15/09/15 11:44   Fault! Wire/sensor break at thermocouple (-37B1 // TC-K-8) sample no.1!

Program edit

No	Comment:	From tp [°C] [0...900]	To tp [°C] [0...900]	Offset Zone 1 [°C] [-900...300]	Offset Zone 2 [°C] [-900...300]	Offset Zone 4 [°C] [-900...300]	Offset Zone 5 [°C] [-900...300]	Rate [K/h] [0...180]	Time [min] [0...9999]	Hold-back [°C] [0...300]	MFC Ar [l/h] [0...6000]	Valve Bypass Ar [0/I]	Fast Cooling [0/I]	Valve Gasinlet Tooling [0/I]
1	rampe purge	0	50	+0	+0	+0	+0	0	60	0	1000	■		■
2	plateau purge	50	50	+0	+0	+0	+0	0	600	0	1000	■		■
3	rampe 614	50	614	+0	+0	+0	+0	50	677	0	2000			■
4	plateau 614	614	614	+0	+0	+0	+0	0	7200	0	2000			■
5	compens.614	614	614	+0	+0	+0	+0	0	300	0	2000			■
6	rampe 634	614	634	+0	+0	+0	+0	50	24	0	2000			■
7	plateau 634	634	634	+0	+0	+0	+0	0	8400	0	2000			■
8	compens.634	634	634	+0	+0	+0	+0	0	120	0	2000			■
9	cool-down 400	634	400	+0	+0	+0	+0	100	140	0	2000			■
10	cool-down 50	400	50	+0	+0	+0	+0	100	210	0	2000			■
11	holdback four	50	50	+0	+0	+0	+0	0	60	30	2000			■
12	plateau purge	50	50	+0	+0	+0	+0	0	1200	0	2000			■
13	fin	50	0	+0	+0	+0	+0	0	0	0	0			
14		0	0	+0	+0	+0	+0	0	0	0	0			
15		0	0	+0	+0	+0	+0	0	0	0	0			
16		0	0	+0	+0	+0	+0	0	0	0	0			
17		0	0	+0	+0	+0	+0	0	0	0	0			
18		0	0	+0	+0	+0	+0	0	0	0	0			
19		0	0	+0	+0	+0	+0	0	0	0	0			
20		0	0	+0	+0	+0	+0	0	0	0	0			
21		0	0	+0	+0	+0	+0	0	0	0	0			
22		0	0	+0	+0	+0	+0	0	0	0	0			
23		0	0	+0	+0	+0	+0	0	0	0	0			
24		0	0	+0	+0	+0	+0	0	0	0	0			
25		0	0	+0	+0	+0	+0	0	0	0	0			
26		0	0	+0	+0	+0	+0	0	0	0	0			
27		0	0	+0	+0	+0	+0	0	0	0	0			
28		0	0	+0	+0	+0	+0	0	0	0	0			
29		0	0	+0	+0	+0	+0	0	0	0	0			
30		0	0	+0	+0	+0	+0	0	0	0	0			

Remarks to program

	Procedural instructions
1	cable PIT H16EC0188A
2	31/07/2015
3	N.Bourcey

Calculated runtime of program	
18991	min
Maximal allowed runtime	
min	min

plateau 615	Calculated runtime:	319 h 53 min	Current program step:	4	GLO 750KE/09-1G	File:	20150929_01.csv
Program number:	35 / 35	Rem. time of program: 295 h 42 min	Remaining time of current step: 7086 min	Total running time: 24 h 13 min		Operator:	configurator

OVERVIEW   PROCESS STEPS   POWER   FILE DATA   PROGRAMS   REPORT   CHART   ADJUSTMENTS   HISTORICAL CHART   SCREENSHOT