**AA Portable Power Corp.**2700 Rydin Road, Unit D, Richmond CA 94804
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# **SPECIFICATION FOR JJJ-LC14500**

### 1, **SCOPE**

- 1.1 This Specification applies to the Li-ion rechargeable Battery HCT14500.
- 1.2 This Specification shall be applied to single cell.

### 2, **TYPE AND MODEL**

#### 2.1 **TYPE**

Li-ion Rechargeable Battery

#### 2.2 **MODEL**

HCT14500(insulation tube is available upon request)

### **SPECIFICATION** 3、

Item		Specification		
		Standard	Test condition	
3.1 Nominal capacity		750 mAh	Discharge current 0.2C <sub>5</sub> A, cut-off voltage 2.75V	
3.2 Nominal voltage		3.7 V		
3.3 Charge cut-off voltage		4.2 V		
3.4 Discharge cut-off voltage		2.75 V		
3.5 Max current charge	of constant	2C <sub>5</sub> A		
3.6 Max current of constant discharge		2C <sub>5</sub> A		
3.7 Standard weight		$20.0 \pm 0.5 \text{ g}$	Cell only	
3.8 Operating temperature range	Charge	0 ℃ ~+45 ℃		
	Discharge	-20 °C ~+60 °C		

# **DIMENSION& APPEARANCE**

#### 4.1 **DIMENSION**

Diameter: 14.1±0.2 mm Length: 48.7±0.5 mm

#### 4.2 **APPEARANCE**

There shall be no defects such as remarkable scratches, leakage or deformation.

### 5、 **PERFORMANCE**

#### **5.1** STANDARD TEST CONDITION

Test shall be carried out at  $23\pm2$  °C temperature with 25% to 85% relative humidity, unless



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otherwise specified.

Humidity can be discharged unless it affects test result.

### 5.2 STANDARD CHARGE

Charge the cell with the constant current of 0.2C<sub>5</sub>A to 4.2 V, then charge with 4.2 V until the current approaching 0.01C<sub>5</sub>A.

### 5.3 STANDARD DISCHARGE

Discharge the cell with the constant current of 0.2C<sub>5</sub>A to the end-voltage 2.75V.

### 5.4 **ELECTRICAL CHARACTERISTIC**

Item	Standard	Test Condition	
5.4.1 Open-Circuit Voltage	3.6V Minimum	The open-circuit voltage is measured within two weeks after half charge at $23\pm2^{\circ}$ C	
5.4.2 Internal Resistance	80 m Ω Maximum (Cell with PTC)	The internal resistance is measured within one hour after half charge with 1 KHz AC at $23\pm2^{\circ}$ C.	
5.4.3 Battery Capacity 1	300 min Minimum	Discharge the cell with the constant current of $0.2C_5A$ to the end-voltage $2.75V$ after standard charge at $23\pm2^{\circ}C$	
5.4.4 Battery Capacity 2	120 min Minimum	Discharge the cell with the constant current of $0.5C_5A$ to the end-voltage $2.75V$ after standard charge at $23\pm2^{\circ}C$	
5.4.5 Battery Capacity 3	57 min Minimum	Discharge the cell with the constant current of $1C_5A$ to the end-voltage 2.75V after standard charge at $23\pm2^{\circ}{\rm C}$	
5.4.6 Cycle Life	300 cycles Minimum	Charge the cell with the constant current of $1C_5A$ to 4.2 V and charge with 4.2 V until the current approaching $0.01C_5A$ , after $0.5\sim1$ hour discharge with $1C_5A$ to the end-voltage 2.75 V.	
5.4.7 Self Discharge	255 min Minimum	Discharge with the current of $0.2C_5A$ to $2.75V$ after the storge of 28 days for the fully charged battery at $23\pm2^{\circ}C$ .	
5.4.8 Temperature	55 min Minium	Discharge with the current of $1C_5A$ to $2.75V$ at $55\pm2^{\circ}C$ after standard charge.	
Characteristics	210 min Minium	Discharge with the current of $0.2C_5A$ to $2.75V$ at $-20\pm2^{\circ}C$ after standard charge.	

### 5.5 RELIABILITY

5.5 KELIADILIT					
Item	Standard	Test condition			
5.5.1 Heat Cycle Test	No leakage	10 cycles exposure of the following condition after standard charge. 60℃,1h    -20℃,2h			



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		1h		
5.5.2 Drop Test	No leakage No deformation	Drop the battery half charged from 1m height onto concrete board of 18~20mm 2 times at 23±2°C		
5.5.3 Vibration	No leakage No deformation	The battery fully charged is tested at the following condition. Vibration at an amplitude of 0.38mm and a frequency of $10\sim30$ Hz is continued in any direction for 30 minutes. Page 3 of 5		

# 6, VENT (RUPTURE)

The most possible danger would be the sudden rise of internal pressure witch causes the explosion or the cell.

A Safety device is built inside the cell to prevent the cell from such an explosion, when the internal pressure of the call increased abnormally.

# 7. CALL CONDITION AT THE SHIPMENT

About half charged.

# 8, HANDLING INSTRUCTIONS

# 8.1 TEMPERATURE RANGE

\*charging:  $0 \, ^{\circ} \text{C} \, \sim 45 \, ^{\circ} \text{C}$ 

\*discharge: -20 °C ~60 °C

\*storage: -20 °C ~45 °C

# 8.2 CHARGING

\*The lithium-ion rechargeable battery must be charged with a maximum limit of voltage and current limit.

\* Maximum limit voltage: 4.25V

\*Maximum charging current: 2C<sub>5</sub>A

# 8.3 DISCHARGING TURN ON ELECTRICITY THE ANNOUNCEMENTS

\* Maximum charging current: 2C<sub>5</sub>A

\* Avoid discharging below 2.75 V

# 8.4 OPERATION

\*The battery must not be connected with the charger not exclusively designed for this battery

\*The battery must not be applied for other equipment.

# 8.5 PROTECT CIRCUITS

The battery must posses three types of protective circuits follows.

8.5.1 Over-charging protective circuit



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The over-charging protective circuit shall operate at 4.25 to 4.35 volts, lower voltage is desirable;

## 8.5.2 Over-discharging protective circuit

The over-discharging protective circuit shall operate at 2.3to 2.75 volts, then discharge current must decrease to less than 10 micro amperes.

### 8.5.3 Excessive-current protective circuit

The protective circuit must operate at charging or discharging at over 3C current

# 9. WARNING FOR USING THE LI-ION RECHARGEABLE BATTERY

# 9.1 Observe the following in using the battery

- \*Do not beat or throw into the fire.
- \* Do not disassemble
- \* Do not set up or leave in high temperature (80°C or more) in device
- \* Do not short positive (+) and negative(-) terminal with a metal
- \* Do not wet in the water
- \* Do not give a hard shock or drop
- \* Do not solder lead lines to the battery in directs

### 9.2 CHARGING

- \*Charge within the limits of  $0^{\circ}$ C to +45°C temperature
- \* Do not charge reversibly
- \* Charge only with charge exclusively designed for this battery

### 9.3 DISCHARGING

- \*Discharge with the limits of  $-20^{\circ}$ C to  $+60^{\circ}$ C temperature
- \*Avoid discharging below 2.75V, do not over-discharge below 1.0V
- \*Discharge within a designated current
- \*Use only as a power source for a designated device

### 9.4 STORAGE

- \*Discharge completely for the long-term storage
- \*Store dry and low temperature area, do not store in a high temperature area.



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# **SPECIFICATIONS**

SPECIFICATIONS							
Nor	minal Vol	3.	3. 70V				
Nom	inal Cap	750	750mAh				
Capacit	y(1C₅A d	713mAh					
		55℃	-20℃				
Tempera	ature Pei	687	525				
Temperature Performance			mAh	mAh			
	Diamete	14.1±0.2mm					
	Height	48.7	48.7±0.5mm				
	Weight	20.5±0.5g					
Internal Resistance			≪80mΩ				
Illter	nai kes	Istance	(Cell w	(Cell with PTC)			
	Cycle Li	fo	>30	>300 次			
	Cycle Li		(1C <sub>5</sub> A)				
	St	andard	23±2				
Charge		- arraar a	℃,150mA/4.2V				
01101 80		Quick	23±2				
	<u> </u>		°C,750mA/4.2V				
		Standard	0 ℃~	-45℃			
Ambient Temperat ure	Charge	Quick	0 ℃~	40℃			
	Discharge		-20℃~65 ℃				
	Storage		0 ℃~	-45℃			





