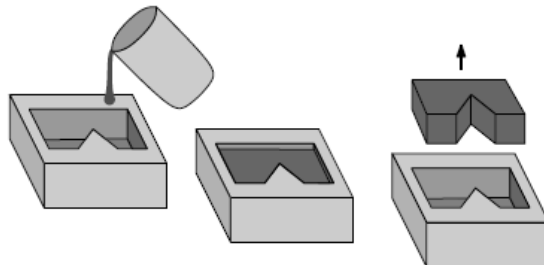


Linear Programming Manufacturing with Molds

Min-Te Sun, Ph.D.

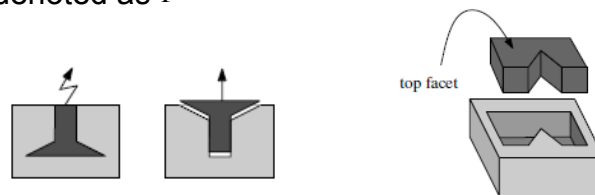
Casting

- Can a mold be removed by a single translation?



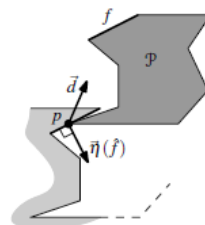
The Geometry of Casting

- We model a manufactured object as a 3-dimensional polyhedron P bounded by planar facets
 - An ordinary facet f is any facet other than top facet, which has a corresponding facet in the mold denoted as \hat{f}



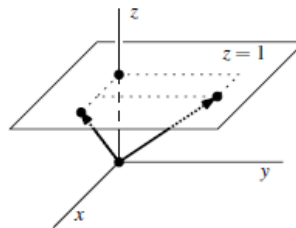
Check if a Casting be Removed

- The polyhedron P can be removed from its mold by a translation in direction \vec{d} if and only if \vec{d} makes an angle of at least 90° with the outward normal of all ordinary facets of P



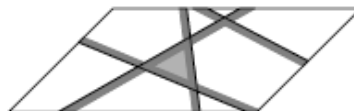
Learned from the Proof

- If a casting can be removed at all by a series of translations, there exists a direction such that it can be removed by a single translation
- If a outward normal of a ordinary facet is (η_x, η_y, η_z) and the direction is $(d_x, d_y, 1)$, then two makes an angle greater than 90° if and only if $\eta_x d_x + \eta_y d_y + \eta_z \leq 0$



Finding If a Casting Can Be Removed

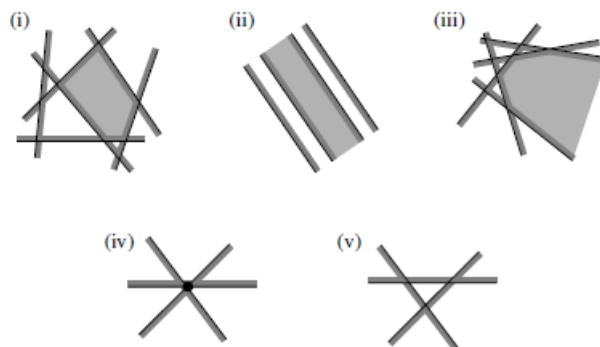
- Let P be a polyhedron with n facets. In $O(n^2)$ expected time and using $O(n)$ storage it can be decided whether P is castable. Moreover, if P is castable, a mold and a valid direction for removing P from it can be computed in the same amount of time.



Half-Plane Intersection

- Let $H = \{h_1, h_2, \dots, h_n\}$ be a set of linear constraints in two variables, that is, constraints of the form $a_i x + b_i y \leq c_i$, where at least one of a_i and b_i is non-zero, we would like to find the set of all points $(x, y) \in \mathbb{R}^2$ that satisfy all n constraints at the same time
 - Each constraint is a half-plane in \mathbb{R}^2
 - The result is a convex set

Five Different Cases



A Divide-and-Conquer Algorithm

Algorithm INTERSECTHALFPLANES(H)

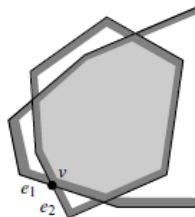
Input. A set H of n half-planes in the plane.

Output. The convex polygonal region $C := \bigcap_{h \in H} h$.

1. if $\text{card}(H) = 1$
2. then $C \leftarrow$ the unique half-plane $h \in H$
3. else Split H into sets H_1 and H_2 of size $\lceil n/2 \rceil$ and $\lfloor n/2 \rfloor$.
4. $C_1 \leftarrow \text{INTERSECTHALFPLANES}(H_1)$
5. $C_2 \leftarrow \text{INTERSECTHALFPLANES}(H_2)$
6. $C \leftarrow \text{INTERSECTCONVEXREGIONS}(C_1, C_2)$

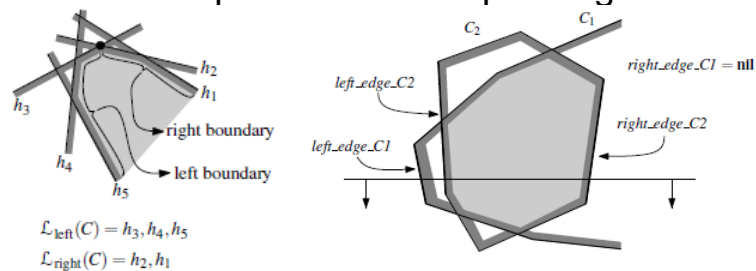
How to Do IntersectConvexRegions?

- Covered in Chap 2 already!
- The overlay of two polygons can be computed in $O((n+k)\log n)$
 - k is the # of intersection points $\Rightarrow k \leq n$
 - IntersectConvexRegions can be done in $O(n \log n)$
 - The divide-n-conquer algorithm can be done in $O(n \log^2 n)$
- Can we do better?



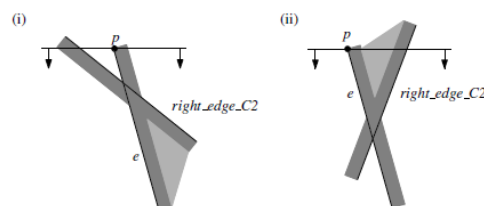
More Efficient IntersectConvexRegions

- Break boundary of the convex region into left and right chains and apply plane sweep algorithm
 - y_{start} = infinite if the top is unbounded
 - The event points are the top of segments



Three Cases

- Let p be the upper endpoint of a left boundary e , then
 1. p lies in between left_edge_C2 and right_edge_C2
 2. e intersects right_edge_C2
 - both edges contribute an edge to C starting at the intersection point; or
 - both edges contribute an edge ending there
 3. e intersects left_edge_C2



Time Complexity Analysis

- Since each case only needs $O(1)$ to handle, `IntersectConvexRegions` can be complete in $O(n)$
- The common intersection of a set of n half-planes in the plane can be computed in $O(n \log n)$ time and linear storage

Incremental Linear Programming

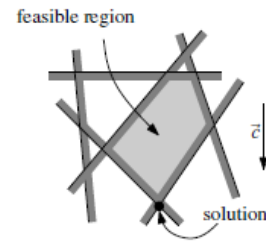
- A linear optimization problem is described as follows:

$$\begin{aligned} \text{Maximize} \quad & c_1x_1 + c_2x_2 + \cdots + c_dx_d \\ \text{Subject to} \quad & a_{1,1}x_1 + \cdots + a_{1,d}x_d \leq b_1 \\ & a_{2,1}x_1 + \cdots + a_{2,d}x_d \leq b_2 \\ & \vdots \\ & a_{n,1}x_1 + \cdots + a_{n,d}x_d \leq b_n \end{aligned}$$

- $c_1x_1 + c_2x_2 + \cdots + c_dx_d$ is called the objective function
- The intersection of these half-spaces is called the *feasible region* of the linear program

Low-Dimensional Linear Programming

- The objective function can be viewed as a direction in \mathbb{R}^d
 - maximizing $c_1x_1 + c_2x_2 + \dots + c_dx_d$ means finding a point (x_1, \dots, x_d) that is extreme in the direction $c = (c_1, \dots, c_d)$
- This can be solved by Simplex algorithm
 - designed mainly for high dimension
 - does not perform efficiently in low-dimensional (2-D in our case) linear programming



2-D Linear Programming

- The set of n linear constraints in our 2-dimensional linear programming problem is denoted by H
- The vector defining the objective function is $c = (c_x, c_y)$
 - The objective function is $f_c(p) = c_x p_x + c_y p_y$
- Our goal is to find a point $p \in \mathbb{R}^2$ such that $p \in \cap H$ and $f_c(p)$ is maximized
 - LP is denoted as (H, c)

Four Cases for the Solution of LP

- (iii) can be considered as a case of (iv) if proper priority is given to the points on the line



Definition of C_i

$$m_1 := \begin{cases} p_x \leq M & \text{if } c_x > 0 \\ -p_x \leq M & \text{otherwise} \end{cases}$$

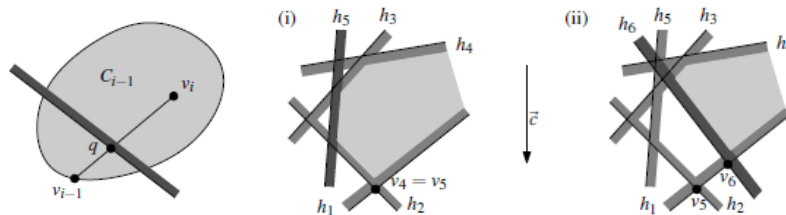
and

$$m_2 := \begin{cases} p_y \leq M & \text{if } c_y > 0 \\ -p_y \leq M & \text{otherwise} \end{cases}$$

- $C_i = m_1 \cap m_2 \cap h_1 \cap h_2 \cap \dots \cap h_i$
- $C_0 \supseteq C_1 \supseteq C_2 \dots \supseteq C_n = C$
- We denote the optimal vertex of C_i by v_i

Adding One More Half-Plane

- Let $1 \leq i \leq n$, and let C_i and v_i be defined as above. Then we have
 - If $v_{i-1} \in h_i$, then $v_i = v_{i-1}$
 - If $v_{i-1} \notin h_i$, then either $C_i = \emptyset$ or $v_i \in l_i$, where l_i is the line bounding h_i



Problem Transformation

- Assume that the current optimal vertex v_{i-1} is not contained in the next half-plane h_i . The problem we have to solve can be stated as follows:
Find the point p on l_i that maximizes $f_c(p)$, subject to the constraints $p \in h$, for $h \in H_{i-1}$
- A 1-dimensional linear program can be solved in linear time
 - If case 2 of previous result arises, then we can compute the new optimal vertex v_i , or decide that the linear program is infeasible, in $O(i)$ time

Incremental LP Algorithm

Algorithm 2DBOUNDEDLP(H, \vec{c}, m_1, m_2)

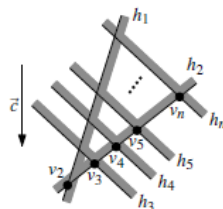
Input. A linear program $(H \cup \{m_1, m_2\}, \vec{c})$, where H is a set of n half-planes, $\vec{c} \in \mathbb{R}^2$, and m_1, m_2 bound the solution.

Output. If $(H \cup \{m_1, m_2\}, \vec{c})$ is infeasible, then this fact is reported. Otherwise, the lexicographically smallest point p that maximizes $f_{\vec{c}}(p)$ is reported.

1. Let v_0 be the corner of C_0 .
2. Let h_1, \dots, h_n be the half-planes of H .
3. **for** $i \leftarrow 1$ **to** n
4. **do if** $v_{i-1} \in h_i$
5. **then** $v_i \leftarrow v_{i-1}$
6. **else** $v_i \leftarrow$ the point p on ℓ_i that maximizes $f_{\vec{c}}(p)$, subject to the constraints in H_{i-1} .
7. **if** p does not exist
8. **then** Report that the linear program is infeasible and quit.
9. **return** v_n

Time Complexity

- The time complexity is $\sum_{i=1}^n O(i) = O(n^2)$.
- Is it that bad?
 - When case 1 or the other half of case 2 occur, the computation is much faster
 - Worst case =>



- How do we make sure it will do better?

Randomized LP Algorithm

Algorithm 2DRANDOMIZEDBOUNDEDLP(H, \vec{c}, m_1, m_2)

Input. A linear program $(H \cup \{m_1, m_2\}, \vec{c})$, where H is a set of n half-planes, $\vec{c} \in \mathbb{R}^2$, and m_1, m_2 bound the solution.

Output. If $(H \cup \{m_1, m_2\}, \vec{c})$ is infeasible, then this fact is reported. Otherwise, the lexicographically smallest point p that maximizes $f_{\vec{c}}(p)$ is reported.

1. Let v_0 be the corner of C_0 .
2. Compute a *random* permutation h_1, \dots, h_n of the half-planes by calling $\text{RANDOMPERMUTATION}(H[1 \dots n])$.
3. **for** $i \leftarrow 1$ **to** n
4. **do if** $v_{i-1} \in h_i$
5. **then** $v_i \leftarrow v_{i-1}$
6. **else** $v_i \leftarrow$ the point p on ℓ_i that maximizes $f_{\vec{c}}(p)$, subject to the constraints in H_{i-1} .
7. **if** p does not exist
8. **then** Report that the linear program is infeasible and quit.
9. **return** v_n

Time Complexity Analysis

- The 2-dimensional linear programming problem with n constraints can be solved in $O(n)$ randomized expected time using worst-case linear storage
- Let X_i be a random variable, which is 1 if $v_{i-1} \in h_i$, and 0 otherwise
 - The total time in line 6 is $\sum_{i=1}^n O(i) \cdot X_i$.
 - The expected value is $E[\sum_{i=1}^n O(i) \cdot X_i] = \sum_{i=1}^n O(i) \cdot E[X_i]$.
 - $E[X_i]$ is exactly the probability that $v_{i-1} \in h_i$, which is $2/i$ in worst case $\Rightarrow \sum_{i=1}^n O(i) \cdot \frac{2}{i} = O(n)$.

How to Determine if H is Unbounded in Direction of c?

- A linear program (H, c) is unbounded if and only if there is a vector d with $d \cdot c > 0$ such that $d \cdot \eta(h) \geq 0$ for all $h \in H$ and the linear program (H, c) is feasible, where $H = \{h \in H : \eta(h) \cdot d = 0\}$
- Let H be a set of half-planes and $\eta(h)$ be the outward normal of h , H_{\min} is the subset of H such that the inner product of $\eta(h)$ and c is minimum
 - H_{par} be the set of planes parallel to plane in H_{\min}
 - H_{par} could be empty

Description of Algorithm for Unbounded Determination

- Let H , H_{\min} , and H_{par} be defined as previously and I_{i^*} denotes the bound of h_{i^*} whose $\eta(h_{i^*})$ and c has min inner product, then
 - If $I_{i^*} \cap h_j$ is unbounded in the direction c for every half-plane h_j in $H \setminus (H_{\min} \cup H_{\text{par}})$, then (H, c) is unbounded along a ray contained in I_{i^*}
 - If $I_{i^*} \cap h_j$ is bounded in the direction c for some h_j in $H \setminus (H_{\min} \cup H_{\text{par}})$, then the linear program $(\{h_{i^*}, h_j\}, c)$ is bounded
- Whether H is unbounded in c , and the ray of the unbounded direction d if it is or the 2 planes that bound c can be computed in $O(n)$

UnboundedLP Algorithm

Algorithm UnboundedLP(H, c)

Input. A linear program (H, c) where H is a set of n half-planes and c is the vector defining the objective function.

Output. If (H, c) is unbounded, the output is a ray that is contained in the feasible region. If (H, c) is bounded, the output either consists of two half-planes h_{i^*} and h_{j^*} from H such that $(\{h_{i^*}, h_{j^*}\}, c)$ is bounded, or it is reported that the linear program is infeasible.

1. For each half-plane h_i in H , compute the angle θ_i
2. Let h_i be a half-plane with $\theta_i = \min_{1 \leq j \leq n} \theta_j$.
3. $H_{\min} \leftarrow \{h_j \text{ in } H \mid \eta_j = \eta_i\}$
4. $H_{\text{par}} \leftarrow \{h_j \text{ in } H \mid \eta_j = -\eta_i\}$
5. $H' \leftarrow H \setminus (H_{\min} \cup H_{\text{par}})$
6. Compute the intersection of the half-planes in $H_{\min} \cup H_{\text{par}}$.
7. If the intersection is empty
8. then Report that (H, c) is infeasible.
9. else Let h_{i^*} in H_{\min} be the half-plane whose bounding line bounds the intersection.
10. if there is a half-plane h_{j^*} in H' such that $l_{i^*} \cap h_{j^*}$ is bounded in direction c
11. then Report that $(\{h_{i^*}, h_{j^*}\}, c)$ is bounded.
12. else Report that (H, c) is unbounded along the ray $l_{i^*} \cap (\cap H')$.

Homework Assignment 2

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