



Phase A Flight Operations Plan

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Revision History		
Version 1	2/19/2019	Initial Release



Main Check List

Project Manager

(All the bold tables are the lists you are in charge of on the other you just need to sign the yellow box once completed)

Your tasks include:

- 1) AC 426 Material list
- 2) Weather Check List
- 3) Spectator Area
- 4) Launchpad Area
- 5) Rocket Setup

AC 426 Material list	In room	At launch site
1. 5 cameras from the Library		
2. 4 camera stands		
3. Caution Tape		
4. Cables for Facebook live		
5. 3-5 Walkie talkie		
6. 1 tables		
7. First Aid Kit		
8. Fire Extinguisher		

Weather Check List	Initials (Done)
1. National Weather Service (weather.gov) website checked for Needham, MA.	
2. All the following are deemed true: <ul style="list-style-type: none"> a) Forecast is sunny or partly cloudy b) Wind speed is less than 15mph c) Wind direction is towards 23°-160° or 230°-270° or 270°-307° (see map attached) 	
If wind is towards 270°-307° Meeting is required between Project Manager, System Engineer, Launch Director and Safety Manger and all four need to sign it in each pepper. Else, Ignore	1) 2) 3) 4)

Safety Equipment Check	Initials (Done)
First Aid Kit	
Fire Extinguisher	
Charged self-phone in case of emergency	
No club member approaching the pad is wearing synthetic clothing or hair spray	

Spectator Area	Initials (Done)
Safety Officer and team members assigned to the Spectator area have marked off the Spectator area with caution tape on the north side of East Drive so Spectators can move no further south than the edge of the lawn.	

Launchpad Area	Initials (Done)
Team attendants set up launch pad. Project Manager, Systems Engineer, Safety Officer, & Launch Director approve of launch pad.	

Rocket Setup	Initials (Done)
1. T-15 Minutes: Team attendants insert avionics payload and turn on the flight computer	
2. T-10 Minutes: Fairings Armed	
2. T-5 Minutes: Team attendants insert engine into rocket. Project Manager, Systems Engineer, Safety Officer, and Launch Director approve of rocket configuration and readiness.	
3. T-3 Minutes: Team attendants insert ignitor and engine plug into engine.	
4. T-2 Minutes: Launch area cleared	

Firing the Rocket	Initials (Done)
1. All spectators and team attendants in position.	
2. Launch Director prepared to give countdown	
3. Launch	

Rocket Retrieval	Initials (Done)
1. Recovery team deployed	
2. No spectators or team attendants making any effort to catch the rocket as it falls	
3. No climbing trees once the rocket has been found	
4. If rocket still on tree when you leave fill in the “Tree form”	

Clean Up	Initials (Done)
1. All spectator area demarcations taken down	
2. Launch pad packed away	
3. Lot C “No Parking” sign removed	
4. All materials returned to AC 426	

Main Check List

Launch Director

(All the bold tables are the lists you are in charge of. On the others you just need to sign the yellow box once completed)

Your tasks include:

- 1) AC 426 Material list
- 2) Weather Check List
- 3) Spectator Area
- 4) Launchpad Area
- 5) Rocket Setup
- 6) Rocket Retrieval
- 7) Clean up

AC 426 Material list	In room	At launch site
1. 5 cameras from the Library		
2. 4 camera stands		
3. Caution Tape		
4. Cables for Facebook live		
5. 3-5 Walkie talkies		
6. 2 tables		
7. First Aid Kit		
8. Fire Extinguisher		

Weather Check List	Initials (Done)
1. National Weather Service (weather.gov) website checked for Needham, MA.	
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Main Check List

Safety Officer

(All the bold tables are the lists you are in charge of. On the others you just need to sign the yellow box once completed)

Your tasks include:

- 1) Safety equipment check
- 2) Spectator Area
- 3) Launchpad Area
- 4) Rocket Setup
- 5) Firing the Rocket

AC 426 Material list	In room	At launch site
1. 5 cameras from the Library		
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First Aid Kit	
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Charged self-phone in case of emergency	
No club member approaching the pad is wearing synthetic clothing or hair spray	

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Safety Officer and team members assigned to the Spectator area have marked off the Spectator area with caution tape on the north side of East Drive so Spectators can move no further south than the edge of the lawn.	








Launchpad Area	Initials (Done)
Team attendants set up launch pad. Project Manager, Systems Engineer, Safety Officer, & Launch Director approve of launch pad.	

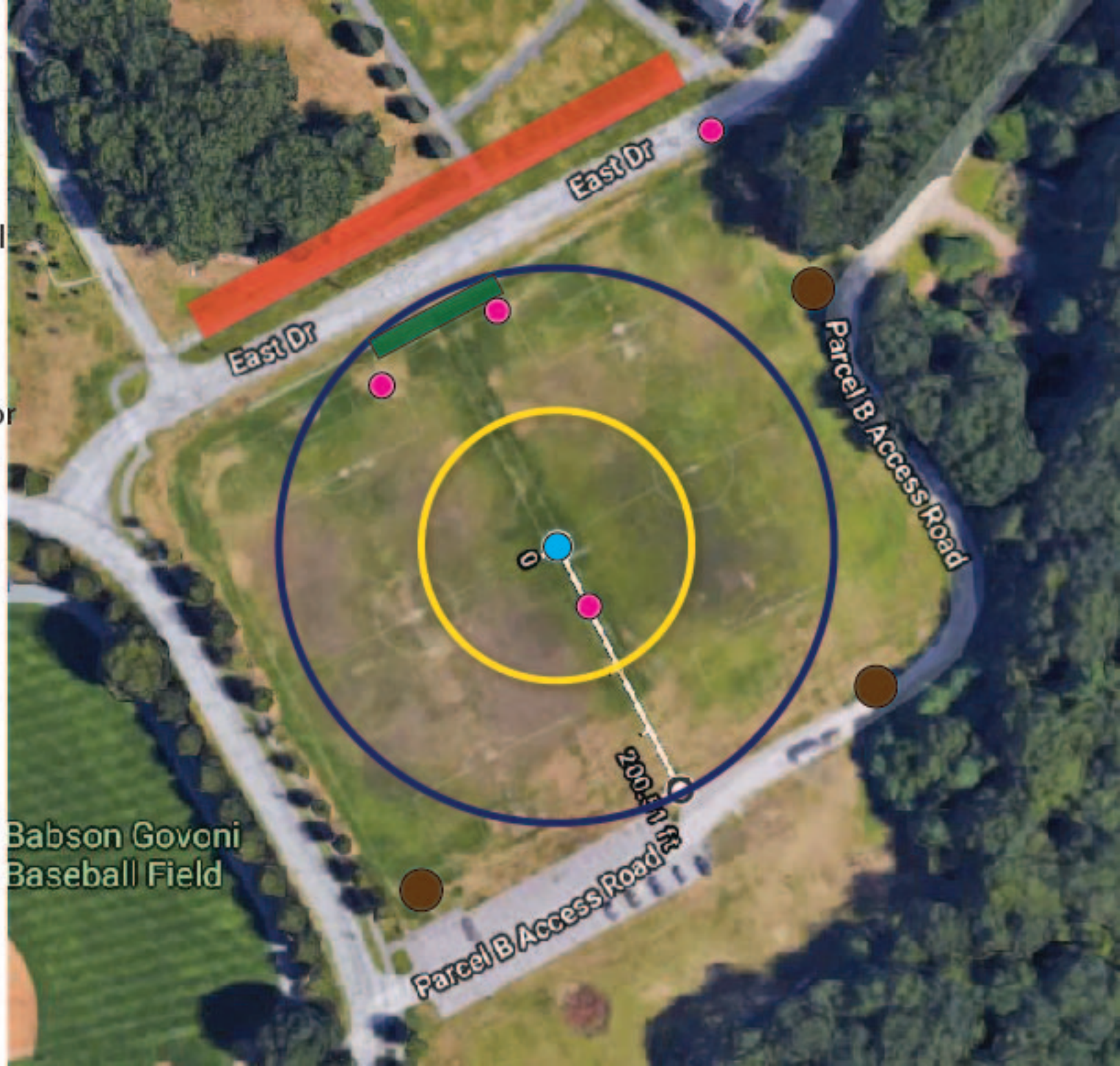
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-  Rocket
-  Spectators
-  Mission Control
-  Cameras
-  Safeties
-  Launch Director
Safety Zone
-  200ft
Safety Zone



Babson Skating Center

Franklin W.
Drexel College
of Engineering

Parcel B Acce
Road

Babson - Harrington
Rugby Pitch

Babson Governor
Baseball Field

Mary Chilton Rd

Great Plain Ave

Winslow Rd

Measure distance

Click on the map to add to your path

Total distance: 882.18 ft (268.89 m)

Mackintosh Rd



Launch Binder

April 3rd & 10th, 2019

Timecode	Nominal Time	Action
T-40	11:00a	Materials gathered from AC426
T-20	11:20a	Launchsite setup complete
T-10	11:30a	Battery inserted
T-5	11:35a	Engine inserted
T-3	11:37a	Ignitor inserted
T-2	11:38a	Launch area cleared
T-0	11:40a	Launch ignition

Project Manager



“Start Early, Fail Often”
Olin Rocketry 2018-2019

*Return this binder to the Launch Director following launch
day operations*



Launch Binder

April 3rd & 10th, 2019

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T-40	11:00a	Materials gathered from AC426
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T-3	11:37a	Ignitor inserted
T-2	11:38a	Launch area cleared
T-0	11:40a	Launch ignition

Systems Engineer



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T-0	11:40a	Launch ignition

Launch Director



**“Start Early, Fail Often”
Olin Rocketry 2018-2019**

*Return this binder along with its copies to AC426 following
launch day operations*



Launch Binder

April 3rd & 10th, 2019

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Safety Officer



“Start Early, Fail Often”
Olin Rocketry 2018-2019

*Return this binder to the Launch Director following launch
day operations*



Olin Rocketry

Safety Manual V1.0

Created: 11/1/17
Updated: 9/18/18

Babson Public Safety: (781) 239-5555

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Chemistry Lab Safety

Storage of Chemicals

All storage will be in accordance with the MSDS in Appendix A, the faculty in charge of the Chemistry Lab, and the Safety Office of the College. An exact location of all materials will be kept on file by the Project Manager and Chemistry Subteam Lead at all times.

Use of the Chemistry Lab

Use of the Chemistry Lab is a privilege. Any rocket club member wanting to use the Lab shall fulfill all of the following requirements:

- The member must be a member of the Chemistry Subteam
- The member must be trained by faculty of the Chemistry Lab in the materials, processes, and machines that are needed to produce the final product.
- The member must be accompanied by another qualified member of the club.
- The member must be instructed to create the fuel by the Chemistry Subteam Lead.

In summary, the Lab will only be used by qualified members that are not alone to create only necessary fuel.

Timing of Fuel Creation

Fuel shall never be created more than a few hours in advance of an engine test. In all cases, fuel should be created in the morning, and the test firing should commence in the afternoon to provide as little a window as possible for the final fuel to exist. Whenever fuel is created, a Chemistry Subteam Member must be present at all times to supervise the fuel until the fuel is loaded into the test stand at the test firing (see Test Operations Safety for more information on fuel transportation).

Manufacturing Safety

Machine shop safety for Rocket team (the team) should be no different than safety for any other project in Olin's Shop (the Shop). Proper precautions should be taken in accordance with all Shop instructions and rules. Just because it is a team project does not give anyone permission to waiver from Shop etiquette and culture. Major guidelines for safe manufacturing behavior include but are not limited to:

- For a machine to be used by a member of the team, the member must be trained on that specific machine in accordance with Olin Shop policy.
- No chemicals, fuel, or any other materials that could potentially harm people or the machines may be taken into the shop and should especially not be machined or otherwise operated upon
- Non-exotic materials should be used whenever possible (i.e. plastics, aluminum, steel) and excessively hard materials (such as tungsten) should be avoided
- Steel and materials prone to melting should not be manufactured as the case for the motor in any circumstance.
- All welded aluminum components must be TIG welded
- Rocket components must be manufactured within reasonable tolerances set by the team system engineer and critical components (i.e. combustion chamber or rocket nozzle) must meet a strict level of tolerance
- All manufactured components must have their dimensions verified by no fewer than 2 members of rocket team, one of whom may be the machinist
- In general, flaws in a manufactured component warrant re-machining the part. Exceptions may be made by concurrence of both the system engineer and project manager
- A log of all manufactured components will be kept for every mission; this log must include, at a minimum, every manufactured component, the date of manufacturing, the signature of the machinist, the signature of the team member that verified the component, and any apparent flaws (to aid in failure analysis)

Misuse of the Shop not only will lead to action against the member of the club, but also repercussions against the team by the Shop and on the student body as a whole. No one wants this, please follow the rules and get trained.

Launches at Olin

For a launch to occur at Olin, the following must be true in accordance with the law:

1. The rocket must have an engine with a rating of “G” or less
2. The engine must be bought from a store as opposed to being student made

Both of these guidelines are on the NAR (National Association of Rocketry) website and considered law by model and high powered rocketry enthusiasts everywhere. These rules are designed to be legal in all states.

For Olin specifically, Boston Logan International is an area of concern, however upon inspection of the sectional chart the floor of controlled airspace is well above the 0.125 miles we expect Olin Rocketry’s rockets to fly. If a higher altitude is expected in the future, the sectional chart will be consulted again and the FAA contacted if needed.

Classification of Personnel

- Spectator: Any person either not in Olin Rocketry or not participating in the launch process.
- Team Attendant: Members of Olin Rocketry who will be assisting directly in launching operations.
- Safety Officer: Designated by Project Manager. In charge of all safety at launch, their instructions are the law at the launch site.
- Launch Director: Designated by Project Manager. In charge of logistical operations during launch, should be working closely with Safety Officer to ensure safe and effective launch.

Safe Distances

Distances shall be reviewed in the days prior to the launch and should be enforced based on classification of the attendee. The following distances in the table below are minimums and should be enforced by the Safety Officer. As the team increases the power of the rockets it tests, the safe distance required shall grow.

Safe Launch Distance Table

Total Impulse, N*s	Motor Type	Non-Complex	Complex
0.01 to 1280	A-J	200ft	250ft
1280.01 to 2560	K	250ft	350ft
2560.01 to 5120	L	300ft	500ft
5120.01 to 10240	M	500ft	1000ft
10240.01 to 20480	N	1000ft	1500ft
20480.01 to 40960	O	1500ft	2000ft
40960.01 to 890K	P-T	2000ft	2500ft

*Complex is a rocket with multiple stages or multiple engines firing at once

- These distances are for all launch activities at Olin.
- Spectators may be no closer than the amount specified in the table.

Test Proceedings

The sole job of the Launch Director is to ensure the launch proceedings go without any hindrances. The timeline for the launch is laid out below.

- **Days before:**
 - Entire team is briefed on launch parameters, final preparations made on vehicle, Safety Officer and Launch Director selected, Olin community emailed on where Spectator location will be and what areas will be closed off to them at time of launch.
- **Hours before:**
 - Launch site closed off to public effectively with caution tape. Spectator space marked well.
 - Project Manager, Systems Engineer, Safety Officer, and Launch Director give final approval for launch stand and rocket.
- **5 minutes before:**
 - Upon final check of the mounted motor and verbal signal from Project Manager, Systems Engineer, Safety Officer, and Launch Director, the test area should be cleared and preparations taken for immediate firing.
- **Firing:**

- Countdown given by Launch Director after area deemed clear and safe by Safety Officer. If the motor does not ignite, the ignition device should be turned off and after 2 minutes the rocket should be approached.
- The Project Manager, Systems Engineer, Safety Officer, and Launch Director may choose to retry the launch or call off the test entirely, the decision must be unanimous.
- **After Firing:**
 - Launch attendants shall maintain contact with the rocket through RF beacon.
 - No effort to catch the rocket should be made upon landing.
 - If rocket lands in trees, caution shall be taken in retrieving the rocket. No spur-of-the-moment tree climbing.

Conditions for a Scrubbed Launch

If inclement weather comes about or the wind changes direction or is blowing harder than 15mph, the launch shall be scrubbed by the Safety Officer and Launch Director. The wind should be blowing towards Parcel B or the Babson Baseball Diamond. If any activities are occurring at the Babson baseball diamond, the launch is also subject to being scrubbed.

First Aid and First Response

Babson Public Safety should be notified per the Launch Operations section.

Because any rockets over G class require a special launch location presided over by the National Association of Rocketry (NAR) or the Tripoli Rocketry Association (TRA), first aid and first response should be presided over by those organizations on their launch ranges. For launches presided over solely by the Olin Rocket Club, the following should be taken into account:

- A first aid kit should be present in the Club Attendant area. The first aid kit should be procured and inspected by the Safety Officer of the launch.
- A fire extinguisher that is able to put out a fire containing rocket fuel should also be procured by the Safety Officer and present at the test.
- A charged cell phone with reception and the phone number of Babson Public Safety in the contacts or on speed-dial.
- Any club member that will be approaching the test stand for integration or will be in the convoy carrying the motor to the test stand, shall not wear synthetic clothing or hair spray.

SAFETY DATA SHEET

Version 5.5
Revision Date 06/02/2016
Print Date 11/29/2017

1. PRODUCT AND COMPANY IDENTIFICATION

1.1 Product identifiers

Product name : Aluminum

Product Number : 202584
Brand : Aldrich
Index-No. : 013-001-00-6

CAS-No. : 7429-90-5

1.2 Relevant identified uses of the substance or mixture and uses advised against

Identified uses : Laboratory chemicals, Synthesis of substances

1.3 Details of the supplier of the safety data sheet

Company : Sigma-Aldrich
3050 Spruce
Street
SAINT LOUIS MO 63103
USA

Telephone : +1 800-325-5832
Fax : +1 800-325-5052

1.4 Emergency telephone number

Emergency Phone # : +1-703-527-3887 (CHEMTREC)

2. HAZARDS IDENTIFICATION

2.1 Classification of the substance or mixture

GHS Classification in accordance with 29 CFR 1910 (OSHA HCS)

Pyrophoric solids (Category 1), H250

Substances and mixtures, which in contact with water, emit flammable gases (Category 2), H261

For the full text of the H-Statements mentioned in this Section, see Section 16.

2.2 GHS Label elements, including precautionary statements

Pictogram



Signal word

Danger

Hazard statement(s)

H250

H261

Catches fire spontaneously if exposed to air.
In contact with water releases flammable gases.

Precautionary statement(s)	
P210	Keep away from heat/sparks/open flames/hot surfaces. No smoking.
P222	Do not allow contact with air.
P223	Do not allow contact with water.
P231 + P232	Handle under inert gas. Protect from moisture.
P280	Wear protective gloves/ eye protection/ face protection.
P335 + P334	Brush off loose particles from skin. Immerse in cool water/ wrap in wet bandages.
P370 + P378	In case of fire: Use dry sand, dry chemical or alcohol-resistant foam to extinguish.
P402 + P404	Store in a dry place. Store in a closed container.
P422	Store contents under inert gas.
P501	Dispose of contents/ container to an approved waste disposal plant.

2.3 Hazards not otherwise classified (HNOC) or not covered by GHS

Combustible dust

3. COMPOSITION/INFORMATION ON INGREDIENTS

3.1 Substances

Formula	: Al
Molecular weight	: 26.98 g/mol
CAS-No.	: 7429-90-5
EC-No.	: 231-072-3
Index-No.	: 013-001-00-6

Hazardous components

Component	Classification	Concentration
Aluminium		
	Pyr. Sol. 1; Water-react. 2; H250, H261	<= 100 %

For the full text of the H-Statements mentioned in this Section, see Section 16.

4. FIRST AID MEASURES

4.1 Description of first aid measures

General advice

Consult a physician. Show this safety data sheet to the doctor in attendance. Move out of dangerous area.

If inhaled

If breathed in, move person into fresh air. If not breathing, give artificial respiration. Consult a physician.

In case of skin contact

Wash off with soap and plenty of water. Consult a physician.

In case of eye contact

Flush eyes with water as a precaution.

If swallowed

Never give anything by mouth to an unconscious person. Rinse mouth with water. Consult a physician.

4.2 Most important symptoms and effects, both acute and delayed

The most important known symptoms and effects are described in the labelling (see section 2.2) and/or in section 11

4.3 Indication of any immediate medical attention and special treatment needed

No data available

5. FIREFIGHTING MEASURES

5.1 Extinguishing media

Suitable extinguishing

media

Dry powder

5.2 Special hazards arising from the substance or mixture

No data available

5.3 Advice for firefighters

Wear self-contained breathing apparatus for firefighting if necessary.

5.4 Further information

No data available

6. ACCIDENTAL RELEASE MEASURES

6.1 Personal precautions, protective equipment and emergency procedures

Avoid dust formation. Avoid breathing vapours, mist or gas. Ensure adequate ventilation. Evacuate personnel to safe areas.

For personal protection see section 8.

6.2 Environmental precautions

Prevent further leakage or spillage if safe to do so. Do not let product enter drains.

6.3 Methods and materials for containment and cleaning up

Sweep up and shovel. Contain spillage, and then collect with an electrically protected vacuum cleaner or by wet-brushing and place in container for disposal according to local regulations (see section 13). Do not flush with water. Keep in suitable, closed containers for disposal. Contain spillage, pick up with an electrically protected vacuum cleaner or by wet-brushing and transfer to a container for disposal according to local regulations (see section 13).

6.4 Reference to other sections

For disposal see section 13.

7. HANDLING AND STORAGE

7.1 Precautions for safe handling

Further processing of solid materials may result in the formation of combustible dusts. The potential for combustible dust formation should be taken into consideration before additional processing occurs.

Provide appropriate exhaust ventilation at places where dust is formed. Keep away from sources of ignition - No smoking.

For precautions see section 2.2.

7.2 Conditions for safe storage, including any incompatibilities

Keep container tightly closed in a dry and well-ventilated place. Never allow product to get in contact with water during storage.

Air and moisture sensitive. Keep in a dry place.

Storage class (TRGS 510): Pyrophoric and self-heating hazardous materials

7.3 Specific end use(s)

Apart from the uses mentioned in section 1.2 no other specific uses are stipulated

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

8.1 Control parameters

Components with workplace control parameters

Component	CAS-No.	Value	Control parameters	Basis
Aluminium	7429-90-5	TWA	1.000000 mg/m3	USA. ACGIH Threshold Limit Values (TLV)
	Remarks	Lower Respiratory Tract irritation Pneumoconiosis Neurotoxicity Not classifiable as a human carcinogen		

		TWA	15.000000 mg/m3	USA. Occupational Exposure Limits (OSHA) - Table Z-1 Limits for Air Contaminants
		TWA	5.000000 mg/m3	USA. Occupational Exposure Limits (OSHA) - Table Z-1 Limits for Air Contaminants
		TWA	5.000000 mg/m3	USA. NIOSH Recommended Exposure Limits
		TWA	10.000000 mg/m3	USA. NIOSH Recommended Exposure Limits
		TWA	15.000000 mg/m3	USA. Occupational Exposure Limits (OSHA) - Table Z-1 Limits for Air Contaminants
		TWA	5.000000 mg/m3	USA. Occupational Exposure Limits (OSHA) - Table Z-1 Limits for Air Contaminants
		TWA	5.000000 mg/m3	USA. NIOSH Recommended Exposure Limits
		TWA	5.000000 mg/m3	USA. NIOSH Recommended Exposure Limits
		TWA	1.000000 mg/m3	USA. ACGIH Threshold Limit Values (TLV)
		Lower Respiratory Tract irritation Pneumoconiosis Neurotoxicity Not classifiable as a human carcinogen varies		
		TWA	1.000000 mg/m3	USA. ACGIH Threshold Limit Values (TLV)
		Lower Respiratory Tract irritation Pneumoconiosis Neurotoxicity Not classifiable as a human carcinogen varies		
		TWA	5 mg/m3	USA. NIOSH Recommended Exposure Limits
		TWA	10 mg/m3	USA. NIOSH Recommended Exposure Limits
		TWA	15 mg/m3	USA. Occupational Exposure Limits (OSHA) - Table Z-1 Limits for Air Contaminants
		TWA	5 mg/m3	USA. Occupational Exposure Limits (OSHA) - Table Z-1 Limits for Air Contaminants
		TWA	5 mg/m3	USA. NIOSH Recommended Exposure Limits
		TWA	5 mg/m3	USA. NIOSH Recommended Exposure Limits
		TWA	1 mg/m3	USA. ACGIH Threshold Limit Values (TLV)
		Lower Respiratory Tract irritation Pneumoconiosis Neurotoxicity Not classifiable as a human carcinogen varies		

		PEL	5 mg/m3	California permissible exposure limits for chemical contaminants (Title 8, Article 107)
		PEL	5 mg/m3	California permissible exposure limits for chemical contaminants (Title 8, Article 107)

8.2 Exposure controls

Appropriate engineering controls

Handle in accordance with good industrial hygiene and safety practice. Wash hands before breaks and at the end of workday.

Personal protective equipment

Eye/face protection

Face shield and safety glasses Use equipment for eye protection tested and approved under appropriate government standards such as NIOSH (US) or EN 166(EU).

Skin protection

Handle with gloves. Gloves must be inspected prior to use. Use proper glove removal technique (without touching glove's outer surface) to avoid skin contact with this product. Dispose of contaminated gloves after use in accordance with applicable laws and good laboratory practices. Wash and dry hands.

Protective gloves against thermal risks

Full contact

Material: Nitrile rubber

Minimum layer thickness: 0.11 mm

Break through time: 480 min

Material tested:Dermatril® (KCL 740 / Aldrich Z677272, Size M)

Splash contact

Material: Nitrile rubber

Minimum layer thickness: 0.11 mm

Break through time: 480 min

Material tested:Dermatril® (KCL 740 / Aldrich Z677272, Size M)

data source: KCL GmbH, D-36124 Eichenzell, phone +49 (0)6659 87300, e-mail sales@kcl.de, test method: EN374

If used in solution, or mixed with other substances, and under conditions which differ from EN 374, contact the supplier of the CE approved gloves. This recommendation is advisory only and must be evaluated by an industrial hygienist and safety officer familiar with the specific situation of anticipated use by our customers. It should not be construed as offering an approval for any specific use scenario.

Body Protection

Flame retardant antistatic protective clothing., The type of protective equipment must be selected according to the concentration and amount of the dangerous substance at the specific workplace.

Respiratory protection

Where risk assessment shows air-purifying respirators are appropriate use a full-face particle respirator type N100 (US) or type P3 (EN 143) respirator cartridges as a backup to engineering controls. If the respirator is the sole means of protection, use a full-face supplied air respirator. Use respirators and components tested and approved under appropriate government standards such as NIOSH (US) or CEN (EU).

Control of environmental exposure

Prevent further leakage or spillage if safe to do so. Do not let product enter drains.

9. PHYSICAL AND CHEMICAL PROPERTIES

9.1 Information on basic physical and chemical properties

- | | | |
|---|--|---|
| a) Appearance | Form: powder | |
| b) Odour | No data available | |
| c) Odour Threshold | No data available | |
| d) pH | No data available | |
| e) Melting point/freezing point | | Melting point/range: 660.37 °C (1,220.67 °F) - lit. 2,460 |
| f) Initial boiling point and boiling range | | °C (4,460 °F) - lit. |
| | | |
| g) Flash point | Not applicable | |
| h) Evaporation rate | No data available | |
| i) Flammability (solid, gas) | May form combustible dust concentrations in air. | |
| j) Upper/lower flammability or explosive limits | | No data available |
| k) Vapour pressure | No data available | |
| l) Vapour density | No data available | |
| m) Relative density | 2.7 g/cm ³ at 25 °C (77 °F) | |
| n) Water solubility | No data available | |
| o) Partition coefficient: n- octanol/water | | No data available |
| p) Auto-ignition temperature | | Catches fire spontaneously if exposed to air. |
| q) Decomposition temperature | | No data available |
| | | |
| r) Viscosity | No data available | |
| s) Explosive properties | No data available | |
| t) Oxidizing properties | No data available | |

9.2 Other safety information

No data available

10. STABILITY AND REACTIVITY

10.1 Reactivity

No data available

10.2 Chemical stability

Stable under recommended storage conditions.

10.3 Possibility of hazardous reactions

Reacts violently with water.

10.4 Conditions to avoid

Exposure to moisture

10.5 Incompatible materials

acids, Acid chlorides, Halogens, Oxidizing agents, Bases, Oxygen

10.6 Hazardous decomposition products

Other decomposition products - No data available

Hazardous decomposition products formed under fire conditions. - Aluminum oxide

In the event of fire: see section 5

11. TOXICOLOGICAL INFORMATION

11.1 Information on toxicological effects **Acute toxicity**

No data available

Inhalation: No data available

Dermal: No data available

No data available

Skin corrosion/irritation

No data available

Serious eye damage/eye irritation

No data available

Respiratory or skin sensitisation

No data available

Germ cell mutagenicity

No data available

Carcinogenicity

IARC: No component of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.

NTP: No component of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

OSHA: No component of this product present at levels greater than or equal to 0.1% is identified as a carcinogen or potential carcinogen by OSHA.

Reproductive toxicity

No data available

No data available

Specific target organ toxicity - single exposure

No data available

Specific target organ toxicity - repeated exposure

No data available

Aspiration hazard

No data available

Additional Information

RTECS: BD0330000

To the best of our knowledge, the chemical, physical, and toxicological properties have not been thoroughly investigated.

12. ECOLOGICAL INFORMATION

12.1 Toxicity

12.2 Persistence and degradability

No data available

12.3 Bioaccumulative potential

Bioaccumulation Salvelinus fontinalis - 56 d
 - 268 µg/l

Bioconcentration factor (BCF): 36

12.4 Mobility in soil

No data available

12.5 Results of PBT and vPvB assessment

PBT/vPvB assessment not available as chemical safety assessment not required/not conducted

12.6 Other adverse effects

No data available

13. DISPOSAL CONSIDERATIONS

13.1 Waste treatment methods

Product

Burn in a chemical incinerator equipped with an afterburner and scrubber but exert extra care in igniting as this material is highly flammable. Offer surplus and non-recyclable solutions to a licensed disposal company. Contact a licensed professional waste disposal service to dispose of this material.

Contaminated packaging

Dispose of as unused product.

14. TRANSPORT INFORMATION

DOT (US)

UN number: 1396 Class: 4.3 Packing group: II
Proper shipping name: Aluminum powder, uncoated
Reportable Quantity (RQ):

Poison Inhalation Hazard: No

IMDG

UN number: 1396 Class: 4.3 Packing group: II EMS-No: F-G, S-O
Proper shipping name: ALUMINIUM POWDER, UNCOATED

IATA

UN number: 1396 Class: 4.3 Packing group: II
Proper shipping name: Aluminium powder, uncoated

15. REGULATORY INFORMATION

SARA 302 Components

No chemicals in this material are subject to the reporting requirements of SARA Title III, Section 302.

SARA 313 Components

The following components are subject to reporting levels established by SARA Title III, Section 313:

Aluminium	Aluminium	CAS-No. 7429-90-5
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SARA 311/312 Hazards

Reactivity Hazard

California Prop. 65 Components

Massachusetts Right To Know Components

CAS-No. 7429-90-5

Aluminium

CAS-No. 7429-90-5

Pennsylvania Right To Know Components

CAS-No. 7429-90-5

Aluminium

New Jersey Right To Know Components

Revision
Date 1994-
04-01

Revision
Date 1994-
04-01

Revision
Date 1994-
04-01

Revision
Date 1994-
04-01

This product does not contain any chemicals known to State of California to cause cancer, birth defects, or any other reproductive harm.

16. OTHER INFORMATION

Full text of H-Statements referred to under sections 2 and 3.

H250	Catches fire spontaneously if exposed to air.
H261	In contact with water releases flammable gases.
Pyr. Sol.	Pyrophoric solids
Water-react.	Substances and mixtures, which in contact with water, emit flammable gases

HMIS Rating

Health hazard:	0
Chronic Health Hazard:	*
Flammability:	3
Physical Hazard	1

NFPA Rating

Health hazard:	0
Fire Hazard:	3
Reactivity Hazard:	1
Special hazard.I:	W

Further information

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The above information is believed to be correct but does not purport to be all inclusive and shall be used only as a guide. The information in this document is based on the present state of our knowledge and is applicable to the product with regard to appropriate safety precautions. It does not represent any guarantee of the properties of the product. Sigma-Aldrich Corporation and its Affiliates shall not be held liable for any damage resulting from handling or from contact with the above product. See www.sigma-aldrich.com and/or the reverse side of invoice or packing slip for additional terms and conditions of sale.

Preparation Information

Sigma-Aldrich Corporation
Product Safety – Americas Region
1-800-521-8956

Version: 5.5

Revision Date: 06/02/2016

Print Date: 11/29/2017



SAFETY DATA SHEET

1. Identification

Product identifier	AMMONIUM PERCHLORATE,		
REAGENT Other means of identification			
Product code	3		
Recommended use	professional, scientific and technical activities: other professional, scientific and technical activities		
Recommended restrictions	None known.		
Manufacturer/Importer/Supplier/Distributor information Manufacturer			
Company name	GFS Chemicals, Inc.		
Address	P.O. Box 245 Powell, OH 43065 United States		
Telephone	Phone	740-881-5501	
	Toll Free	800-858-9682	
	Fax	740-881-5989	
Website	www.gfschemicals.com		
E-mail	service@gfschemicals.com		
Emergency phone number	Emergency Assistance	Chemtrec	800-424-9300

2. Hazard(s) identification

Physical hazards	Oxidizing solids	Category 1
Health hazards	Serious eye damage/eye irritation	Category 2A
	Specific target organ toxicity, repeated exposure	Category 1
Environmental hazards OSHA defined hazards	Not classified. Not classified.	
Label elements		



Signal word	Danger
Hazard statement	May cause fire or explosion; strong oxidizer. Causes serious eye irritation. Causes damage to organs through prolonged or repeated exposure.

Precautionary statement

Prevention	Keep away from heat. Keep away from clothing and other combustible materials. Take any precaution to avoid mixing with combustibles. Do not subject to grinding/shock/friction. Do not breathe dust/fume/gas/mist/vapors/spray. Wash thoroughly after handling. Do not eat, drink or smoke when using this product. Wear protective gloves/protective clothing/eye protection/face protection.
Response	If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If on clothing: Rinse immediately contaminated clothing and skin with plenty of water before removing clothes. Call a POISON CENTER or doctor/physician if you feel unwell. Get medical advice/attention if you feel unwell. If eye irritation persists: Get medical advice/attention. In case of fire: Use water to extinguish. In case of major fire and large quantities: Evacuate area. Fight fire remotely due to the risk of explosion. If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.
Storage	Store in a well-ventilated place. Keep container tightly closed. Do not store near combustible materials. Store locked up.

Disposal

Dispose of contents/container to an appropriate treatment and disposal facility in accordance with applicable laws and regulations, and product characteristics at time of disposal.

Hazard(s) not otherwise classified (HNOC)

None known.

Supplemental information None.

3. Composition/information on ingredients**Substances**

**Chemical name
and synonyms**

Common name

CAS number	%		
AMMONIUM PERCHLORATE		7790-98-9	100

*Designates that a specific chemical identity and/or percentage of composition has been withheld as a trade secret.

4. First-aid measures

Inhalation	Move to fresh air. Oxygen or artificial respiration if needed. Do not use mouth-to-mouth method if victim inhaled the substance. Induce artificial respiration with the aid of a pocket mask equipped with a one-way valve or other proper respiratory medical device. Call a physician if symptoms develop or persist.
Skin contact	IF ON CLOTHING: rinse immediately contaminated clothing and skin with plenty of water before removing clothes. Wash off with soap and water. Get medical attention if irritation develops and persists. For minor skin contact, avoid spreading material on unaffected skin.
Eye contact	Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention.
Ingestion	Rinse mouth. Get medical attention if symptoms occur.
Most important symptoms/effects, acute and delayed	Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Prolonged exposure may cause chronic effects.
Indication of immediate medical attention and special treatment needed	Provide general supportive measures and treat symptomatically. Keep victim under observation. Symptoms may be delayed.
General information	Take off all contaminated clothing immediately. Contact with combustible material may cause fire. If you feel unwell, seek medical advice (show the label where possible). Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Wash contaminated clothing before reuse.

5. Fire-fighting measures

Suitable extinguishing media	Water. Water spray. Water fog. Foam. Dry chemical powder. Carbon dioxide (CO ₂).
Unsuitable extinguishing media	Do not use water jet as an extinguisher, as this will spread the fire.
Specific hazards arising from the chemical	Greatly increases the burning rate of combustible materials.
Special protective equipment and precautions for firefighters	Containers may explode when heated. During fire, gases hazardous to health may be formed.
Fire fighting equipment/instructions	Self-contained breathing apparatus and full protective clothing must be worn in case of fire.
	In case of fire and/or explosion do not breathe fumes. In case of fire: Evacuate area. Fight fire remotely due to the risk of explosion. Move containers from fire area if you can do so without risk. Use water spray to cool unopened containers.
Specific methods	Cool containers exposed to flames with water until well after the fire is out.
General fire hazards	May cause fire or explosion; strong oxidizer. Contact with combustible material may cause fire.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures	Methods and materials for containment and cleaning up
--	--

Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Keep out of low areas. Keep away from clothing and other combustible materials. Wear appropriate protective equipment and clothing during clean-up. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.

Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Keep combustibles (wood, paper, oil, etc.) away from spilled material. Ventilate the contaminated area. Stop the flow of material, if this is without risk.

Large Spills: Wet down with water and dike for later disposal. Shovel the material into waste container. Minimize dust generation and accumulation. Prevent entry into waterways, sewer, basements or confined areas. Following product recovery, flush area with water.

Small Spills: Sweep up or vacuum up spillage and collect in suitable container for disposal.

Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS. Wear appropriate protective equipment and clothing during clean-up.

Environmental precautions

Avoid discharge into drains, water courses or onto the ground.

7. Handling and storage

Precautions for safe handling

Keep away from heat. Minimize dust generation and accumulation. Routine housekeeping should be instituted to ensure that dusts do not accumulate on surfaces. Keep away from clothing and other combustible materials. Take any precaution to avoid mixing with combustibles. Avoid contact with eyes. When using, do not eat, drink or smoke. Provide adequate ventilation. Wear appropriate personal protective equipment. Wash hands thoroughly after handling. Observe good industrial hygiene practices.

Conditions for safe storage, including any incompatibilities

Keep away from heat. Store in a cool, dry place out of direct sunlight. Store in original tightly closed container. Store in a well-ventilated place. Do not store near combustible materials. Store away from incompatible materials (see Section 10 of the SDS).

8. Exposure controls/personal protection

Occupational exposure limits No exposure limits noted for ingredient(s).

Biological limit values No biological exposure limits noted for the ingredient(s).

Appropriate engineering controls

Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Provide eyewash station.

Individual protection measures, such as personal protective equipment

Eye/face protection Wear safety glasses with side shields (or goggles).

Skin protection

Hand protection

Wear appropriate chemical resistant gloves. Suitable gloves can be recommended by the glove supplier. Frequent change is advisable.

Other	Use of an impervious apron is recommended. Wear fire/flamm resistant/retardant clothing.
Respiratory protection	In case of insufficient ventilation, wear suitable respiratory equipment.
Thermal hazards	Wear appropriate thermal protective clothing, when necessary.
General hygiene considerations	Keep from contact with clothing and other combustible materials. Remove and wash contaminated clothing promptly. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

9. Physical and chemical properties

Appearance

Physical state	Solid.	
Form	Solid.	
Color	White.	
Odor	Odorless.	
Odor threshold	Not available.	
pH	Not available.	
Melting point/freezing point	266 °F (130 °C)	
Initial boiling point and boiling range		Not available.
Flash point	Not available.	
Evaporation rate	Not available.	
Flammability (solid, gas)	Not available.	
Upper/lower flammability or explosive limits		
Flammability limit - lower (%)		Not available.
Flammability limit - upper (%)		Not available.
Explosive limit - lower (%)		
Explosive limit - upper (%)		Not available.
		Not available.
Vapor pressure	Not available.	
Vapor density	Not available.	
Relative density	Not available.	
Solubility(ies)		
Solubility (water)	Not available.	
Partition coefficient (n-octanol/water)		Not available.
Auto-ignition temperature	Not available.	
Decomposition temperature	Not available.	
Viscosity	Not available.	

Other information

Density	1.95 g/cm ³
Molecular formula	NH ₄ ClO ₄
Molecular weight	117.49 g/mol
Specific gravity	1.95

10. Stability and reactivity

Reactivity	May ignite or explode on contact with combustible materials.
Chemical stability	Material is stable under normal conditions.
Possibility of hazardous reactions	Hazardous polymerization does not occur.
Conditions to avoid	Heat. Contact with incompatible materials.
Incompatible materials	Combustible material. Reducing agents.
Hazardous decomposition products	No hazardous decomposition products are known.

11. Toxicological information

Information on likely routes of exposure

Inhalation	No adverse effects due to inhalation are expected.
Skin contact	No adverse effects due to skin contact are expected.
Eye contact	Causes serious eye irritation.
Ingestion	Expected to be a low ingestion hazard.

Symptoms related to the physical, chemical and toxicological characteristics

Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision.

Information on toxicological effects Acute toxicity

Product	Species
AMMONIUM PERCHLORATE (CAS 7790-98-9)	
Acute	
<i>Oral</i>	
LD50	Guinea pig

Test Results

3310 mg/kg

Rabbit

1900 mg/kg

Rat

4200 mg/kg

* Estimates for product may be based on additional component data not shown.

Skin corrosion/irritation

Prolonged skin contact may cause temporary irritation.

Serious eye damage/eye irritation

Causes serious eye irritation.

Respiratory or skin sensitization

Respiratory sensitization Not available.

Skin sensitization

This product is not expected to cause skin sensitization.

Germ cell mutagenicity

No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.

Carcinogenicity

This product is not considered to be a carcinogen by IARC, ACGIH, NTP, or OSHA.

Reproductive toxicity

This product is not expected to cause reproductive or developmental effects

Specific target organ toxicity - single exposure

Not classified.

Specific target organ toxicity - repeated exposure

Causes damage to organs through prolonged or repeated exposure. The perchlorate ion competes with iodide in the mechanism that governs uptake into the thyroid gland for growth hormone production. This effect is routinely countered by ensuring sufficient dietary intake of iodine, as perchlorate does not accumulate in the body. Studies on workers in plants where perchlorates are manufactured have shown no thyroid abnormalities; various clinical studies are ongoing. Perchlorates occur naturally in trace amounts in the environment, and are not classified as carcinogenic.

Aspiration hazard	Not available.
Chronic effects	Causes damage to organs through prolonged or repeated exposure

12. Ecological information

Ecotoxicity	The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.
Persistence and degradability	No data is available on the degradability of this product.
Bioaccumulative potential	No data available.
Mobility in soil	No data available.
Other adverse effects	No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

13. Disposal considerations

Disposal instructions	Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Dispose of contents/container in accordance with local/regional/national/international regulations.
Local disposal regulations	Dispose in accordance with all applicable regulations.
Hazardous waste code	The waste code should be assigned in discussion between the user, the producer and the waste disposal company.
Waste from residues / unused products	Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).
Contaminated packaging	Empty containers should be taken to an approved waste handling site for recycling or disposal. Since emptied containers may retain product residue, follow label warnings even after container is emptied.

14. Transport information

DOT	UN1442
UN number	Ammonium perchlorate
UN proper shipping name	
Transport hazard class(es)	
Class	5.1
Subsidiary risk	-
Label(s)	5.1
Packing group	II
Special precautions for user	Read safety instructions, SDS and emergency procedures before handling.
Special provisions	
Packaging exceptions	
Packaging non bulk	107, A9, IB6, IP2, T3, TP33
Packaging bulk	152
IATA	212
UN number	242
UN proper shipping name	
Transport hazard class(es)	
Class	UN1442
Subsidiary risk	Ammonium perchlorate
Packing group	
Environmental hazards	
ERG Code	
Special precautions for user	
Other information	
Passenger and cargo aircraft	
Cargo aircraft only	5.1
	- II

No.
5L
Read safety instructions, SDS and emergency procedures before handling.

Allowed.

Allowed.

UN number
IMDG

UN1442

UN proper shipping name Transport hazard class(es)
Class Subsidiary risk
Packing group Environmental hazards
Marine pollutant EmS
Special precautions for user
Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code
DOT



IATA; IMDG

AMMONIUM PERCHLORATE

5.1

-

I

I

No.

F-H, S-Q

Read safety instructions, SDS and

emergency procedures before handling. Not

applicable.



15. Regulatory information

US federal regulations

This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard 29 CFR 1910.1200.

All components are on the U.S. EPA TSCA Inventory List.

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

Not regulated.

CERCLA Hazardous Substance List (40 CFR 302.4)

Not listed.

SARA 304 Emergency release notification

Not regulated.

Superfund Amendments and Reauthorization Act of 1986

(SARA) Hazard categories

Immediate Hazard - Yes

Delayed Hazard - Yes

Fire Hazard - Yes

Pressure Hazard - No

Reactivity Hazard - No

SARA 302 Extremely hazardous substance

Not listed.

SARA 311/312 Hazardous chemical

Yes

SARA 313 (TRI reporting)

Not regulated.

Other federal regulations

Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List

Not regulated.

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Not regulated.

Safe Drinking Water Act (SDWA)

Not regulated.

US state regulations

US. California Controlled Substances. CA Department of Justice (California Health and Safety Code Section 11100)

Not listed.

US. Massachusetts RTK - Substance List

AMMONIUM PERCHLORATE (CAS 7790-98-9)

US. New Jersey Worker and Community Right-to-Know Act

AMMONIUM PERCHLORATE (CAS 7790-98-9)

US. Pennsylvania Worker and Community Right-to-Know Law

AMMONIUM PERCHLORATE (CAS 7790-98-9)

US. Rhode Island RTK

Not regulated.

US. California Proposition 65

California Safe Drinking Water and Toxic Enforcement Act of 1986 (Proposition 65): This material is not known to contain any chemicals currently listed as carcinogens or reproductive toxins.

International Inventories

Country(s) or region	Inventory name		On inventory (yes/no)*
Australia Chemical Substances (AICS)	Australian Inventory of	Yes	
Canada (DSL)	Domestic Substances List	Yes	
Canada (NDSL)	Non-Domestic Substances List	No	
China Substances in China (IECSC)	Inventory of Existing Chemical	Yes	
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	Yes	
Europe Chemical Substances (ELINCS)	European List of Notified	No	
Japan Chemical Substances (ENCS)	Inventory of Existing and New	Yes	
Korea	Existing Chemicals List (ECL)	Yes	
New Zealand	New Zealand Inventory	Yes	
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	Yes	
United States & Puerto Rico (TSCA) Inventory	Toxic Substances Control Act	Yes	

*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)

A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information, including date of preparation or last revision

Issue date June-16-2015

Version # 01

Disclaimer GFS Chemicals cannot anticipate all conditions under which this information and its product, or the products of other manufacturers in combination with its product, may be used. It is the user's responsibility to ensure safe conditions for handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use. The information in the sheet was written based on the best knowledge and experience currently available.

Revision Information Product and Company Identification: Physical States
Physical & Chemical Properties: Multiple Properties
Transport Information: Proper Shipping Name/Packing Group
Regulatory Information: Safety Phrases
GHS: Classification