×							
0	0		0		×	0	0
×					×		
0	0		0	0		0	0
	+				×		
O ×	0 +	O	0	× •		O ×	0
^							
0	0		0	0		0	0

Drill Map:

^{× 0.400}mm / 0.0157" (9 holes) O 0.750mm / 0.0295" (24 holes) + 0.900mm / 0.0354" (2 holes) □ 1.400mm / 0.0551" (8 holes)