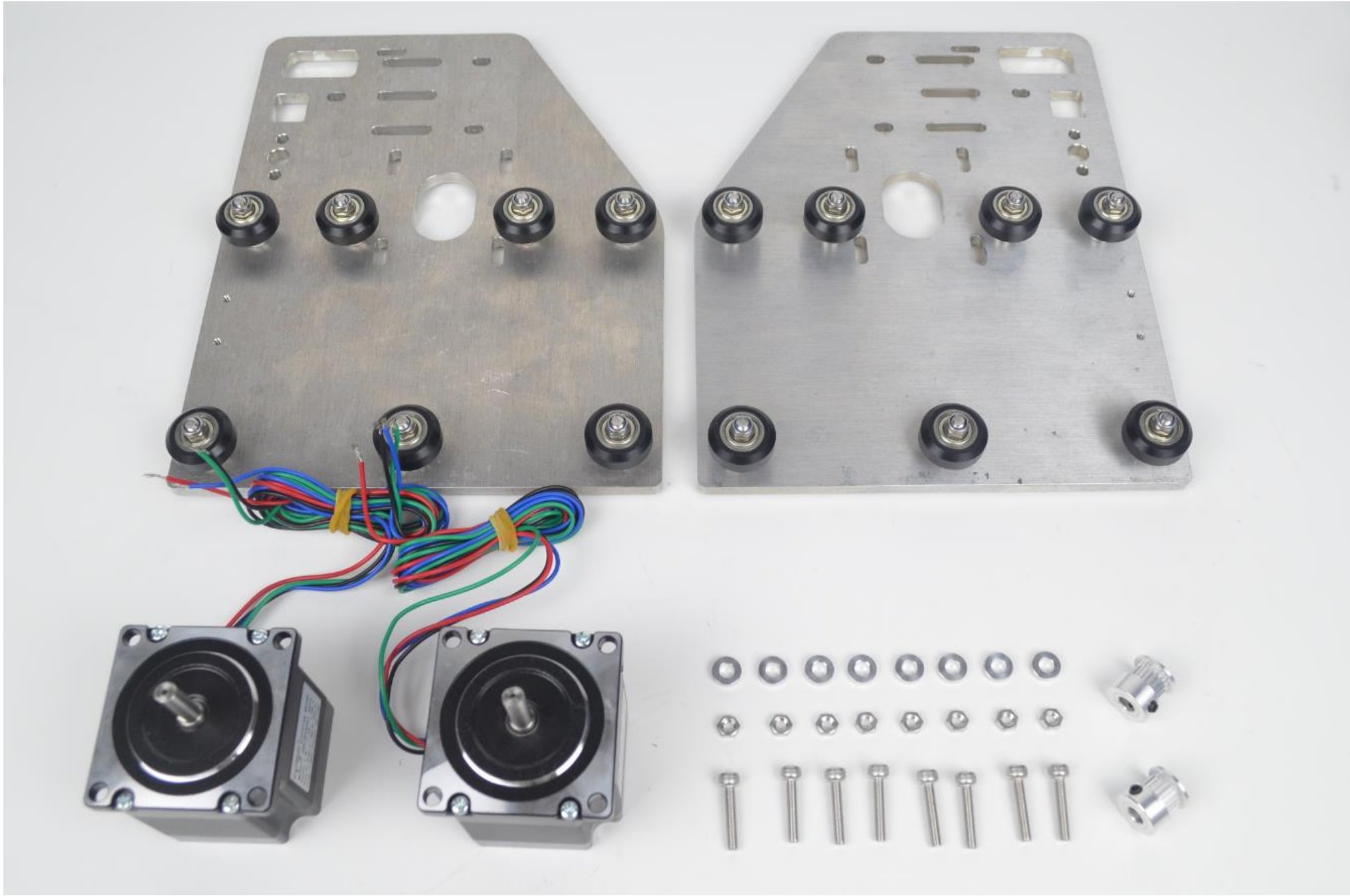


2_2. Y-AxisMotorlAssembly

Materials			
Electronic Parts	Frame Parts	Hardware Parts	Fasteners Parts
57-Stepper-Motor *2		GT2 Timing Pulley*2	M4-20mm screw*8
		3mm Aluminum-Spacer*8	M4 nut*8



[Step1] The installation method of y-axis motor is the same as that of x-axis motor, which is not described too much here. Loosen the jackscrew on the GT2 Timing Pulley, and then install the GT2 Timing Pulley into the stepping motor shaft. (The GT2 Timing Pulley shall not be completely installed in the motor shaft, and a depth of 3mm shall be reserved, this is for the rear GT2 Timing Belt and GT2 Timing Pulley groove can be in a straight line.)

[Step2] M4-20mm screws pass through y-carriage aluminum parts from the front, and each screw is padded with a 3mm Aluminum-Spacer. The assembled effect is as shown in the figure.

