_{u_P(kT+T)} + \underbrace{u_I(kT) + k_I \frac{T}{2} (e(kT+T) + e(kT))}_{u_I(kT+T)} + \underbrace{k_D \frac{2}{T} (e(kT+T) - e(kT)) - u_D(kT)}_{u_D(kT+T)}$$



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Notice that the terms in the controller depends on the sampling time T . Thus, it needs to be known and constant for implementing the PID controller with constant gains.



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To analyze the system, the I-term and D-term are z -transformed

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This gives the following expression for the controller

$$u(z) = \left(k_P + k_I \frac{T}{2} \frac{z+1}{z-1} + k_D \frac{2}{T} \frac{z-1}{z+1} \right) e(z)$$



Note that the PID controller in s -domain

$$u(s) = \left(k_P + \frac{k_I}{s} + k_D s \right) e(s)$$

is given in the z -domain as

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This means that the discrete controller is obtained by replacing s with (this is called the trapezoidal rule or Tustin's Method)

$$\frac{2}{T} \frac{z-1}{z+1}$$



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In conclusion, a discrete equivalent of a controller $K(s)$ is (MATLAB: c2d)

$$K_d(z) = K \left(\frac{2}{T} \frac{z-1}{z+1} \right)$$

Digitization

Emulation: Example of PID Controller (1)



Consider the system

$$G(s) = \frac{45}{(s+9)(s+5)}$$

and a PI controller with transfer function

$$K(s) = 1.4 \frac{s+6}{s}$$

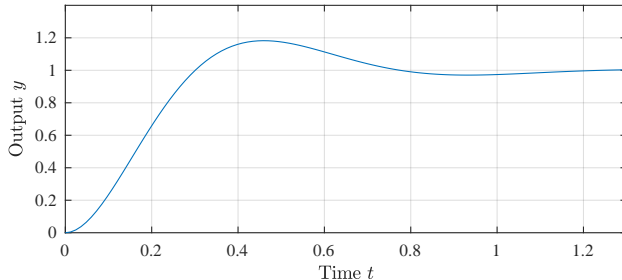


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The system has 20% overshoot and a rise time of 0.2 s.



A discrete equivalent controller is given by

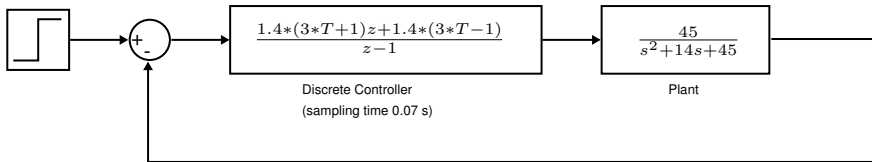
$$K_d(z) = K \left(\frac{2}{T} \frac{z-1}{z+1} \right) = 1.4 \frac{\frac{2}{T} \frac{z-1}{z+1} + 6}{\frac{2}{T} \frac{z-1}{z+1}} = 1.4 \frac{(1+3T)z + (3T-1)}{z-1}$$



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A block diagram of the implementation is given below. Note that the sample rate needs to be specified in the boxes.

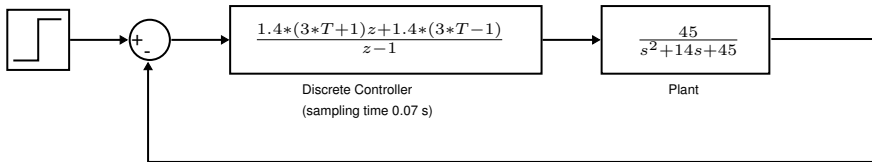




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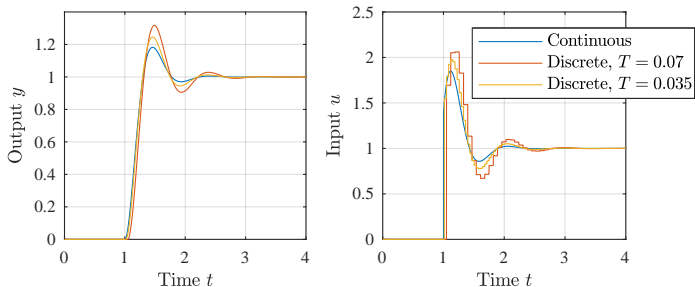
Note that you in practice implement the difference equation - not a discrete transfer function.

Digitization

Emulation: Example of PID Controller (3)



A comparison of controllers with different sampling times show that an decreased sampling time improved the system response.

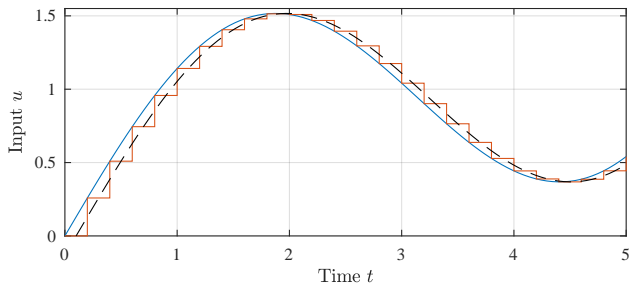


Digitization

Emulation: Compensation for Sampling Effects (1)



A signal sampled with zero-order hold is in average delayed by $T/2$, where T is the sampling time.

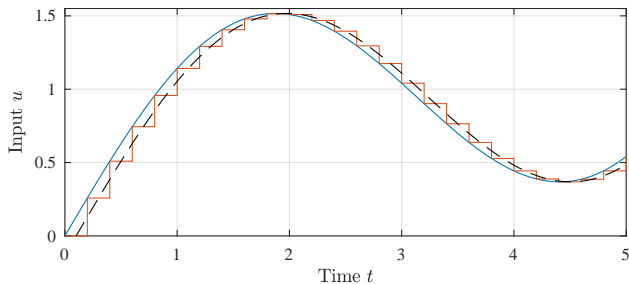


Digitization

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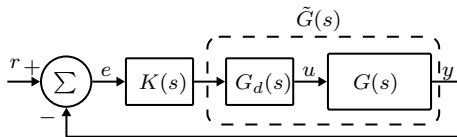
It is appropriate to include this delay in the model when designing a controller by emulation.

Digitization

Emulation: Compensation for Sampling Effects (2)

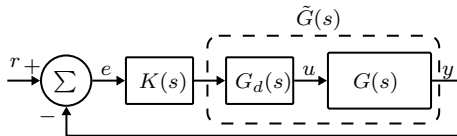


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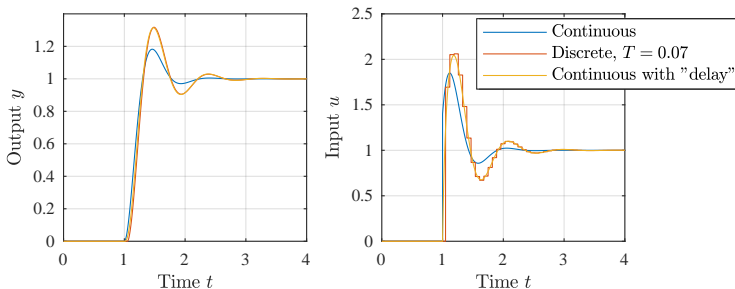


The delay is typically modeled using a first-order system with a time constant of $T/2$, i.e.,

$$G_d(s) = \frac{1}{T/2s + 1}$$

Other models such as Padé approximations may also be used.

It is seen that the behavior of the delayed system ($G_d(s)G(s)$) is very close to the behavior of the sampled data system.





A discrete controller can be designed by emulation for the system $G(s)$ according to the next procedure.

1. Design continuous compensation for the system $G_d(s)G(s)$, where $G_d(s)$ approximates a delay of $T/2$.
2. Derive the discrete controller by applying Tustin's rule or the matched pole-zero method (other discretization methods exist, but the mentioned methods are preferred).
3. Analyze the design by simulation or experimentally.

Digitization

Numerical Integration Methods



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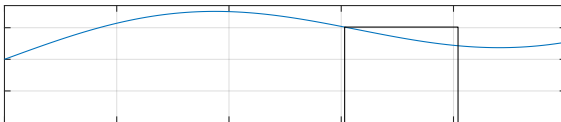
Digitization

Emulation

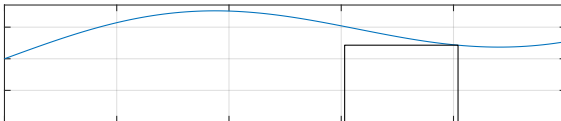
Numerical Integration Methods

Discrete Design

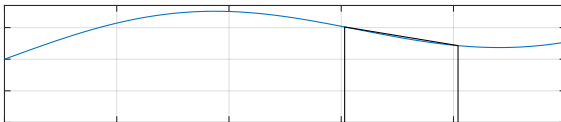
The following integration rules are commonly used.



Forward Rectangular Rule



Backward Rectangular Rule



Trapezoid Rule



The following rules are used for approximating discrete transfer functions by substituting s by the following expressions

Method	Approximation
Forward rule	$s \leftarrow \frac{z-1}{T}$
Backward rule	$s \leftarrow \frac{z-1}{Tz}$
Trapezoid rule	$s \leftarrow \frac{2}{T} \frac{z-1}{z+1}$

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To get the transfer function from a discrete transfer function, the variable z is replaced by the following expressions

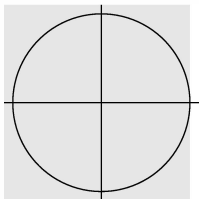
Method	Approximation
--------	---------------

Forward rectangular rule	$z \leftarrow 1 + Ts$
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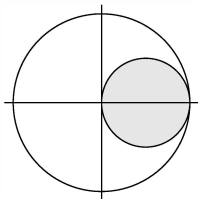
Backward rectangular rule	$z \leftarrow \frac{1}{1-Ts}$
---------------------------	-------------------------------

Bilinear rule	$z \leftarrow \frac{1+Ts/2}{1-Ts/2}$
---------------	--------------------------------------

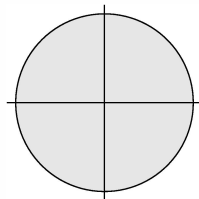
The left half-plane is mapped to different regions of the z -plane (shaded area) dependent on the numeric approximation method.



Forward Rectangular Rule

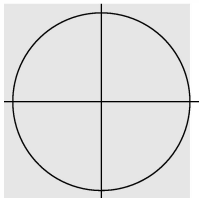


Backward Rectangular Rule

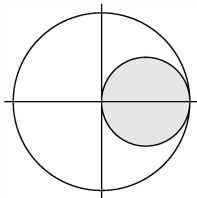


Trapezoid Rule

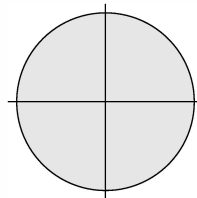
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Forward Rectangular Rule



Backward Rectangular Rule



Trapezoid Rule

Discretization of a stable system using the forward rectangular rule may lead to an unstable discrete system.

Discrete Design



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Discrete Design

Overview



The discrete design method relies on a discretized plant model. The discrete transfer function of a system $G(s)$ and preceding zero-order hold is

$$G(z) = (1 - z^{-1})\mathcal{Z} \left\{ \frac{G(s)}{s} \right\}$$

where \mathcal{Z} denotes the z -transformation.



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Subsequent to the discretization, the control system can be analyzed based on the closed-loop transfer function

$$T_{cl}(z) = \frac{K(z)G(z)}{1 + K(z)G(z)}$$



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Consequently, the controller $K(z)$ can be designed via root locus or any of the other methods.



The following procedure should be followed to designing a discrete controller

1. Transform the continuous-time plant into discrete time as follows

$$G(z) = (1 - z^{-1}) \mathcal{Z} \left\{ \frac{G(s)}{s} \right\}$$

2. Design the feedback controller $K(z)$ using the same approaches as for a continuous-time.
3. Verify the design on the sample data system.

Discrete Design

Design Example (1)



Consider the following system preceded by a ZOH

$$G(s) = \frac{1}{s^2}$$

Design a controller such that the closed-loop system has a damping ratio $\zeta = 0.7$ and natural frequency $\omega_n = 0.3$ rad/s.



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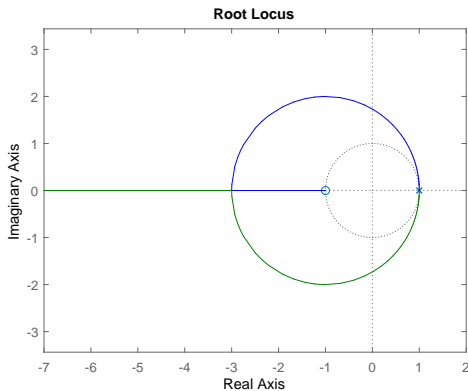
$$G(s) = \frac{1}{s^2}$$

Design a controller such that the closed-loop system has a damping ratio $\zeta = 0.7$ and natural frequency $\omega_n = 0.3$ rad/s.

The discrete transfer function is given by

$$G(z) = (1 - z^{-1}) \mathcal{Z} \left\{ \frac{G(s)}{s} \right\} = (1 - z^{-1}) \mathcal{Z} \left\{ \frac{1}{s^3} \right\} = (1 - z^{-1}) \frac{T^2}{2} \frac{z(z+1)}{(z-1)^3} = \frac{T^2}{2} \frac{z+1}{(z-1)^2}$$

To find a controller, a root locus is generated for a P-controller applied to the system.



Discrete Design

Design Example (3)



A second try for a controller structure is a PD-controller on the form $K(s) = K \frac{z - \alpha}{z}$ with $\alpha = 0.85$.

