	20.0%	of Train	ing Data	a Used		30.0% of Training Data Used					40.0% of Training Data Used				
Whe-	38 7.42%	29 5.66%	5 0.98%	52.78% 47.22%	_	35 6.84%	22 4.30%	4 0.78%	57.38% 42.62%	-	29 5.66%	14 2.73%	1 0.20%	65.91% 34.09%	
Predicted Moe	2 45 8.79%	199 38.87%	50 9.77%	294 67.69% 32.31 %	_	44 8.59%	211 41.21%	47 9.18%	302 69.87% 30.13%	-	51 9.96%	225 43.95%	55 10.74%	331 67.98% 32.02%	
Pred Whe	3 _ 4 0.78%	37 7.23%	105 20.51%	146 71.92% 28.08%	-	8 1.56%	32 6.25%	109 21.29%	149 73.15% 26.85%	-	7 1.37%	26 5.08%	104 20.31%	137 75.91% 24.09%	
sum_co	43.68% 56.32%	265 75.09% 24.91 %	160 65.62% 34.38%	512 66.80% 33.20%	_	87 40.23% 59.77%	265 79.62% 20.38%	160 68.12% 31.88%	512 69.34% 30.66%	-	87 33.33% 66.67%	265 84.91% 15.09 %	160 65.00% 35.00%	512 69.92% 30.08%	
	50.0%	of Train	ing Data	a Used		60.0% of Training Data Used					70.0% of Training Data Used				
Type-		13 2.54%	2 0.39%	69.39% 30.61%	_	30 5.86%	12 2.34%	1 0.20%	69.77% 30.23%	-	35 6.84%	11 2.15%	1 0.20%	74.47% 25.53%	
the Whe	49 9.57%	222 43.36%	55 10.74%	326 68.10% 31.90%	-	52 10.16%	224 43.75%	50 9.77%	326 68.71% 31.29%	-	46 8.98%	227 44.34%	43 8.40%	316 71.84% 28.16 %	
Predicted Machine	3 4 0.78%	30 5.86%	103 20.12%	137 75.18% 24.82%	_	5 0.98%	29 5.66%	109 21.29%	143 76.22% 23.78%	-	6 1.17%	27 5.27%	116 22.66%	149 77.85% 22.15%	
sum_co	39.08% 60.92%	265 83.77% 16.23%	160 64.38% 35.62%	512 70.12% 29.88%	_	87 34.48% 65.52%	265 84.53% 15.47 %	160 68.12% 31.88%	512 70.90% 29.10%	_	87 40.23% 59.77%	265 85.66% 14.34%	160 72.50% 27.50%	512 73.83% 26.17%	
	80.0%	80.0% of Training Data Used					90.0% of Training Data Used				100% of Training Data Used				
Type-	34 6.64%	12 2.34%	1 0.20%	72.34% 27.66%	_	35 6.84%	13 2.54%	2 0.39%	70.00% 30.00%	-	47 9.18%	20 3.91%	3 0.59%	67.14% 32.86%	
Predicted Moe Jobs	48 9.38%	227 44.34%	41 8.01%	316 71.84% 28.16 %	-	47 9.18%	230 44.92%	45 8.79%	322 71.43% 28.57 %	-	35 6.84%	214 41.80%	34 6.64%	283 75.62% 24.38 %	
Pred Whe	3 <u>5</u> 0.98%	26 5.08%	118 23.05%	149 79.19% 20.81%	_	5 0.98%	22 4.30%	113 22.07%	140 80.71% 19.29%	_	5 0.98%	31 6.05%	123 24.02%	159 77.36% 22.64%	
sum_co	39.08% 60.92%	265 85.66% 14.34%	160 73.75% 26.25%	512 74.02% 25.98%	_	87 40.23% 59.77%	265 86.79% 13.21%	160 70.62% 29.38%	512 73.83% 26.17%	-	87 54.02% 45.98%	265 80.75% 19.25 %	160 76.88% 23.12%	512 75.00% 25.00%	
	He?	We?	HDe 3	SIMIN		He?	Mes	HDe 3	sumjin		Het	Mes	We?	sun jin	
			tual	•		Actual					Actual				