27/02/15 19:43 Warning! Limit value max.1 of the oxygen content (-4982 // O-1.1) in the tooling is exceeded!

Online change program data

No	Comment:	From tp [°C] [0...900]	To tp [°C] [0...900]	Offset Zone 1 [°C] [-900...300]	Offset Zone 2 [°C] [-900...300]	Offset Zone 4 [°C] [-900...300]	Offset Zone 5 [°C] [-900...300]	Time [min] [0...4000]	Hold-back [°C] [0...300]	MFC Ar [l/h] [0...6000]	Valve Bypass Ar [0/I]	Fast Cooling [0/I]	Valve Gasinlet Tooling [0/I]
1	rampe purge	19	50	+0	+0	+0	+5	60	0	1000			
2	plateau purge	50	50	+0	+0	+0	+5	120	0	1000			
3	rampe 215	50	215	+0	+0	+0	+5	198	0	2000			
4	plateau 215	215	215	+0	+0	+0	+5	2880	0	1500			
5	compens.215	215	215	+0	+0	+0	+5	1080	0	1500			
6	rampe 404	215	404	+0	+0	+0	+5	227	0	2000			
7	plateau 404	404	404	+0	+0	+0	+5	2880	0	1500			
8	compens.404	404	404	+0	+0	+0	+5	540	0	1500			
9	rampe 644	404	644	+0	+0	+0	+5	288	0	2000			
10	plateau 644	644	644	+0	+0	+0	+5	3000	0	1500			
11	compens.644	644	644	+0	+0	+0	+5	240	0	1500			
12	cool-down 400	644	400	+0	+0	+0	+5	146	0	2000			
13	cool-down 50	400	50	+0	+0	+0	+5	210	0	2000			
14	holdback four	50	50	+0	+0	+0	+5	60	30	2000			
15	plateau purge	50	50	+0	+0	+0	+0	1200	0	2000			
16	fin	50	0	+0	+0	+0	+0	0	0	0			
17		0	0	+0	+0	+0	+0	0	0	0			
18		0	0	+0	+0	+0	+0	0	0	0			
19		0	0	+0	+0	+0	+0	0	0	0			
20		0	0	+0	+0	+0	+0	0	0	0			
21		0	0	+0	+0	+0	+0	0	0	0			
22		0	0	+0	+0	+0	+0	0	0	0			
23		0	0	+0	+0	+0	+0	0	0	0			
24		0	0	+0	+0	+0	+0	0	0	0			
25		0	0	+0	+0	+0	+0	0	0	0			
26		0	0	+0	+0	+0	+0	0	0	0			
27		0	0	+0	+0	+0	+0	0	0	0			
28		0	0	+0	+0	+0	+0	0	0	0			
29		0	0	+0	+0	+0	+0	0	0	0			
30		0	0	+0	+0	+0	+0	0	0	0			

Online change program step

Changes current step of program		Save new time jump to Step	Calculated runtime of program	13009	min	Modification in CSV-file registered?	YES
Target step (no.)	3		Calculated runtime of program	33839	min	Go to program no.	26

plateau 644 | Calculated runtime: 216 h 49 min | Current program step: 10 | GLO 750KE/09-1G | File: 20150225_01.csv

Program number: 26 / 26 | Rem. time of program: 33 h 11 min | Remaining time of current step: 255 min | Total running time: 184 h 2 min | Operator: configurator

OVERVIEW   PROCESS STEPS   POWER   FILE DATA   PROGRAMS   REPORT   CHART   ADJUSTMENTS   HISTORICAL CHART   SCREENSHOT