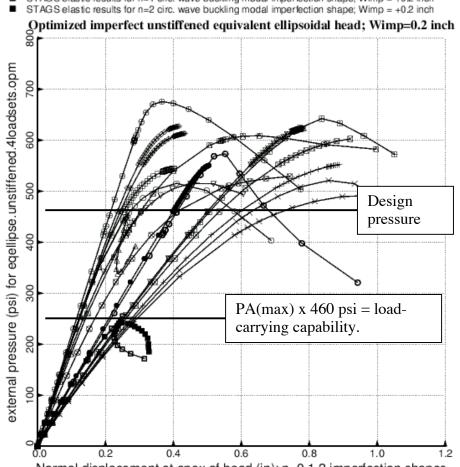
BIGBOSOR4 results from eqellipse.ALL6P: +mode 1 (n=0 circ. waves) imperfection shape STAGS elastic results for + mode 1 (n = 0 circ, waves) imperfection shape; Wimp = +0.2 inch STAGS elastic results for +mode 1 imperfection shape +0.001 inch nonlinear n=9 trigger BIGBOSOR4 results from eqellipse.ALL6N: -mode 1 imperfection shape STAGS elastic results for -mode 1 (n=0 circ. waves) imperfection shape BIGBOSOR4 results from eqellipse.ALL7P: +mode 2 imperfection shape STAGS elastic results for +mode 2 (n=0 circ. waves) imperfection shape BIGBOSOR4 results from eqellipse.ALL7N: -mode 2 imperfection shape STAGS elastic results for -mode 2 (n=0 circ. waves) imperfection shape BIGBOSOR4 results from eqellipse.ALL6P3: +mode 3 imperfection shape STAGS elastic results for +mode 3 (n=0 circ. waves) imperfection shape BIGBOSOR4 results from eqellipse.ALL6N3: -mode 3 imperfection shape STAGS elastic results for -mode 3 (n=0 circ. waves) imperfection shape BIGBOSOR4 results from egellipse.ALL7P3: +mode 4 imperfection shape STAGS elastic results for + mode 4 (n=0 circ. waves) imperfection shape BIGBOSOR4 results from eqellipse.ALL7N3: -mode 4 imperfection shape STAGS elastic results for -mode 4 (n=0 circ. waves) imperfection shape STAGS elastic results for n=1 circ. wave buckling modal imperfection shape; Wimp = +0.2 inch



Normal displacement at apex of head (in); n=0,1,2 imperfection shapes Fig. 109 Nonlinear elastic load-deflection curves for the 4-mode-optimized **imperfect unstiffened** equivalent ellipsoidal shell from BIGBOSOR4 (axisymmetric deformation) and from STAGS (both axisymmetric and non-axisymmetric deformation). The most important points to be emphasized with regard to this figure are: 1. There are significant discrepancies between the predictions of BIGBOSOR4 and STAGS for the axisymmetrically imperfect shells, and 2. the load-bearing capability of the shell, which is optimized only with regard to axisymmetric imperfections (Figs. 98-101), is much more sensitive to non-axisymmetric buckling modal imperfections with n=1 and n=2 circumferential waves. This optimized unstiffened imperfect shell is under-designed.