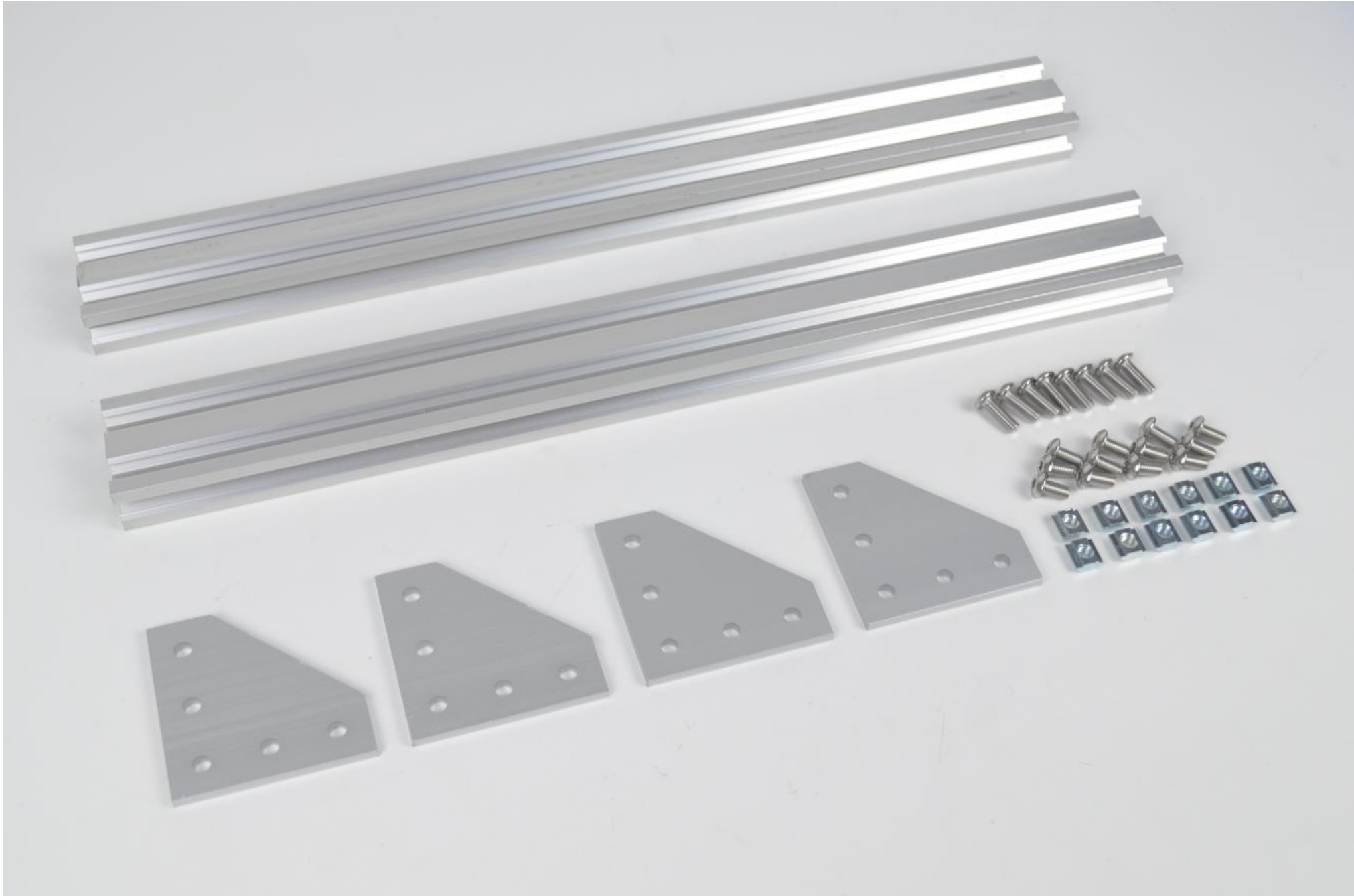


2_4. Y-AxisBaseBoardAssembly

Materials			
Electronic Parts	Frame Parts	Hardware Parts	Fasteners Parts
	Y-Axis baseboard ((2040V-375mm))*2	5Hole-Connector *4	M5-14mm screw*8
			M5-10mm screw*12
			M5-T-Nut *12



[Step1] Install 3 T-nuts on both sides of the Y-Axis baseboard, M5-10mm screw in T-nut and fix 5 Hole-Connector.(Do not fix it tightly, but adjust the position later.)





[Step2] Fix Y-axis rail to 5 Hole-Connector with m5-14mm screw. (Do not fix it tightly, but adjust the position later.)

