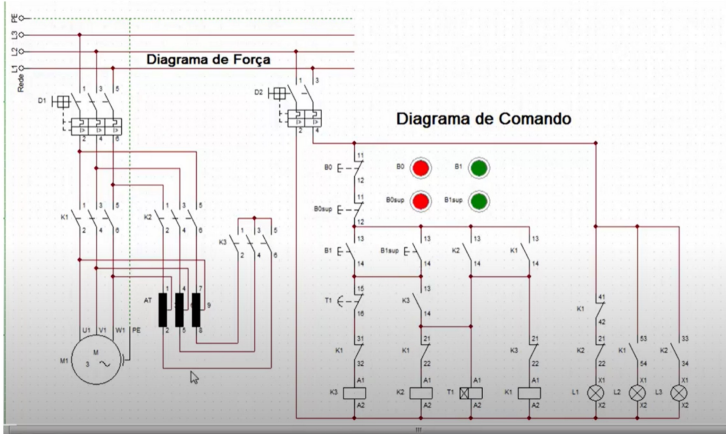


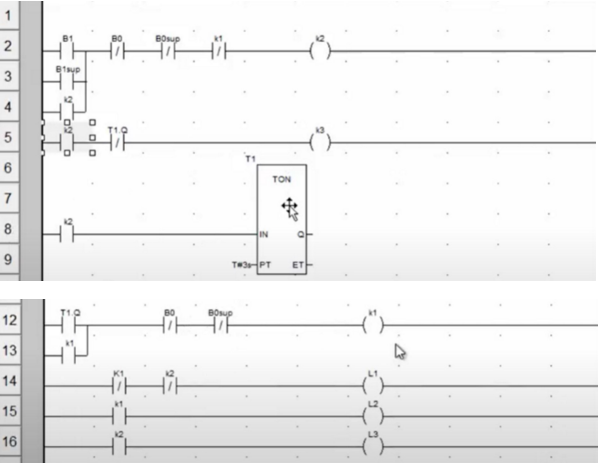
Chave Partida Compensadora

domingo, 2 de outubro de 2022 00:32

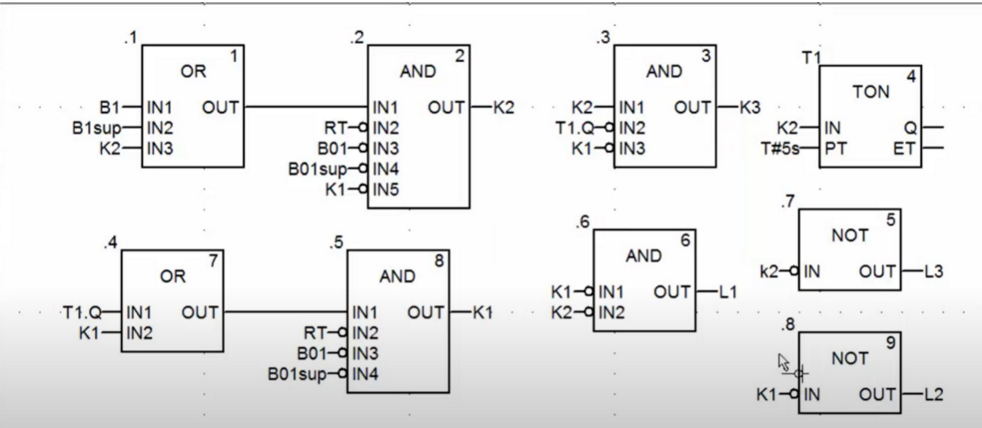
Chave Partida Compensadora



LADDER



FBD



LISTA DE INSTRUÇÕES (IL)

```
(* Chave Compensadora em IL *)

(* Contador k2 *)
LD      B1
OR      B1SUP
OR      K2
ANDN    B0
ANDN    B0SUP
ANDN    K1
ST      K2
ST      L3
STN     L1
(* CONTADOR ESTRELA K3*)
LD      K2
ANDN    T1.Q
ST      K3
```

```

(* TEMPO DE PARTIDA *)
CAL T1 (IN := K2 (*BOOL*),
        PT := T#5S (*TIME*))
(* CONTATOR DIRETO K1 *)
LD      T1.Q
OR      K1
ANDN    B0
ANDN    B0SUP
ST      K1
ST      L2

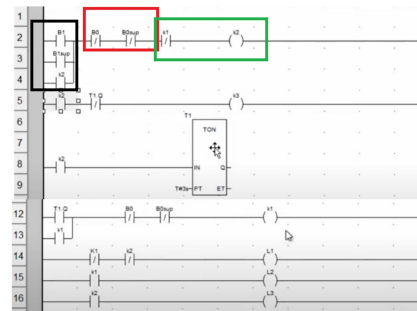
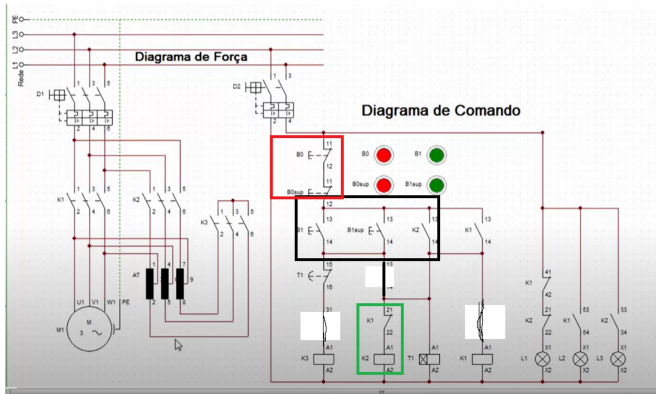
```

```

(* SINALIZAÇÃO MOTOR PARADO *)
LD      K2
OR      K1
STN     L1

```

Chave Partida Compesadora



```

(* Chave Compesadora em IL *)
(* Contador k2 *)
LD      B1
OR      B1SUP
OR      K2
ANDN    B0
ANDN    B0SUP
ANDN    K1
ST      L1
STN     L1
(* CONTADOR ESTRELA K3*)
LD      K2
ANDN    T1.Q
ST      K3
(* TEMPO DE PARTIDA *)
CAL T1 (IN := K2 (*BOOL*),
        PT := T#5S (*TIME*))
(* CONTATOR DIRETO K1 *)
LD      T1.Q
OR      K1
ANDN    B0
ANDN    B0SUP
ST      K1
ST      L2
(* SINALIZAÇÃO MOTOR PARADO *)
LD      K2
OR      K1
STN     L1

```