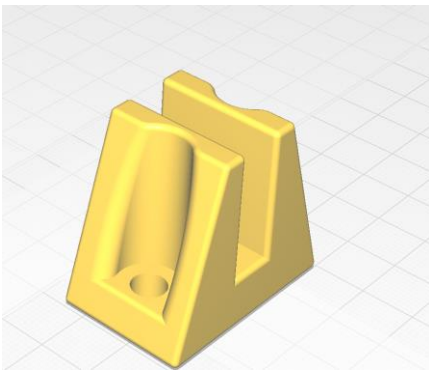
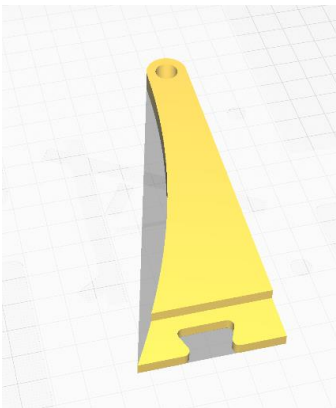


### 1. Frame\_block\_v1

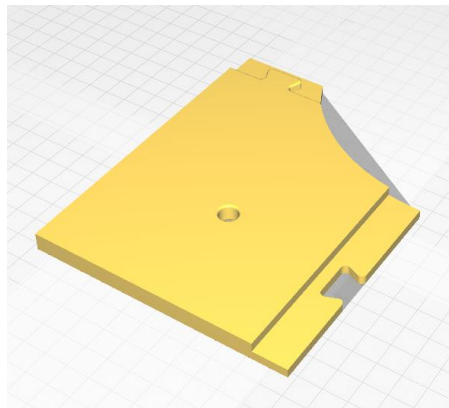


**Printing Time:** 1 hr 32 mins  
**Quantity:** 6

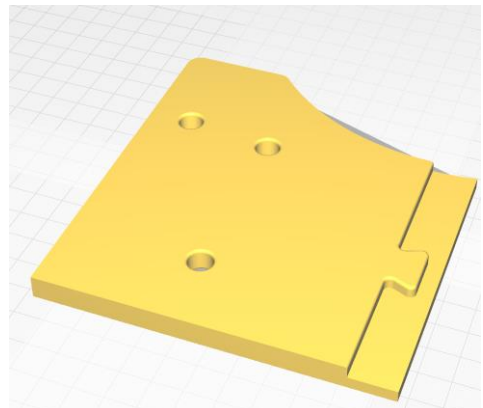
### 2. Side Wall (Frame\_part1\_v1, Frame\_part2\_v1 & Frame\_part3\_v1)



**Frame\_part1\_v1**  
**Printing Time:** 1 hr 13 mins  
**Quantity:** 2

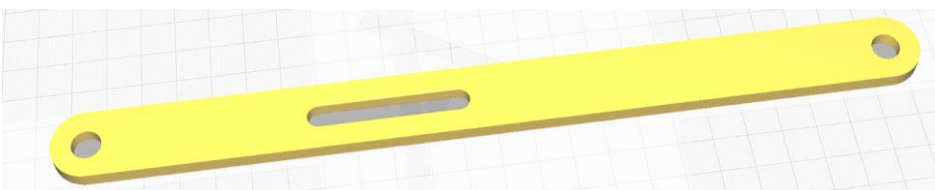


**Frame\_part2\_v1**  
**Printing Time:** 4 hrs 8 mins  
**Quantity:** 2



**Frame\_part3\_v1**  
**Printing Time:** 3 hrs 52 mins  
**Quantity:** 2

### 3. Lever\_part1\_v1

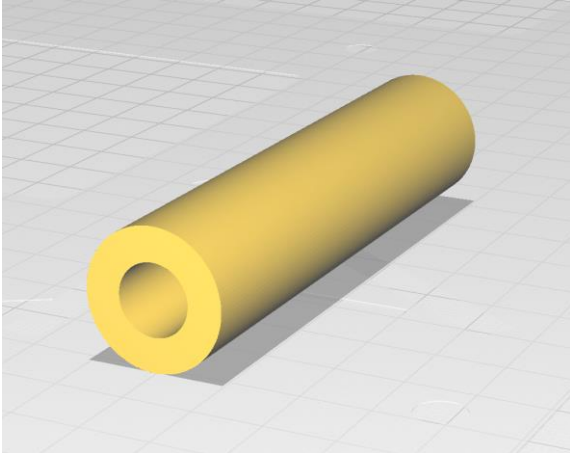


**Lever\_part1\_v1**  
**Printing Time:** 1 hr 26 mins  
**Quantity:** 2

**Roller\_part1\_v1**

**Printing Time:** 1 hr 39 mins

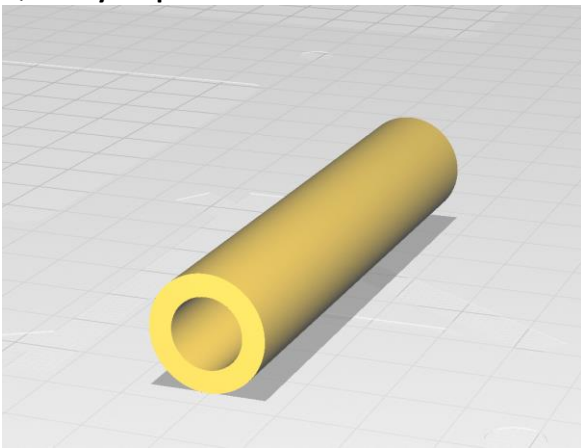
**Quantity Req.:** 3



**Roller\_part2\_v1**

**Printing Time:** 1 hr 0 min

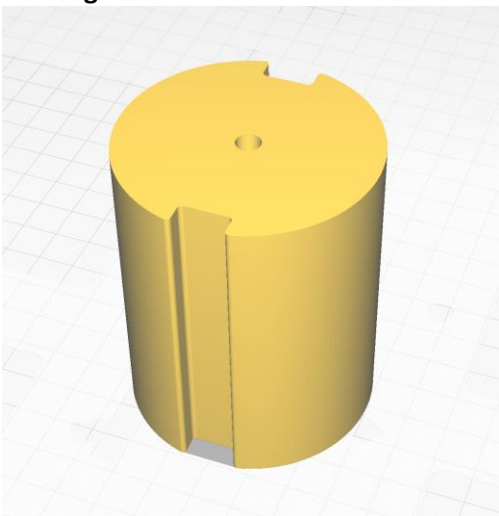
**Quantity Req.:** 2



All the parts after this are to be printed once (pressure cylinder rings are to be printed as per requirement) for each ventilator assembly.

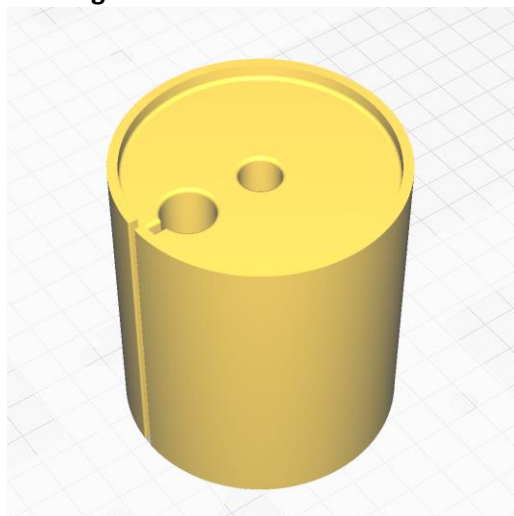
**Pressure\_Cylinder\_v2**

**Printing Time:** 8 hrs 41 mins

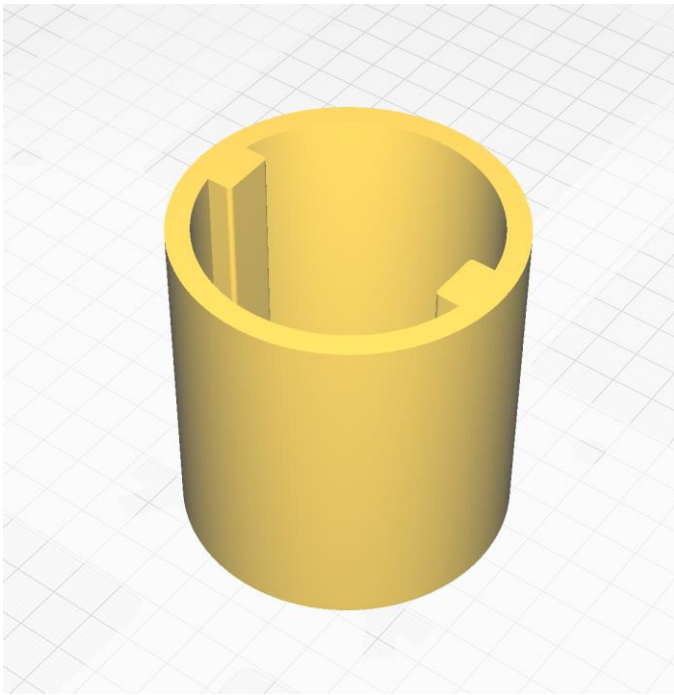


**Roll\_Motor\_v1**

**Printing Time:** 12 hrs 15 mins



## Pressure Cylinder Rings



**OD: 70mm** - 8 hrs 47 mins

**OD: 80mm** - 11 hrs 35 mins

**OD: 90mm** - 14 hrs 55 mins

**OD: 100mm** - 18 hrs 25 mins