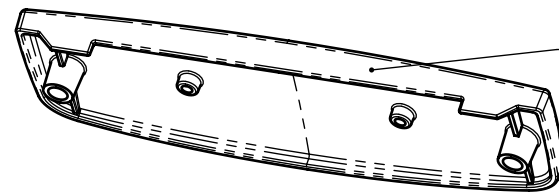


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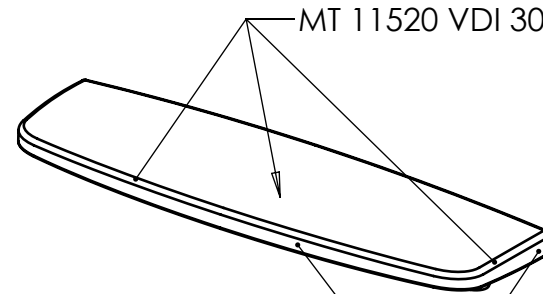
3

2

1



POLI INDUSTRIEL  
/ INDUSTRIAL POLISH



MT 11520 VDI 30

POLI INDUSTRIEL  
/ INDUSTRIAL POLISH

NOTES: SAUF INDICATION CONTRAIRE.

- NORMES APPLICABLES ET SPÉCIFICATIONS:  
ASME Y14.3-2008, MULTIVIEW ET DESSINS VUE EN COUPE.  
ASME Y14.4M-2009, DESSINS ILLUSTRÉS.  
ASME Y14.5-2009, DIMENSIONS ET TOLERANCES.  
ASME Y14.38-2007, ABREVIATIONS ET ACRONYMES.
- TOUTES LES DIMENSIONS SONT EN MILLIMÈTRE.
- MATIERE : A.B.S POLYLAC PA 765 TEINTÉ MASSE RAL 5010.
- LE GRAINAGE EXTÉRIEUR EST DU MT 11520 VDI 30  
PAS DE GRAINAGE INTÉRIEUR.
- POUR LES FORMES NON COTÉES SE RÉFÉRER À LA NUMÉRISATION.
- TOUTES LES DIMENSIONS SONT EN MILLIMÈTRE.  
INSERTS AFFLEURANTS À +0/-0.5MM.  
ARRASER LA CAROTTE D'INJECTION À +0/-0.2MM.  
BAVURE N'EXCÉDANT PAS 0.2.  
MARQUE D'ÉJECTEUR ±0.1.
- IDENTIFIANT DE CARACTÉRISTIQUE CRITIQUE.
- POUR GÉNÉRALES TOLERANCES DIMENSIONNELLES VOIR LE TABLEAU.
- PARTIE / COMPONENT POUR ÊTRE CONFORME ROHS.

NOTES: UNLESS OTHERWISE SPECIFIED.

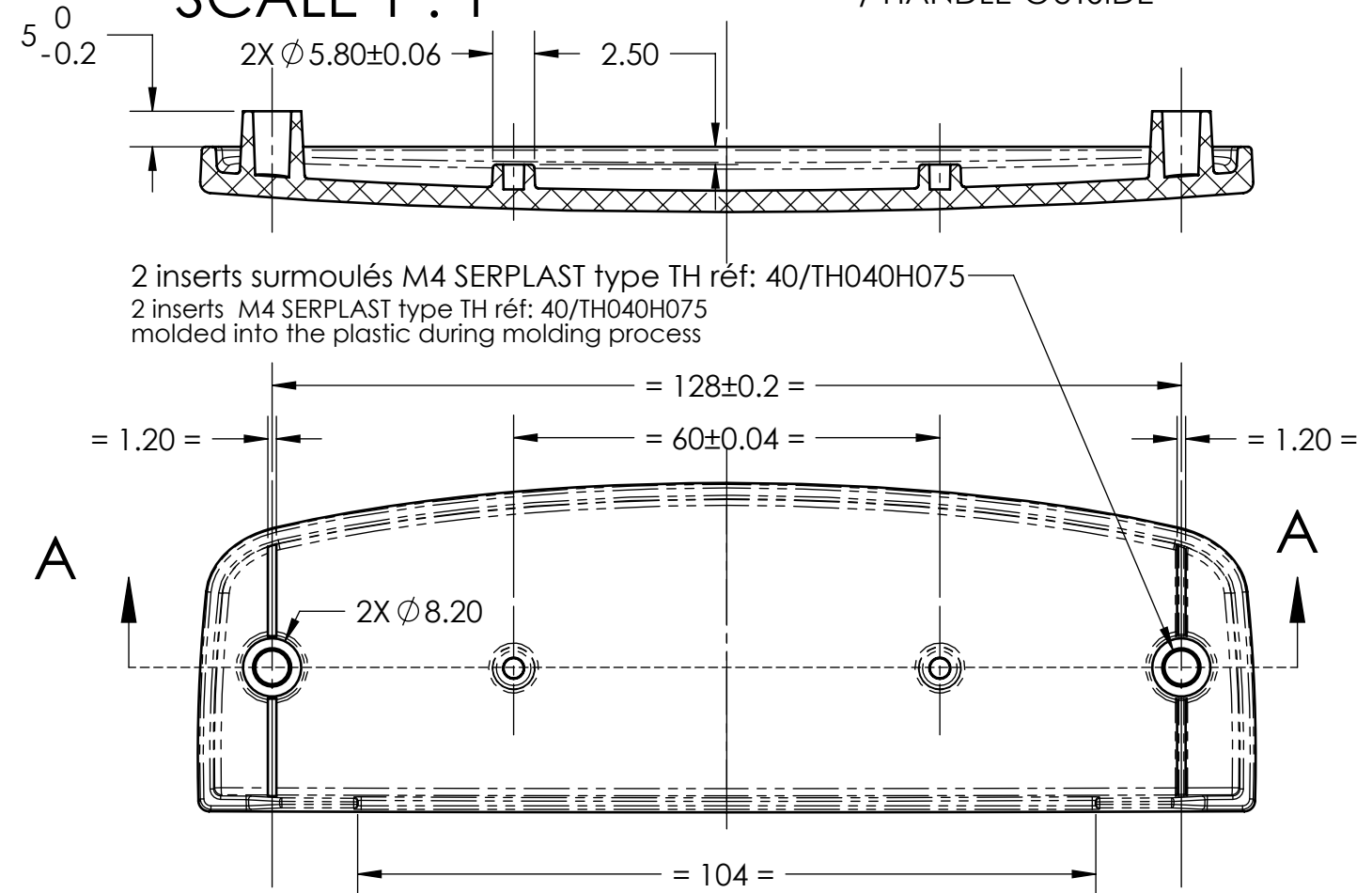
- APPLICABLE STANDARDS/SPECIFICATIONS:  
ASME Y14.3-2008, MULTIVIEW AND SECTIONAL VIEW DRAWINGS.  
ASME Y14.4M-2009, PICTORIAL DRAWINGS.  
ASME Y14.5-2009, DIMENSIONS AND TOLERANCES.  
ASME Y14.38-2007, ABBREVIATION AND ACRONYMS.
- ALL THE DIMENSIONS ARE IN MILLIMETER.
- MATERIAL : ABS POLYLAC PA 765 A THROUGH-COLOURED RAL 5010.
- THE TEXTURING OUTSIDE IS MT 11520 VDI 30  
NO TEXTURING INSIDE.
- FOR THE UN-DIMENSIONED FEATURES, REFER TO CAD MODEL.
- INSERT TO BE INSTALLED FLUSH +0/-0.5MM.  
GATES TO BE 0.0 / -0.2 MM .  
FLASH NOT TO EXCEED 0.2 .  
EJECTOR MARKS TO BE ±0.1 .
- CRITICAL DIMENSION IDENTIFICATION.
- FOR GENERAL DIMENSIONAL TOLERANCES REFER TABLE ON SHEET 4.
- PART/COMPONENT TO BE ROHS COMPLIANT.

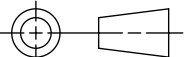
## REVISIONS

REV	DESCRIPTION	DATE	APPROVAL
B	RELEASE/CHANGE PER ECO-R213924	SEE AGILE	SEE AGILE

## SECTION A-A SCALE 1 : 1

EXTERIEUR POIGNEE  
/ HANDLE-OUTSIDE



GENERAL DIMENSIONAL TOLERANCES				PROPRIETARY & CONFIDENTIAL. THIS DOCUMENT MAY NOT BE COPIED, DISCLOSED, OR USED IN WHOLE OR IN PART WITHOUT THE CONSENT OF COVIDIEN.				
DEC.	DEC.	DEC.	DEC.	TITLE:  HANDLE RB0505		COVIDIEN  6135 Gunbarrel Avenue Boulder, CO 80301  © 2012 COVIDIEN ALL RIGHTS RESERVED.		
X +/-	.x +/-	.xx +/-	.xxx +/-					
<div>8</div>	<div>8</div>	<div>8</div>	<div>8</div>					
DEC.	HOLES	FRAC.	ANG.					
.xxxx +/-	+/-	+/-	+/-	DRAWN: FRANCIS LABADESSE		DATE: 31MAY2006		
<div>8</div>	<div>8</div>	<div>8</div>	<div>8</div> °					
SCALE: 1:5				CHECKED: SEE AGILE		DRAWING NO.:  3823200		REV B
DO NOT SCALE DRAWING								
THIRD ANGLE PROJECTION				APPROVED: SEE AGILE		SHEET: 1 OF 4		
								

4

3

2

1

4

3

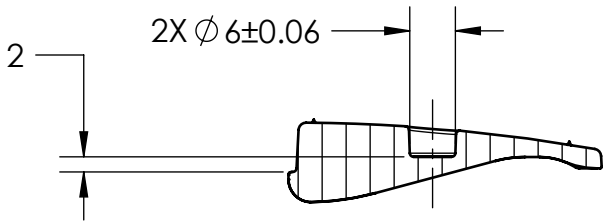
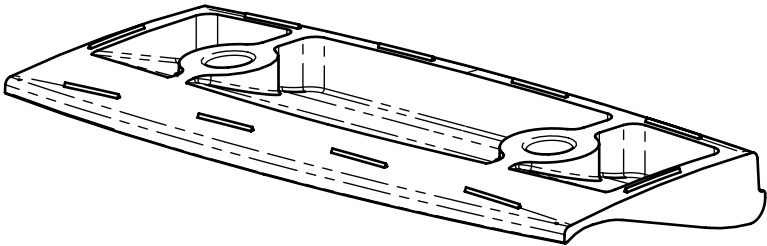
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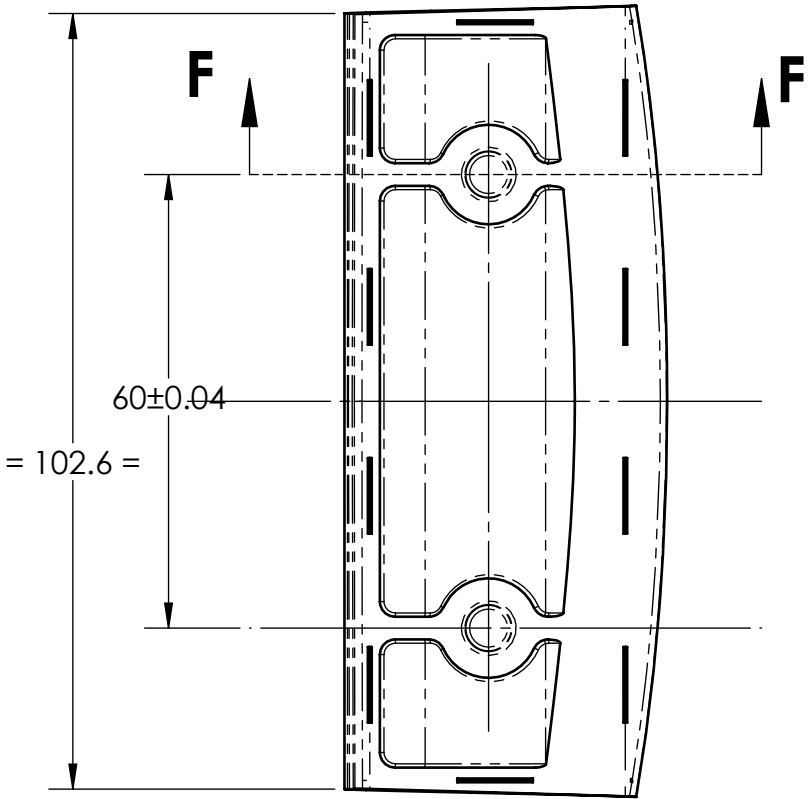
REVISIONS

REV	DESCRIPTION	DATE	APPROVED
--	-- SEE SHEET ONE --	--	--

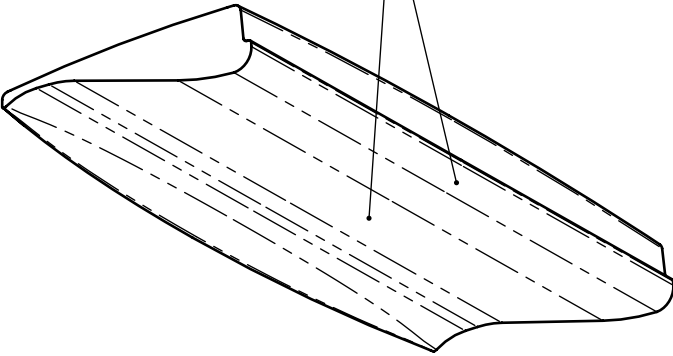
SECTION F-F  
SCALE 1 : 1



INTERIEUR POIGNEE  
/ HANDLE-INSIDE



POLI INDUSTRIEL  
/ INDUSTRIAL POLISH



NOTA:  
10. PAS DE GRAINAGE SAUF INDICATION VUE EXTERIEURE  
POUR LES FORMES NON COTÉES SE RÉFÉRER À LA NUMÉRISATION

NOTE  
10. NO TEXTURING EXCEPT AS INDICATED ON OUTSIDE VIEW  
FOR THE UN-DIMENSIONED FEATURES, REFER TO CAD MODEL

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Boulder, CO 80301

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SIZE <b>B</b>	FILENAME: 3823200.SLDDRW	DRAWING NO.: <b>3823200</b>	REV <b>B</b>
SCALE: 1:5	SHEET: 2 OF 4		

4

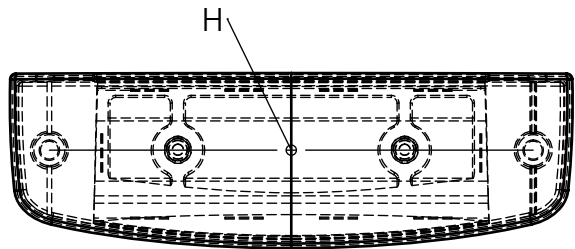
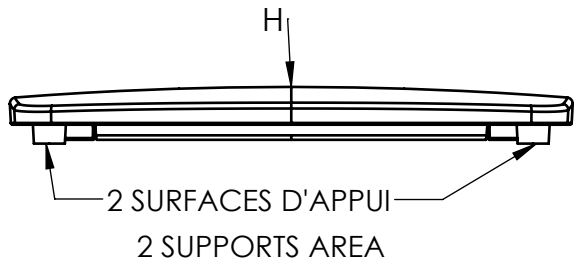
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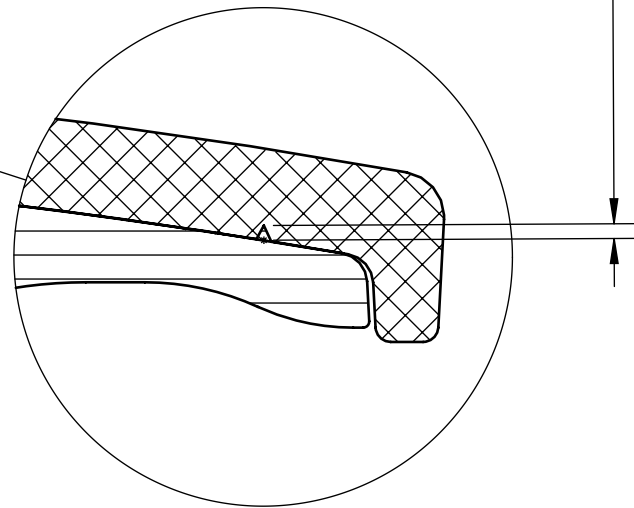
1

ASSEMBLAGE POIGNEE PAR SOUDURE A ULTRASONS  
/ HANDLE ASSEMBLY BY ULTRASONIC WELDING

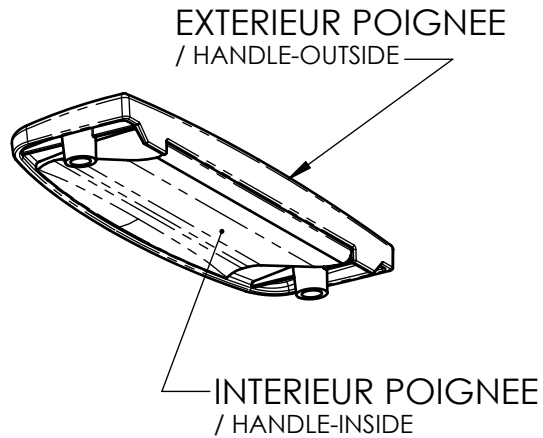
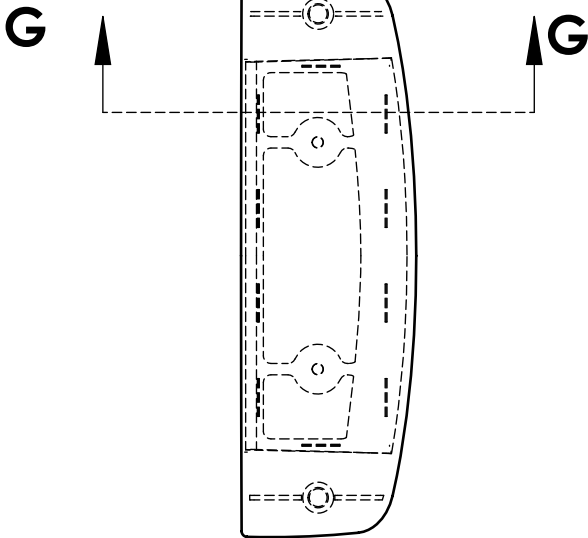
REVISIONS			
REV	DESCRIPTION	DATE	APPROVED
--	-- SEE SHEET ONE --	--	--



SECTION G-G  
SCALE 1 : 2



10 SECTIONS DE  
CISAILLEMENT LG 10  
HAUTEUR 0.5  
/ 10 ENERGY DIRECTORS  
LENGTH 10 HEIGHT 0.5



NOTA :  
11. CERTIFICAT DE CONFORMITÉ EXIGÉ INCLUANT LESSPÉCIFICATIONS MATIÈRE.  
12. TEST DE TENUE DE SOUDURE:  
L'ASSEMBLAGE DOIT RÉSISSER À UNE FORCE DE 200N  $\pm$ 5% APPLIQUÉE EN H.  
L'ASSEMBLAGE EST POSÉ SUR LES 2 SURFACES D'APPUI.

7

NOTE :  
11. CERTIFICATE OF COMPLIANCE REQUIRED INCLUDING THE MATERIAL SPECIFICATION.  
12. WELD-STRENGTH TEST :  
THE ASSEMBLY MUST RESIST A 200N  $\pm$ 5% FORCE APPLIED IN H.  
THE ASSEMBLY IS INSTALLED ON 2 SURFACES.

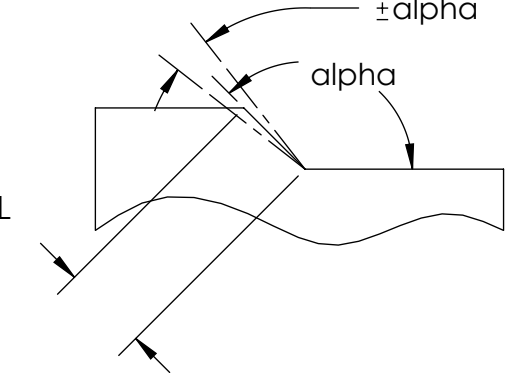
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DRAWN: FRANCIS LABADESSE	SCALE: 1:5	SIZE B FILENAME: 3823200.SLDDRW	DRAWING NO.: 3823200	REV B
		SHEET: 3 OF 4		

REVISIONS			
REV	DESCRIPTION		DATE
--	-- SEE SHEET ONE --		--

TOLERANCES DIMENSIONNELLES LINEAR TOLERANCE	
Cotes en mm Dimension range in mm	Classe de tolérance Tolerance class
$a \leq 1$	$\pm 0.13$
$1 < a \leq 3$	$\pm 0.15$
$3 < a \leq 6$	$\pm 0.17$
$6 < a \leq 10$	$\pm 0.20$
$10 < a \leq 15$	$\pm 0.22$
$15 < a \leq 22$	$\pm 0.25$
$22 < a \leq 30$	$\pm 0.27$
$30 < a \leq 40$	$\pm 0.30$
$40 < a \leq 53$	$\pm 0.35$
$53 < a \leq 70$	$\pm 0.38$
$70 < a \leq 90$	$\pm 0.43$
$90 < a \leq 115$	$\pm 0.50$
$115 < a \leq 150$	$\pm 0.60$
$150 < a \leq 200$	$\pm 0.75$
$200 < a \leq 250$	$\pm 0.90$
$250 < a \leq 315$	$\pm 1.10$
$315 < a \leq 400$	$\pm 1.30$
$400 < a \leq 500$	$\pm 1.50$
$500 < a \leq 630$	$\pm 1.90$
$630 < a \leq 800$	$\pm 2.40$
$800 < a \leq 1000$	$\pm 2.90$
$1000 < a \leq 1300$	$\pm 3.60$
$1300 < a \leq 1600$	$\pm 4.40$
$1600 < a \leq 2000$	$\pm 5.40$

8

TOLERANCES ANGULAIRES ANGULAR TOLERANCE	
	
L	Classe ( n )
< 10	$\pm 3^{\circ}$
$10 < L \leq 50$	$\pm 2^{\circ}$
$50 < L \leq 120$	$\pm 1^{\circ}$
> 120	$\pm 30'$

DEPOUILLE / DRAFT ANGLE
0 à 1° SAUF INDICATION CONTRAIRE SUR LE DESSIN
0 to 1 deg except specified on the drawing

NOTA :  
13. LA PIÈCE DOIT RESPECTER LES CRITÈRES DE COSMÉTIQUE DE  
L'INSTRUCTION D'INSPECTION NELLCOR PURITAN BENNETT N° II019105

NOTE :  
13. PART MUST MEET THE P/N II019105 COSMETIC CRITERIA OF NELLCOR PURITAN  
BENNETT INSPECTION INSTRUCTION.

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	SIZE B	FILENAME: 3823200.SLDDRW	DRAWING NO.: 3823200
	DRAWN: FRANCIS LABADESSE	SCALE: 1:5	SHEET: 4 OF 4

REV  
B