Dear friend,

When you open the package and use this spindle motor kit, please:

Notice: On the spindle motor air plug 1,2,3, connection to on the inverter :U,V,W, the mean is 1=U,2=V,3=W, 4 is blank, can't connect to the GND, otherwise the spindle motor will be damaged, because your metal machine body have been connected to the ground, and the motor can't use for heavy metal (E.G:steel, iron, stainless steel etc)

The inverter VFD 220V set up is:
PD000= 0(to unlock parameters or changes will not be saved, 1 to lock parameters) PD003- 40 0hz.
PD004 =400 hz.
PD005 =400 hz.
PD007 =20 hz.
PD008 =220 hz.
PD009 =15
PD010 =8
PD011 = 150 hz. (Minimum speed to cool the engine)
PD014 =12 (minimum acceleration)
PD015 =15 (minimum deceleration)
PD070 =1(mauel, 0=mach3 control)
PD072 =400
PD073 =120
PD144 =3000 (24000rpm)

Should you have any questions, please feel free to contact us.
Best Regards,
KuKu Tech

PD001 =1
PD002 =1
PD050 =02
PD051 =05
PD070 =0

*Note

Jump VI