

07/04/15 00:34 Evidence! Execute maintenance/service B!

Program edit

No	Comment:	From tp [°C] [0...900]	To tp [°C] [0...900]	Offset Zone 1 [°C] [-900...300]	Offset Zone 2 [°C] [-900...300]	Offset Zone 4 [°C] [-900...300]	Offset Zone 5 [°C] [-900...300]	Rate [K/h] [0...180]	Time [min] [0...9999]	Hold- back [°C] [0...300]	MFC Ar [l/h] [0...6000]	Valve Bypass Ar [0/1]	Fast Cooling [0/1]	Valve Gasinlet Tooling [0/1]
1	rampe purge	0	50	+0	+0	+0	+5	0	60	0	1000			
2	plateau purge	50	50	+0	+0	+0	+5	0	120	0	1000			
3	rampe 215	50	215	+0	+0	+0	+5	50	198	0	2000			
4	plateau 215	215	215	+0	+0	+0	+5	0	2880	0	1500			
5	compens. 215	215	215	+0	+0	+0	+5	0	1080	0	1500			
6	rampe 404	215	404	+0	+0	+0	+5	50	227	0	2000			
7	plateau 404	404	404	+0	+0	+0	+5	0	2880	0	1500			
8	compens. 404	404	404	+0	+0	+0	+5	0	540	0	1500			
9	rampe 644	404	644	+0	+0	+0	+5	50	288	0	2000			
10	plateau 644	644	644	+0	+0	+0	+5	0	3000	0	1500			
11	compens. 644	644	644	+0	+0	+0	+5	0	120	0	1500			
12	cool-down 400	644	400	+0	+0	+0	+5	100	146	0	2000			
13	cool-down 50	400	50	+0	+0	+0	+5	100	210	0	2000			
14	holdback four	50	50	+0	+0	+0	+5	0	60	30	2000			
15	plateau purge	50	50	+0	+0	+0	+0	0	1200	0	2000			
16	fin	50	0	+0	+0	+0	+0	0	0	0	0			
17		0	0	+0	+0	+0	+0	0	0	0	0			
18		0	0	+0	+0	+0	+0	0	0	0	0			
19		0	0	+0	+0	+0	+0	0	0	0	0			
20		0	0	+0	+0	+0	+0	0	0	0	0			
21		0	0	+0	+0	+0	+0	0	0	0	0			
22		0	0	+0	+0	+0	+0	0	0	0	0			
23		0	0	+0	+0	+0	+0	0	0	0	0			
24		0	0	+0	+0	+0	+0	0	0	0	0			
25		0	0	+0	+0	+0	+0	0	0	0	0			
26		0	0	+0	+0	+0	+0	0	0	0	0			
27		0	0	+0	+0	+0	+0	0	0	0	0			
28		0	0	+0	+0	+0	+0	0	0	0	0			
29		0	0	+0	+0	+0	+0	0	0	0	0			
30		0	0	+0	+0	+0	+0	0	0	0	0			

Remarks to program

Procedural instructions

1	coil 11T #111
2	
3	N.Bourcey

Calculated runtime of program

13009	min
Maximal allowed runtime	
min	min

Step description

Calculated runtime:

h

min

Current program step:

GLO 750KE/09-1G

File:

20150327_01.csv

Program number:

0 / 21

Rem. time of program:

h

min

Remaining time of current step:

min

Total running time: 255 h 8 min

Operator:

configurator

OVERVIEW

PROCESS STEPS

POWER

FILE DATA

PROGRAMS

REPORT

CHART

ADJUSTMENTS

HISTORICAL CHART

SCREENSHOT