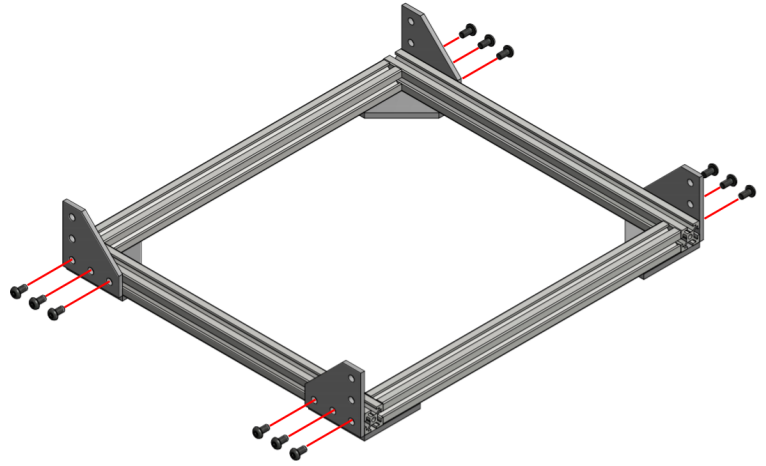
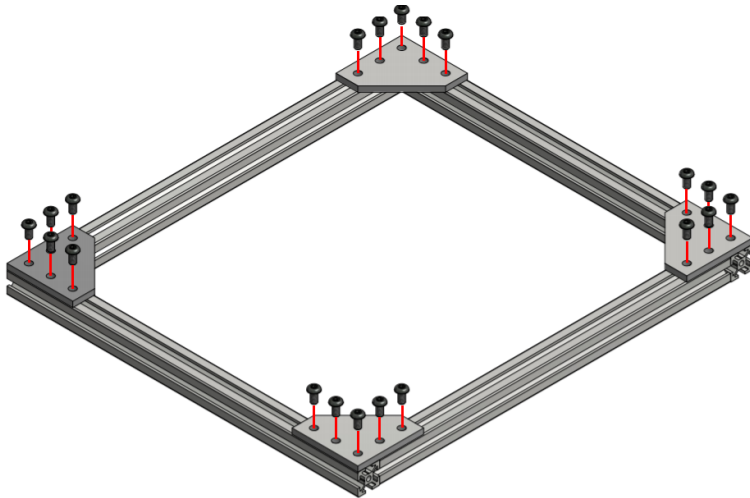


(1) With **Qty. 4 2020-320** extrusion lengths laid out as pictured, insert **Qty. 4 M5 Slot Nuts** into each of the two horizontal extrusion lengths, plus an additional **Qty. 2 M5 Slot Nuts** into the slot on the underside of one of the two (for use later), and then **Qty. 6 M5 Slot Nuts** into each of the two vertical extrusion lengths.



(4) With the assembly turned upside down, slide **Qty. 6 M5 Slot Nuts** into the two accessible outside edges. Then loosely attach **Qty. 4 L-plate Brackets** to the corners of the assembly using **Qty. 3 M5x10 BHCS** fastened to the Slot Nuts for each.



(3) Bringing the lengths together and squaring the corners, add **Qty. 4 L-plate Brackets** to the corners and fasten in place with **Qty. 5 M5x10 BHCS** each. If using a square or protractor that provides enough accuracy, tighten fully. Otherwise, leave just loose enough to adjust extrusion by hand as needed.

THIS IS THE FRAME SUPER-ASSEMBLY DONE