

General data

1

General information	notes	Statistical and economical dat	а	notes
name of the company	legal name of the company	number of employees	-	
city	city where production is located	annual turnover	M€/year	
name of contact person		annual production cost	M€/year	Specify total factor inputs for production
position of contact person in the company		base year for economic data	-	Specify the reference year for economic parameters
address		growth rate of the production volume foreseen	%/year	growth rate of the production volume foreseen for the next 5 years
Telephone No		Is the company independent ?	yes/no	
Fax No		yearly O&M heat & cold supply system	€/year	
E-mail		yearly O&M electrical equipment	€/year	
description of the industry		Period of operation		notes
branch		total hours of operation per working day	h/day	e.g. 3x6 hours = 3 turns of 6 hours each
NACE code branch		number of shifts	-	
sub-branch		days of production / operation per year	days	Specify holiday periods and periods of stops for
NACE code sub-branch		principal period of holidays or stops for maintenance	dd/mm-dd/mm	maintenance

Information on products	Product 1	Product 2	Product 3	Other products	notes
type of product name					
product's code -					
quantity of product(s) per year					
measurement unit for product quantity					Specify the measuring unit and the quantyty (e.g. liters of milk (crude or processed) / year, hl of beer/year
annual turnover per product M€/year					



Energy consumption

2

Fuel consumption and cost	1	2	3	4	5	6	
Fuels used _							
unit							
annual consumption units/year							If possible, provide the monthly data in separate sheet and/or the fuel bills. Specify the energy equivalent in base of LCV (lower calorific value)
MWh / year (LCV)							, , , , , , , , , , , , , , , , , , , ,
fuel price €/kWh LCV							Specify expenditures without VAT
annual energy cost €/year							Total cost

Electricity cosumption and cost								
Tariff		Peak	Standard	Valley	TOTAL	self-generation (co-generation)	sales to grid (co- generation)	If possible, provide the monthly data in separate sheet and/or the electricity bills
annual consumption	MWh / year							Specify the consumption in the different periods of generation (co-generation), provide the total
contracted power	kW							electrical production and the sales to grid
tariff type / class	-							Specify expenditures without VAT
tariff on installed power	€/kWmonth							Fixed cost of supply
tariff on consumption	€/MWh							Cost of consumption excluding fixed costs
annual electricity cost	€/year							Total cost / total sales (incl. bonus)
		Elec	ctricity for thermal u	ses	Electr	ricity for non-therma	l uses	
Electric consumption according type of us	se	Refrigeration	Air Conditioning	Other uses	Motors and machines	Electro-chemics		If there are other uses, specify them in a separate sheet
	MWh / year							

Energy consumption by product/service	Product 1	Product 2	Product 3	Other products	Auxiliary services		%	If possible, specify the
Total fuel consumption MWh / year (LCV)						Percentage of energy		energy consumption of the different production
Electricity consumption MWh / year						cost on overall production cost:		lines



Process data

3

Processes description		1	·	2	3	Give an organizational diagram of the production process (e.g. the flux
process short name	-					of crude milk in chease production or the the flux of car chasis in the automobile industry)
description of the process	-					Give a brief description of the process or the unitary operation
process type	continuous / batch					Specify the unit operation type (EINSTEIN classification)
unit operation type	-					Specify if it is a continuous or a batch process
product or process medium (water, oil, air,)	-					The medium that is in direct contact with the treated product, e.g. air for drying, Iye or water for washing, etc
typical (final) temperature of the process medium during operation	°C	,				 Give the temperature of the process medium and not that of the heat supplying medium.
inlet temperature of the process medium (before heat recovery)	°C					Inlet temperature of the process medium before heat recovery
start-up temperature of process medium (after breaks)	°C					 Temperature of the process equipment before heating up when process start-up begins
daily inflow of process medium	m³					Continuous process: Fluid flow rate times hours of circulation. Batch process with fluid renewal: volume times No. of lots.
volume of the process medium within the equipment or storage	m³					e.g. volume of liquid in a bottle for cleaning
Power requirement of the process in operation	kW					Power requierment during operation at steady state (thermal losses, evapoartion, endogenous chemical recations; without heating of circulating fluid)
Waste heat recovery for this process						 1
Exists heat from heat recovery for the process?	(yes/no)					If affirmative, give some brief description of the heat recovery system
source of waste heat	-					Specify the heat source (e.g. heat lossed from process X, flue gases from boiler Y, etc)
inlet temperature of the process medium (after heat recovery)	°C					Inlet temperature (towards the system) of the process medium after the heat recovery
Waste heat (available for heat recovery)					notes
medium of outgoing waste heat flows	-					Specify media of waste heat flows (up to 3)
temperature of outgoing (waste) heat flows	°C					Temperature of the outgoing waste heat flow (e.g. water or hot humid air at the outlet of a drying process)
specific enthalpy of outgoing (waste) heat flows	°C					Enthalpy of the outgoing waste heat flow (e.g. water or hot humid air at the outlet of a drying process)
final temperature of outgoing (waste) heat flows	°C					Minimum temperature to which the waste heat flow can be cooled. If there is no limit specify 0
daily outflow of process medium	m³					Can be different from the incoming flow if e.g. there is evaporation or some chemical reaction.
can heat be recovered from the outflowing medium?	(yes/no)					If NO, specify why: e.g. contamination with substances which can affect the heat exchanger



Process data (continued)

3b

ļ	Schedule			·	
ı	hours of process operation per day	h/day			
ı	number of batches per day	-			For batch processes: specify the total duration of process, e.g. 3 batches/day x 2 hrs/batch = 6 hrs. If possible, specify daily program.
ı	duration of 1 batch	h			
L	days of process operation per year	days / year			

Data of existing Heat/Cold supply to the	process	-		-			notes
Medium supplying heat or cold to the process (water, steam, air)	-						Medium supplying heat or cold to the process (up to 3)
heat or cold supply to the process from distribution line / branch No.	-						Specify the distribution(supply) line of heat/cold feeding the process, using the nomenclature of the hydraulic scheme
temperature of the incoming medium supplying heat or cold to the process/heat exchanger	°C						Temperature of the supplying medium at heat exchanger's inlet
flow rate of the heat supply medium (close to process)	m³/h						Mass flow of the heat/cold supplyind medium
Total yearly process heat consumption	MWh / year						Total net useful process heat consumed for the process

Process data annex: time schedules

3A

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Continuous / batch		1	2	3	4	5		
hours of process operation	h/day						total hours of operation	per day
please thick weekdays								
	Monday							
	Tuesday							
	Wednesday						1	
	Thursday						check (X) the days the p	process is operating
	Friday						1	
	Saturday						-	
	Sunday						-	
please indicate time table(s)								
start time 1							-	
end time 1							Indicate the start and st	op time for each process al day
start time 2							3.37	· · · · ,
end time 2								
number of batches per day	-							
duration of 1 batch	h						Indicate the duration of	each batch
start-up	min						Indicate the start-up tim process temperature	e for a batch to reach the
continuous process	min						<u>'</u>	hen process temperature
days of process operation per year	days / year							peration per year

Generation of heat and cold

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Equipment for heat and cold ge	neration	-					General notes: 1) If there are equipment units of the same type and they supply heat or cold to the same distribution line, they should be entered as a single column. The data for single unit is entered, and the number of the units of the same type is indicated. 2) Equipment units of the same type, but supplying heat or cold to different distribution lines should be entered in different columns.
Descriptive data		1	2	3	4	5	
Short name of equipment	-						Give some brief name of the equipments to identify them in the reports
Manufacturer	-						Attach the technical data if available
Year of manufacturing or/and installation?	-						Year of manufacturing or installation
Model	-						Model according manufacturer nomenclature
Type of equipment	-						e.g. boiler / burner / chiller / compressor / CHP motor
Number of units of the same type	-						Specify how many units of this type exist
		•		•		•	
Technical data						•	
Nominal power (heat or cold, output)	kW						Power at manufacturer nominal conditions
Fuel type	-						Select fuel type from predefined list
Fuel consumption (nominal)	-						Specify the units below
Units (fuel consumption)	-						Specify units for the nominal fuel consumption, e.g. m3/h, l/h, kg/h
Electrical power input	kW						Electrical power, incl. auxiliary components, such as water pumps, control,
Mean overall thermal conversion efficiency	-						Specify the efficiencyof boiler or EER(COP) for cold generation
Mean utilisation factor (full capacity = 100%)	-						Specify the mean supplied power of the boiler/cooler/etc with respect to its nominal power
Boilers only:							
Temperature of exhaust gas at standard operation conditions	°C						Only for boilers and CHP
Excess air ratio	-						Only for boilers and CHP
CHP only			I	_	I		
Electricity production	-						Only for CHP motors
Electrical conversion efficiency	-						Only for CHP motors



Generation of heat and cold

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Heat source / sink							
Heat or cold supplyed to the distribution line / branch (piping or duct) no.	-						Specify the tube for supply to the equipment, using the nomenclature of the block "distribution system"
Heat pumps only:							
Low temperature heat source	-						If waste heat is used, indicate the process or equipment from which waste heat originates
Temperature of heat source	°C						Temperature of the medium entering the evaporator
Thermal power input (thermal heat pumps only)	kW						Power applied to the generator of a thermal heat pump
Driving temperature (thermal heat pumps only)	°C						Temperature of heat supply fluid entering the generator
Origin of high temperature heat source (thermal heat pumps only)	-						Indicate if the circuit of the heat supply to generator is closed or opened (waste heat released to ambient)
Refrigerant	-						Refrigerant or working fluid
		•	•	•		•	·
Schedule			•	-	-	•	
Hours of operation per day	h/day						Specify representative mean values
Days of operation per year	days / year						Specify representative mean values

Generation of heat and cold

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Equipment for heat and cold ge	neration	-					General notes: 1) If there are equipment units of the same type and they supply heat or cold to the same distribution line, they should be entered as a single column. The data for single unit is entered, and the number of the units of the same type is indicated. 2) Equipment units of the same type, but supplying heat or cold to different distribution lines should be entered in different columns.
Descriptive data		1	2	3	4	. 5	<u></u>
Short name of equipment	-						Give some brief name of the equipments to identify them in the reports
Manufacturer	-						Attach the technical data if available
Year of manufacturing or/and installation?	-						Year of manufacturing or installation
Model	-						Model according manufacturer nomenclature
Type of equipment	-						e.g. boiler / burner / chiller / compressor / CHP motor
Number of units of the same type	-						Specify how many units of this type exist
Technical data							
Nominal power (heat or cold, output)	kW						Power at manufacturer nominal conditions
Refrigerant	-						Refrigerant or working fluid
Electrical power input	kW						Electrical power, incl. auxiliary components, such as water pumps, control,
Mean overall thermal conversion efficiency	-						Specify the efficiencyof boiler or EER(COP) for cold generation
Mean utilisation factor (full capacity = 100%)	-						Specify the mean supplied power of the boiler/cooler/etc with respect to its nominal power
Thermal chillers only							
Fuel consumption (nominal)	-						Specify the units below
Units (fuel consumption)	_						Units (fuel consumption)



Hours of operation per day

Days of operation per year

h/day

days / year

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Generation of heat and cold

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Specify representative mean values

Specify representative mean values

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Heat source / sink						
Heat or cold supplyed to the distribution line / branch (piping or duct) no.	-					Specify the tube for supply to the equipment, using the nomenclature of the block "distribution system"
Chillers only					_	
Destination of waste heat	-					If applies, specify heat exchanger where waste heat is used
Temperature of re-cooling	°C					Outlet temperature of cooling water or hot air stream
Thermal power input (thermal chillers only)	kW					Power applied to the generator of a thermal chiller
Driving temperature (thermal chillers only)	°C					Temperature of heat supply fluid entering the generator
Origin of high temperature heat source (thermal chillers only)	-					Indicate if the circuit of the heat supply to generator is closed or opened (waste heat released to ambient)
		•	•	•	•	
Schedule						



Distribution of heat and cold

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Distribution of heat/cold		1	2	3	4	5	Attach a simplified scheme of the hydraulic system of processing a distribution of heat/cold
name of the branch / distribution system	-						Give some brief name or number of the distribution tube consistent with the hydraulic scheme
heat or cold distribution medium	-						e.g air for drying process, vapour, hot water, refrigerant,
nominal production or circulation rate (specify units)	m³/h kg/h						
outlet temperature (to distribution)	°C						Temperature of supply medium from equipment
return temperature (from distribution)	°C						Temperature of return of the supply medium from distribution (retu temperature of condensate in a vepour system)
Rate of recirculation	%						Specify the rate of recirculation of the heat/cold supply medium (1 totally closed circuit)
feed-up in open circuit	°C						Temperature of medium of distribution of heat/cold entering in ope circuit (e.g. temperature of water entering from network)
pressure of heat or cold distribution medium	bar						Working pressure for the heat/cold supply medium
total length of distribution piping or ducts (one way)	m						Only distance one way
total coefficient of heat losses for piping or ducts	kW/K						For the whole duct: go and return
mean pipe diameter	mm						
insulation thickness	mm						
-		•	•	•	•	•	· · · · · · · · · · · · · · · · · · ·
torage							
number of the storage units	-						Specify the number of storage units of the same type
volume of the storage	m³						Volume of the storage medium of a single single storage unit
type of heat storage	-						Select from predefined list
pressure of heat storage medium	bar						Pressure of the process medium entering the storage unit if difference from storage medium
maximum temperature of the storage	°C						The maximum temperature to which storage unit can be operate



Heat recovery

6

Heat exchanger no.		1	2	3	4	5	
Short name of heat exchanger	-						Give a short name of the equipment
Heat exchanger type	-						Specify the type of heat exchanger, e.g. shell-and-tube, plate, fin-and-tube
Heat transfer rate	kW						Heat transfer rate for the specific working conditions
Log. Mean Temperature Diff. (LMTD)	K						Between the fluids in the heat exchanger
Total heat transfered	MWh						Heat transferred for year
Heat source (process [+outflow no.], equipment,)	-						Indicate: Process, Equipment, Distribution line, Compressor, Electric motor, together with its number
Inlet temperature (source)	°C						Inlet temperature of the hot fluid
Inlet specific enthalpy (source)	kJ/kg						Inlet enthalpy of the hot fluid
Outlet temperature (source)	°C						Outlet temperature of hot fluid
Outlet specific enthalpy (source)	kJ/kg						Outlet enthalpy of the hot fluid
Heat sink (process, pipe/duct)	-						Indicate: Process or Distribution line and number. If heat exchange is via storage, it should be defined in the distribution line
Inlet temperature (sink)	°C						Inlet temperature of the cold fluid
Outlet temperature (sink)	°C						Inlet enthalpy of the cold fluid



Heat recovery

6b

waste heat from electrical equipment		1	2	3	4	5		
Short name of electrical equipment	-						Give a short name of the equipment	
Equipment type	-						specify type of equipment, e.g. compressor, electric motor,	
Waste heat type	-						specify type of waste heat (e.g. Recooling of compressed air, cooling wate of motor/compressor,)	
Available waste heat	kW						estimated quantity	
Medium	-						Waste heat carrying medium (fluid)	
Flow rate	kg/h						Specify the flow rate of the waste heat carrying medium	
waste heat temperature	°C						Specify the temperature of the waste heat medium at the outlet	
present use of waste heat	yes/no						If yes, specify distribution pipe / duct or heat exchanger wwhere waste f is used at present	
Schedule								
hours of operation per day	h/day							
number of batches per day	-						Indicate the operation schedule of the waste heat producing equipmen	
duration of 1 batch	h							
days of process operation per year	days / year							



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Renewable energies

7

Main motivation for renewable e	energy use				possibility of saving fuel cost	yes/no	
Are you interested in the use of renweable	· /02/22			contribution to	a more ecologic energy supply	yes/no	!
energy? (solar thermal/biomass)	yes/no			using solar energy helps for a be	tter marketing of your products	yes/no	!
			others:				
Solar thermal energy			7				
Latitude of the site	۰			ly. E.g. Rome's latitude is 41,90°			
Annual radiation on tilted surface (total)	kWh/m².a		Annual average solar specific ra	adiation on the horizontal			
		1	2	3	4	,	
Short name of the available area	-					Define a short name for each so installation in order to clearly ide	urface area available for entify them
Availabe roof, ground, wall area	m²					If there are different surfaces aveach surface area	/ailable, give the measure of
Positioning of the surface	Inclination (°)					Give the surface inclination wit	th respect to the horizontal (i.e.
	Orientation					tilt angle, in degrees only) Consider shadows due to buildi	troca ata : all over the
Shading problems?	-					year, in winter time or in early n	morning/late afternoon
Distance between the roof, ground, wall area(s) and the technical room or process	m					Estimate the piping lenght (sing ground, wall area to the technical	le way) from the roof, al room or to the process
Roofs only:						Specify the type of roof, e.g. co	mposite sandwich panels, etc
Type of roof	-						
Static load capacity of the roof(s)	kg/m²					The additional weight of a solar kg/m²	collector field is about 25-30
Is a plant/drawing of building(s) and surface(s) available?	yes/no					Enclose the plant of the building surface(s)	g(s) and/or a drawing of the
Biomass							
Availability of biomass from the processes				Availability of biomass f	rom the region		
Type of biomass available from processes	_]		J		
,	11/mm dd/mm		-	Type of biomass			1
Period of year the biomass is available	dd/mm-dd/mm		Specify if the availability is continuous or during some	available	-		
Number of days biomass is produced	days		specific season of the year	Unit price of biomass			
Daily quantity of biomass	t/day			Period of year the biomass is available			Specify if the availability is continuous or during some
Space availability to stock biomass?	m3		Specifythe volume	Number of days the biomass is produced	days		specific season of the year
LCV biomass	kWh/kg						
Humidity	%						

Buildings

8

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Building (or part of building)		1	2	3	4	5	Attach a brief description/plan of the building
Building short name							Give some brief name of the buildings to identify them in the reports
Constructed surface	m2						Surface limited by building's perimeter multiplied by number of floors
Useful surface	m2						Total useful surface of building (excluding walls)
Use of the building							Specify use, e.g. offices, production, storage,
Global data on energy demand							
Maximum heating power	kW						Maximum heating power (without including the security coefficient
Maximum cooling power	kW						of the equipment)
Annual heating demand	MWh / year						Thermal demand (useful heat and cold). Indicate MONTHLY data in
Annual demand of air conditioning	MWh / year						a separate table (if available)
Daily consumption of DHW	l/day						Only consumption of hot water that is not included yet in "Processes"
Hours of occupation	h/day						Occupational ported of the building
Days of use per year	days/year						Occupational period of the building
Holidays period o	dd/mm-dd/mm			_			Period of year that the building is not used
Heating period of	dd/mm-dd/mm						Indicate period, e.g. October - February
Air conditioning period of	dd/mm-dd/mm						and the period, e.g. Coloser - Condary



Economic parameters

9

Economic parameters used in the econo	mic analy	sis and the co	omparative analy	ysis of possibl	e alternatives						
General inflation rate	%		Specify the rate of	prices variation es	timated for the						
Rate of increment of energy prices	%		useful life of the installations (e.g. in the next 15-20 years)								
Nominal rate of interest for external financing of installations	%										
Percentage of external financing for installations	%		Percentage of the external financing for the inversions								
Company specific discount rate	%										
Time for economic amortisation of installations	years										
			•		•						
Operation and maintenance costs											
		Total cost	Utilities and operating materials costs	Labour costs	External costs	Regulatory compliance, insurance and future liability costs					
		€/year	€/year	€/year	€/year	€/year					
General maintenance	Ī										
Buildings											
Machines and equipment for processes											
Generation and distribution of heat and cold											
Total											
-				•	•						
Externalisation of energetic services						·					
Is there any energy mana	gement sys	tem implemented	? yes/no								
Are some of the energy services externalized ? yes/no											