

Program edit

No	Comment:	From tp [°C]	To tp [°C]	Offset Zone 1 [°C]	Offset Zone 2 [°C]	Offset Zone 4 [°C]	Offset Zone 5 [°C]	Rate [K/h]	Time [min]	Hold- back [°C]	MFC Ar [l/h]	Valve Bypass Ar	Fast Cooling	Valve Gasinlet Tooling
		[0...900]	[0...900]	[-900...300]	[-900...300]	[-900...300]	[-900...300]	[0...180]	[0...9999]	[0...300]	[0...6000]	[0/1]	[0/1]	[0/1]
1	Rampe 215	0	215	+0	+0	+0	+0	50	258	0	2000			
2	Rampe 300	215	300	+0	+0	+0	-85	50	102	0	2000			
3	Plateau 300	300	300	+0	+0	+0	-85	0	270	0	2000			
4	Cool-down 215	300	215	+0	+0	+0	+0	0	1	0	2000			
5	Plateau 215	215	215	+0	+0	+0	+0	0	2880	0	2000			
6	Compensation 2	215	215	+0	+0	+0	+0	0	500	0	2000			
7	Rampe 405	215	405	+0	+0	+0	+0	50	228	0	2000			
8	Rampe 500	405	500	+0	+0	+0	-100	50	114	0	2000			
9	Plateau 500	500	500	+0	+0	+0	+0	0	60	0	2000			
10	Cool-down 405	500	405	+0	+0	+0	+0	0	1	0	2000			
11	Plateau 405	405	405	+0	+0	+0	+0	0	2880	0	2000			
12	Compensation 4	405	405	+0	+0	+0	+0	0	600	0	2000			
13	Rampe 645	405	645	+0	+0	+0	+0	50	288	0	2000			
14	Plateau 645	645	645	+0	+0	+0	+0	0	3000	0	2000			
15	Compensation 6	645	645	+0	+0	+0	+0	0	450	0	2000			
16	Cool-down 400	645	400	+0	+0	+0	+0	100	147	0	2000			
17	Cool-down 50	400	50	+0	+0	+0	+0	100	210	0	2000			
18	Holdback four	50	50	+0	+0	+0	+0	0	60	30	2000			
19	Plateau purge	50	50	+0	+0	+0	+0	0	1200	0	2000			
20	Fin	50	0	+0	+0	+0	+0	0	0	0	0			
21		0	0	+0	+0	+0	+0	0	0	0	0			
22		0	0	+0	+0	+0	+0	0	0	0	0			
23		0	0	+0	+0	+0	+0	0	0	0	0			
24		0	0	+0	+0	+0	+0	0	0	0	0			
25		0	0	+0	+0	+0	+0	0	0	0	0			
26		0	0	+0	+0	+0	+0	0	0	0	0			
27		0	0	+0	+0	+0	+0	0	0	0	0			
28		0	0	+0	+0	+0	+0	0	0	0	0			
29		0	0	+0	+0	+0	+0	0	0	0	0			
30		0	0	+0	+0	+0	+0	0	0	0	0			

Remarks to program

Procedural instructions

1	Cycle reaction MQXFS-104
2	N.Bourcey
3	16/03/2015

Calculated runtime of program

13249	min
Maximal allowed runtime	
min	min

Step description

Calculated runtime:

h

min

Current program step:

GLO 750KE/09-1G

File:

20150410_01.csv

Program number:

0 / 28

Rem. time of program:

h

min

Remaining time of current step:

min

Total running time:

310 h

12 min

Operator:

configurator

OVERVIEW

PROCESS STEPS

POWER

FILE DATA

PROGRAMS

REPORT

CHART

ADJUSTMENTS

HISTORICAL CHART

SCREENSHOT