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MAAS PROJECTS

FLYING SAUCERS BAKERY

- We model a typical German bakery.
- ▶ The bakery offers a number of different products.
- ▶ The bakery has numerous customers.
- The bakery delivers products via a number of trucks.
- We look at order processing, the production process, and product delivery





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FLYING SAUCERS BAKERY: ORDER PROCESSING

- ▶ Some customers (mainly sales shops, supermarkets) order between 50% and 100% of their demand at end of the day before delivery (next day orders). The remaining demand is ordered on the same day as delivery.
- Some customers (elderly homes, hospitals, canteens) order all their demand once a day for next day delivery.
- Some customers (catering services, clubs, associations, etc. organising special events) order their demand several days ahead of delivery.
- ▶ To guarantee freshness, products can only be produced on the day of delivery.

FLYING SAUCERS BAKERY: FORMALIZING ORDER PROCESSING

- ▶ We work on a common system clock <ddd.hh> consisting of a day number and an hour. E.g. delivery at <12.04> means that an order must be delivered on day 12 no later than the end of hour 04.
- ▶ An order consists of the following information:
 - A customer id
 - An order date (day and time at which the order is released)
 - A delivery date (day and time at which the order must latest be delivered)
 - A vector over the range of products with the # of items ordered
- Example: ["WhizKidSchool", <11.16>, <12.09>, [100, 120, 0, 0, ...]]

FLYING SAUCERS BAKERY: PRODUCTION PROCESS

- ▶ The production of a product of the bakery follows this process:
 - First, the dough must be prepared in a kneading machine. This takes a certain dough preparation time, which is independent of the number of product items.
 - Next, the dough must rest. This takes a certain resting time.
 - Next, the dough must be prepared for baking.

 This takes a certain item preparation time for EACH item.
 - Next, the product must be baked. This takes a certain baking time.
 - After baking, the product must cool before it can be boxed and delivered. The minimal cooling time is proportional to (baking temperature minus 40° Celsius).



FLYING SAUCERS BAKERY: PRODUCTION PROCESS

- ▶ Further details and constraints of the production process:
 - ▶ The bakery has a number of ovens, each of which has 4 equally-sized baking slots with individual controllable baking temperature.
 - Changing the baking temperature requires time for adjustment, proportional to the temperature difference.
 - ▶ For each product, a number of items simultaneously fit into an oven slot.
 - ▶ Slots are always filled only with items of a single product. In/out same time.
 - There is a limited number of dough preparation machines and item preparation work places.
 - For now, we assume no constraints on storage areas for
 - resting dough and
 - items cooling after baking.
 - ▶ A production shift lasts from midnight to lunch <ddd.00> <ddd.12>



FLYING SAUCERS BAKERY: FORMALIZING PRODUCT INFORMATION

- ▶ Product Information:
 - product id
 - dough prep time
 - resting period
 - item prep time
 - ▶ # of items fitting in oven slot
 - baking time
 - baking temperature
 - boxing temperature
 - cooling time factor (in sec/°C)
 - # of items fitting into a box
 - production cost
 - sales price

FLYING SAUCERS BAKERY: FORMALIZING THE PRODUCTION PROCESS

- Factory information:
 - number of dough kneading machines
 - number of ovens
 - oven heating time factor (sec/°C)
 - oven cooling time factor (sec/°C)

FLYING SAUCERS BAKERY: PRODUCT DELIVERY

- The bakery delivers the products on or before the due date to its customers, using a number of trucks.
- For transport and delivery, products are boxed.
 For each product, a certain number of items fit into a box.
 Only items of same kind in a box.
- Trucks can transport a maximum number of boxes per tour.
- ▶ Trucks, customers, and the bakery have a location <x,y>.
- A street network is defined by a set of labeled direct connections between locations of customers, and the bakery. The labels correspond to distance.







FLYING SAUCERS BAKERY: FORMALIZING PRODUCT DELIVERY

- Packaging information: associating the order vector [100, 120, 0, 0, ...] with a box vector [2, 3, 0, 0, ...]
- Information on trucks:
 - truck ID
 - load capacity (maximum number of boxes)
 - load: a list of modified orders (item vector replaced by box vector)
 - location
- Street network: as a labeled graph of vertices V and edges E where
 - the set of vertices V contains all customers and the bakery
 - the set of edges E is a subset of V x V x R+
 - Note: for vertices a, b, two edges (a, b, x) and (b, a, y) with x = /= y may be defined

PROJECT WORK: FIRST STEPS

- Get acquainted with the implementation platform:
 - Download and install software
 - Check correct installation
 - Consult documentation
 - Work through tutorial
- Create some toy example:
 - Create three to four agents
 - Let them exchange (send and respond to) some messages

PROJECT WORK: SECOND STEPS

- ▶ In our scenario, focus on the order processing first:
 - You want to create agents representing customers:
 - > These agents should be able to read a schedule of orders from a file.
 - ▶ They need to send these orders to the bakery agent at the right time.
 - ▶ You probably also want to have an agent representing the bakery:
 - This agent should take the orders for customers and store them in some appropriate way.
 - Agents to be implemented later (for production and delivery) may want to know:
 - An aggregation of a customer's orders for each day or each date <ddd.hh>
 - ▶ An aggregation of all orders for a particular product for each day or each date
 - ▶ Think of other kinds of aggregations and how to represent them.
 - Discuss whether you need additional agents. If yes, what for.
- ▶ Implement and test your multiagent system.

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