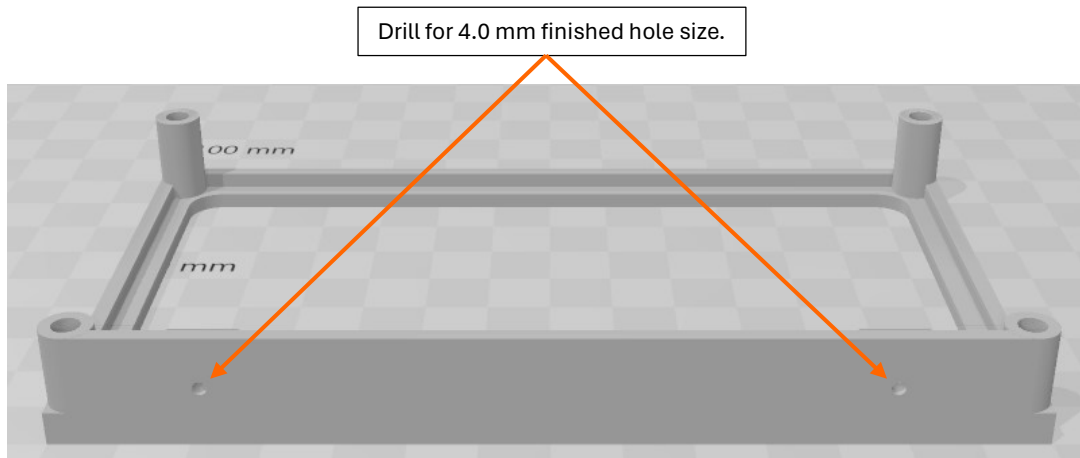


Secondary operations, Bezel

After 3D printing, the Bezel, item 201, needs the following secondary operations to be the fully completed part that can be installed in the final main unit.

- Drill holes in the 3D printed piece in 2 places to produce a finished hole size of 4.0 mm.



- Heat-stake M3 Threaded Inserts (UPN 300) in holes in the 3D printed piece in 6 places. A soldering iron set to 350° C with a pointed tip or a heat-staking tip can be used to gently press the threaded inserts into place.

