PROGRAM 34

9/28/2015 3:32:14 P | Manual | Automatic | RAMPE STOPP? | ONLINE CHANGES | Ack. error | **GERO** 30-3000°C

15/09/15   11:44   Fault! Wire/sensor break at thermocouple (-37B1 // TC-K-8) sample no.1!

Program edit

No	Comment:	From tp [°C] [0...900]	To tp [°C] [0...900]	Offset Zone 1 [°C] [-900...300]	Offset Zone 2 [°C] [-900...300]	Offset Zone 4 [°C] [-900...300]	Offset Zone 5 [°C] [-900...300]	Rate [K/h] [0...180]	Time [min] [0...9999]	Hold-back [°C] [0...300]	MFC Ar [l/h] [0...6000]	Valve Bypass Ar [0/1]	Fast Cooling [0/1]	Valve Gasinlet Tooling [0/1]
1	rampe purge	0	50	+0	+0	+0	+5	0	60	0	1000	1	0	1
2	plateau purge	50	50	+0	+0	+0	+5	0	300	0	1000	1	0	1
3	rampe 215	50	215	+0	+0	+0	+5	50	198	0	2000	0	0	1
4	plateau 215	215	215	+0	+0	+0	+5	0	4320	0	1500	0	0	1
5	compens.215	215	215	+0	+0	+0	+5	0	1200	0	1500	0	0	1
6	rampe 405	215	405	+0	+0	+0	+5	50	228	0	2000	0	0	1
7	plateau 405	405	405	+0	+0	+0	+5	0	2880	0	1500	0	0	1
8	compens.405	405	405	+0	+0	+0	+5	0	480	0	1500	0	0	1
9	rampe 665	405	668	+0	+0	+0	+5	50	316	0	2000	0	0	1
10	plateau 665	668	668	+0	+0	+0	+5	0	3000	0	1500	0	0	1
11	compens.665	668	668	+0	+0	+0	+5	0	180	0	1500	0	0	1
12	cool-down 400	668	400	+0	+0	+0	+5	100	161	0	2000	0	0	1
13	cool-down 50	400	50	+0	+0	+0	+5	100	210	0	2000	0	1	1
14	holdback four	50	50	+0	+0	+0	+5	0	60	30	2000	0	1	1
15	plateau purge	50	50	+0	+0	+0	+0	0	1200	0	2000	0	1	1
16	fin	50	0	+0	+0	+0	+0	0	0	0	0	0	0	0
17		0	0	+0	+0	+0	+0	0	0	0	0			
18		0	0	+0	+0	+0	+0	0	0	0	0			
19		0	0	+0	+0	+0	+0	0	0	0	0			
20		0	0	+0	+0	+0	+0	0	0	0	0			
21		0	0	+0	+0	+0	+0	0	0	0	0			
22		0	0	+0	+0	+0	+0	0	0	0	0			
23		0	0	+0	+0	+0	+0	0	0	0	0			
24		0	0	+0	+0	+0	+0	0	0	0	0			
25		0	0	+0	+0	+0	+5	0	0	0	0			
26		0	0	+0	+0	+0	+0	0	0	0	0			
27		0	0	+0	+0	+0	+0	0	0	0	0			
28		0	0	+0	+0	+0	+0	0	0	0	0			
29		0	0	+0	+0	+0	+0	0	0	0	0			
30		0	0	+0	+0	+0	+0	0	0	0	0			

Remarks to program

	Procedural instructions
1	coil 11T #115
2	
3	N.Bourcey

Calculated runtime of program	
14792	min
Maximal allowed runtime	
min	min

Step description | **Calculated runtime:** | h | min | **Current program step:** | | GLO 750KE/09-1G | **File:** | 20150917_01.csv
Program number: | 0 / 34 | Rem. time of program: | h | min | Remaining time of current step: | min | Total running time: 254 h 43 min | Operator: configurator

| OVERVIEW | PROCESS STEPS | POWER | FILE DATA | PROGRAMS | REPORT | CHART | ADJUSTMENTS | HISTORICAL CHART | SCREENSHOT |