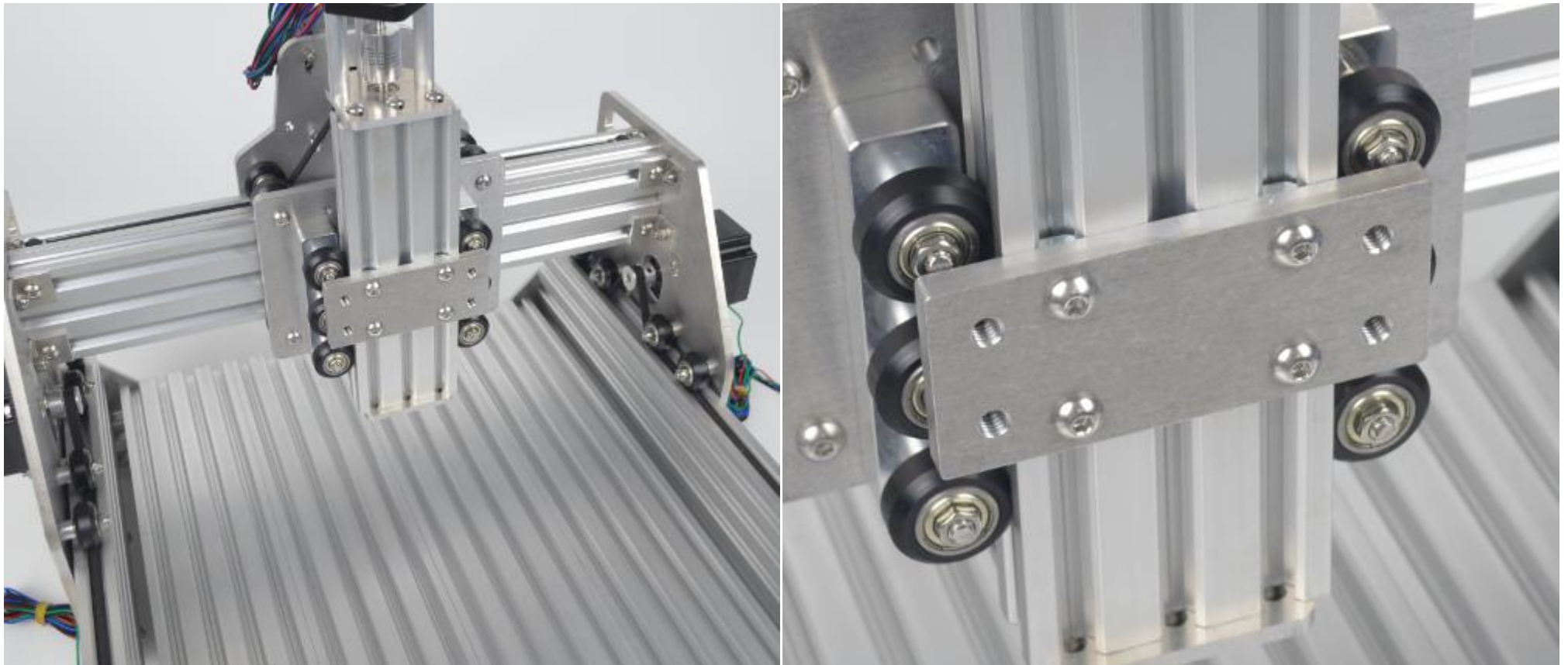


4. SpindleAssembly

Materials			
Electronic Parts	Frame Parts	Hardware Parts	Fasteners Parts
Spindle-Motor *1	spindle_mount *1	Spindle Fixture *1	M6 Screw*4
			M6 Washer *4
			M5-10mm Screw*4

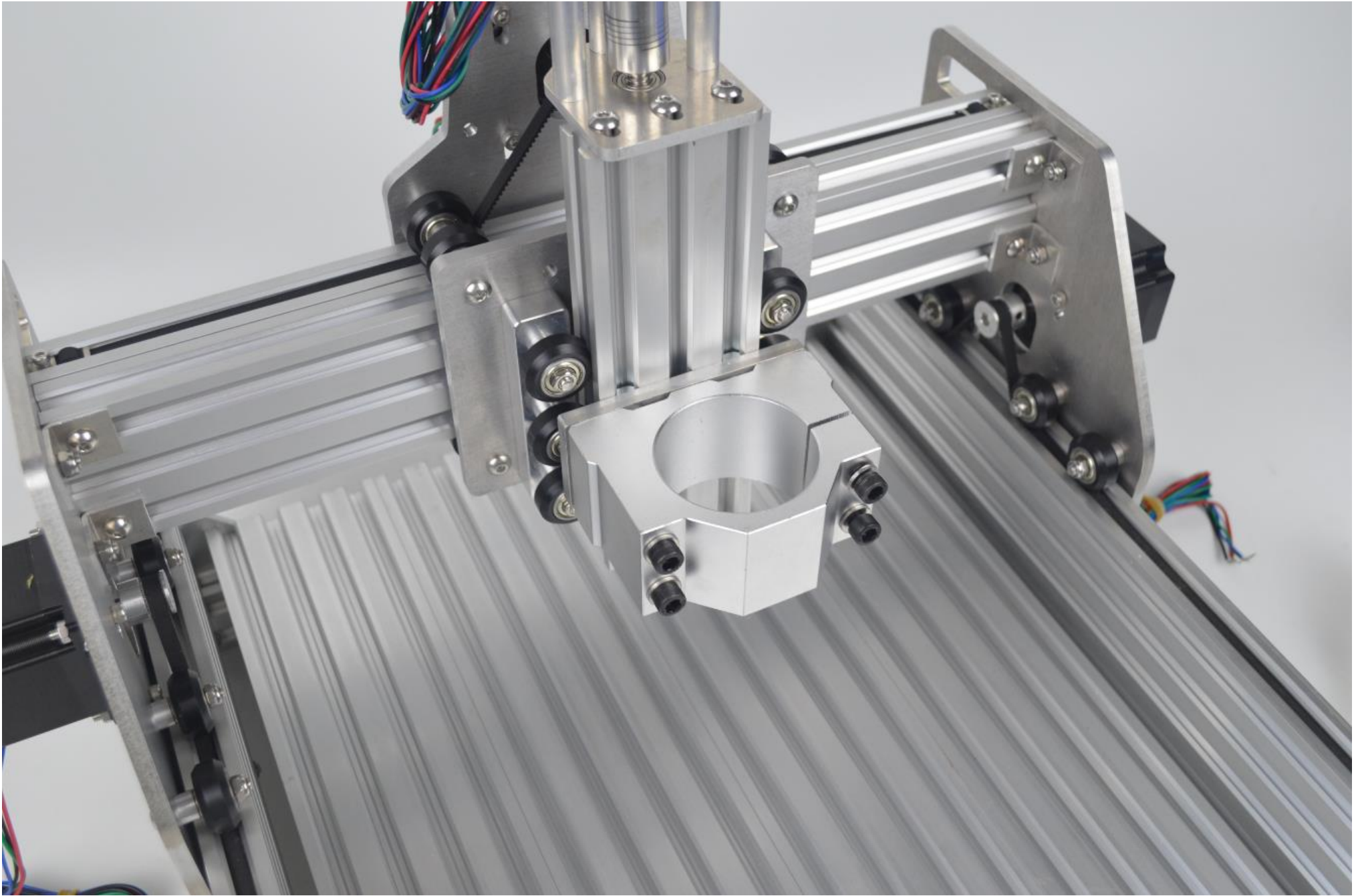


[Step1] Fix the spindle\_mount to the T-nut in the Z-axis rail with 4 M5-10mm screws.





**[Step2]** Fix Spindle fixture to spindle\_mount with M6 screws.



**[Step3]** Fix Spindle-Motor to Spindle fixture, tighten M6 screws to secure it.

