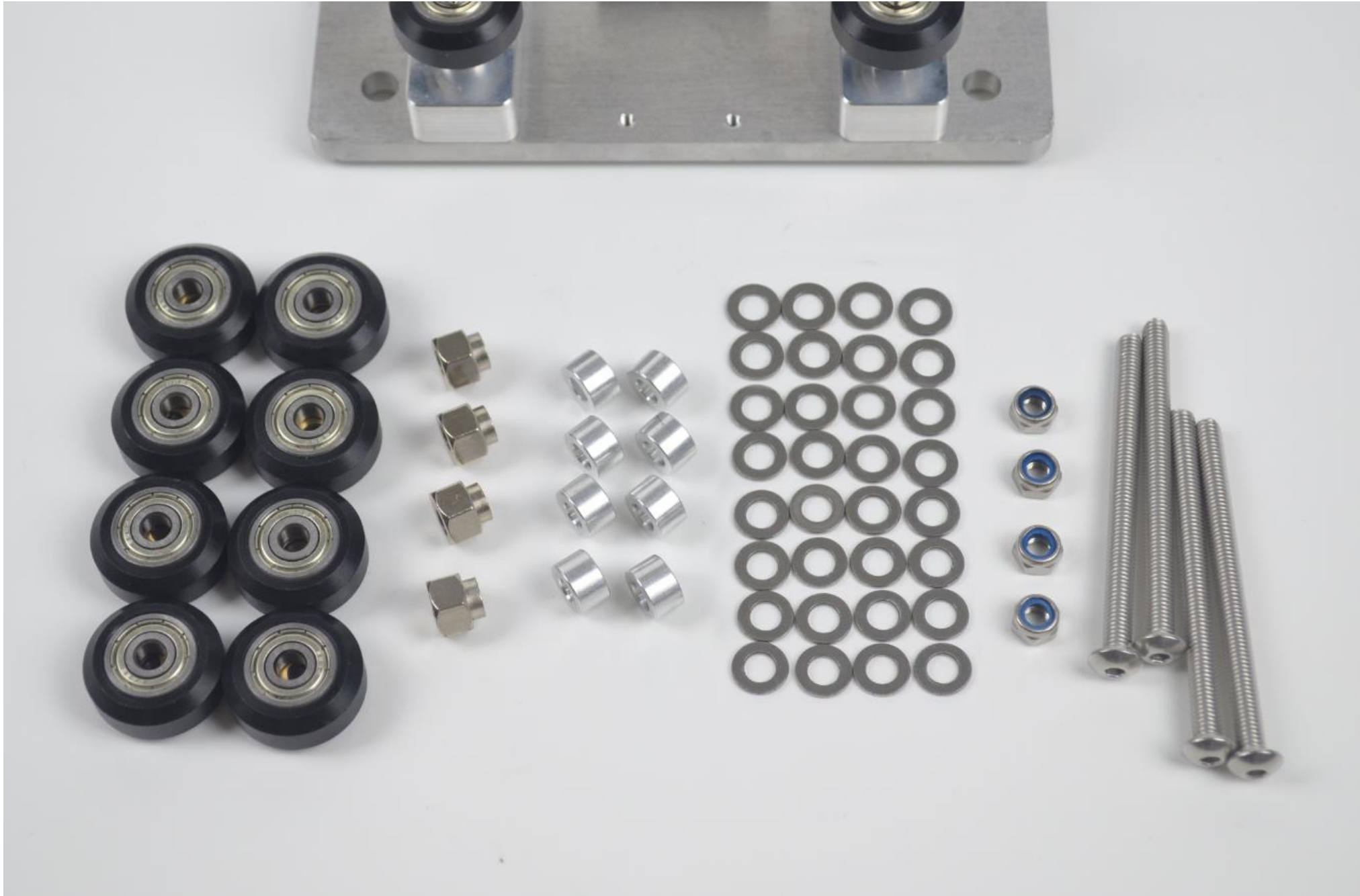
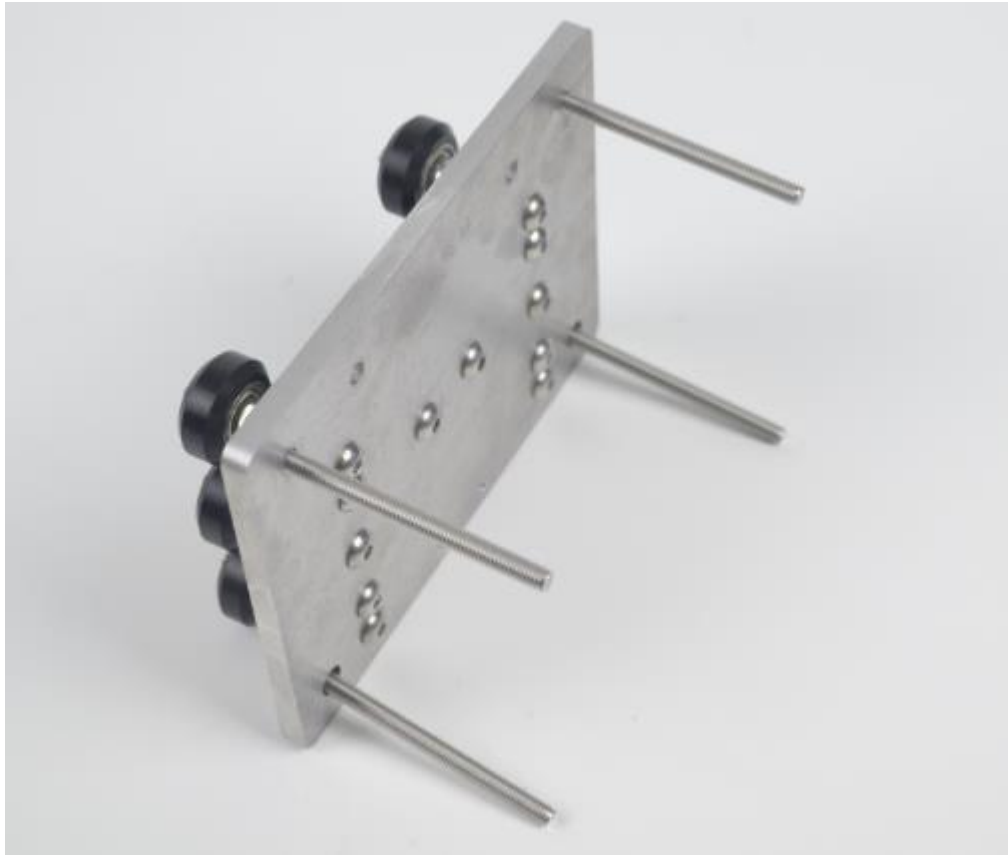


1_2. X-AxisWheelAssembly

Materials			
Electronic Parts	Frame Parts	Hardware Parts	Fasteners Parts
	x-carriage*1	Wheel*8	M5-65mm-Screw *4
	x-carriage_back *1	Eccentric-Column *4	M5-Nyloc-Nut *4
		Spacer-6mm*8	M5- Washer *32

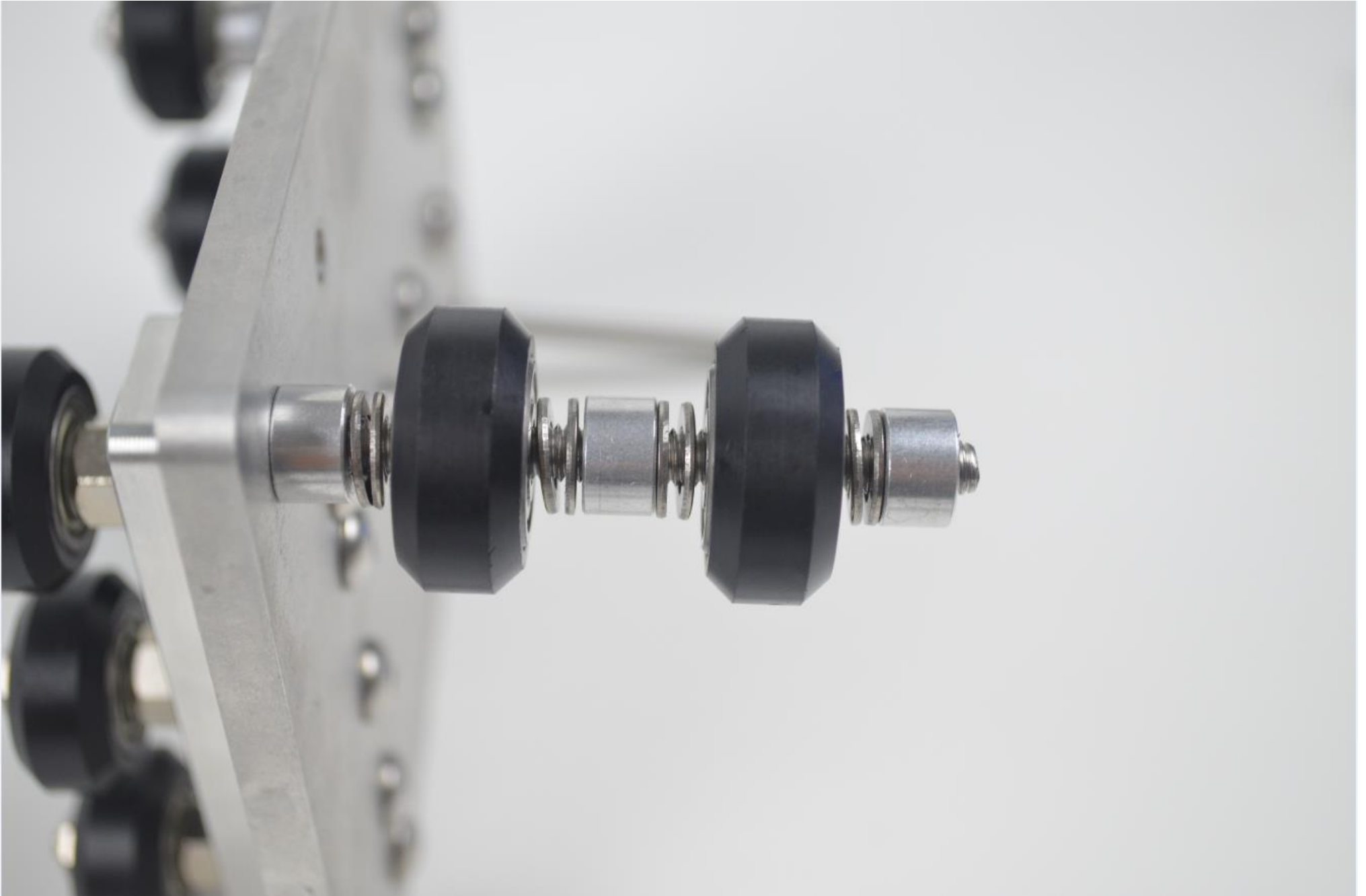


[Step1] M5-65mm screw*4 pass through the front of the x-carriage aluminum



[Step2] The two screws on the upper end are installed from left to right:

Spacer-Washer*2-Wheel- Washer*2- Spacer -Washer * 2-Wheel-Washer * 2- Spacer



[Step3] Two screws at the lower end are installed from left to right :

Eccentric Column -Washer*2- Wheel-Washer*2- Spacer * 2-Wheel-Washer * 2- Eccentric Column



[Step4] M5-65mm screw*4 are inserted into the x-carriage_back aluminum part and fixed with M5-Nyloc-Nut

(Note: x-carriage_back aluminum parts have left and right direction, with M5 threaded holes on the right)



