BugBu 310 BOM (315x300x300 build volume)

<u>Please note</u>: The items listed don't include any extra wiring or a Pi and as with any BOM, there are going to be small miscellaneous parts needed along the way. The scew assortments will hopefully cover a lot of the miscellaneous. For a more rigid gantry, 4 - 45mm Linear Bearings are better, but the shorter ones in the BOM will work fine. This list is only a guide, better pricing may be found elsewhere. While every effort has been made to make this a complete list, and the design easy to assemble, please know this is still a self sourced ground up 3D printer build and will require printed parts, time, and attention to details. All work is done so at your own risk and without any liability to the designer of the project.

The STL file parts are pre orientated for best printing. Print with no less than 6 walls and 20% infill. The STL file name will tell you quantity of each item and if it needs supports, only two parts should need supports. I use Polymaker PLA Pro for the parts unless I enclose the printer, I go to Polymaker ASA or ABS.

MOTION:	Quantity	Price Eacl	h	Total	Amazon or Ali Link to Suggested Part
					https://www.amazon.com/dp/B097T212B9/ref=twister B09877BH12? e
GT2 6mm Belt, 5 meter minimum length		1	\$9.00		\$9.00 ncoding=UTF8&psc=1
GT2 20 Toothless 5mm bore idler	:	10	\$1.20		\$12.00 Printer/dp/B07RV2T54M/ref=sr 1 3?crid=OFZKSAD0WYW1&keywords=g
					https://www.amazon.com/MINSINN Aluminum Timing Dullay
					https://www.amazon.com/WINSINN-Aluminum-Timing-Pulley- Printer/dp/B07BPGYX3G/ref=sr 1 6?crid=OFZKSAD0WYW1&keywords=g
CT2 20 Tooth Emm hard timing nulley		2	\$4.50		\$9.00 t2+idler&qid=1676580494&sprefix=gt2+idler%2Caps%2C244&sr=8-6
GT2 20 Tooth 5mm bore timing pulley		2	34.30		35.00 tz+idiei &qid-1070360434&spieiix-gtz+idiei /62caps/62c244&si-6-0
					https://www.amazon.com/WINSINN-Aluminum-Synchronous-Timing-
					Printer/dp/B077GNZK3J/ref=sr 1 3?crid=34KC9XQCOHDJ4&keywords=gt
					2+5mm+pulley&qid=1676580569&sprefix=gt2+5mm+pul%2Caps%2C136
GT2 20 Tooth 5mm bore stepper timing pulley		3	\$2.50		\$7.50 <u>&sr=8-3</u>
					https://www.amazon.com/WINSINN-Aluminum-Synchronous-Timing-
					Printer/dp/B077GMKW1C/ref=sr 1 3?crid=34KC9XQCOHDJ4&keywords=
					gt2%2B5mm%2Bpulley&qid=1676580569&sprefix=gt2%2B5mm%2Bpul%
GT2 20 Tooth 8mm bore pulley		3	\$2.50		\$7.50 <u>2Caps%2C136&sr=8-3&th=1</u>
					https://www.amazon.com/Linear-Motion-15-748-Hardened-
					Printer/dp/B08JGD9F5P/ref=sr 1 3?crid=36SD6MLPI98FQ&keywords=8m
					$\underline{m+linear+rod+400mm\&qid=1680481579\&sprefix=8mm+linear+rod+400m}$
8mm linear rod 400mm		7	\$7.00		\$49.00 <u>m%2Caps%2C123&sr=8-3</u>

			https://www.amazon.com/LM8UU-Linear-Bearings-Length-
			Printer/dp/B087WPGQ8T/ref=sr 1 1 sspa?crid=ORDL87RDH8EQ&keywo
			rds=8mm+linear+bearings&gid=1676581514&sprefix=8mm+linear+bearin
			gs%2Caps%2C136&sr=8-1-
			spons&psc=1&spLa=ZW5jcnlwdGVkUXVhbGlmaWVyPUEyTjRCSDI0RUNW
			UjZRJmVuY3J5cHRIZEIkPUEwODkyMjYwM0ZZOFVJNkFKUVhLOSZIbmNyeX
			B0ZWRBZEIkPUEwMDMxNjg1MVQxUFVBMTRGRVFaTCZ3aWRnZXROYW1
			IPXNwX2F0ZiZhY3Rpb249Y2xpY2tSZWRpcmVjdCZkb05vdExvZ0NsaWNrPX
Linear Bearings	10	\$1.00	\$10.00 RydWU=
		¥ = . 5 5	https://www.amazon.com/POLISI3D-Printer-Stepper-Stepping-
			Connector/dp/B08HWGYY9D/ref=sr 1 20?crid=16ZTNIBQWH1GK&keyw
			ords=nema+stepper+motor+42&qid=1676581694&sprefix=Nema+stepper
Nema17 42mm stepper motor	3	\$8.25	\$24.75 <u>+moto%2Caps%2C141&sr=8-20</u>
,			https://www.amazon.com/400mm%EF%BC%8815-75-
			Inches%EF%BC%89Tr8x8-Thread-Printer-
			Machine/dp/B08JPNMWP8/ref=sr 1 5?crid=S1L4IA8394FL&keywords=40
			0mm+T8+Tr8x8+Lead+Screw&qid=1680481664&sprefix=400mm+t8+tr8x
8mm 4-start lead screw 400mm	3	\$11.00	\$33.00 8+lead+screw%2Caps%2C151&sr=8-5
			https://www.aliexpress.us/item/2251832627424600.html?spm=a2g0o.or
			der detail.order detail item.5.1295f19caLCB1a&gatewayAdapt=glo2usa
Closed Loop GT2 6mm belt, 1434mm	1	\$7.00	\$7.00 & randl shipto=US
			https://www.amazon.com/%EF%BC%BB10-Pack%EF%BC%BD-608-Ball-
			Bearings/dp/B08XVFSZTF/ref=sr 1 4?crid=1QS8OGIPNR2RK&keywords=6
			08+bearing&qid=1677779566&s=industrial&sprefix=608+bearing%2Cindu
608 Bearings 8x22x7 skateboard bearings	9	\$0.56	\$5.04 <u>strial%2C174&sr=1-4</u>
			\$0.00
HARDWARE			\$0.00
Full fastener cart from Bolt Depot			
NOTE: Add all items on the list to your cart. This			
should be all the fasteners you need ACCEPT the t-			
nuts. T-nuts listed below.	1	\$35.00	\$35.00 https://www.boltdepot.com/cart/208641
M5 T-slot/T-nut (this link is for the twist style, there			https://www.amazon.com/Hulless-Sliding-Fastener-Aluminum-
is a link below in alternates for spring loaded. Pick			Accessories/dp/B08NZMVP6N/ref=sr 1 14?keywords=m5+t+nut&qid=16
your preference)	100	\$0.06	\$6.00 <u>76582188&sprefix=m5+t%2Caps%2C237&sr=8-14</u>
2020 aluminum extrusion 400mm 10 pack (t or v			https://www.amazon.com/Aluminum-Extrusion-European-Standard-
slot)			Industrial/dp/B0B2P434PD/ref=sr_1_8?crid=2H8WDJUWS4H8K&keyword
You will need a 10 pack and 4 pack, 12 pieces for			s=2020%2Baluminum%2Bextrusion%2B300mm&qid=1676582392&sprefix
the frame and 1 for the print bed (print bed piece			=2020%2Baluminum%2Bextrusion%2B300mm%2Caps%2C154&sr=8-
can be left 300 or cut to 200)	10	\$4.00	\$40.00 <u>8&th=1</u>

			https://www.amazon.com/OUYZGIA-Aluminum-Extrusion-Extruded-
			Building/dp/B0B2N3F8DS/ref=sr 1 8?keywords=2020%2Baluminum%2Be
2020 aluminum autrusian 400mm 4 nack/t ar v slat)	4	¢4.75	
2020 aluminum extrusion 400mm 4 pack(t or v slot)	4	\$4.75	\$19.00 <u>xtrusion%2B300mm&qid=1678578206&sr=8-8&th=1</u>
			\$0.00
EXTRUDER: Note that my design can accommodate a few designs, select which one you want to use, just note you will need a different gear kit for the Hummbingbird Extruder			\$0.00
			https://www.amazon.com/Precision-Printer-Plating-Hardened-
			Extruder/dp/B097YL3C6J/ref=sr 1 14?keywords=bmg+clone+dual+gear+
BMG dual drive extruder kit	1	\$18.00	\$18.00 extruder&qid=1676582650&sprefix=BMG+clone%2Caps%2C151&sr=8-14
		7-0.00	<u> </u>
3D Printed Sherpa Mini (Print parts and assemble) Use the STL's and build instructions from the GitHub	1		https://github.com/Annex-Engineering/Sherpa Mini-Extruder
3D Printed Hummingbird (Print parts and assemble. Order big gear kit from Github link) Use the STL's and build instructions from the GitHub			https://github.com/nhchiu/VoronMods/tree/main/Extruders/Hummingbird \$0.00
HEATED BED			\$0.00

Standard ender CR-10 310x310 24v bed	1	\$42.00	https://www.amazon.com/310x310mm-Aluminum-HeatBed-Thickness- Creality/dp/B07H8DXVQD/ref=sr_1_3?keywords=310x310+heated+bed+2 \$42.00 4v&qid=1680482409&sprefix=310x310+24%2Caps%2C161&sr=8-3
235x235 build sheet ELECTRONICS	1	\$12.00	https://www.amazon.com/dp/B0856VT5XT?pd_rd_i=B0856VT5XT&pf_rd_p=b000e0a0-9e93-480f-bf78-a83c8136dfcb&pf_rd_r=CQBSE277ST4E0VEGNKTN&pd_rd_wg=zhEJn&pd \$12.00_rd_w=gKyDr&pd_rd_r=8b2b8744-7140-4013-a04d-4a382d215ea4_\$0.00 \$0.00
3D Touch	1	\$16.00	https://www.amazon.com/3Dman-Upgrade-Leveling-Sensor- Printers/dp/B08SK62RMR/ref=sr 1 3?crid=22IW0RUW9WRAY&keywords \$16.00 =3dtouch&qid=1677710973&sprefix=3dtouch%2Caps%2C178&sr=8-3

24v Power Supply	1	\$24.00	https://www.amazon.com/ALITOVE-Universal-Regulated-Switching-Transformer/dp/B06XK2ZNKC/ref=sxts_rp_s_a_1_0?content-id=amzn1.sym.eff26b9b-e255-411b-a40d-eccb21f93fe4%3Aamzn1.sym.eff26b9b-e255-411b-a40d-eccb21f93fe4&cv_ct_cx=24v+power+supply&keywords=24v+power+supply&pd_rd_i=B06XK2ZNKC&pd_rd_r=82e418c1-9755-4243-a4ff-468e2e00e2d1&pd_rd_w=yv5NL&pd_rd_wg=3OEbB&pf_rd_p=eff26b9b-e255-411b-a40d-eccb21f93fe4&pf_rd_r=FP42ARP0ASMB46W1HM9X&qid=1676582807&sprefix=24v+%2Caps%2C461&sr=1-1-5985efba-8948-4f09-9122-\$24.00 d605505c9d1e
			https://www.amazon.com/BIGTREETECH-Upgrade-Control-TMC2209-Creality/dp/B0882QGFZR/ref=sr 1 1 sspa?crid=WGO9880SJLPG&keywords=bbt+skr+mini+e3&qid=1676582979&sprefix=bbt+skr+mini+e3%2Caps%2C132&sr=8-1-spons&psc=1&spLa=ZW5jcnlwdGVkUXVhbGlmaWVyPUFQWDA4RVRFNFhGR00mZW5jcnlwdGVkSWQ9QTAwMTk0OTROOFdVWVhEWDdBRjcmZW5jcnlwdGVkQWRJZD1BMDA2MjM2MTFLUVE1UzUwVU5GUIMmd2lkZ2V0T
BTT E3 V2/V3 or MKS Robin E3 v1.1 Triangle-lab CHC hotend	1	\$40.00	mFtZT1zcF9hdGYmYWN0aW9uPWNsaWNrUmVkaXJIY3QmZG9Ob3RMb2 \$40.00 dDbGljaz10cnVl
The link gives you the option of either standard or volcano for \$5 more, the volcano is recommended over the standard	1	\$35.00	https://west3d.com/products/chc-ceramic-heater-core-hot-end-kit-v6- \$35.00 and-volcano-variants-pro
Nema 14 Pancake Stepper	1	\$22.00	https://www.amazon.com/FYSETC-Printer-Extruder-47-2inch- Accessories/dp/B099JMJNH2/ref=sr 1 14?keywords=nema+14+stepper& \$22.00 gid=1676583366&sprefix=nema+14+%2Caps%2C156&sr=8-14
3010 24v Fan	1	\$9.00	https://www.amazon.com/HKWANTAT-Bearings-Brushless-Cooling-30x30x10mm/dp/B09MCJ2XSP/ref=sr 1 11?keywords=3010%2Bfan%2B2 \$9.00 4v&qid=1676583429&sprefix=3010%2Caps%2C192&sr=8-11&th=1 https://www.amazon.com/Brushless-Hydraulic-50mmx50mmx15mm- Appliances- Replacement/dp/B0BBZPB4DM/ref=sr 1 5?crid=1QIVTONGU4CGO&key
5015 24v Fan	1	\$9.00	<u>words=5015+24v&qid=1676583496&sprefix=5015+24v%2Caps%2C133&s</u> \$9.00 <u>r=8-5</u>

Connection/dp/B09BN5X6ZT/ref=sr 1 3?crid=6U1XLUWJHV7S&keywords
=jst+2.54+fan+wire+extension&qid=1680481307&sprefix=jst+2.54+fan+wir

Fan wire extensions

2 \$5.50 \$11.00 re+extension%2Caps%2C147&sr=8-3
https://www.amazon.com/dp/B07KS2TQ45?ref=ppx yo2ov dt b produc

Power Switch

1 \$8.00 \$8.00 t_details&th=1
\$519.79

Alternate parts and upgrades

Spring Loaded t-nuts

Pre-assembled Sherpa Mini with stepper motor

BTT BLTouch

Creality CRTouch

Individual fastener list in case you need to source from elsewhere

https://www.amazon.com/Rierdge-European-Standard-Aluminum-Extrusion/dp/B09B3H8RJP/ref=sr 1 4?crid=1LCXS8NV1BOIE&keywords= m5+spring+loaded+t+nut&qid=1680480766&sprefix=m5+spring+loaded+t nut%2Caps%2C121&sr=8-4

https://www.amazon.com/REIFENG-Printer-Cooling-Extension-

https://www.amazon.com/FYSETC-Sherpa-Extruder-Compatible-Printer/dp/B095WFBGL4/ref=sr_1_2?crid=13BPJS0ETHO6X&keywords=sherpa+mini&qid=1680480906&sprefix=sherpa+mini%2Caps%2C151&sr=8-2

https://www.amazon.com/BIGTREETECH-BLTouch-Leveling-Extension-Upgrade/dp/B087CQ3RLG/ref=sr 1 5?crid=99UVWVHZ6JWE&keywords= BLtouch&qid=1680481034&sprefix=bltouch%2Caps%2C134&sr=8-5&th=1 https://www.amazon.com/gp/product/B09XCGPLXH/ref=ewc pr img 1? smid=A113E113J39RO4&psc=1

			https://www.amazon.com/Hilitchi-510-Pcs-Socket-Screws-Assortment/dp/B073SWXPYR/ref=sxin_17_ac_d_bv?ac_md=0-0-QnVkZ2V0IFBpY2s%3D-ac_d_bv_bv_bv&content-id=amzn1.sym.8f2bf95d-b9c2-4e6d-96a9-5fdf77a1951d%3Aamzn1.sym.8f2bf95d-b9c2-4e6d-96a9-5fdf77a1951d&cv_ct_cx=m3+m4+m5+screw+assortment&keywords=m3+m4+m5+screw+assortment&pd_rd_i=B073SWXPYR&pd_rd_r=8e8cc7e2-48b9-4a51-b752-0186dd22447b&pd_rd_w=jmPHz&pd_rd_wg=kQ31h&pf_rd_p=8f2bf95d-b9c2-4e6d-96a9-5fdf77a1951d&pf_rd_r=RBMRTG4MGTVCWFG3QMHH&qid=1677710013&sprefix=M3+M4+M%2Caps%2C158&sr=1-1-270ce31b-afa8-499f-878b-
M3, M4, M5 Nut and Screw Kit	1	\$15.00	3bb461a9a5a6
			https://www.amazon.com/iexcell-Metric-M5-0-8-Stainless-
			Assortment/dp/B08GZWVN4D/ref=sr 1 11?crid=3P17MCP2BHY7A&key
MO. 6 1 19	4	¢0.20	words=m5x25%2Bto%2Bm5x40&qid=1679576219&sprefix=m5x25%2Bto
M3 longer fastener kit	1	\$9.28	%2Bm5x40%2Caps%2C125&sr=8-11&th=1
			https://www.amazon.com/iexcell-Metric-M5-0-8-Stainless-
			Assortment/dp/B07HDL3KVG/ref=sr_1_11?crid=3P17MCP2BHY7A&keyw
NAT I among fortang and the	4	¢0.00	ords=m5x25%2Bto%2Bm5x40&qid=1679576219&sprefix=m5x25%2Bto%
M5 longer fastener kit	1	\$9.80	2Bm5x40%2Caps%2C125&sr=8-11&th=1
			https://www.amazon.com/Kadrick-Bolts%EF%BC%8CFlat-Washers-
			Assortment-
			Stainless/dp/B0BPFWBBF9/ref=sr_1_1_sspa?keywords=m3+screw+assort
			ment&qid=1676582234&sprefix=m3%2Caps%2C229&sr=8-1-
			spons&psc=1&spLa=ZW5jcnlwdGVkUXVhbGlmaWVyPUE3T1dHOFRKREFN
			N00mZW5jcnlwdGVkSWQ9QTA0MzU1MDgzSVdTSUdRRIQ2NVBOJmVuY3
			J5cHRIZEFkSWQ9QTAwMjM5ODcxT0pGTURMRUdQSUZXJndpZGdldE5hb
			WU9c3BfYXRmJmFjdGlvbj1jbGlja1JlZGlyZWN0JmRvTm90TG9nQ2xpY2s9d
Assorted M3 Kit	1	\$12.00	<u>HJ1ZQ==</u>
			https://www.amazon.com/METALLIXITY-Countersunk-Machine-
			M4x30mm-
			Stainless/dp/B09Y5P7X75/ref=sr 1 35?crid=6ITT1GZQTJ20&keywords=m
			4%2Bx40%2Bcountersunk%2Bscrew&qid=1676582605&sprefix=m4%2Bx4
M4x50 countersunk flat head	4	\$2.00	0%2Bcountersunk%2Bscrew%2Caps%2C131&sr=8-35&th=1

M5x12 (M5x10 works too) button head

100 \$0.10

https://www.amazon.com/M5-0-8-Button-Socket-Stainless-Quantity/dp/B07NVJT9VB/ref=sr 1 1 sspa?crid=2ESZ8FANAWB42&keywords=m5x12&qid=1676582167&sprefix=m5x12%2Caps%2C153&sr=8-1-spons&psc=1&spLa=ZW5jcnlwdGVkUXVhbGImaWVyPUEyNEtPTINGRFhQR0tNJmVuY3J5cHRIZEIkPUEwNjE3MjQyNFBaWERJNkJaNFZCJmVuY3J5cHRIZEIkSWQ9QTAxMTk0NzMxTjlKWDg1SDVHN1NaJndpZGdldE5hbWU9c3BfYXRmJmFjdGlvbj1jbGlja1JlZGlyZWN0JmRvTm90TG9nQ2xpY2s9dHJ1ZQ==