

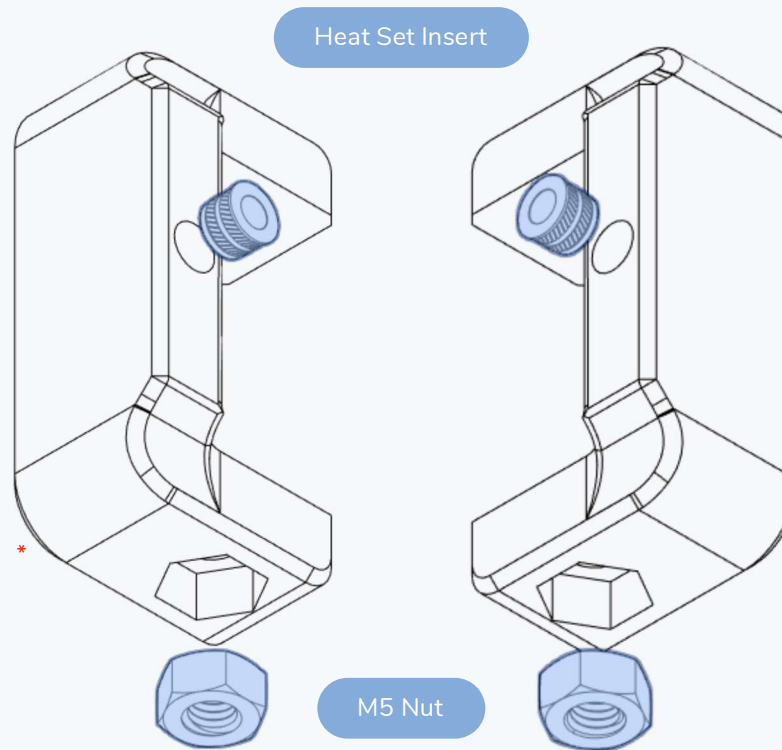
HEAT SET INSERTS

This design relies heavily on heat set inserts. Make sure you have the proper inserts (check the hardware reference for a close up picture).

If you've never worked with heat set inserts before we recommend you watch the linked guide.



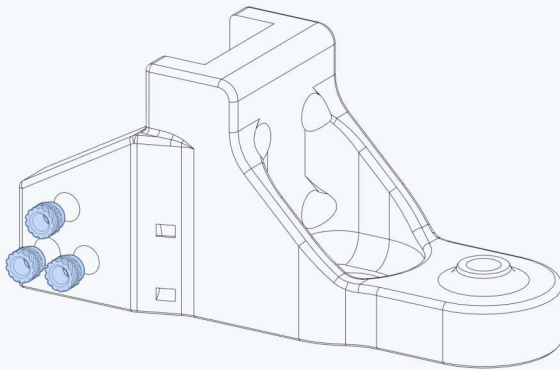
<https://voron.link/m5ybt4d>



WHERE'S THAT PRINT PART?

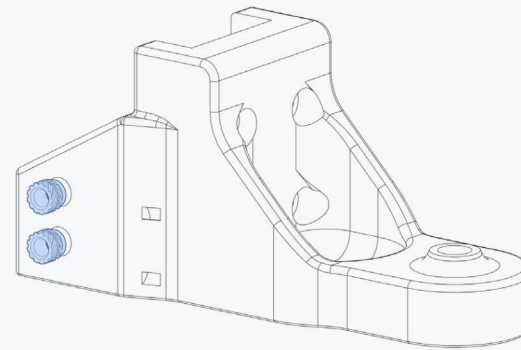
Look for asterix next to the part.
It indicates that this is an accent part.

Heat Set Insert



GENERIC CABLE CHAIN

The 3 hole pattern is usually found on generic cable chains.

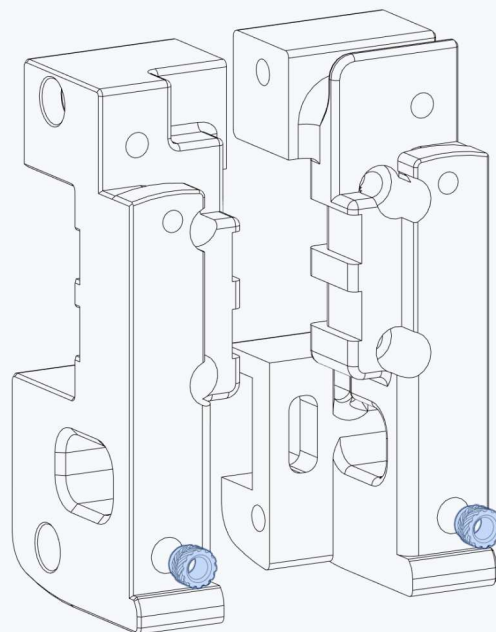
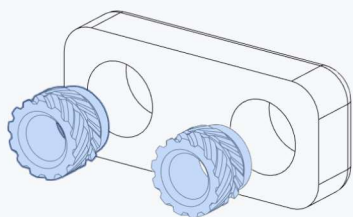


IGUS CABLE CHAIN

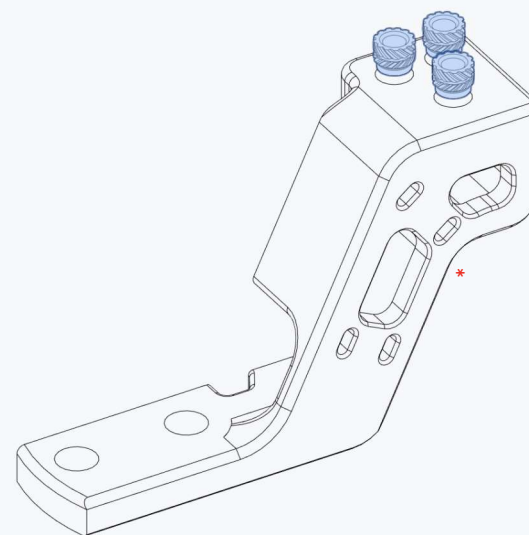
IGUS chain have 2 mounting holes.

CABLE CHAIN MOUNTING PATTERN

There are multiple mounting patterns for cable chains on the market. Pick the part that matches with the hole pattern on your mounting chain. The remainder of the manual will only show the "generic" pattern.

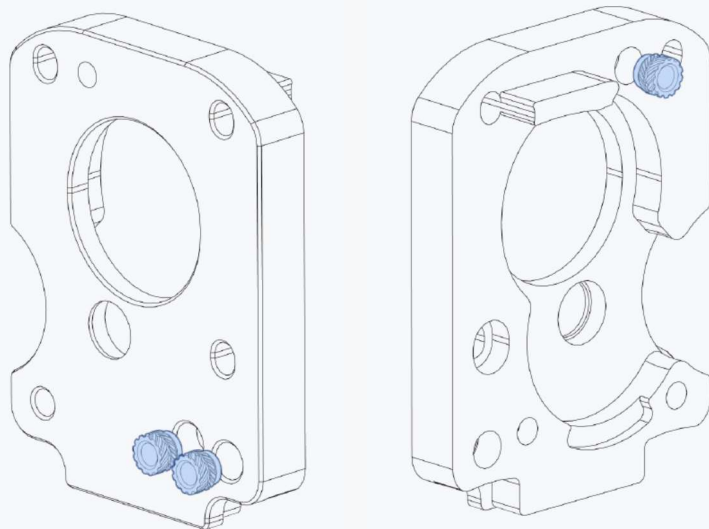


Heat Set Insert



HEAT SET INSERTS

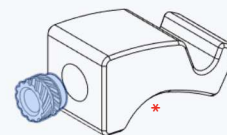
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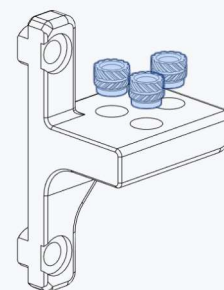
HEAT SET INSERTS

You will need to install heat set inserts into various plastic parts.

If you need help on the correct procedure, ask in Discord.

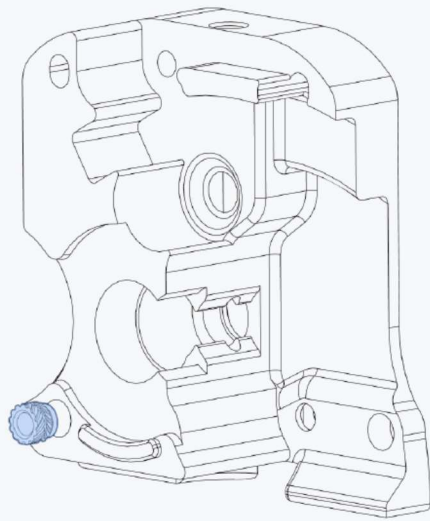


Heat Set Insert

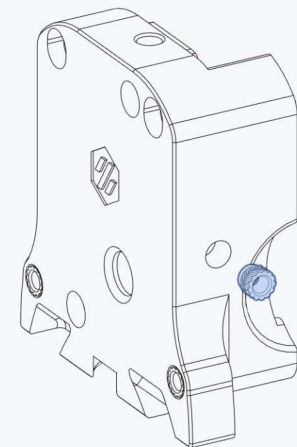
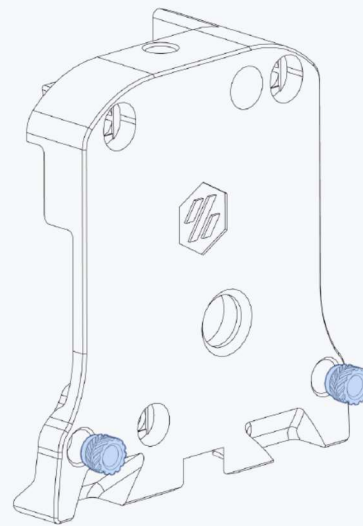


HEAT SET INSERTS

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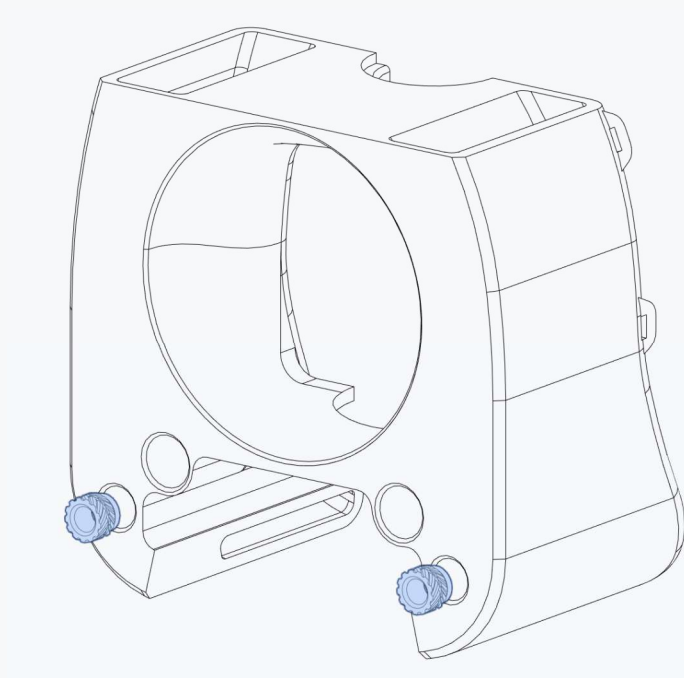


Het Set Insert

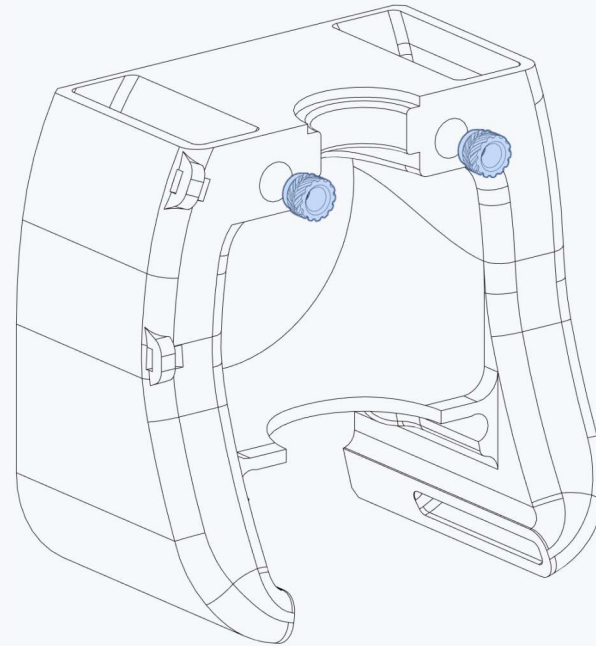


TOOL CARTRIDGE

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Heat Set Insert



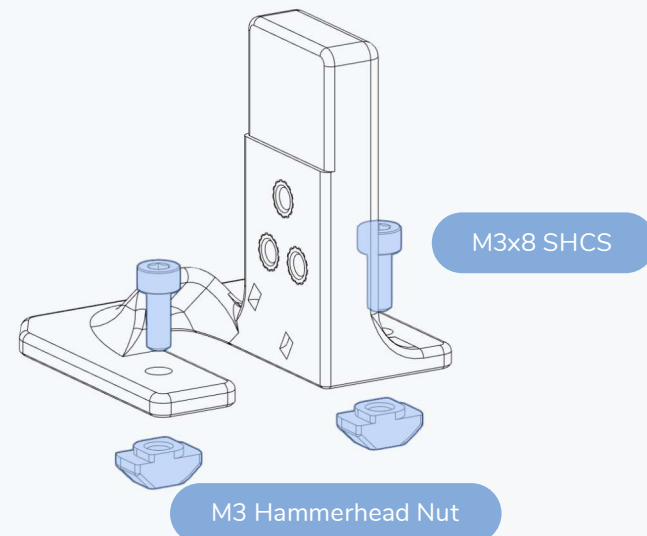
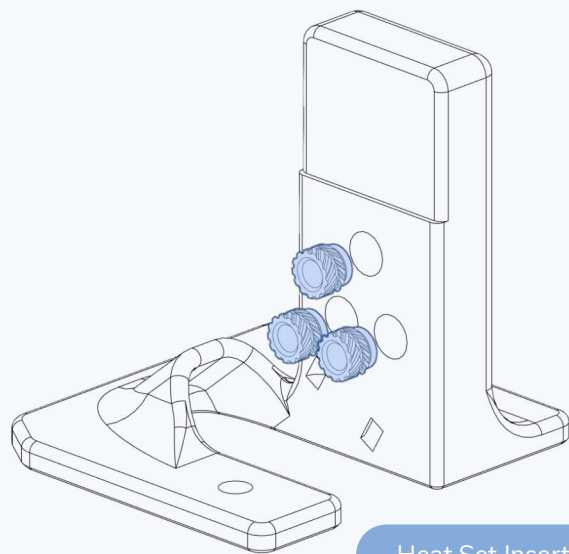
AVAILABLE MOUNTS

We also provide mounts for the Slice Engineering Mosquito and TriangleLab/Phaetus Dragon Hotend.

They are assembled in a similar manner.

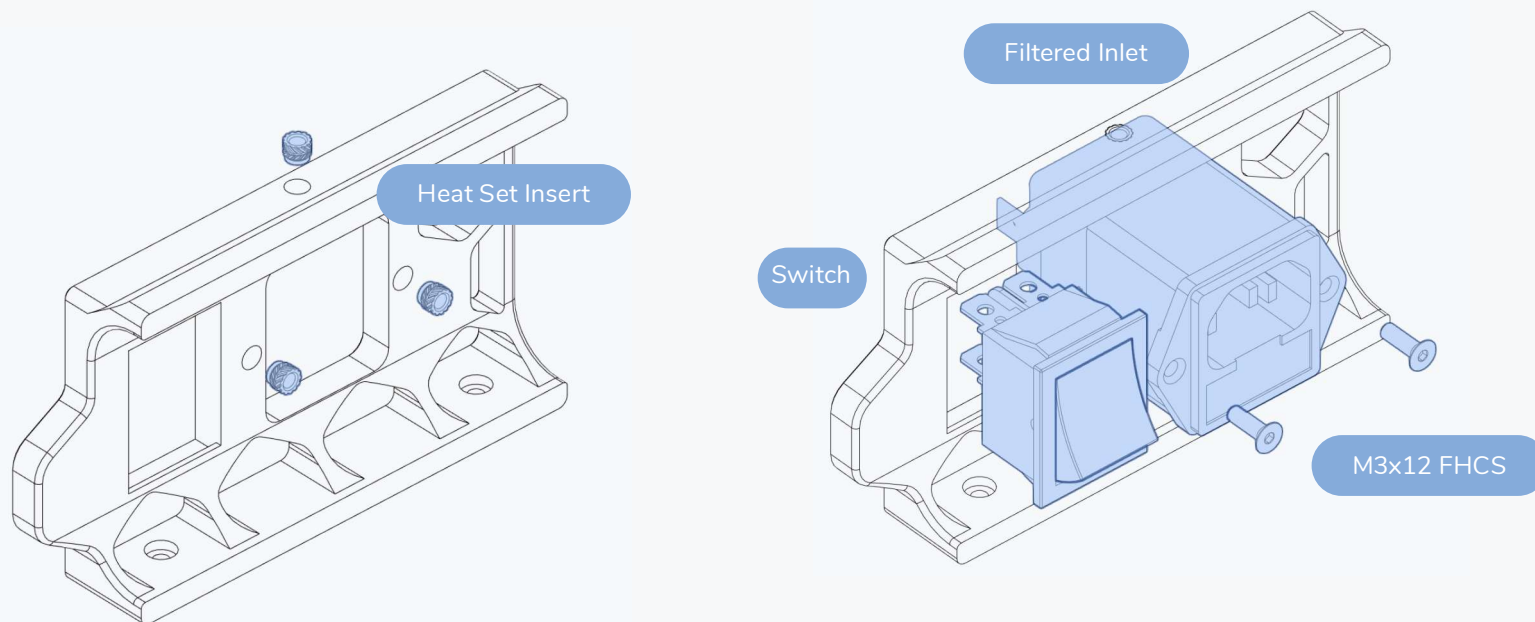
Z CHAIN ANCHOR

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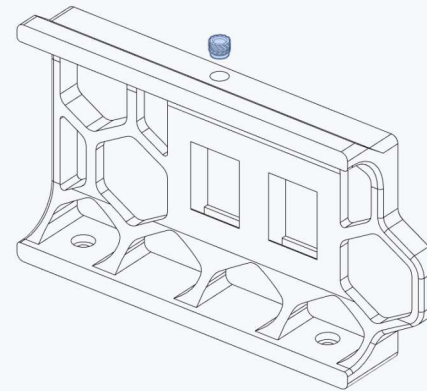
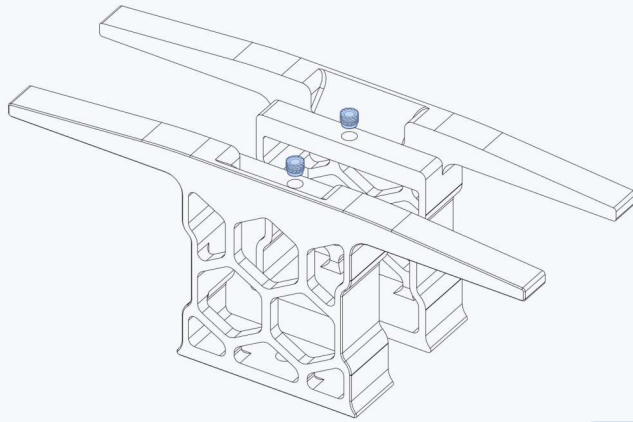
POWER INLET

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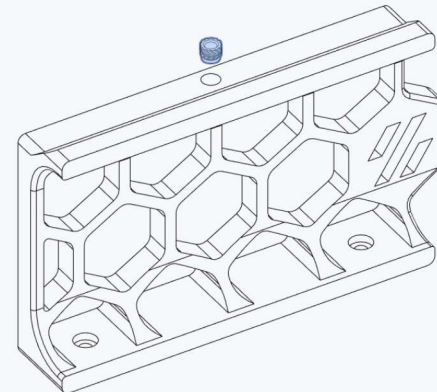
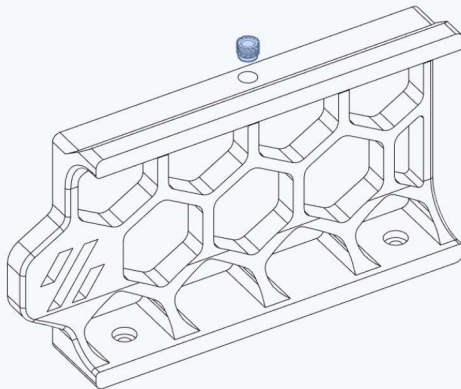


HEAT SET INSERT

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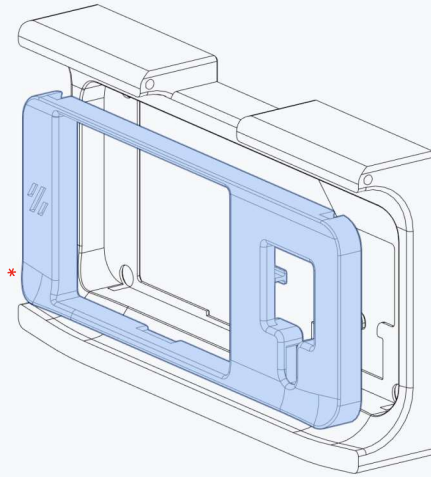


Heat Set Insert

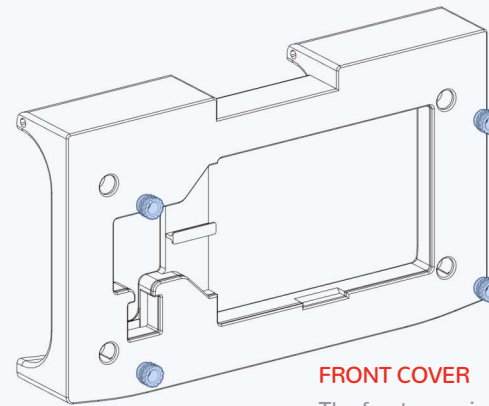


LED SCREEN

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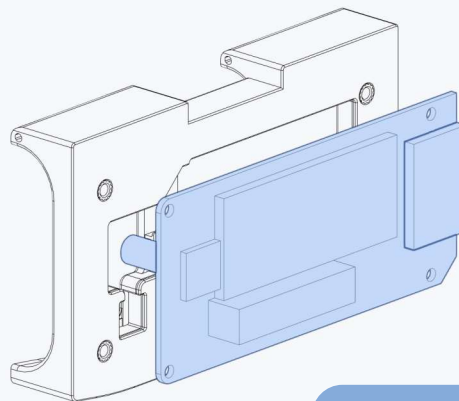


Heat Set Insert



FRONT COVER

The front cover is held in place by the heat set inserts. Hold the front face firmly in place while inserting the heat set inserts.



Mini 12864 Screen

