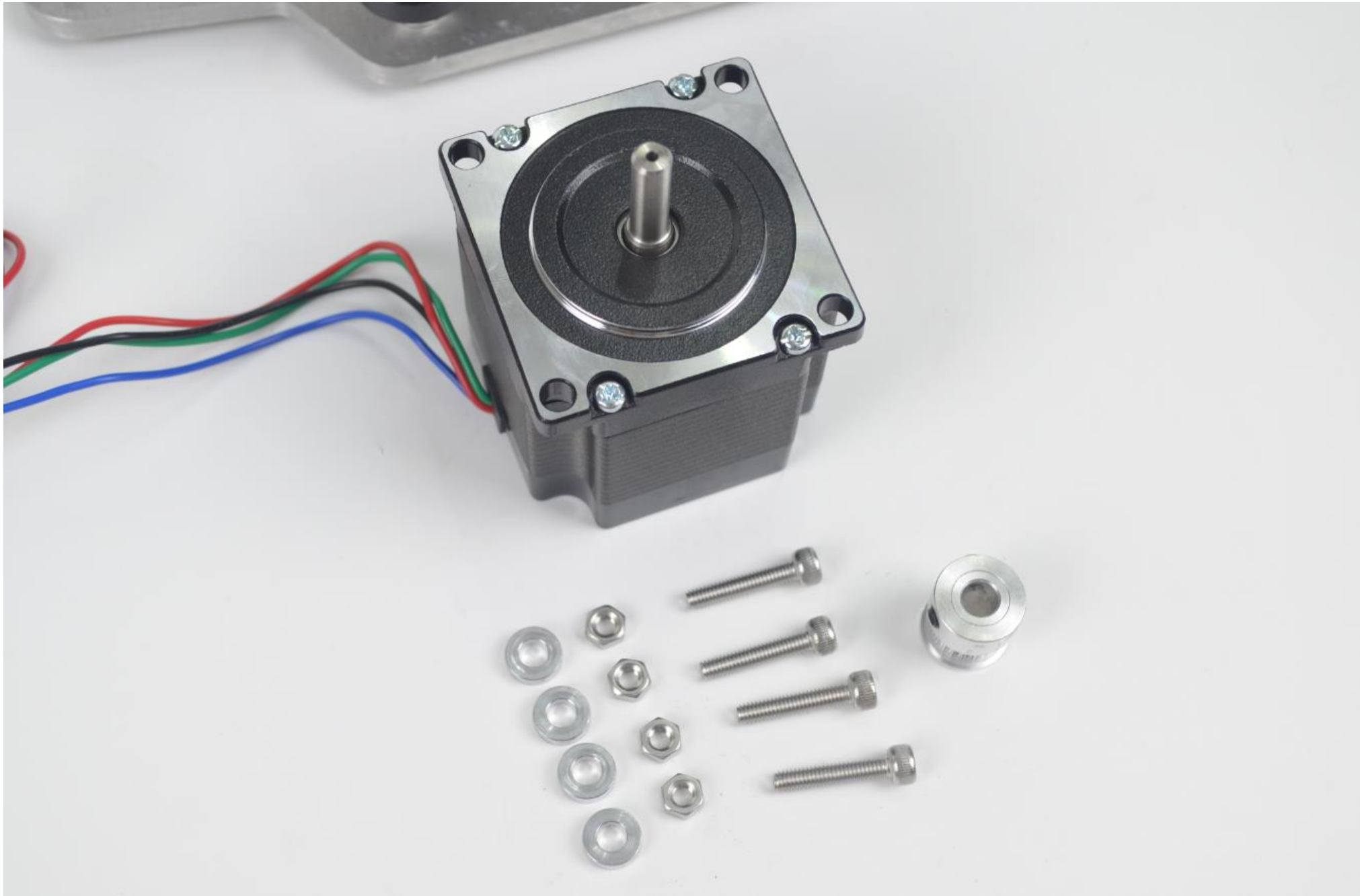
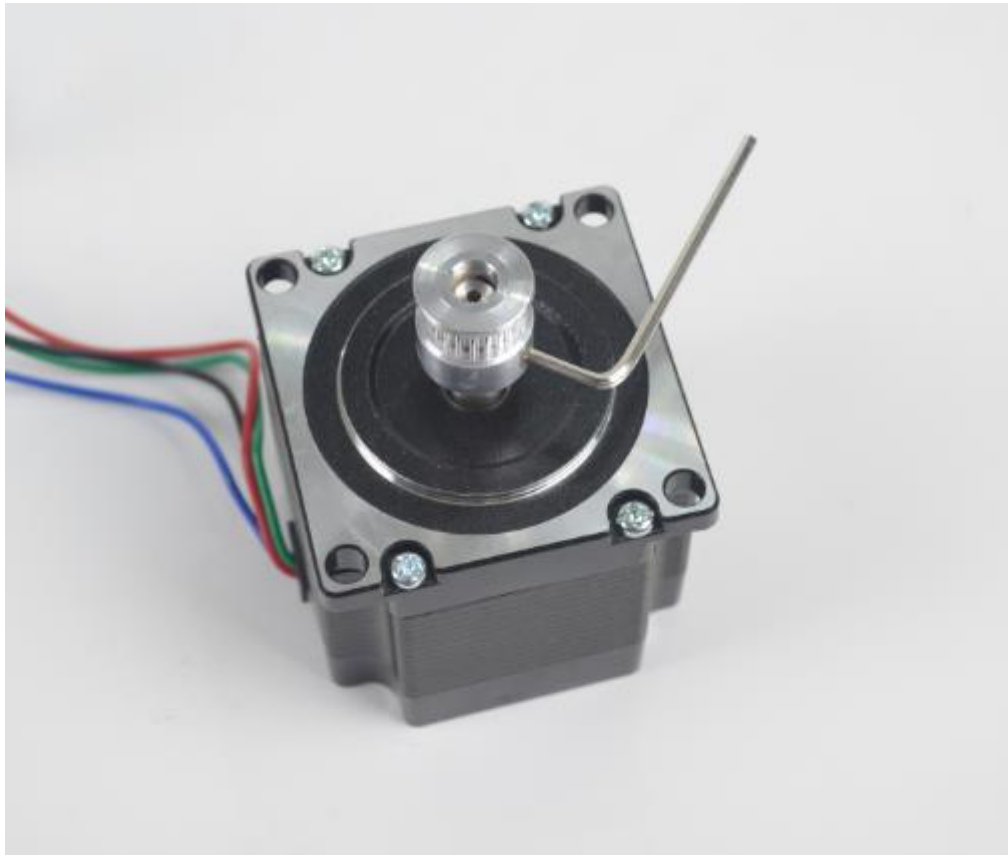


1\_3. X-AxisMotorlAssembly

Materials			
Electronic Parts	Frame Parts	Hardware Parts	Fasteners Parts
57-Stepper-Motor *1		GT2 Timing Pulley*1	M4-20-Screw *4
		Spacer (3mm)*4	M4-Nut *4



[Step1] First loosen the meter-screws on the Timing Pulley, and then install the Timing Pulley into the stepper motor shaft. Finally tighten the meter-screws of the synchronous wheel. (Note: here the Timing Pulley is not fully installed in the motor shaft, and a depth of 3mm is reserved. so that the Timing Belt and the groove of the Timing Pulley can be in a straight line)



[Step2] M4-20mm screws pass through the x-carriage\_back from the front, each screw is installed with a Spacer (3mm)



Install the motor, and finally fix it with M4 nut.

