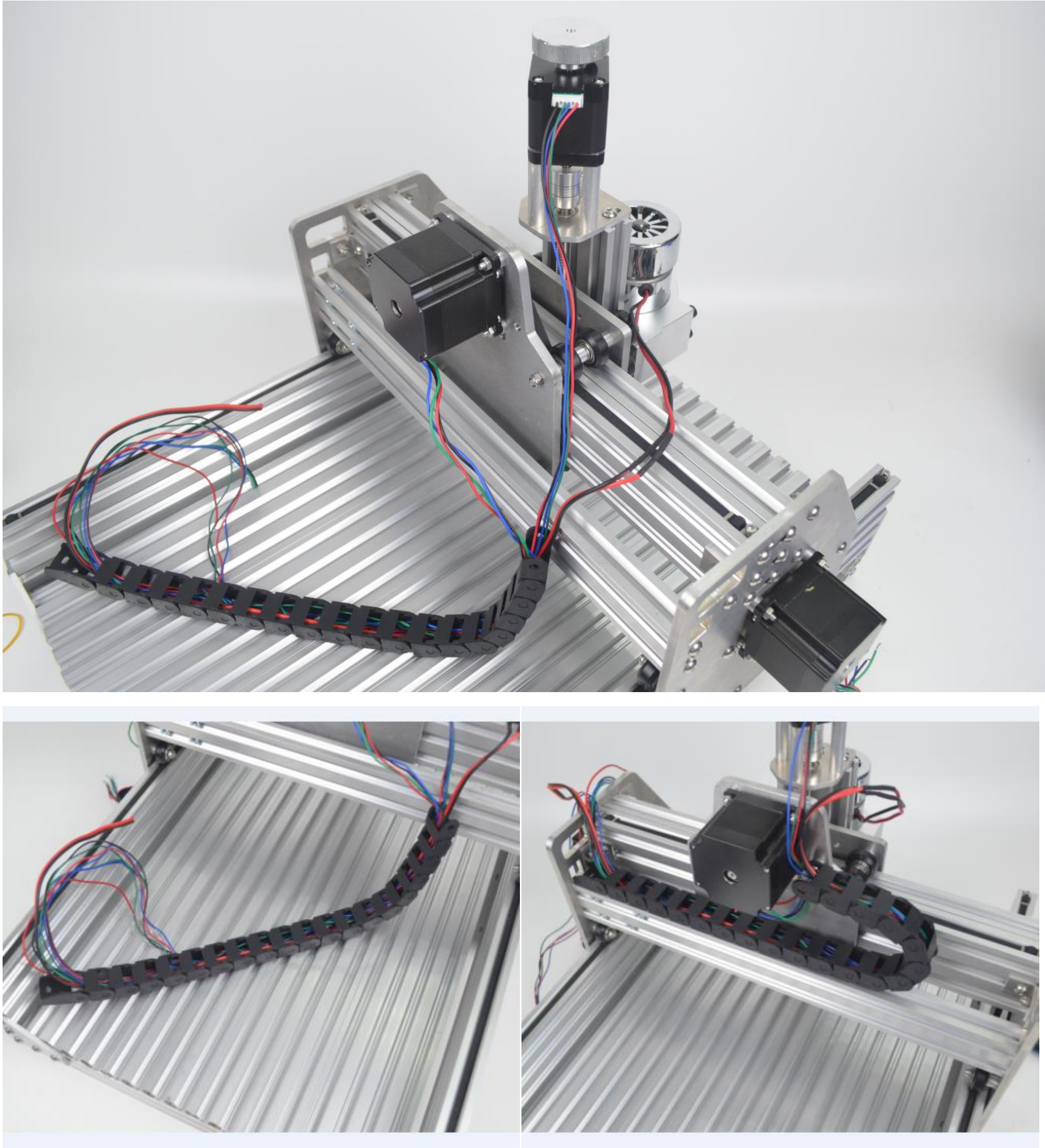


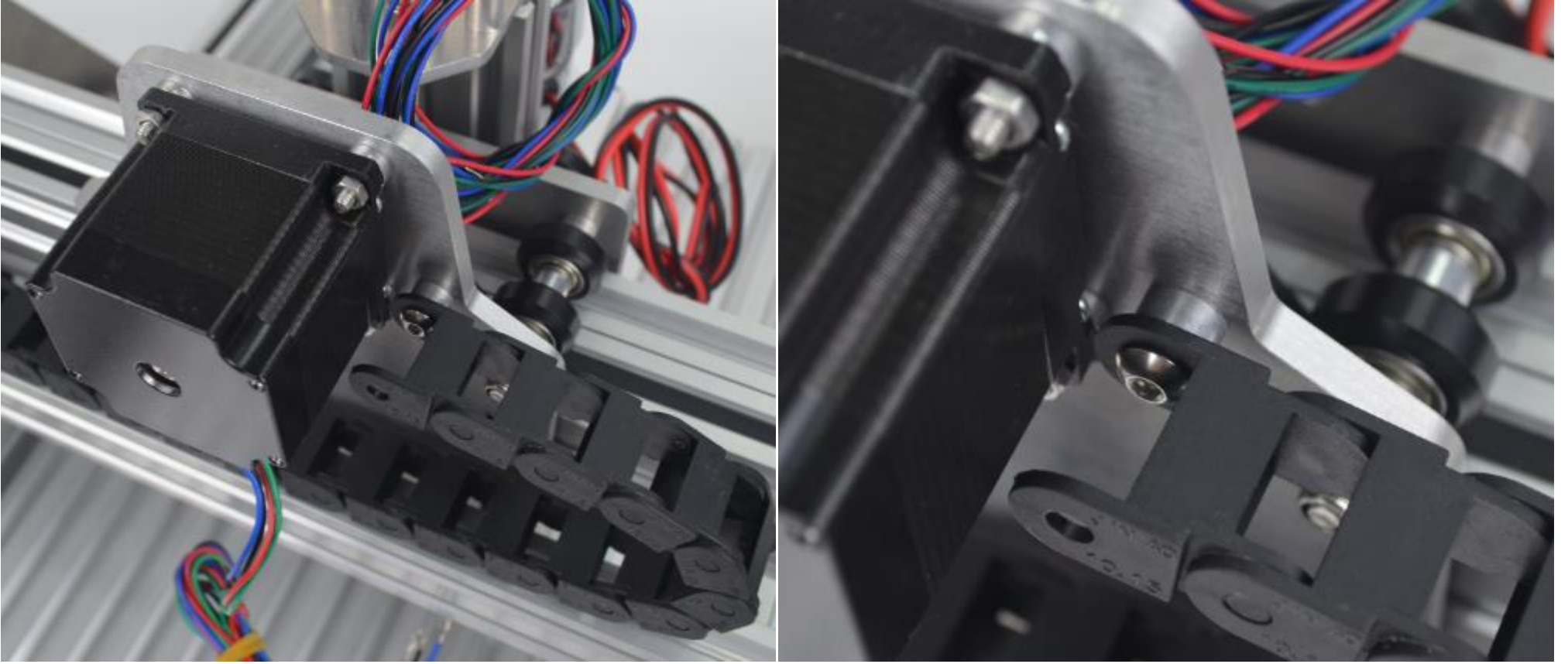
5_1. Wiring

Materials			
Electronic Parts	Frame Parts	Hardware Parts	Fasteners Parts
		Drag-Chain *1	M5-14mm screw*1
		6mm Aluminum-Spacer *1	M5-8mm screw*1

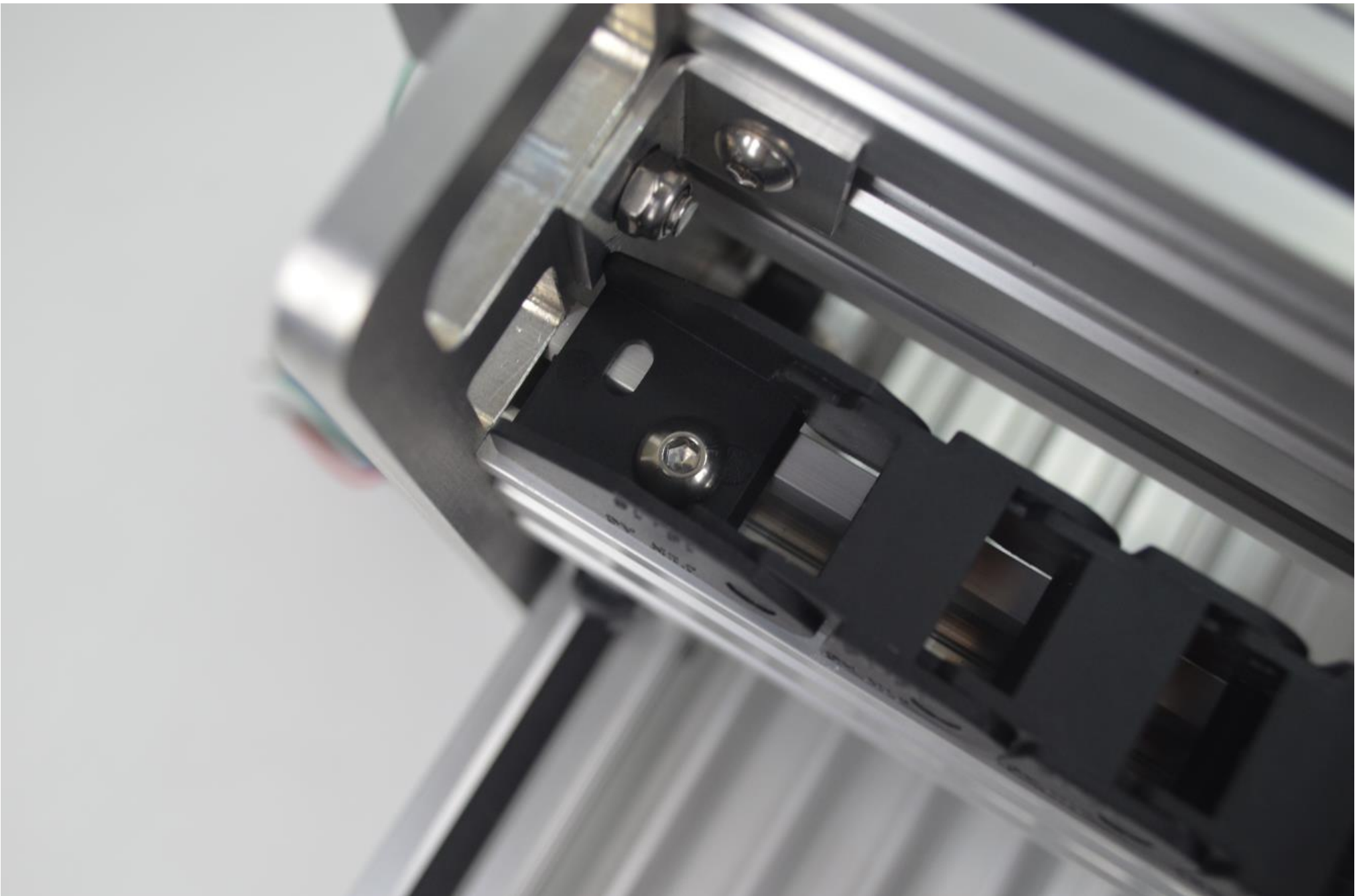
[Step1] X-axis Motor line, Y-axis Motor line and Z-axis Motor line through the Drag-Chain.



Fix one end of the Drag-Chain and a 6mm Aluminum-Spacer to the X-axis aluminum part with a M5-14mm screw.



The other end is fixed to the T-nut at the upper end of the X-Axis backboard with M5-8mm screw(Turn the screw firmly into the drag chain).



[Step2] The left Y-axis motor line passes through the X-Axis backboard to the other side (It is difficult to rotate the stepper motor with 4 wires connected together. There is reverse electromotive force. It's not a problem with the motor, just separate the motor wires).

