BugBu 300 BOM (215x200x200 build volume)

<u>Please note</u>: The items listed don't include any extra wiring or a Pi and as with any BOM, there are going to be small miscellaneous parts needed along the way. The scew assortments will hopefully cover a lot of the miscellaneous. For a more rigid gantry, 4 - 45mm Linear Bearings are better, but the shorter ones in the BOM will work fine. This list is only a guide, better pricing may be found elsewhere. While every effort has been made to make this a complete list, and the design easy to assemble, please know this is still a self sourced ground up 3D printer build and will require printed parts, time, and attention to details. All work is done so at your own risk and without any liability to the designer of the project.

The STL file parts are pre orientated for best printing. Print with no less than 6 walls and 20% infill. The STL file name will tell you quantity of each item and if it needs supports, only two parts should need supports. I use Polymaker PLA Pro for the parts unless I enclose the printer. I go to Polymaker ASA or ABS.

MOTION:	Quantity	Price Eac	:h	Total	Amazon or Ali Link to Suggested Part
GT2 6mm Belt, 5 meter minimum length GT2 20 Toothless 5mm bore idler		1 10	\$9.00 \$1.20		https://www.amazon.com/dp/B097T212B9/ref=twister_B09877BH12?_e \$9.00 ncoding=UTF8&psc=1 \$12.00 Printer/dp/B07RV2T54M/ref=sr 1 3?crid=OFZKSAD0WYW1&keywords=g
GT2 20 Tooth 5mm bore timing pulley		2	\$4.50		https://www.amazon.com/WINSINN-Aluminum-Timing-Pulley- Printer/dp/B07BPGYX3G/ref=sr 1 6?crid=OFZKSAD0WYW1&keywords=g \$9.00 t2+idler&qid=1676580494&sprefix=gt2+idler%2Caps%2C244&sr=8-6
GT2 20 Tooth 5mm bore stepper timing pulley		3	\$2.50		https://www.amazon.com/WINSINN-Aluminum-Synchronous-Timing- Printer/dp/B077GNZK3J/ref=sr 1 3?crid=34KC9XQCOHDJ4&keywords=gt 2+5mm+pulley&qid=1676580569&sprefix=gt2+5mm+pul%2Caps%2C136 \$7.50 &sr=8-3
GT2 20 Tooth 8mm bore pulley		3	\$2.50		https://www.amazon.com/WINSINN-Aluminum-Synchronous-Timing- Printer/dp/B077GMKW1C/ref=sr 1 3?crid=34KC9XQCOHDJ4&keywords= gt2%2B5mm%2Bpulley&qid=1676580569&sprefix=gt2%2B5mm%2Bpul% \$7.50 2Caps%2C136&sr=8-3&th=1 https://www.amazon.com/300mm-Linear-Motion-Printer- Machine/dp/B09P87MSY7/ref=sr 1 4?crid=IF1RABLTL091&keywords=8m
8mm linear rod 300mm		7	\$5.25		<u>m+linear+rod+300mm&qid=1676581300&sprefix=8mm+linear+rod%2Cap</u> \$36.75 <u>s%2C161&sr=8-4</u>

			https://www.amazon.com/LM8UU-Linear-Bearings-Length-
			Printer/dp/B087WPGQ8T/ref=sr 1 1 sspa?crid=ORDL87RDH8EQ&keywo
			rds=8mm+linear+bearings&qid=1676581514&sprefix=8mm+linear+bearin
			gs%2Caps%2C136&sr=8-1-
			spons&psc=1&spLa=ZW5jcnlwdGVkUXVhbGlmaWVyPUEyTjRCSDI0RUNW
			UjZRJmVuY3J5cHRIZEIkPUEwODkyMjYwM0ZZOFVJNkFKUVhLOSZIbmNyeX
			B0ZWRBZEIkPUEwMDMxNig1MVQxUFVBMTRGRVFaTCZ3aWRnZXROYW1
			IPXNwX2F0ZiZhY3Rpb249Y2xpY2tSZWRpcmVjdCZkb05vdExvZ0NsaWNrPX
Linear Bearings	10	\$1.00	\$10.00 RydWU=
· ·			https://www.amazon.com/POLISI3D-Printer-Stepper-Stepping-
			Connector/dp/B08HWGYY9D/ref=sr 1 20?crid=16ZTNIBQWH1GK&keyw
			ords=nema+stepper+motor+42&qid=1676581694&sprefix=Nema+stepper
Nema17 42mm stepper motor	3	\$8.25	\$24.75 +moto%2Caps%2C141&sr=8-20
			https://www.amazon.com/ReliaBot-300mm-Thread-Starts-
			Printer/dp/B0829J9YJ1/ref=sr 1 4?keywords=8mm%2Blead%2Bscrew%2
8mm 4-start lead screw 300mm	3	\$7.00	\$21.00 B300mm&gid=1677709742&sr=8-4&th=1
			https://www.aliexpress.us/item/2251832113069399.html?spm=a2g0o.pr
			oductlist.main.53.3694S3j7S3j75k&algo_pvid=ce75d9de-6b64-46a1-b338-
			9b8c2b0f787a&algo_exp_id=ce75d9de-6b64-46a1-b338-9b8c2b0f787a-
			26&pdp ext f=%7B%22sku id%22%3A%2210000003969762805%22%7D
			&pdp_npi=3%40dis%21USD%211.99%211.99%21%21%21%21%21%40211
			bd8be16777098448855150d06df%2110000003969762805%21sea%21US
Closed Loop GT2 6mm belt, 1080mm - 1100mm	1	\$6.50	\$6.50 %210&curPageLogUid=Sgd0cwKojbJx
			https://www.amazon.com/%EF%BC%BB10-Pack%EF%BC%BD-608-Ball-
			Bearings/dp/B08XVFSZTF/ref=sr 1 4?crid=1QS8OGIPNR2RK&keywords=6
500 B 0 22 7 L . L	0	40.56	08+bearing&qid=1677779566&s=industrial&sprefix=608+bearing%2Cindu
608 Bearings 8x22x7 skateboard bearings	9	\$0.56	\$5.04 <u>strial%2C174&sr=1-4</u>
HARRIMARE			\$0.00
HARDWARE			\$0.00
			https://www.amazon.com/M5-0-8-Button-Socket-Stainless-
			Quantity/dp/B07NVJT9VB/ref=sr 1 1 sspa?crid=2ESZ8FANAWB42&keyw
			ords=m5x12&qid=1676582167&sprefix=m5x12%2Caps%2C153&sr=8-1-
			spons&psc=1&spLa=ZW5jcnlwdGVkUXVhbGlmaWVyPUEyNEtPTINGRFhQ
			R0tNJmVuY3J5cHRIZEIkPUEwNjE3MjQyNFBaWERJNkJaNFZCJmVuY3J5cHR
		4	IZEFkSWQ9QTAxMTk0NzMxTjlKWDg1SDVHN1NaJndpZGdldE5hbWU9c3Bf
M5x12 (M5x10 works too) button head	100	\$0.10	\$10.00 YXRmJmFjdGlvbj1jbGlja1JlZGlyZWN0JmRvTm90TG9nQ2xpY2s9dHJ1ZQ==

M5 T-slot/T-nut	100	\$0.06	https://www.amazon.com/Hulless-Sliding-Fastener-Aluminum- Accessories/dp/B08NZMVP6N/ref=sr 1 14?keywords=m5+t+nut&qid=16 \$6.00 76582188&sprefix=m5+t%2Caps%2C237&sr=8-14
			https://www.amazon.com/Kadrick-Bolts%EF%BC%8CFlat-Washers-
			Assortment-
			Stainless/dp/B0BPFWBBF9/ref=sr 1 1 sspa?keywords=m3+screw+assort
			ment&qid=1676582234&sprefix=m3%2Caps%2C229&sr=8-1-
			spons&psc=1&spLa=ZW5jcnlwdGVkUXVhbGlmaWVyPUE3T1dHOFRKREFN
			N00mZW5jcnlwdGVkSWQ9QTA0MzU1MDgzSVdTSUdRRlQ2NVBOJmVuY3
			J5cHRIZEFkSWQ9QTAwMjM5ODcxT0pGTURMRUdQSUZXJndpZGdldE5hb
			$\underline{WU9c3BfYXRmJmFjdGlvbj1jbGlja1JlZGlyZWN0JmRvTm90TG9nQ2xpY2s9d}$
Assorted M3 Kit	1	\$12.00	\$12.00 <u>HJ1ZQ==</u>
			https://www.amazon.com/METALLIXITY-Countersunk-Machine-
			<u>M4x30mm-</u>
			Stainless/dp/B09Y5P7X75/ref=sr 1 35?crid=6ITT1GZQTJ20&keywords=m
		4	4%2Bx40%2Bcountersunk%2Bscrew&qid=1676582605&sprefix=m4%2Bx4
M4x50 countersunk flat head	4	\$2.00	\$8.00 <u>0%2Bcountersunk%2Bscrew%2Caps%2C131&sr=8-35&th=1</u>
2020 aluminum extrusion 300mm 10 pack (t or v			https://www.auceana.com/Alluminum Entrusian Europeana Chandrad
slot)			https://www.amazon.com/Aluminum-Extrusion-European-Standard- Industrial/dp/B0B2PBF6YB/ref=sr 1 8?crid=2H8WDJUWS4H8K&keyword
You will need a 10 pack and 4 pack, 12 pieces for the frame and 1 for the print bed (print bed piece			s=2020+aluminum+extrusion+300mm&qid=1676582392&sprefix=2020+al
can be left 300 or cut to 200)	10	\$3.25	\$32.50 uminum+extrusion+300mm%2Caps%2C154&sr=8-8
Can be left 500 or tax to 2007	10	γ3.23	932.30 <u>anniam extrasion soonim soccaps soccas tast o o</u>
			https://www.amazon.com/OUYZGIA-Aluminum-Extrusion-Extruded-
			Building/dp/B0B2N4YY1W/ref=sr 1 8?keywords=2020+aluminum+extrus
2020 aluminum extrusion 300mm 4 pack(t or v slot)	4	\$4.00	\$16.00 <u>ion+300mm&qid=1678578206&sr=8-8</u>
			https://www.amazon.com/Hilitchi-510-Pcs-Socket-Screws-
			Assortment/dp/B073SWXPYR/ref=sxin_17_ac_d_bv?ac_md=0-0-
			QnVkZ2V0IFBpY2s%3D-ac_d_bv_bv_bv&content-id=amzn1.sym.8f2bf95d-
			b9c2-4e6d-96a9-5fdf77a1951d%3Aamzn1.sym.8f2bf95d-b9c2-4e6d-96a9-
			5fdf77a1951d&cv_ct_cx=m3+m4+m5+screw+assortment&keywords=m3+
			m4+m5+screw+assortment&pd_rd_i=B073SWXPYR&pd_rd_r=8e8cc7e2-48b9-4a51-b752-
			0186dd22447b&pd_rd_w=jmPHz&pd_rd_wg=kQ31h&pf_rd_p=8f2bf95d-
			b9c2-4e6d-96a9-
			5fdf77a1951d&pf_rd_r=RBMRTG4MGTVCWFG3QMHH&qid=1677710013 &sprefix=M3+M4+M%2Caps%2C158&sr=1-1-270ce31b-afa8-499f-878b-
M3, M4, M5 Nut and Screw Kit	1	\$15.00	\$15.00 3bb461a9a5a6
-, ,	=	T	•

			https://www.amazon.com/iexcell-Metric-M5-0-8-Stainless-
			Assortment/dp/B08GZWVN4D/ref=sr 1 11?crid=3P17MCP2BHY7A&key
	_	4	words=m5x25%2Bto%2Bm5x40&qid=1679576219&sprefix=m5x25%2Bto
M3 longer fastener kit	1	\$9.28	\$9.28 <u>%2Bm5x40%2Caps%2C125&sr=8-11&th=1</u>
			https://www.amazon.com/iexcell-Metric-M5-0-8-Stainless-
			Assortment/dp/B07HDL3KVG/ref=sr_1_11?crid=3P17MCP2BHY7A&keyw
NAT I a manufactura na list	4	¢0.00	ords=m5x25%2Bto%2Bm5x40&qid=1679576219&sprefix=m5x25%2Bto%
M5 longer fastener kit	1	\$9.80	\$9.80 <u>2Bm5x40%2Caps%2C125&sr=8-11&th=1</u>
			\$0.00
EXTRUDER: Note that my design can accommodate			
a few designs, select which one you want to use,			
just note you will need a different gear kit for the			40.00
Hummbingbird Extruder			\$0.00
			https://www.amazon.com/Precision-Printer-Plating-Hardened-
			Extruder/dp/B097YL3C6J/ref=sr 1 14?keywords=bmg+clone+dual+gear+
BMG dual drive extruder kit	1	\$18.00	\$18.00 extruder&qid=1676582650&sprefix=BMG+clone%2Caps%2C151&sr=8-14
BIVIO dual drive extrader kit	1	\$16.00	\$18.00 extrader & qiu-1070502050 & sprenx-bivio relone / vizeaps/vize151&si-0-14
3D Printed Sherpa Mini (Print parts and assemble)			
Use the STL's and build instructions from the GitHub	1		https://github.com/Annex-Engineering/Sherpa Mini-Extruder
3D Printed Vorxtrudort (Print parts and assemble)			
Use the STL's and build instructions from the GitHub			https://github.com/nhchiu/VoronMods/tree/main/Extruders/Vorxtrudort
3D Printed Hummingbird (Print parts and assemble.			
Order big gear kit from Github link) Use the STL's			https://github.com/nhchiu/VoronMods/tree/main/Extruders/Hummingbi
and build instructions from the GitHub			<u>rd</u>
			\$0.00
HEATED BED			\$0.00
			https://www.amazon.com/Ender-V2-Heated-Bed-
			Replacement/dp/B08VHTW8CQ/ref=sr 1 1 sspa?keywords=ender+3+24
			v+heated+bed&qid=1676582719&sprefix=ender+3+24v+hea%2Caps%2C1
			<u>49&sr=8-1-</u>
			spons&psc=1&spLa=ZW5jcnlwdGVkUXVhbGlmaWVyPUExQjRXTFBEVzION
			0ZIJmVuY3J5cHRIZEIkPUEwODY2MjI3MjhIVkxDODZEUUk4UyZlbmNyeXB0
			ZWRBZEIkPUEwMzMxNDM0M1RBNkM2UDRIV01IWCZ3aWRnZXROYW1IP
0		425.00	XNwX2F0ZiZhY3Rpb249Y2xpY2tSZWRpcmVjdCZkb05vdExvZ0NsaWNrPXRy
Standard ender 3 235x235 24v bed	1	\$25.00	\$25.00 <u>dWU=</u>

235x235 build sheet ELECTRONICS	1	\$12.00	https://www.amazon.com/dp/B0856VT5XT?pd rd i=B0856VT5XT&pf rdp=b000e0a0-9e93-480f-bf78- a83c8136dfcb&pf rd r=CQBSE277ST4E0VEGNKTN&pd rd wg=zhEJn&pd \$12.00 rd w=gKyDr&pd rd r=8b2b8744-7140-4013-a04d-4a382d215ea4 \$0.00 \$0.00
3D Touch	1	\$16.00	https://www.amazon.com/3Dman-Upgrade-Leveling-Sensor- Printers/dp/B08SK62RMR/ref=sr 1 3?crid=22IW0RUW9WRAY&keywords \$16.00 =3dtouch&qid=1677710973&sprefix=3dtouch%2Caps%2C178&sr=8-3
24v Power Supply	1	\$24.00	https://www.amazon.com/ALITOVE-Universal-Regulated-Switching-Transformer/dp/B06XK2ZNKC/ref=sxts_rp_s_a_1_0?content-id=amzn1.sym.eff26b9b-e255-411b-a40d-eccb21f93fe4%3Aamzn1.sym.eff26b9b-e255-411b-a40d-eccb21f93fe4&cv_ct_cx=24v+power+supply&keywords=24v+power+supply&pd_rd_i=B06XK2ZNKC&pd_rd_r=82e418c1-9755-4243-a4ff-468e2e00e2d1&pd_rd_w=yv5NL&pd_rd_wg=30EbB&pf_rd_p=eff26b9b-e255-411b-a40d-eccb21f93fe4&pf_rd_r=FP42ARP0ASMB46W1HM9X&qid=1676582807&sprefix=24v+%2Caps%2C461&sr=1-1-5985efba-8948-4f09-9122-\$24.00 d605505c9d1e
DTT 52 V2 V/2 or MVC Pobin 52 v4 4	1	¢40.00	https://www.amazon.com/BIGTREETECH-Upgrade-Control-TMC2209-Creality/dp/B0882QGFZR/ref=sr 1 1 sspa?crid=WG09880SJLPG&keywords=bbt+skr+mini+e3&qid=1676582979&sprefix=bbt+skr+mini+e3%2Caps%2C132&sr=8-1-spons&psc=1&spLa=ZW5jcnlwdGVkUXVhbGlmaWVyPUFQWDA4RVRFNFhGR00mZW5jcnlwdGVkSWQ9QTAwMTk00TR00FdVWVhEWDdBRjcmZW5jcnlwdGVkQWRJZD1BMDA2MjM2MTFLUVE1UzUwVU5GUIMmd2lkZ2V0TmFtZT1zcF9hdGYmYWN0aW9uPWNsaWNrUmVkaXJIY3QmZG9Ob3RMb2
BTT E3 V2/V3 or MKS Robin E3 v1.1	1	\$40.00	\$40.00 dDbGljaz10cnVl

			https://www.aliexpress.us/item/3256803662839179.html?spm=a2g0o.pr oductlist.main.11.77d4So3xSo3xa0&algo_pvid=6e6eb8ef-3d42-4c23-bf20- 14358976ad9d&algo_exp_id=6e6eb8ef-3d42-4c23-bf20-14358976ad9d- 5&pdp_ext_f=%7B%22sku_id%22%3A%2212000027332429742%22%7D& pdp_npi=3%40dis%21USD%2131.93%2130.97%21%21%21%21%21%4021
Triangle-lab CHC hotend	1	\$31.00	00bb6416777106954414139d0729%2112000027332429742%21sea%21U \$31.00 <u>S%210&curPageLogUid=cpJxAMdvL2Ar</u>
Nema 14 Pancake Stepper	1	\$22.00	https://www.amazon.com/FYSETC-Printer-Extruder-47-2inch-Accessories/dp/B099JMJNH2/ref=sr 1 14?keywords=nema+14+stepper& qid=1676583366&sprefix=nema+14+%2Caps%2C156&sr=8-14
3010 24v Fan	1	\$9.00	https://www.amazon.com/HKWANTAT-Bearings-Brushless-Cooling-30x30x10mm/dp/B09MCJ2XSP/ref=sr_1_11?keywords=3010%2Bfan%2B2 \$9.00 4v&qid=1676583429&sprefix=3010%2Caps%2C192&sr=8-11&th=1 https://www.amazon.com/Brushless-Hydraulic-50mmx50mmx15mm- Appliances- Replacement/dp/B0BBZPB4DM/ref=sr_1_5?crid=1QIVTONGU4CGO&key
5015 24v Fan	1	\$9.00	words=5015+24v&qid=1676583496&sprefix=5015+24v%2Caps%2C133&s \$9.00 r=8-5
Power Switch	1	\$8.00	https://www.amazon.com/dp/B07KS2TQ45?ref=ppx yo2ov dt b produc \$8.00 t details&th=1 \$481.62