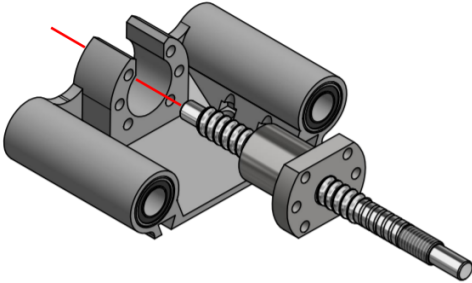
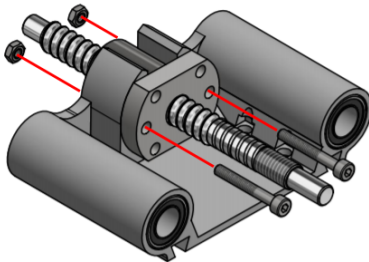


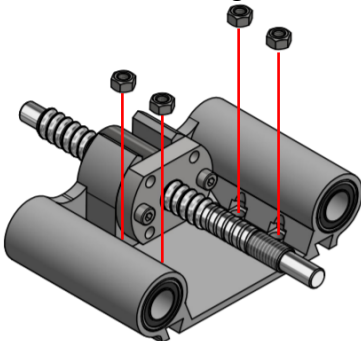
- (1) Press **Qty. 4 LM12UU** Linear Bearings into **Z-Carriage**



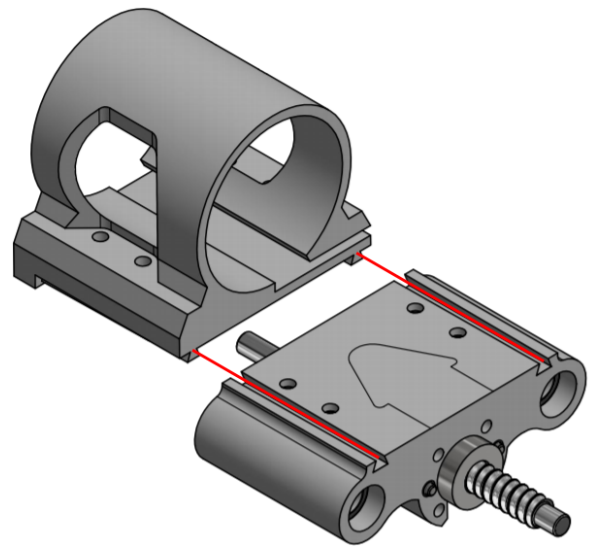
- (2) Press a **SFU1204-150mm** into **Z-Carriage**



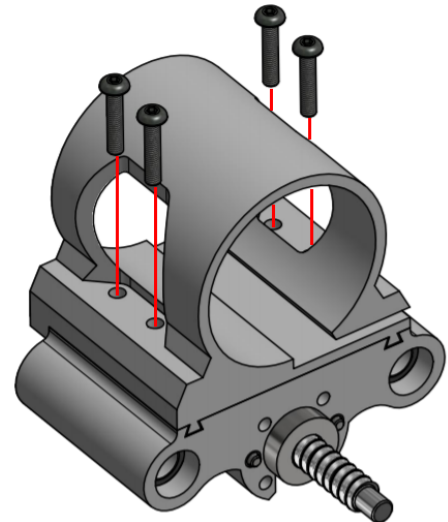
- (3) Secure the **SFU1204-150mm** in place tightening **Qty. 2 M4x30 SHCS** through the bushing and mount to **Qty. 2 M4 Hex Nut** in the opposing recesses (using a **3mm driver**)
(Optionally you may install Qty. 6 of each fastener at the provided points to ensure additional strength and rigidity)



- (4) Press **Qty. 4 M5 Hex Nut** into the recesses on the inside of **Z-Carriage**
(Optionally add adhesive for better retention)



- (5) Slide the **Spindle Mount** or **Toolhead Mount** of your choice into the keyed retainer on the back of the assembled **Z-Carriage**



- (6) Secure the **Spindle Mount** or **Toolhead Mount** of your choice by tightening **Qty. 4 M5x25 BHCS** through the mount and carriage to the Hex Nuts retained below (using a **3mm driver**). If you are using a self-tightening clamp design (pictured), leave the fasteners on the clamping surface finger tight until the spindle has been installed.