







DEVELOPMENT OF A LOW-COST LIGHTWEIGHT **EMG-CONTROLLED** TRANSRADIAL **PROSTHESIS**

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Motivation



0.5% of population need orthotic and prosthetic services

35-40M of people (WHO, 2017) [1]

85-95% of people in need of

an orthopedic device such as a prosthesis or orthosis, **don't** have access to those (WHO, 2017) [1]



1.57% Peruvians with arm or leg disability

(National Census - INEI, 2017) [2]

0.001% Peruvians with locomotion disability use a prosthetic arm

(National Survey Specialized on Disability - INEI, 2012) [3]

Motivation



Mechanical prosthesis Price: \$ 1.500 USD [4]



Aesthetic prosthesis Price: \$ 1.000 USD [5]

Prosthesis from the National Rehabilitation Institute (INR), Peru



Hero Arm Prosthesis, Open Bionics. Price: \$ 6.600 USD [6]



Michelangelo Hand Prosthesis, Ottobock. Price: \$ 60.000 USD [6]

Myoelectric Prosthesis from International Market

Justification



Accessibility: less cost of implementation



Open source: easy replication by maker community



Functional: actuation system with myoelectric signal



Scalability: fast updates with software

Objectives

Design the **anthropomorphic prosthesis** with 3 degrees of freedom.

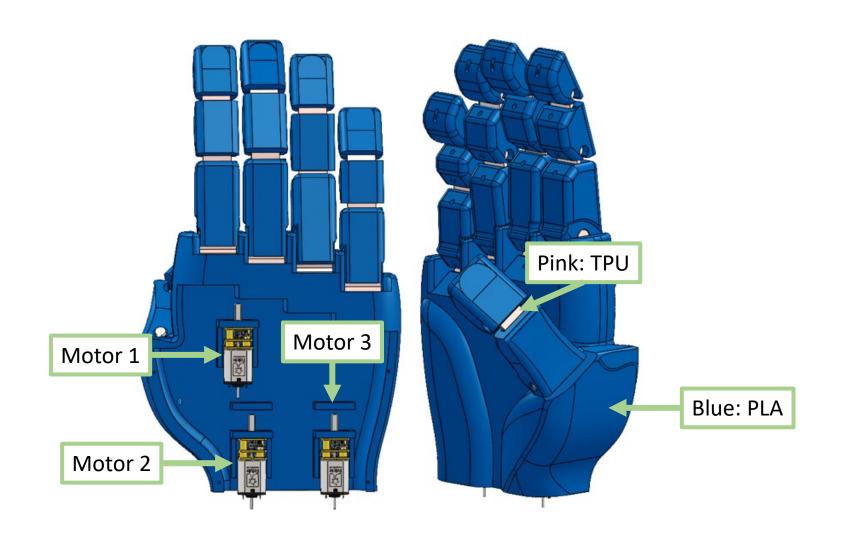
Design the **electronic system** of the prosthesis.

Develop the **control system** of the prosthesis using myoelectric signal classification.

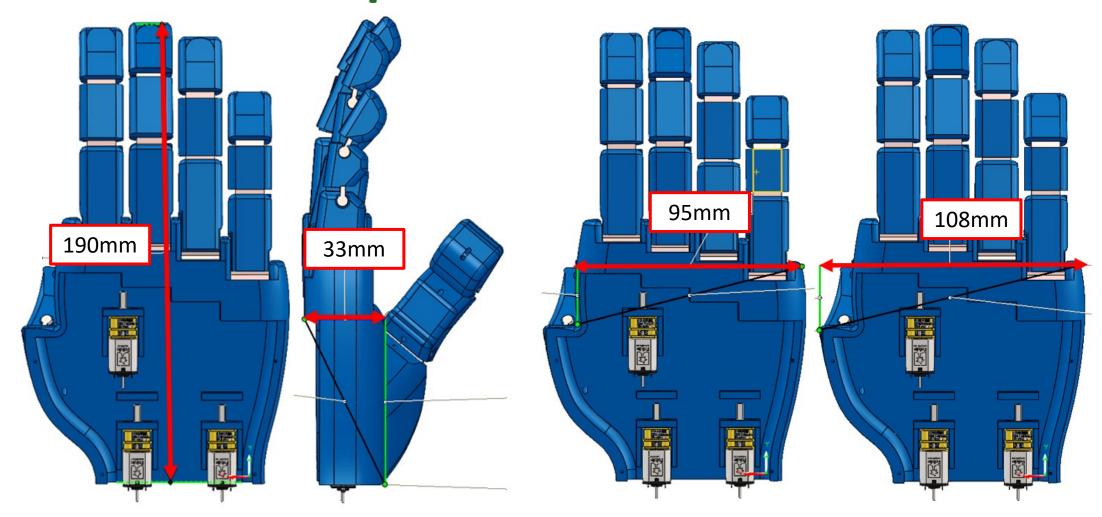
Build the prototype of the upper limb prosthesis from the designed components.

Functionally validate the implemented prosthesis.

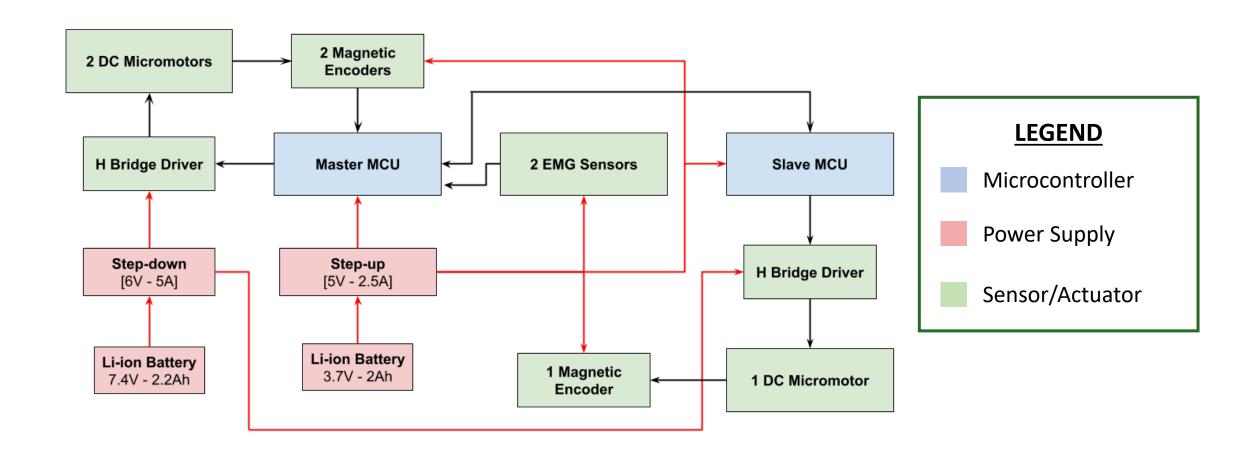
Mechanical design: SolidWorks assembly



Mechanical design: based on anthropometric data

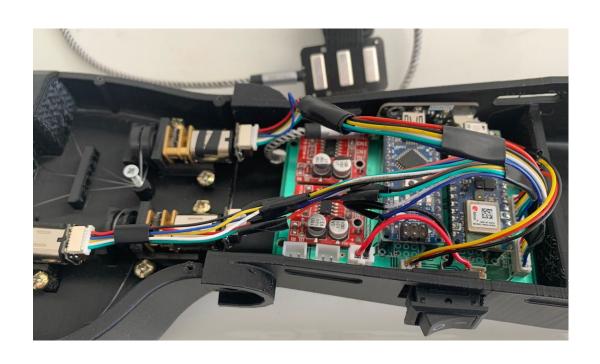


Electronic system: circuit diagram



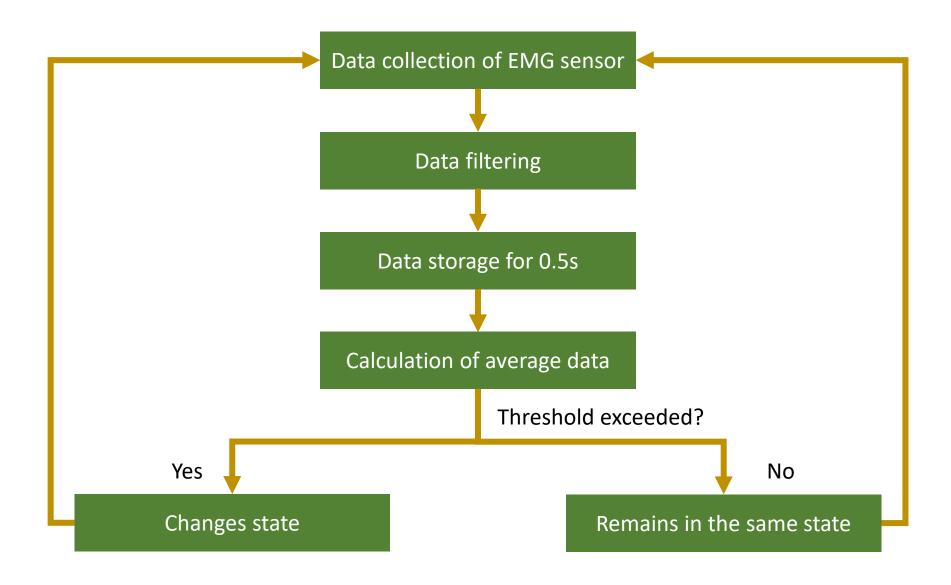
Electronic system: final circuit

Printed circuit board (PCB) assembly results:

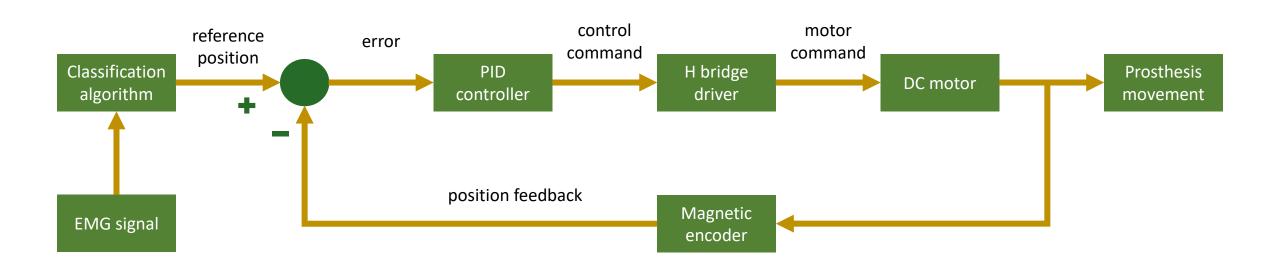




EMG signal: Processing Algorithm



Control System: Block diagram



Fabrication: final cost of prosthesis

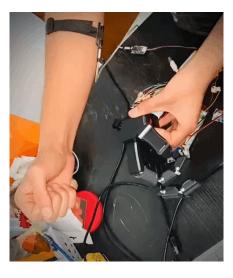
Service	Quantity	Unit Price	Cost
3D printing	65 hours	\$ 2.00	\$ 130.00
PCB printing	1 unit	\$ 35.00	\$ 35.00
		Total	\$ 165.00

Material costs	\$ 274.75	
Service costs	\$ 165.00	
Total	≈ \$ 440.00	

Weight of the prosthesis



Prosthetic hand movement









Conclusion:

- CAD design of the anthropomorphic prosthesis with 3 degrees of freedom.
- Hand design similar to the average anthropometric measurements of the Latin
 American database.
- Prototyping: 3D Printing time of 65 hours.
- Final implementation cost for materials and service was \$440.
- Total weight within the limits initially proposed: 716 grams.

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