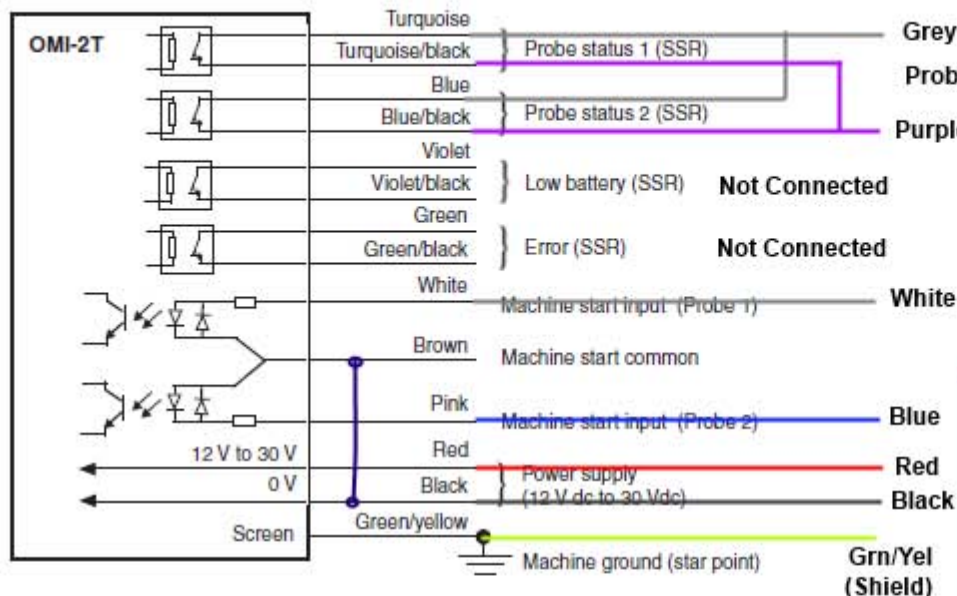


Wiring diagram

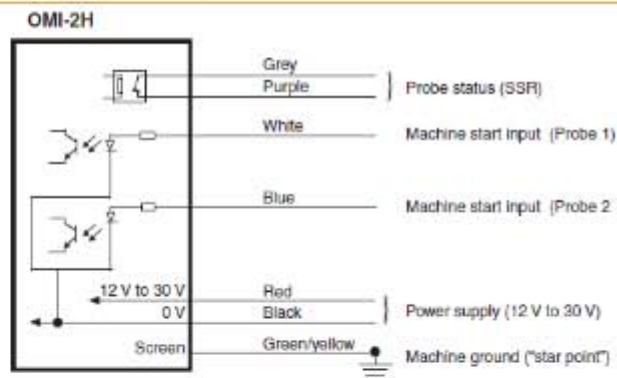
(with output groupings shown)

Renishaw OMI-2T Wiring for Haas MiniMill



(Haas sensor equivalent wiring)

Haas Style Interface Sensor

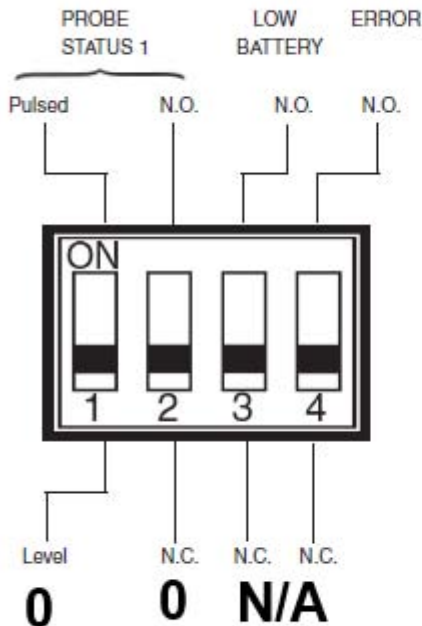


CAUTIONS:

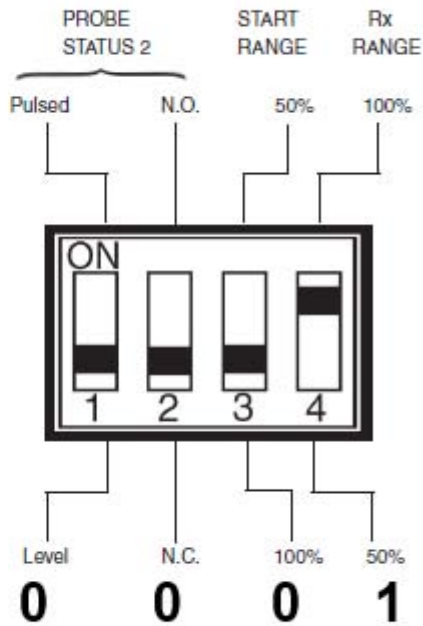
The power supply 0 V should be terminated at the machine ground ("star point"), if a negative supply is used then the negative output must be fused.

The dc supply to this equipment must be derived from a source which is approved to IEC/BS/EN 60950-1.

Switch SW1 output configuration



Switch SW2 output configuration



Haas Interface dip switch settings shown

