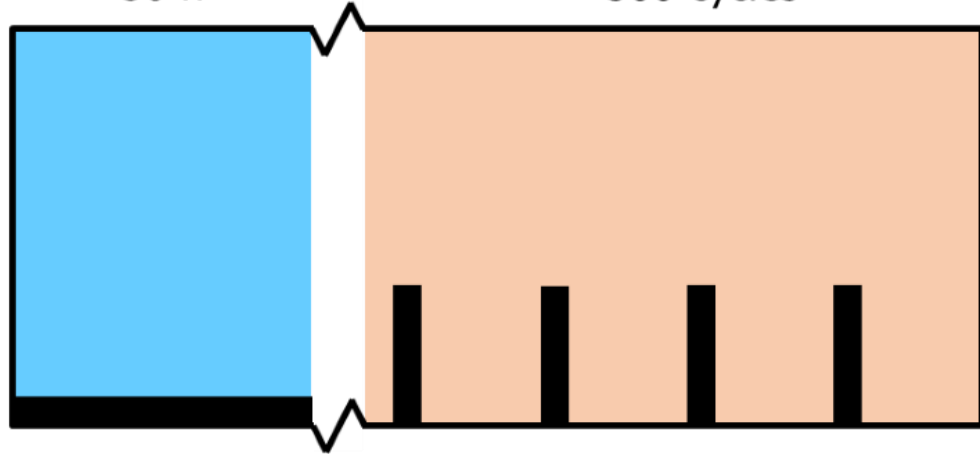


Steady-state
50 h

Feast/Famine regime
~500 cycles

Feed rate S



Steady-state
50 h

Feast/Famine regime
~500 cycles

Concentration S

