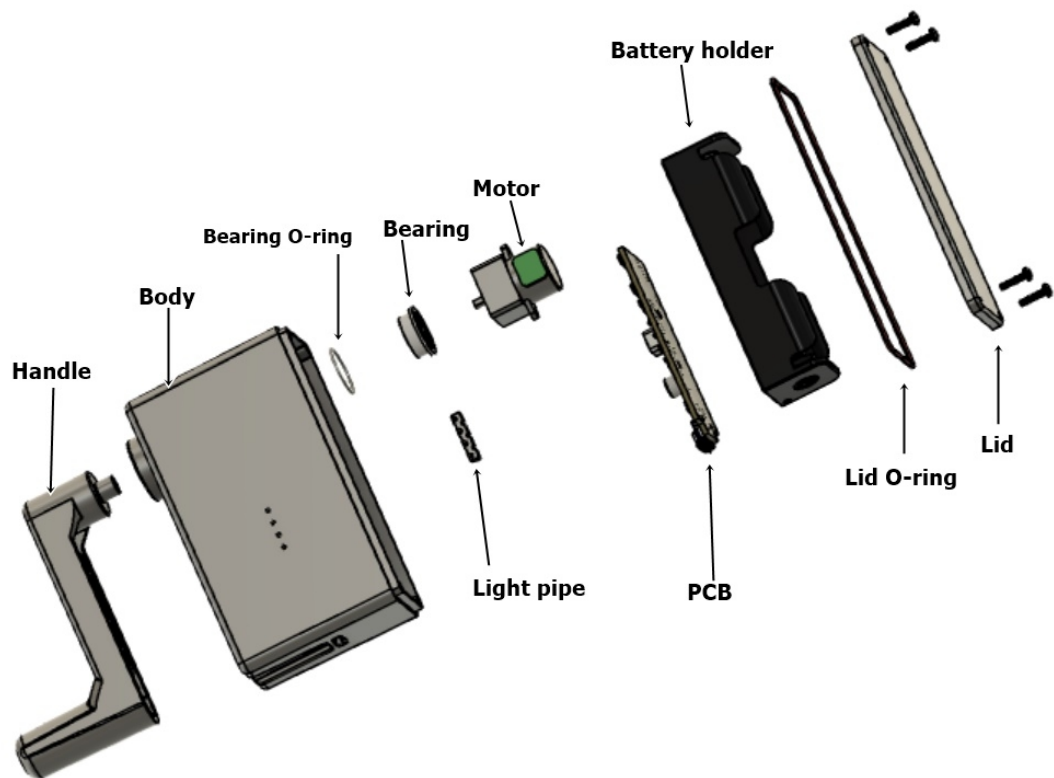
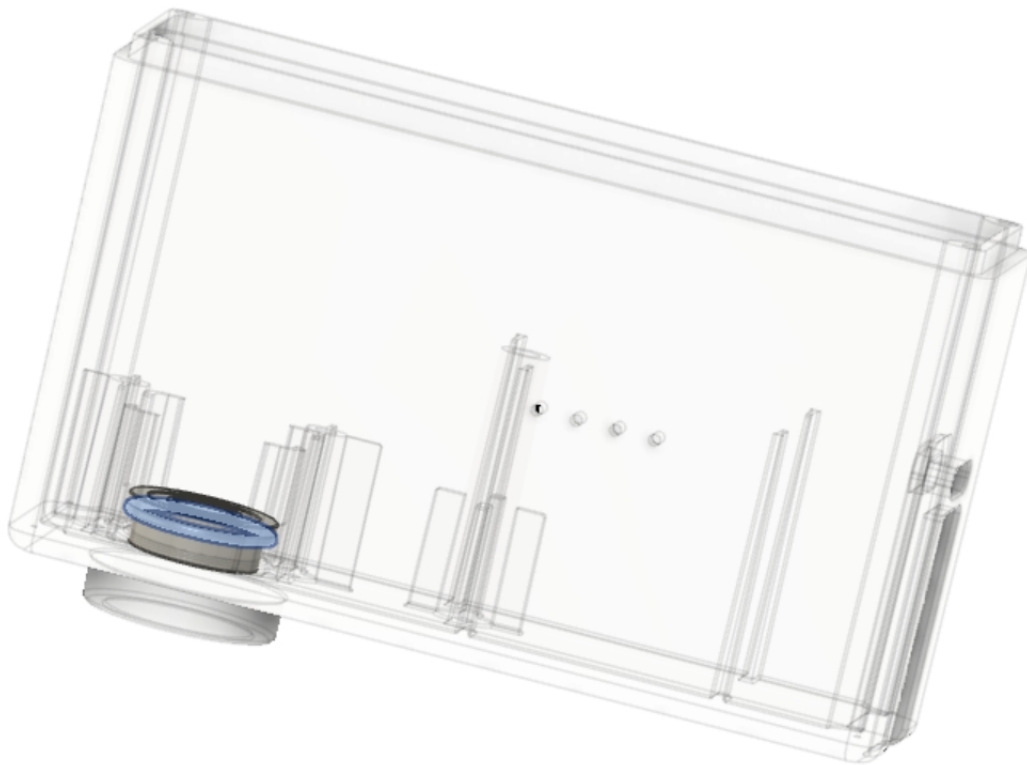


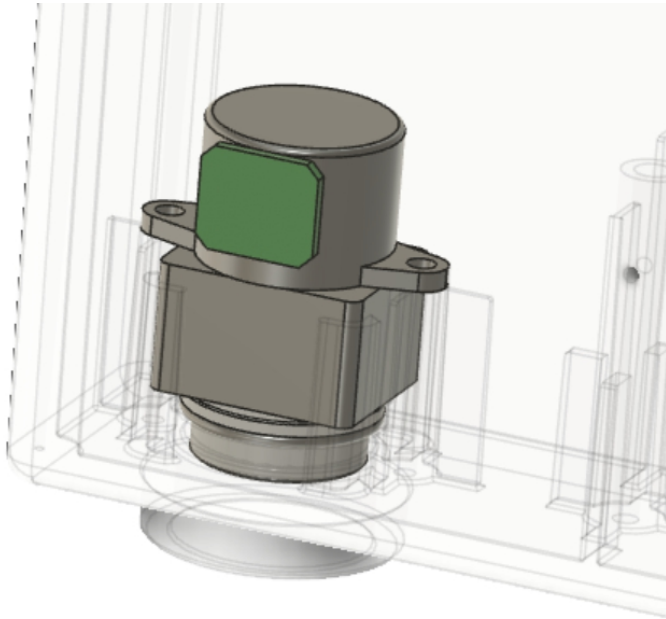
Assembly Process



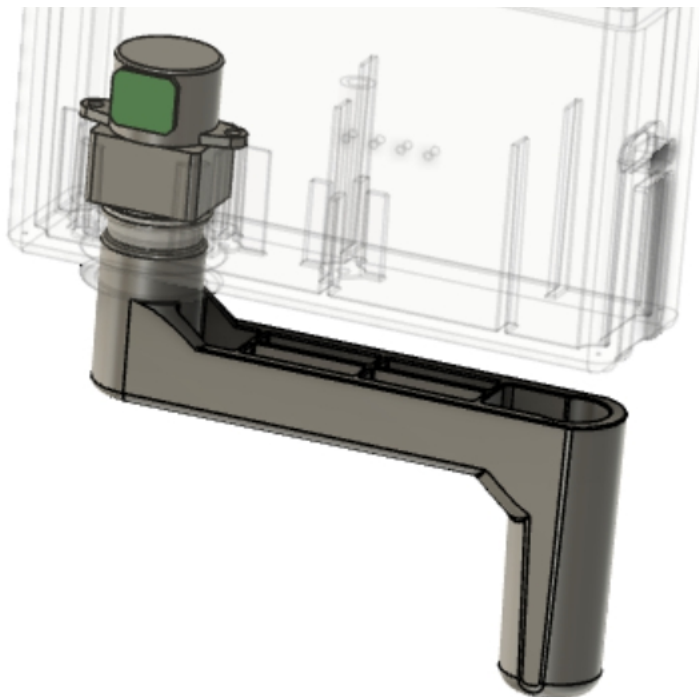
Step 1- Push the O-ring on the bearing so that it touches the bearing flange and place the bearing on the plastic body.



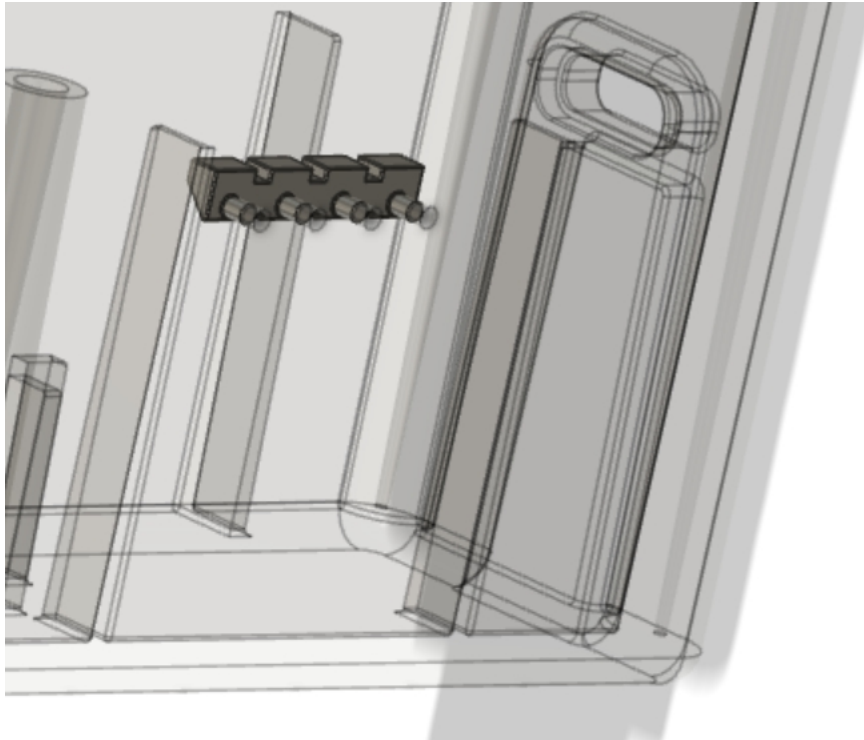
Step 2- Solder the motors wires on the PCB and place them on the plastic body. Use two M2 screws to fix it.



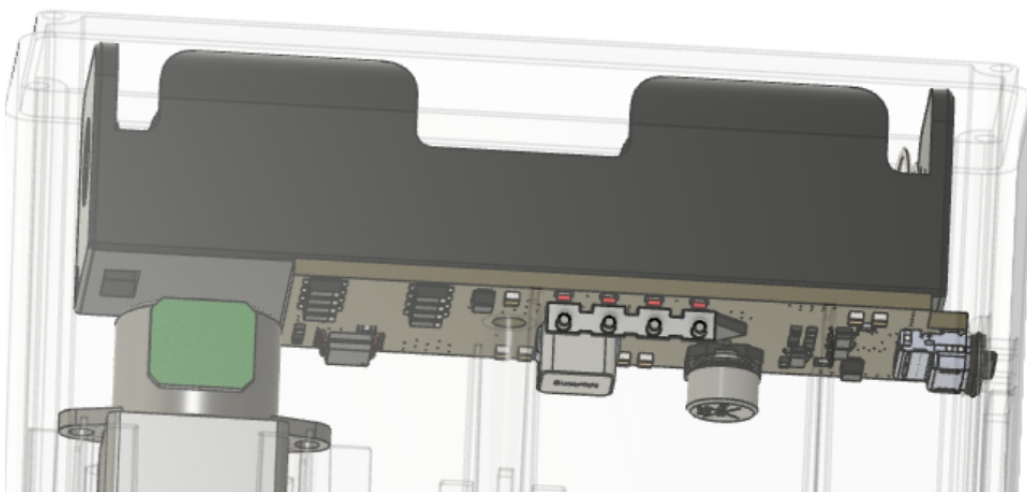
Step 3- Push the handle in so that it grips the motor shaft.



Step 4- Use silicone adhesive to attach the light pipe to the plastic body. Make sure the 4 pipes go through the holes.



Step 5- Join the backside of the PCB and the battery holder using adhesive and solder the battery wires. Place it on the plastic ribs and then slide it to the right so that the battery holder hole aligns with the plastic boss hole. Fix it with an M3 screw.



Step 6 - Put the O-ring on the body top and close the lid using 4 M2 screws.

