

For Expanded PVC used Weldon 2007 adhesive with standard applicator or syringe.

Work in well ventilated area and applying all safety protocols

https://www.tapplastics.com/product/repair_products/plastic_adhesives/weld_on_2007/133

SCIGRIP Weld-On 2007 for PVC



https://www.tapplastics.com/product/repair_products/plastic_adhesives/hypo_type_solvent_cement_applicator/409

Hypo-Type Solvent Cement Applicators



Small BD-25/2
Hypo Applicator

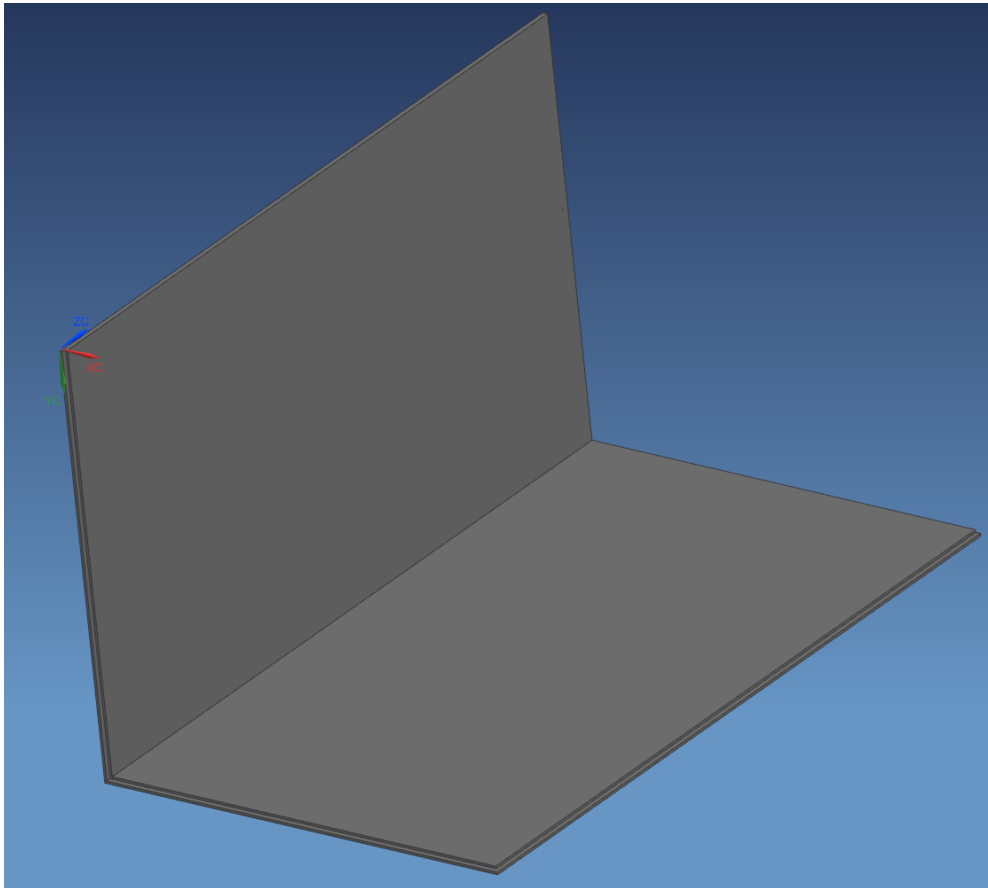


Large BD-49/2
Hypo Applicator

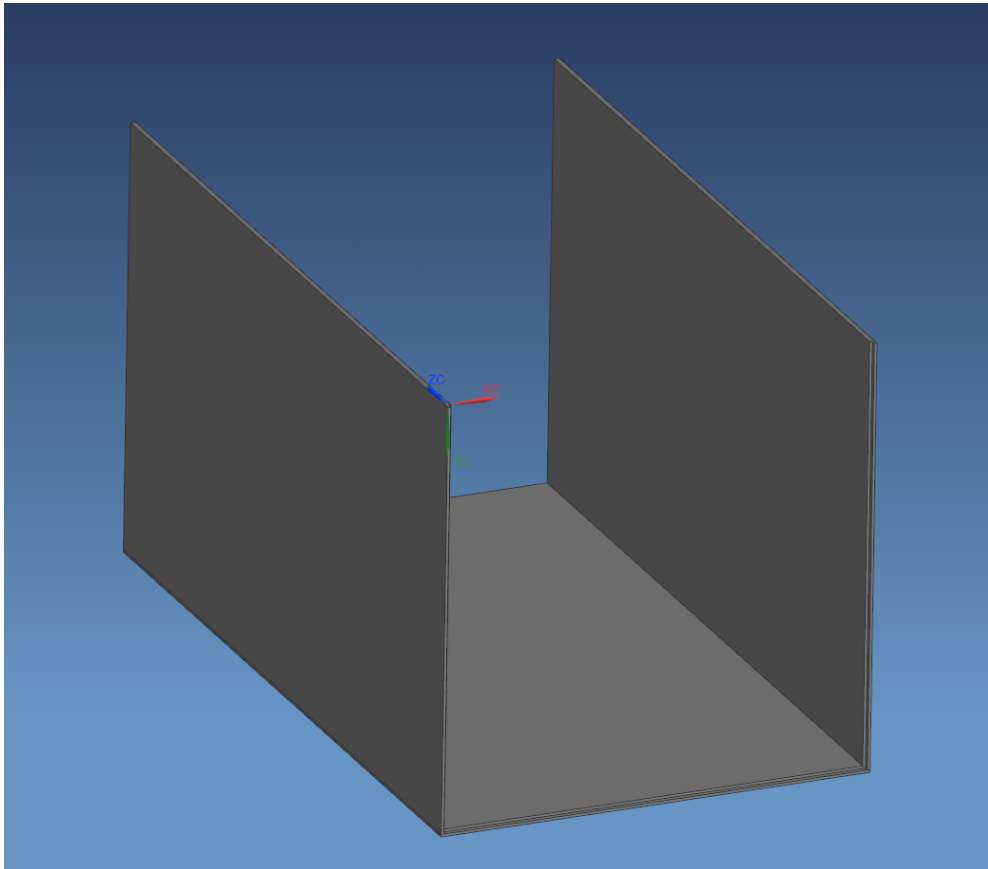


16 Gauge Hypo
Applicator

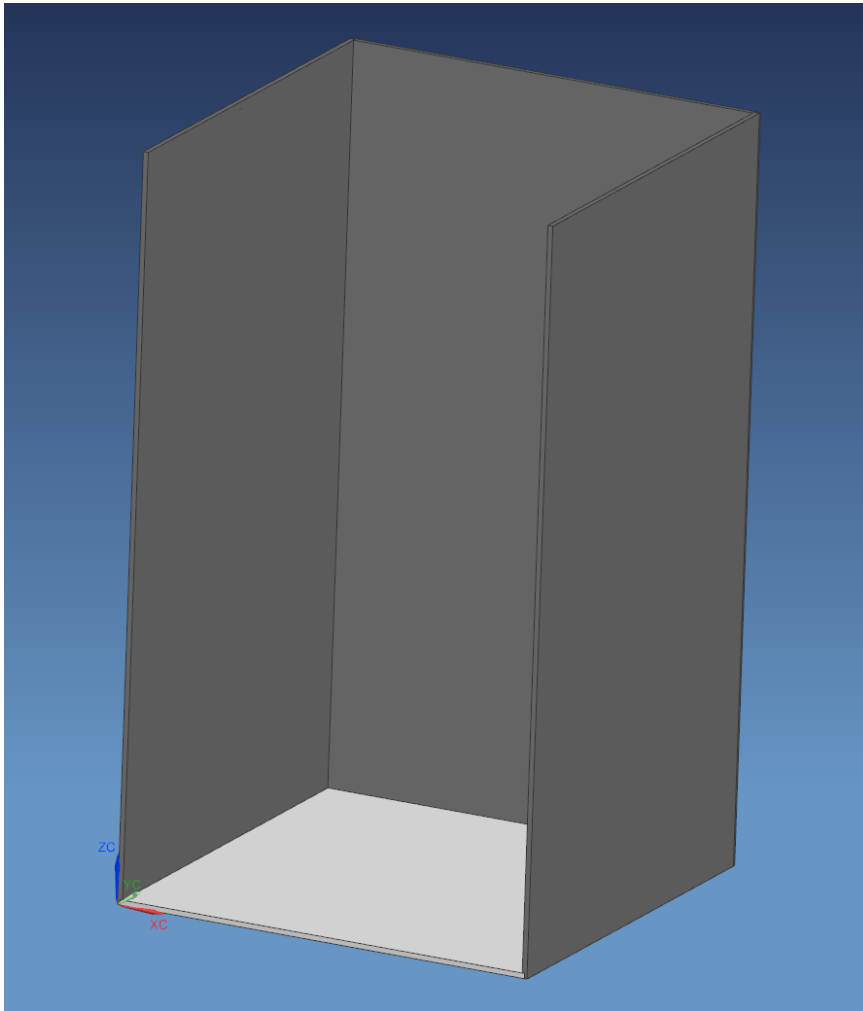
1. Glue together back and one side wall, make sure bottom step is match



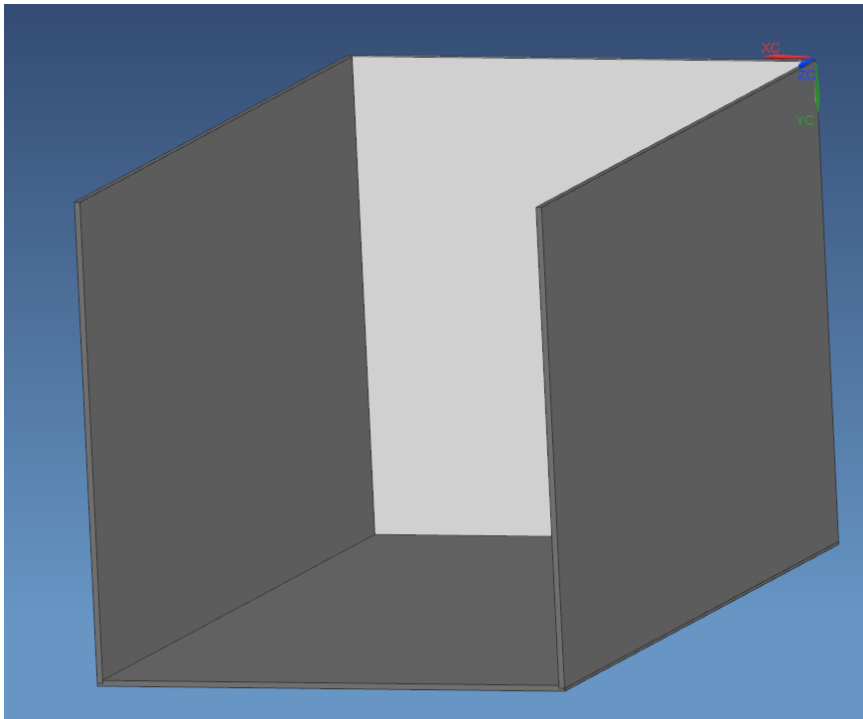
2. Once walls are dry glue second Side wall (add support to first wall, a simple box should do)



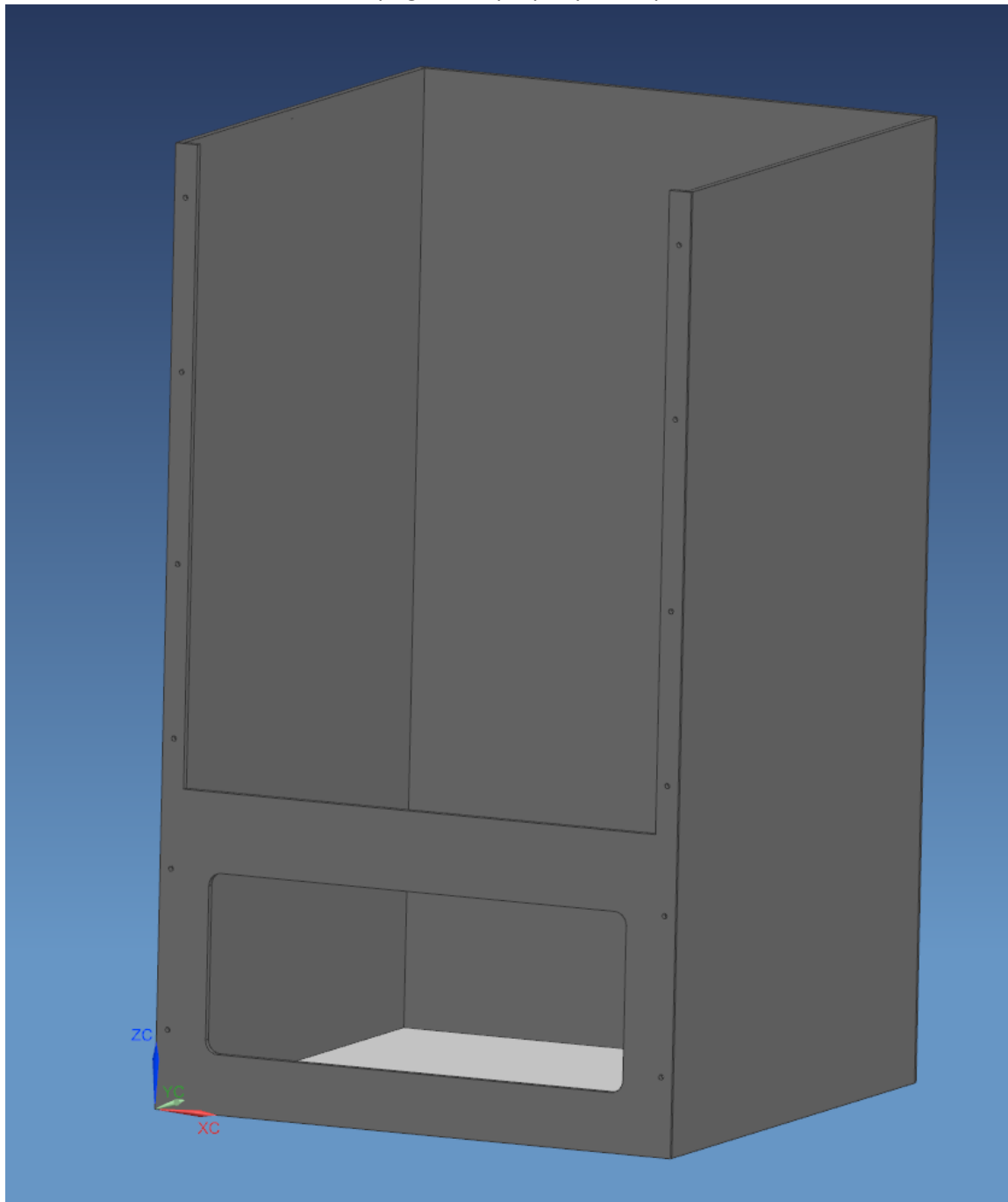
3. Glue in White EXP PVC Floor



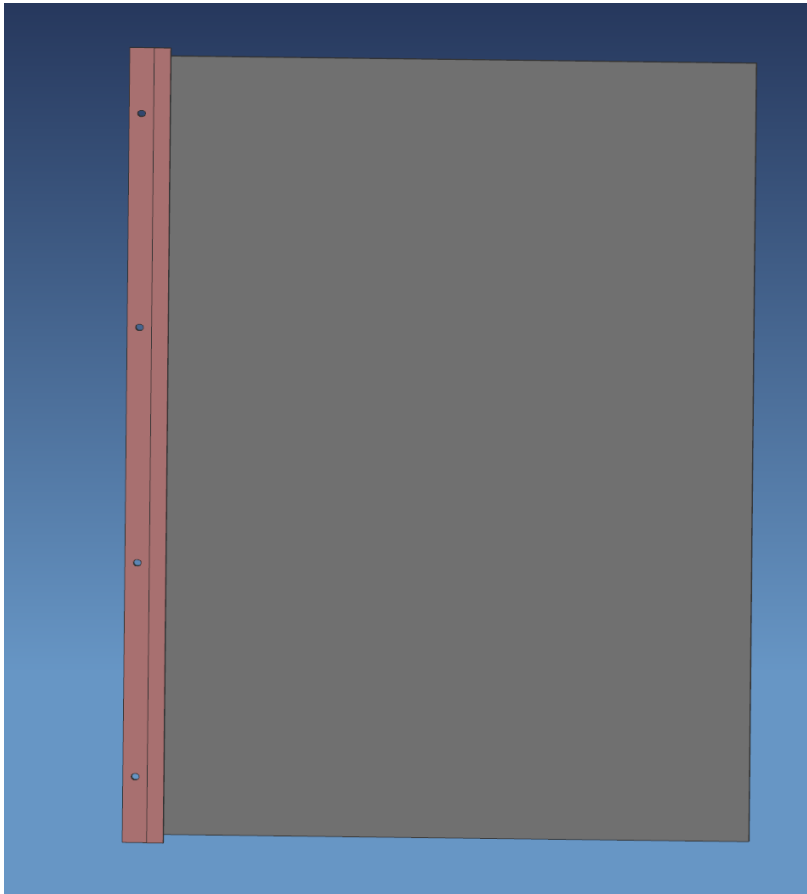
4. At this stage once all is dry its good idea to run Additional Glue along all inner seams to ensure proper seal (Best practice is to Orient seam to vertical position and run glue that way, pay attention to puddles)



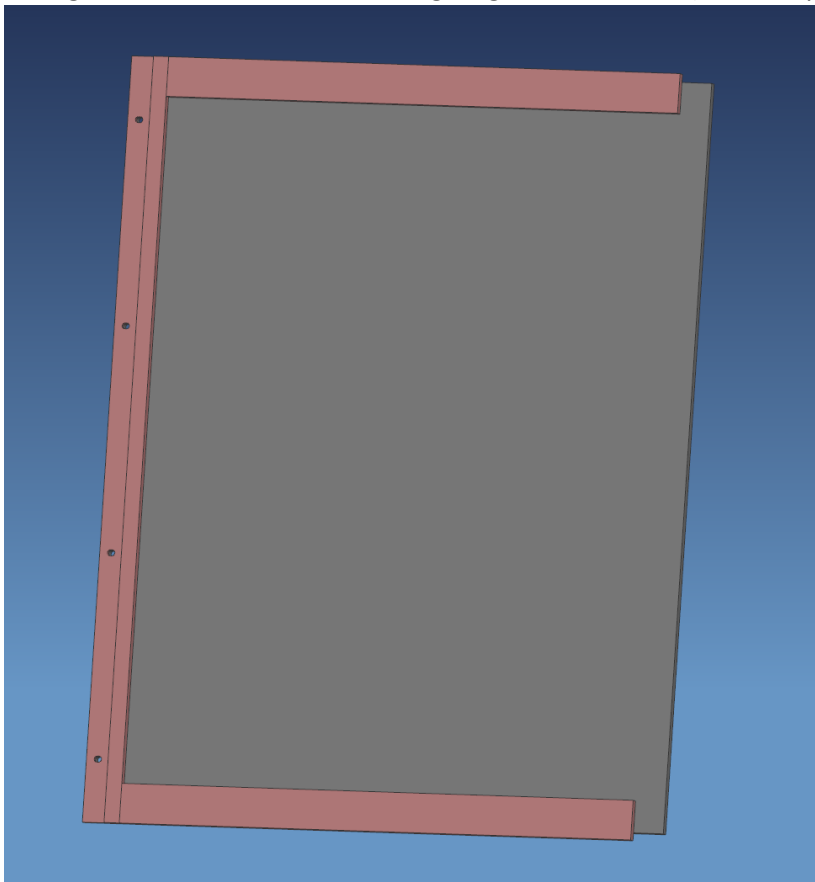
5. Glue in Front wall, make sure thin uprights are properly set in place



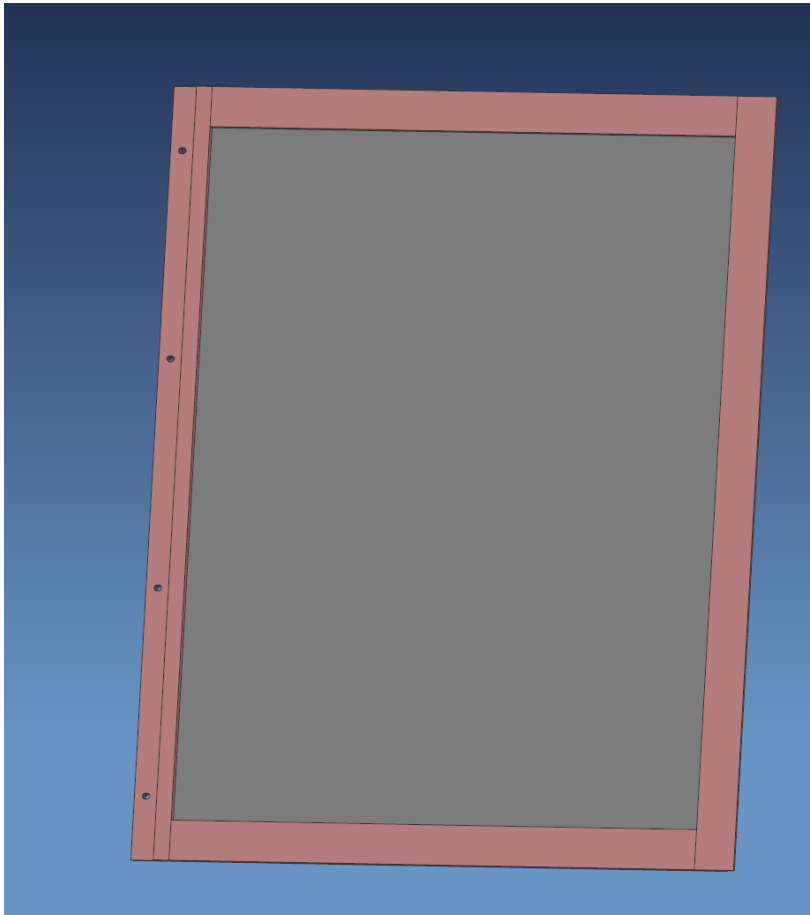
6. Glue in Door and left frame matching all 4 count out slots (Use clamps for drying time)



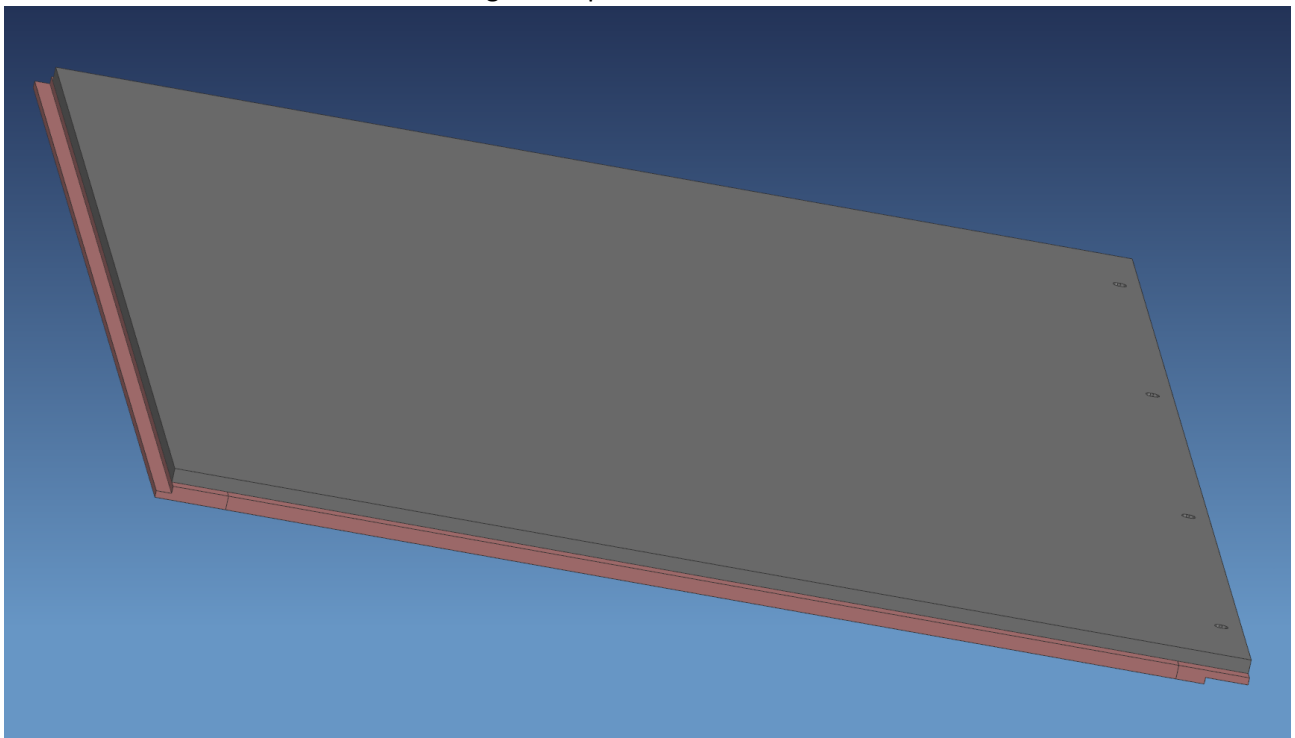
7. Next glue in 2 short frames matching height of left frame (Use clamps for drying time)



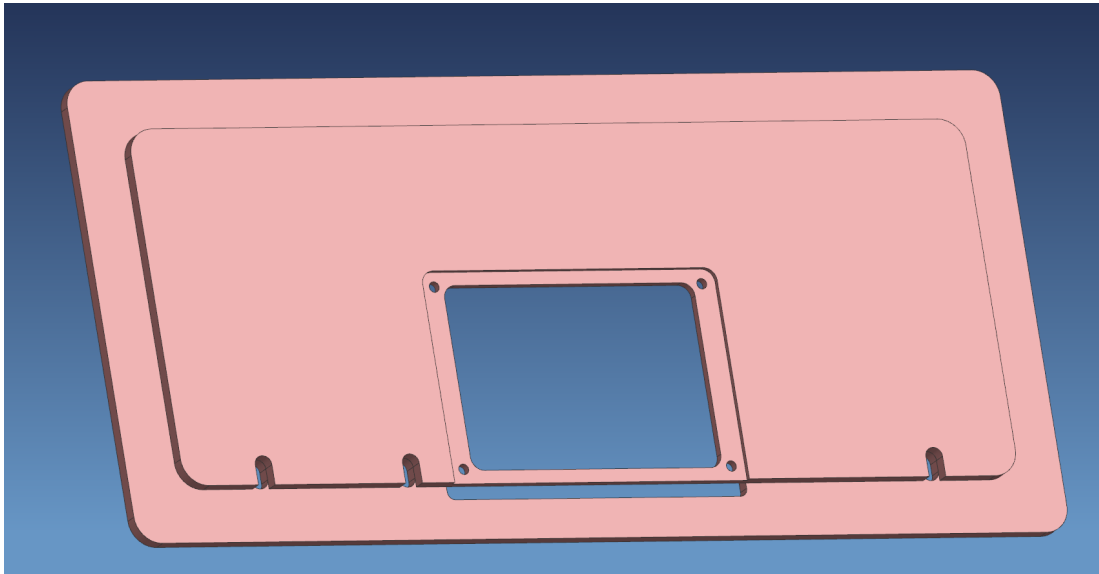
8. Glue in right frame making sure all heights match (Use clamps for drying time)



Portion of frame should stick out creating over lap



9. Glue in front panel with food cutouts, matching all features and ensuring equal spacing



10. Follow the same procedure for Blank Panel (Use clamps for drying for both panels)

