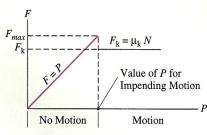
for a The condition when the friction force is at its maximum value tal called the condition of **impending motion**. That is, if *P* increases yond the point  $P = F_{max}$ , then friction can no longer supply the amount of force necessary for equilibrium. Therefore, the block will no long. be in equilibrium, but will start moving in the direction of the force When the block starts moving, the friction force F normally decreased in magnitude by about 20 to 25 percent. From this point on, the base will slide with increasing speed while the friction force (the kinetic tion force) remains approximately constant (Fig. 9-2).



**Figure 9-2** Variation of the friction force between two bodies.