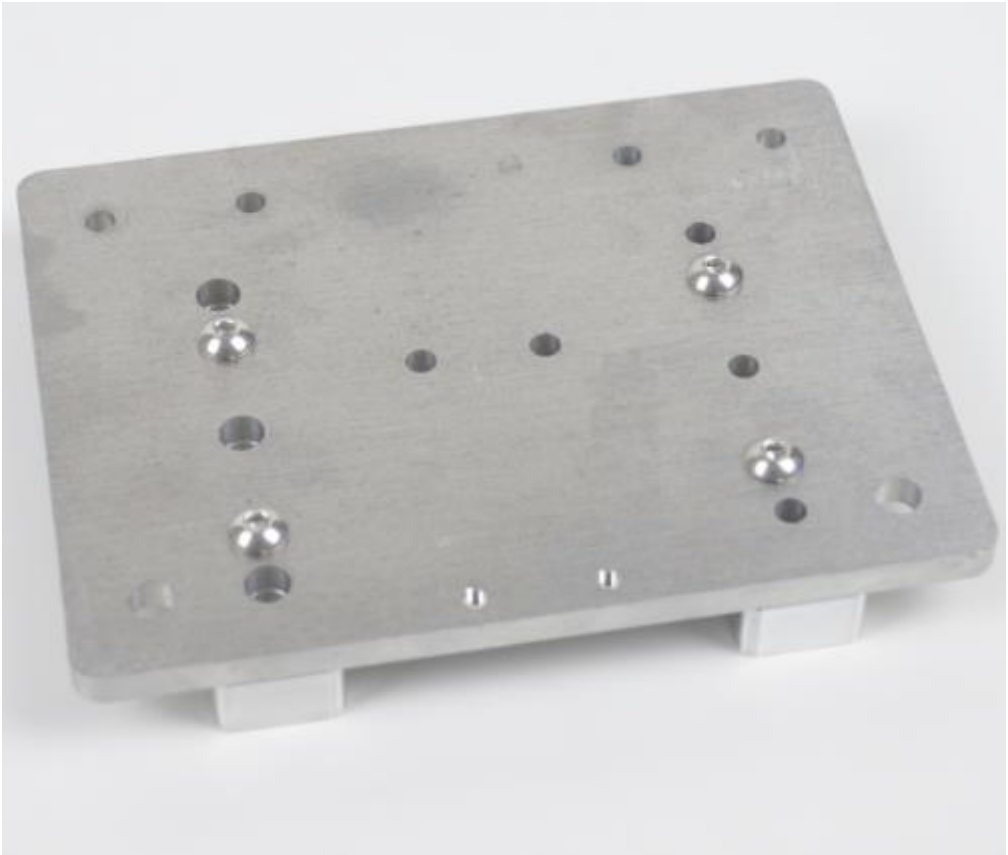


1_1. Z-AxisWheelAssembly

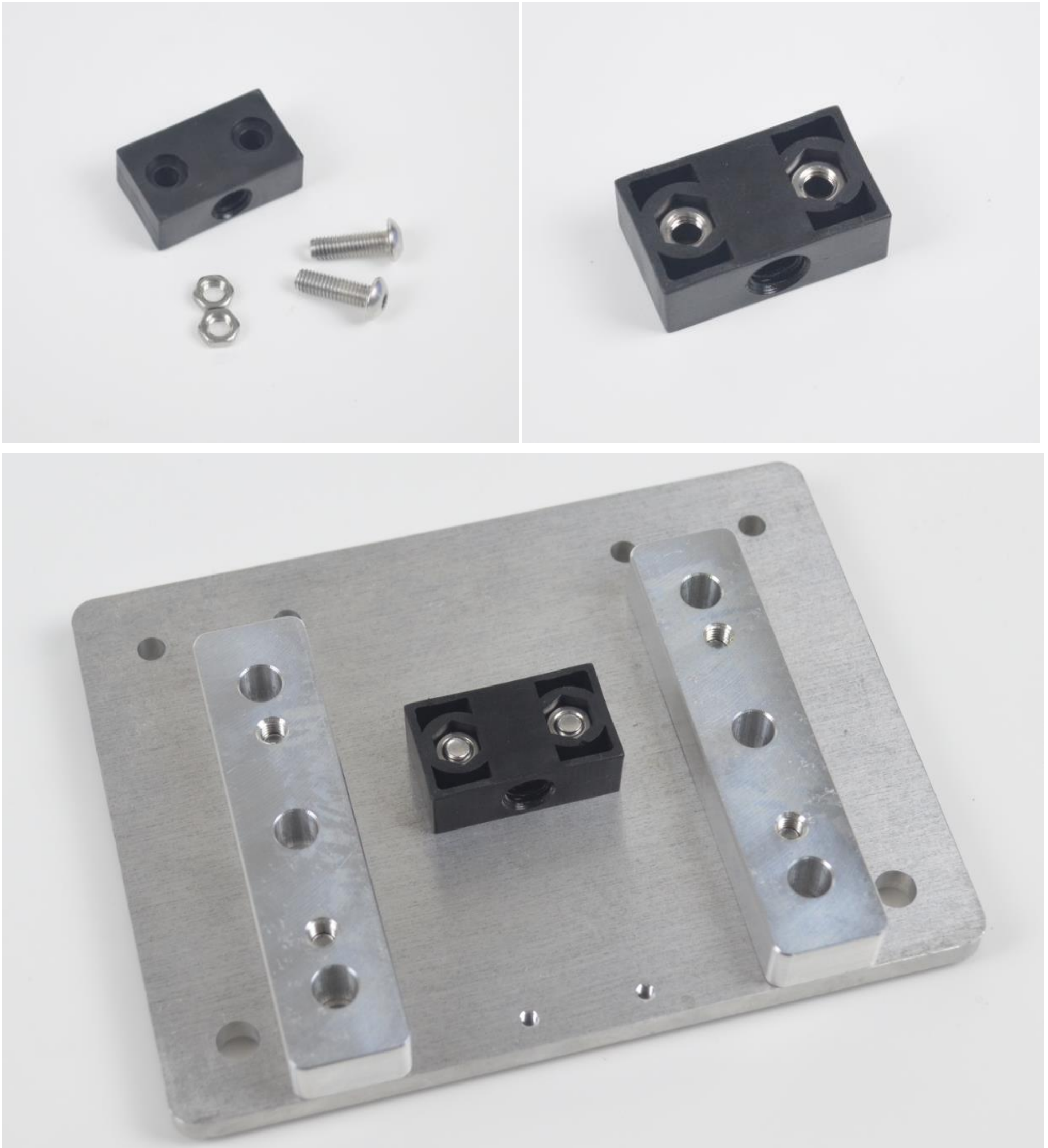
Materials			
Electronic Parts	Frame Parts	Hardware Parts	Fasteners Parts
	x-carriage *1	Nut Block*1	M5-14mm-Screw *4
	z-support *2	Wheel*6	M5-16mm-Screw *2
		Eccentric-Column*3	M5-40m-Screw *6
		Aluminum-Spacer(6mm)*3	M5-Thin-Nut *8
			M5- Washer *6

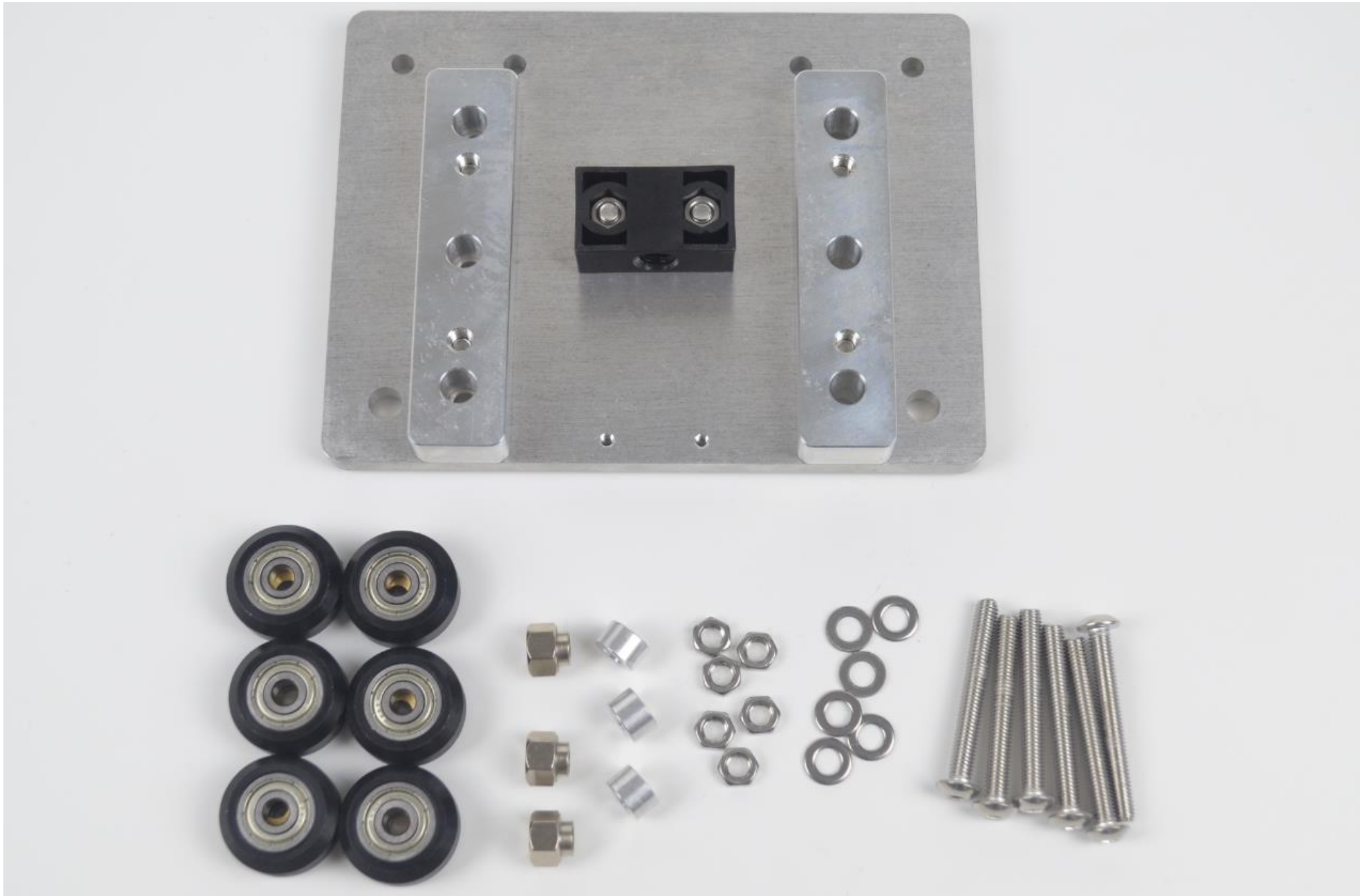
[Step1] Fasten z-support to x-carriage with screws-M5-14mm *4



[Step2] Mount Nut Block on x-carriage aluminum

First, M5-thin-nut is placed in the fixing groove of the Nut Block. Then, M5-16mm screws pass through the back of the x-carriage and are fixed into the M5-thin-nut.



[Step3] install the z-axis wheel

M5-40mm screws pass through x-carriage aluminum and z-support aluminum from the back. Three Eccentric-Column are installed on the right side and three Aluminum-Spacer(6mm) are installed on the left side. Add an M5- Washer to each.



Insert a wheel into each screw, and then tighten with M5 thin nuts. (note: thin-nuts, not nyloc-nuts!)

