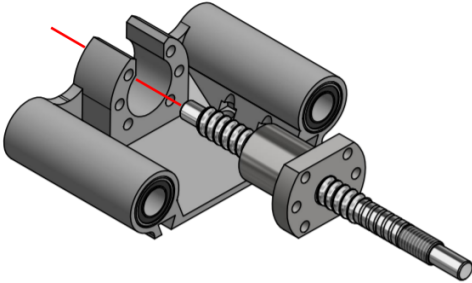
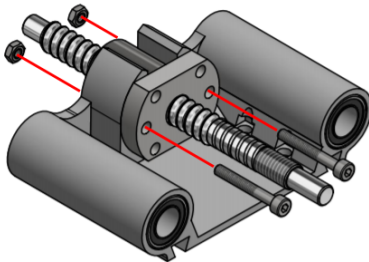


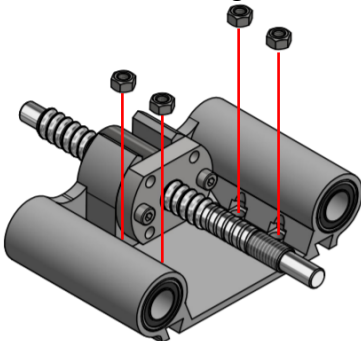
- (1) Press **Qty. 4 LM12UU** Linear Bearings into **CarriageBase**



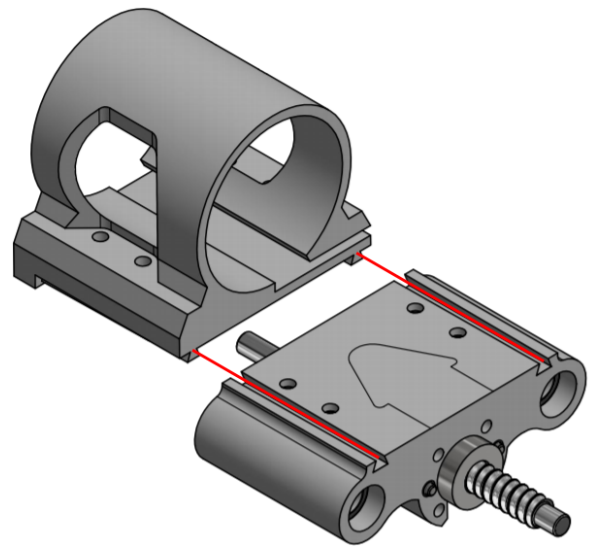
- (2) Press a **SFU1204-150mm** into **CarriageBase**



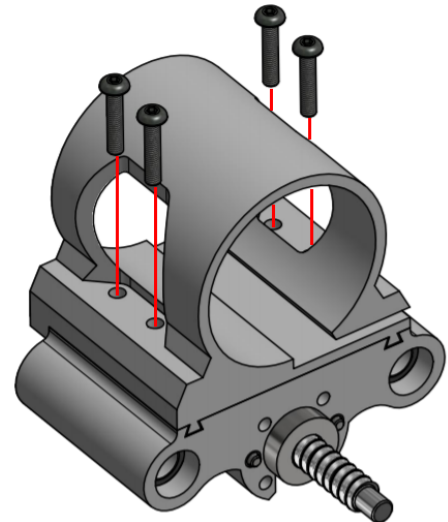
- (3) Secure the **SFU1204-150mm** in place tightening **Qty. 2 M4x30 SHCS** through the bushing and mount to **Qty. 2 M4 Hex Nut** in the opposing recesses (using a **3mm driver**)
(*Optionally you may install Qty. 6 of each fastener at the provided points to ensure additional strength and rigidity*)



- (4) Press **Qty. 4 M5 Hex Nut** into the recesses on the inside of **CarriageBase**
(*Optionally add adhesive for better retention*)



- (5) Slide the **Spindle Mount** or **Toolhead Mount** of your choice into the keyed retainer on the back of the assembled **CarriageBase**



- (6) Secure the **Spindle Mount** or **Toolhead Mount** of your choice by tightening **Qty. 4 M5x25 BHCS** through the mount and carriage to the Hex Nuts retained below (using a **3mm driver**). If you are using a self-tightening clamp design (pictured), leave the fasteners on the clamping surface finger tight until the spindle has been installed.

NOTE: THESE ARE ROUGH UNFORMATTED INSTRUCTIONS DESIGNED FOR REVIEW AND PROOFING BY THE DEVELOPMENT COMMUNITY ONLY.

FINAL DOCUMENTATION MAY VARY; THE DEVS ARE NOT RESPONSIBLE FOR DAMAGE OR LOSS DUE TO VARIANCE FROM FINAL RELEASE.