PROGRAM 23

1/8/2015 1:26:21 PM

Manual | **Automatic** | RAMPE STOPP? | ONLINE CHANGES | Ack. error

GERO 30-3000°C

19/12/14 08:16   Fault! Wire/sensor break at thermocouple (-4084 // TC-K-26) sample no.19!

Program edit

No	Comment:	From tp [°C] [0...900]	To tp [°C] [0...900]	Offset Zone 1 [°C] [-900...300]	Offset Zone 2 [°C] [-900...300]	Offset Zone 4 [°C] [-900...300]	Offset Zone 5 [°C] [-900...300]	Rate [K/h] [0...180]	Time [min] [0...4000]	Hold-back [°C] [0...300]	MFC Ar [l/h] [0...6000]	Valve Bypass Ar [0/1]	Fast Cooling [0/1]	Valve Gasinlet Tooling [0/1]
1	rampe purge	0	50	+0	+0	+0	+5	0	60	0	1000	■		■
2	plateau purge	50	50	+0	+0	+0	+5	0	120	0	1000	■		■
3	rampe 215	50	215	+0	+0	+0	+5	50	198	0	2000			■
4	plateau 215	215	215	+0	+0	+0	+5	0	2880	0	1500			■
5	compens.215	215	215	+0	+0	+0	+5	0	1200	0	1500			■
6	rampe 404	215	404	+0	+0	+0	+5	50	227	0	2000			■
7	plateau 404	404	404	+0	+0	+0	+5	0	2880	0	1500			■
8	compens.404	404	404	+0	+0	+0	+5	0	540	0	1500			■
9	rampe 644	404	644	+0	+0	+0	+5	50	288	0	2000			■
10	plateau 644	644	644	+0	+0	+0	+5	0	3000	0	1500			■
11	compens.644	644	644	+0	+0	+0	+5	0	120	0	1500			■
12	cool-down 400	644	400	+0	+0	+0	+5	100	146	0	2000			■
13	cool-down 50	400	50	+0	+0	+0	+5	100	210	0	2000		■	■
14	holdback four	50	50	+0	+0	+0	+5	0	60	30	2000		■	■
15	plateau purge	50	50	+0	+0	+0	+0	0	1200	0	2000		■	■
16	fin	50	0	+0	+0	+0	+0	0	0	0	0			
17		0	0	+0	+0	+0	+0	0	0	0	0			
18		0	0	+0	+0	+0	+0	0	0	0	0			
19		0	0	+0	+0	+0	+0	0	0	0	0			
20		0	0	+0	+0	+0	+0	0	0	0	0			
21		0	0	+0	+0	+0	+0	0	0	0	0			
22		0	0	+0	+0	+0	+0	0	0	0	0			
23		0	0	+0	+0	+0	+0	0	0	0	0			
24		0	0	+0	+0	+0	+0	0	0	0	0			
25		0	0	+0	+0	+0	+0	0	0	0	0			
26		0	0	+0	+0	+0	+0	0	0	0	0			
27		0	0	+0	+0	+0	+0	0	0	0	0			
28		0	0	+0	+0	+0	+0	0	0	0	0			
29		0	0	+0	+0	+0	+0	0	0	0	0			
30		0	0	+0	+0	+0	+0	0	0	0	0			

Remarks to program

	Procedural instructions
1	coil 11T #109
2	
3	N.Bourcey

Calculated runtime of program	
13129	min
Maximal allowed runtime	
min	min

Step description	**Calculated runtime:**	h	min	**Current program step:**		GLO 750KE/09-1G	**File:**	20141209_02.csv
Program number:	0 / 23	Rem. time of program:	h	min	Remaining time of current step:	min	Total running time: 226 h 38 min	Operator: configurator

OVERVIEW | PROCESS STEPS | POWER | FILE DATA | PROGRAMS | REPORT | CHART | ADJUSTMENTS | HISTORICAL CHART | SCREENSHOT