

## Note:

1. Use TE-22000 if NOT pairing with AndyMark Ring AM-4672.
2. If you are planning to disassemble frequently, you may want to consider using bolted connections instead of screws. It is helpful to consider ceiling height and ability to move assembly through doors before fastening sub-assemblies together.

**Hardware Needed:**  
 #8 x 1.25" Long Screw - Qty 16  
 #8 x 2" Long Screw - Qty 32  
 #8 x 2.5" Long Screw - Qty 20  
 #8 x 3" Long Screw - Qty 16  
 #10 x 3.5" Long Screw - Qty 64  
 Optional, but encouraged: Safety Edging

ITEM NO.	PART NUMBER	DESCRIPTION	
1	TE-22010	Hub - Simple Build - Fender Assembly	4
2	TE-22023-Multiple	Hub - Simple Build - Lower Hub Ring Assembly - Multiple	4
3	TE-22025	HUB - Simple Build - Vertical for Lower Hub Ring 4x4	4
4	TE-22030-AM	Hub - Simple Build - Upper Hub Goal Assembly for AM Ring AM-4672	1
5	TE-22040	Hub - Simple Build - Upper Hub Base Assembly	1
6	TE-22050	Hub - Simple Build - Lower Exit Assembly	4
7	TE-22060	Hub - Simple Build - Upper Exit Assembly	4

## UNLESS OTHERWISE SPECIFIED:

DIMENSIONS ARE IN INCHES

TOLERANCES:

FRACTIONAL  $\pm 1/16$ ANGULAR: MACH  $\pm 1^\circ$  BEND  $\pm 1^\circ$ TWO PLACE DECIMAL  $\pm .13$ THREE PLACE DECIMAL  $\pm .125$ 

## MATERIAL/FINISH:

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## COMMENTS:

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**FIRST ROBOTICS COMPETITION** SOLIDWORKS  
Modeling Solutions Partner

TITLE: Hub - Simple Build - Full Hub Assembly with AndyMark Ring AM-4672

SIZE DWG. NO. REV

C TE-22000-AM

SCALE: 1:18 SHEET 1 OF 5

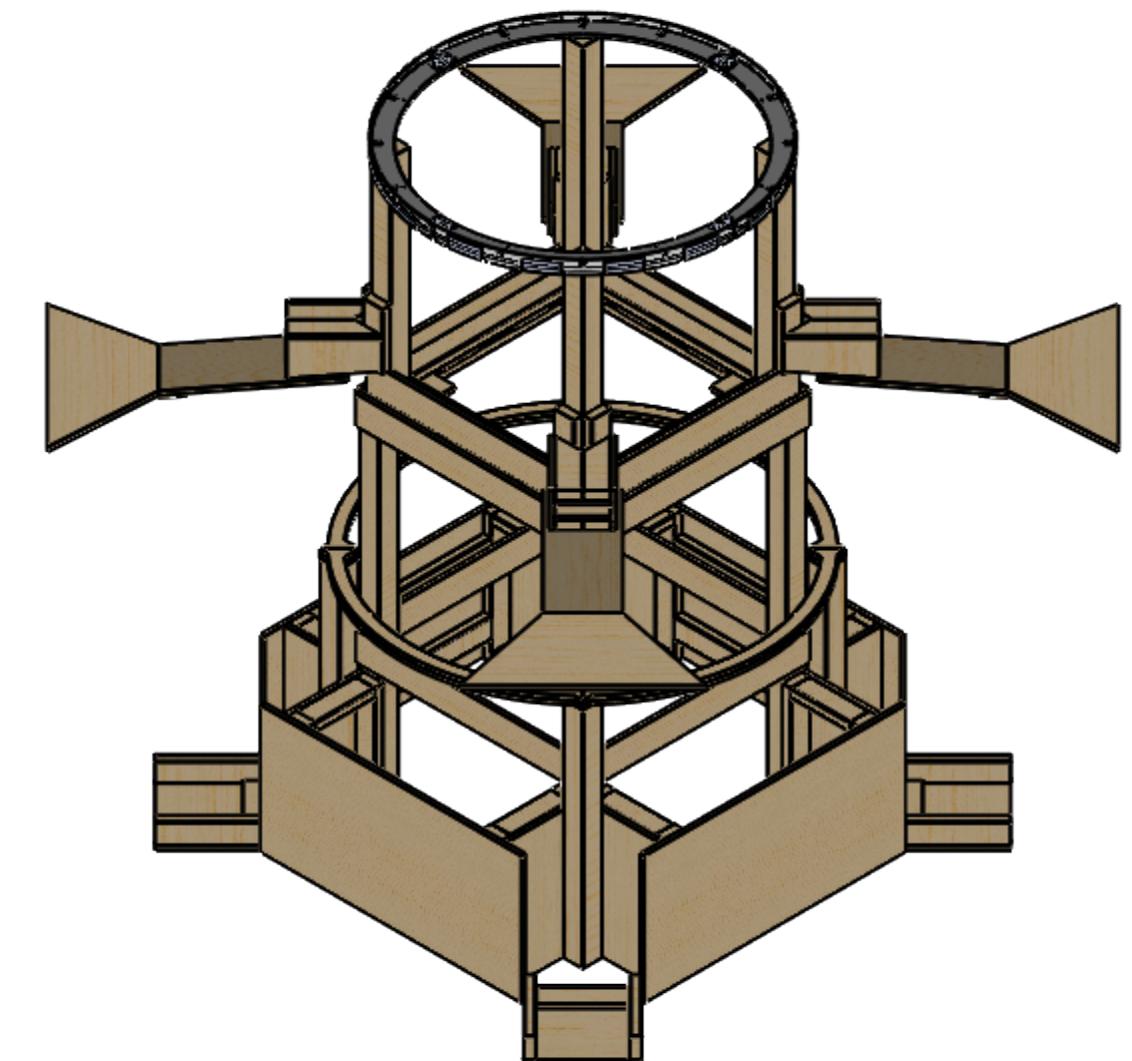
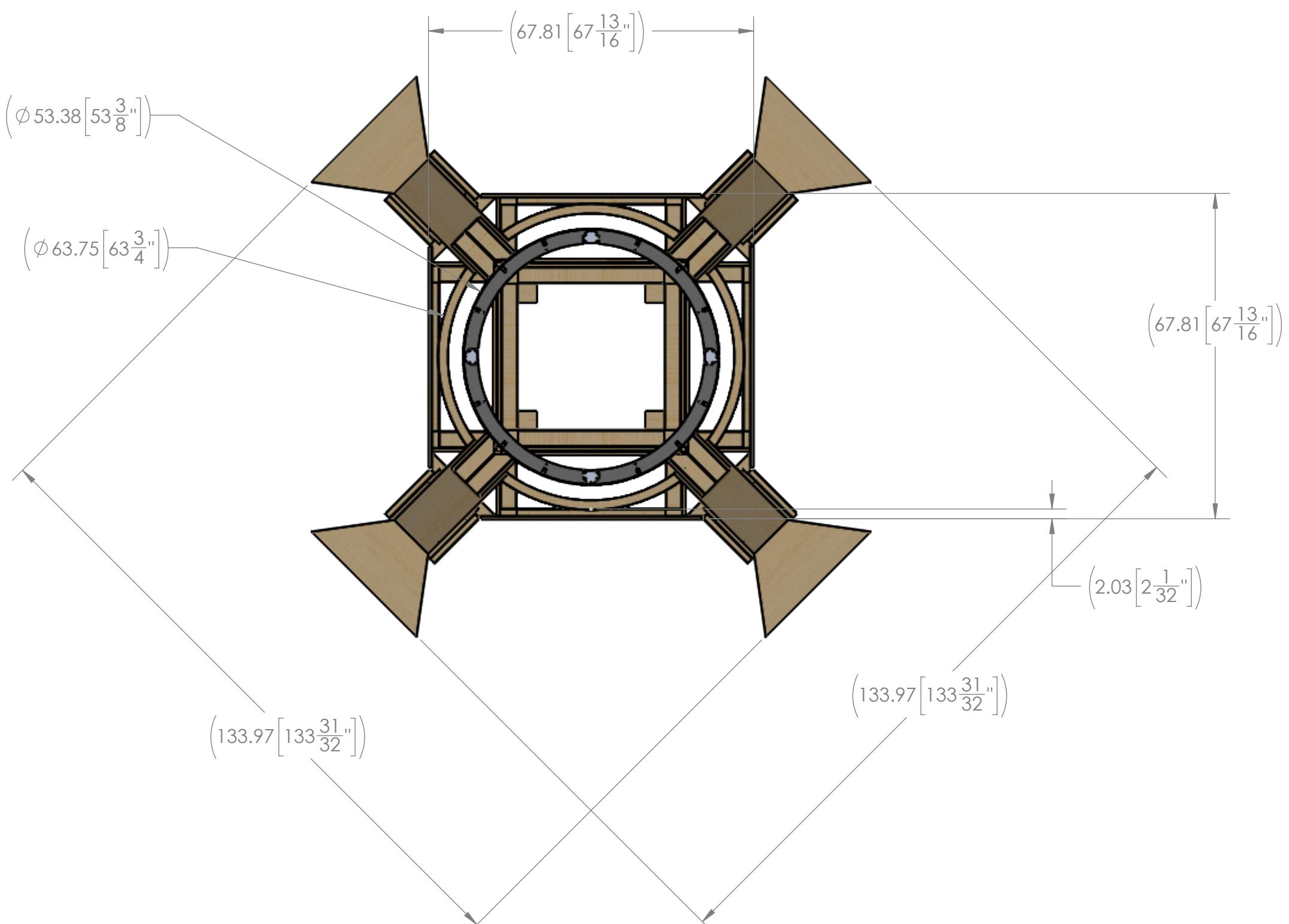
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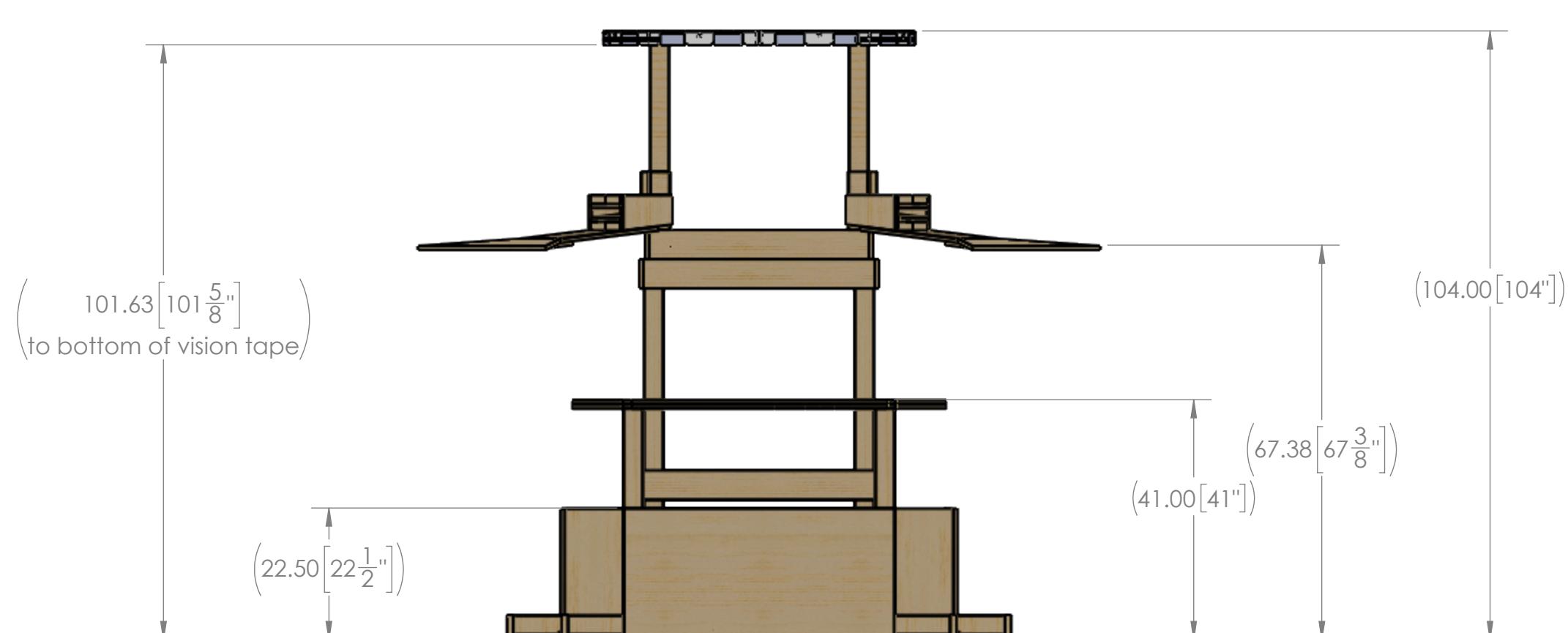
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COMPETITION**  **SOLIDWORKS**  
Modeling Solutions Partner

TITLE:  
**Hub - Simple Build - Full  
Hub Assembly with  
AndyMark Ring AM-4672**

SIZE DWG. NO. REV  
**C TE-22000-AM**

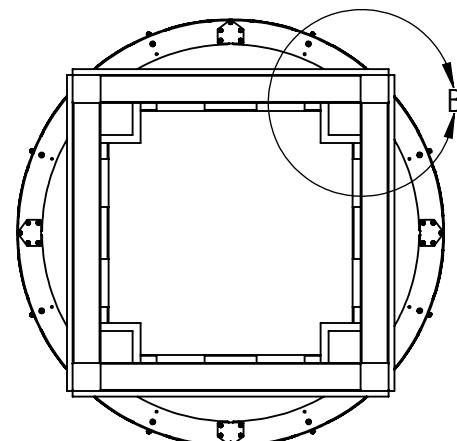
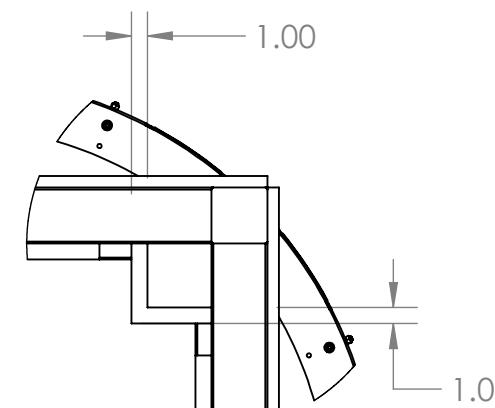
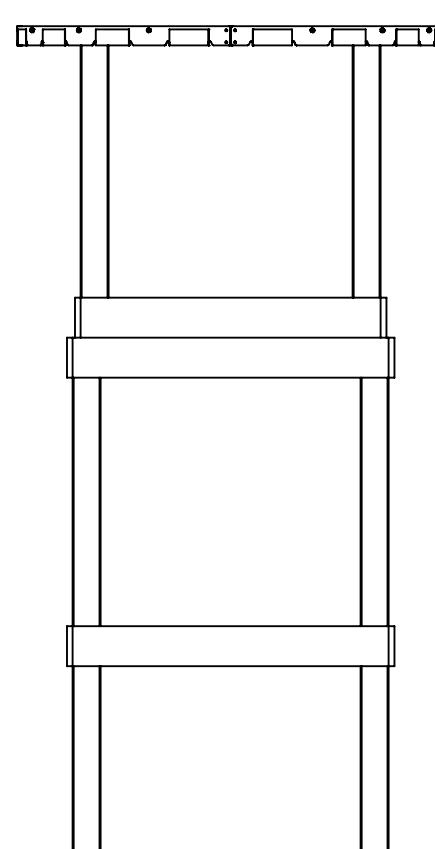
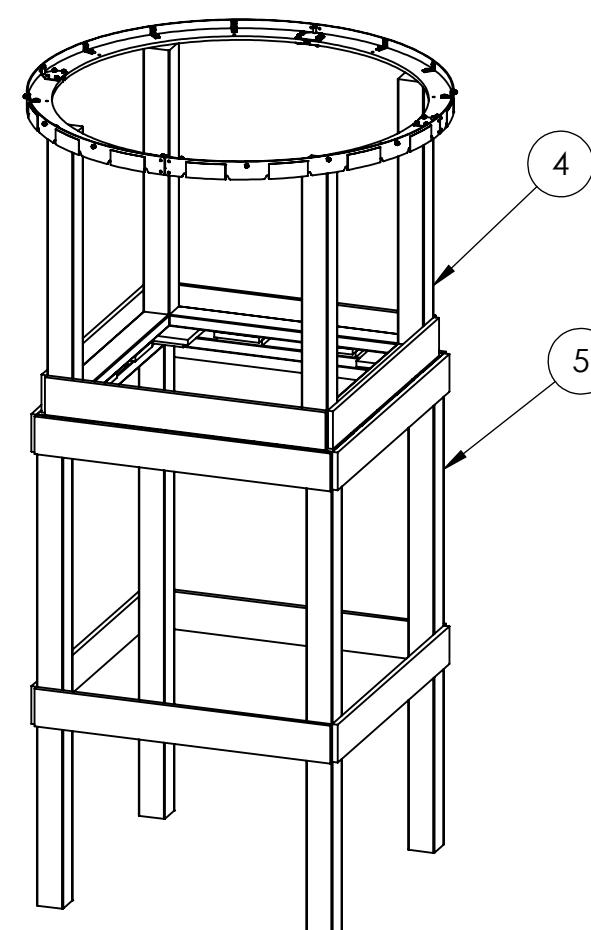
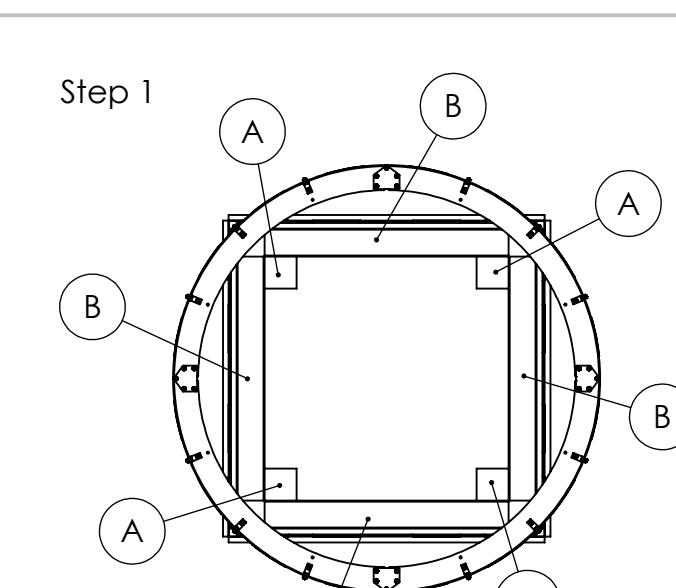
SCALE: 1:24 SHEET 2 OF 5

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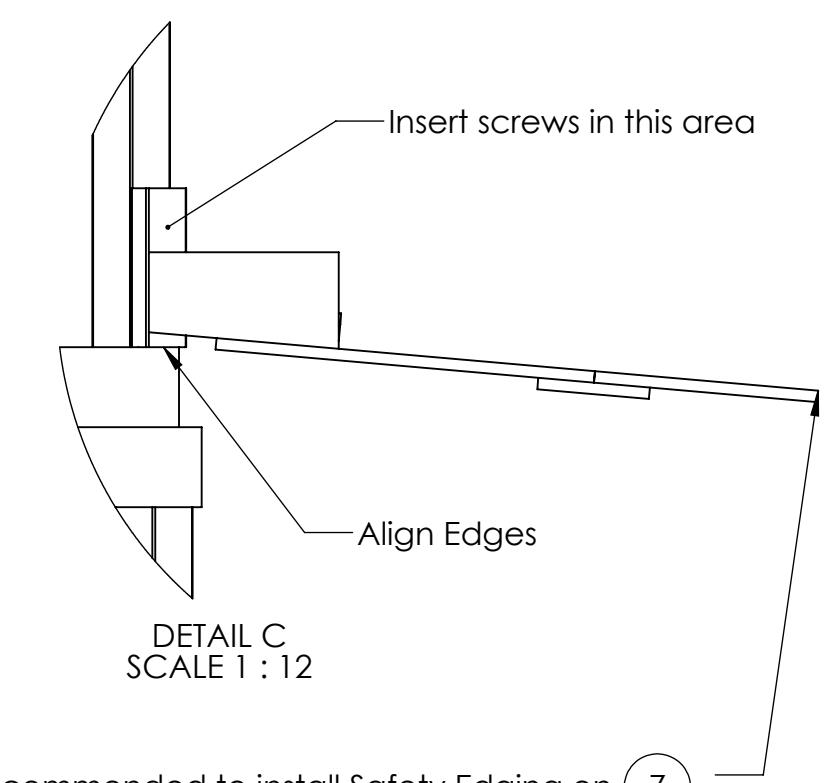
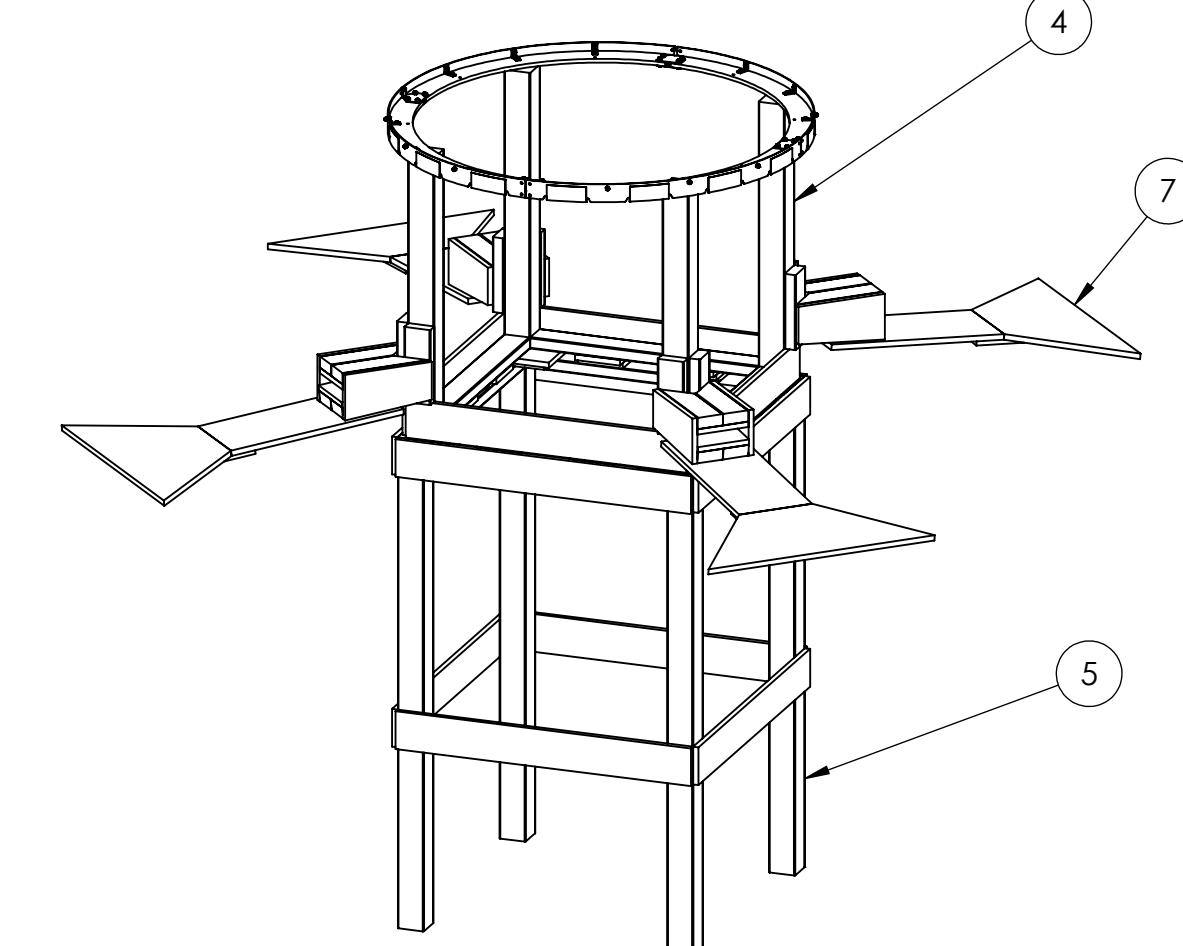
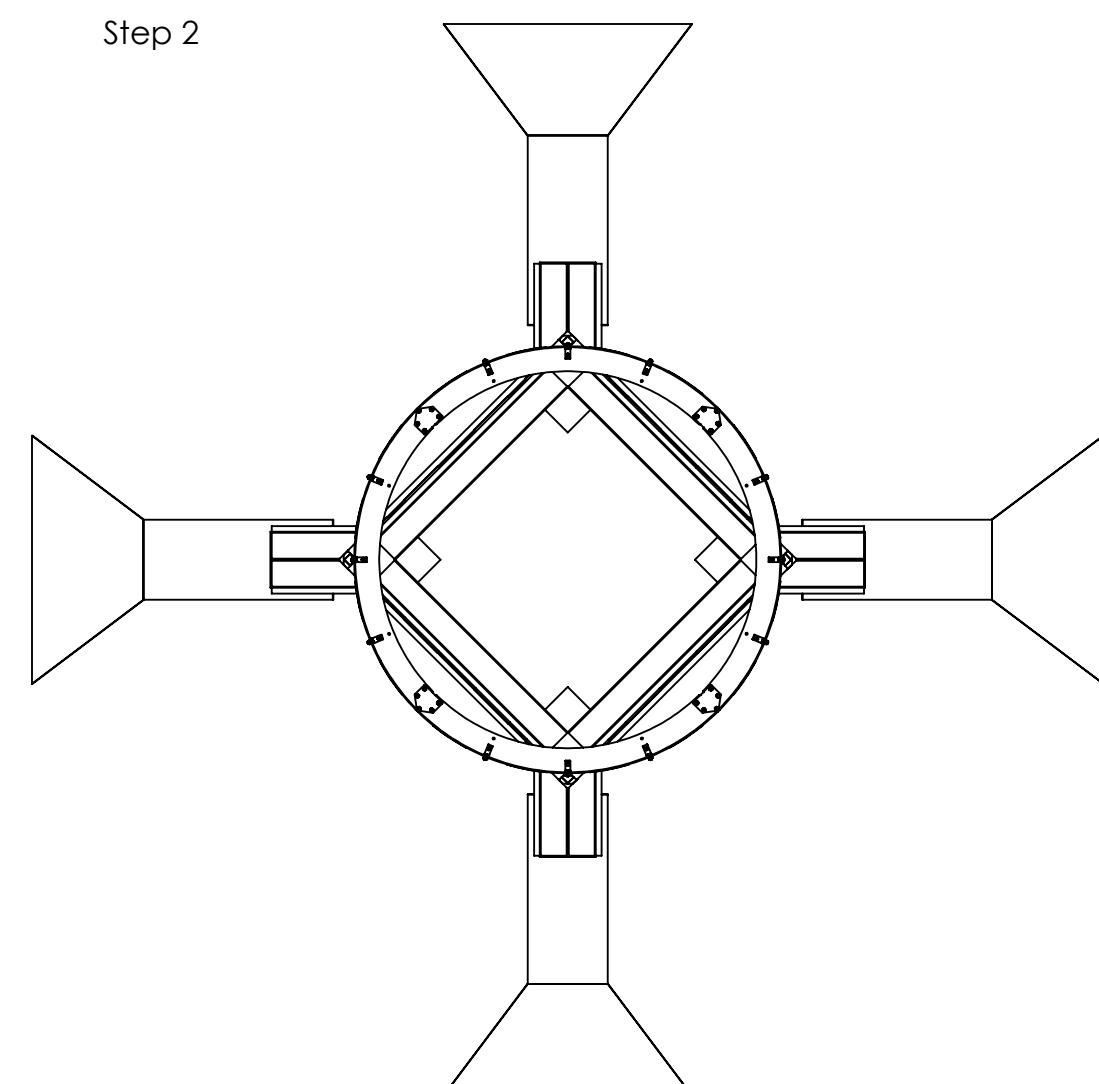
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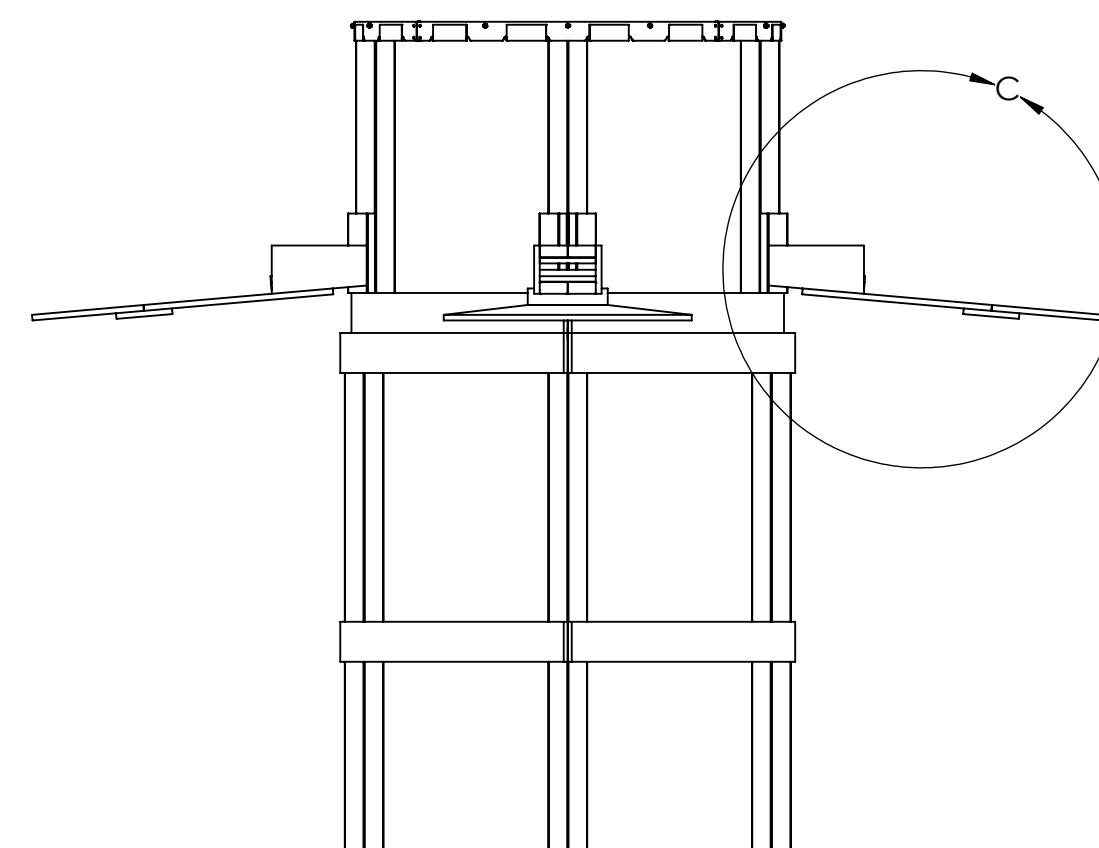
Bottom View

1. Align (4) to (5) as shown. Note the dimensions in Detail B.
2. Connect using 1.25" and 2.5" Long Screws. It is recommended to use 4x 1.25" long screws into each area indicated by (A). It is recommended to use 5x 2.5" long screws into each area indicated by (B).

Step 2



It is recommended to install Safety Edging on (7)



1. Align 4x (7) to (4) on the assembly from Step 1, as shown.
2. Connect using 3.5" long screws. It is recommended to use 8x screws per (7), 4x screws per 2"x4" lumber on (7). Note: Be mindful of screw placement into the 4"x4" lumber to ensure two screws do not collide.
3. Optional: It is recommended to install safety edging on (7) at this time. Safety edging could be pool noodles, baby proofing material, etc.

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			REMOVE ALL BURRS AND SHARP EDGES.		
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Modeling Solutions Partner

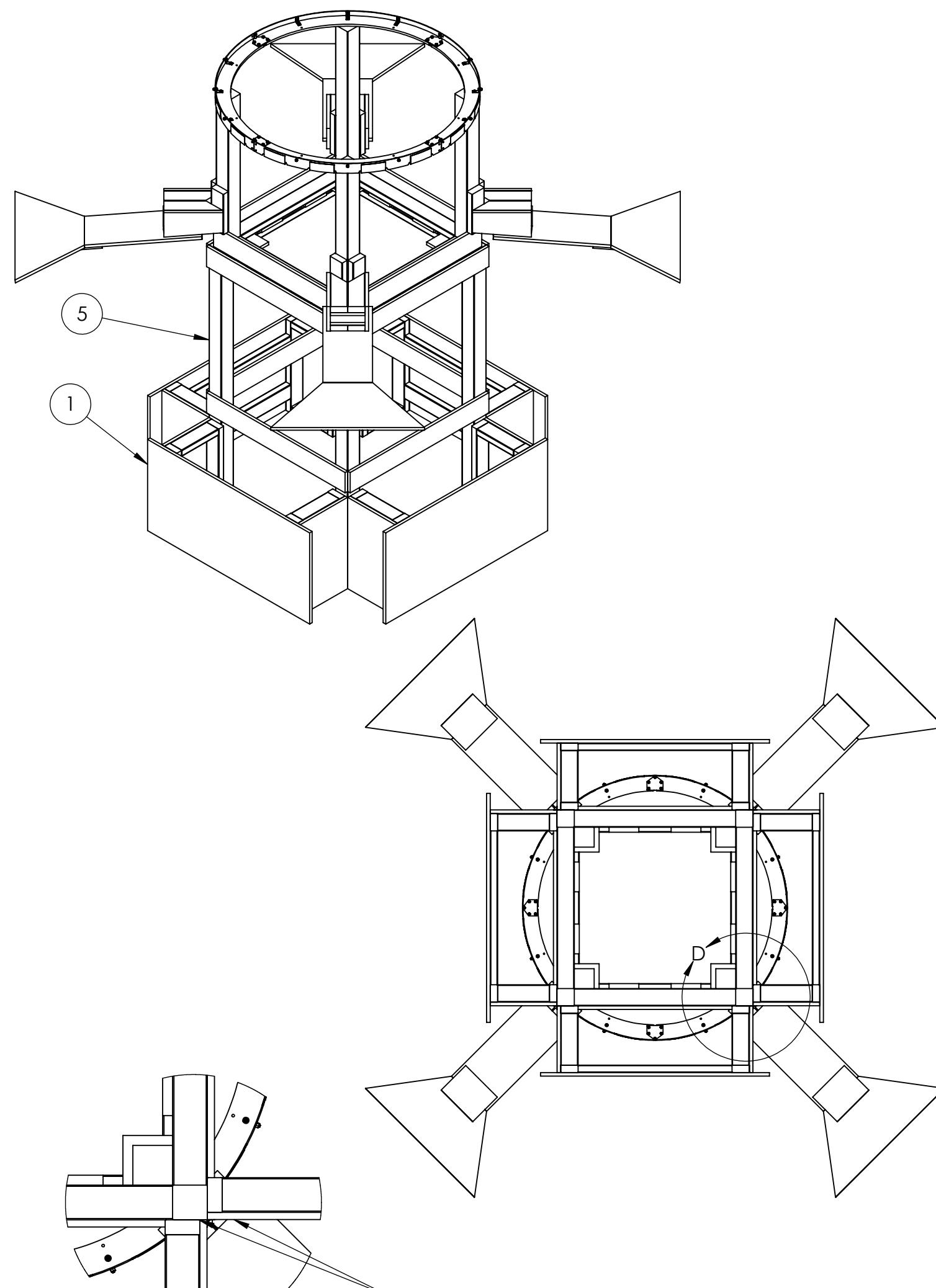
TITLE:  
Hub - Simple Build - Full  
Hub Assembly with  
AndyMark Ring AM-4672

SIZE DWG. NO. REV

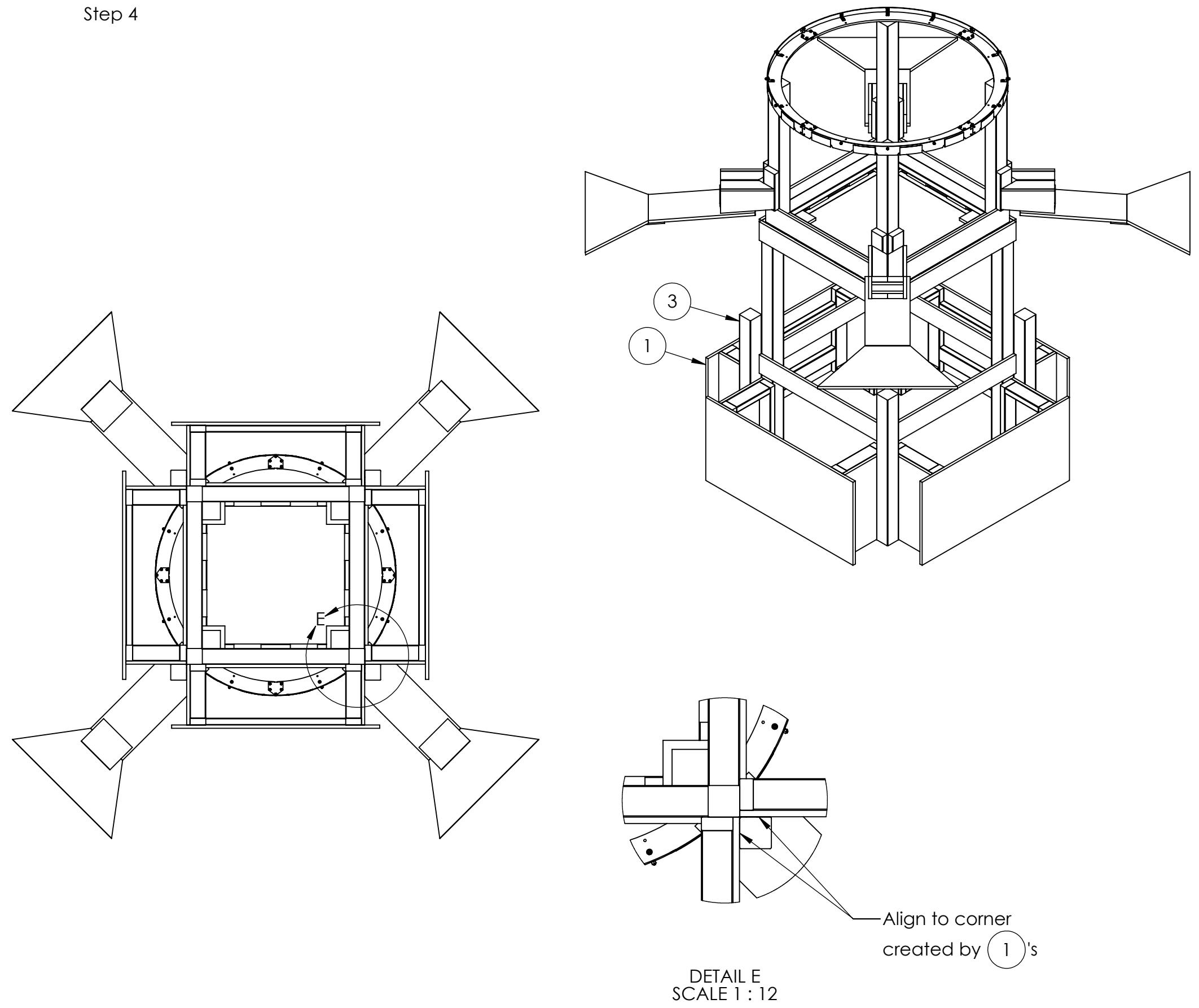
C TE-22000-AM

SCALE: 1:24 SHEET 3 OF 5

Step 3



Step 4



1. Align 4x (1) to (5) from Step 2, as shown.
2. Connect using 3.5" long screws. It is recommended to use 8x screws per (1), 4x into each 2"x4" lumber of (1).

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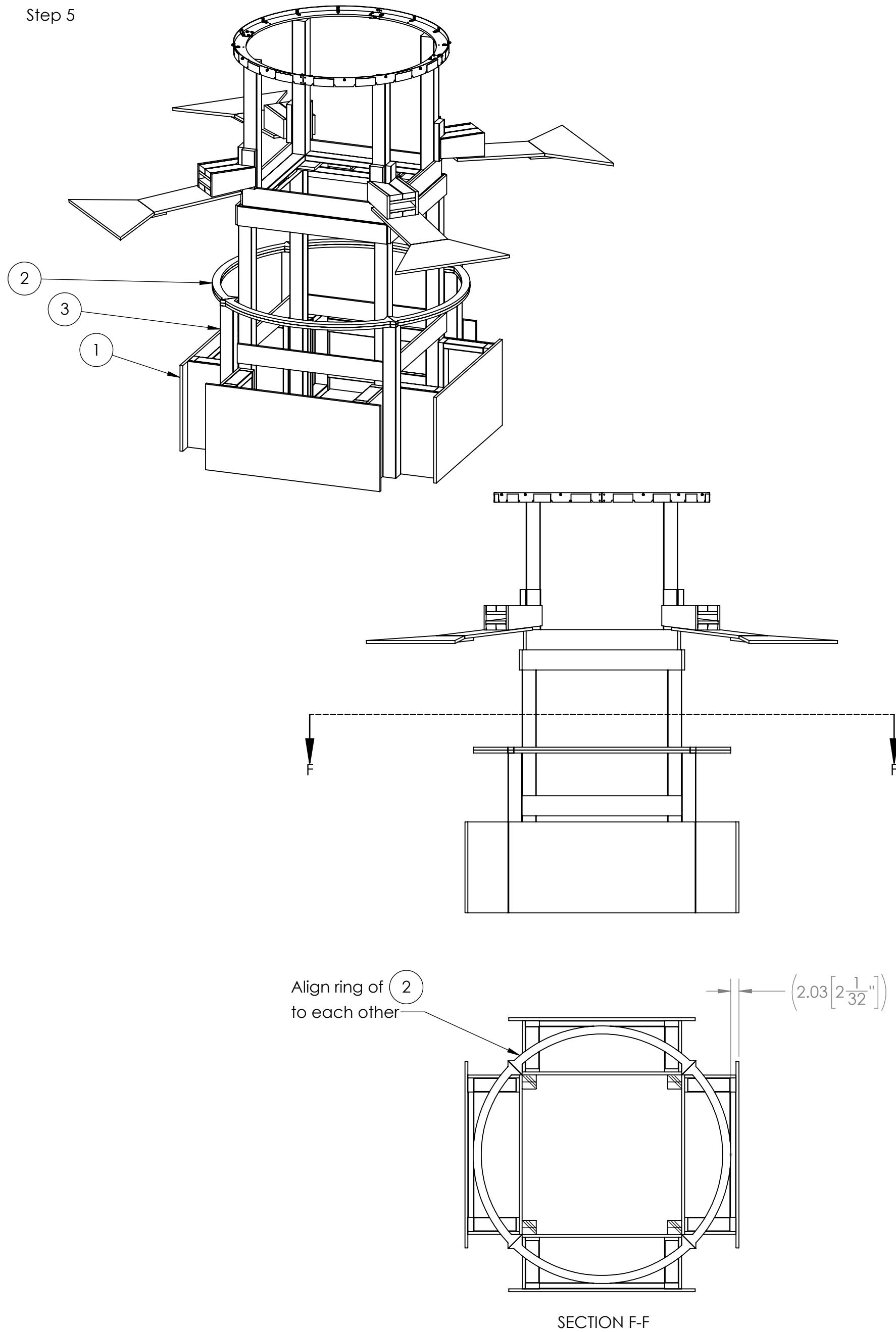
TITLE:  
**Hub - Simple Build - Full  
Hub Assembly with  
AndyMark Ring AM-4672**

SIZE DWG. NO. REV

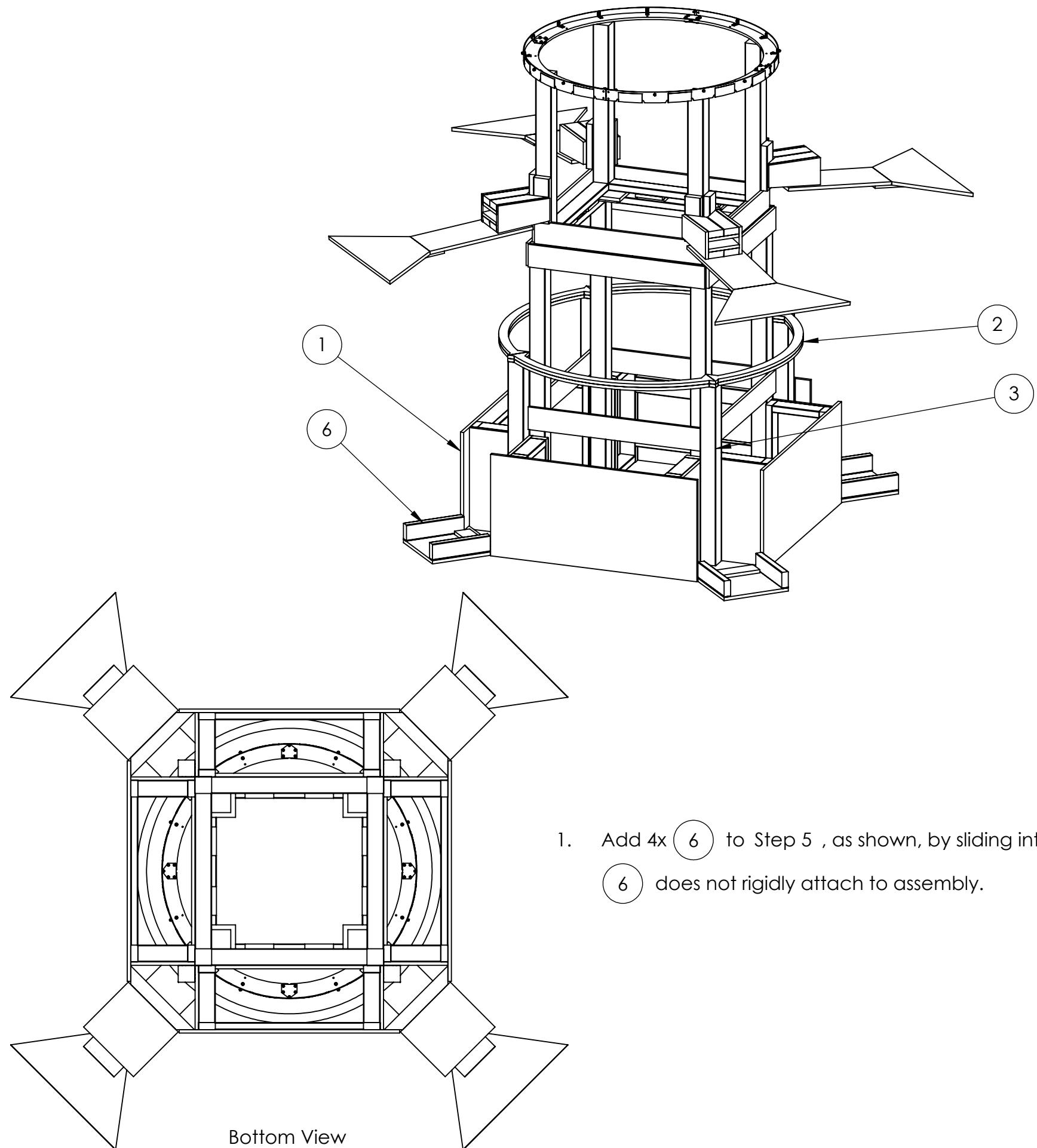
**C TE-22000-AM**

SCALE: 1:24 SHEET 4 OF 5

Step 5



Step 6



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<b>COMMENTS:</b> REMOVE ALL BURRS AND SHARP EDGES.			
DO NOT SCALE DRAWING			

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ROBOTICS  
COMPETITION

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Modeling Solutions Partner

TITLE:  
Hub - Simple Build - Full  
Hub Assembly with  
AndyMark Ring AM-4672

SIZE DWG. NO. REV

C TE-22000-AM

SCALE: 1:24 SHEET 5 OF 5

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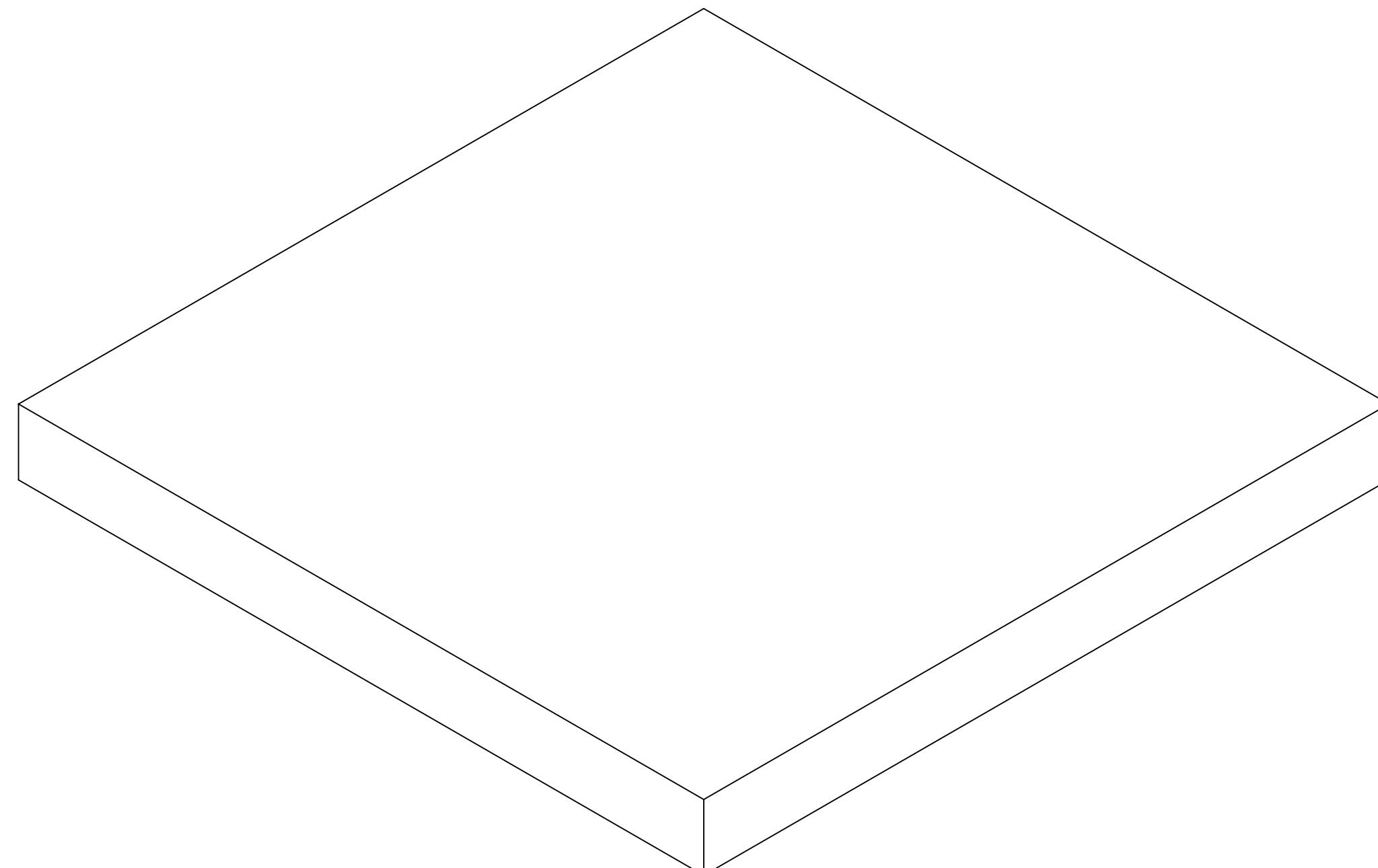
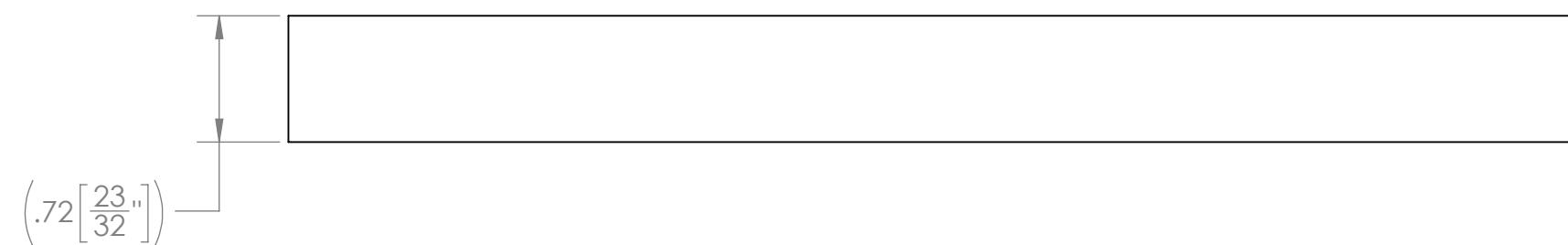
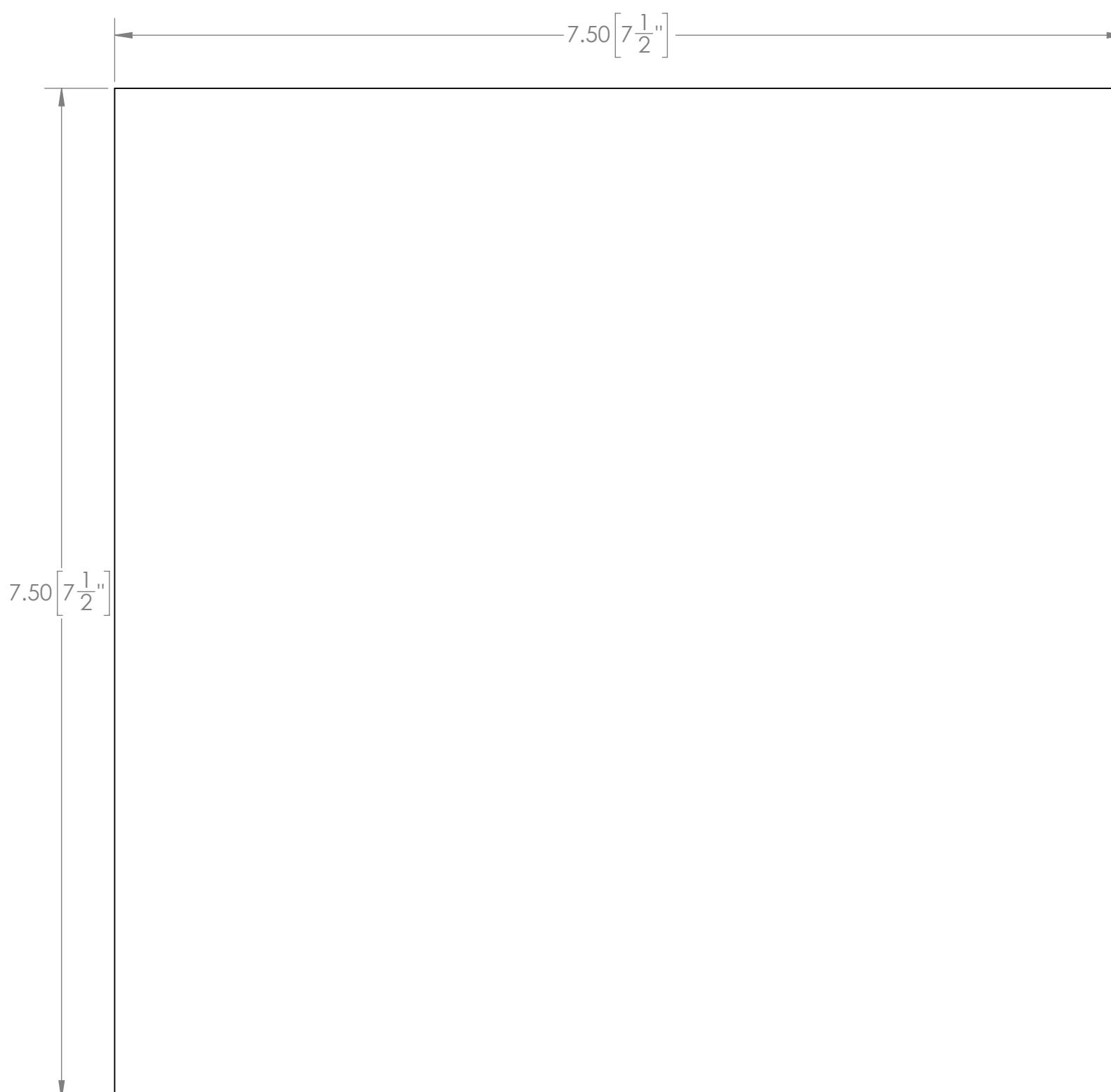
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UNLESS OTHERWISE SPECIFIED:

DIMENSIONS ARE IN INCHES

TOLERANCES:

FRACTIONAL  $\pm 1/16$ ANGULAR: MACH  $\pm 1^\circ$  BEND  $\pm 1^\circ$ TWO PLACE DECIMAL  $\pm .13$ THREE PLACE DECIMAL  $\pm .125$ 

TEAM NAME DATE

DRAWN KAMC 12/29/2021



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**MATERIAL/FINISH:**

3/4" Plywood

**COMMENTS:**

REMOVE ALL BURRS AND SHARP EDGES.

DO NOT SCALE DRAWING

TITLE:

Hub - Simple Build -  
Upper Hub Square  
Connection Plate

SIZE DWG. NO. REV

C TE-22005

SCALE: 1:1 SHEET 1 OF 1

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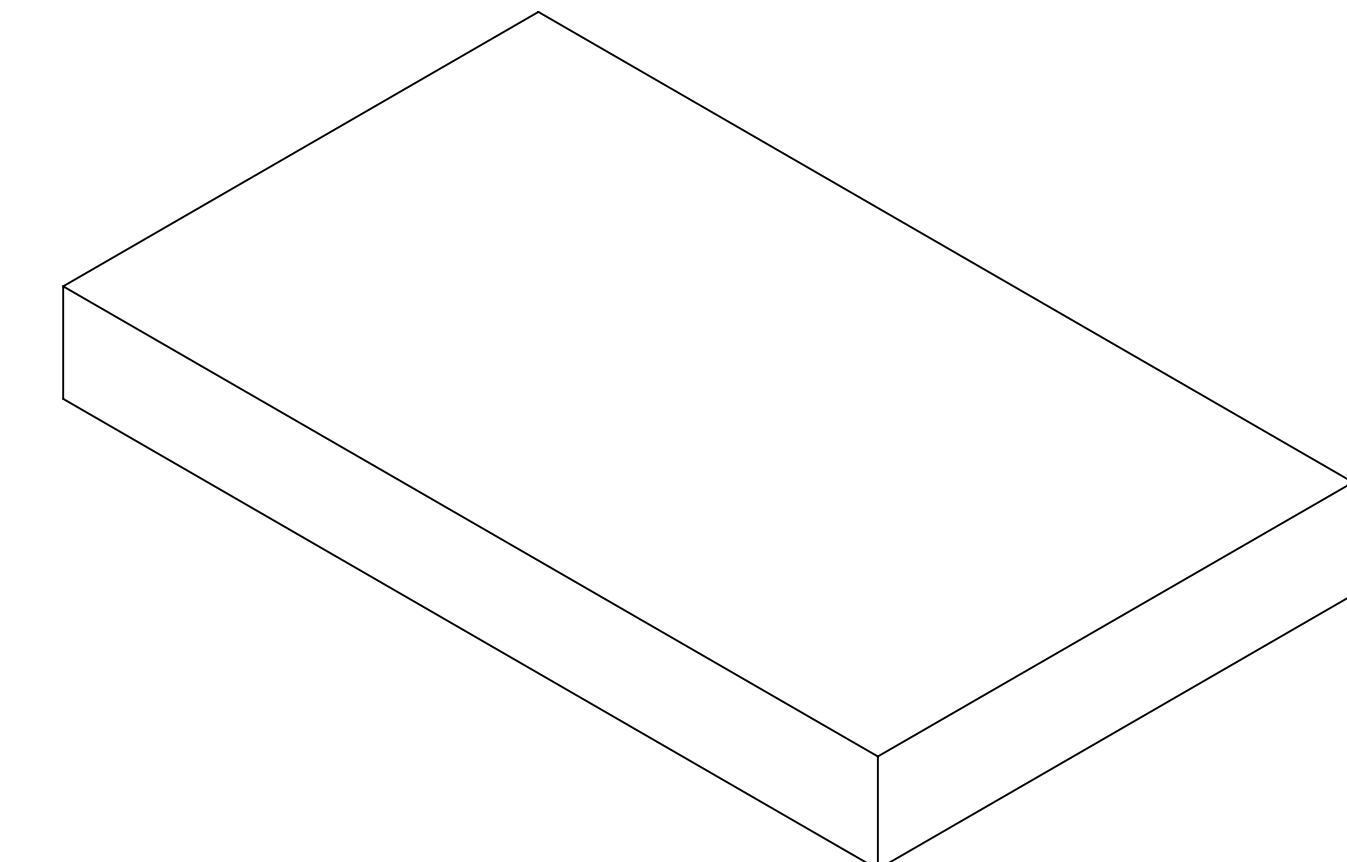
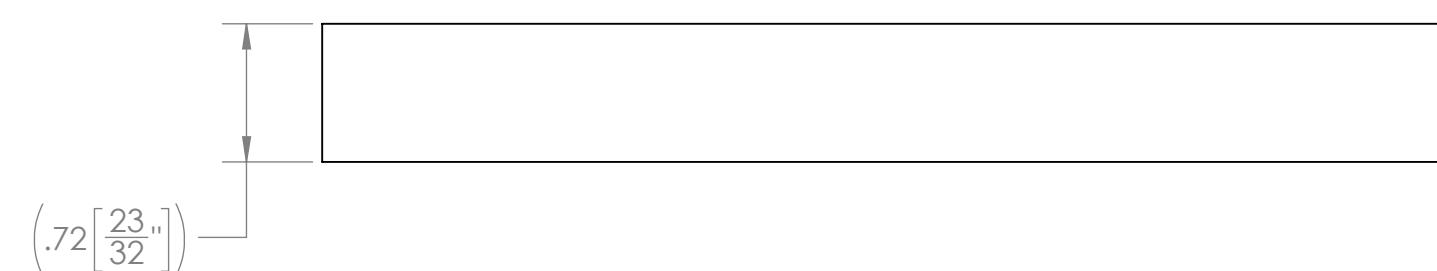
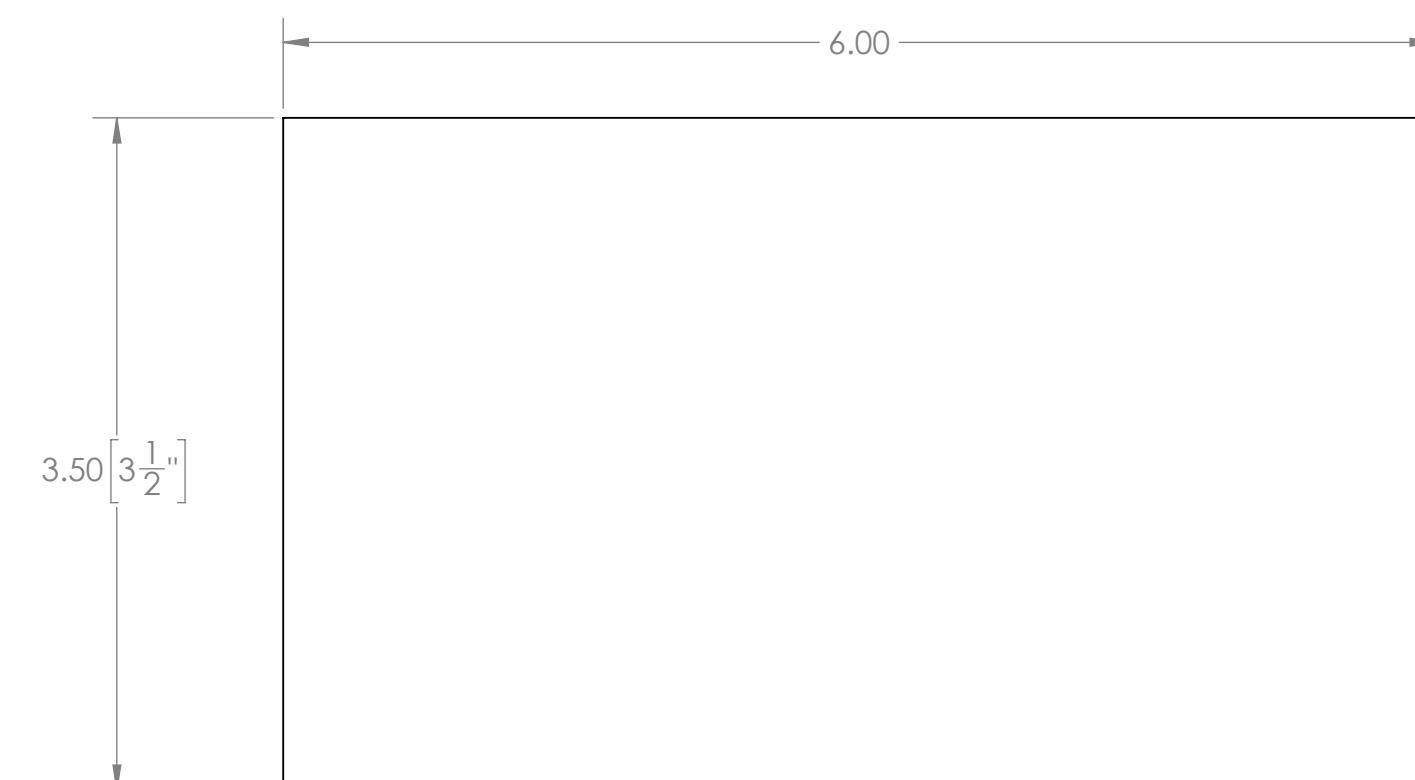
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DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL $\pm 1/16$ ANGULAR: MACH $\pm 1^\circ$ BEND $\pm 1^\circ$ TWO PLACE DECIMAL $\pm .13$ THREE PLACE DECIMAL $\pm .125$	DRAWN	KAMC	12/29/2021
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MATERIAL/FINISH: 3/4" Plywood	SIZE	DWG. NO.	REV
COMMENTS: REMOVE ALL BURRS AND SHARP EDGES.	C	TE-22006	
DO NOT SCALE DRAWING	SCALE: 1:1	SHEET 1 OF 1	

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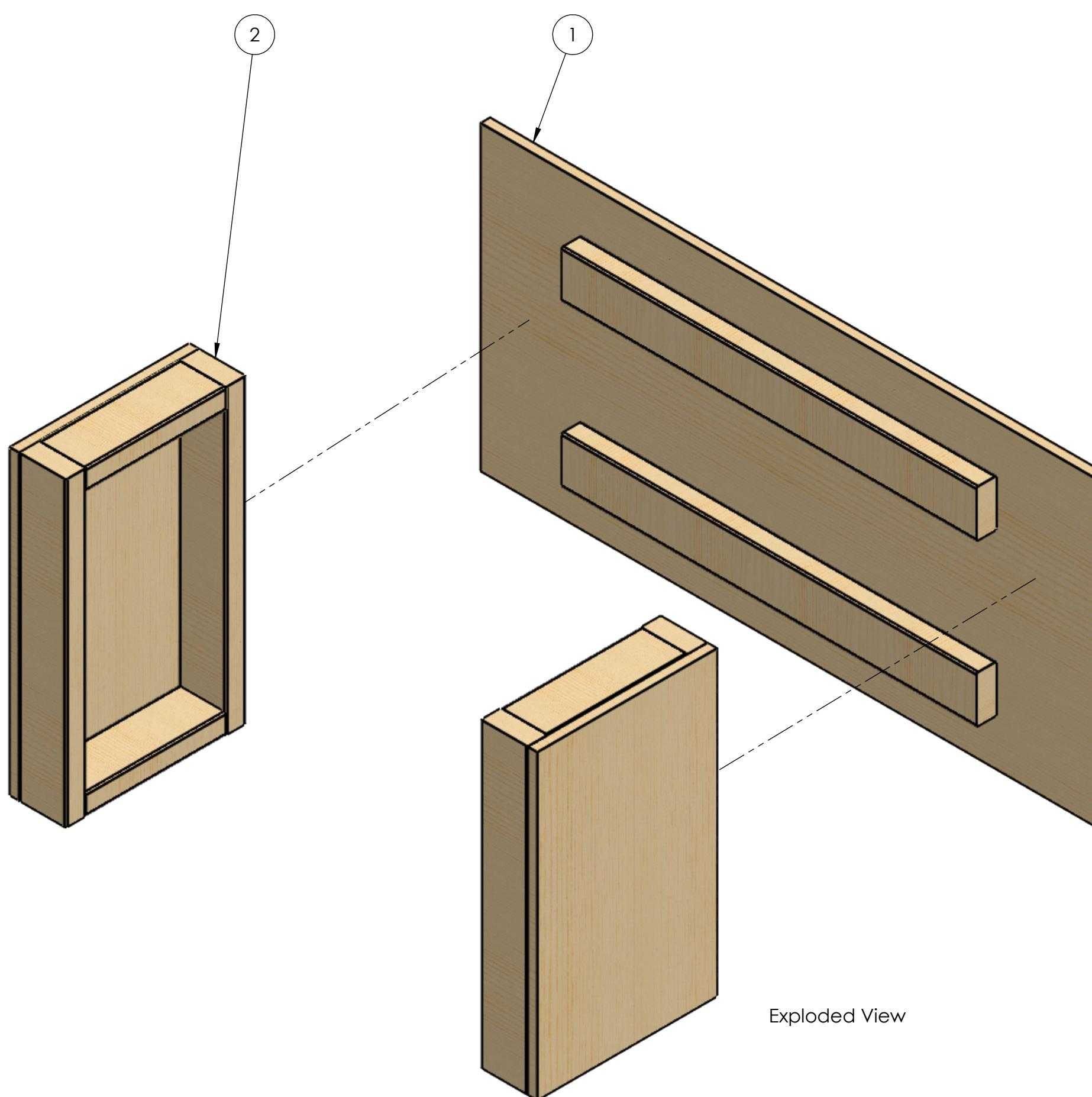
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## Exploded View

**Hardware Needed:**  
**#8 x 2" Long Screw - Qty 10**

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	TE-22013	HUB - Basic Build - Fender Front Assembly	1
2	TE-22017	HUB - Basic Build - Fender Side Assembly	2

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## STREETS OTHERWISE SPECIFIED

DIMENSIONS ARE IN INCHES  
TOLERANCES:

TOLERANCES:  
FRACTIONAL  $\pm 1/16$

ANGULAR: MACH  $\pm 1^\circ$  BEND

## TWO PLACE DECIMAL ± .1 THREE PLACE DECIMAL ± 1'

THREE PLACE DECIMAL - 11

## **MATERIAL/FINISH:**

DO NOT SCALE DRAWING

 **FIRST**  
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**COMPETITION**

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 **Z1 COMPETITION** Modeling Solutions Further

# HUB - Simple Build - Fender Assembly

SIZE	DWG. NO.	REV
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**C** TE-22010

SCALE: 1:6 SHEET 1 OF 3

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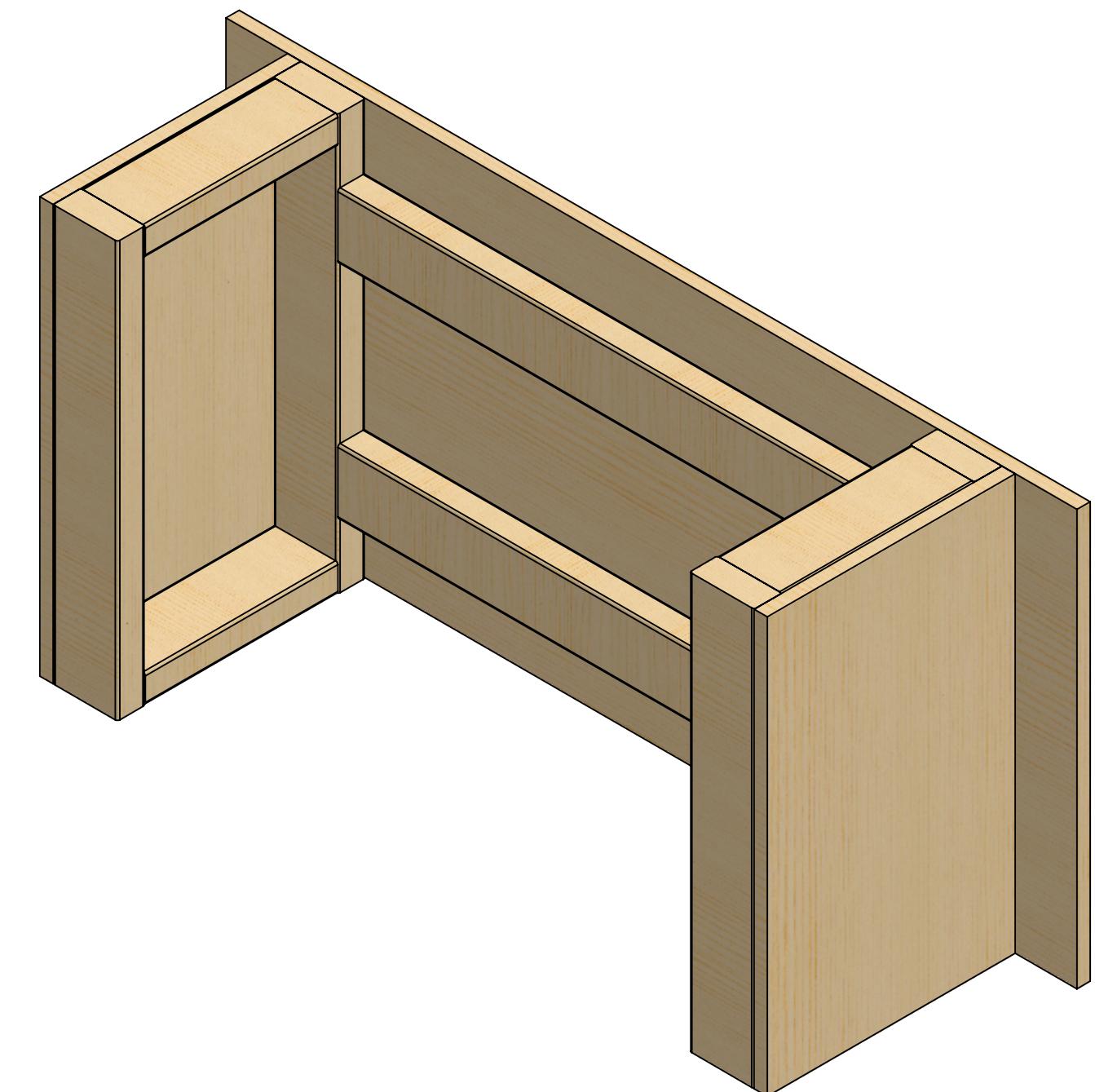
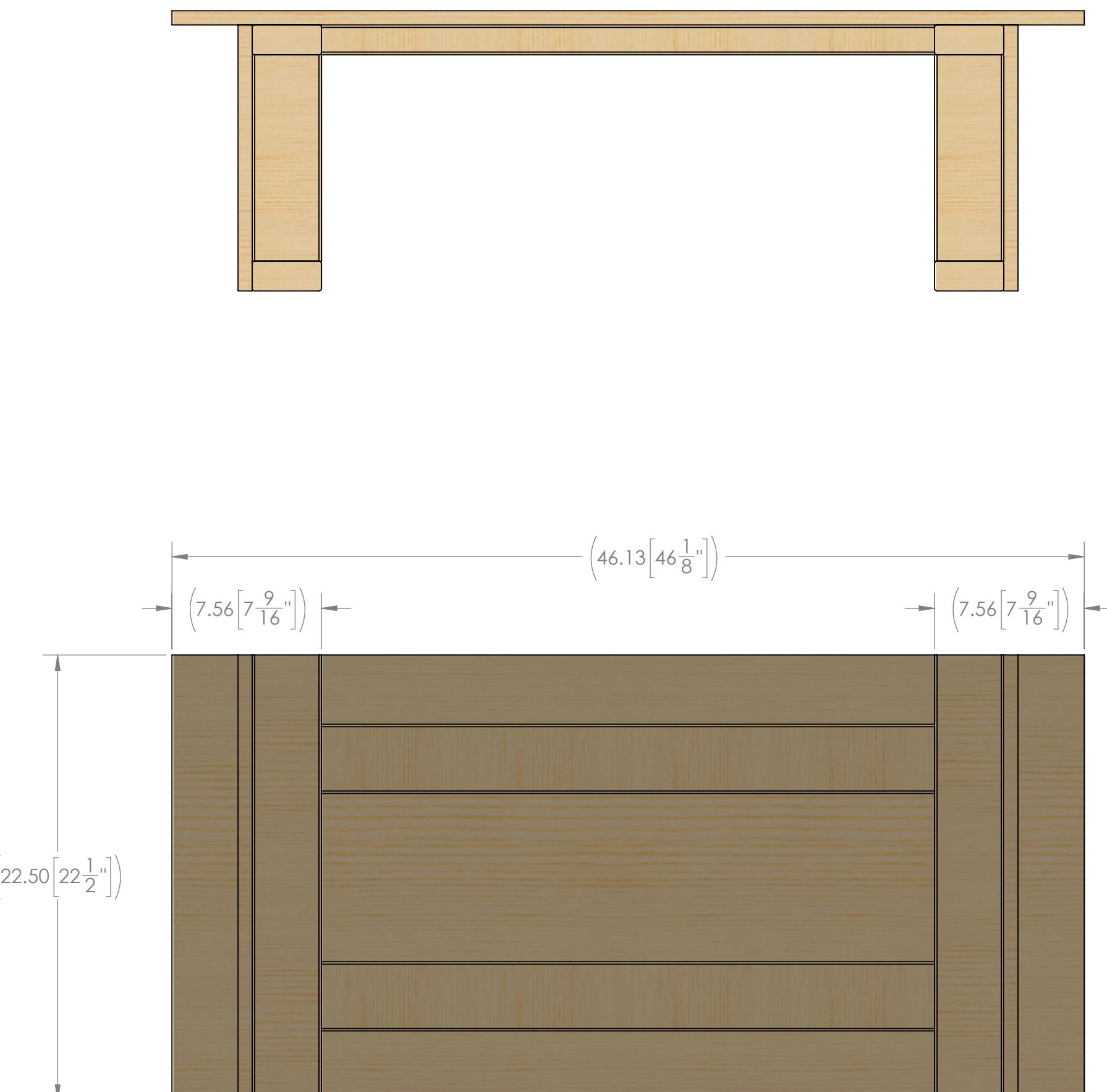
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<b>COMMENTS:</b> REMOVE ALL BURRS AND SHARP EDGES.			
DO NOT SCALE DRAWING			
 <b>FIRST ROBOTICS COMPETITION</b>  <b>SOLIDWORKS</b> Modeling Solutions Partner			
TITLE: <b>Hub - Simple Build - Fender Assembly</b>			
SIZE DWG. NO. REV			
<b>C</b> TE-22010			
SCALE: 1:6 SHEET 2 OF 3			

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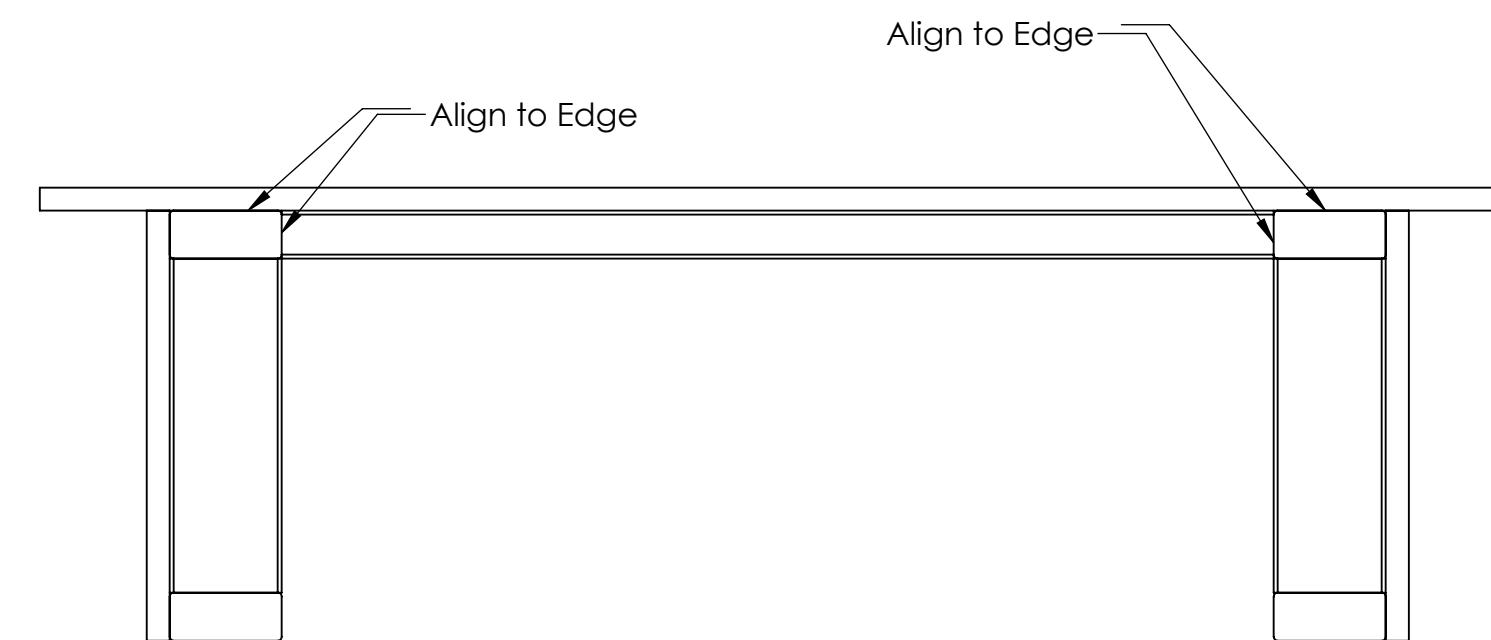
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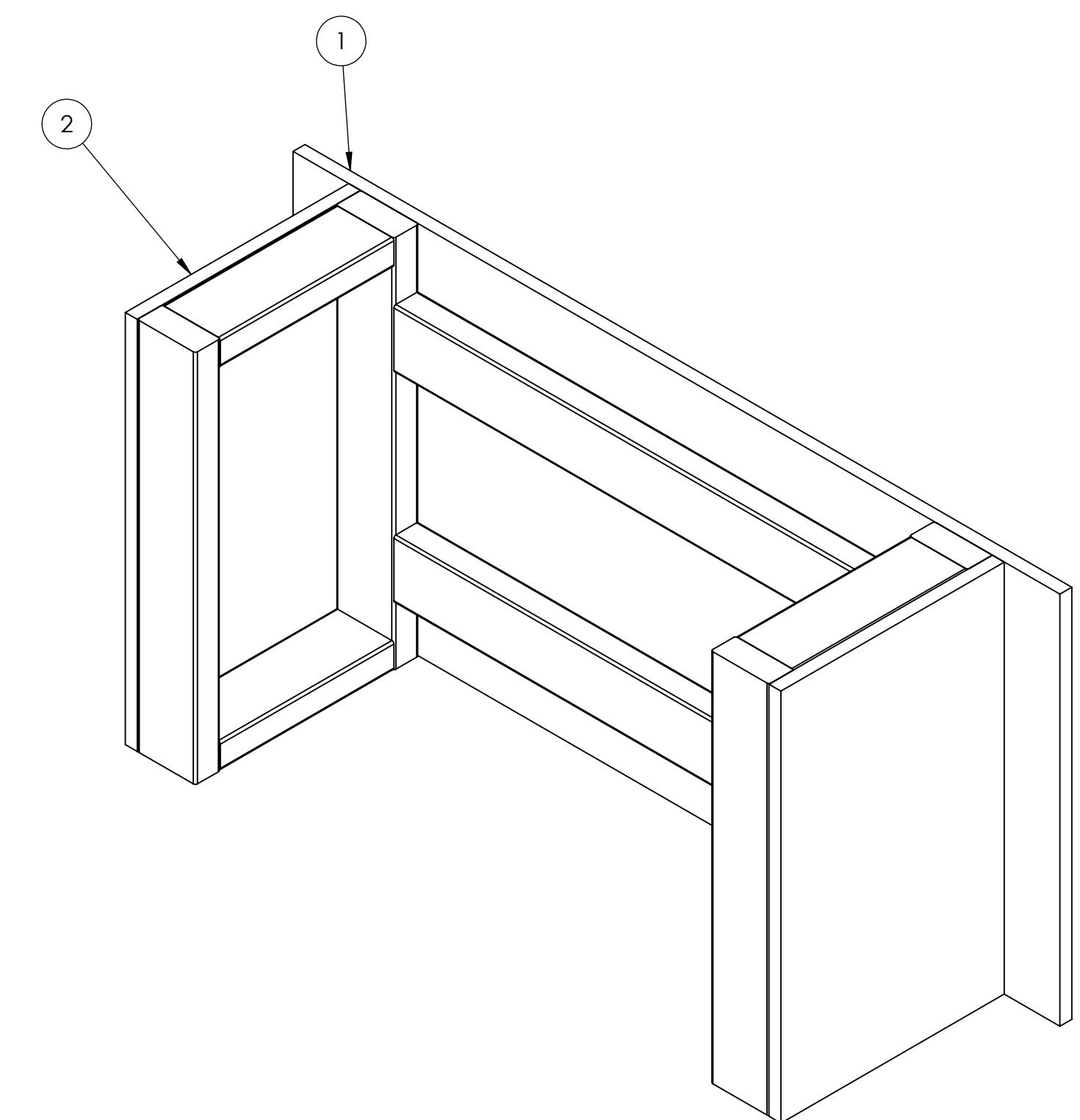
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Step 1



Step 1:

1. Align 2x (2) to (1) as shown.
2. Connect using 2" long screws. It is recommended to use 5x screws into each (2).



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COMMENTS:		SCALE: 1:6	
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DO NOT SCALE DRAWING			

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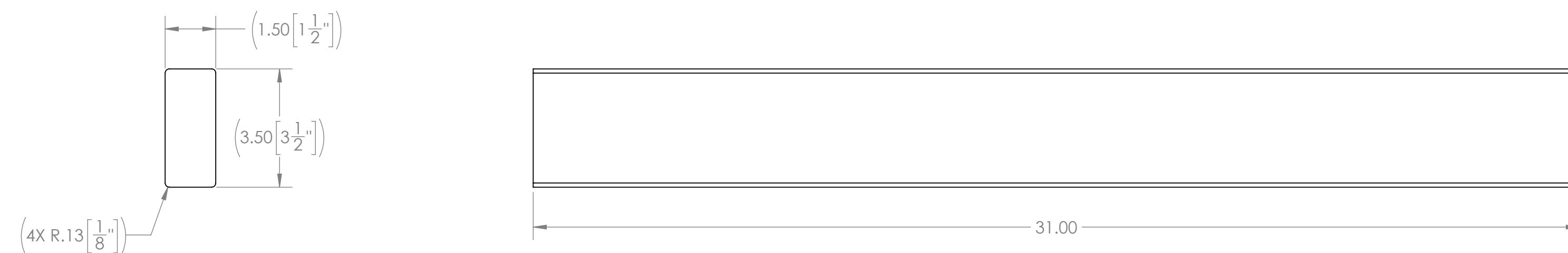
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MATERIAL/FINISH: 2"x4" Lumber	SIZE	DWG. NO.	REV
COMMENTS: REMOVE ALL BURRS AND SHARP EDGES.	C	TE-22011	
DO NOT SCALE DRAWING	SCALE: 1:3	SHEET 1 OF 1	

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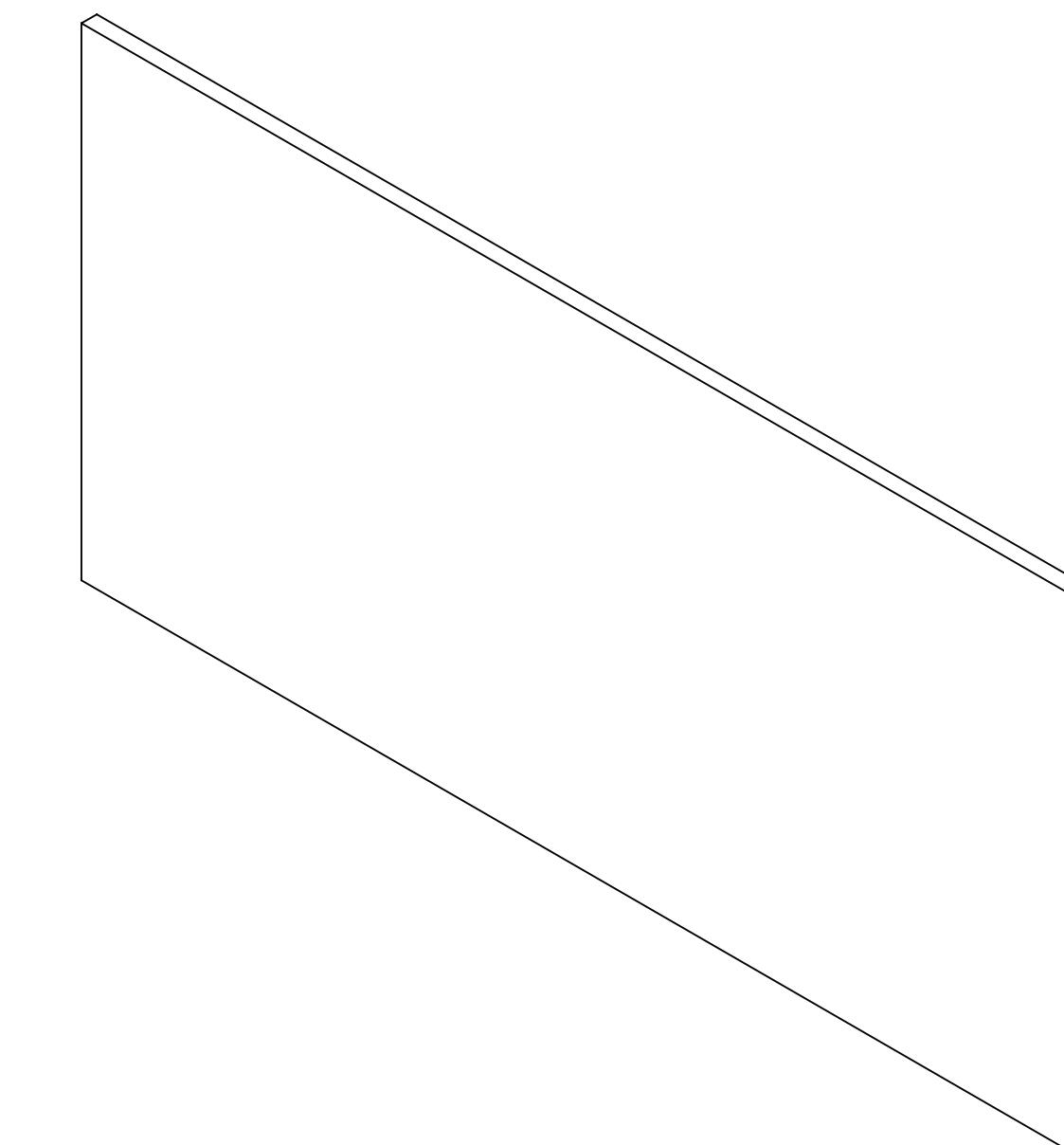
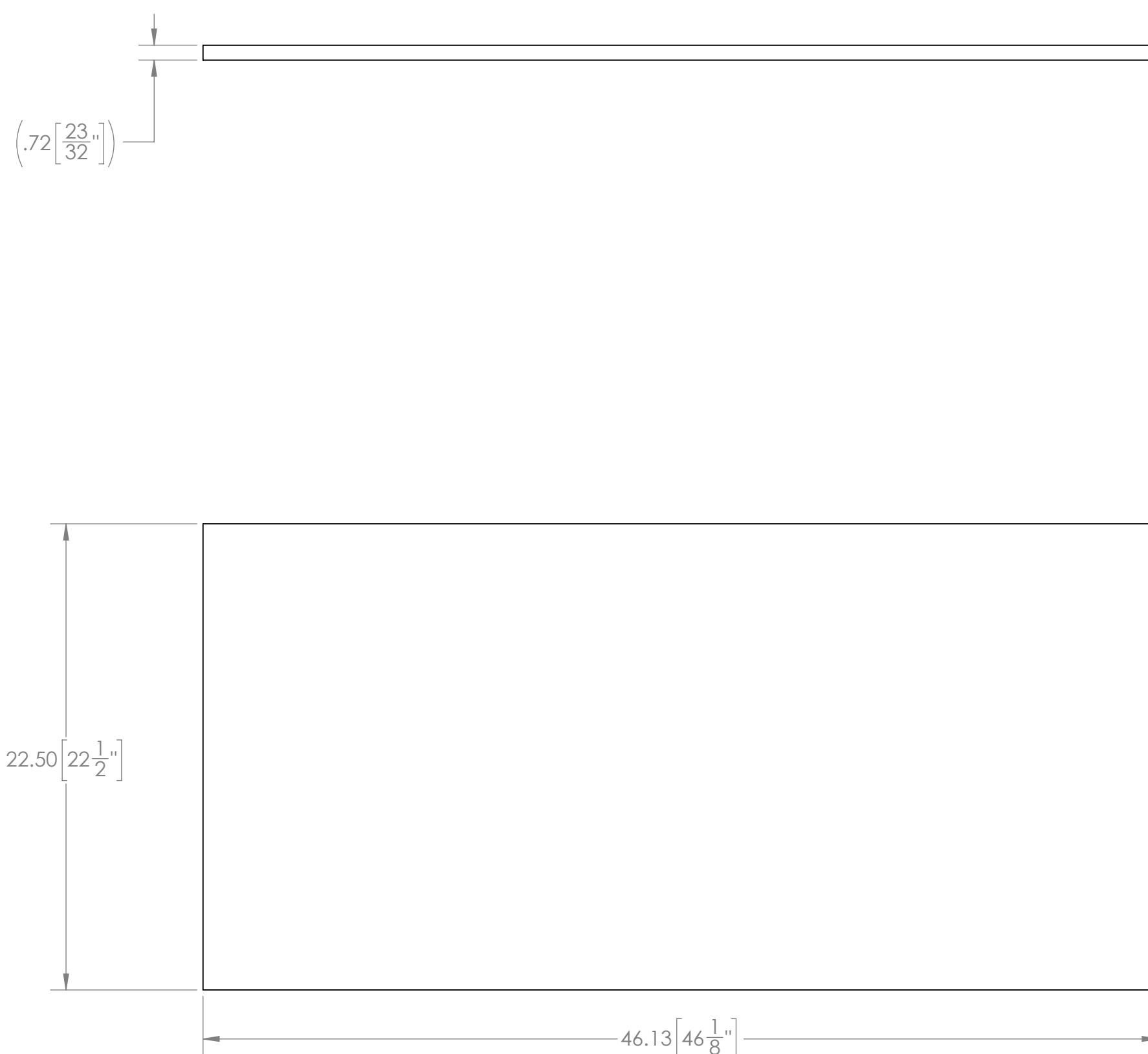
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DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL $\pm 1/16$ ANGULAR: MACH $\pm 1^\circ$ BEND $\pm 1^\circ$ TWO PLACE DECIMAL $\pm .13$ THREE PLACE DECIMAL $\pm .125$	DRAWN	KAMC	12/29/2021
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MATERIAL/FINISH: 3/4" Plywood	SIZE	DWG. NO.	REV
COMMENTS: REMOVE ALL BURRS AND SHARP EDGES.	C	TE-22012	
DO NOT SCALE DRAWING	SCALE: 1:6	SHEET 1 OF 1	

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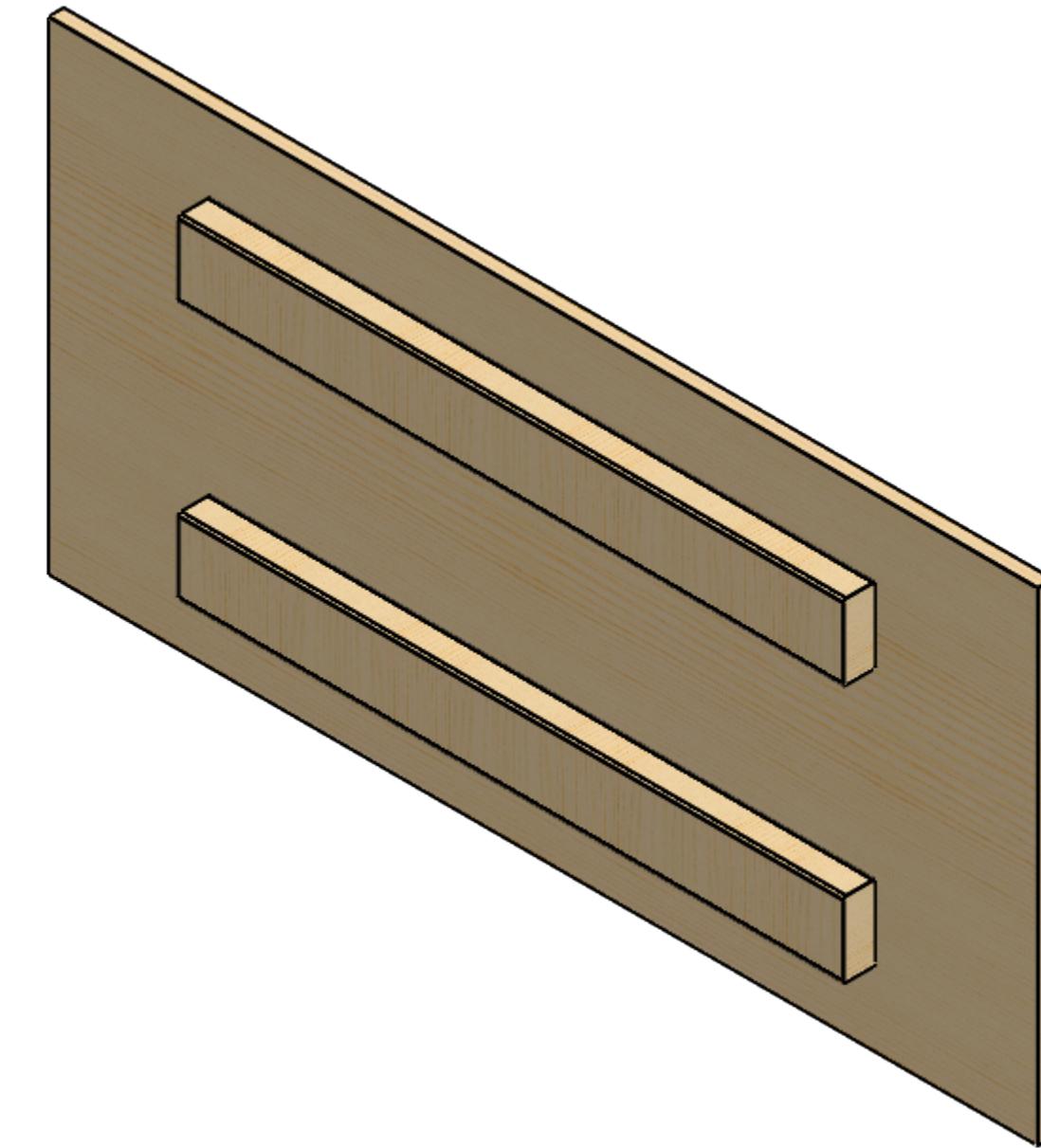
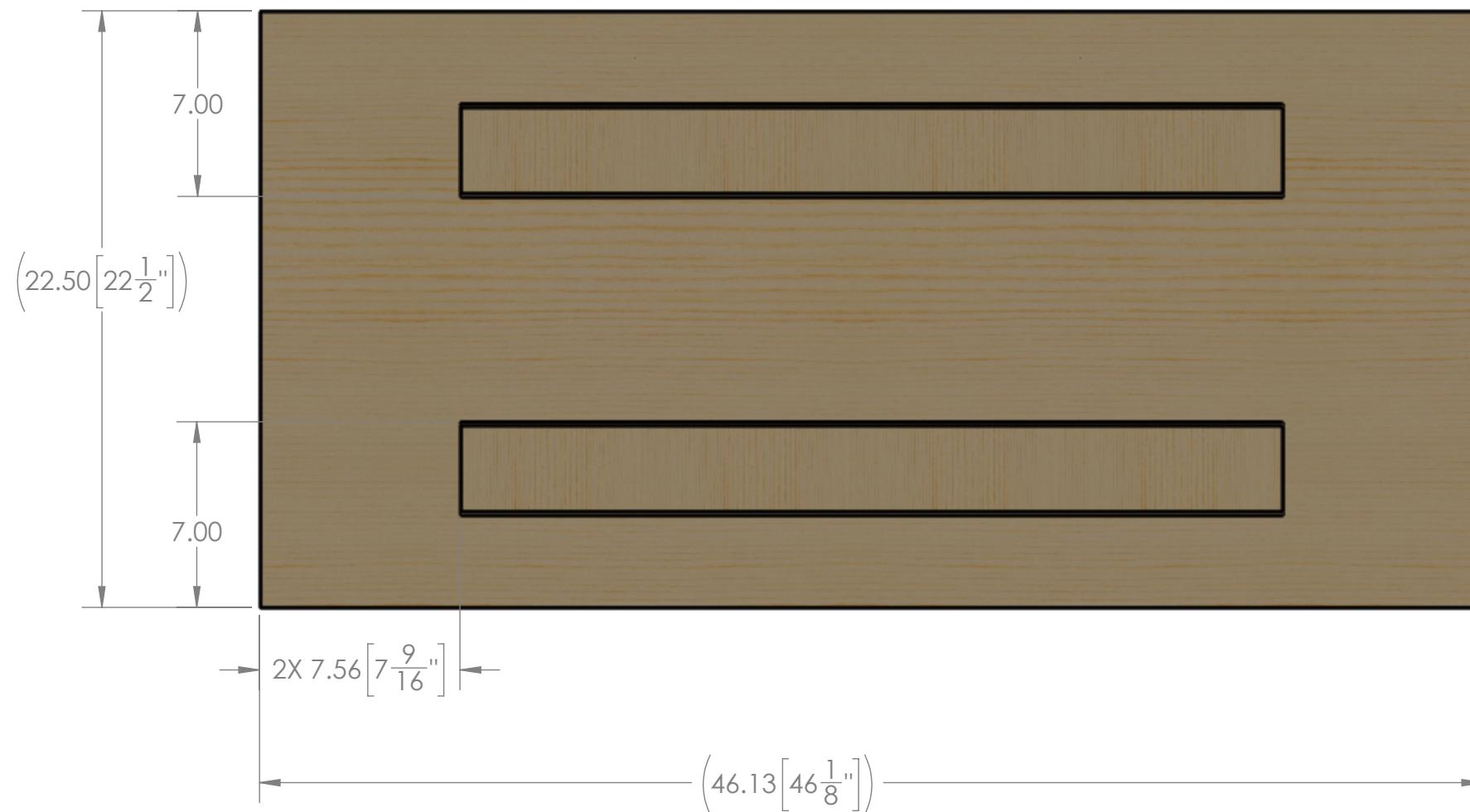
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MATERIAL/FINISH:	SIZE	DWG. NO.	REV
	C	TE-22013	
COMMENTS:	REMOVE ALL BURRS AND SHARP EDGES.		
DO NOT SCALE DRAWING	SCALE: 1:6	SHEET 2 OF 2	

**FIRST ROBOTICS COMPETITION**
**SOLIDWORKS**  
Modeling Solutions Partner

TITLE: HUB - Basic Build -  
Fender Front Assembly

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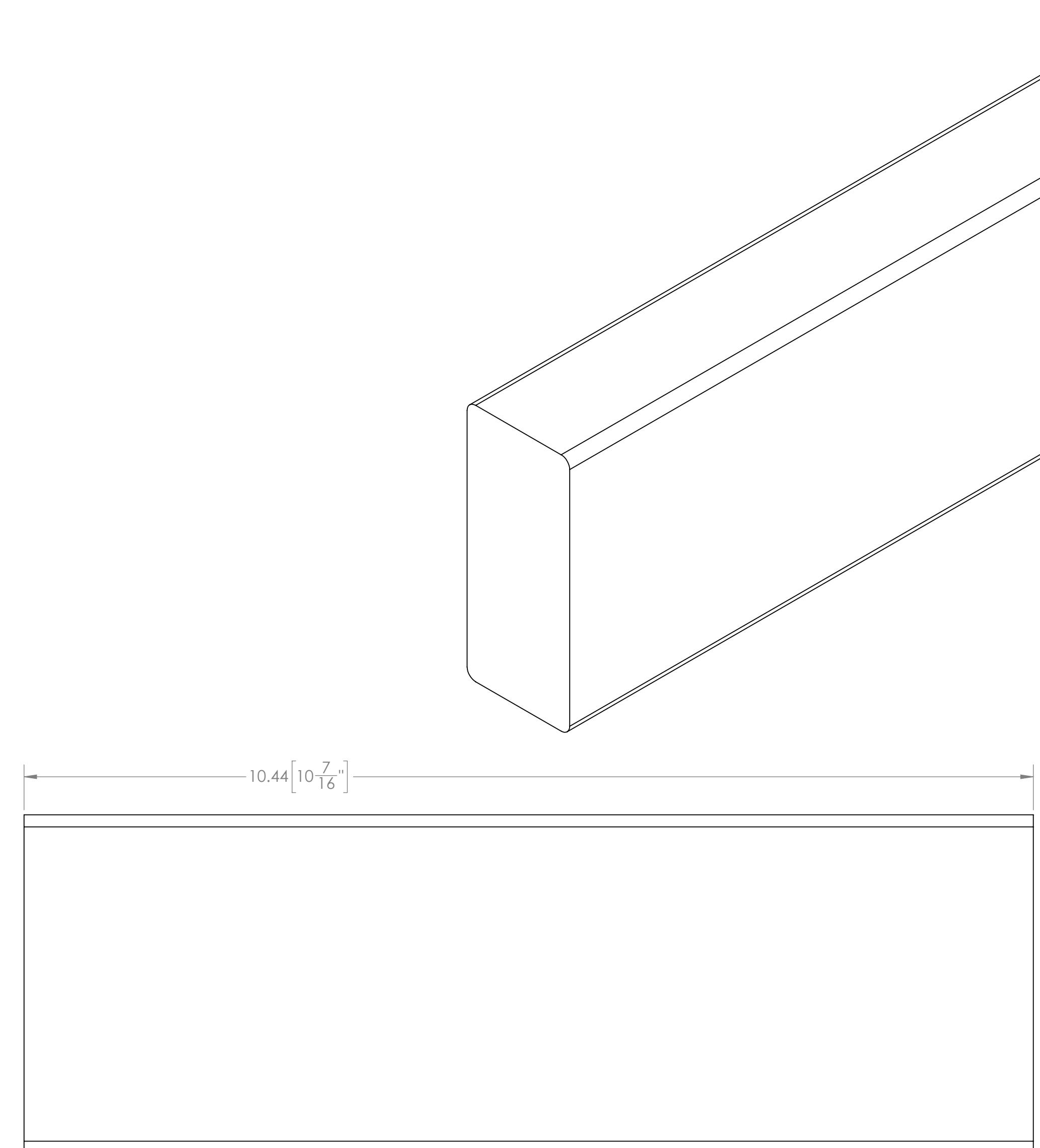
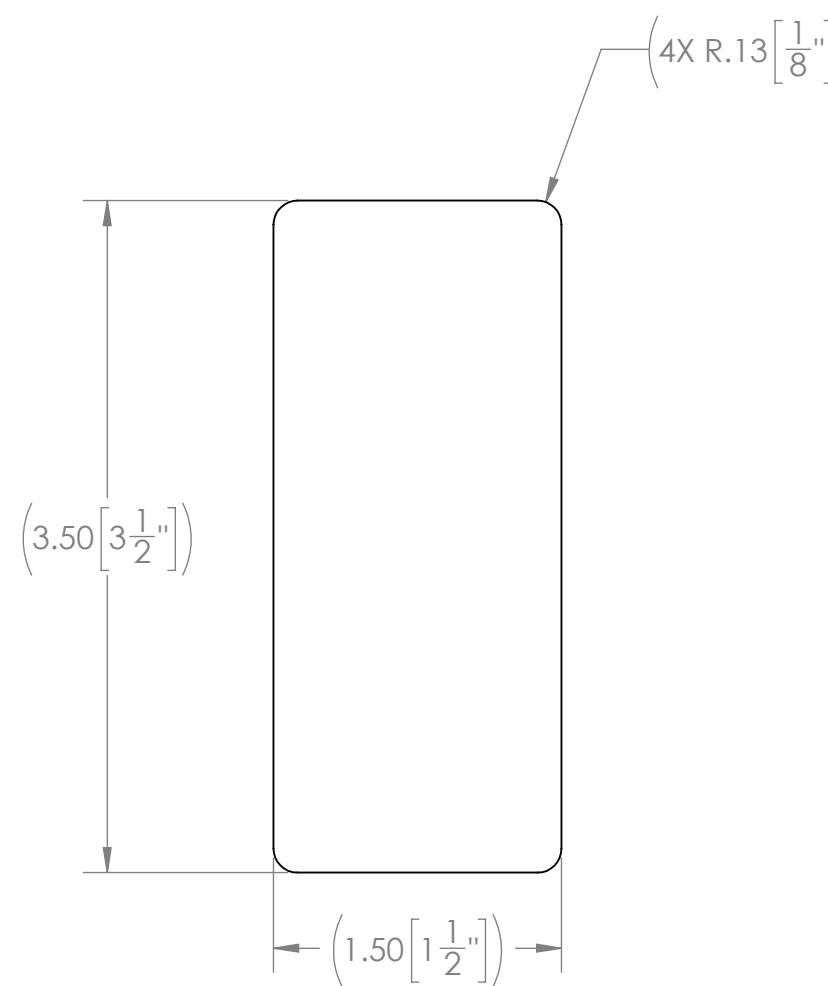
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MATERIAL/FINISH:	SIZE	DWG. NO.	REV
2"x4" Lumber	C	TE-22014	
COMMENTS:		SCALE: 1:1	
REMOVE ALL BURRS AND SHARP EDGES.		SHEET 1 OF 1	
DO NOT SCALE DRAWING			

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**FIRST**  
**ROBOTICS**  
**COMPETITION**

**SOLIDWORKS**  
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TITLE:  
HUB - Simple Build -  
Fender Side Horizontal  
2x4

SIZE DWG. NO. REV  
C TE-22014

SCALE: 1:1 SHEET 1 OF 1

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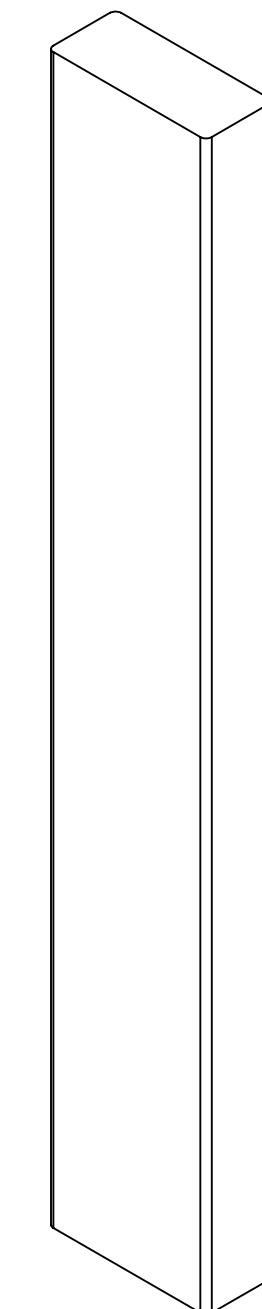
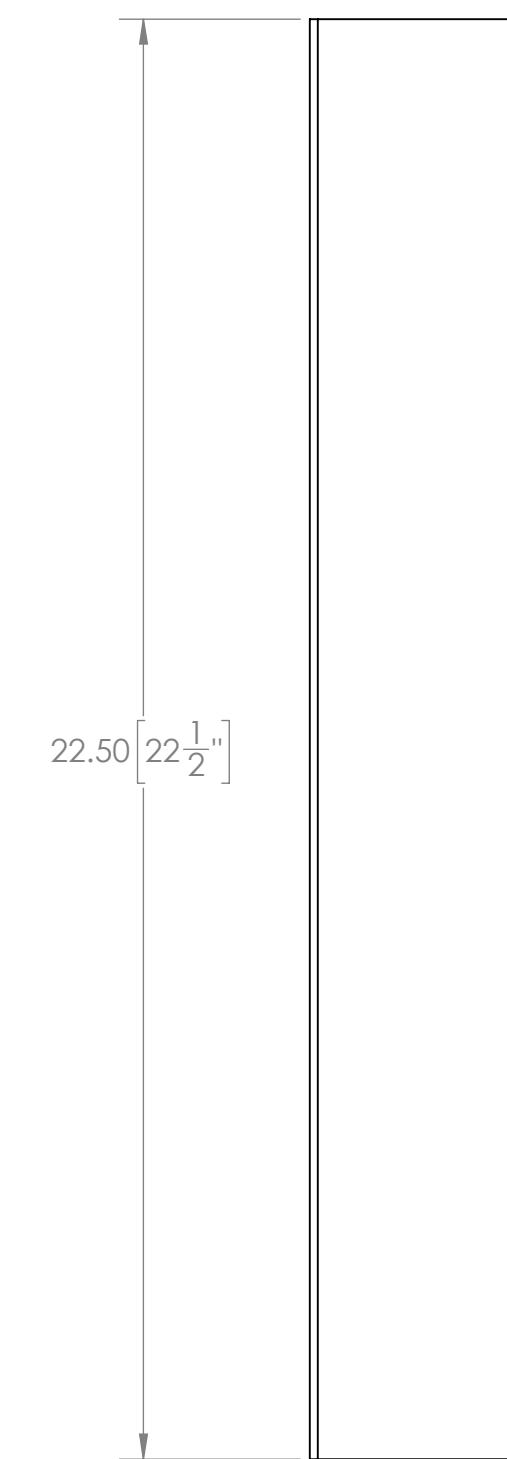
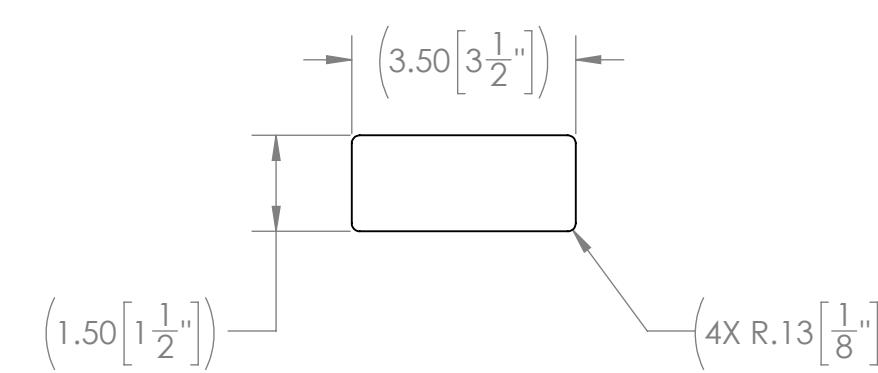
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MATERIAL/FINISH: 2"x4" Lumber	SIZE	DWG. NO.	REV
COMMENTS: REMOVE ALL BURRS AND SHARP EDGES.	C	TE-22015	
DO NOT SCALE DRAWING	SCALE: 1:3	SHEET 1 OF 1	

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22.50 $\left[22\frac{1}{2}\right]$ 

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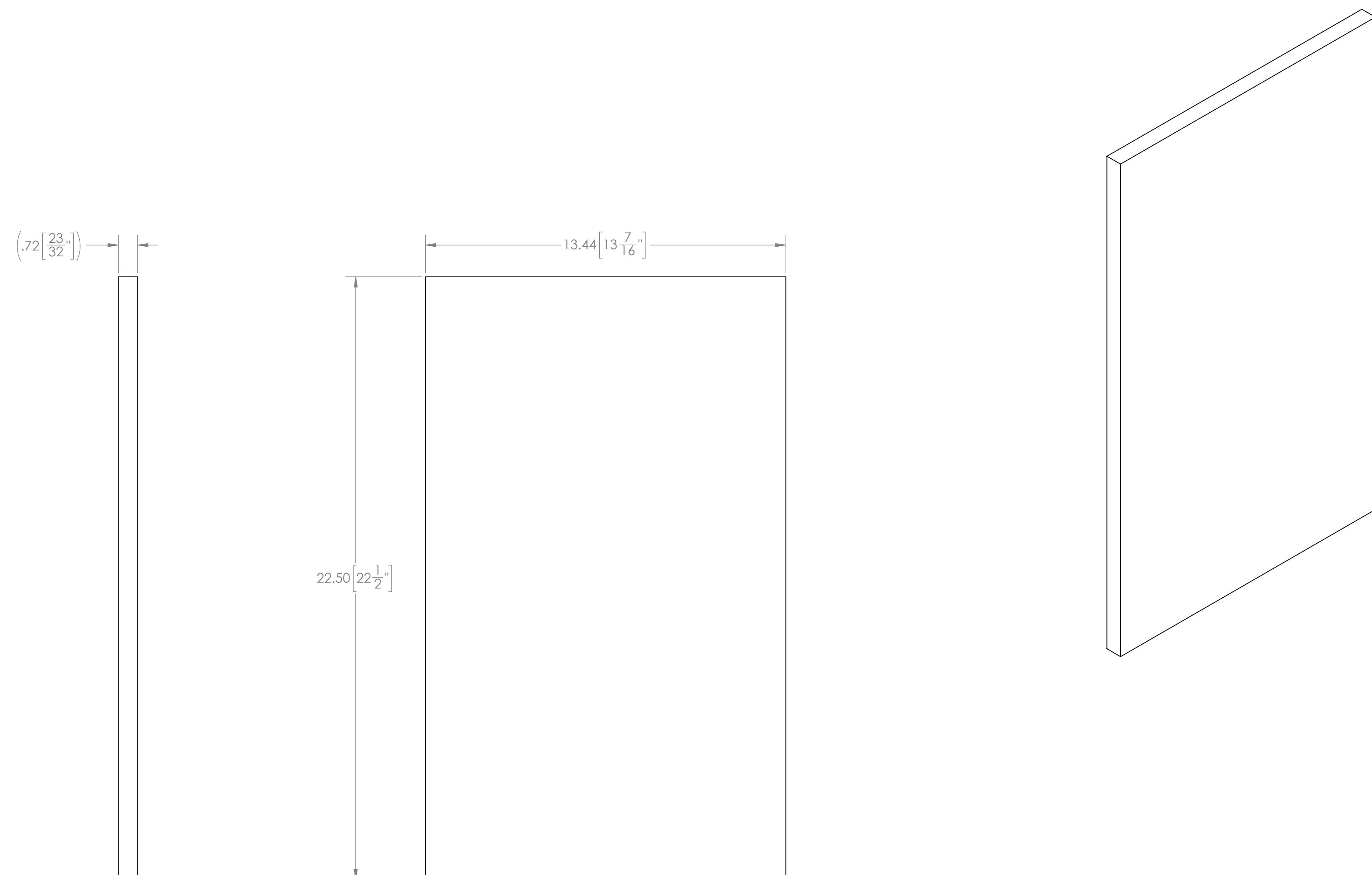
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UNLESS OTHERWISE SPECIFIED:

DIMENSIONS ARE IN INCHES  
TOLERANCES:  
FRACTIONAL  $\pm 1/16$   
ANGULAR: MACH  $\pm 1^\circ$  BEND  $\pm 1^\circ$   
TWO PLACE DECIMAL  $\pm .13$   
THREE PLACE DECIMAL  $\pm .125$

MATERIAL/FINISH:

3/4" Plywood

DO NOT SCALE DRAWING

TEAM NAME DATE

DRAWN KAMC 12/29/2021



TITLE: HUB - Simple Build -  
Fender Side

SIZE DWG. NO. REV

C TE-22016

SCALE: 1:3 SHEET 1 OF 1

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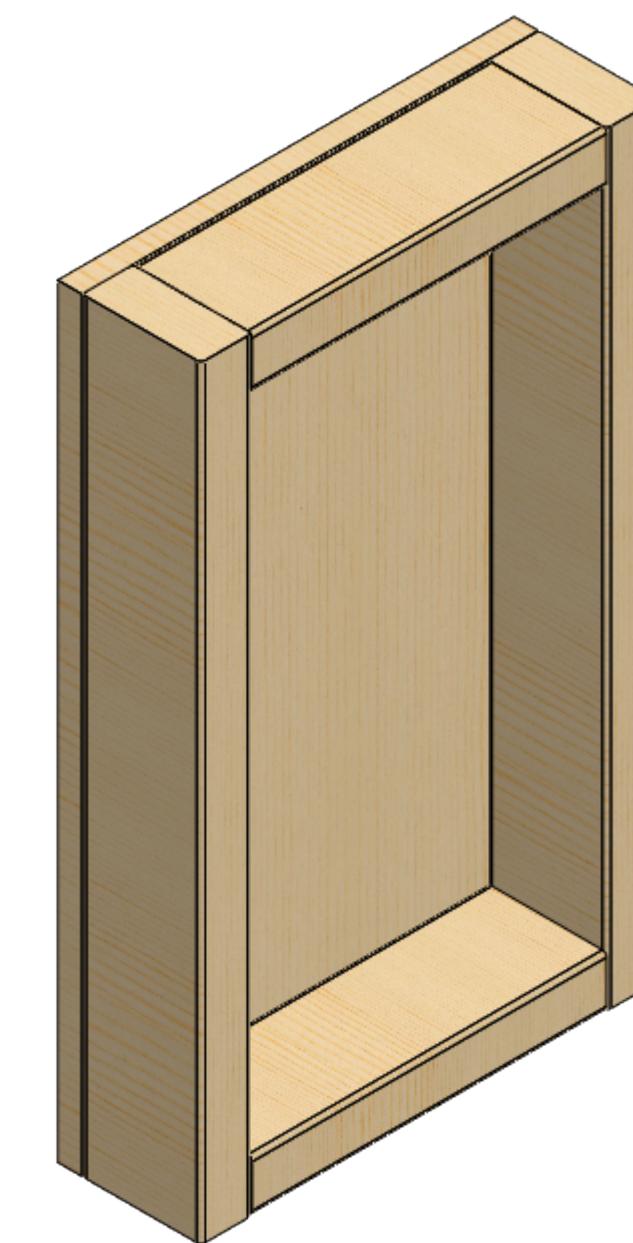
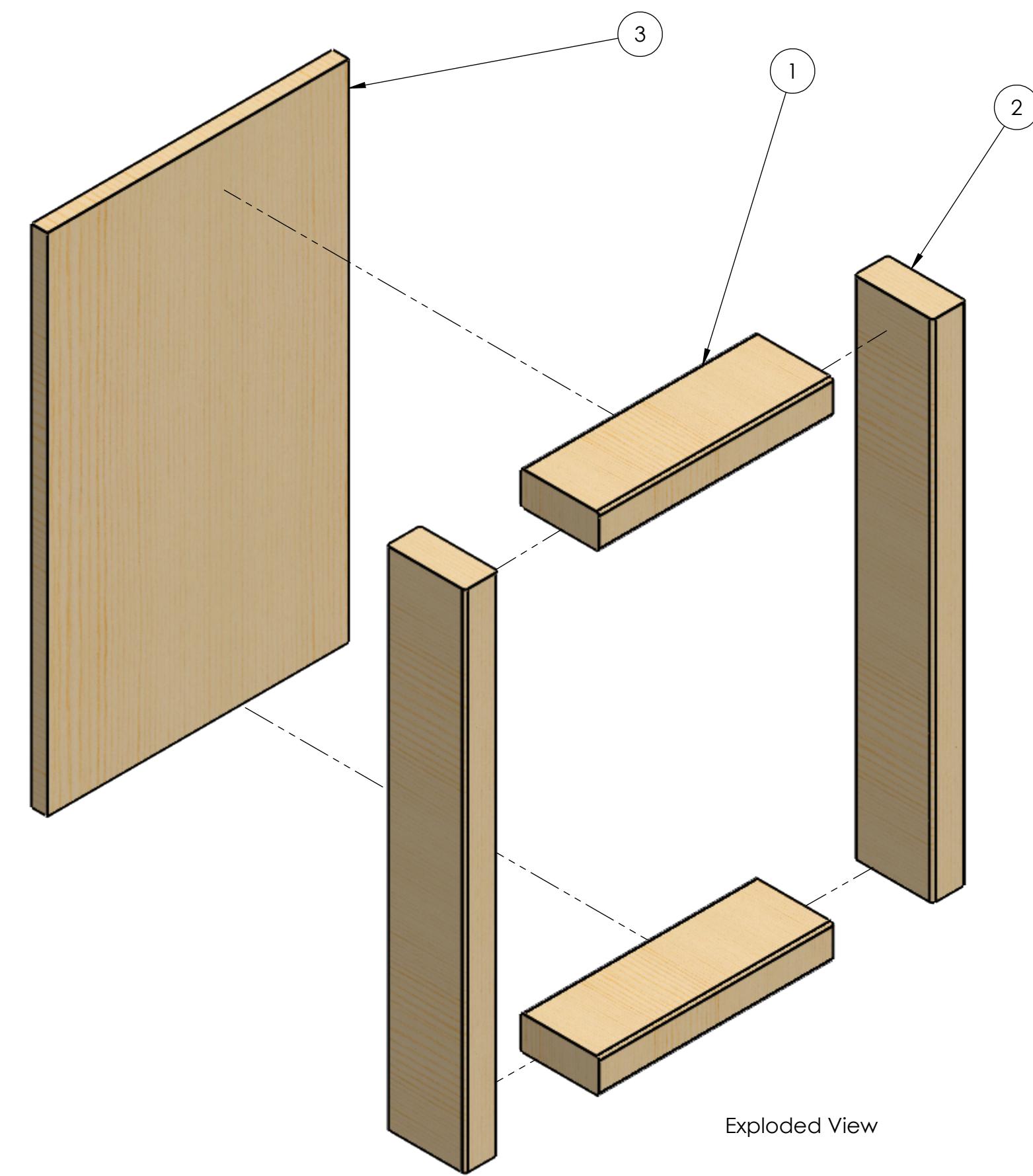
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Hardware:  
#8 x 2" Long Screw - Qty 16  
#8 x 2.5" Long Screw - Qty 8

ITEM NO.	PART NUMBER	DESCRIPTION	
1	TE-22014	HUB - Simple Build - Fender Side Horizontal 2x4	2
2	TE-22015	HUB - Simple Build - Fender Vertical 2x4	2
3	TE-22016	HUB - Simple Build - Fender Side	1

UNLESS OTHERWISE SPECIFIED:

DIMENSIONS ARE IN INCHES

TOLERANCES:

FRACTIONAL  $\pm 1/16$ ANGULAR: MACH  $\pm 1^\circ$  BEND  $\pm 1^\circ$ TWO PLACE DECIMAL  $\pm .13$ THREE PLACE DECIMAL  $\pm .125$ 

MATERIAL/FINISH:

DO NOT SCALE DRAWING

TEAM \_\_\_\_\_ NAME \_\_\_\_\_ DATE \_\_\_\_\_

DRAWN KAMC 12/30/2021



TITLE: HUB - Basic Build -

Fender Side Assembly

SIZE DWG. NO. REV

C TE-22017

SCALE: 1:4 SHEET 1 OF 3

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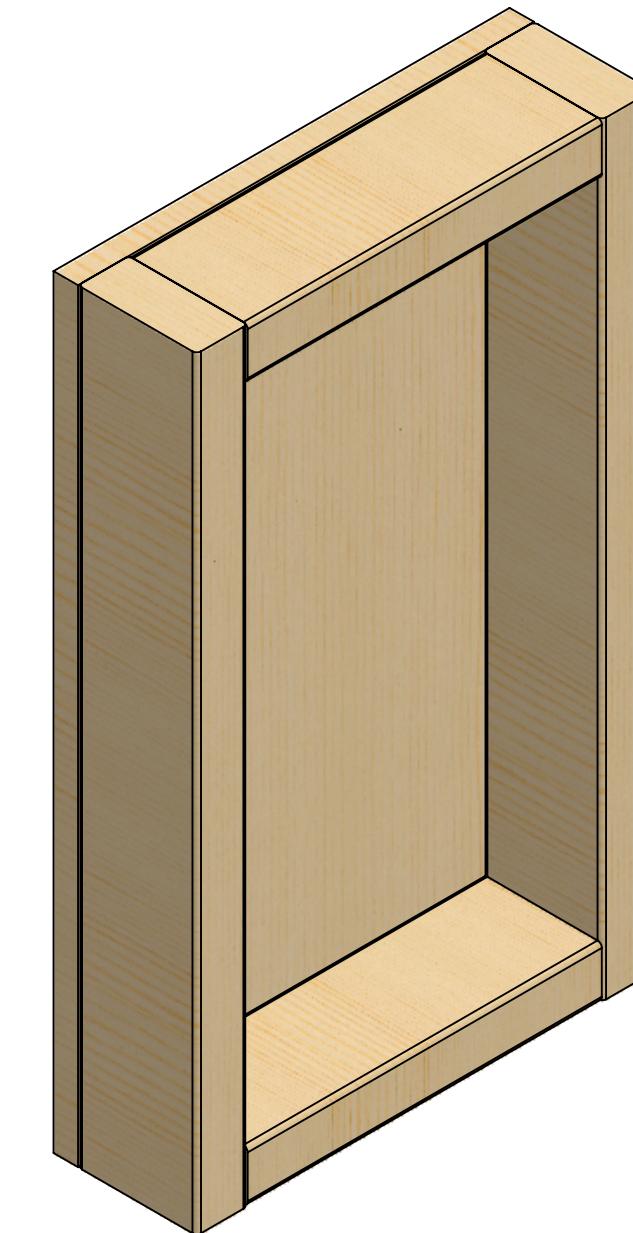
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DRAWN	KAMC	12/30/2021	
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<b>MATERIAL/FINISH:</b>			
<b>COMMENTS:</b> REMOVE ALL BURRS AND SHARP EDGES.			
DO NOT SCALE DRAWING			

 **FIRST  
ROBOTICS  
COMPETITION**  SOLIDWORKS  
Modeling Solutions Partner

TITLE: **HUB - Basic Build -  
Fender Side Assembly**

SIZE DWG. NO. REV  
**C** TE-22017

SCALE: 1:4 SHEET 2 OF 3

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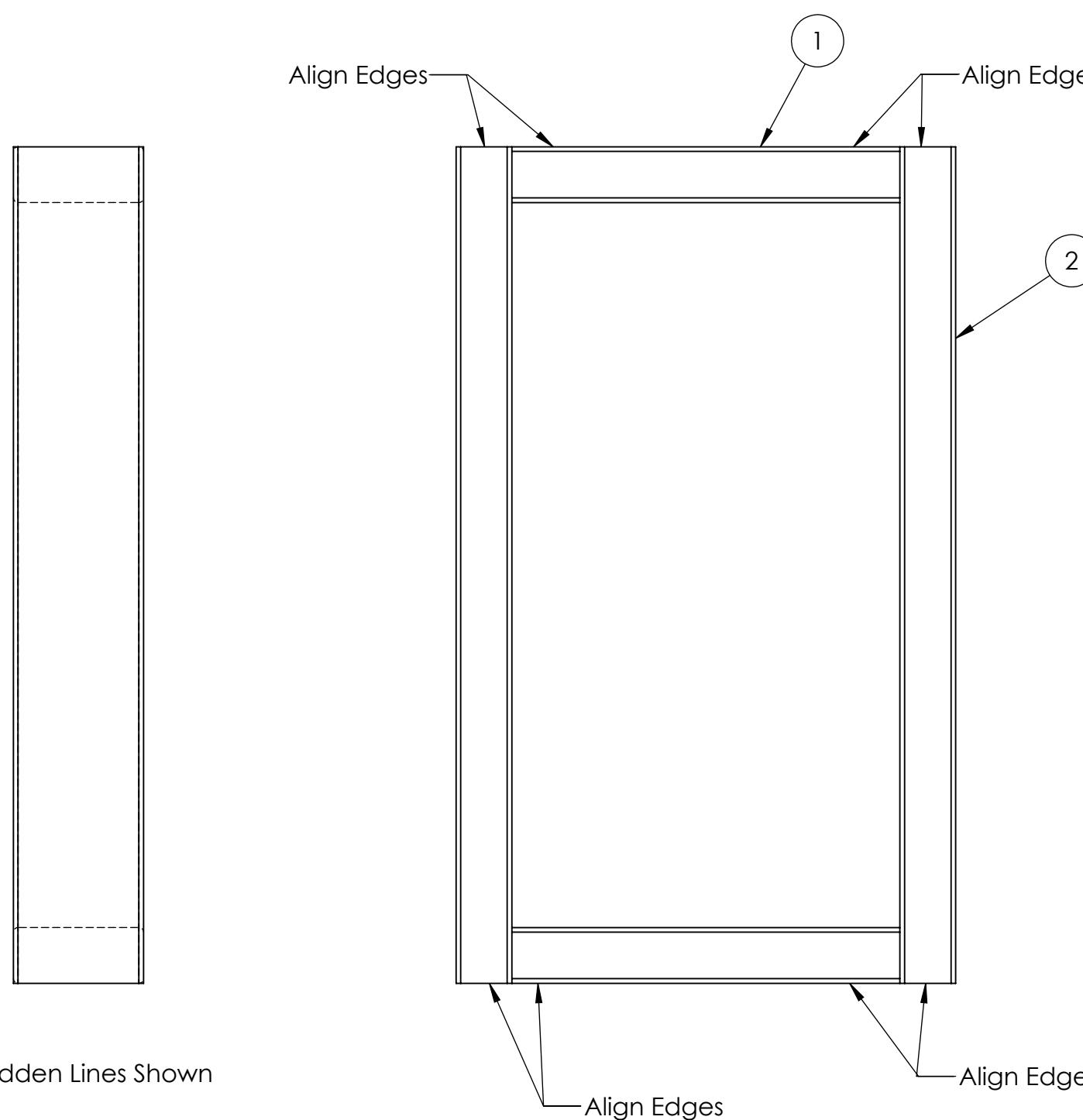
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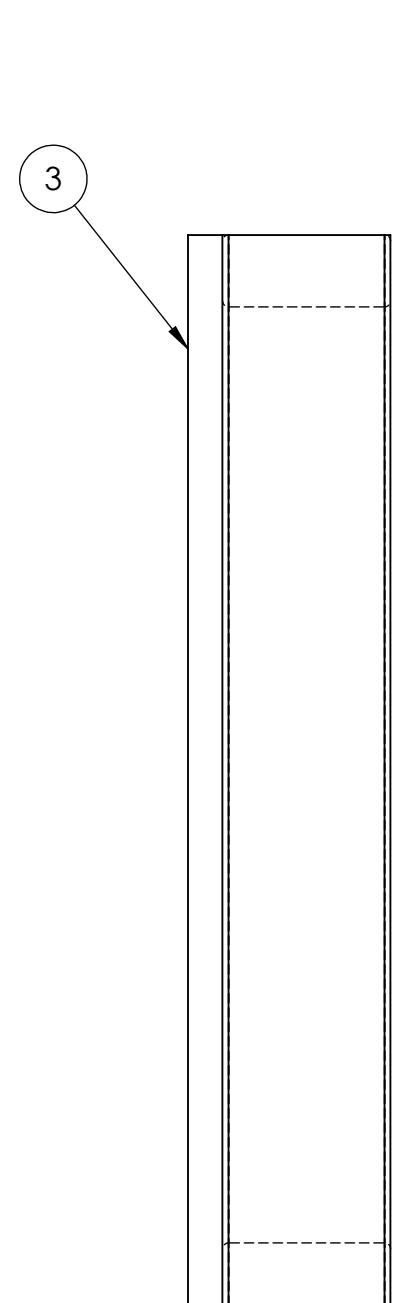
Step 1



Hidden Lines Shown

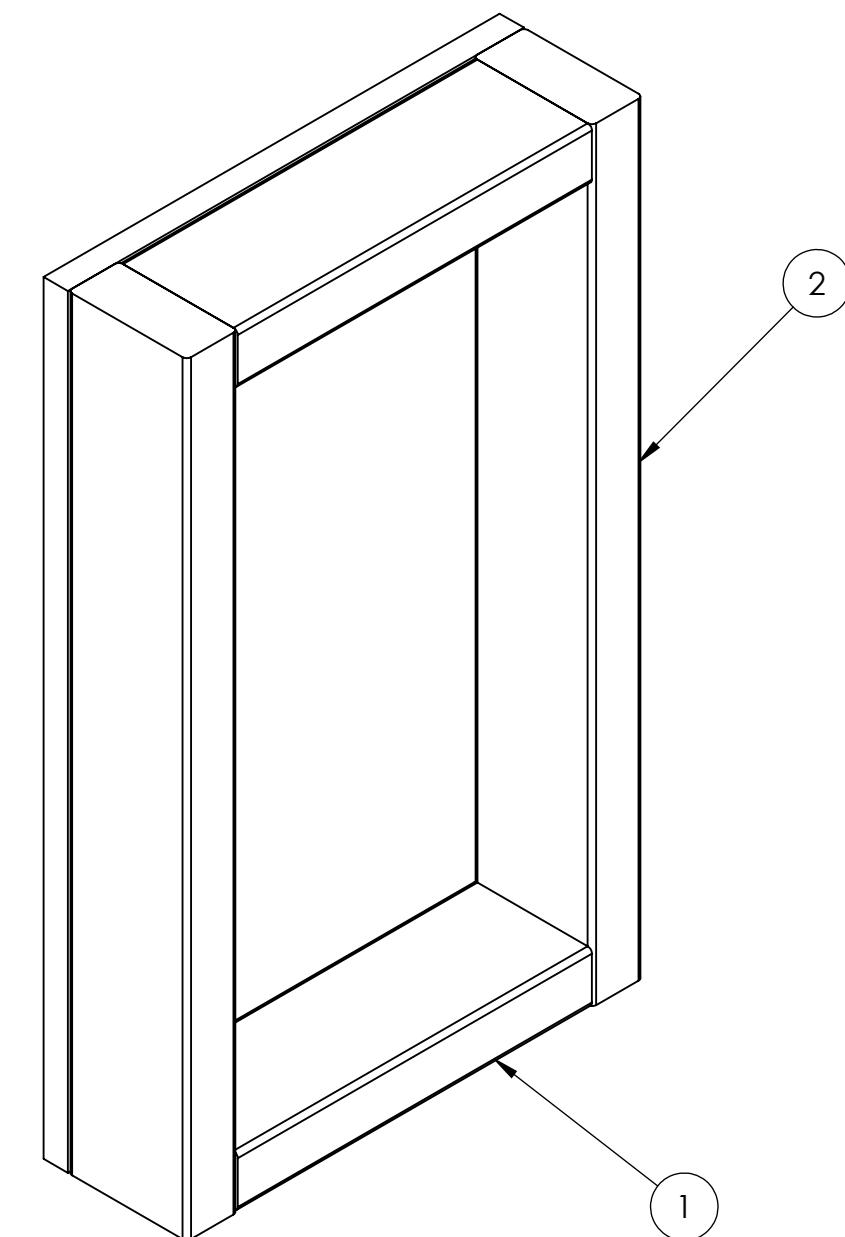
1. Align 2x 1 and 2x 2, as shown.
2. Attach using 2.5" long screws. It is recommended to use 2x screws into each interface between a 2 and 1.

Step 2



Hidden Lines Shown

1. Align 3 to the assembly made in Step 1, as shown.
2. Attach using 2" Long Screws. It is recommended to use 5x screws into each 2 and 3x screws into each 1.



1. Align 3 to the assembly made in Step 1, as shown.
2. Attach using 2" Long Screws. It is recommended to use 5x screws into each 2 and 3x screws into each 1.

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DRAWN	KAMC	12/30/2021	
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MATERIAL/FINISH:			
<b>COMMENTS:</b> REMOVE ALL BURRS AND SHARP EDGES.			
DO NOT SCALE DRAWING			
TITLE: HUB - Basic Build - Fender Side Assembly			
SIZE	DWG. NO.	REV	
C	TE-22017		
SCALE: 1:4		SHEET 3 OF 3	

SOLIDWORKS  
Modeling Solutions Partner

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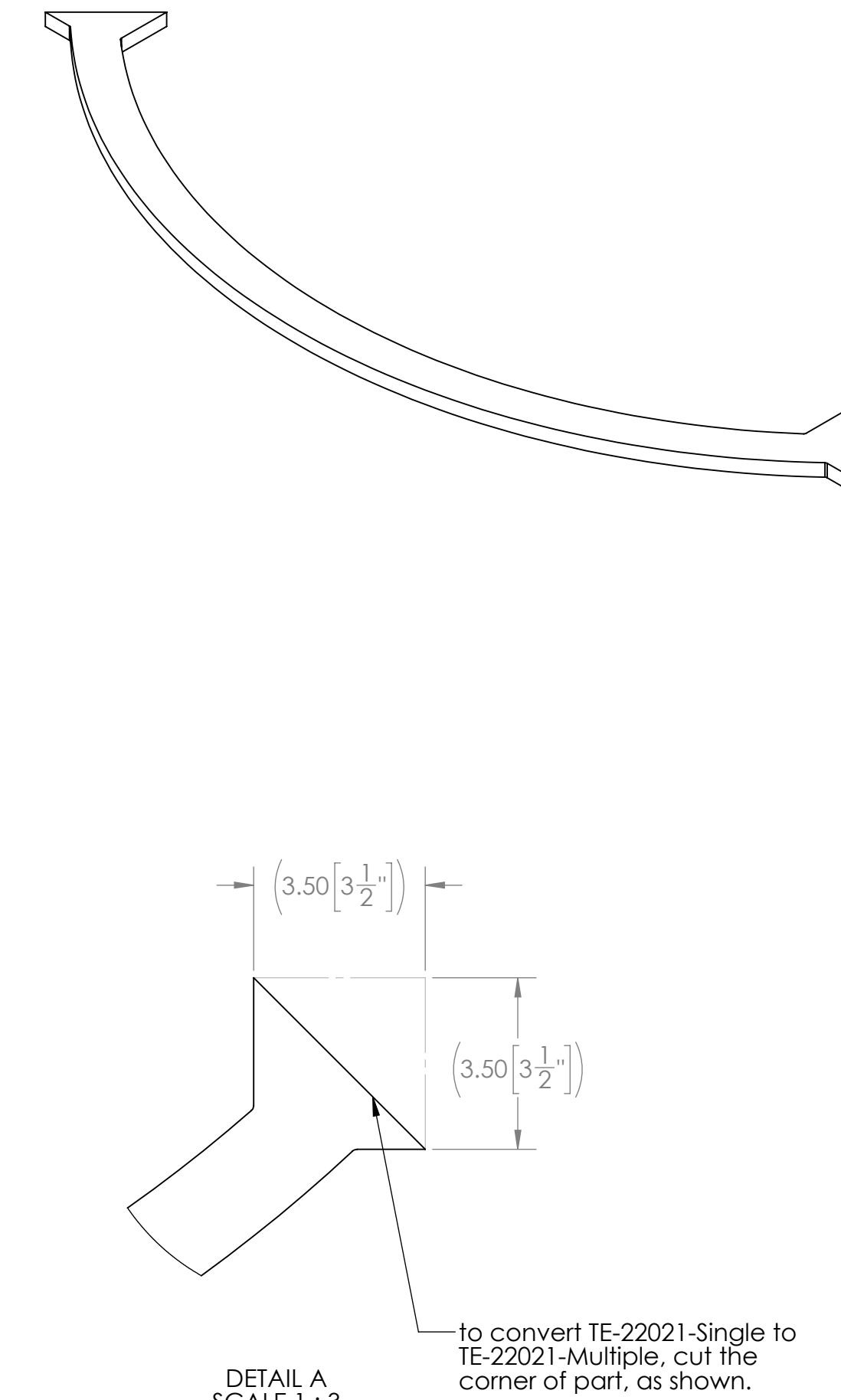
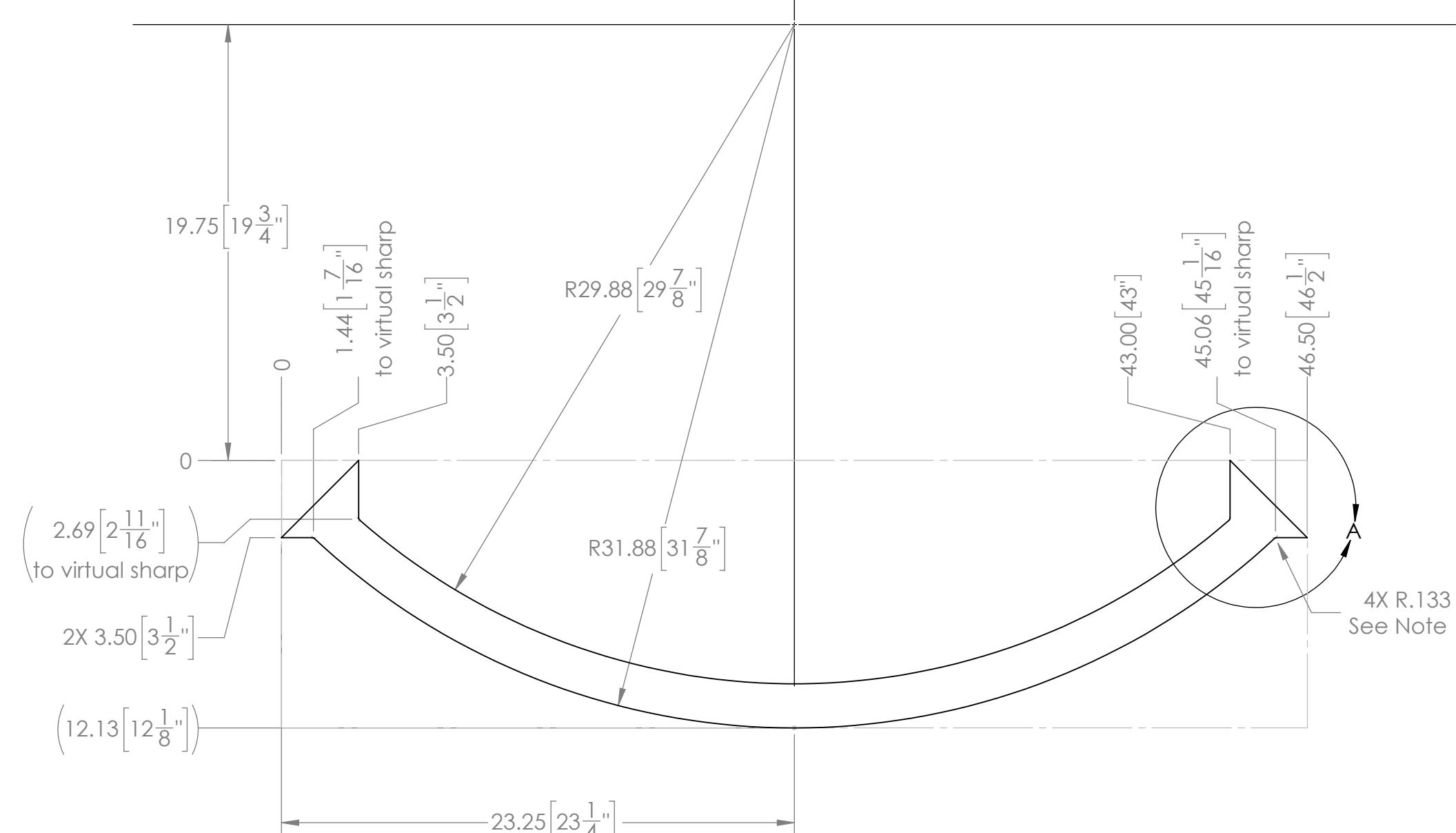
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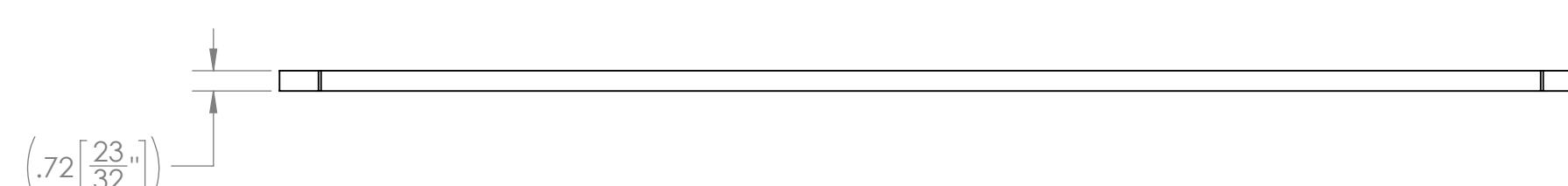
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## Note:

1. Radii located at internal corners are provided predominately for teams making parts with a router. A 90 degree angle is sufficient clearance.
2. Use TE-22021-Single if you are forming only 1/4 ring.



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MATERIAL/FINISH:	3/4" Plywood		
COMMENTS:	REMOVE ALL BURRS AND SHARP EDGES.		
DO NOT SCALE DRAWING			
	FIRST ROBOTICS COMPETITION	SOLIDWORKS	Modeling Solutions Partner
TITLE:	Hub - Simple Build - Lower Hub Ring - Multiple		
SIZE	DWG. NO.	REV	C
TE-22021-Multiple			
SCALE:	1:6	SHEET 1 OF 1	1

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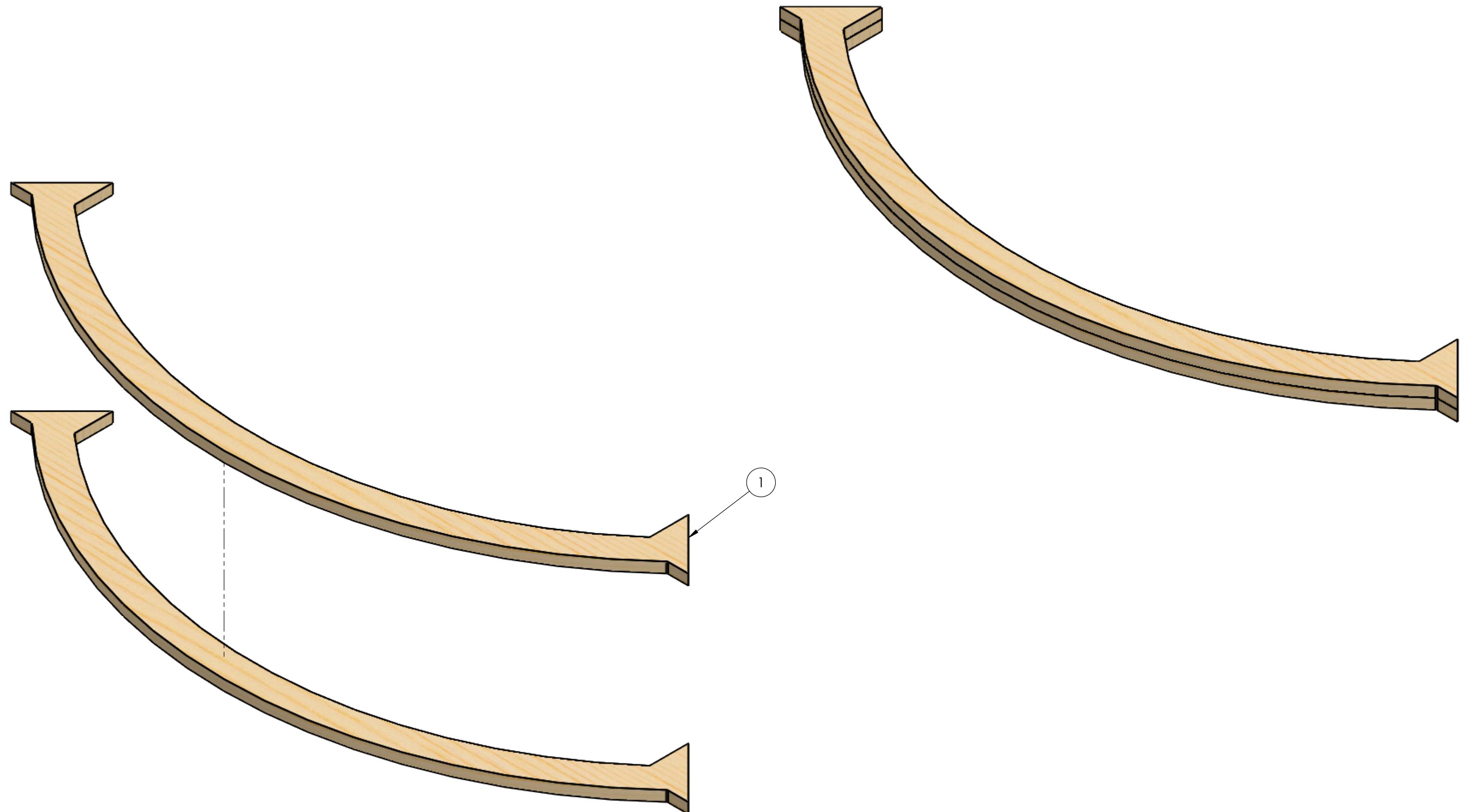
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Note: Use TE-22023-Single if you are only forming a 1/4 ring.

Hardware:  
#8 x 1.25" Long Screw - Qty 8

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	TE-22021-Multiple	Hub - Simple Build - Lower Hub Ring - Multiple	2

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COMMENTS:						
REMOVE ALL BURRS AND SHARP EDGES.						
DO NOT SCALE DRAWING			SIZE	DWG. NO.	REV	C
			TE-22023-Multiple			
			SCALE: 1:4	SHEET 1 OF 2		

Step 1:

1. Align 2x (1) as shown.
2. Connect using 1.25" long screws. It is recommended to use 8x screws. Screws should ONLY be placed around the arc. Avoid placing screws on the triangular ends.

DIMENSIONS ARE IN INCHES  
TOLERANCES:

FRACTIONAL  $\pm 1/16$   
ANGULAR: MACH  $\pm 1^\circ$  BEND  $\pm 1^\circ$   
TWO PLACE DECIMAL  $\pm .13$   
THREE PLACE DECIMAL  $\pm .125$

MATERIAL/FINISH:

DO NOT SCALE DRAWING

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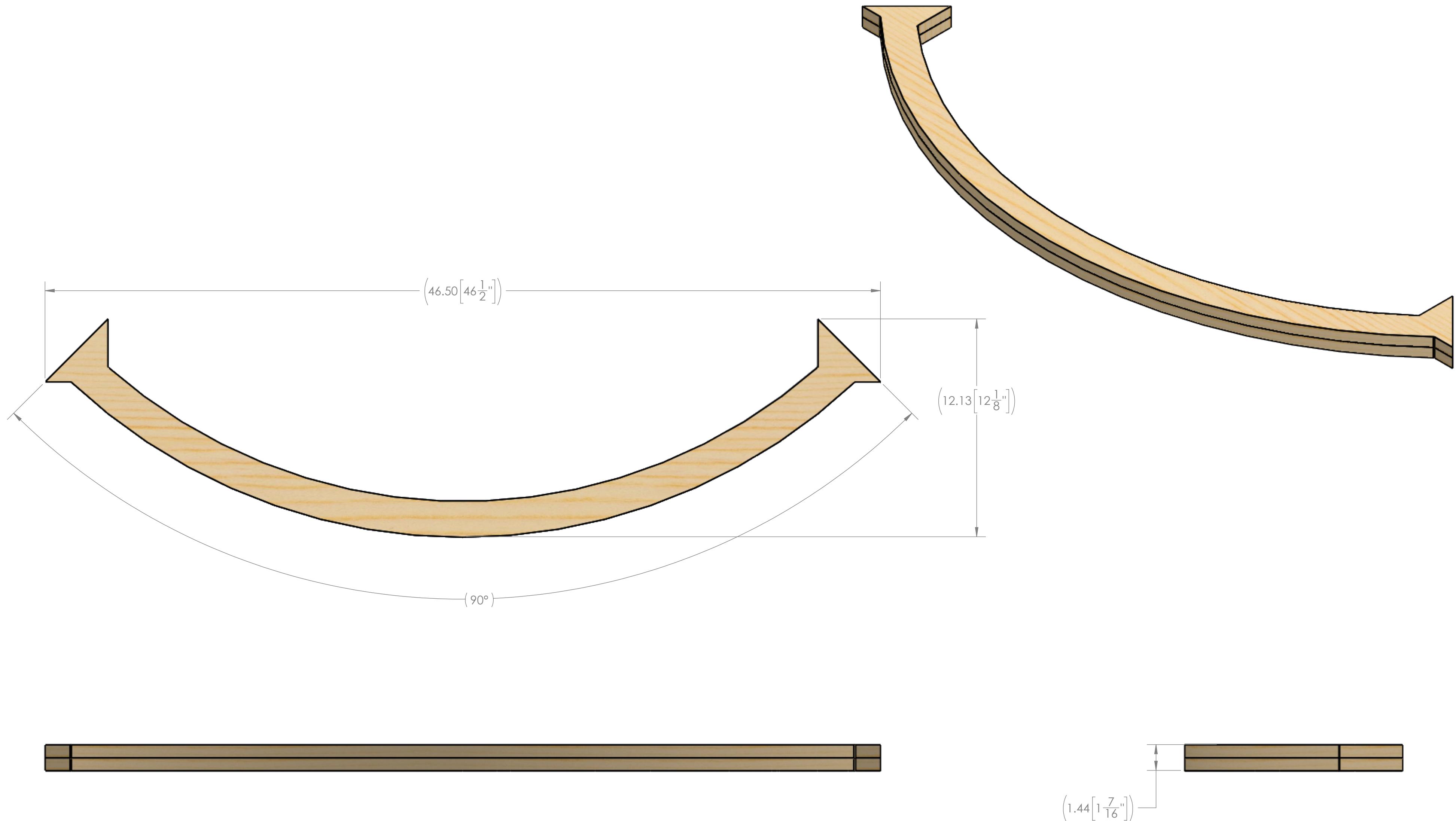
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DRAWN	KAMC	12/30/2021	
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<b>MATERIAL/FINISH:</b>			
<b>COMMENTS:</b> REMOVE ALL BURRS AND SHARP EDGES.			
DO NOT SCALE DRAWING			

FIRST  
ROBOTICS  
COMPETITION

SOLIDWORKS  
Modeling Solutions Partner

TITLE:  
Hub - Simple Build -  
Lower Hub Ring  
Assembly - Multiple

SIZE DWG. NO. REV  
**C** TE-22023-Multiple

SCALE: 1:4 SHEET 2 OF 2

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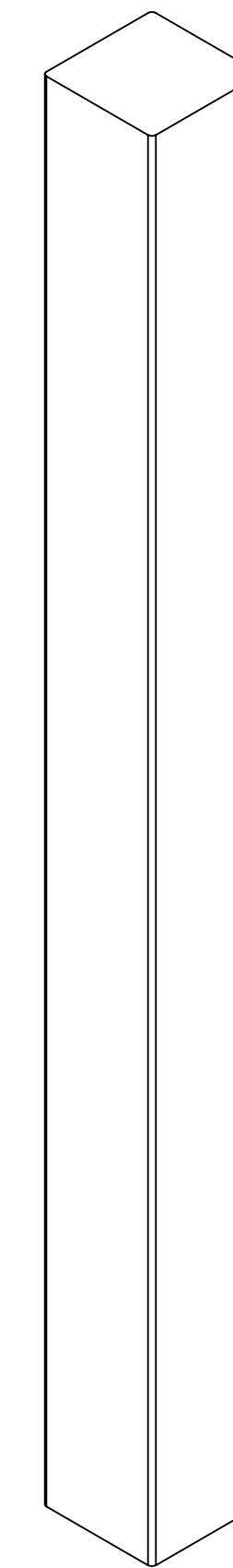
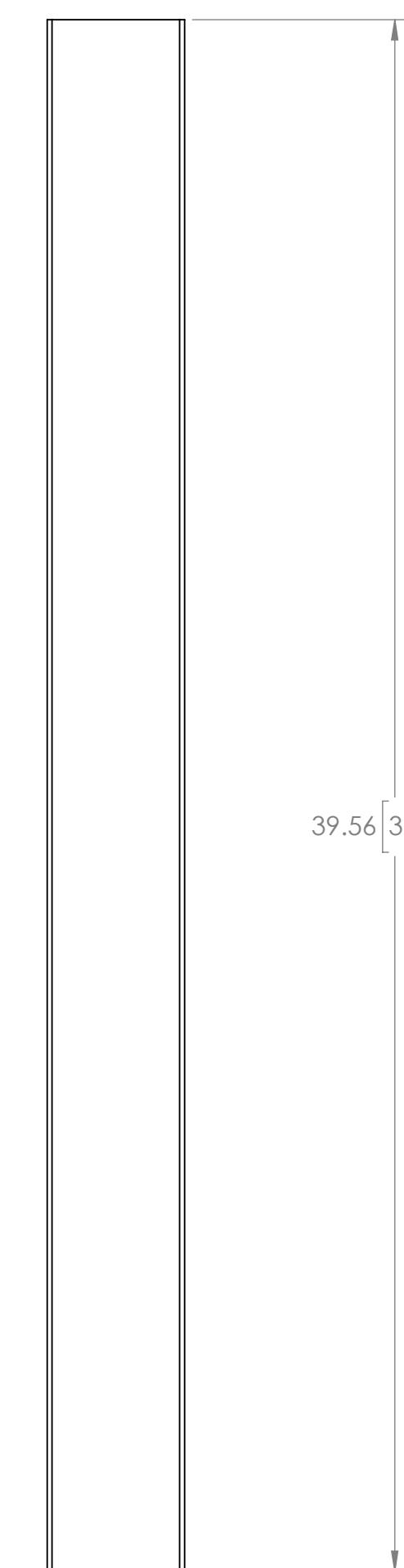
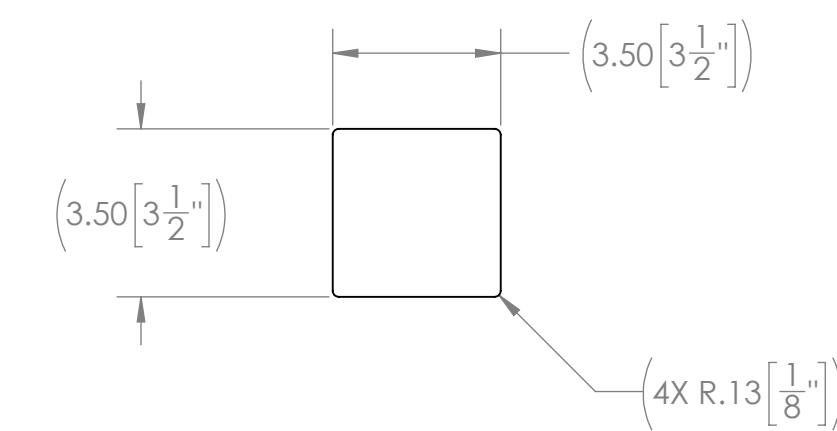
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UNLESS OTHERWISE SPECIFIED:	TEAM	NAME	DATE
DIMENSIONS ARE IN INCHES	DRAWN	KAMC	12/29/2021
TOLERANCES: FRACTIONAL $\pm 1/16$ ANGULAR: MACH $\pm 1^\circ$ BEND $\pm 1^\circ$			
TWO PLACE DECIMAL $\pm .13$ THREE PLACE DECIMAL $\pm .125$			
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<b>MATERIAL/FINISH:</b> 4"x4" Lumber			
<b>COMMENTS:</b> REMOVE ALL BURRS AND SHARP EDGES.			
DO NOT SCALE DRAWING			

 **FIRST  
ROBOTICS  
COMPETITION**  **SOLIDWORKS**  
Modeling Solutions Partner

TITLE: HUB - Simple Build - Vertical for Lower Hub Ring 4x4  
SIZE DWG. NO. REV  
**C** TE-22025

SCALE: 1:4 SHEET 1 OF 1

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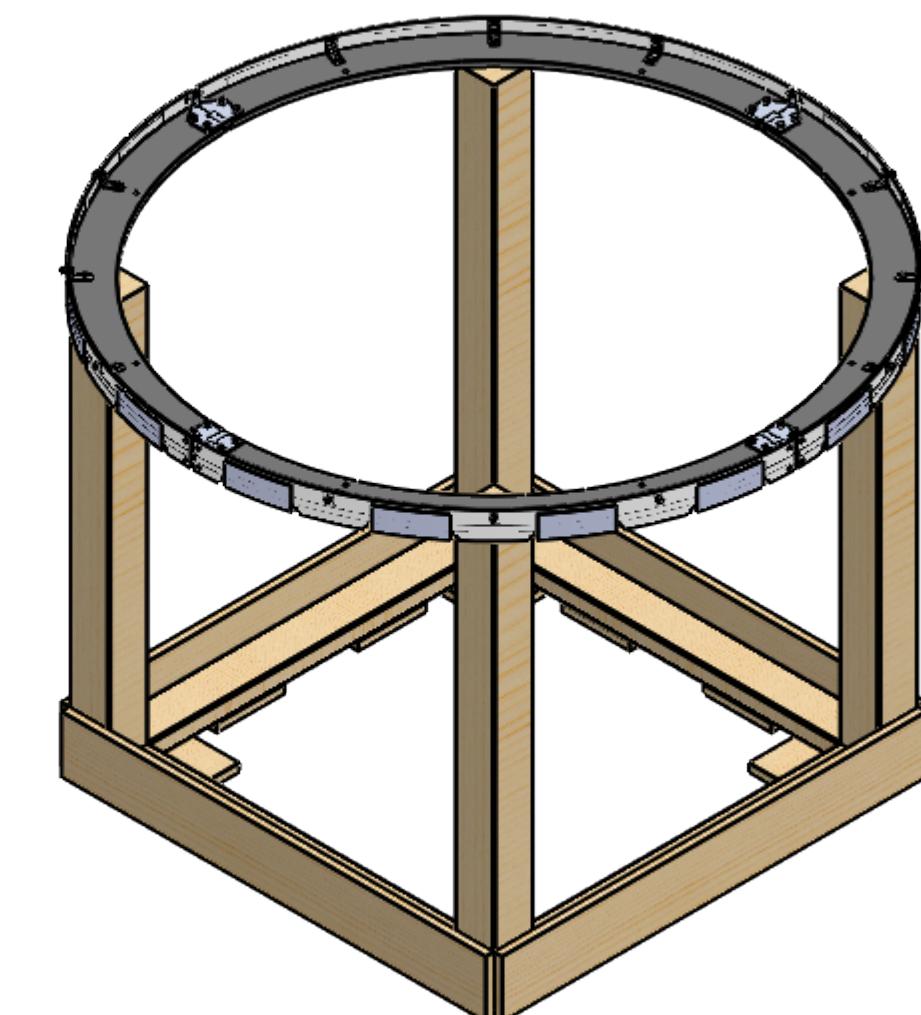
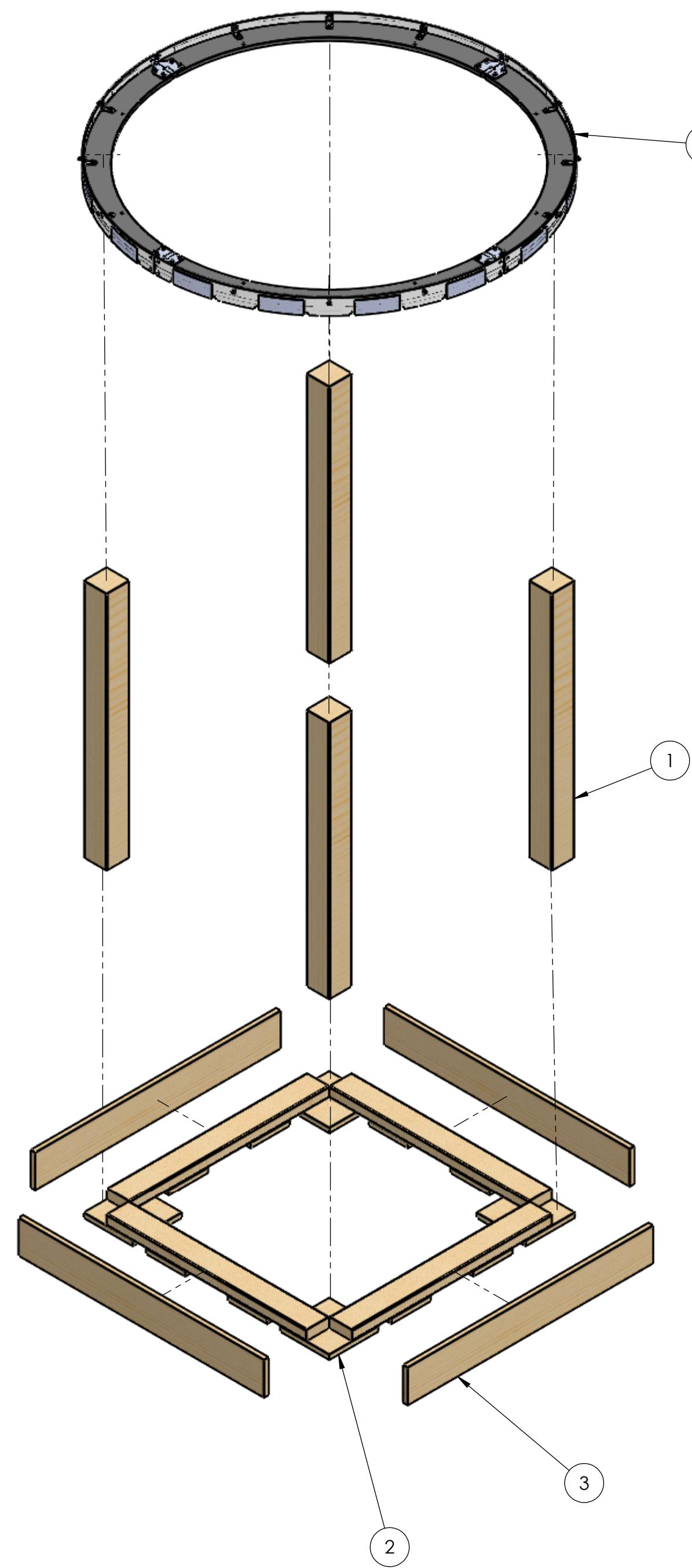
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Note: Use Assembly TE-22030-AM if pairing with AndyMark's AM-4672 Assembly

Hardware Needed:  
 #8 x 1.25" Long Screw - Qty 12  
 #8 x 2" Long Screw - Qty 60

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	TE-22036-AM	Hub - Simple Build - Upper Hub Goal 4x4 for AM Ring AM-4672	4
2	TE-22038	Hub - Simple Build - Upper Hub Goal Bottom Assembly	1
3	TE-22037	Hub - Simple Build - Upper Hub Goal Rectangle Connection Plate	4
4	AM-4672	AndyMark Produced - Upper Hub Vision Ring	1

UNLESS OTHERWISE SPECIFIED:

DIMENSIONS ARE IN INCHES

TOLERANCES:

FRACTIONAL  $\pm\frac{1}{16}$

ANGULAR: MACH  $\pm 1^\circ$

BEND  $\pm 1^\circ$

TWO PLACE DECIMAL  $\pm .13$

THREE PLACE DECIMAL  $\pm .125$

MATERIAL/FINISH:

DO NOT SCALE DRAWING

TEAM      NAME      DATE

DRAWN      KAMC      12/30/2021



SOLIDWORKS

Modeling Solutions Partner

TITLE:  
 Hub - Simple Build - Upper  
 Hub Goal Assembly for AM  
 Ring AM-4672

SIZE      DWG. NO.      REV

C      TE-22030-AM

SCALE: 1:12      SHEET 1 OF 4

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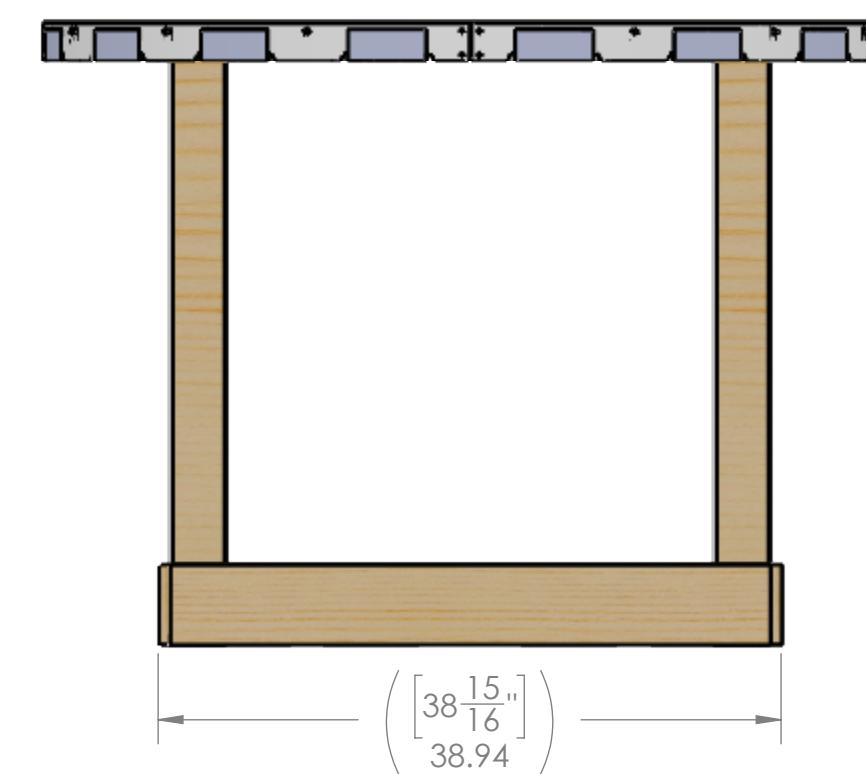
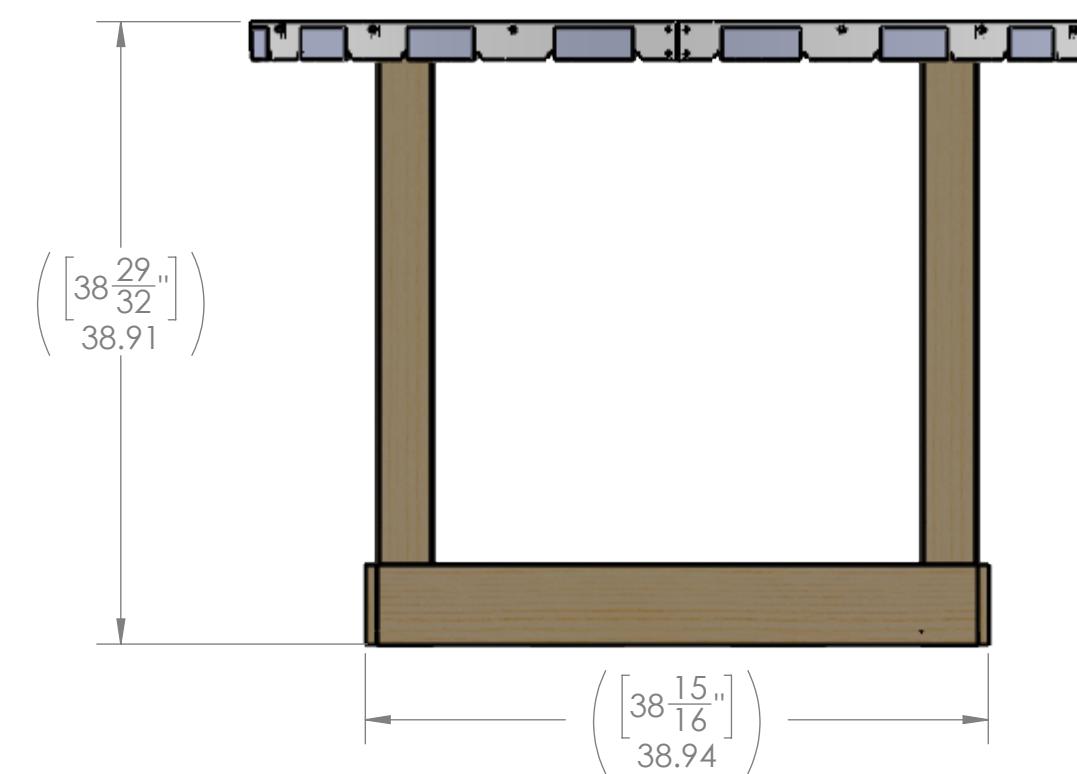
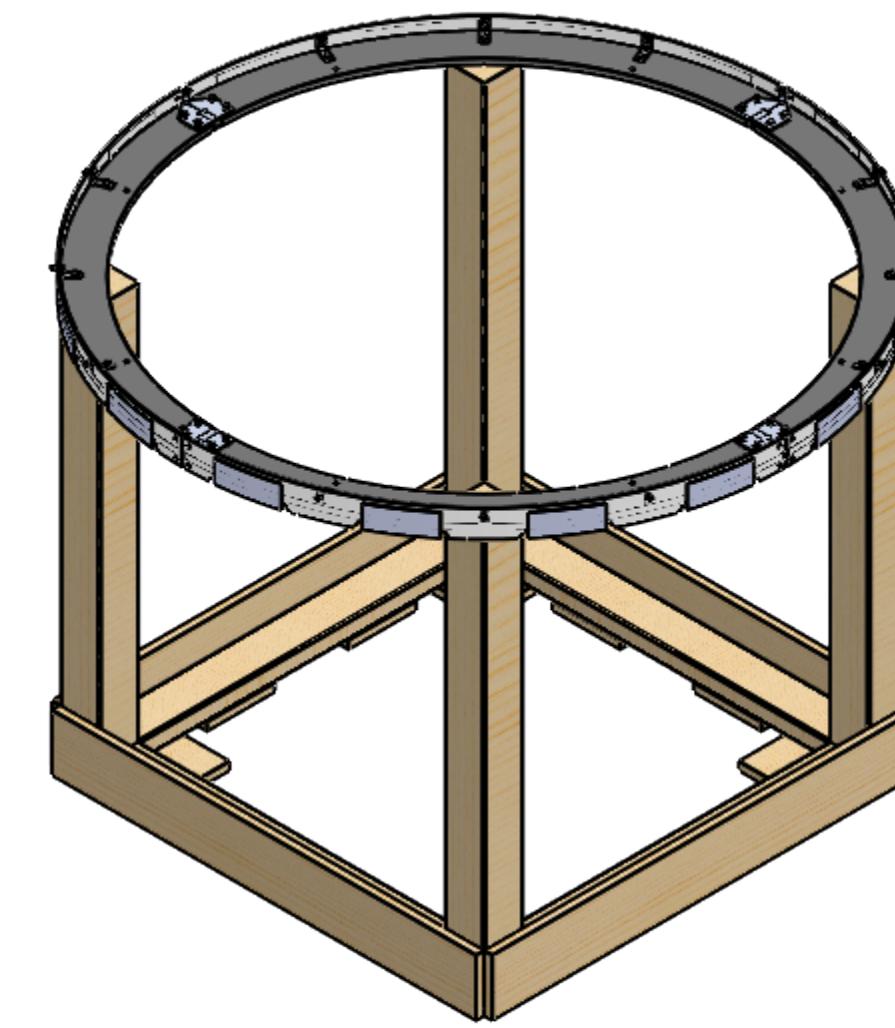
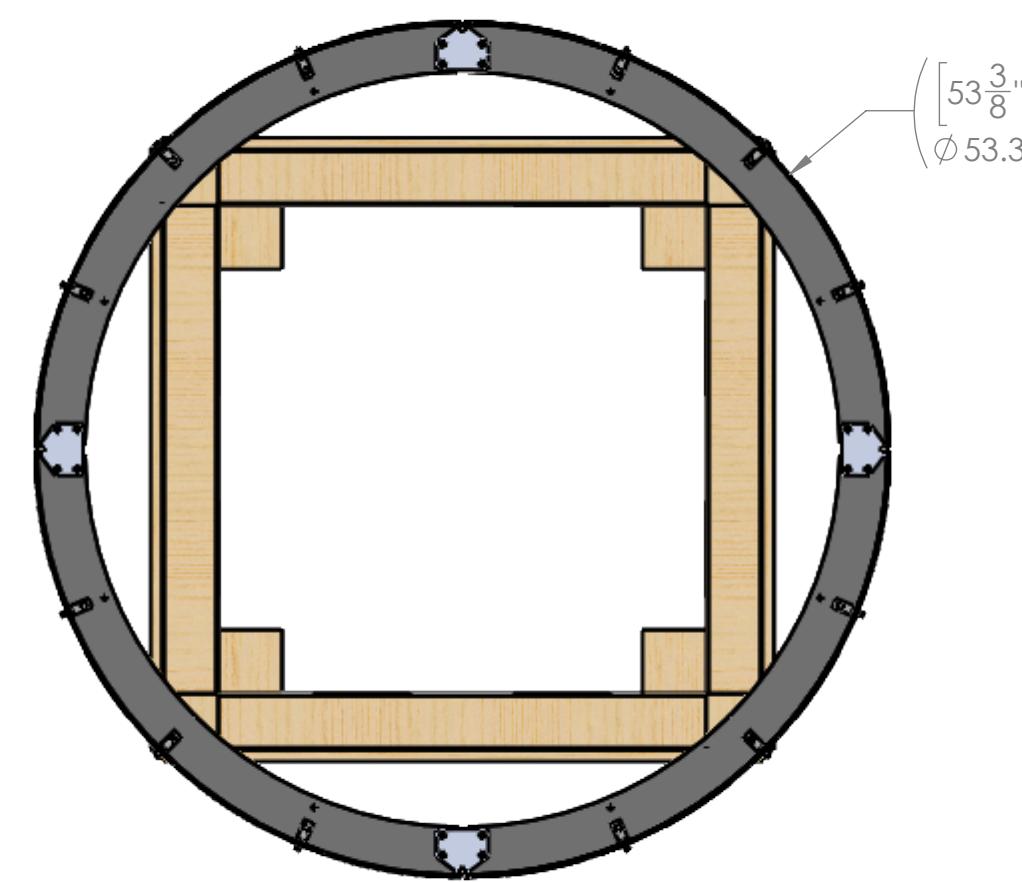
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UNLESS OTHERWISE SPECIFIED:	TEAM	NAME	DATE
DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL $\pm 1/16$ ANGULAR: MACH $\pm 1^\circ$ BEND $\pm 1^\circ$ TWO PLACE DECIMAL $\pm .13$ THREE PLACE DECIMAL $\pm .125$	DRAWN	KAMC	12/30/2021
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<b>COMMENTS:</b> REMOVE ALL BURRS AND SHARP EDGES.			
DO NOT SCALE DRAWING			

 **FIRST ROBOTICS COMPETITION**  SOLIDWORKS  
Modeling Solutions Partner

TITLE:  
Hub - Simple Build - Upper  
Hub Goal Assembly for AM  
Ring AM-4672

SIZE DWG. NO. REV

**C** TE-22030-AM

SCALE: 1:12 SHEET 2 OF 4

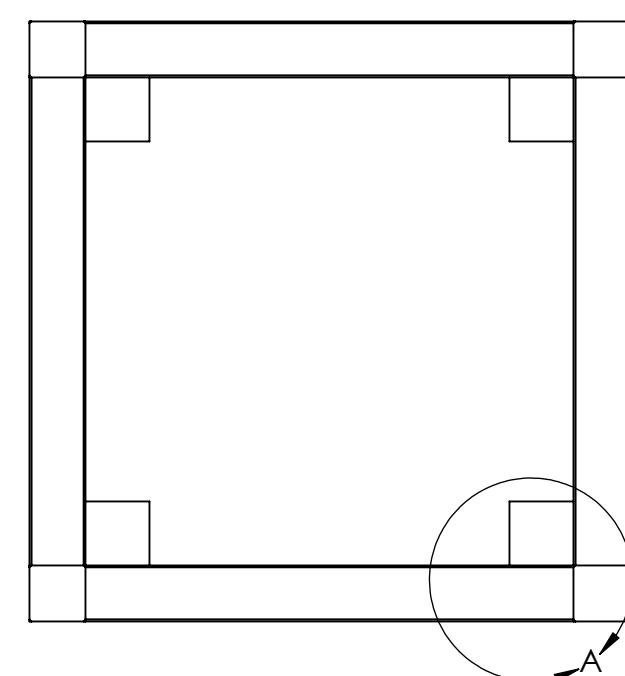
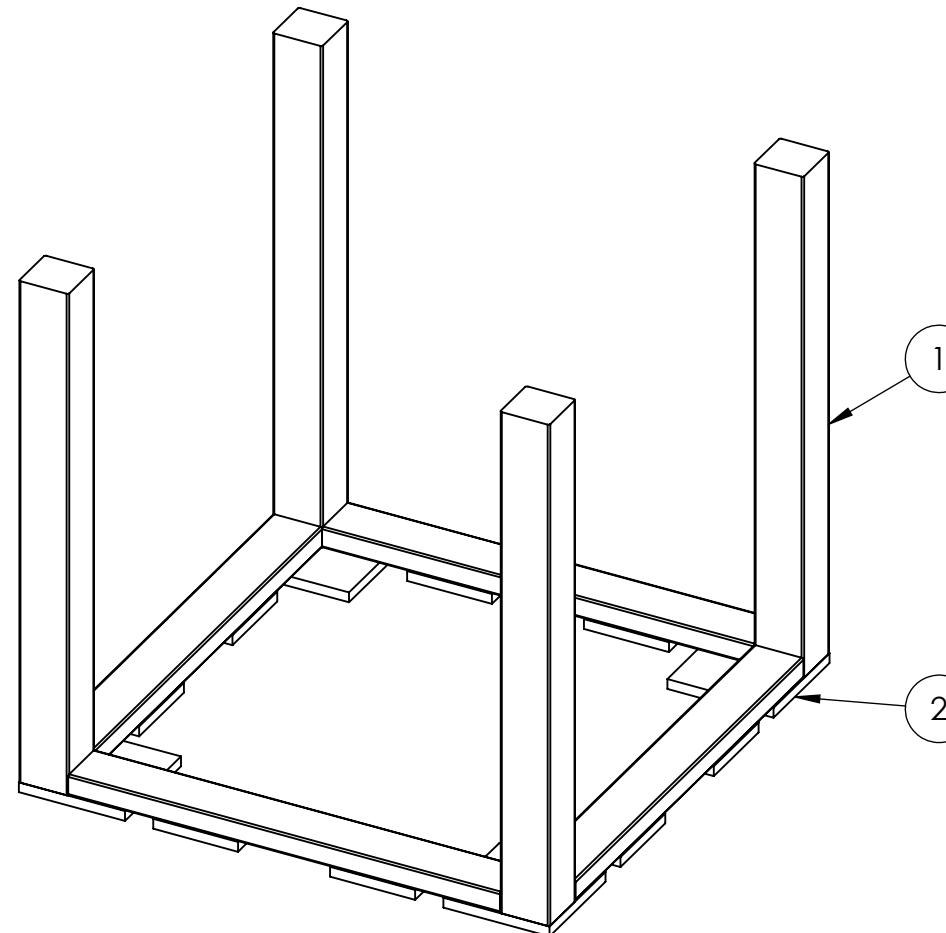
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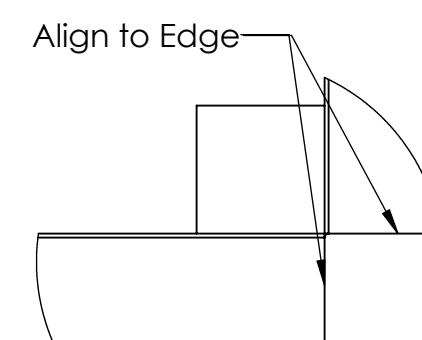
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Step 1

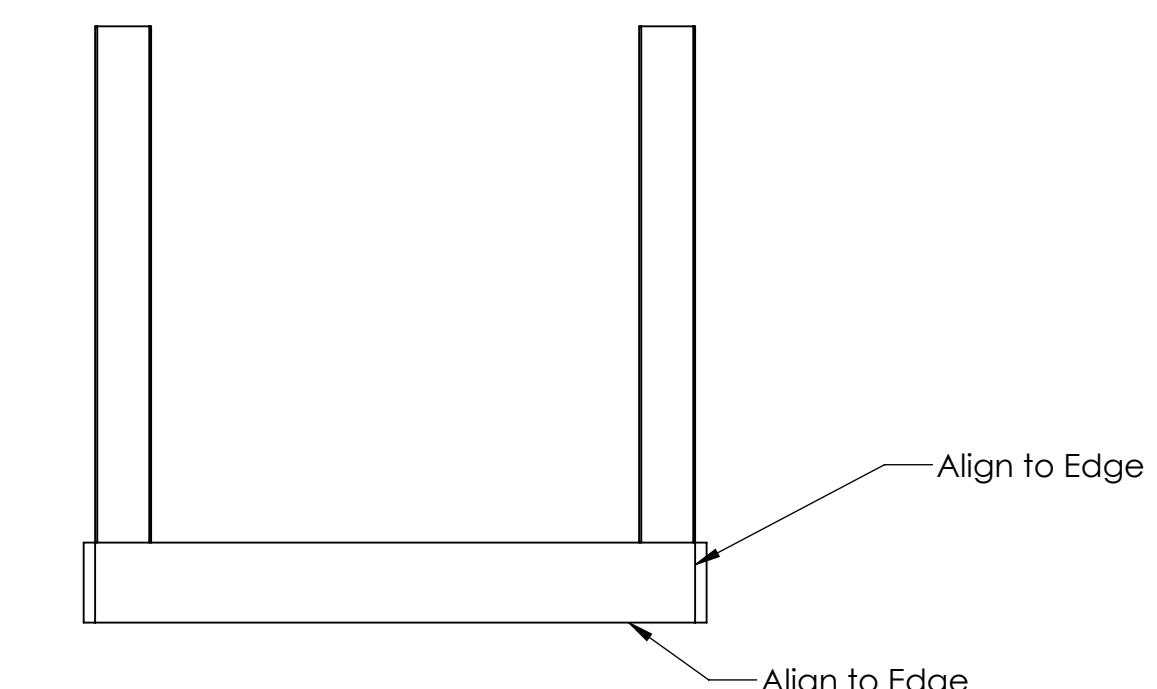
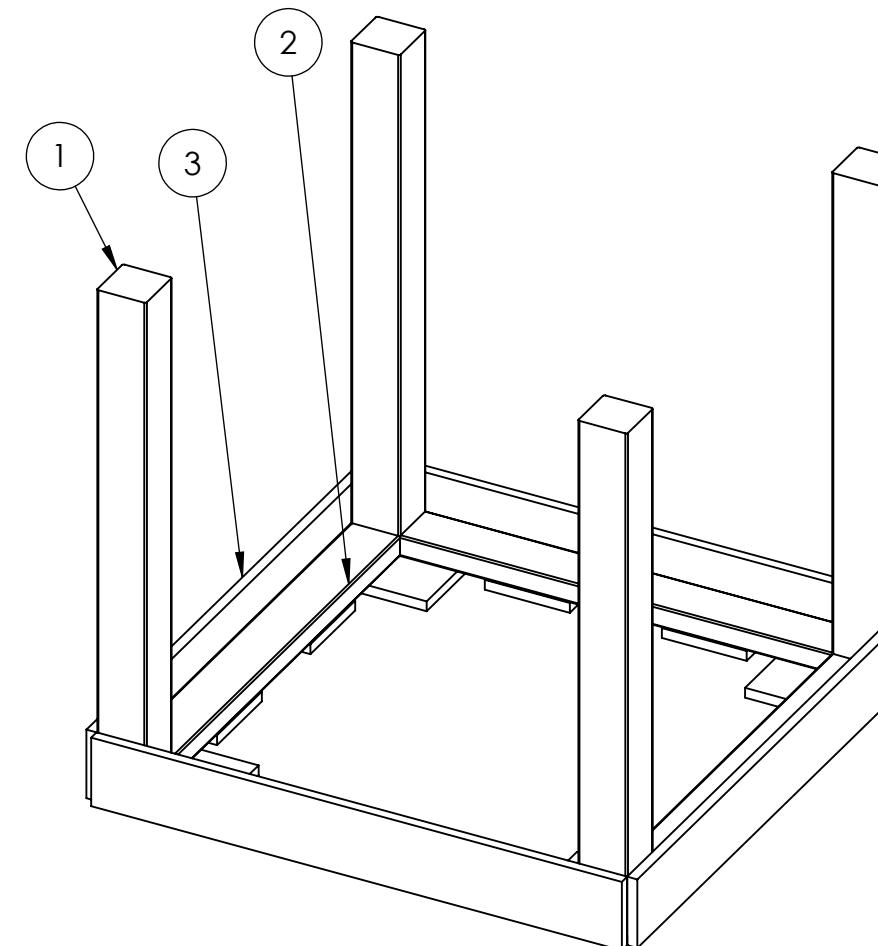


1. Align 4x (1) to (2), as shown.
2. Connect using 2" Long Screws. It is recommended to use 4x screws per (1).



4X  
DETAIL A  
SCALE 1 : 6

Step 2



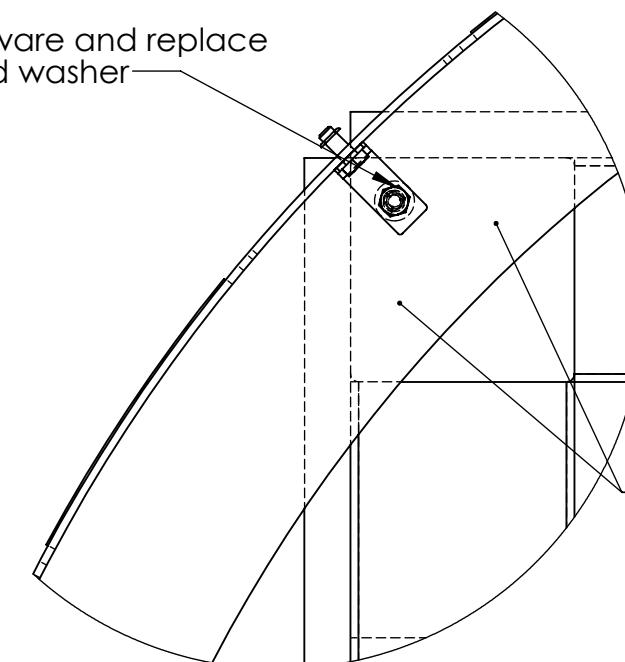
1. Align 4x (3) to Step 1, as shown.
2. Attach (3) to (1) using 2" Long Screws. It is recommended to use x8 screws per (3), x4 into each (1).
3. Attach (3) to the 2"x4" Lumber of (2) using 1.25" Long Screws. It is recommended to use x3 screws per (3). Be careful to center the screw into the 2"x4" Lumber to avoid splitting the wood.

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MATERIAL/FINISH:	SIZE	DWG. NO.	REV		
	C	TE-22030-AM			
COMMENTS:	REMOVE ALL BURRS AND SHARP EDGES.				
DO NOT SCALE DRAWING			SCALE: 1:12	SHEET 3 OF 4	

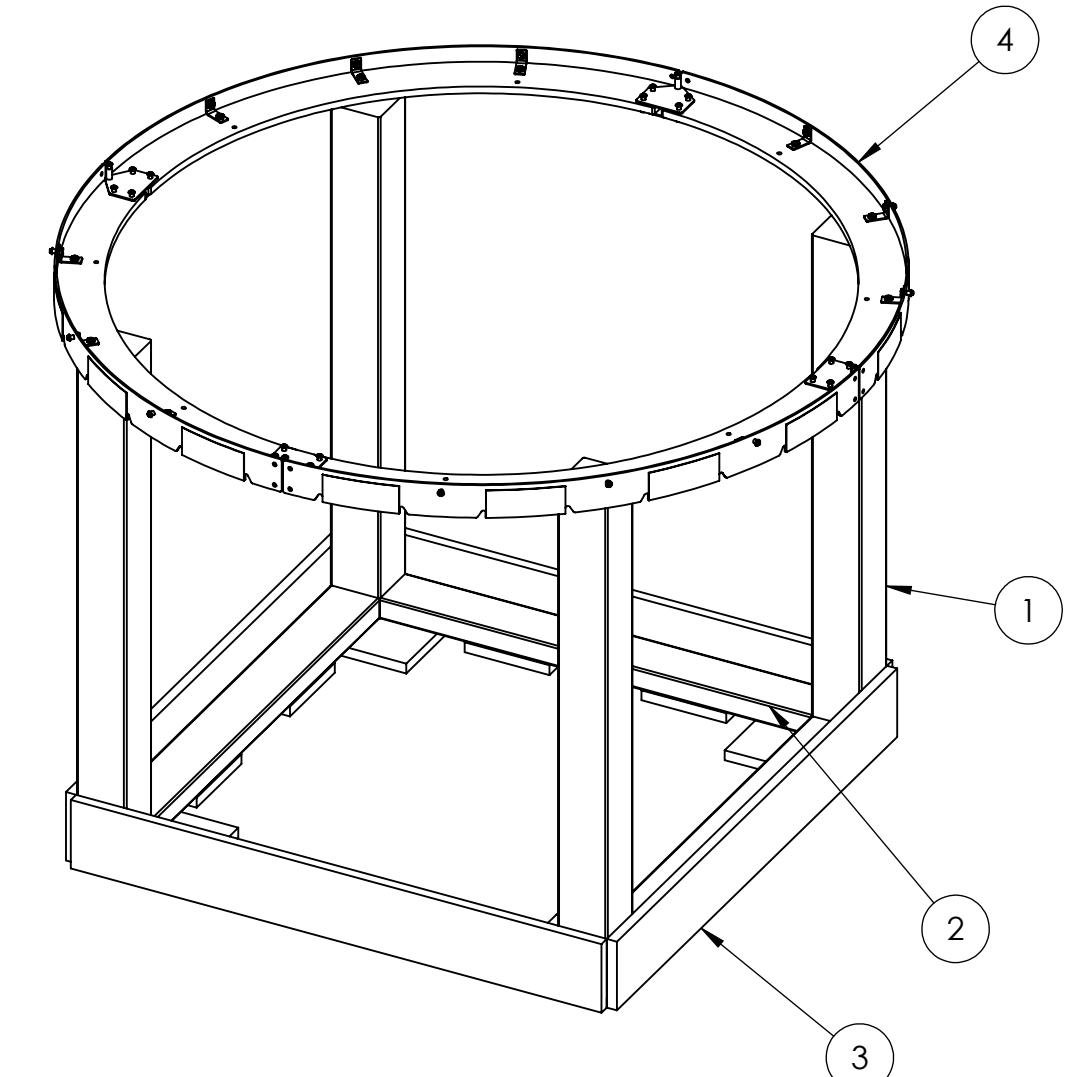
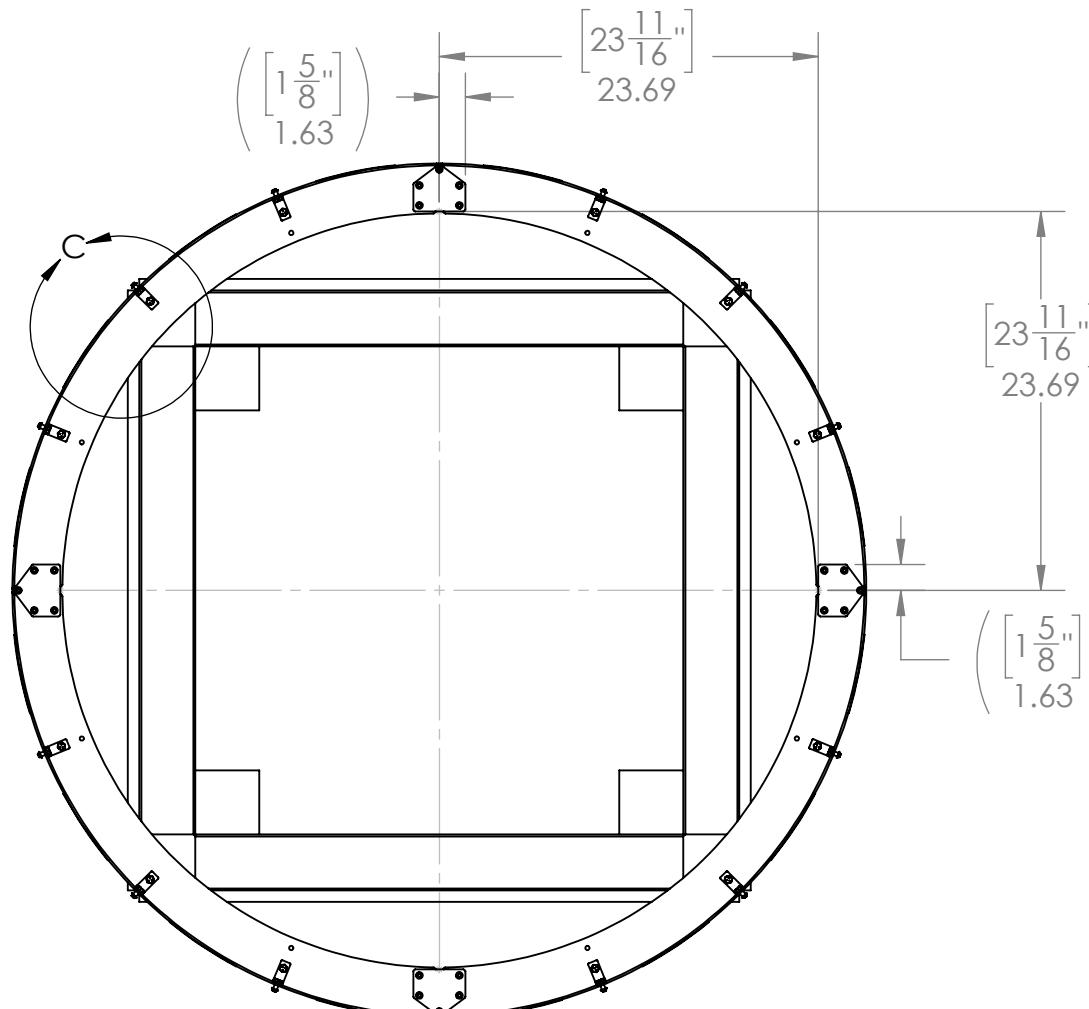
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Step 3

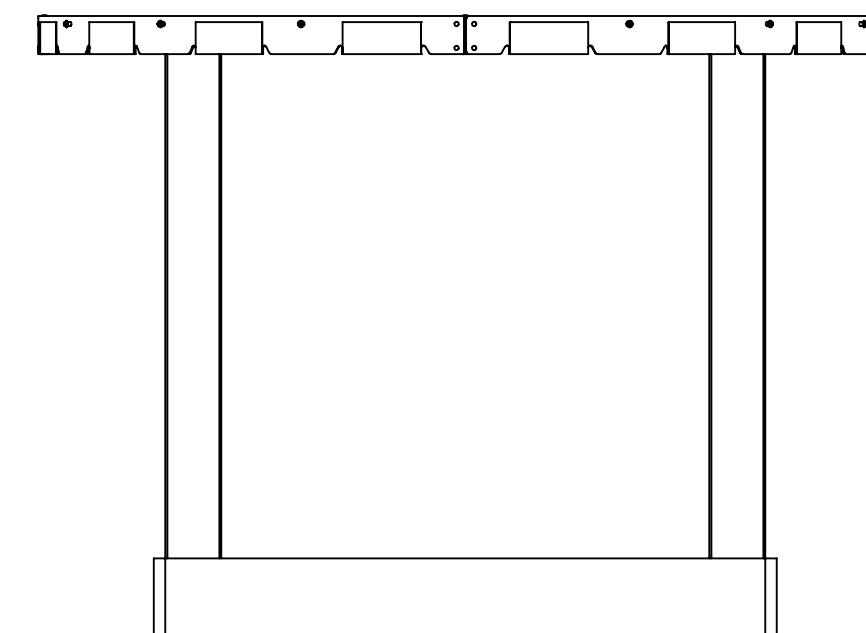
Remove hardware and replace  
with screw and washer



Add screw in this location



4X  
DETAIL C  
SCALE 1 : 3  
Hidden Lines Shown



1. Remove center bolt stack from (4) as shown in Detail C.
2. Align (4) to Step 2, as shown.  
Note: Warping may be present on (1). If this is the case, evenly split the difference from the dimensions provided to center (4) on assembly.
3. Connect using 2" Long Screws and 1/4" Washers. It is recommended to use 1x Washer (salvage from AM-4672) and 1x Screw to replace the removed bolt stack. It is recommended to use an additional 2x screws into the HDPE of (4) into each (1). Note: drilling under-sized pilot holes into the HDPE may allow for easier assembly.

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DIMENSIONS ARE IN INCHES			DRAWN	KAMC	12/30/2021
TOLERANCES: FRACTIONAL $\pm 1/16$ ANGULAR: MACH $\pm 1^\circ$ BEND $\pm 1^\circ$					
TWO PLACE DECIMAL $\pm .13$ THREE PLACE DECIMAL $\pm .125$					
MATERIAL/FINISH:	THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF FIRST®. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF FIRST® IS PROHIBITED.				
COMMENTS:	REMOVE ALL BURRS AND SHARP EDGES.				
DO NOT SCALE DRAWING					


**FIRST  
ROBOTICS  
COMPETITION**  

**SOLIDWORKS**  
 Modeling Solutions Partner

TITLE: Hub - Simple Build - Upper Hub Goal Assembly for AM Ring AM-4672  
 SIZE DWG. NO. REV  
**C TE-22030-AM**  
 SCALE: 1:12 SHEET 4 OF 4

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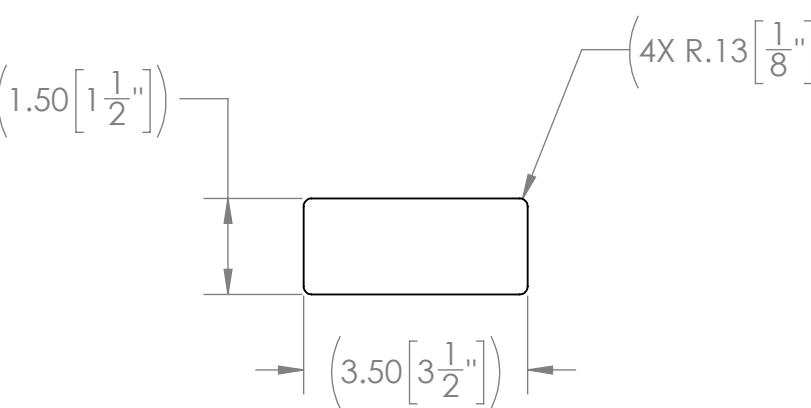
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DRAWN	KAMC	12/29/2021	
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MATERIAL/FINISH:	SIZE	DWG. NO.	REV
2"x4" Lumber	C	TE-22035	
COMMENTS:		SCALE: 1:3	
REMOVE ALL BURRS AND SHARP EDGES.		SHEET 1 OF 1	
DO NOT SCALE DRAWING			

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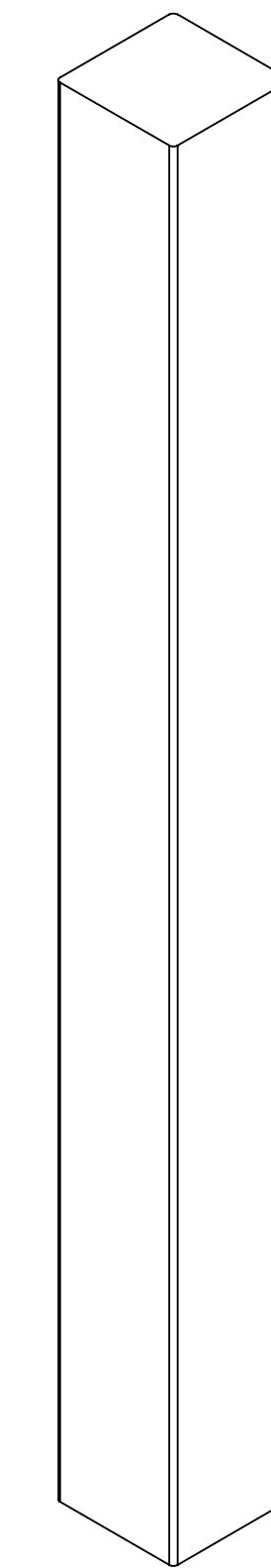
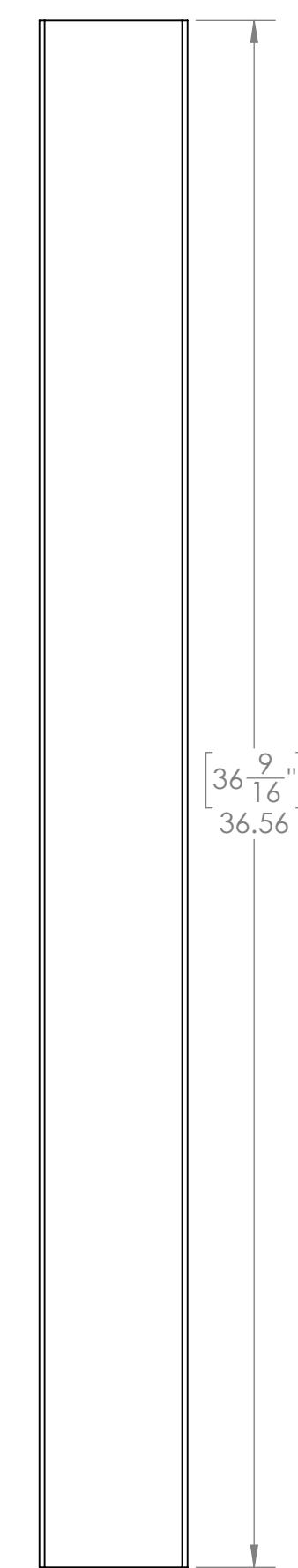
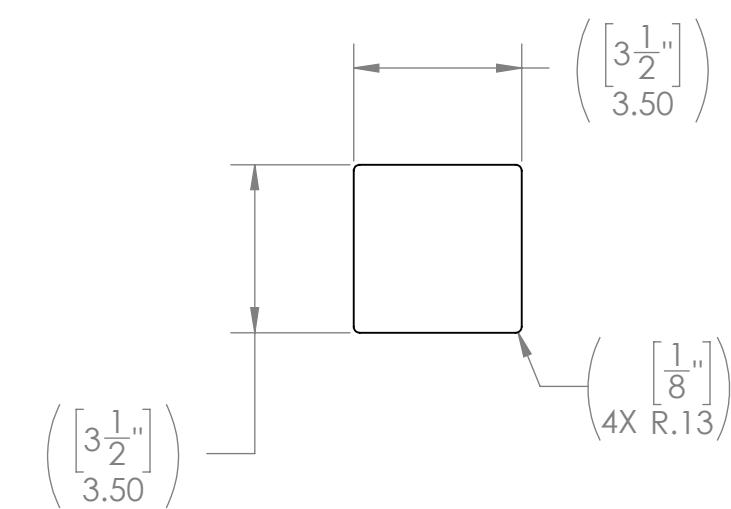
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UNLESS OTHERWISE SPECIFIED:

DIMENSIONS ARE IN INCHES

TOLERANCES:

FRACTIONAL  $\pm 1/16$   
ANGULAR: MACH  $\pm 1^\circ$  BEND  $\pm 1^\circ$   
TWO PLACE DECIMAL  $\pm .13$   
THREE PLACE DECIMAL  $\pm .125$ 

MATERIAL/FINISH:

4"x4" Lumber

DO NOT SCALE DRAWING

TEAM      NAME      DATE

DRAWN      KAMC      12/29/2021

SOLIDWORKS  
Modeling Solutions Partner

TITLE: Hub - Simple Build -

Upper Hub Goal 4x4  
for AM Ring AM-4672

SIZE      DWG. NO.      REV

C      TE-22036-AM

SCALE: 1:4      SHEET 1 OF 1

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COMMENTS:

REMOVE ALL BURRS AND SHARP  
EDGES.

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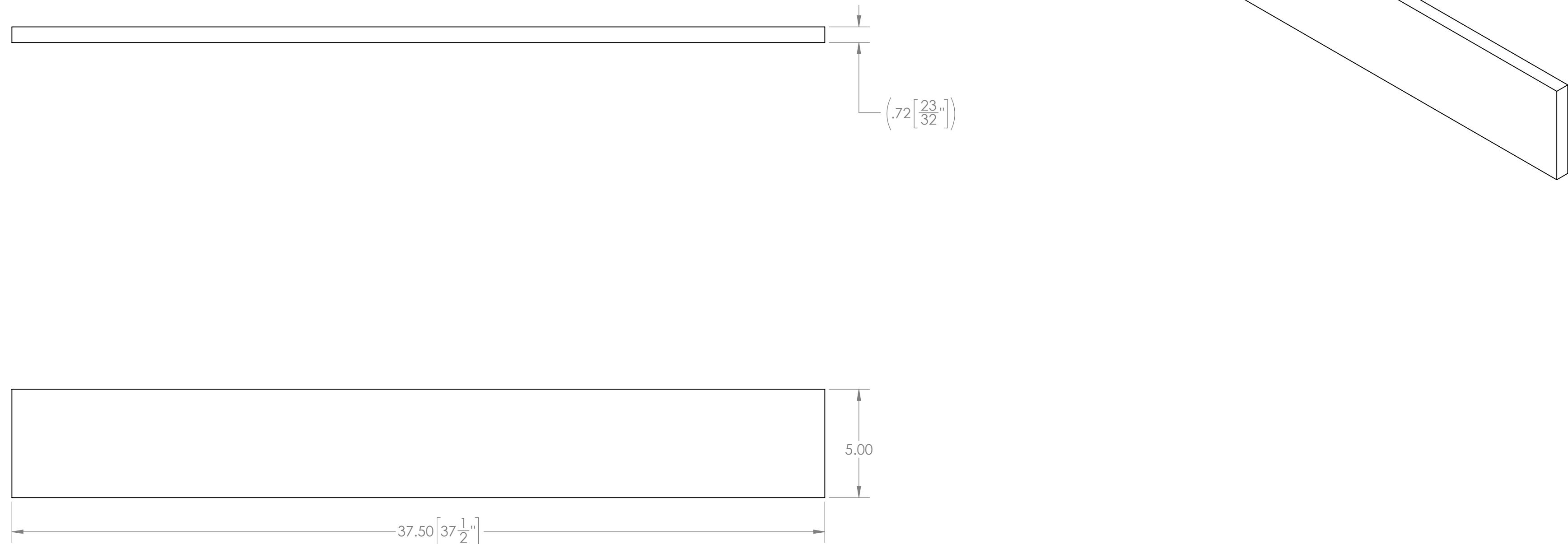
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UNLESS OTHERWISE SPECIFIED:	TEAM	NAME	DATE
DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL $\pm 1/16$ ANGULAR: MACH $\pm 1^\circ$ BEND $\pm 1^\circ$ TWO PLACE DECIMAL $\pm .13$ THREE PLACE DECIMAL $\pm .125$	DRAWN	KAMC	12/29/2021
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MATERIAL/FINISH: 3/4" Plywood	SIZE	DWG. NO.	REV
COMMENTS: REMOVE ALL BURRS AND SHARP EDGES.	C	TE-22037	
DO NOT SCALE DRAWING	SCALE: 1:4	SHEET 1 OF 1	

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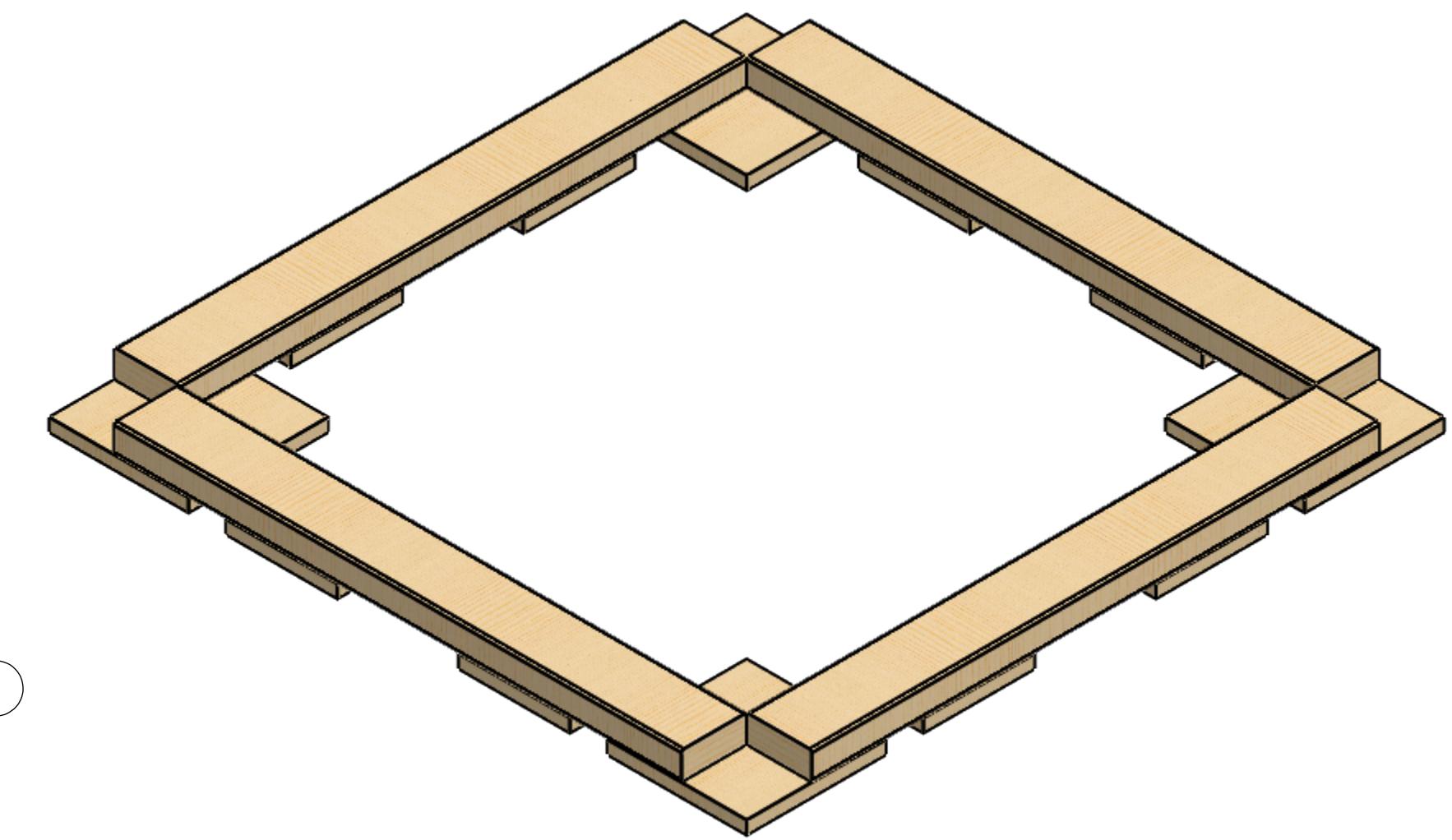
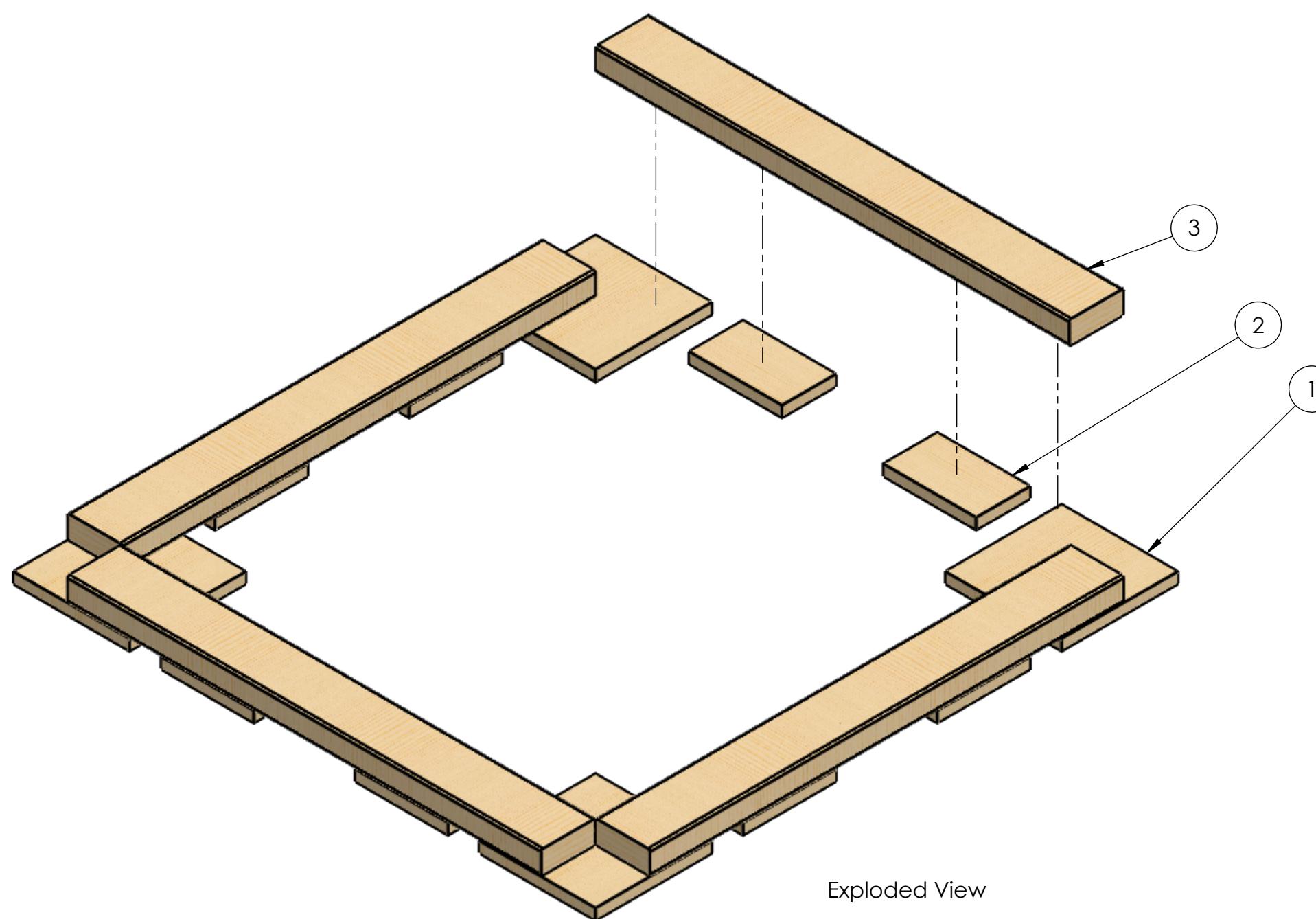
C

B

B

A

A



Hardware Needed:  
#8 x 2" Long Screw - Qty 58

ITEM NO.	PART NUMBER	DESCRIPTION	
1	TE-22005	Hub - Simple Build - Upper Hub Square Connection Plate	4
2	TE-22006	Hub - Simple Build - Upper Hub 2x4 Connection Plate	8
3	TE-22035	Hub - Simple Build - Upper Hub Goal 2x4	4

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DRAWN	KAMC	12/30/2021						
DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL $\pm 1/16$ ANGULAR: MACH $\pm 1^\circ$ BEND $\pm 1^\circ$ TWO PLACE DECIMAL $\pm .13$ THREE PLACE DECIMAL $\pm .125$						<b>PROPRIETARY AND CONFIDENTIAL</b> THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF FIRST. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF FIRST IS PROHIBITED.		
MATERIAL/FINISH:						TITLE: <b>Hub - Simple Build - Upper Hub Goal Bottom Assembly</b>		
COMMENTS: REMOVE ALL BURRS AND SHARP EDGES.						SIZE	DWG. NO.	REV
						C	TE-22038	
DO NOT SCALE DRAWING						SCALE: 1:6	SHEET 1 OF 3	

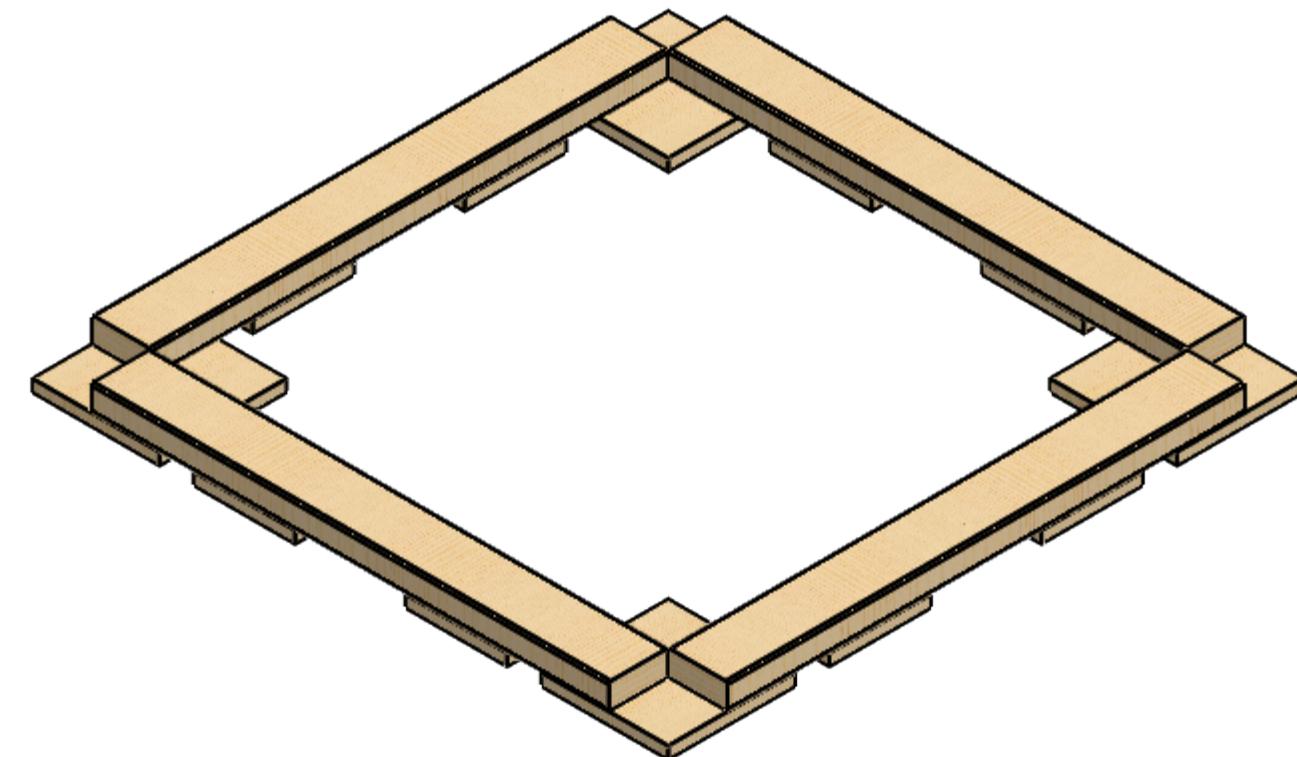
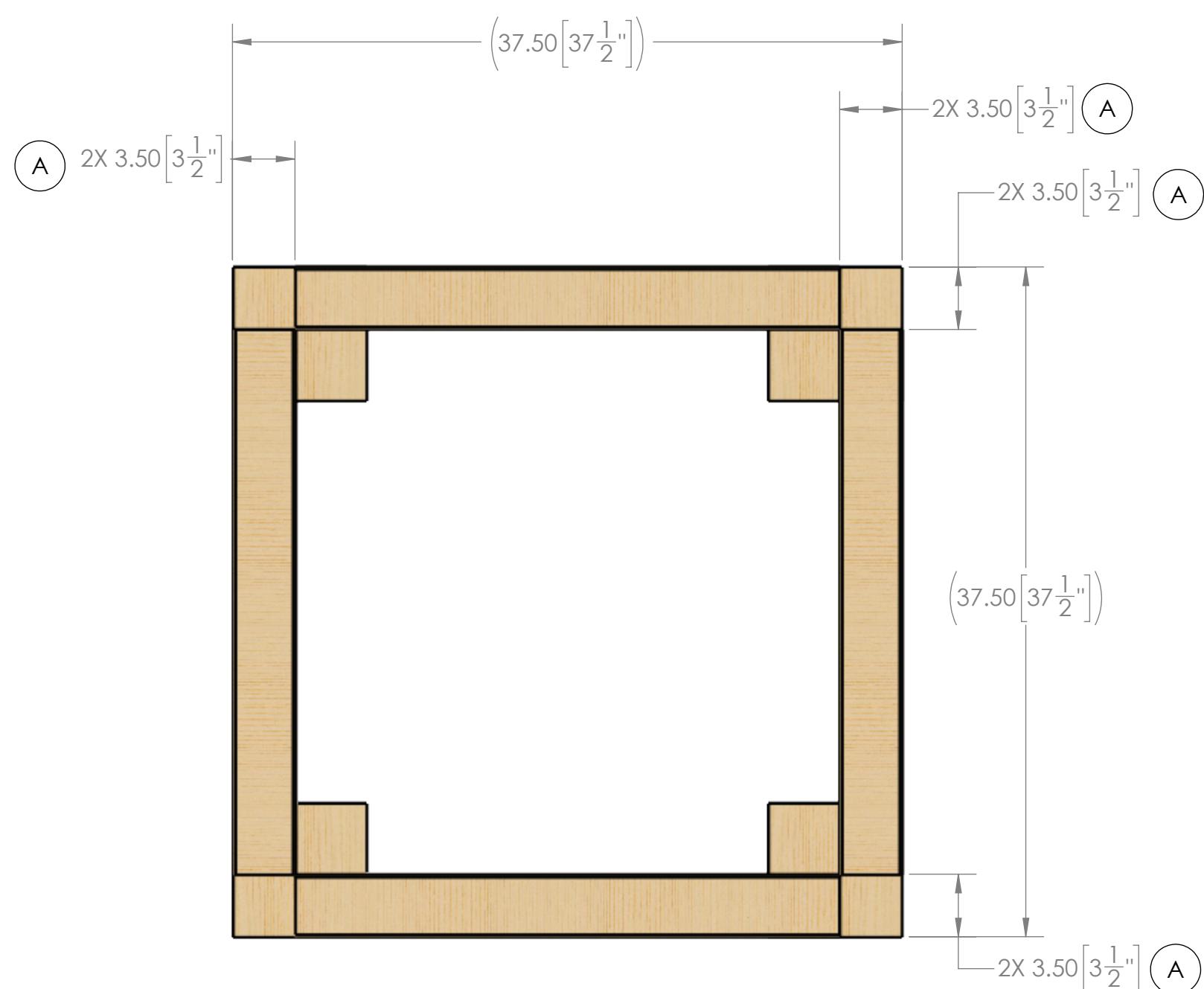
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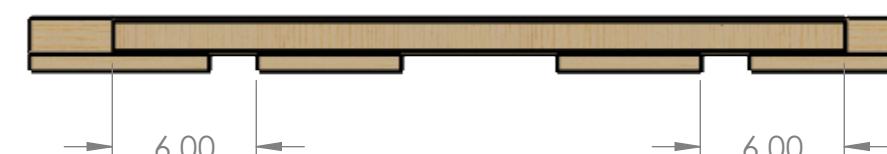
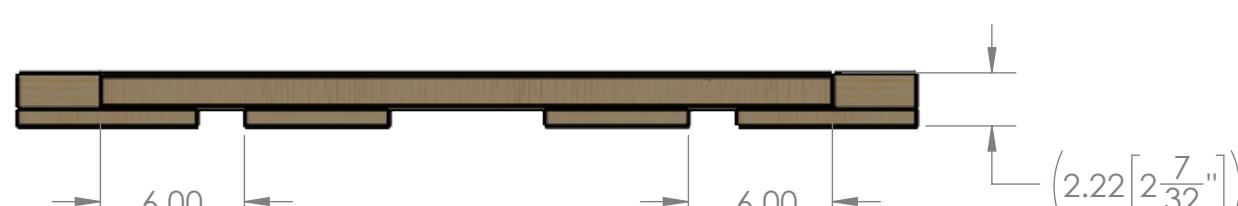
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1

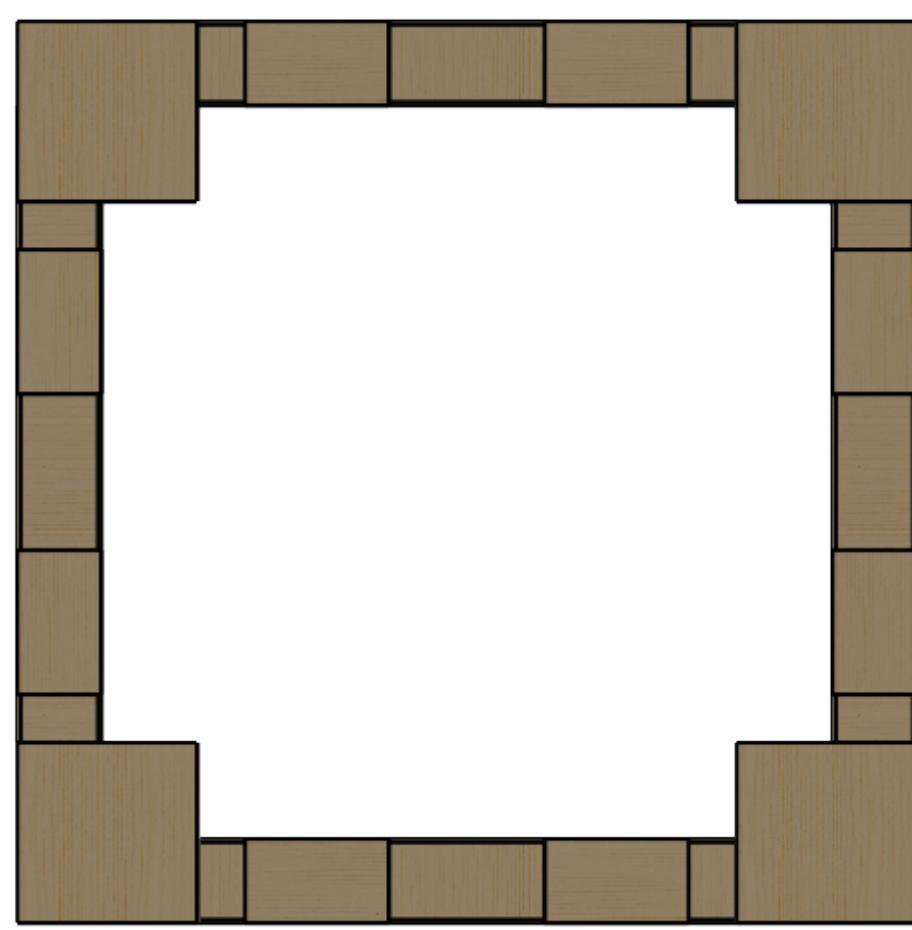
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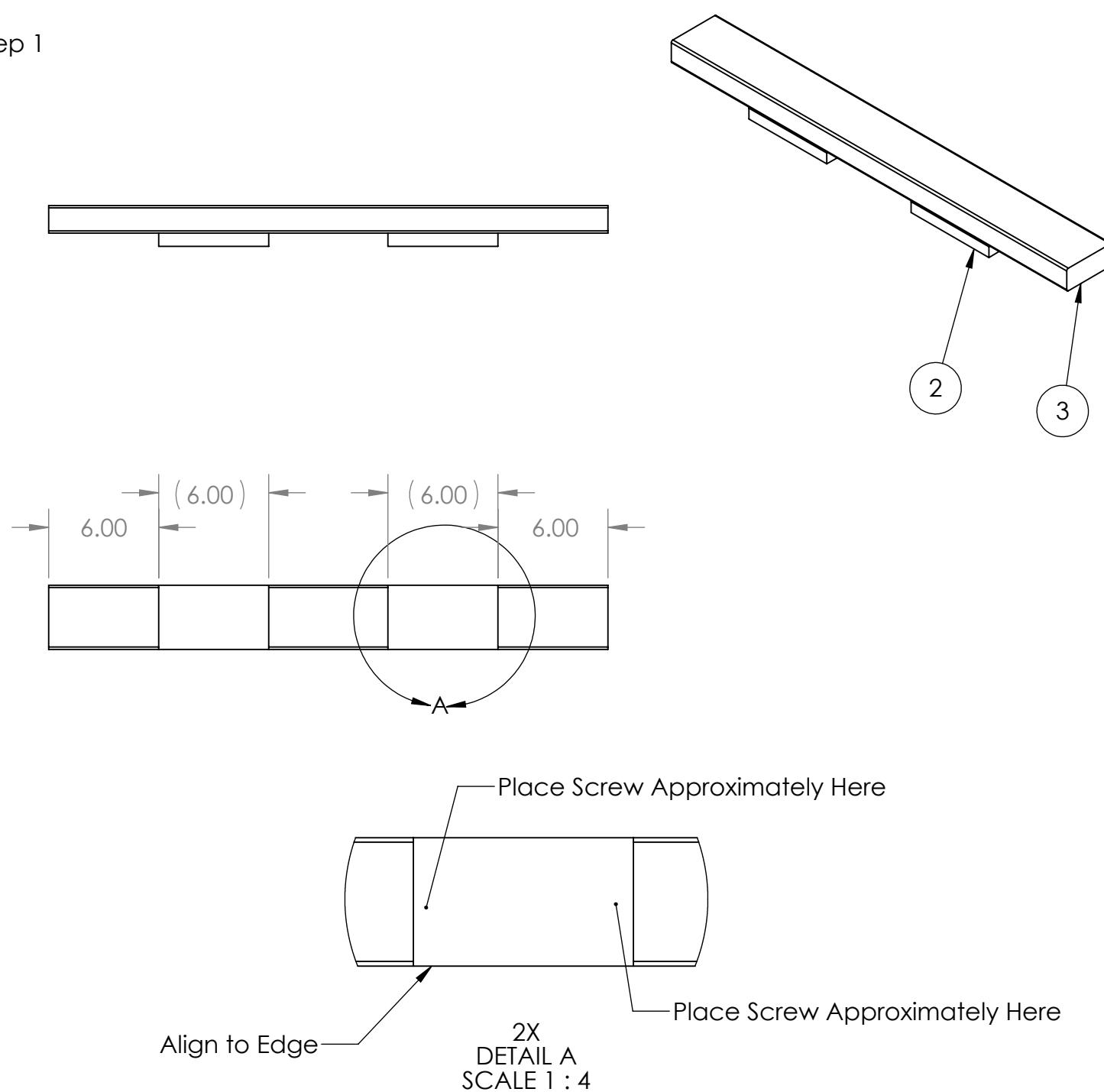
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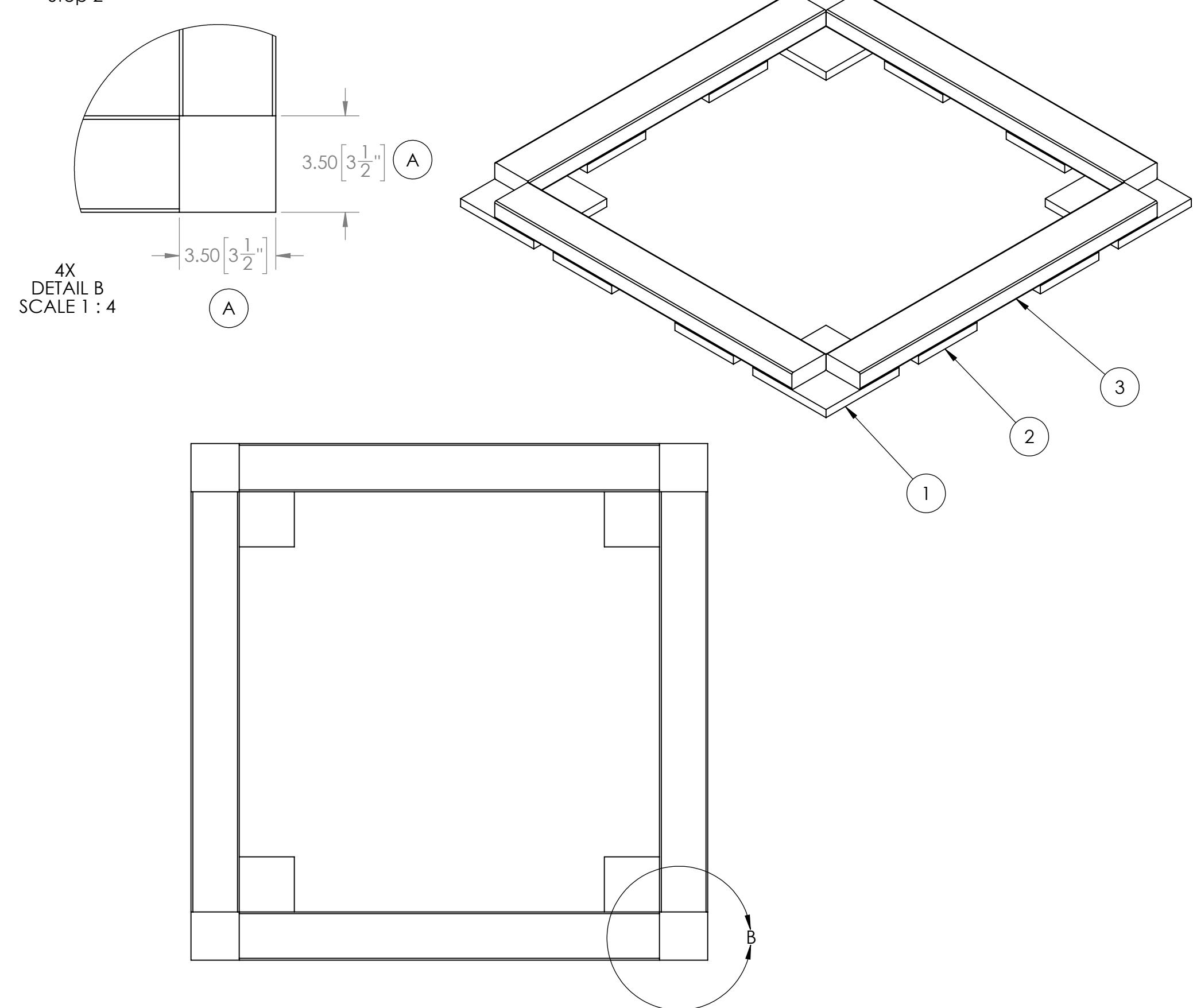
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DRAWN	KAMC	12/30/2021	
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<b>COMMENTS:</b> REMOVE ALL BURRS AND SHARP EDGES.			
DO NOT SCALE DRAWING			
TITLE: <b>FIRST ROBOTICS COMPETITION</b> <b>SOLIDWORKS</b> Hub - Simple Build - Upper Hub Goal Bottom Assembly			
SIZE DWG. NO. REV			
<b>C</b> TE-22038			
SCALE: 1:8 SHEET 2 OF 3			

Step 1



1. Align 2x (2) on (3), as shown.
2. Connect using 2" long screws. It is recommended to use 2x screws per (2) and locate them as shown above. Keep center of (2) clear of screws.
3. Repeat until you have a total of 4x sub-assemblies.

Step 2



1. Align 4x (1) to the 4x Step 1 assemblies, as shown.

Dimensions with (A) indicate spacing for 4"x4" lumber from TE-22036 (or TE-22036-AM) if you are connecting to AndyMark's Upper Hub Vision Ring AM-4672. It is recommended to measure the cross section of TE-22036 (or TE-22036-AM) and modify these dimensions as needed.

2. Connect using 2" long screws. It is recommended to use 8x screws per (3), 4x into each end.

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MATERIAL/FINISH:			
<b>COMMENTS:</b> REMOVE ALL BURRS AND SHARP EDGES.			
DO NOT SCALE DRAWING	SIZE	DWG. NO.	REV
	C	TE-22038	
	SCALE: 1:8	SHEET 3 OF 3	

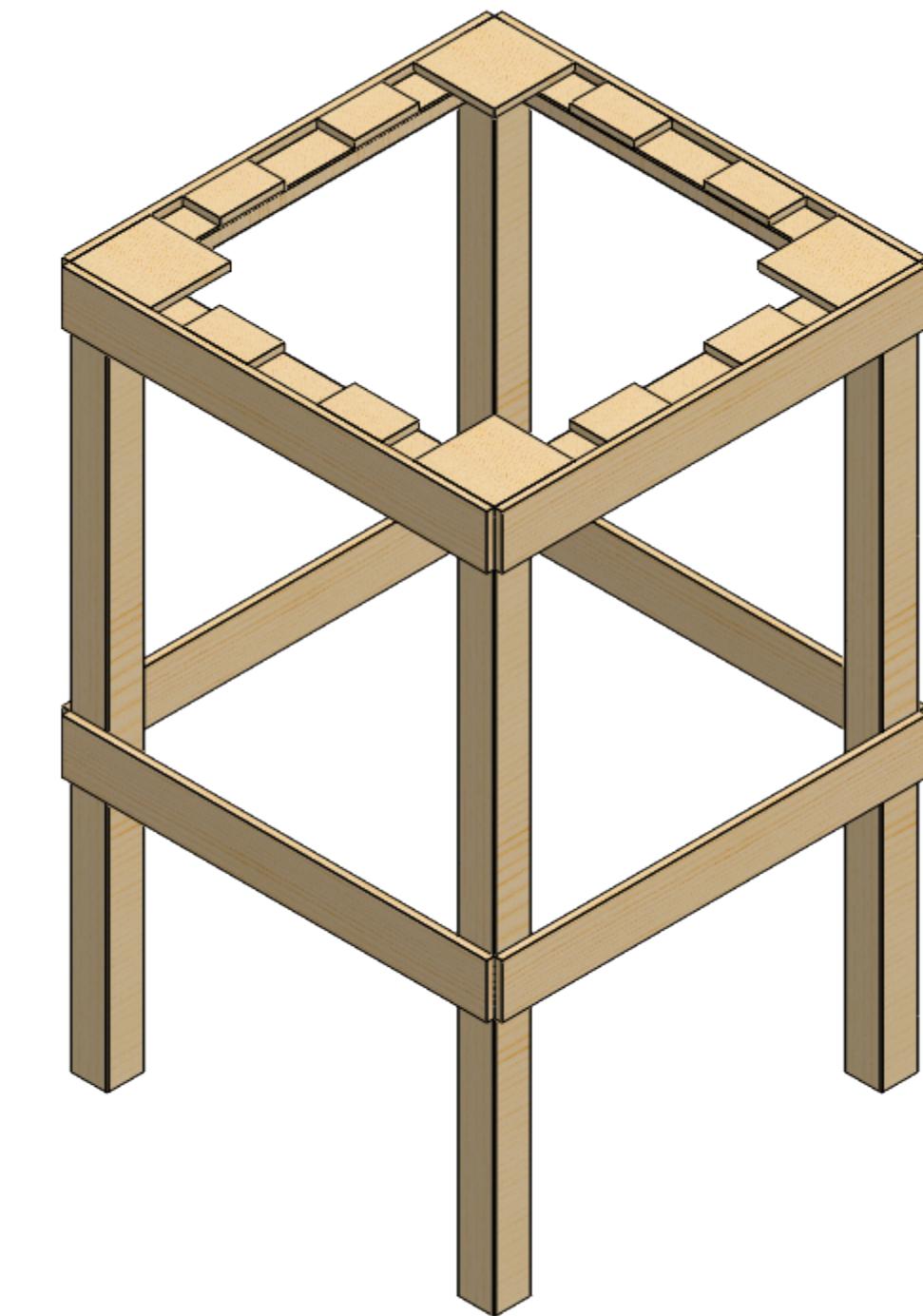
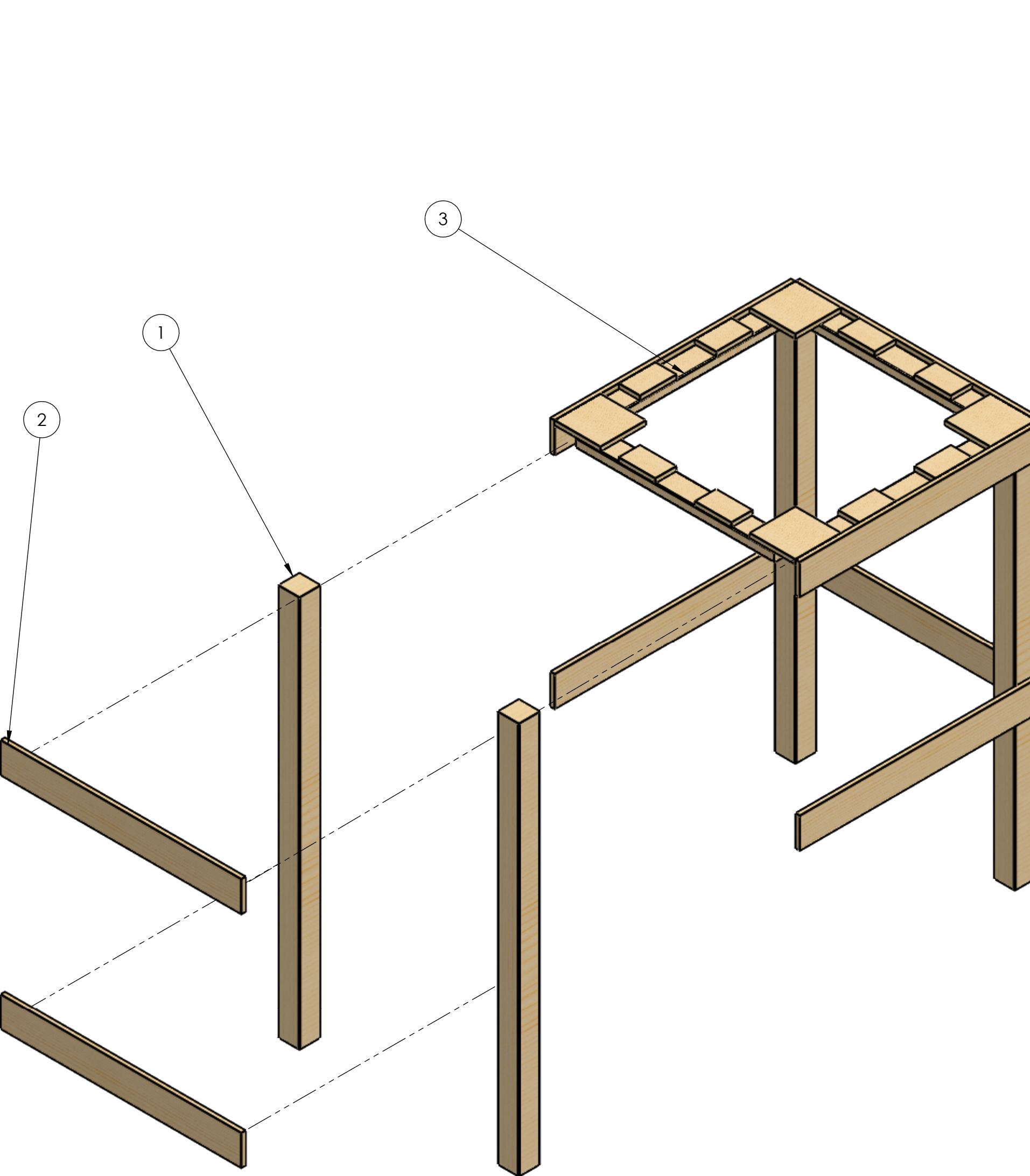
 **FIRST  
ROBOTICS  
COMPETITION**  **SOLIDWORKS**  
Modeling Solutions Partner

TITLE:  
**Hub - Simple Build -  
Upper Hub Goal  
Bottom Assembly**

SIZE DWG. NO. REV

**C** TE-22038

SCALE: 1:8 SHEET 3 OF 3



Hardware Needed:  
 #8 x 1.25" Long Screw - Qty 12  
 #8 x 2" Long Screw - Qty 80

ITEM NO.	PART NUMBER	DESCRIPTION	
1	TE-22042	Hub - Simple Build - Upper Hub Base 4x4	4
2	TE-22043	Hub - Simple Build - Upper Hub Base Rectangle Connection Plate	8
3	TE-22044	Hub - Simple Build - Upper Hub Base Top Assembly	1

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			DRAWN	KAMC	12/30/2021	 SOLIDWORKS Modeling Solutions Partner	
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MATERIAL/FINISH:			TITLE: <b>Hub - Simple Build - Upper Hub Base Assembly</b>				
			SIZE	DWG. NO.	REV		
			C	TE-22040			
DO NOT SCALE DRAWING			SCALE: 1:12		SHEET 1 OF 4		

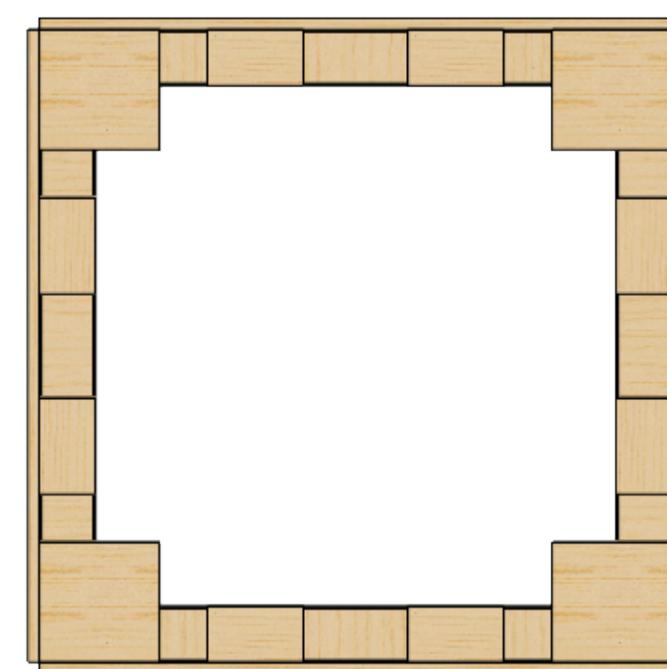
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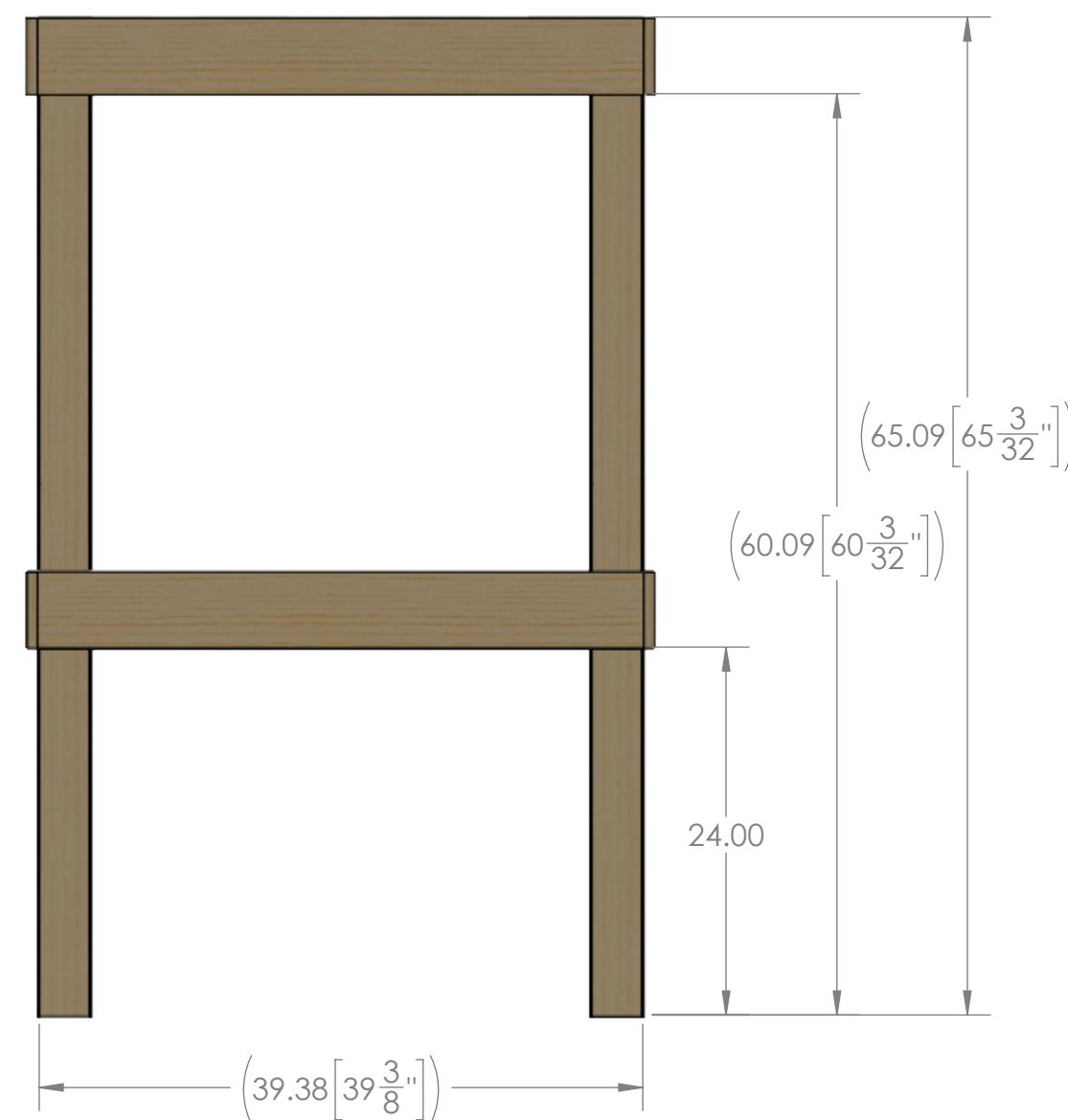
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1

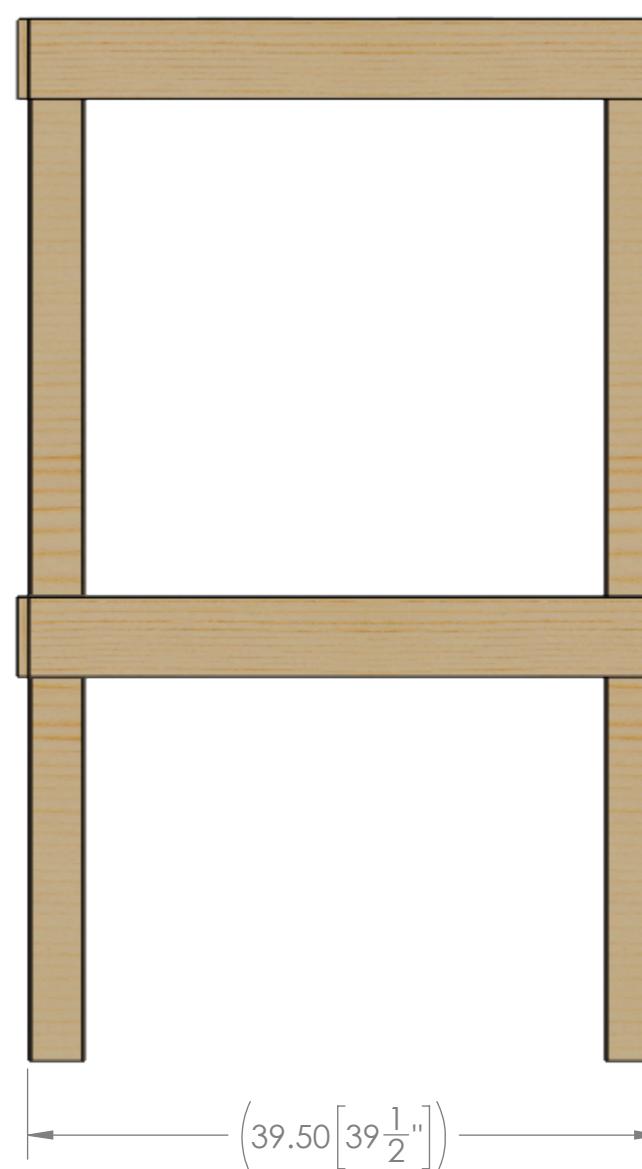
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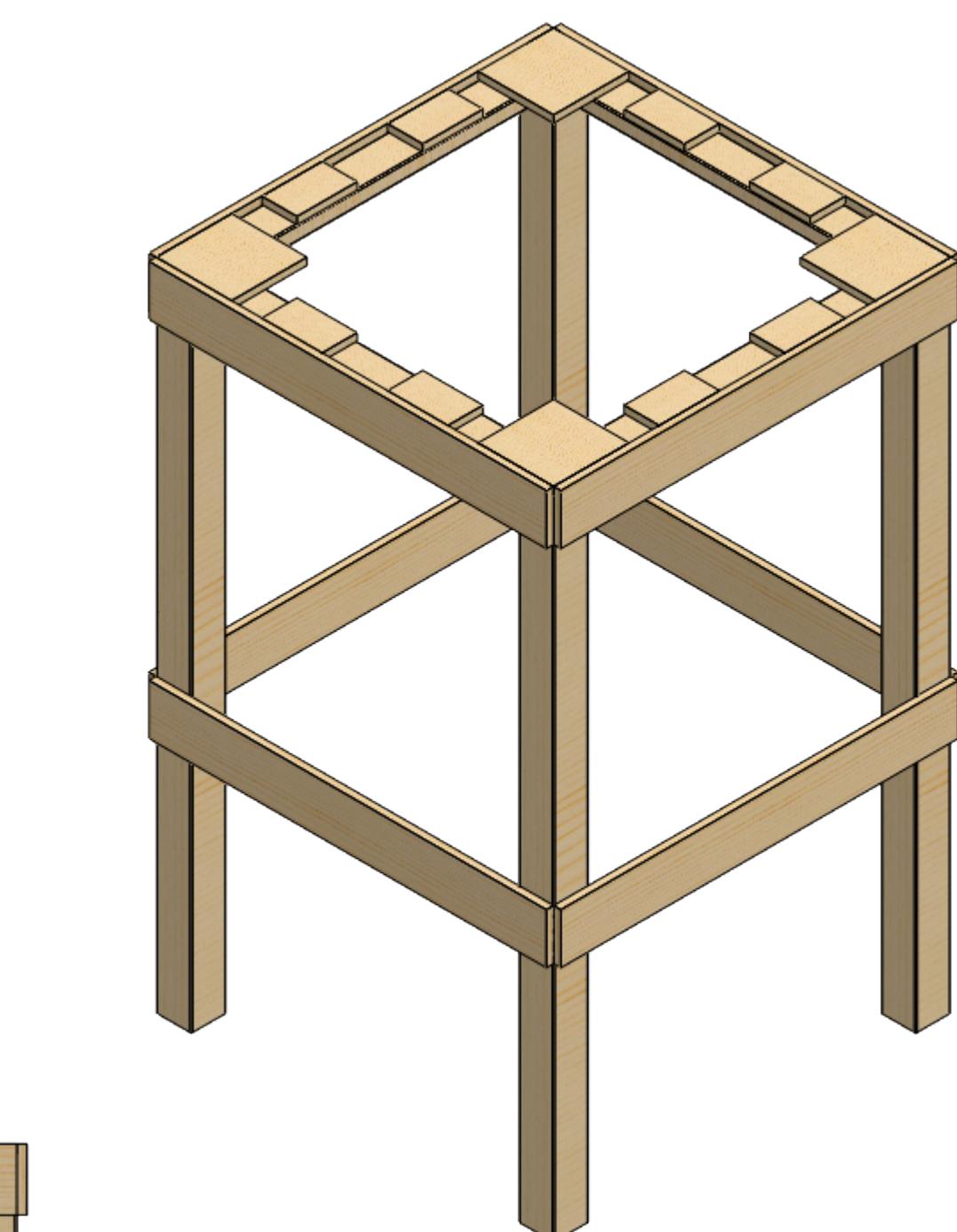
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DRAWN	KAMC	12/30/2021	
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<b>COMMENTS:</b> REMOVE ALL BURRS AND SHARP EDGES.			
DO NOT SCALE DRAWING			

FIRST  
ROBOTICS  
COMPETITION

SOLIDWORKS  
Modeling Solutions Partner

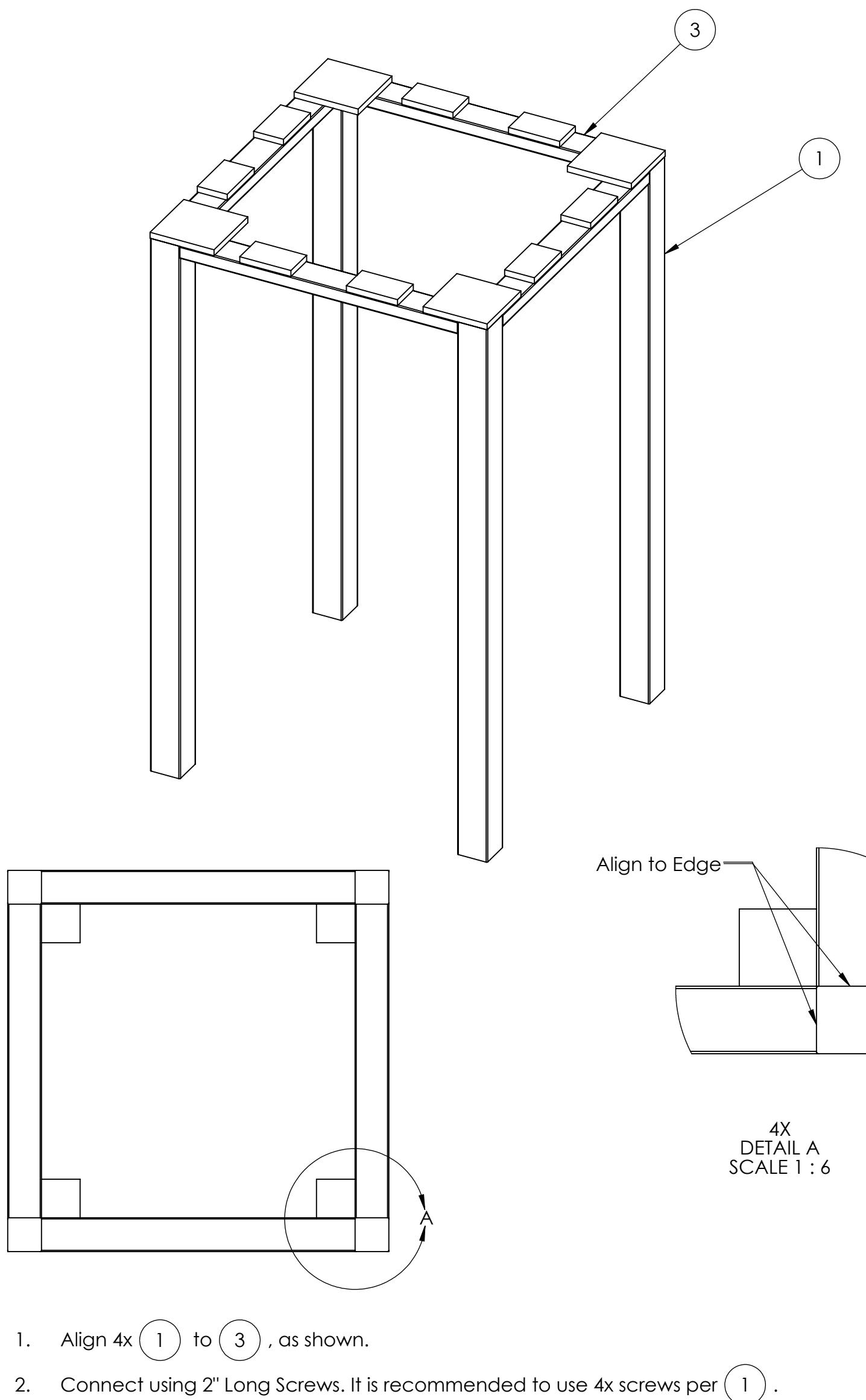
TITLE:  
Hub - Simple Build -  
Upper Hub Base  
Assembly

SIZE DWG. NO. REV

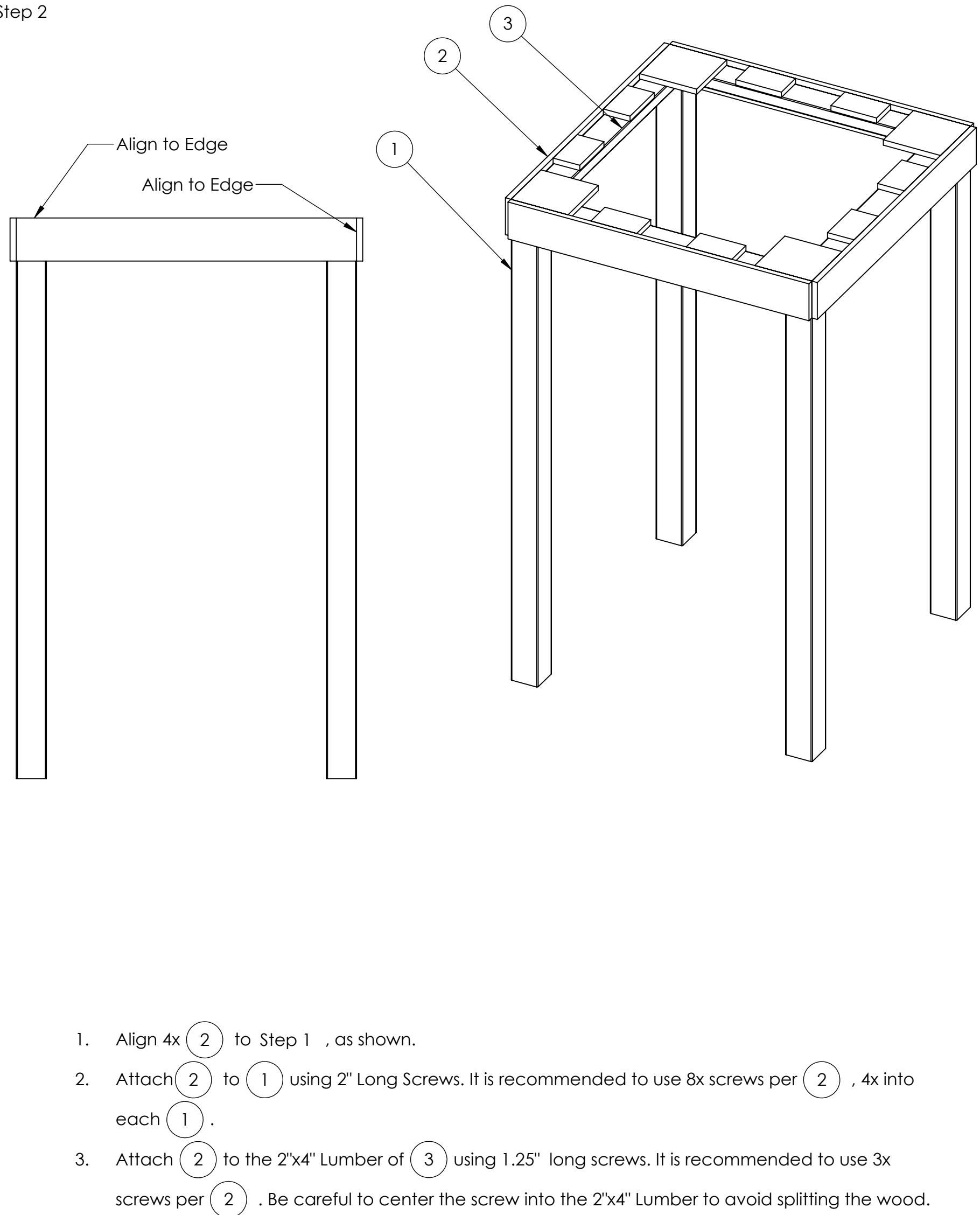
C TE-22040

SCALE: 1:12 SHEET 2 OF 4

Step 1



Step 2



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MATERIAL/FINISH:			
<b>COMMENTS:</b> REMOVE ALL BURRS AND SHARP EDGES.			
DO NOT SCALE DRAWING			

**FIRST ROBOTICS COMPETITION** SOLIDWORKS Modeling Solutions Partner

**TITLE:**  
**Hub - Simple Build - Upper Hub Base Assembly**

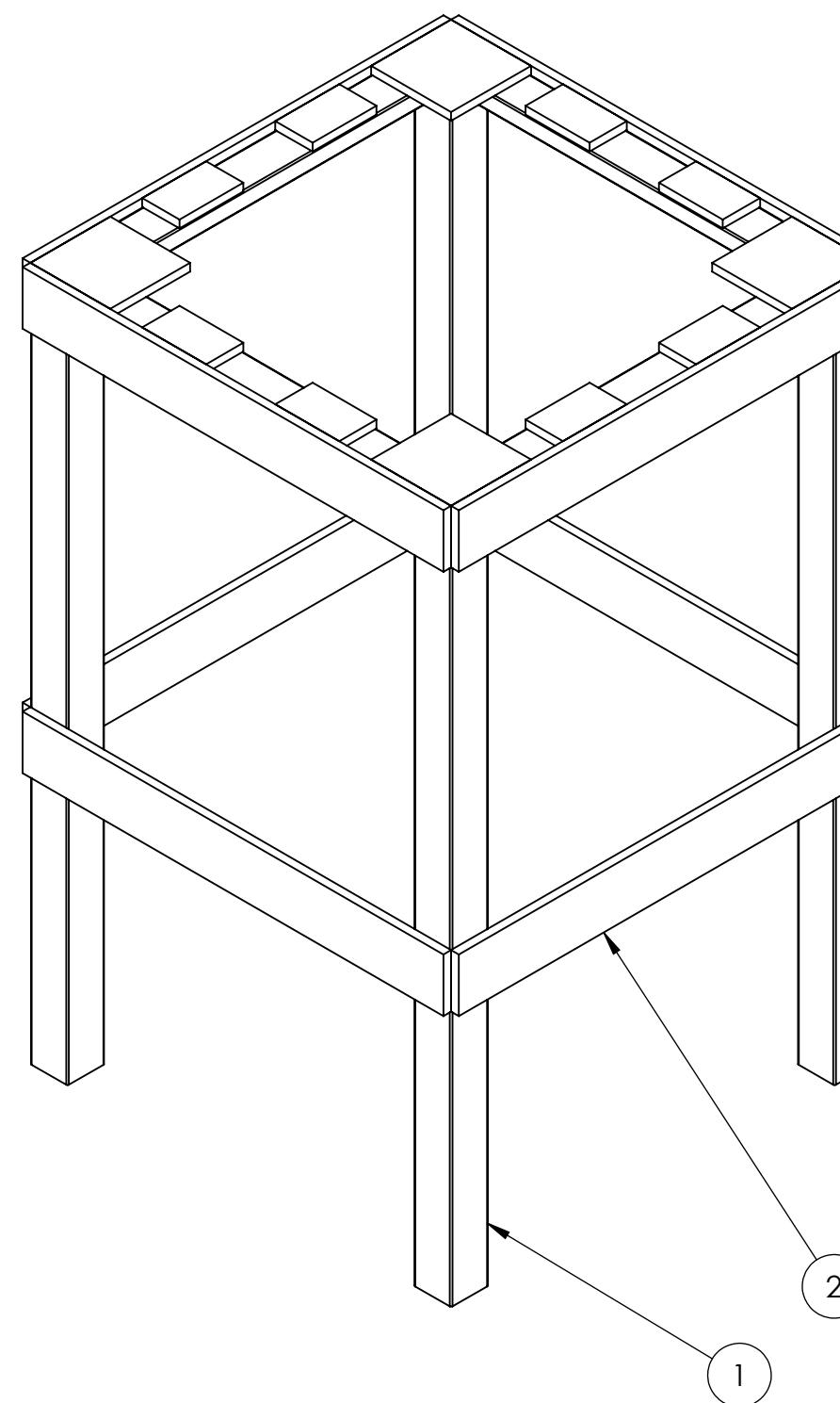
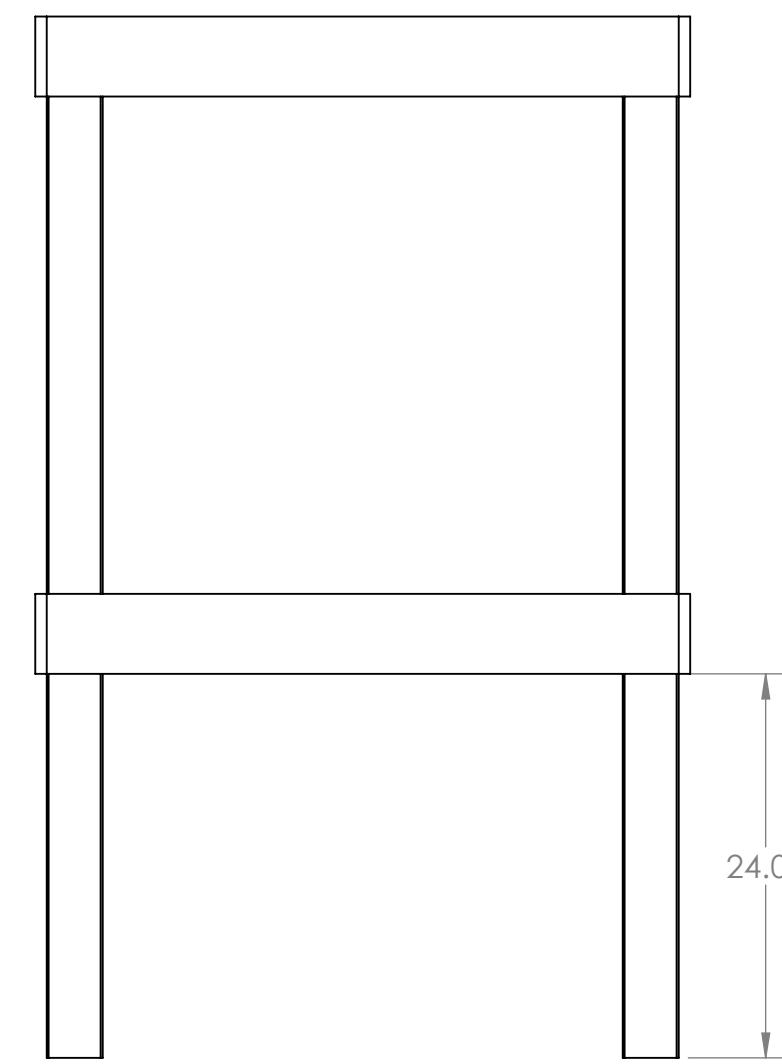
**SIZE** DWG. NO. REV

**C** TE-22040

SCALE: 1:12 SHEET 3 OF 4

D

Step 3



1. Align 4x (2) to Step 2, as shown.
2. Attach (2) to (1) using 2" Long Screws. It is recommended to use 8x screws per (2), 4x into each (1).

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DRAWN	KAMC	12/30/2021	
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MATERIAL/FINISH:	SIZE	DWG. NO.	REV
	C	TE-22040	
COMMENTS:		SCALE: 1:12	
REMOVE ALL BURRS AND SHARP EDGES.		SHEET 4 OF 4	
DO NOT SCALE DRAWING			

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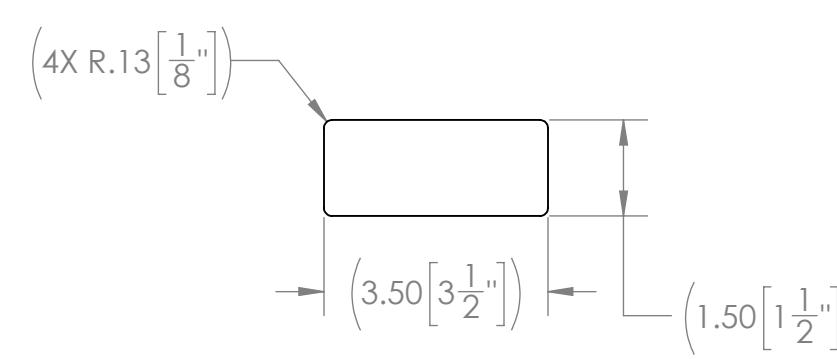
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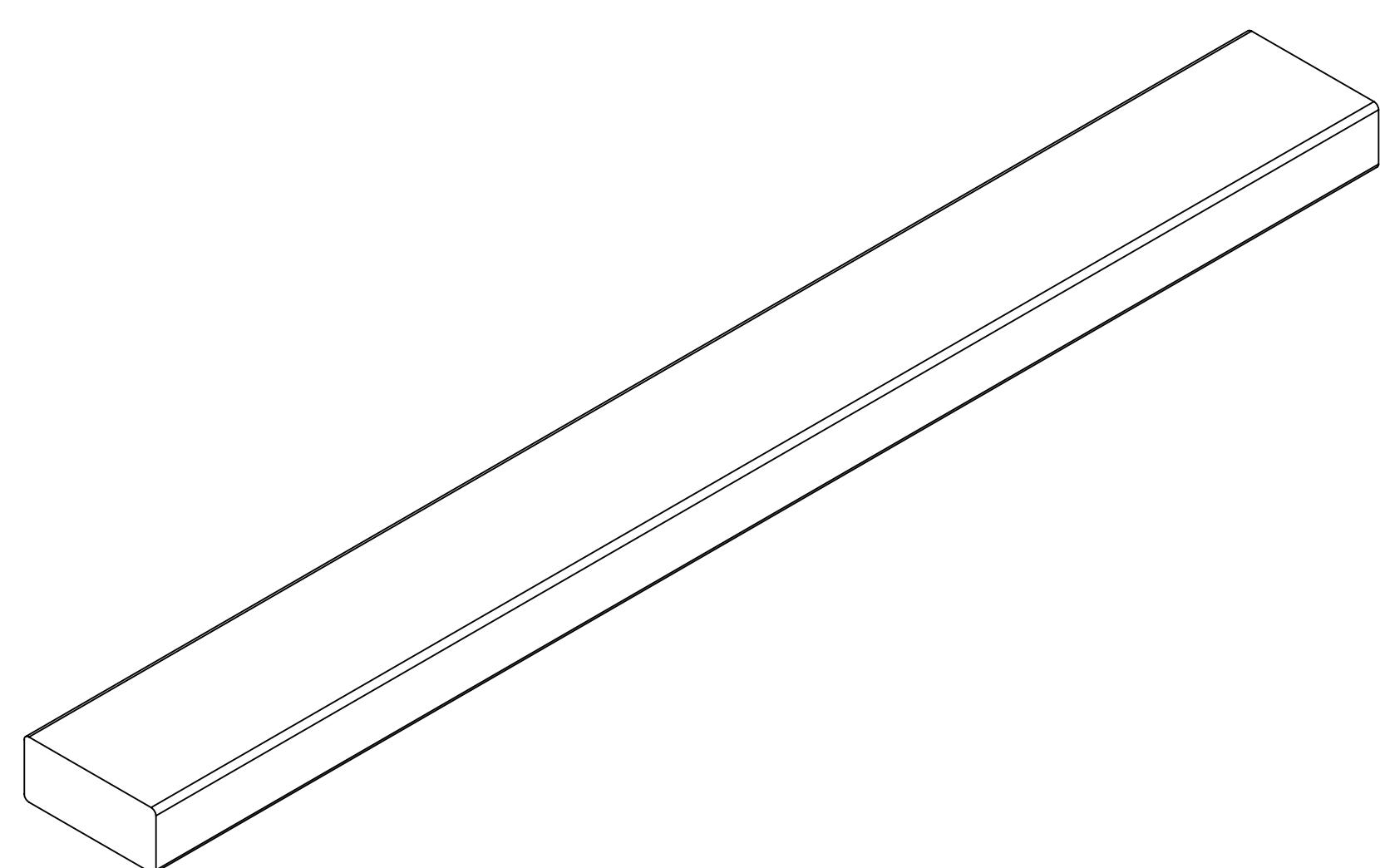
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32.50 [32 1/2]



UNLESS OTHERWISE SPECIFIED:

DIMENSIONS ARE IN INCHES

TOLERANCES:

FRACTIONAL  $\pm 1/16$   
ANGULAR: MACH  $\pm 1^\circ$  BEND  $\pm 1^\circ$   
TWO PLACE DECIMAL  $\pm .13$   
THREE PLACE DECIMAL  $\pm .125$ 

MATERIAL/FINISH:

2"x4" Lumber

DO NOT SCALE DRAWING

TEAM NAME DATE

DRAWN KAMC 12/29/2021



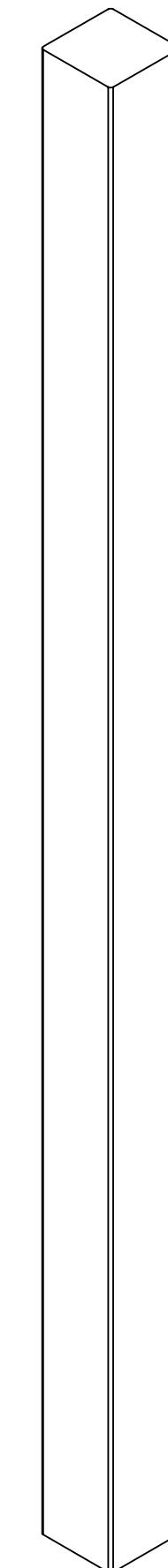
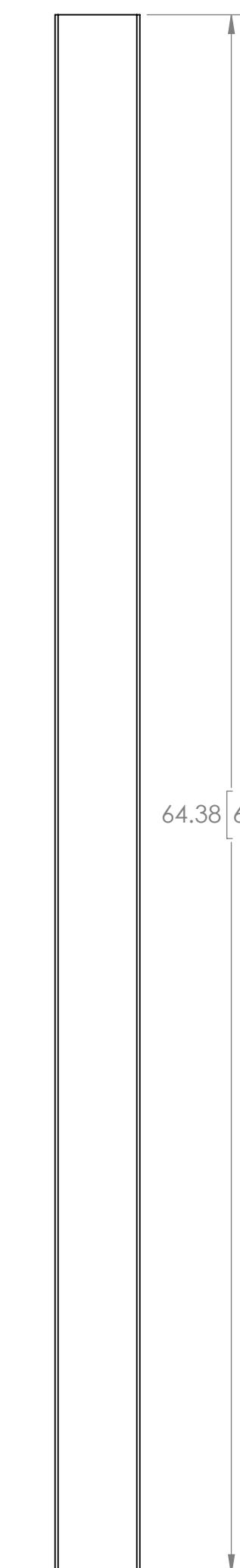
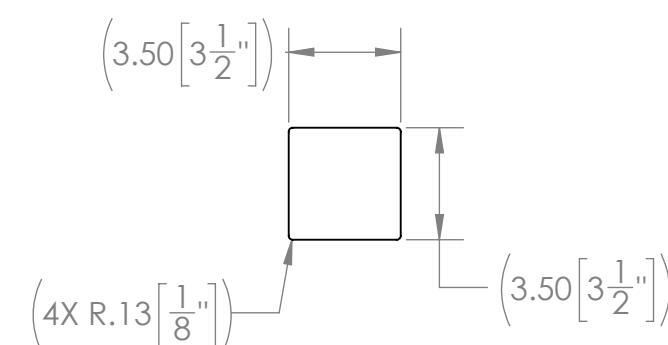
TITLE: Hub - Simple Build -  
Upper Hub Base 2x4

SIZE DWG. NO. REV

C TE-22041

SCALE: 1:3 SHEET 1 OF 1

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C

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UNLESS OTHERWISE SPECIFIED:	TEAM	NAME	DATE
DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL $\pm 1/16$ ANGULAR: MACH $\pm 1^\circ$ BEND $\pm 1^\circ$ TWO PLACE DECIMAL $\pm .13$ THREE PLACE DECIMAL $\pm .125$	DRAWN	KAMC	12/29/2021
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MATERIAL/FINISH: 4"x4" Lumber	SIZE	DWG. NO.	REV
COMMENTS: REMOVE ALL BURRS AND SHARP EDGES.	C	TE-22042	
DO NOT SCALE DRAWING	SCALE: 1:6	SHEET 1 OF 1	

 **FIRST  
ROBOTICS  
COMPETITION**  SOLIDWORKS  
Modeling Solutions Partner

TITLE: Hub - Simple Build -  
Upper Hub Base 4x4

SIZE DWG. NO. REV  
**C** TE-22042

SCALE: 1:6 SHEET 1 OF 1

4

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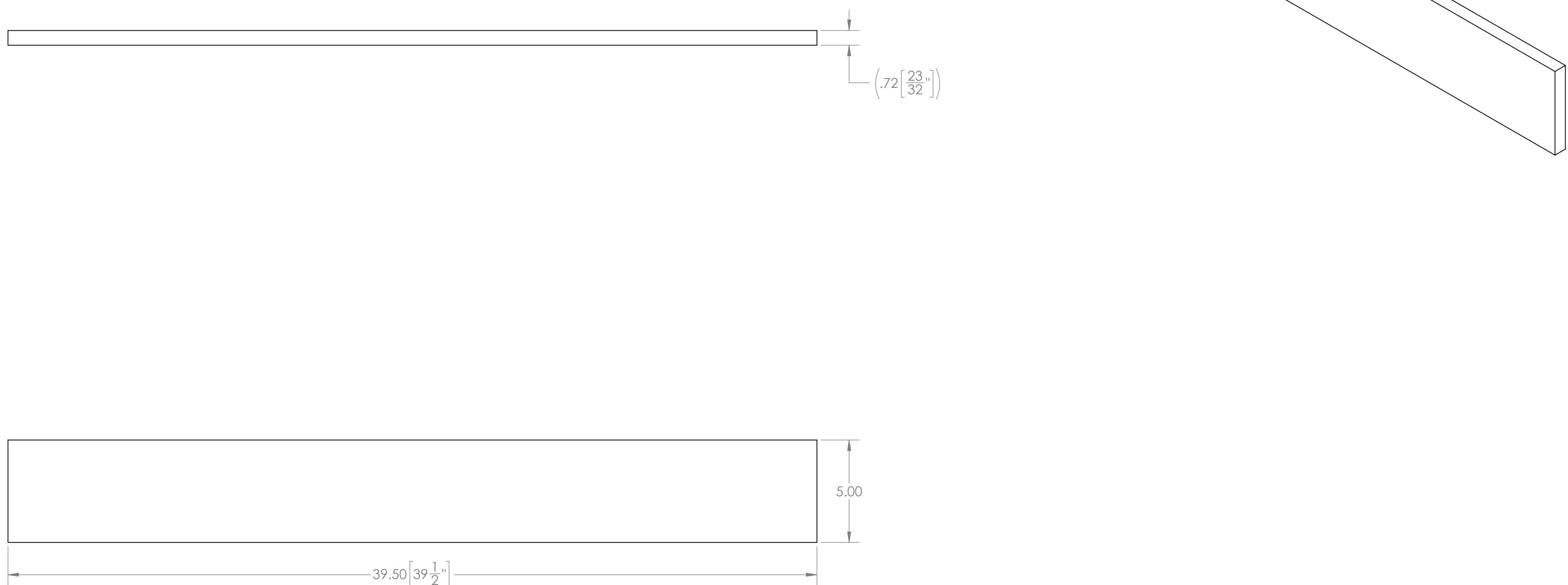
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MATERIAL/FINISH:	SIZE	DWG. NO.	REV
3/4" Plywood	C	TE-22043	
<b>COMMENTS:</b> REMOVE ALL BURRS AND SHARP EDGES.			
DO NOT SCALE DRAWING	SCALE: 1:4	SHEET 1 OF 1	

 **FIRST  
ROBOTICS  
COMPETITION**  SOLIDWORKS  
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TITLE:  
Hub - Simple Build - Upper  
Hub Base Rectangle  
Connection Plate

SIZE DWG. NO. REV  
**C** TE-22043

SCALE: 1:4 SHEET 1 OF 1

4

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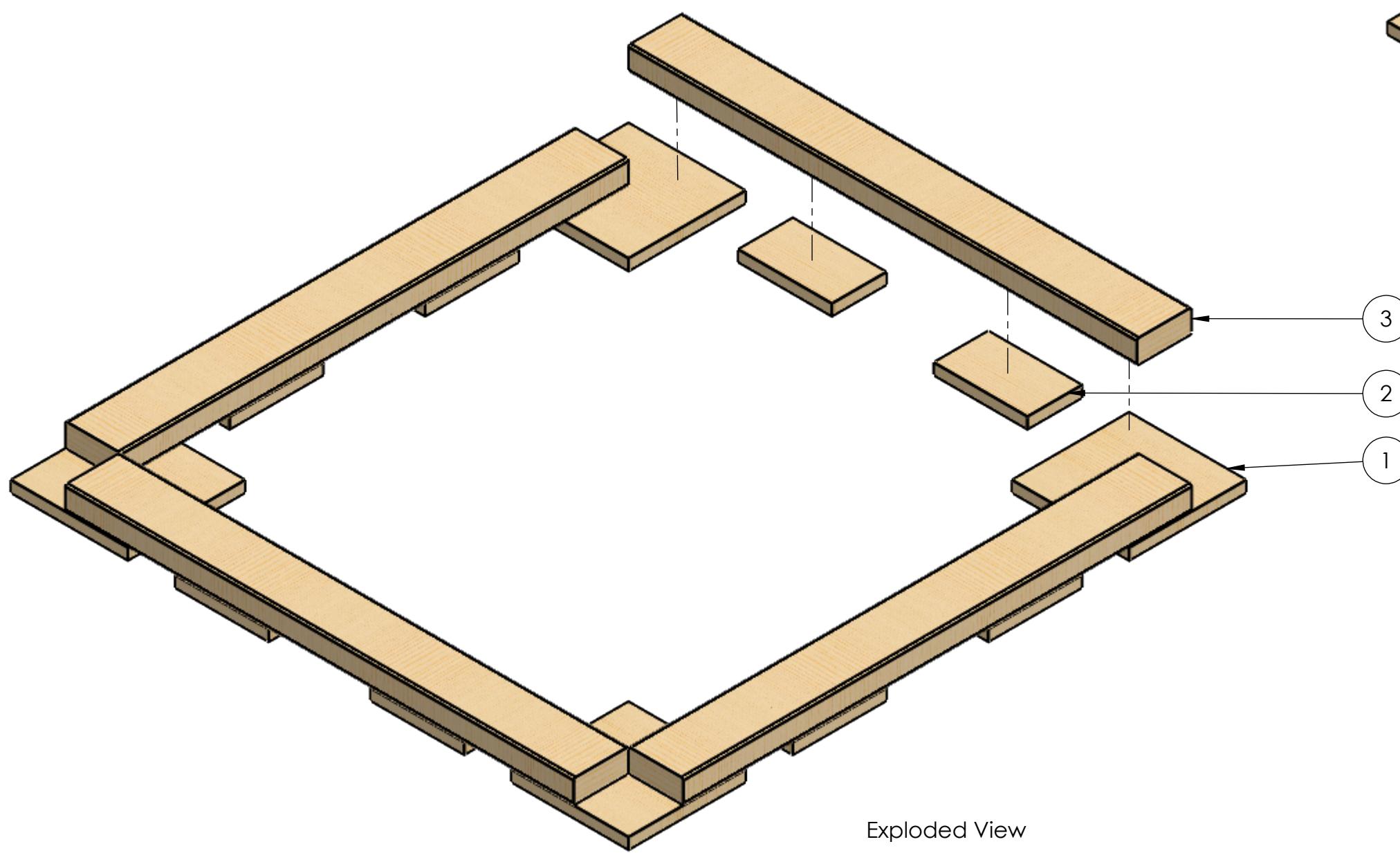
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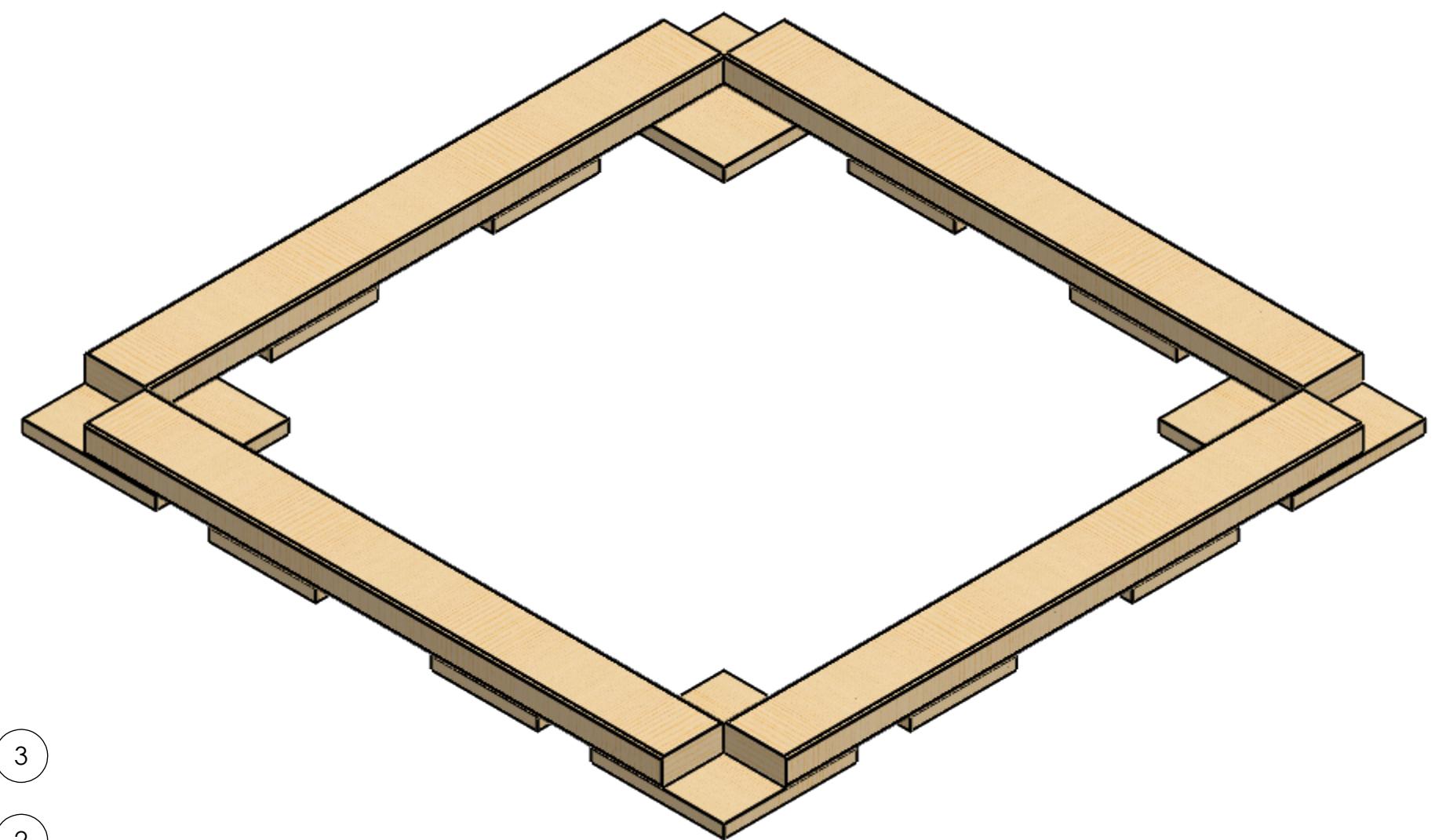
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A

A



Exploded View



Hardware Needed:  
#8 x 2" Long Screw - Qty 58

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	TE-22005	Hub - Simple Build - Upper Hub Square Connection Plate	4
2	TE-22006	Hub - Simple Build - Upper Hub 2x4 Connection Plate	8
3	TE-22041	Hub - Simple Build - Upper Hub Base 2x4	4

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DO NOT SCALE DRAWING			SIZE	DWG. NO.	REV
			C	TE-22044	
			SCALE: 1:6	SHEET 1 OF 3	

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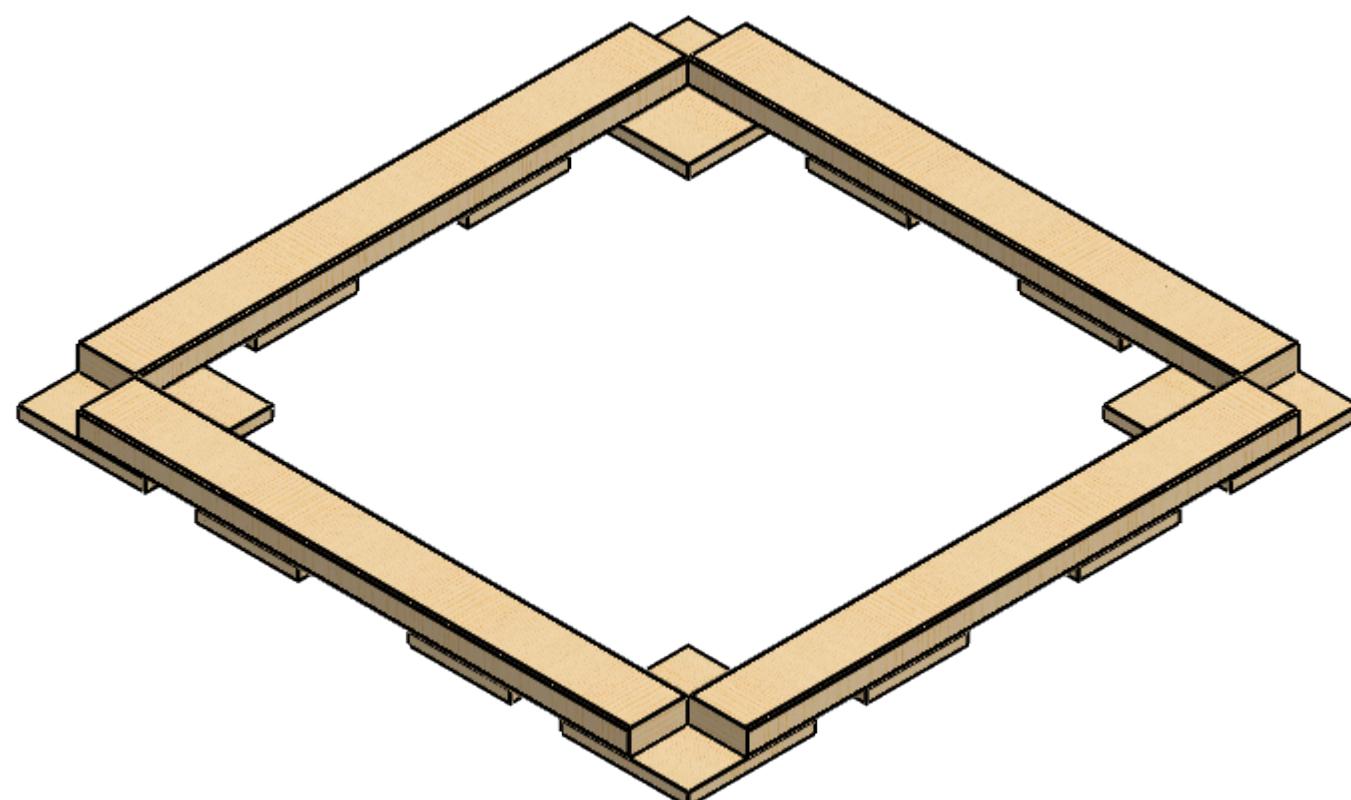
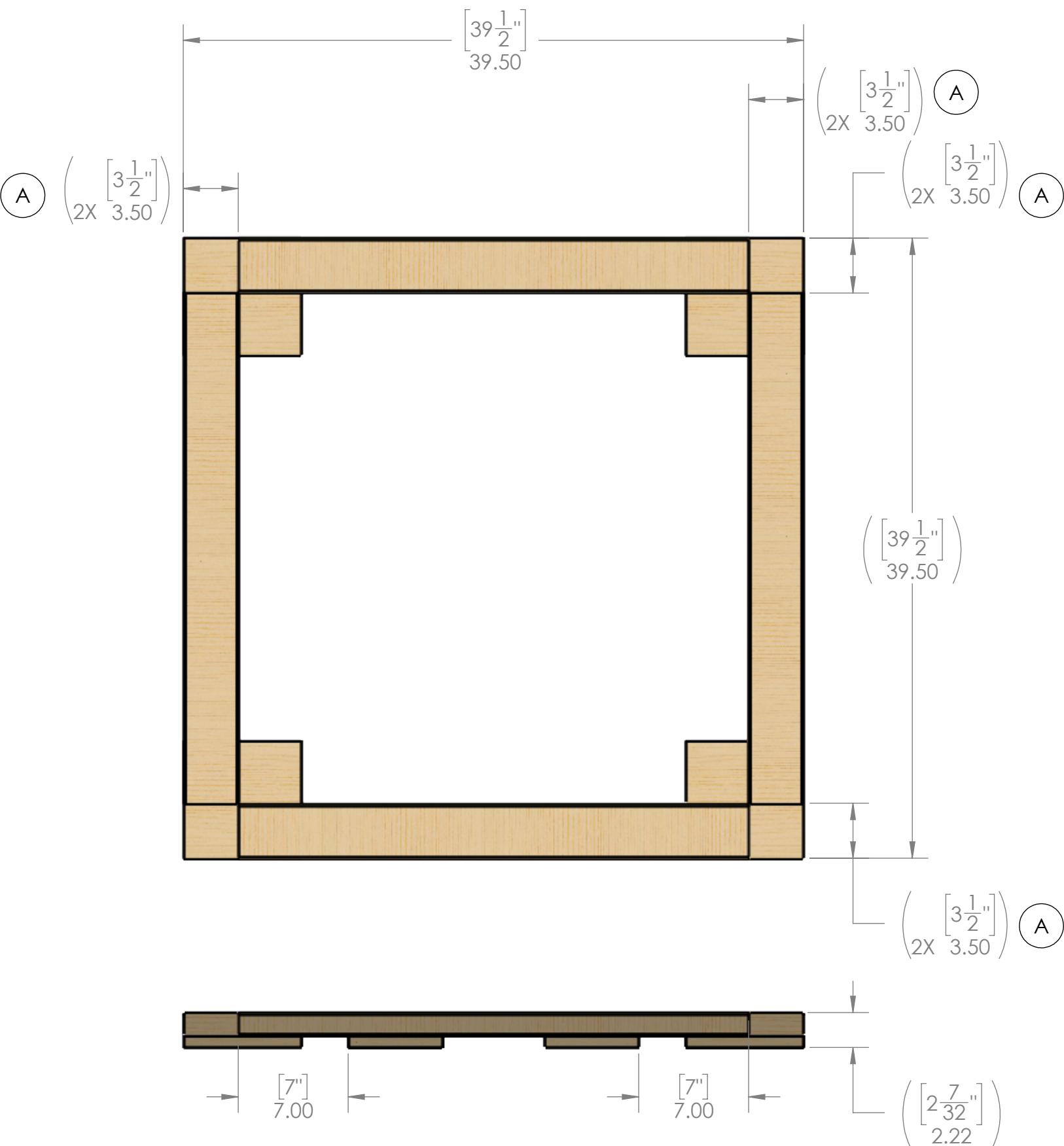
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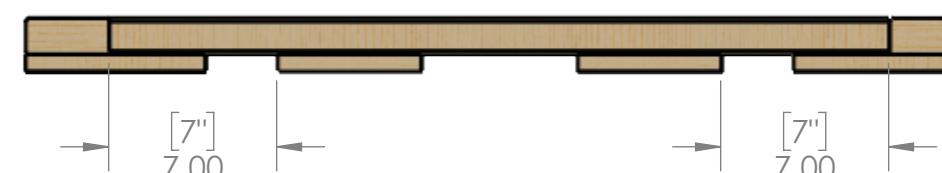
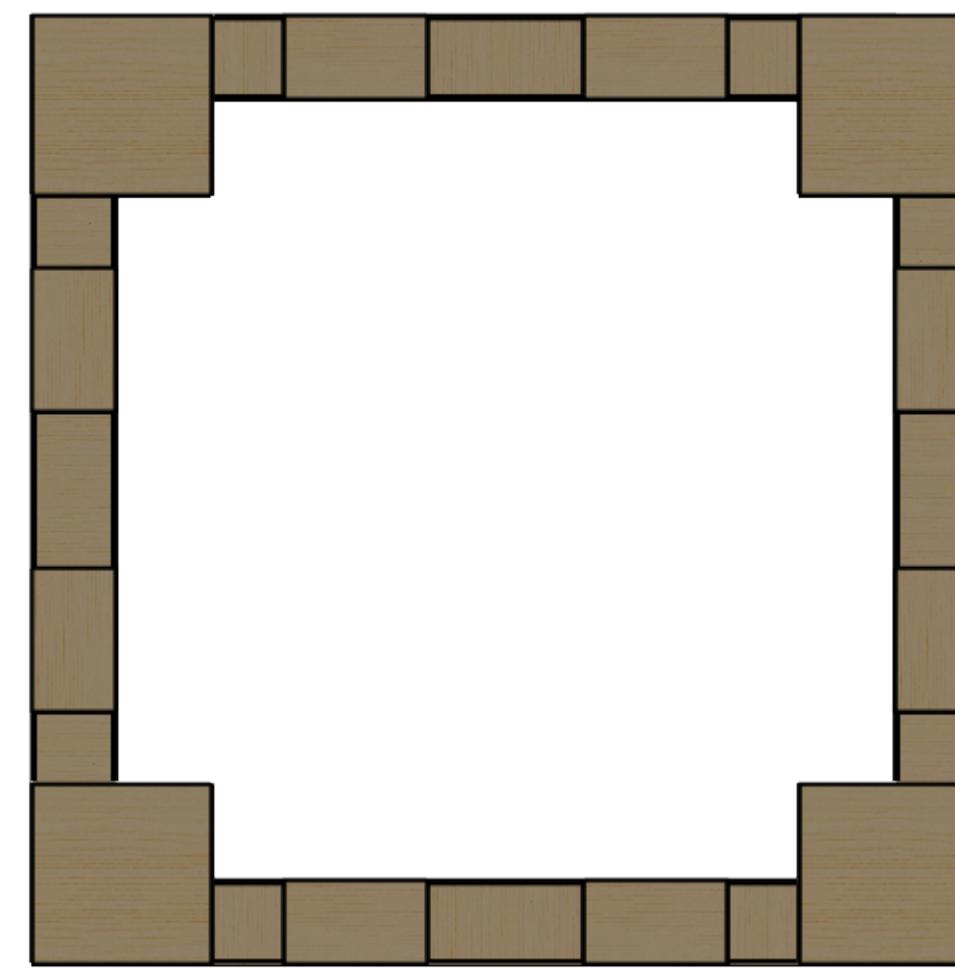
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1

D



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B

**Note:**

Dimensions with (A) indicate spacing for 4"x4" lumber from TE-22042. It is recommended to measure the cross section of TE-22042 and modify these dimensions as needed.

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DO NOT SCALE DRAWING			
<b>FIRST ROBOTICS COMPETITION</b>			
<b>SOLIDWORKS</b> Modeling Solutions Partner			
TITLE: Hub - Simple Build - Upper Hub Base Top Assembly			
SIZE DWG. NO. REV			
<b>C</b> TE-22044			
SCALE: 1:8 SHEET 2 OF 3			

4

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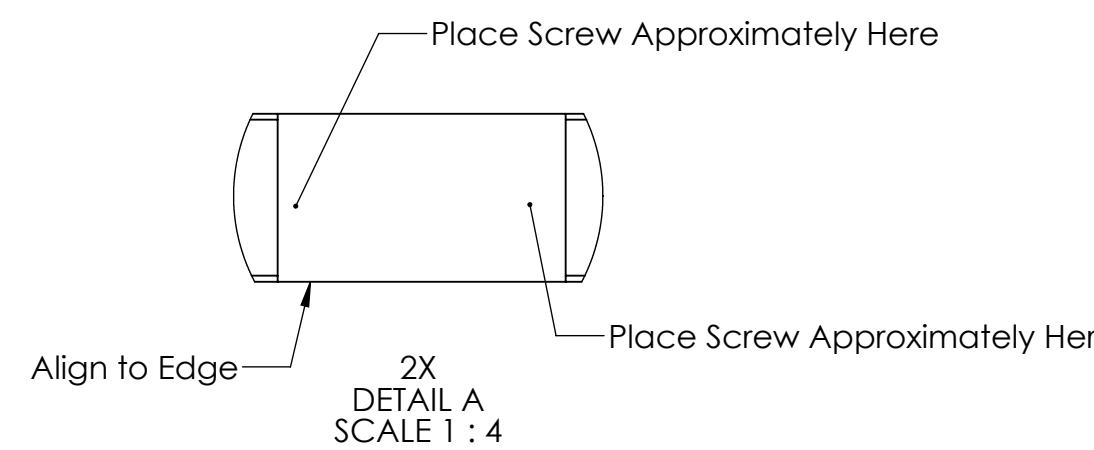
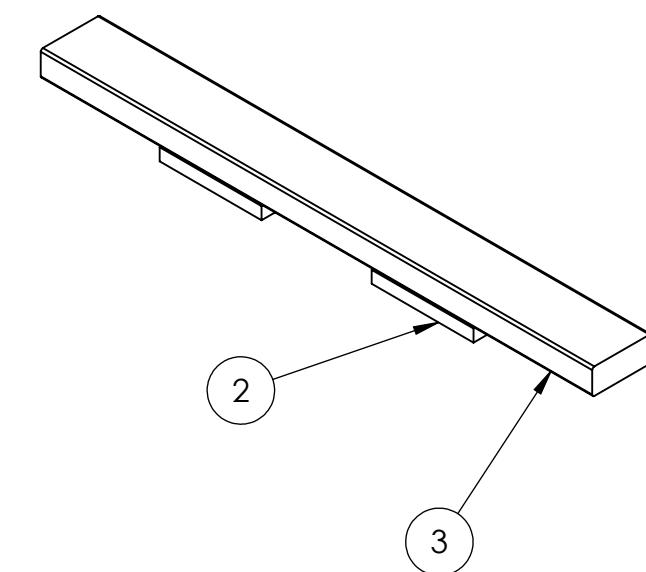
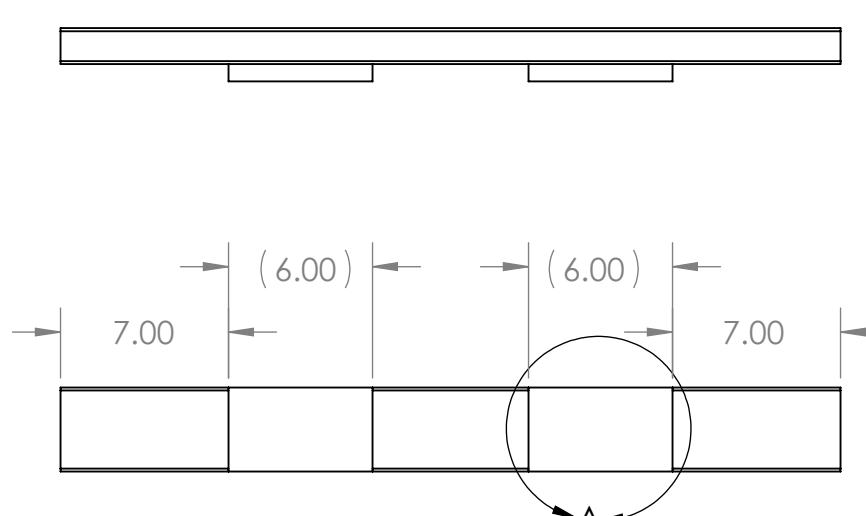
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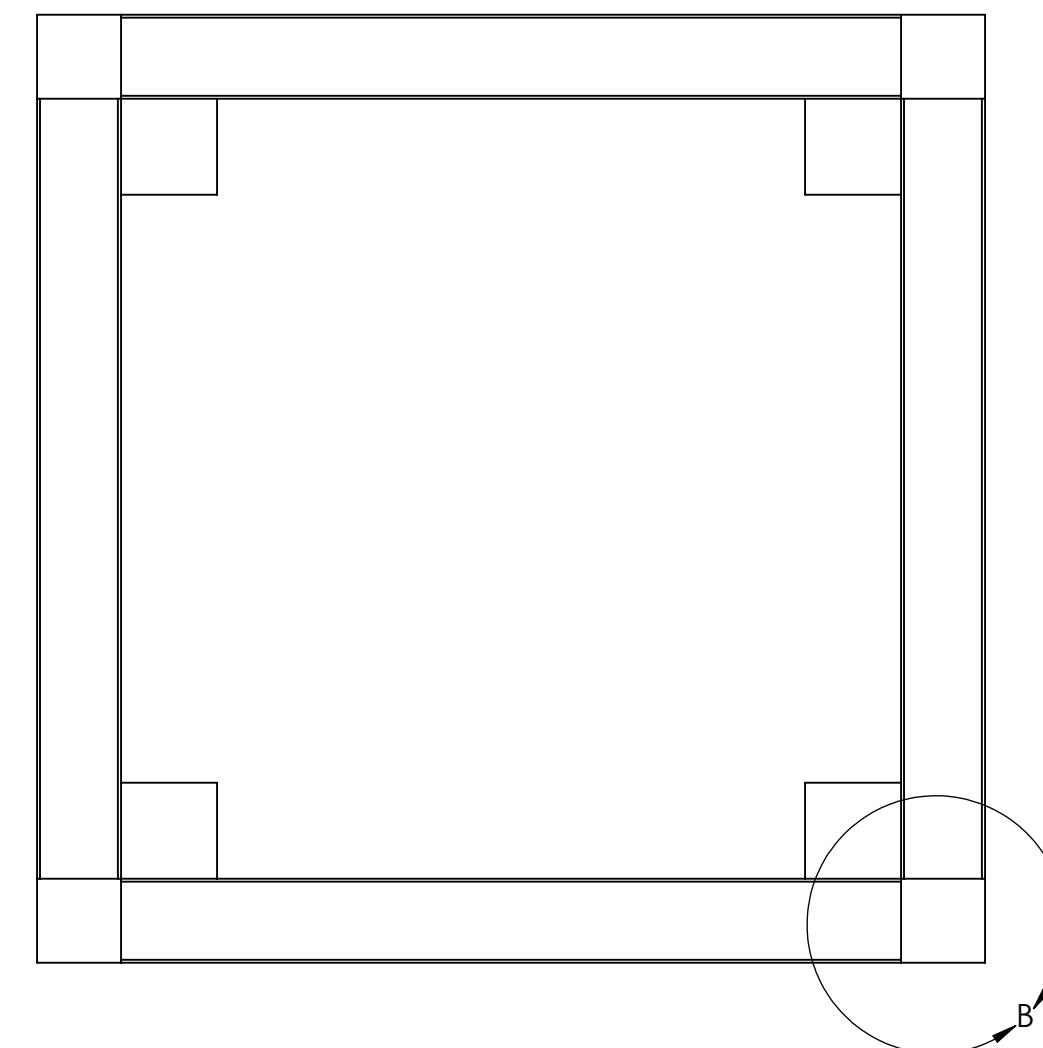
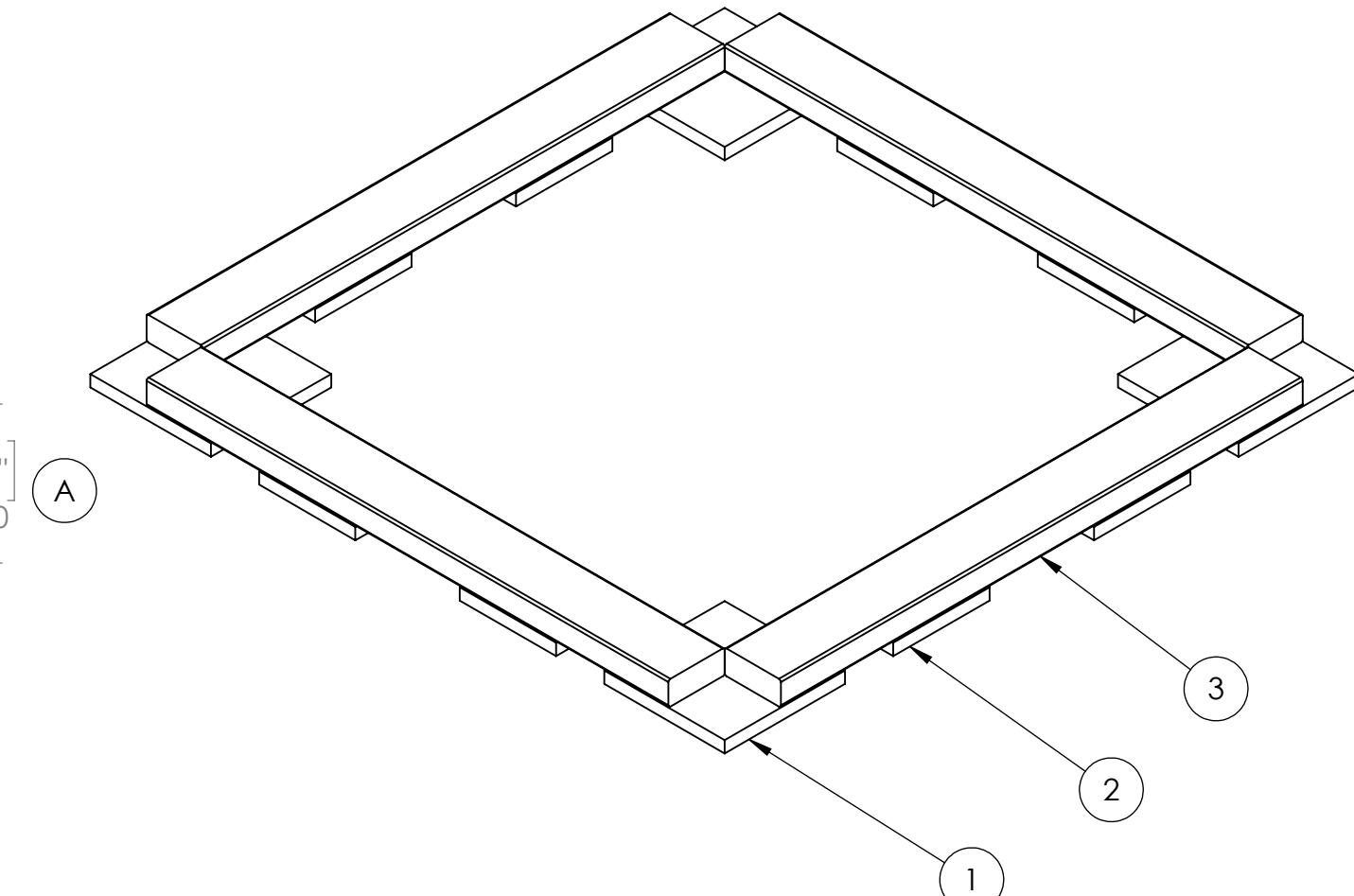
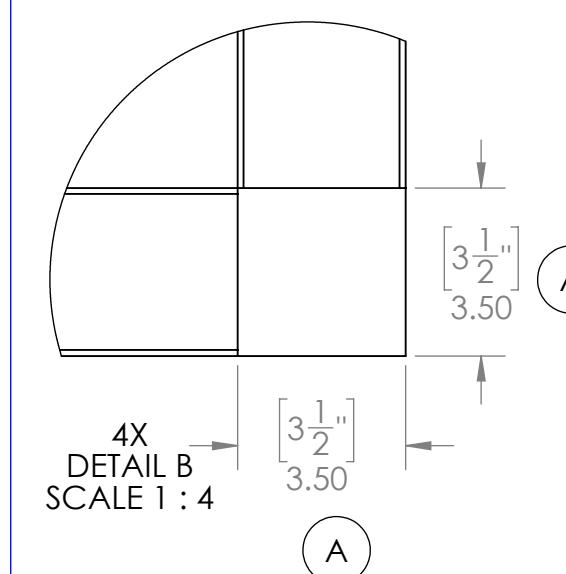
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Step 1



1. Align 2x (2) on (3), as shown.
2. Connect using 2" long screws. It is recommended to use x2 screws per (2) and locate them as shown above. Keep center of (2) clear of screws.
3. Repeat until you have a total of 4 assemblies.

Step 2



1. Align 4x (1) to the x4 Step 1 assemblies, as shown.

Dimensions with (A) indicate spacing for 4"x4" lumber from TE-22042. It is recommended to measure the cross section of TE-22042 and modify these dimensions as needed.

2. Connect using 2" long screws. It is recommended to use x8 screws per (2), x4 into each end.

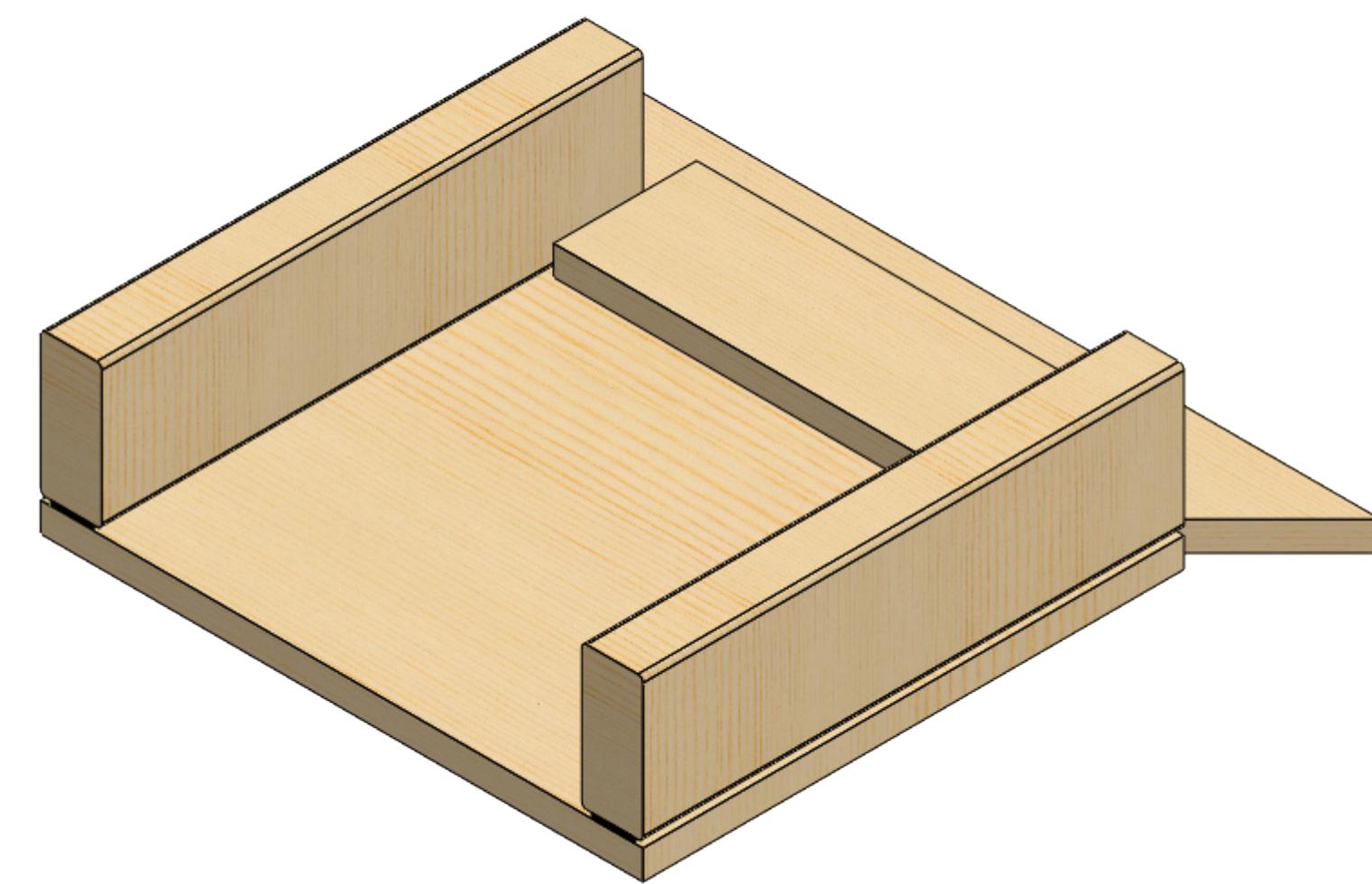
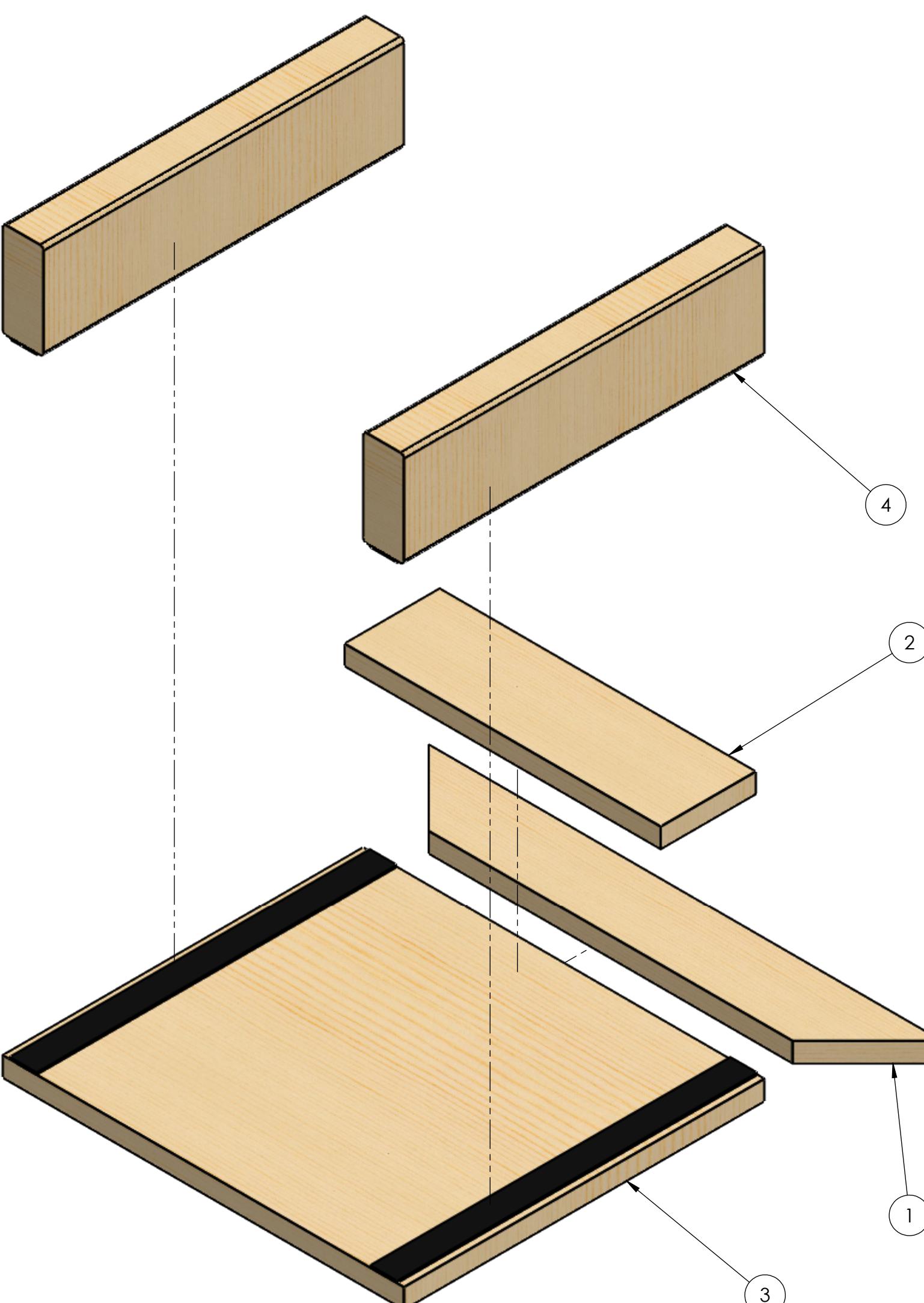
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FIRST ROBOTICS COMPETITION			
SOLIDWORKS Modeling Solutions Partner			
TITLE:	Hub - Simple Build - Upper Hub Base Top Assembly		
SIZE	DWG. NO.	REV	
C	TE-22044		
SCALE: 1:8	SHEET 3 OF 3		

4

3

2

1



Hardware Needed:  
#8 x 1.25" Long Screw - Qty 8

ITEM NO.	PART NUMBER	DESCRIPTION	
1	TE-22052	HUB - Simple Build - Lower Exit Base Back	1
2	TE-22053	HUB - Simple Build - Lower Exit Base Connection	1
3	TE-22055	HUB - Simple Build - Lower Exit Base Front with Loop Assembly	1
4	TE-22056	HUB - Simple Build - Lower Exit 2x4 with Hook Assembly	2

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			DRAWN	KAMC	12/30/2021	
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DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL $\pm 1/16$ ANGULAR: MACH $\pm 1^\circ$ BEND $\pm 1^\circ$ TWO PLACE DECIMAL $\pm .13$ THREE PLACE DECIMAL $\pm .125$			TITLE: <b>Hub - Simple Build - Lower Exit Assembly</b>			
MATERIAL/FINISH:			SIZE	DWG. NO.	REV	
			C	TE-22050		
COMMENTS: REMOVE ALL BURRS AND SHARP EDGES.			SCALE: 1:3	SHEET 1 OF 3		
DO NOT SCALE DRAWING						

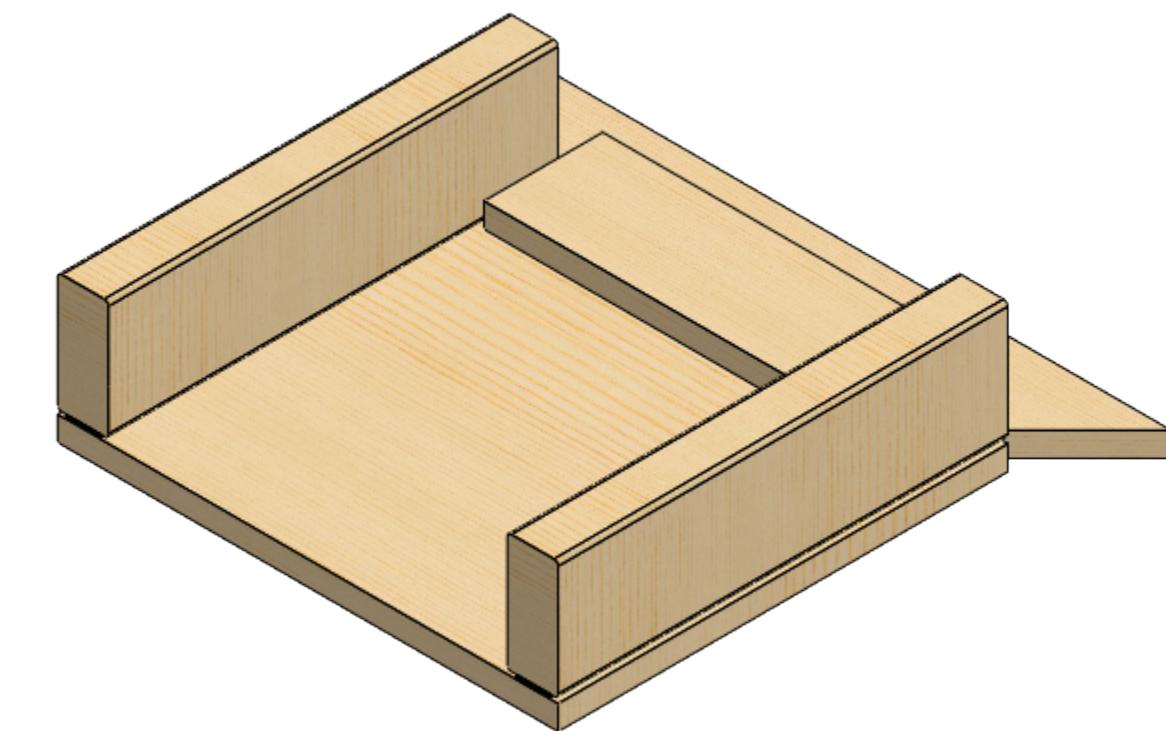
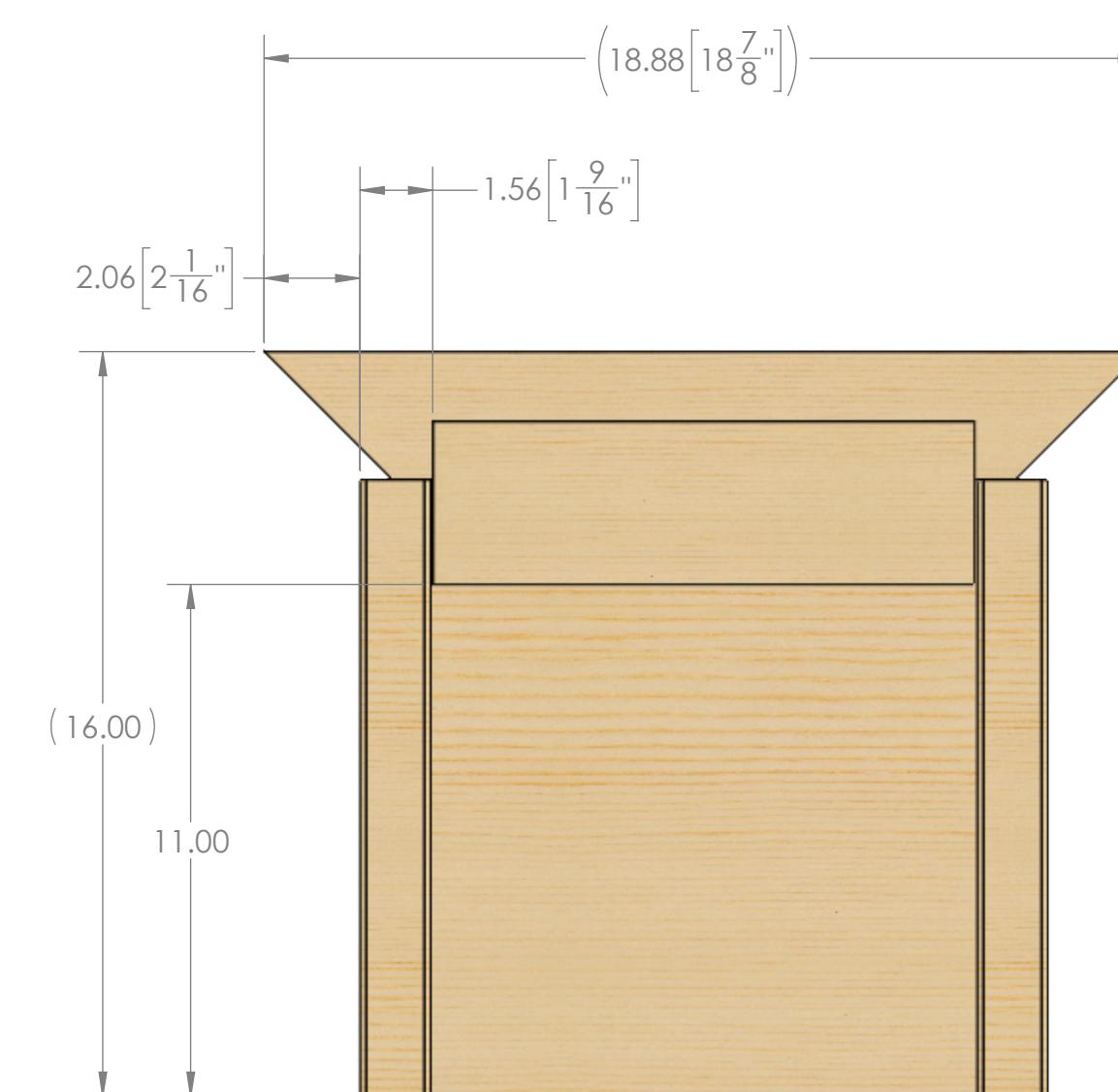
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UNLESS OTHERWISE SPECIFIED:	TEAM	NAME	DATE
DIMENSIONS ARE IN INCHES	DRAWN	KAMC	12/30/2021
TOLERANCES: FRACTIONAL $\pm 1/16$ ANGULAR: MACH $\pm 1^\circ$ BEND $\pm 1^\circ$			
TWO PLACE DECIMAL $\pm .13$ THREE PLACE DECIMAL $\pm .125$			
MATERIAL/FINISH:	PROPRIETARY AND CONFIDENTIAL	THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF FIRST®. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF FIRST® IS PROHIBITED.	
COMMENTS:	REMOVE ALL BURRS AND SHARP EDGES.		
DO NOT SCALE DRAWING	SIZE	DWG. NO.	REV
	C	TE-22050	
	SCALE: 1:4	SHEET 2 OF 3	

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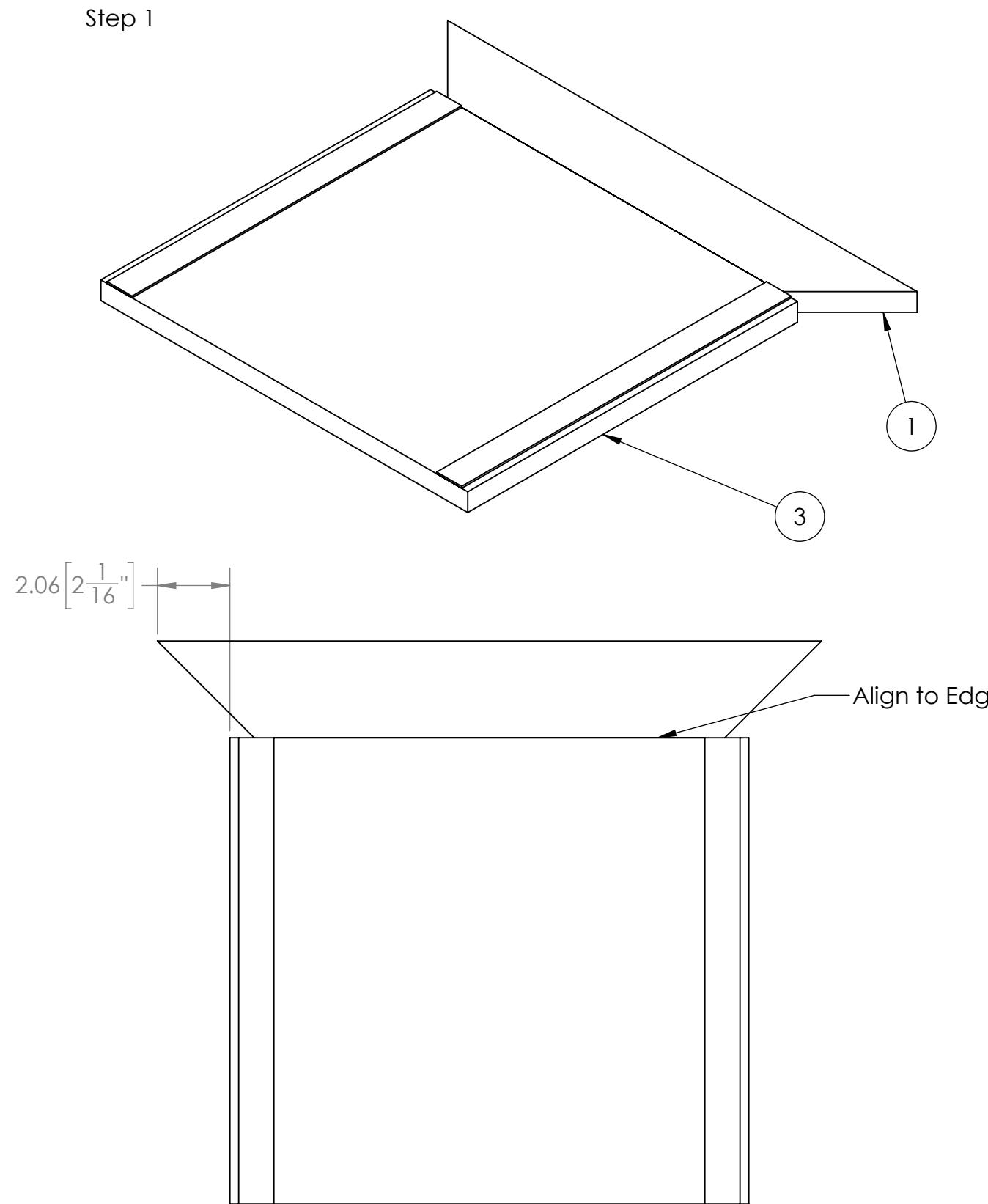
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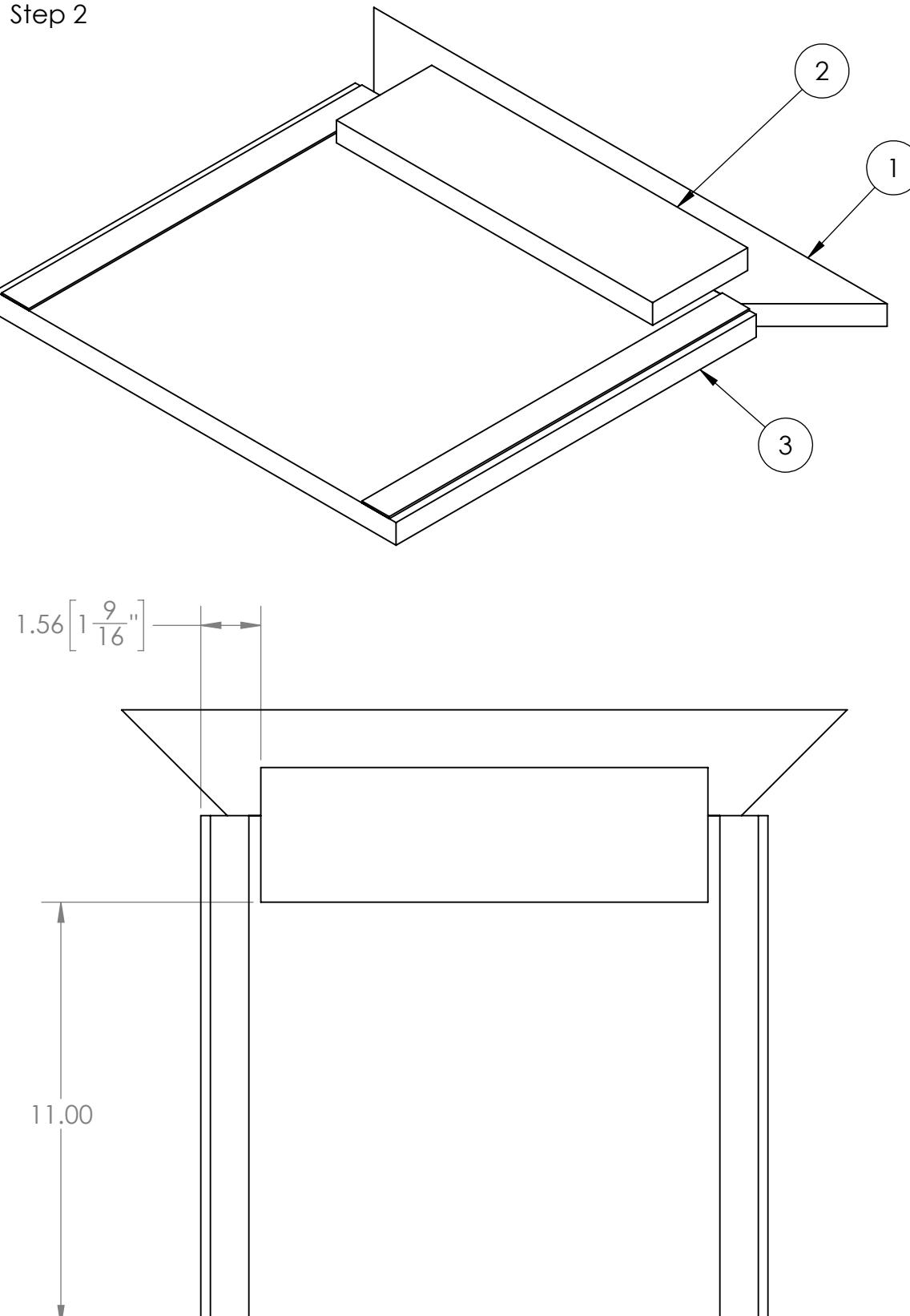
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Step 1



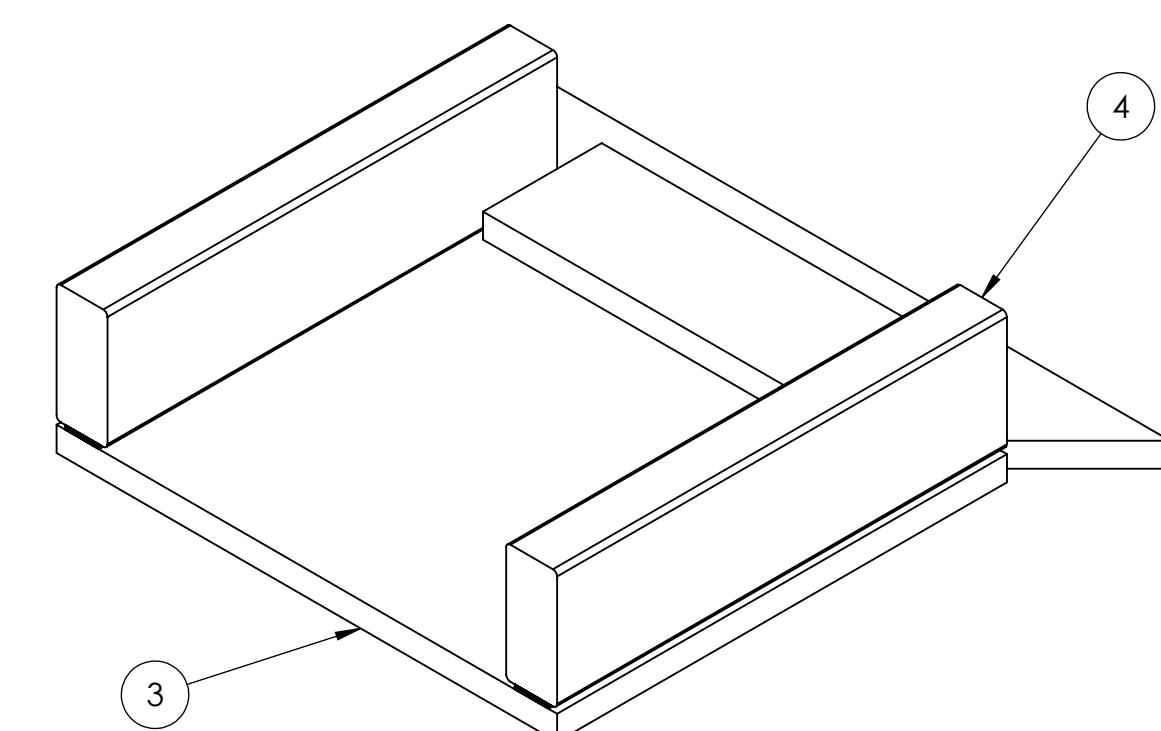
1. Align (3) to (1), as shown. Connection will happen in the next step.

Step 2



1. Align (2) to Step 1, as shown.
2. Connect using 1.25" Long Screws. It is recommended to use 8x screws, 4x into (3) and 4x into (1).

Step 3



1. Add 2x (4) to hook on (3), as shown.

UNLESS OTHERWISE SPECIFIED:

DIMENSIONS ARE IN INCHES

TOLERANCES:

FRACTIONAL  $\pm 1/16$ ANGULAR: MACH  $\pm 1^\circ$  BEND  $\pm 1^\circ$ TWO PLACE DECIMAL  $\pm .13$ THREE PLACE DECIMAL  $\pm .125$ 

MATERIAL/FINISH:

DO NOT SCALE DRAWING

TEAM \_\_\_\_\_ NAME \_\_\_\_\_ DATE \_\_\_\_\_

DRAWN KAMC 12/30/2021

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**COMMENTS:**

REMOVE ALL BURRS AND SHARP EDGES.

**FIRST<sup>®</sup> ROBOTICS COMPETITION****SOLIDWORKS**  
Modeling Solutions Partner

TITLE: Hub - Simple Build - Lower Exit Assembly

SIZE DWG. NO. REV

**C** TE-22050

SCALE: 1:4 SHEET 3 OF 3

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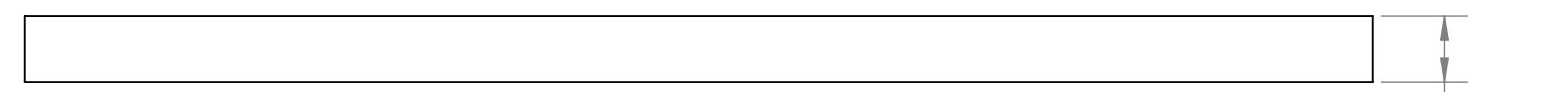
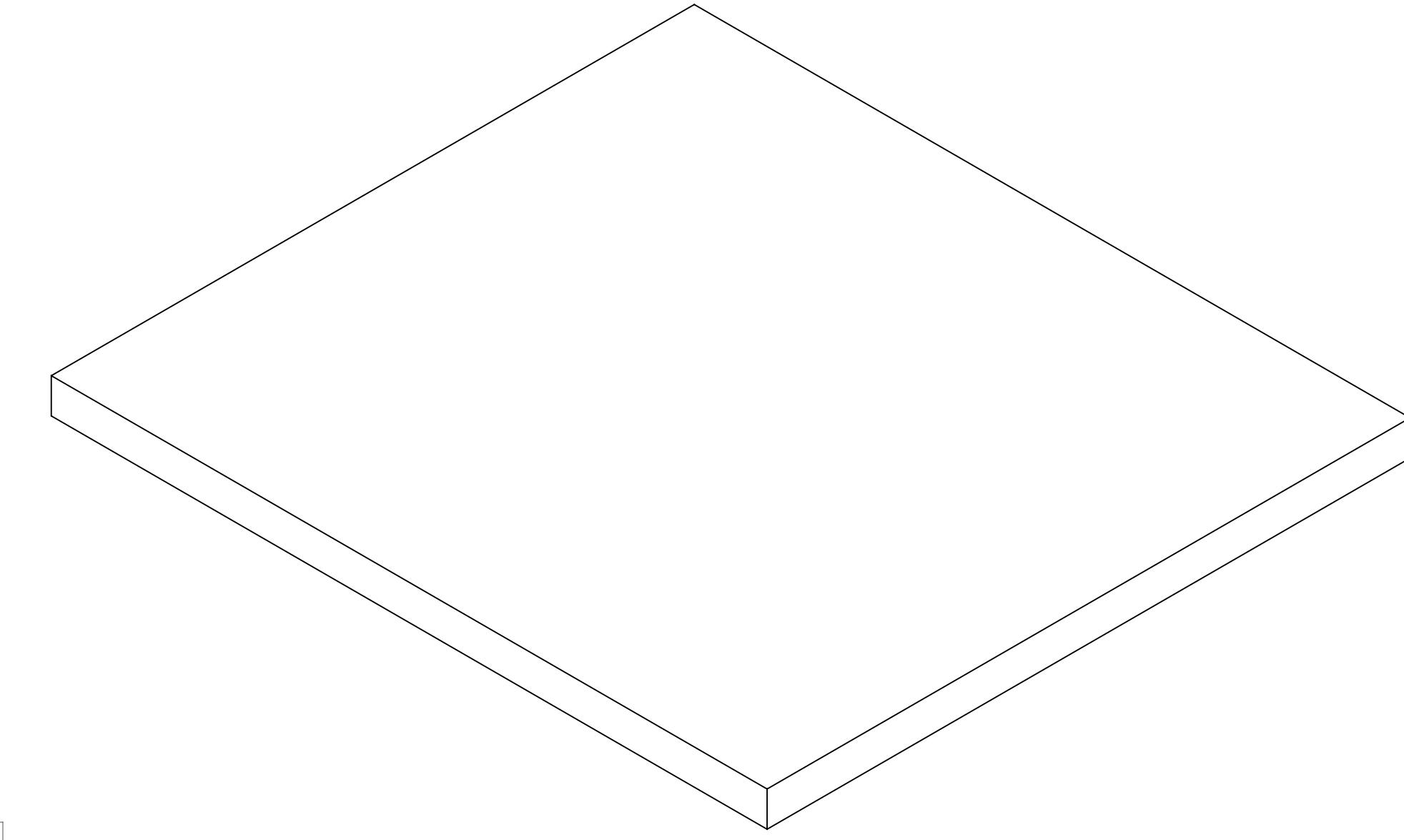
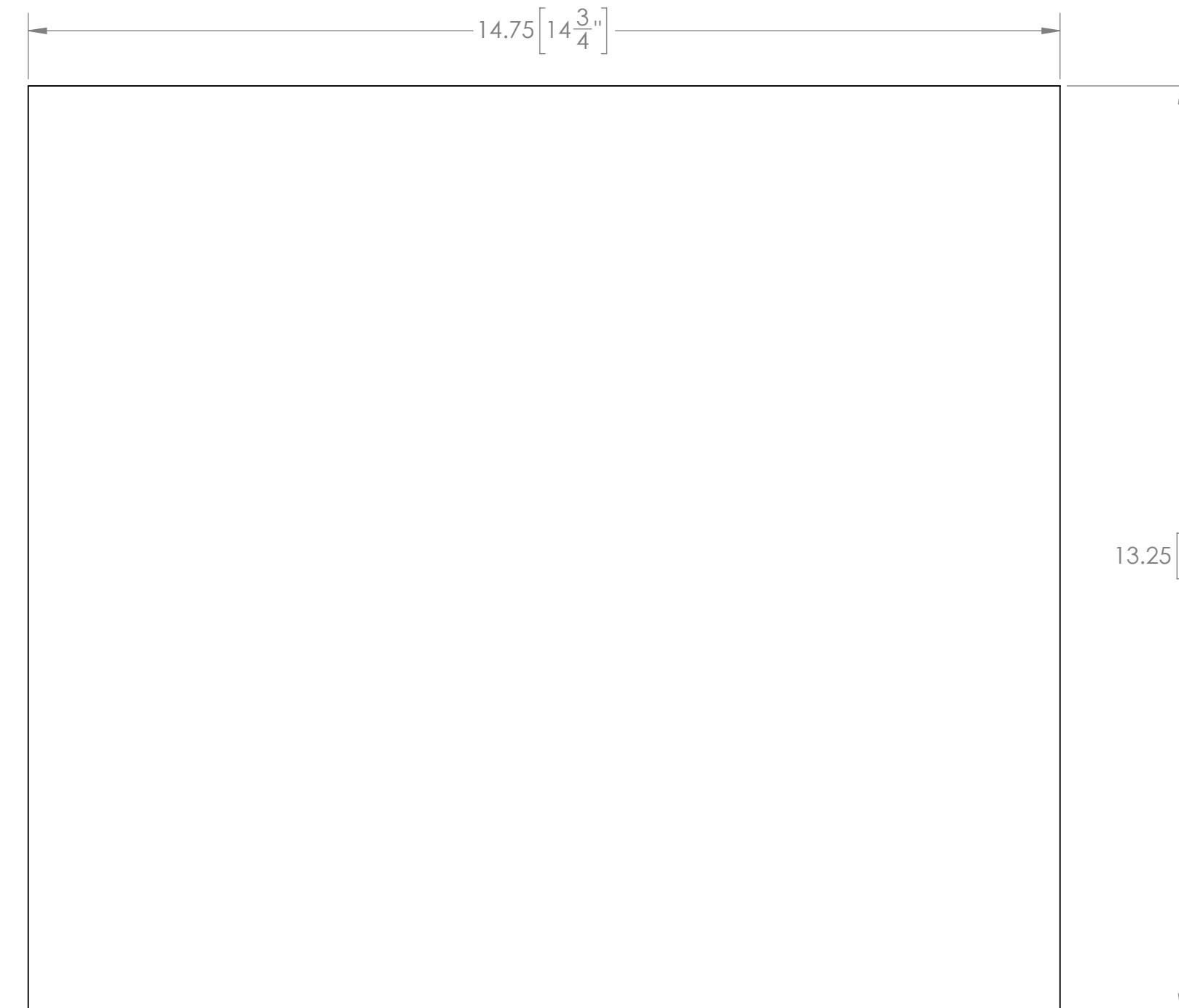
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DRAWN	KAMC	12/29/2021	
<b>PROPRIETARY AND CONFIDENTIAL</b>			
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MATERIAL/FINISH:	SIZE	DWG. NO.	REV
3/4" Plywood	C	TE-22051	
<b>COMMENTS:</b> REMOVE ALL BURRS AND SHARP EDGES.			
DO NOT SCALE DRAWING	SCALE: 1:2	SHEET 1 OF 1	

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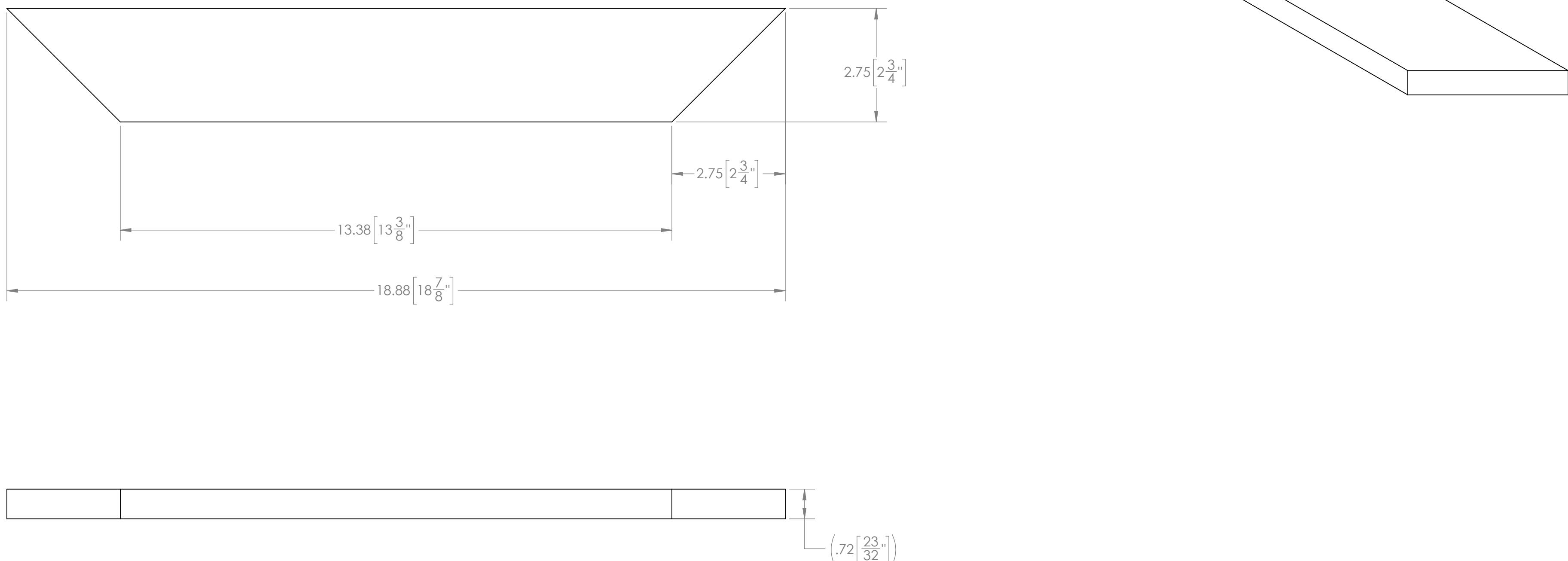
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DRAWN	KAMC	12/29/2021	
<b>PROPRIETARY AND CONFIDENTIAL</b>			
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MATERIAL/FINISH:	SIZE	DWG. NO.	REV
3/4" Plywood	C	TE-22052	
<b>COMMENTS:</b> REMOVE ALL BURRS AND SHARP EDGES.			
DO NOT SCALE DRAWING	SCALE: 1:2	SHEET 1 OF 1	

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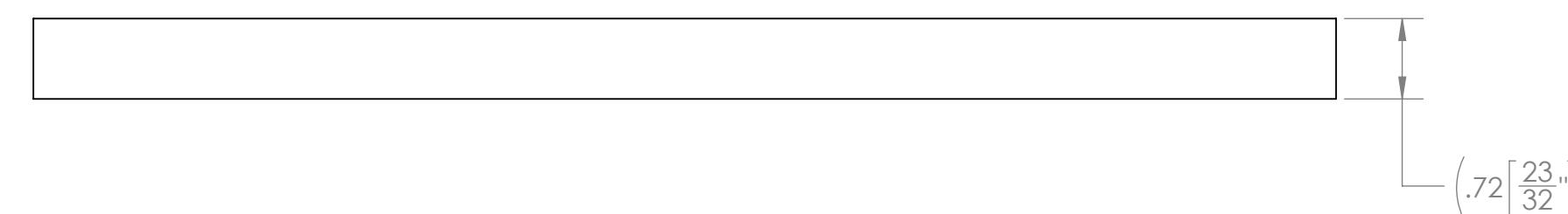
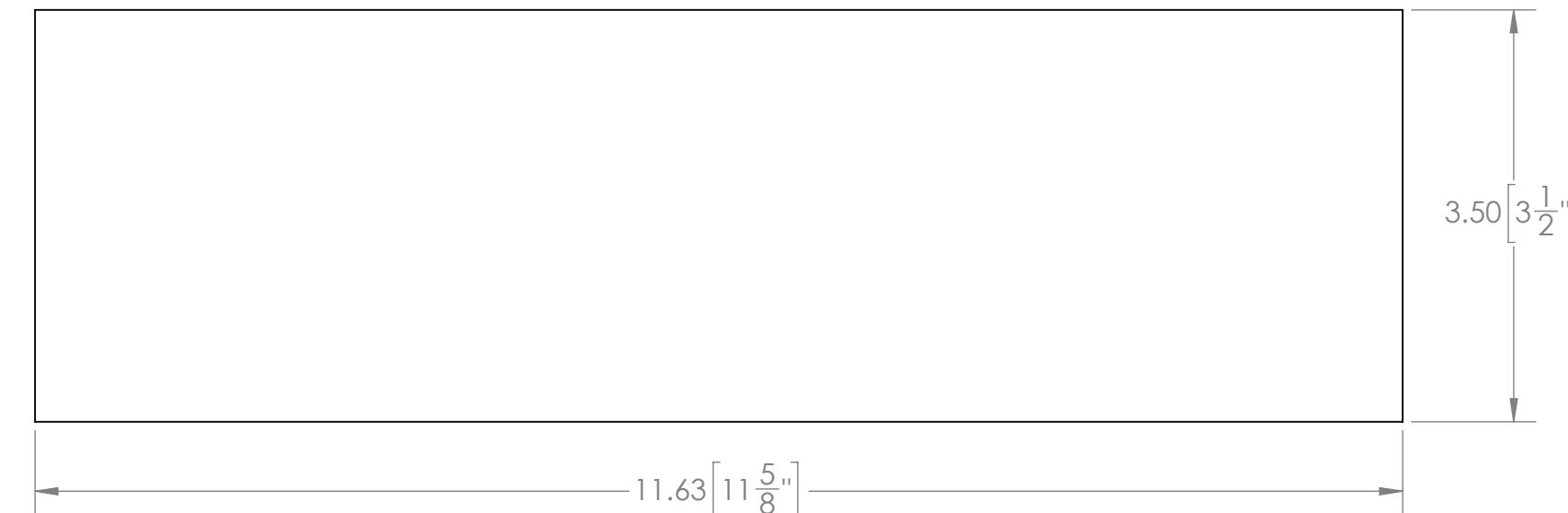
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DRAWN	KAMC	12/29/2021	
<b>PROPRIETARY AND CONFIDENTIAL</b>			
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MATERIAL/FINISH:	SIZE	DWG. NO.	REV
3/4" Plywood	C	TE-22053	
<b>COMMENTS:</b> REMOVE ALL BURRS AND SHARP EDGES.			
DO NOT SCALE DRAWING		SCALE: 2:3	SHEET 1 OF 1

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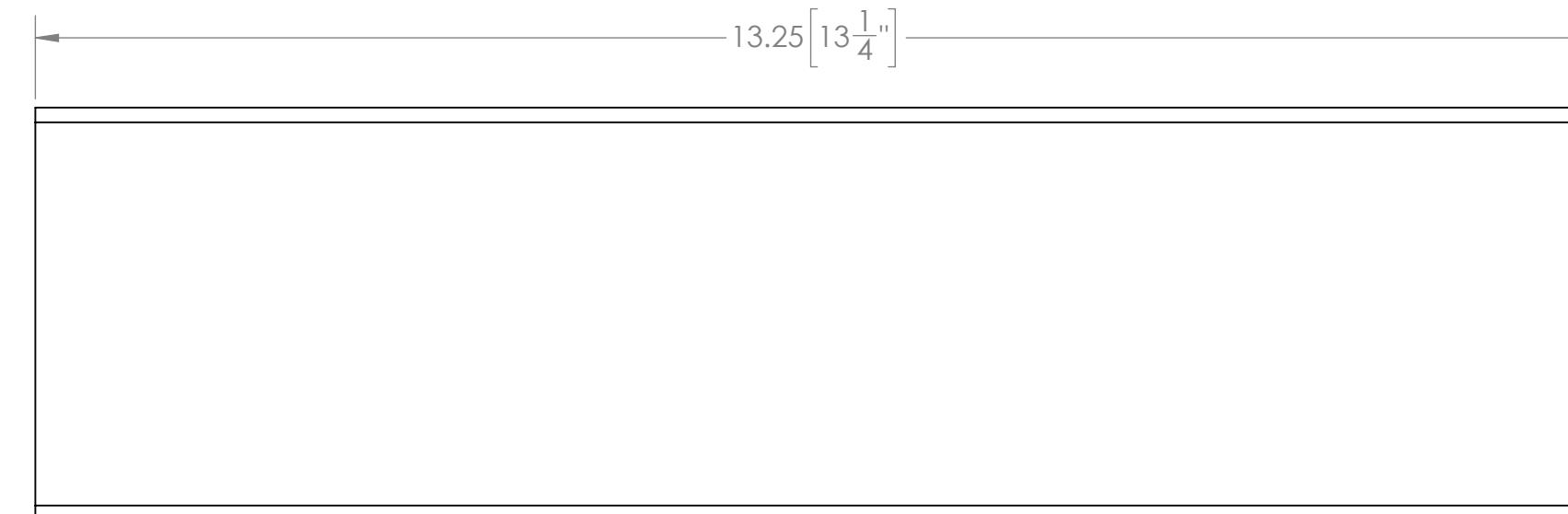
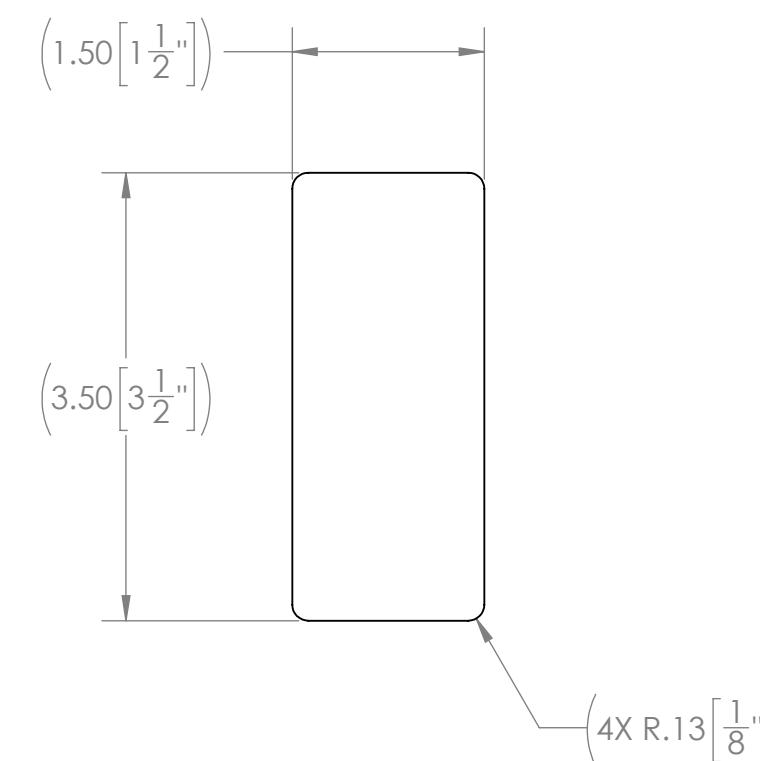
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UNLESS OTHERWISE SPECIFIED:	TEAM	NAME	DATE
DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL $\pm 1/16$ ANGULAR: MACH $\pm 1^\circ$ BEND $\pm 1^\circ$ TWO PLACE DECIMAL $\pm .13$ THREE PLACE DECIMAL $\pm .125$	DRAWN	KAMC	12/29/2021
<b>PROPRIETARY AND CONFIDENTIAL</b>			
THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF FIRST®. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF FIRST® IS PROHIBITED.			
MATERIAL/FINISH: 2"x4" Lumber	SIZE	DWG. NO.	REV
COMMENTS: REMOVE ALL BURRS AND SHARP EDGES.	C	TE-22054	
DO NOT SCALE DRAWING	SCALE: 2:3	SHEET 1 OF 1	

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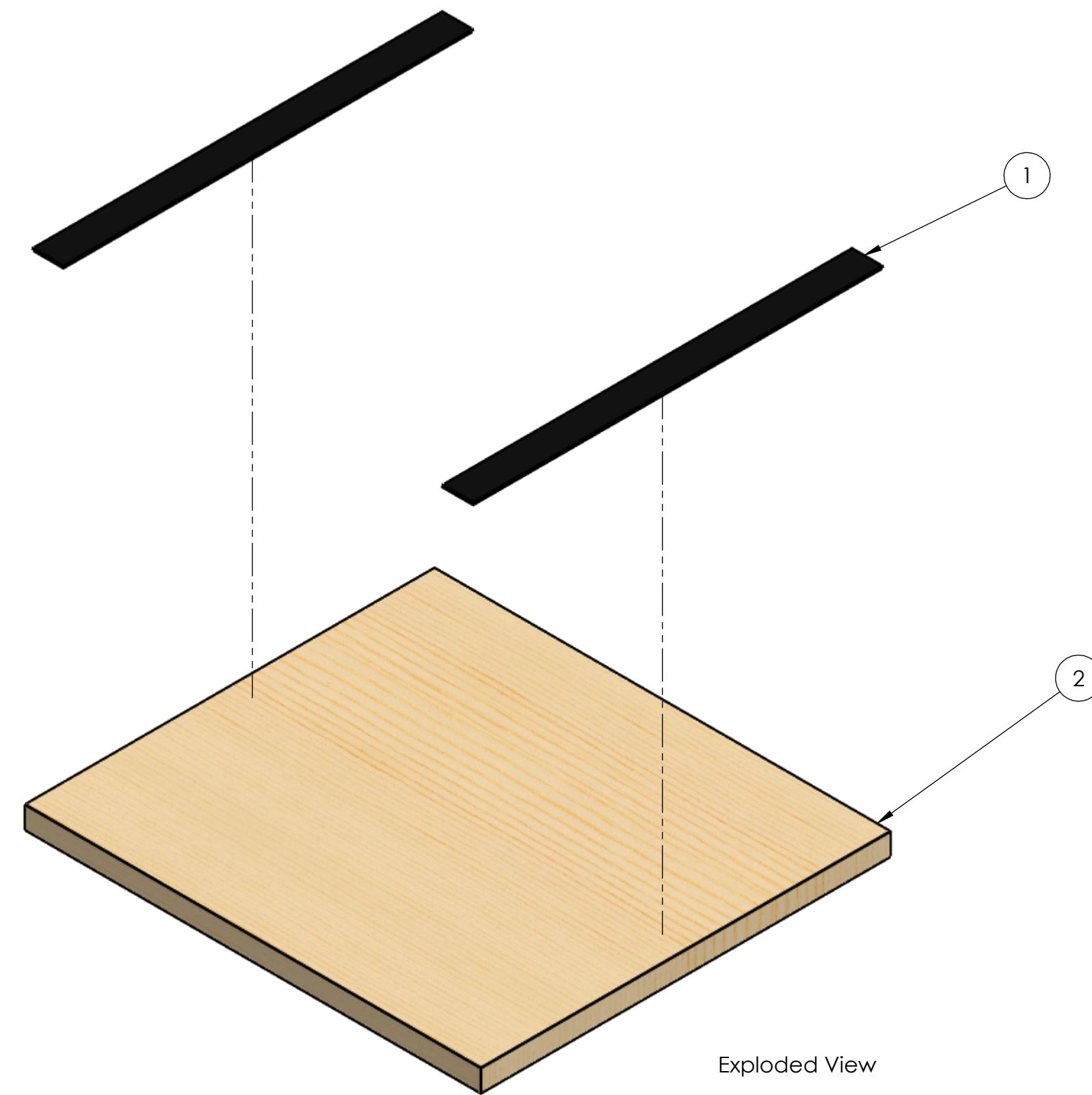
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Exploded View



Hardware Needed:  
Optional: Wood Staples

- Step 1**
1. Attach 2x (1) to (2) as shown using adhesive backing.
  2. Optional: Use wood staples to connect (1) to (2).

UNLESS OTHERWISE SPECIFIED:

DIMENSIONS ARE IN INCHES  
TOLERANCES:  
FRACTIONAL  $\pm 1/16$   
ANGULAR: MACH  $\pm 1^\circ$  BEND  $\pm 1^\circ$   
TWO PLACE DECIMAL  $\pm .13$   
THREE PLACE DECIMAL  $\pm .125$

MATERIAL/FINISH:

THE INFORMATION CONTAINED IN  
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PROHIBITED.

COMMENTS:  
REMOVE ALL BURRS AND SHARP  
EDGES.

DO NOT SCALE DRAWING

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	Loop_1_13.25	1" x 13.25" Loop, Adhesive Backed	2
2	TE-22051	HUB - Basic Build - Lower Exit Base Front	1



TITLE: HUB - Simple Build -  
Lower Exit Base Front  
with Loop Assembly

SIZE DWG. NO. REV

C TE-22055

SCALE: 1:3 SHEET 1 OF 2

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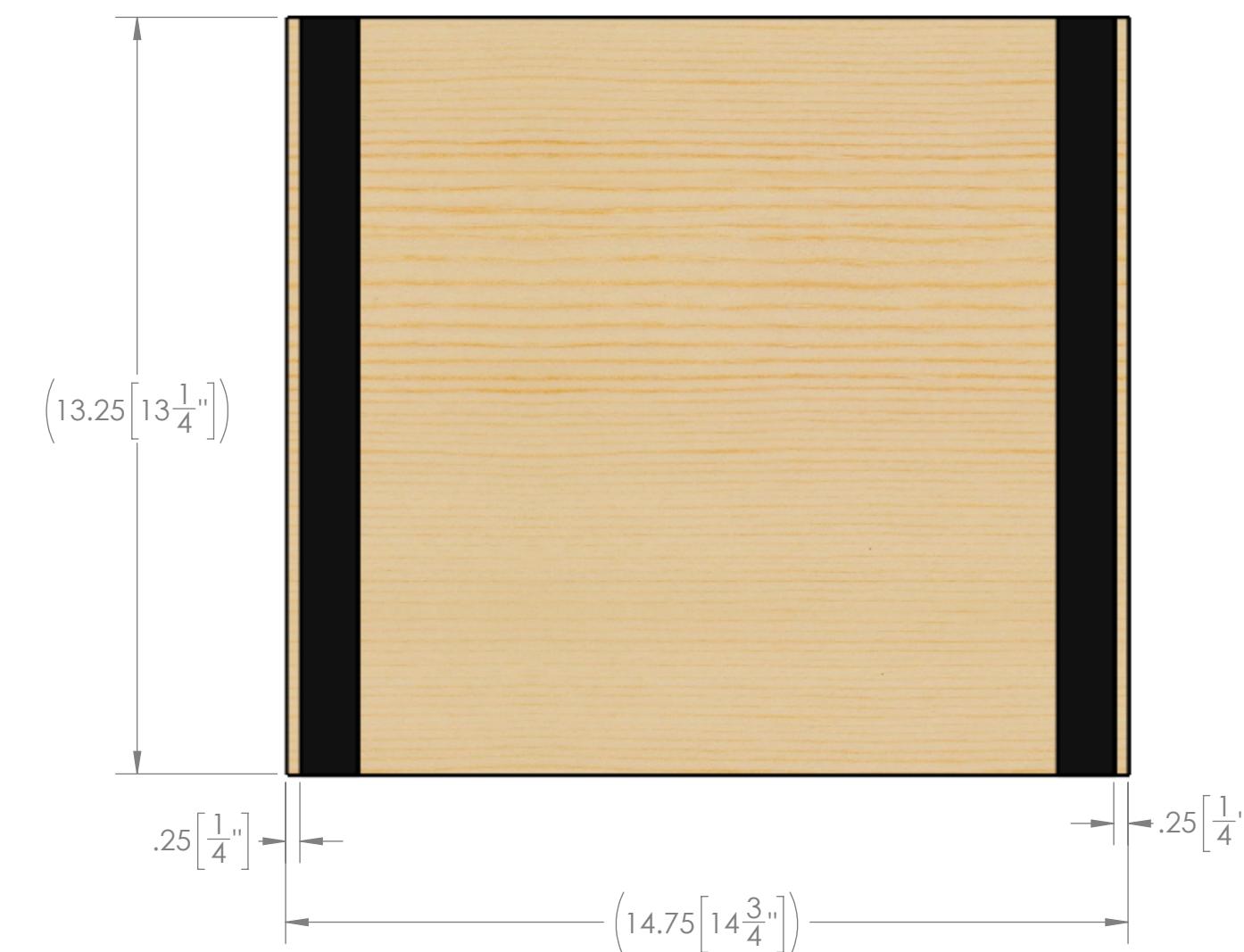
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UNLESS OTHERWISE SPECIFIED:	TEAM	NAME	DATE
DRAWN	KAMC	12/30/2021	
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<b>MATERIAL/FINISH:</b>			
<b>COMMENTS:</b> REMOVE ALL BURRS AND SHARP EDGES.			
DO NOT SCALE DRAWING			
 <b>FIRST ROBOTICS COMPETITION</b>  <b>TITLE:</b> HUB - Simple Build - Lower Exit Base Front with Loop Assembly <b>SIZE</b> DWG. NO. REV <b>C</b> TE-22055 <b>SCALE:</b> 1:3 <b>SHEET 2 OF 2</b>			

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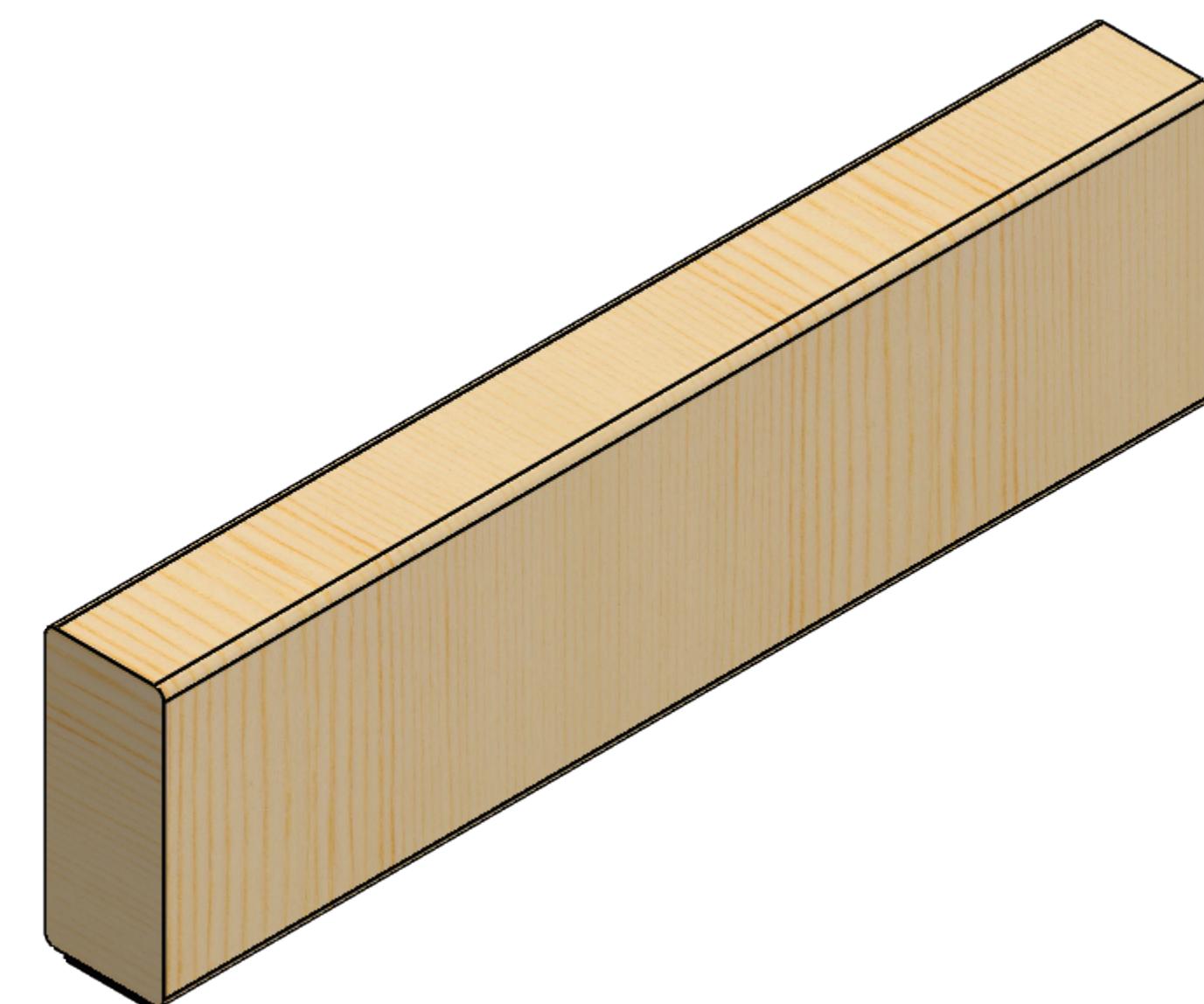
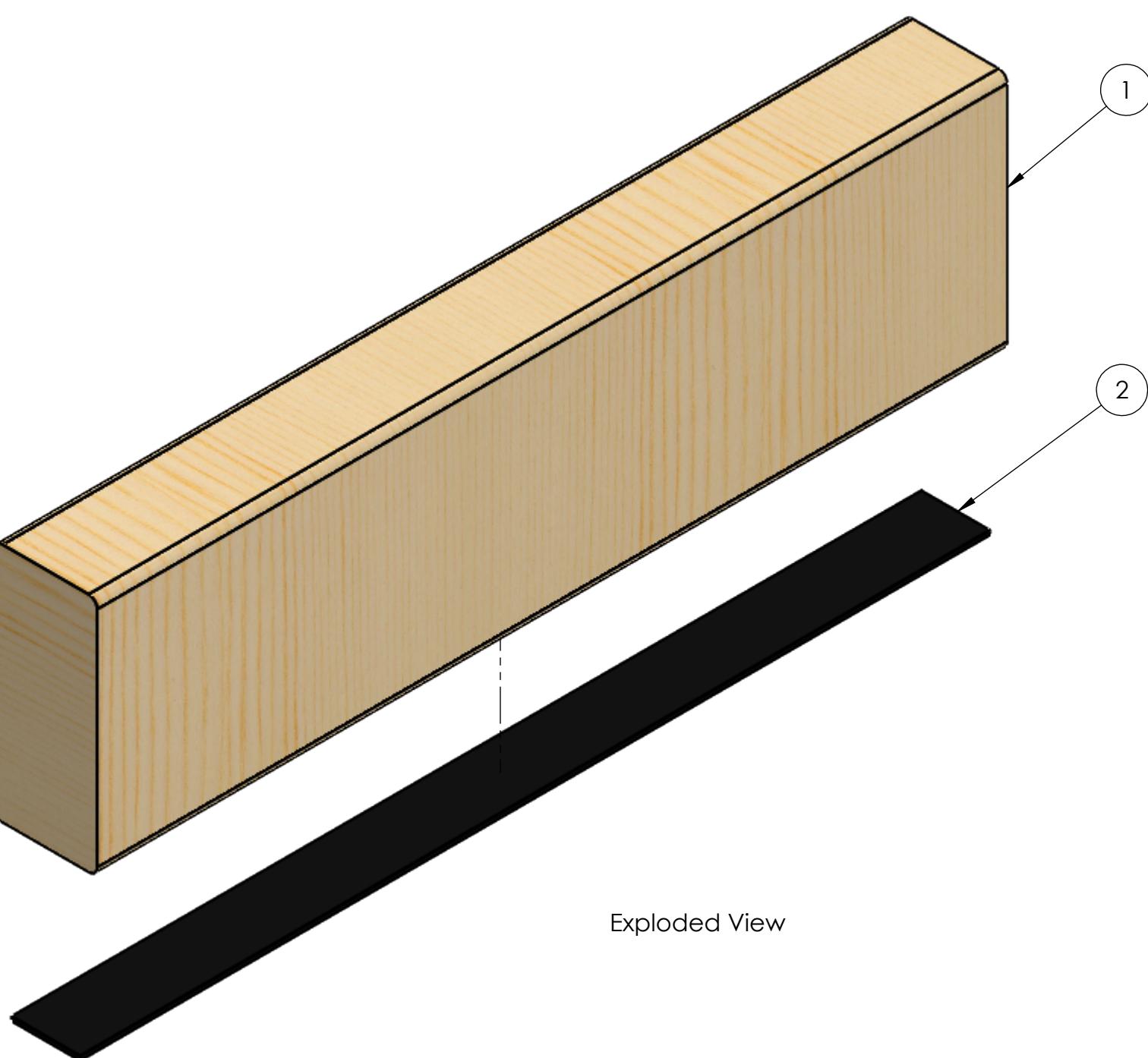
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Attach (2) to (1) as shown using adhesive backing.

Optional: Use wood staples to connect (2) to (1).

Hardware Needed:  
Optional: Wood Staples

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	TE-22054	HUB - Simple Build - Lower Exit 2x4	1
2	Hook_1_13.25	1" x 13" Hook, Adhesive Backed	1

UNLESS OTHERWISE SPECIFIED:

DIMENSIONS ARE IN INCHES  
TOLERANCES:  
FRACTIONAL  $\pm 1/16$   
ANGULAR: MACH  $\pm 1^\circ$  BEND  $\pm 1^\circ$   
TWO PLACE DECIMAL  $\pm .13$   
THREE PLACE DECIMAL  $\pm .125$

MATERIAL/FINISH:

DO NOT SCALE DRAWING

TEAM NAME DATE

DRAWN KAMC 12/30/2021



TITLE: HUB - Simple Build - Lower Exit 2x4 with Hook Assembly

SIZE DWG. NO. REV

C TE-22056

SCALE: 2:3 SHEET 1 OF 2

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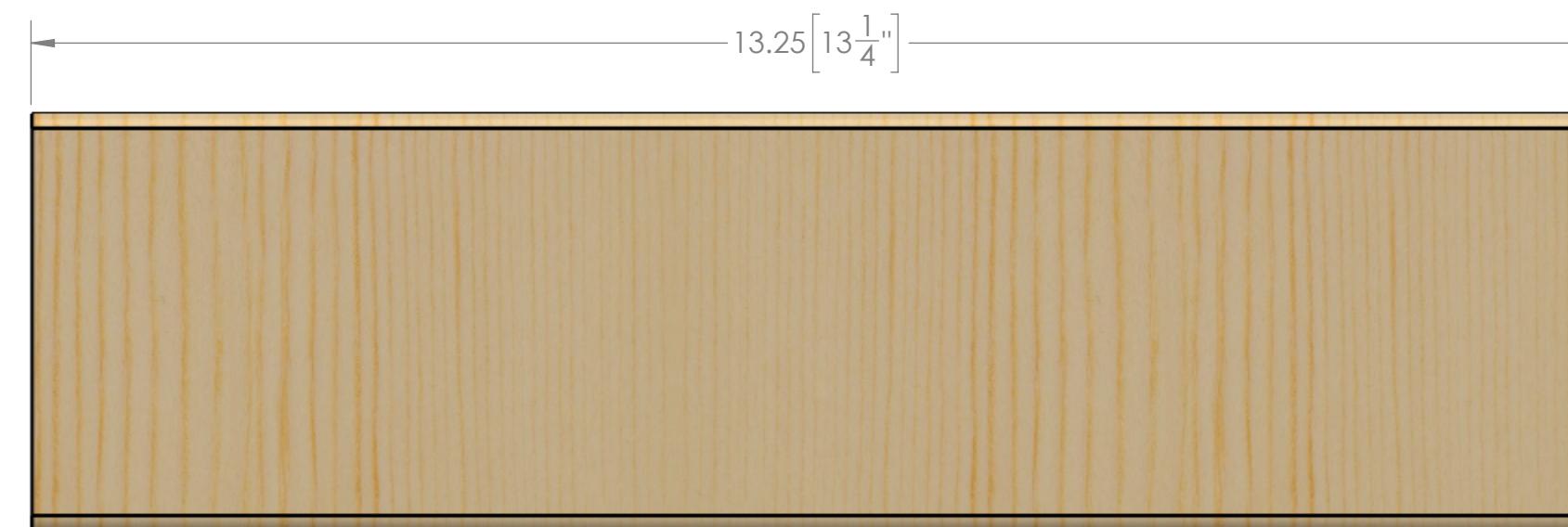
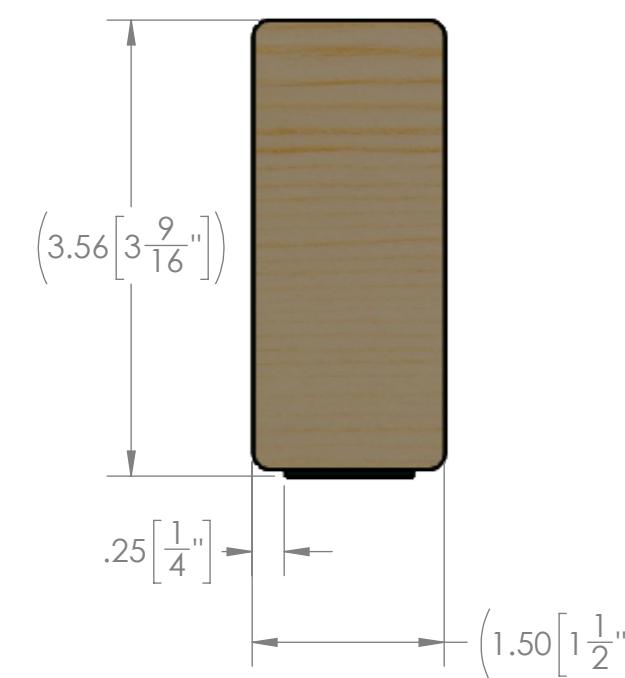
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MATERIAL/FINISH:	SIZE	DWG. NO.	REV
	C	TE-22056	
COMMENTS:		SCALE: 2:3	
REMOVE ALL BURRS AND SHARP EDGES.		SHEET 2 OF 2	
DO NOT SCALE DRAWING			

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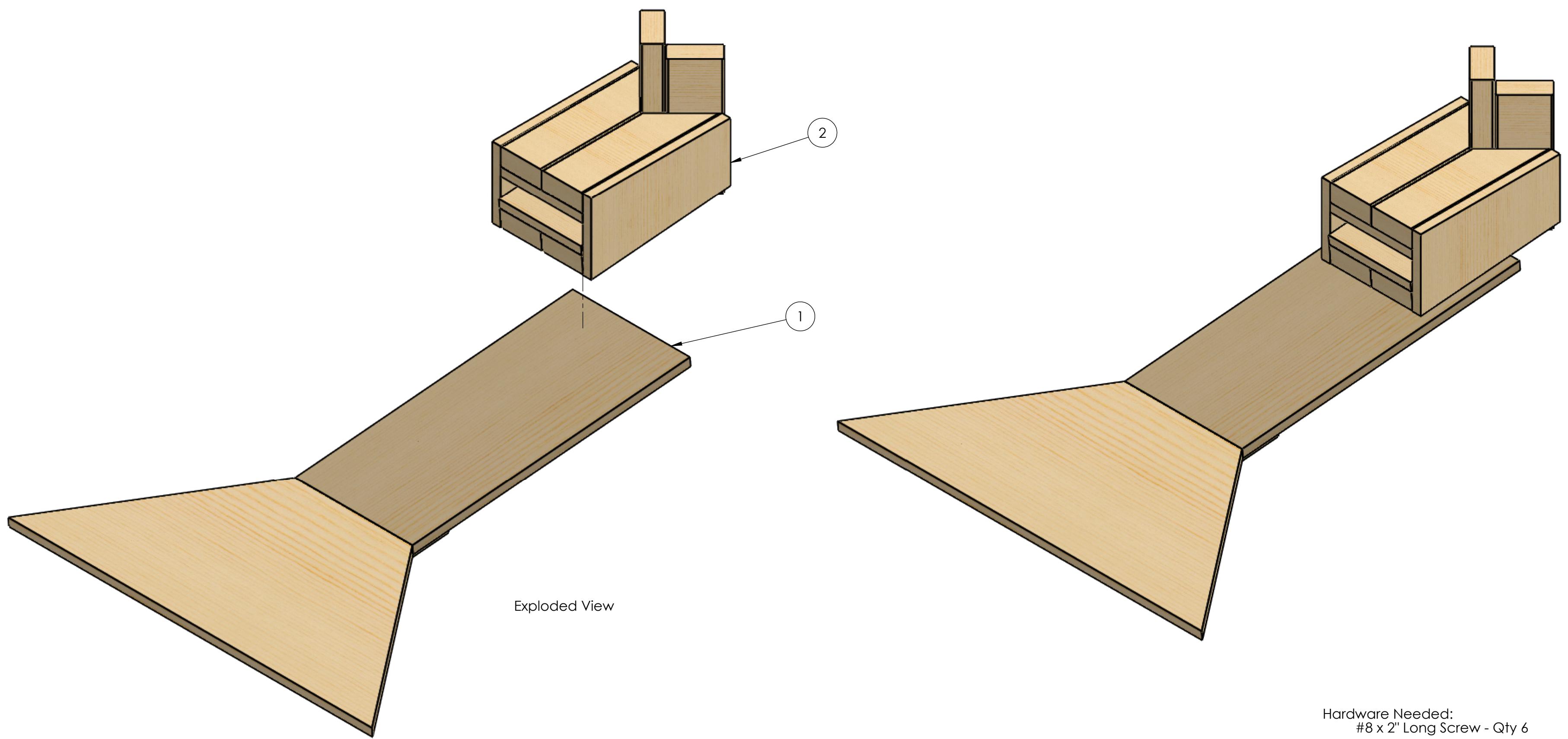
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## Step 1:

1. Align (1) and (2), as shown on Sheet 2.
2. Connect using 2" Long Screws. It is recommended to use 6x screws.

Hardware Needed:  
#8 x 2" Long Screw - Qty 6

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	TE-22064	Hub - Simple Build - Upper Exit Chute Assembly	1
2	TE-22068	Hub - Simple Build - Upper Exit Connection Assembly	1

UNLESS OTHERWISE SPECIFIED:			TEAM	NAME	DATE	 <b>FIRST ROBOTICS COMPETITION</b>
DRAWN	KAMC	12/30/2021			SOLIDWORKS Modeling Solutions Partner	
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<b>COMMENTS:</b> REMOVE ALL BURRS AND SHARP EDGES.						
DO NOT SCALE DRAWING	SIZE	DWG. NO.	REV	TITLE: Hub - Simple Build - Upper Exit Assembly		
	C	TE-22060				
SCALE: 1:5			SHEET 1 OF 2			

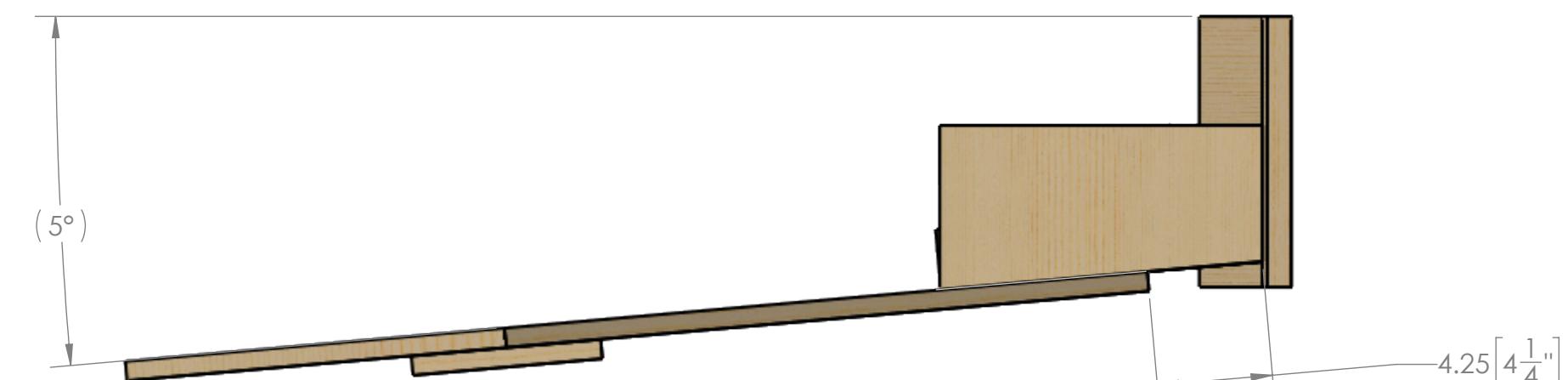
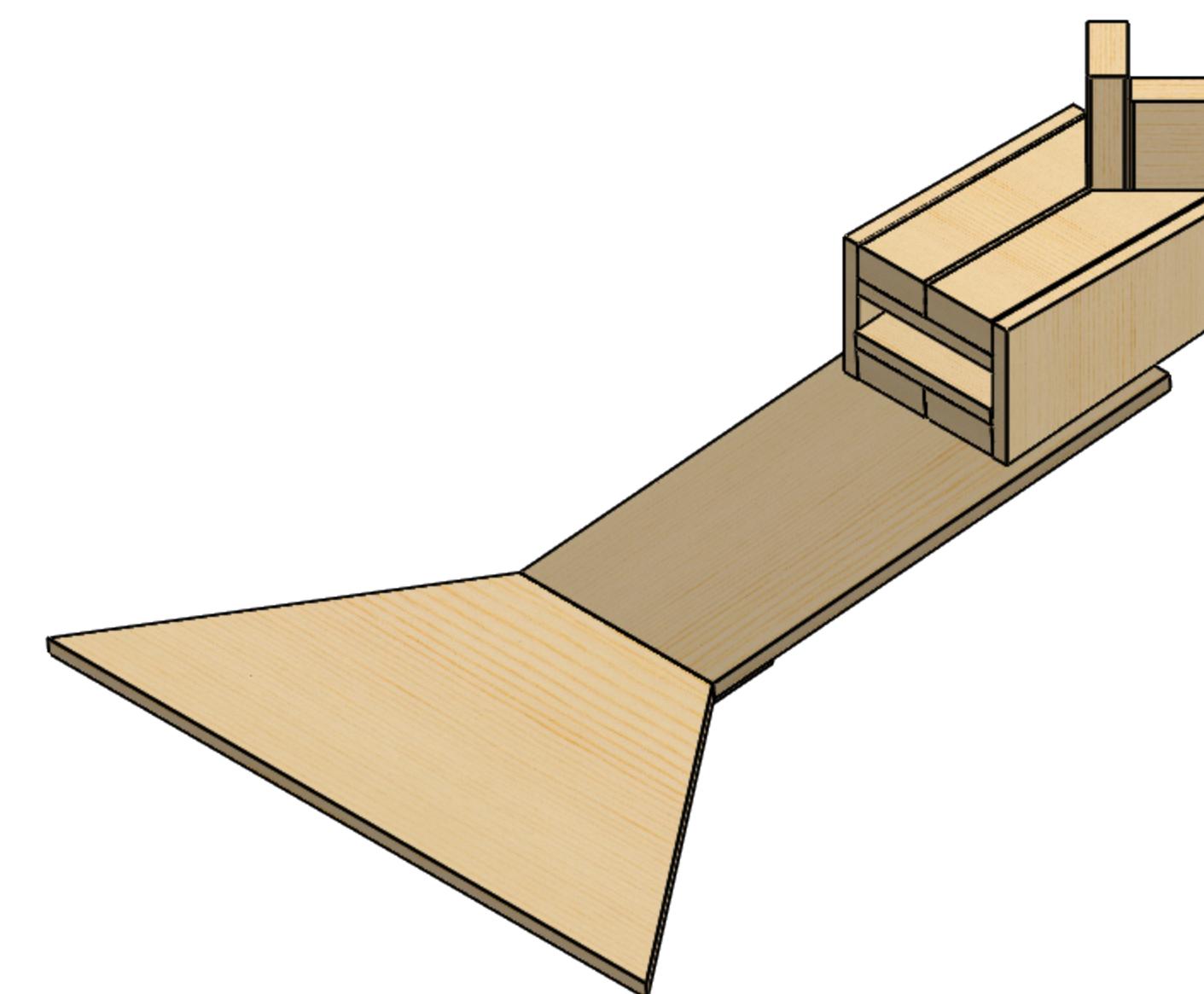
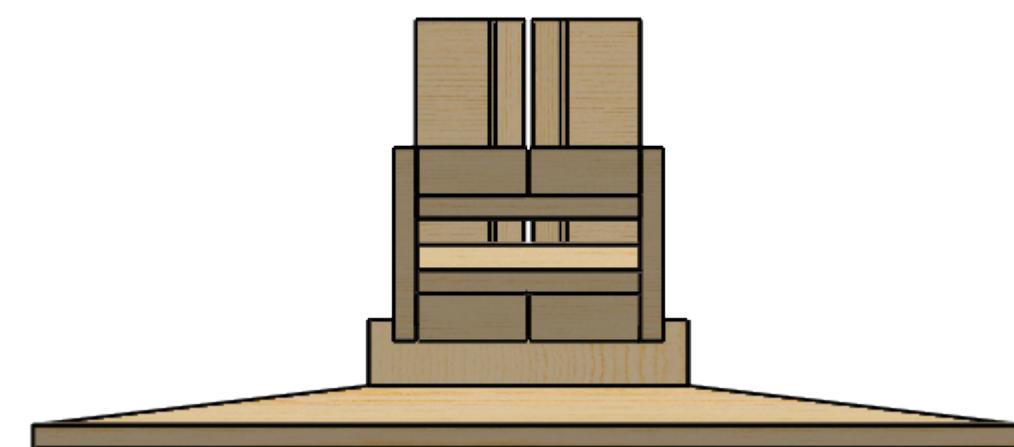
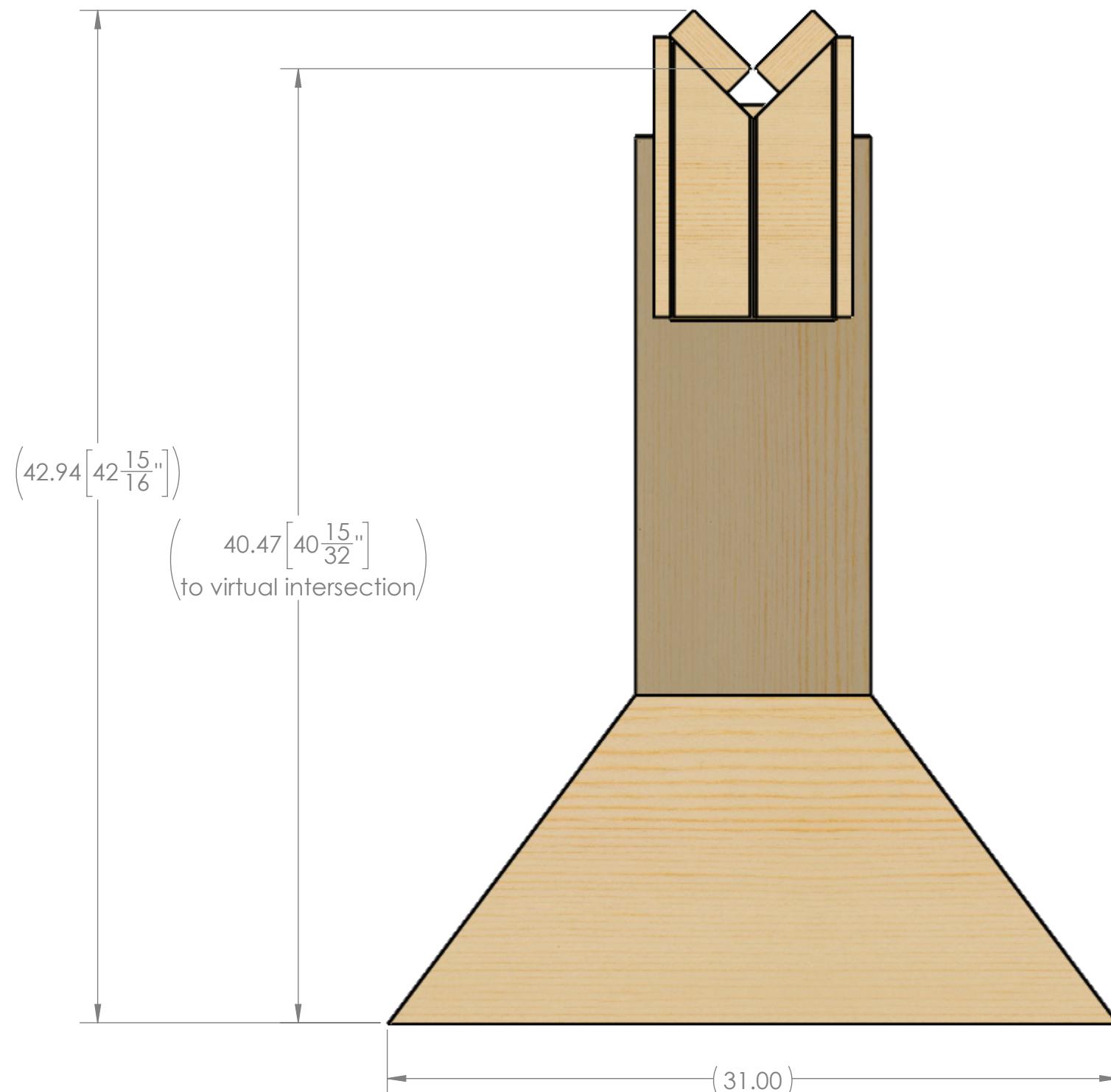
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UNLESS OTHERWISE SPECIFIED:

DIMENSIONS ARE IN INCHES

TOLERANCES:

FRACTIONAL  $\pm 1/16$   
ANGULAR: MACH  $\pm 1^\circ$  BEND  $\pm 1^\circ$   
TWO PLACE DECIMAL  $\pm .13$   
THREE PLACE DECIMAL  $\pm .125$ 

MATERIAL/FINISH:

DO NOT SCALE DRAWING

TEAM NAME DATE

DRAWN KAMC 12/30/2021



TITLE:  
Hub - Simple Build -  
Upper Exit Assembly

SIZE DWG. NO. REV

C TE-22060

SCALE: 1:6 SHEET 2 OF 2

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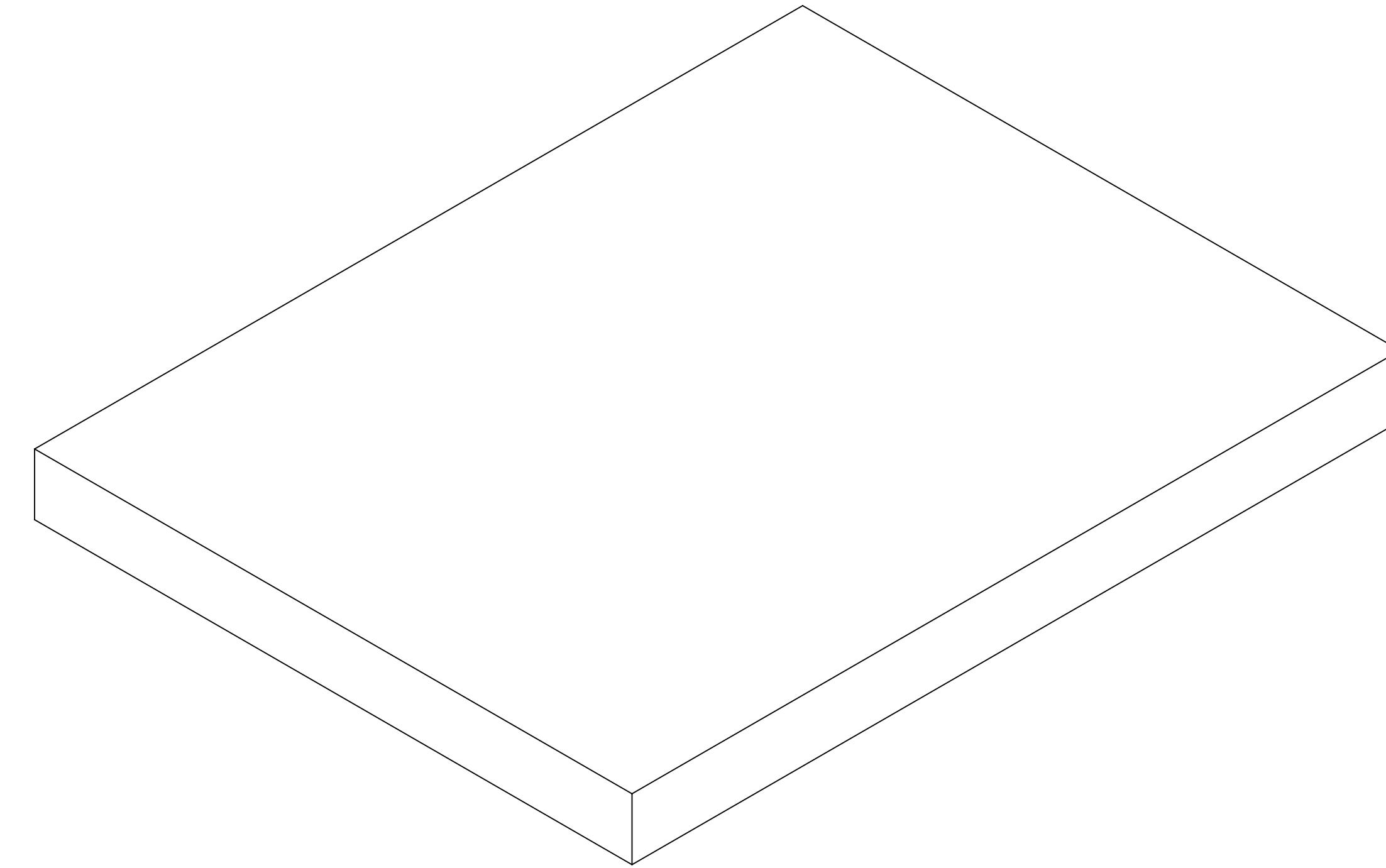
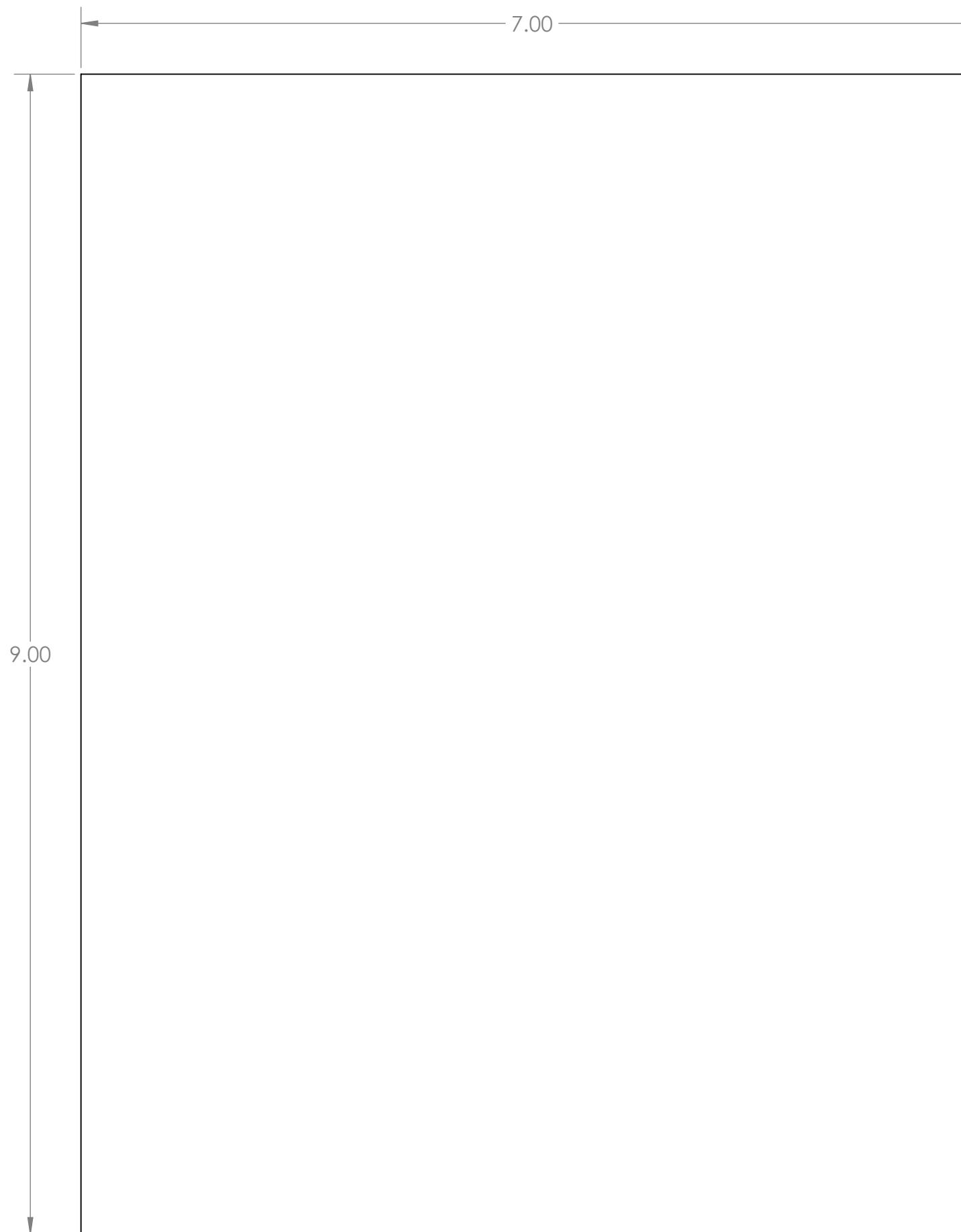
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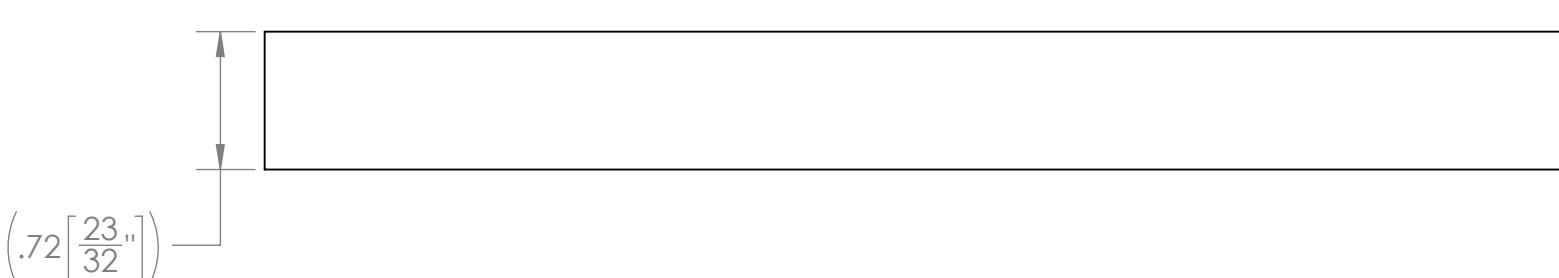
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UNLESS OTHERWISE SPECIFIED:	TEAM	NAME	DATE
DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL $\pm 1/16$ ANGULAR: MACH $\pm 1^\circ$ BEND $\pm 1^\circ$ TWO PLACE DECIMAL $\pm .13$ THREE PLACE DECIMAL $\pm .125$	DRAWN	KAMC	12/29/2021
<b>PROPRIETARY AND CONFIDENTIAL</b>			
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<b>MATERIAL/FINISH:</b> 3/4" Plywood			
<b>COMMENTS:</b> REMOVE ALL BURRS AND SHARP EDGES.			
DO NOT SCALE DRAWING			

FIRST  
ROBOTICS  
COMPETITION

SOLIDWORKS  
Modeling Solutions Partner

TITLE: Hub - Simple Build -  
Upper Exit Connection  
Plate

SIZE DWG. NO. REV  
**C** TE-22061

SCALE: 1:1 SHEET 1 OF 1

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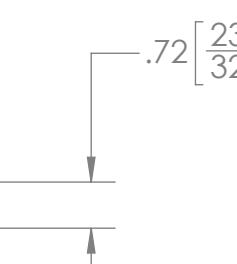
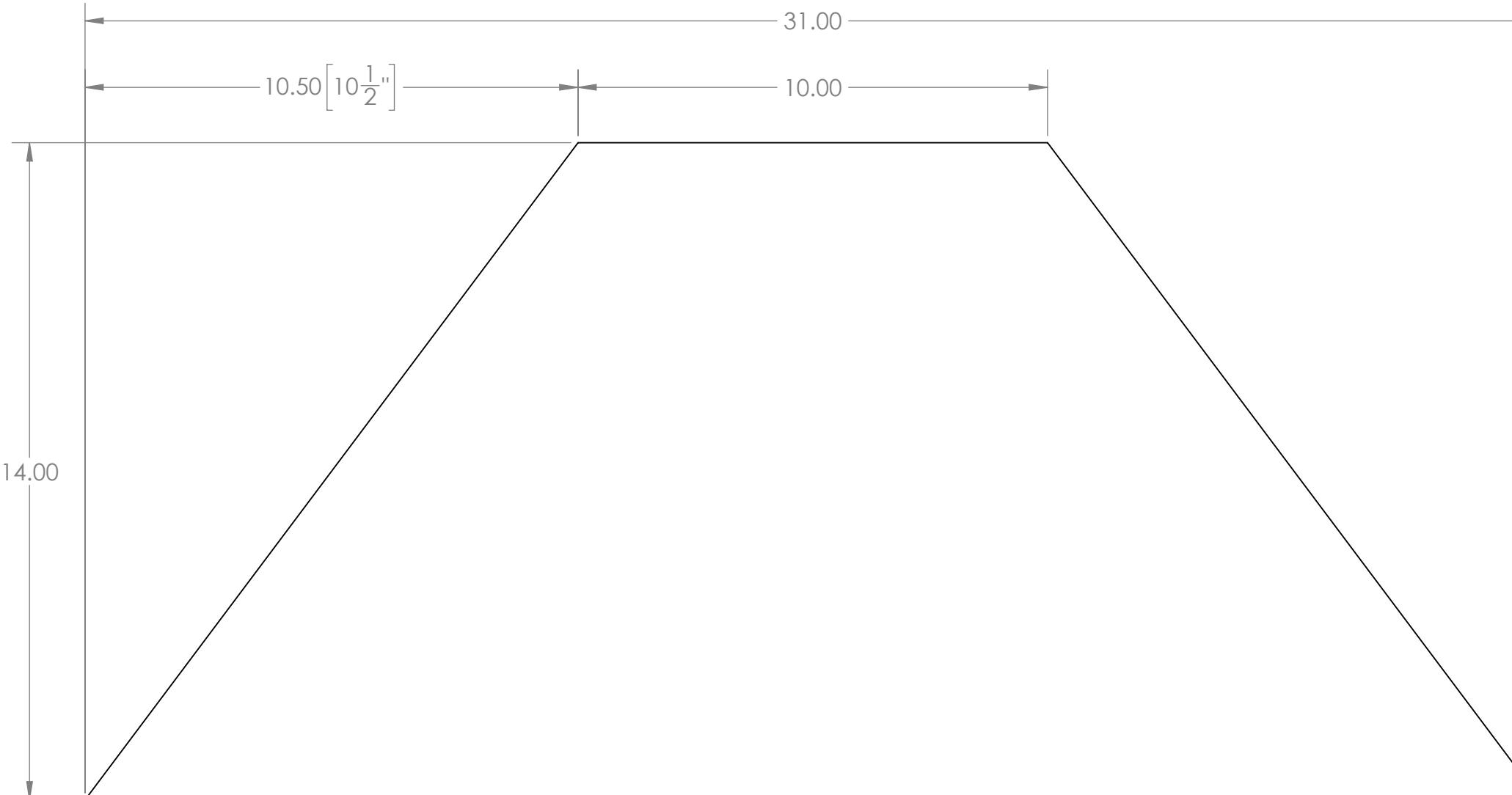
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UNLESS OTHERWISE SPECIFIED:	TEAM	NAME	DATE
DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL $\pm 1/16$ ANGULAR: MACH $\pm 1^\circ$ BEND $\pm 1^\circ$ TWO PLACE DECIMAL $\pm .13$ THREE PLACE DECIMAL $\pm .125$	DRAWN	KAMC	12/29/2021
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MATERIAL/FINISH:	SIZE	DWG. NO.	REV
3/4" Plywood	C	TE-22062	
COMMENTS:	REMOVE ALL BURRS AND SHARP EDGES.		
DO NOT SCALE DRAWING	SCALE: 1:3	SHEET 1 OF 1	

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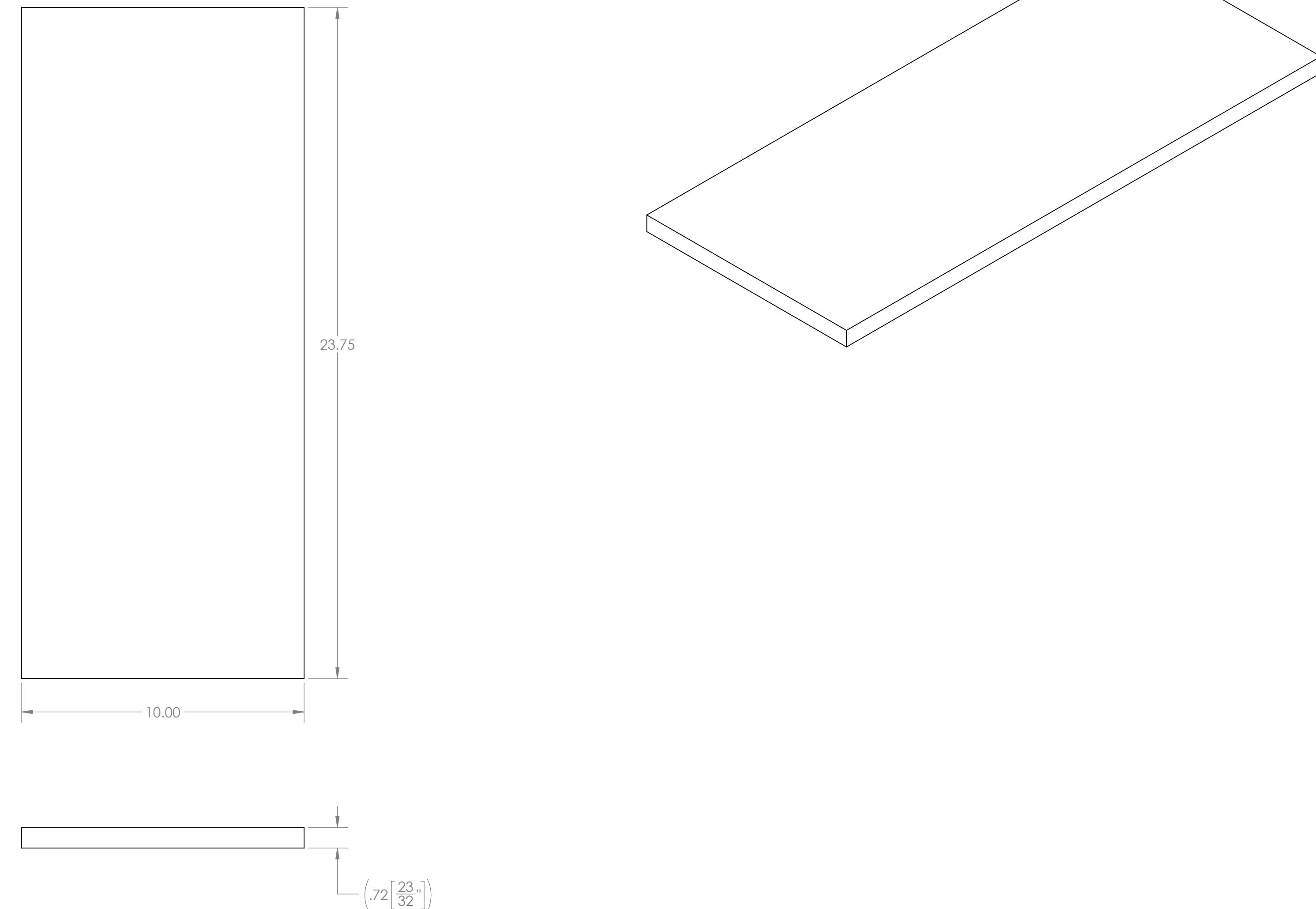
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DRAWN	KAMC	12/29/2021	
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MATERIAL/FINISH:	SIZE	DWG. NO.	REV
3/4" Plywood	C	TE-22063	
<b>COMMENTS:</b> REMOVE ALL BURRS AND SHARP EDGES.			
DO NOT SCALE DRAWING	SCALE: 1:3	SHEET 1 OF 1	

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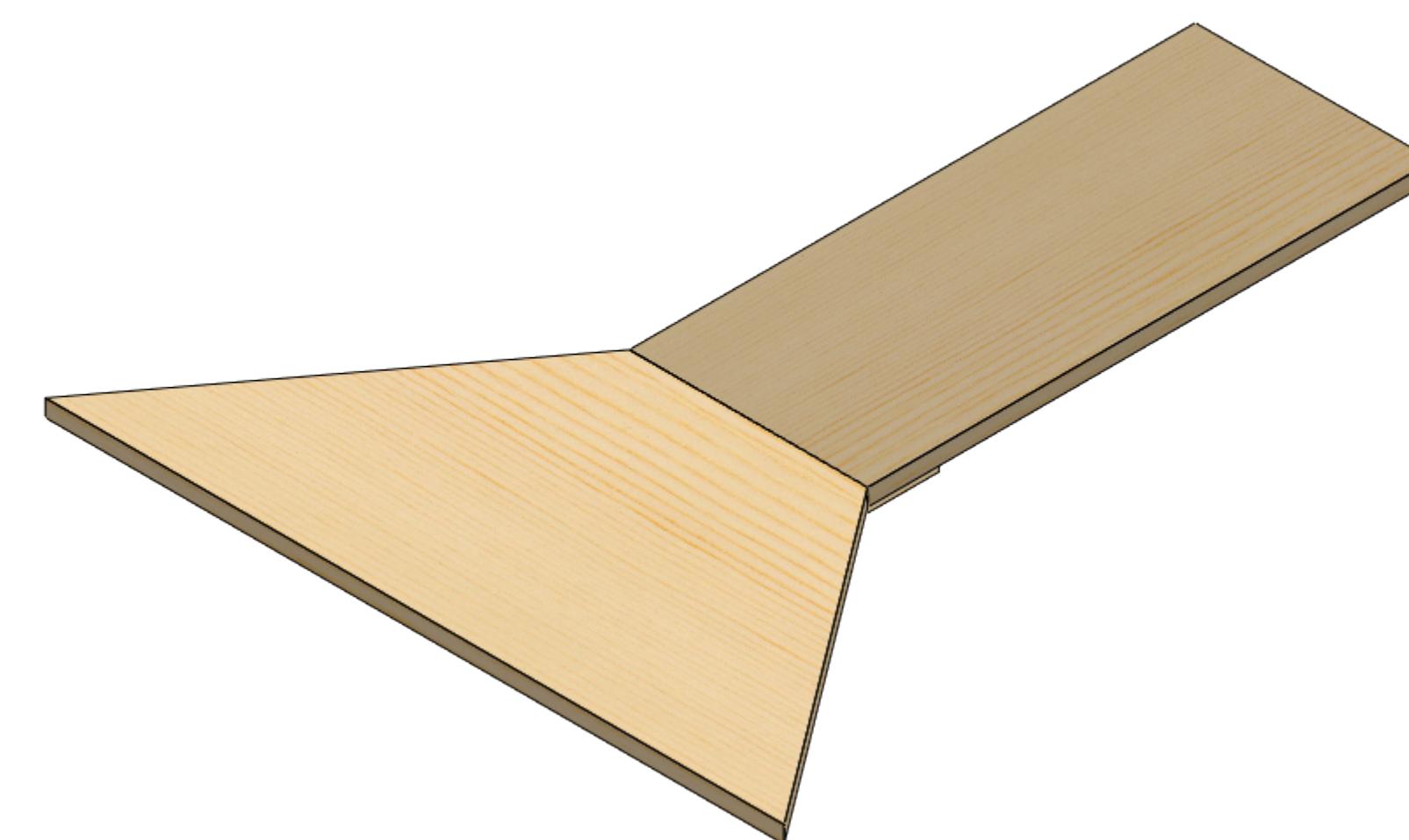
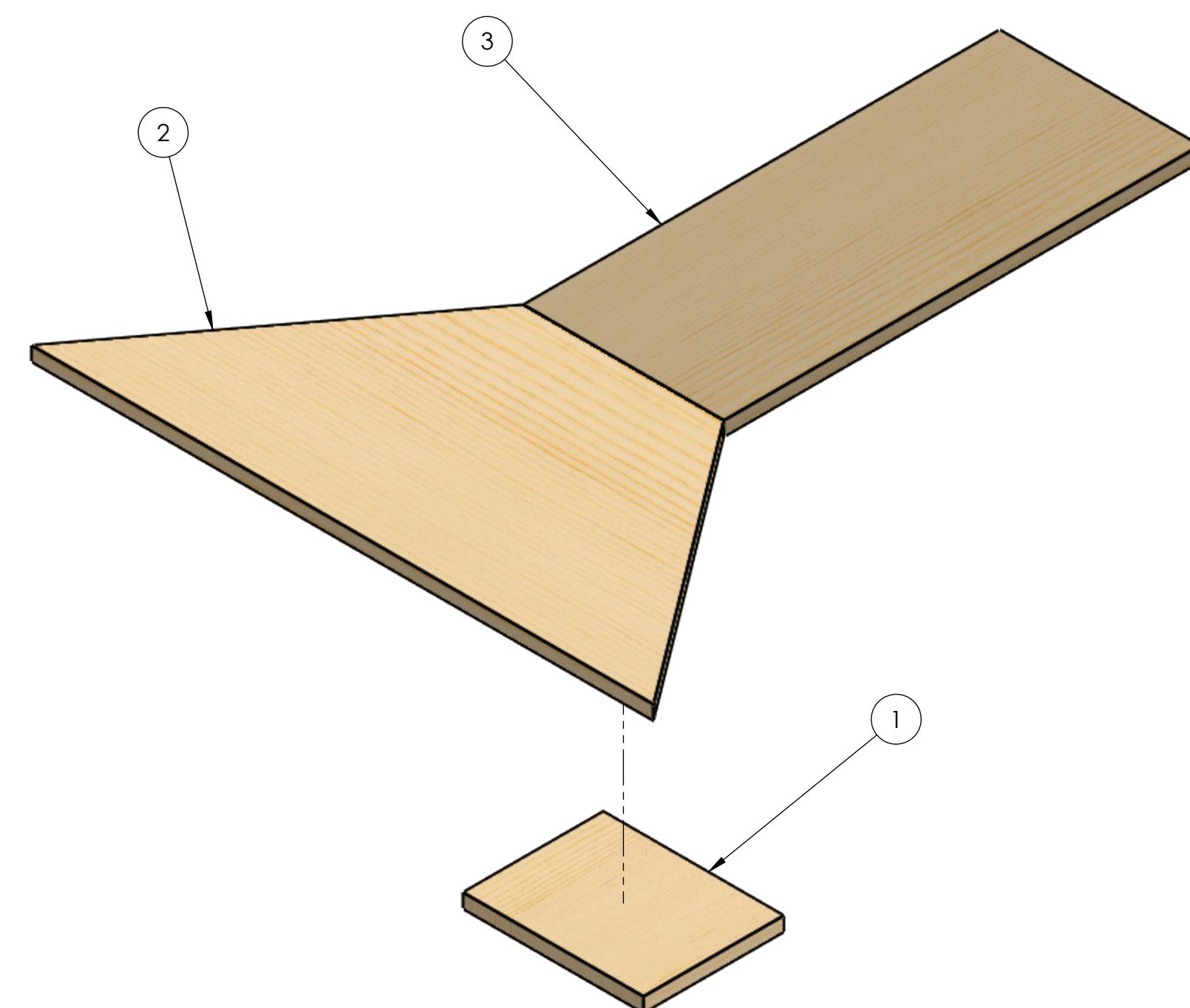
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ITEM NO.	PART NUMBER	DESCRIPTION	
1	TE-22061	Hub - Simple Build - Upper Exit Connection Plate	1
2	TE-22062	Hub - Simple Build - Upper Exit Chute End	1
3	TE-22063	Hub - Simple Build - Upper Exit Chute Base	1

UNLESS OTHERWISE SPECIFIED:			TEAM	NAME	DATE			
DRAWN	KAMC	12/30/2021	 FIRST ROBOTICS COMPETITION					
 SOLIDWORKS Modeling Solutions Partner								
<b>PROPRIETARY AND CONFIDENTIAL</b>								
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<b>COMMENTS:</b>								
REMOVE ALL BURRS AND SHARP EDGES.								

SIZE	DWG. NO.	REV
C	TE-22064	
SCALE: 1:5	SHEET 1 OF 3	

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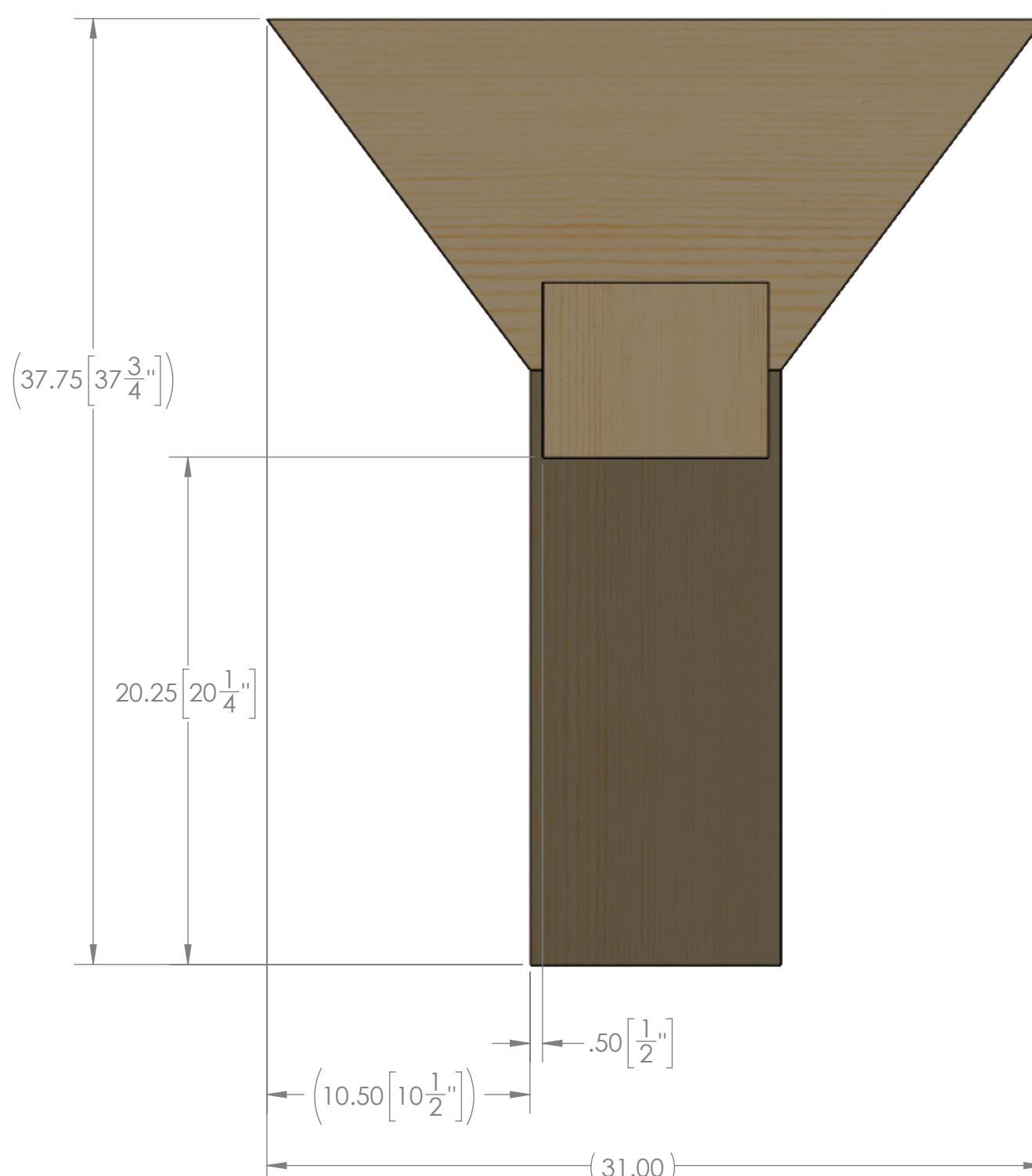
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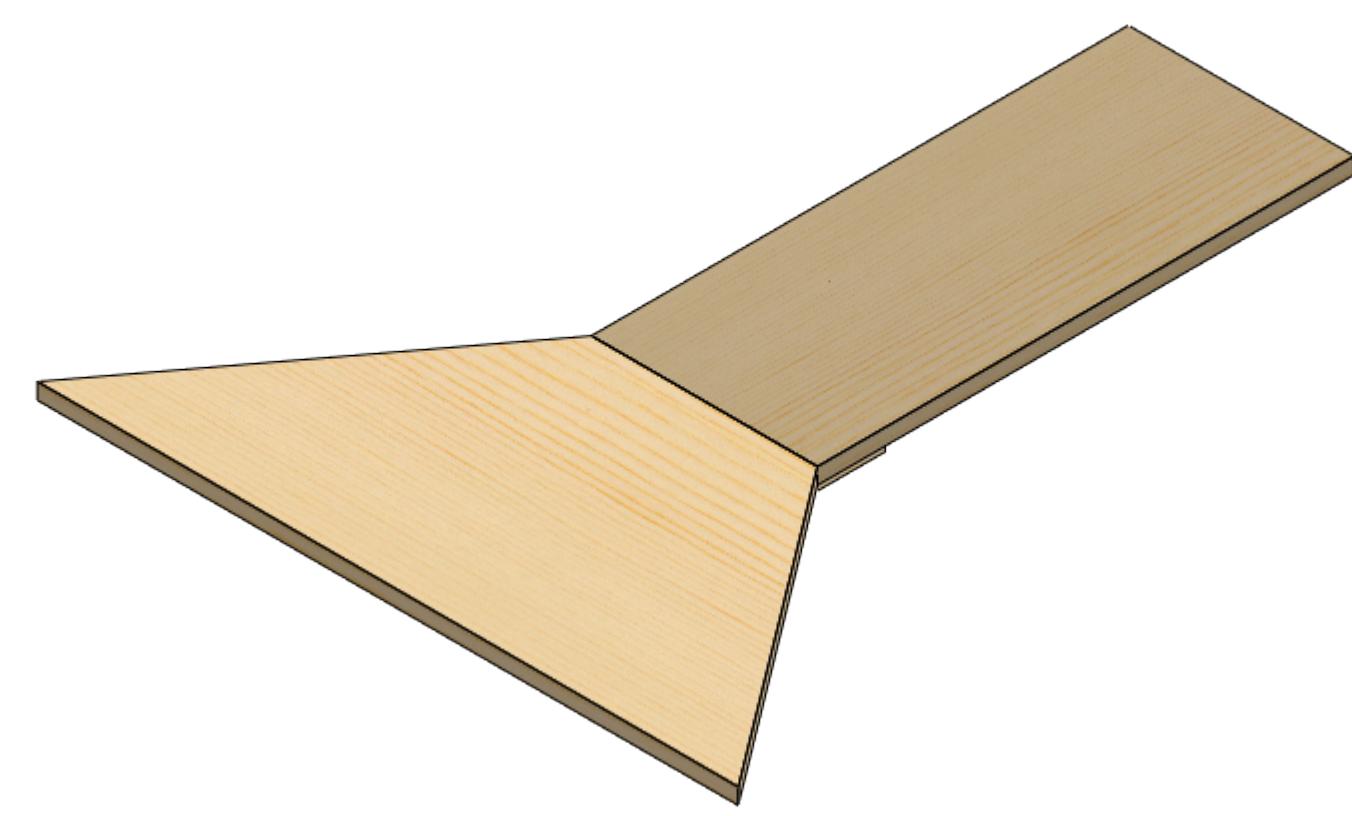
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UNLESS OTHERWISE SPECIFIED:	TEAM	NAME	DATE
DRAWN	KAMC	12/30/2021	
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MATERIAL/FINISH:	SIZE	DWG. NO.	REV
	C	TE-22064	
COMMENTS:	REMOVE ALL BURRS AND SHARP EDGES.		
DO NOT SCALE DRAWING	SCALE: 1:6	SHEET 2 OF 3	

FIRST  
ROBOTICS  
COMPETITION

SOLIDWORKS  
Modeling Solutions Partner

TITLE:  
Hub - Simple Build -  
Upper Exit Chute  
Assembly

SIZE DWG. NO. REV

C TE-22064

SCALE: 1:6 SHEET 2 OF 3

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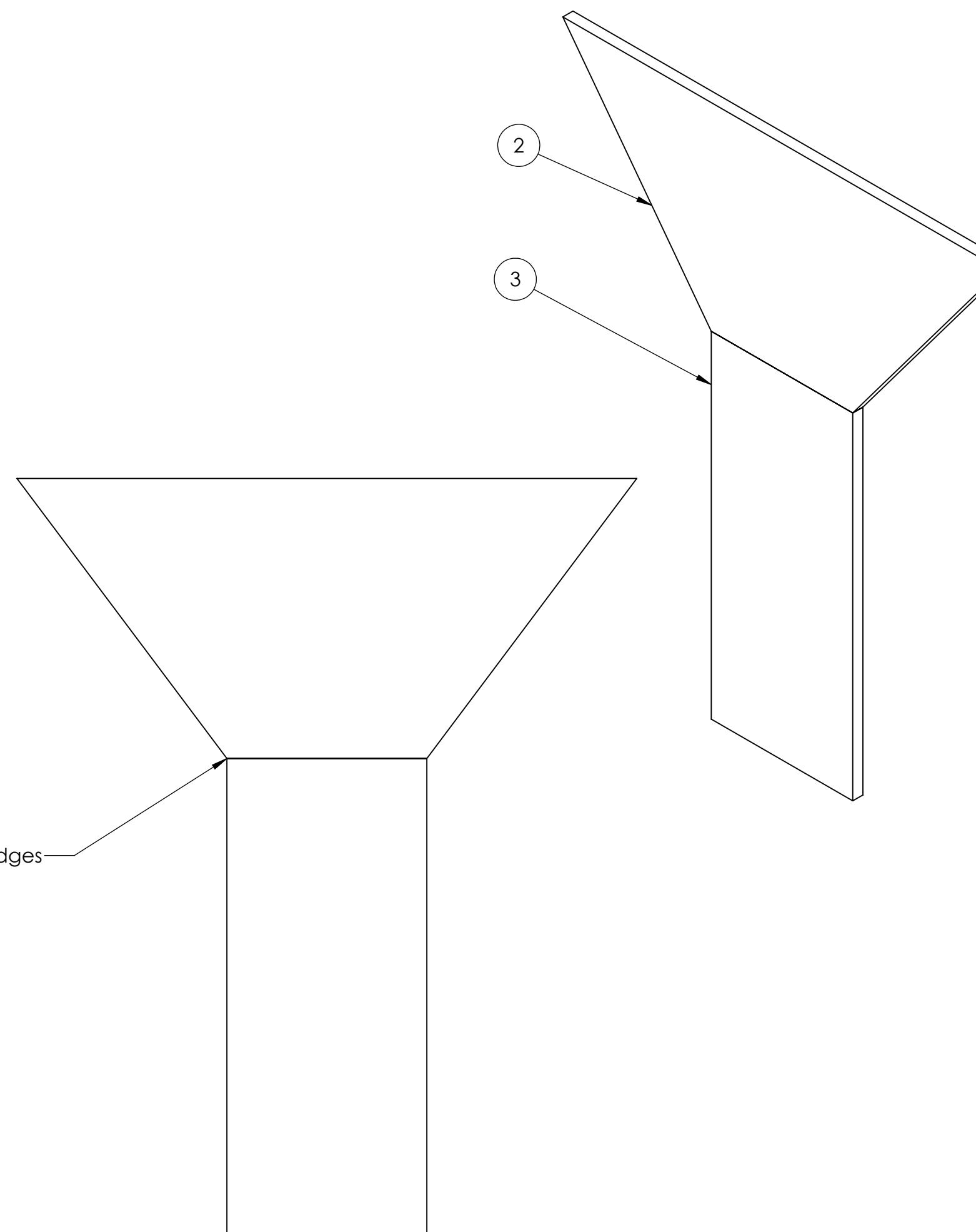
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Step 1

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Align Edges



1. Align (3) to (2), as shown. Connection will happen in the next step.

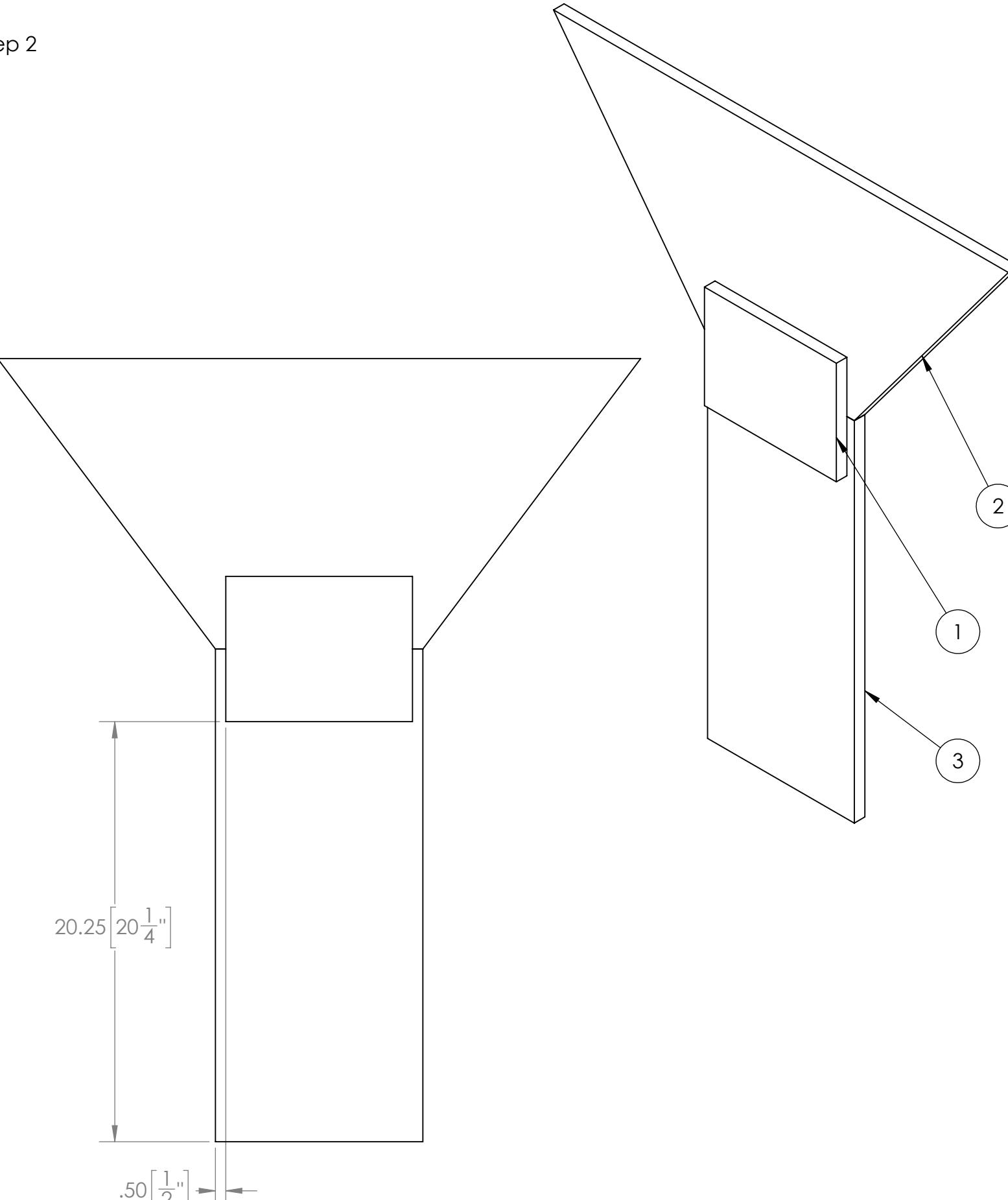
Step 2

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1. Align (1) to Step 1, as shown.
2. Connect using 1.25" Long Screws. It is recommended to use 8x screws, 4x screws into (3) and 4x screws into (2).

UNLESS OTHERWISE SPECIFIED:			TEAM	NAME	DATE
DIMENSIONS ARE IN INCHES			DRAWN	KAMC	12/30/2021
TOLERANCES: FRACTIONAL $\pm 1/16$ ANGULAR: MACH $\pm 1^\circ$ BEND $\pm 1^\circ$					
TWO PLACE DECIMAL $\pm .13$ THREE PLACE DECIMAL $\pm .125$					
MATERIAL/FINISH:	THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF FIRST®. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF FIRST® IS PROHIBITED.				
COMMENTS:	REMOVE ALL BURRS AND SHARP EDGES.				
DO NOT SCALE DRAWING					

FIRST ROBOTICS COMPETITION SOLIDWORKS Modeling Solutions Partner

TITLE: Hub - Simple Build -  
Upper Exit Chute  
Assembly

SIZE DWG. NO. REV

C TE-22064

SCALE: 1:6 SHEET 3 OF 3

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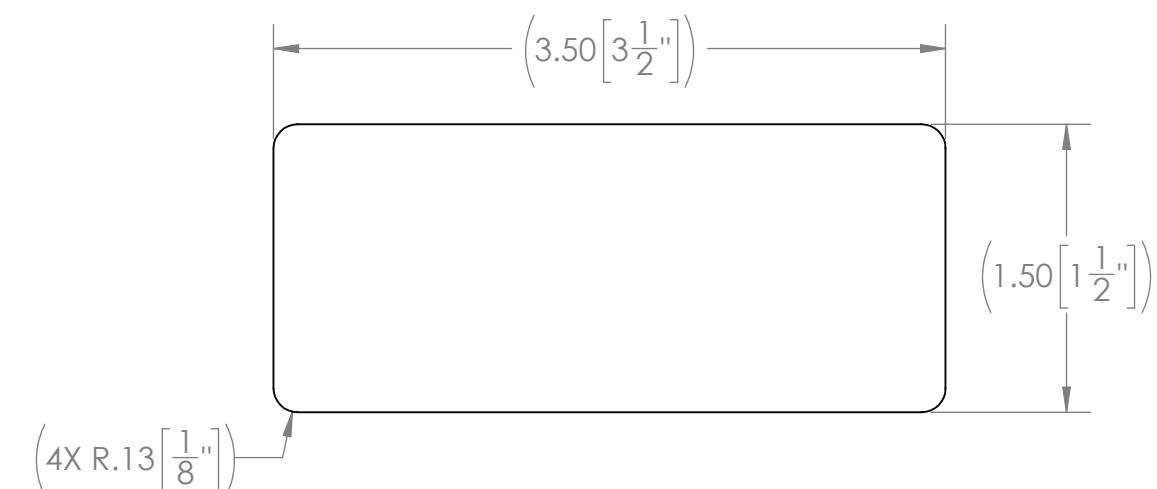
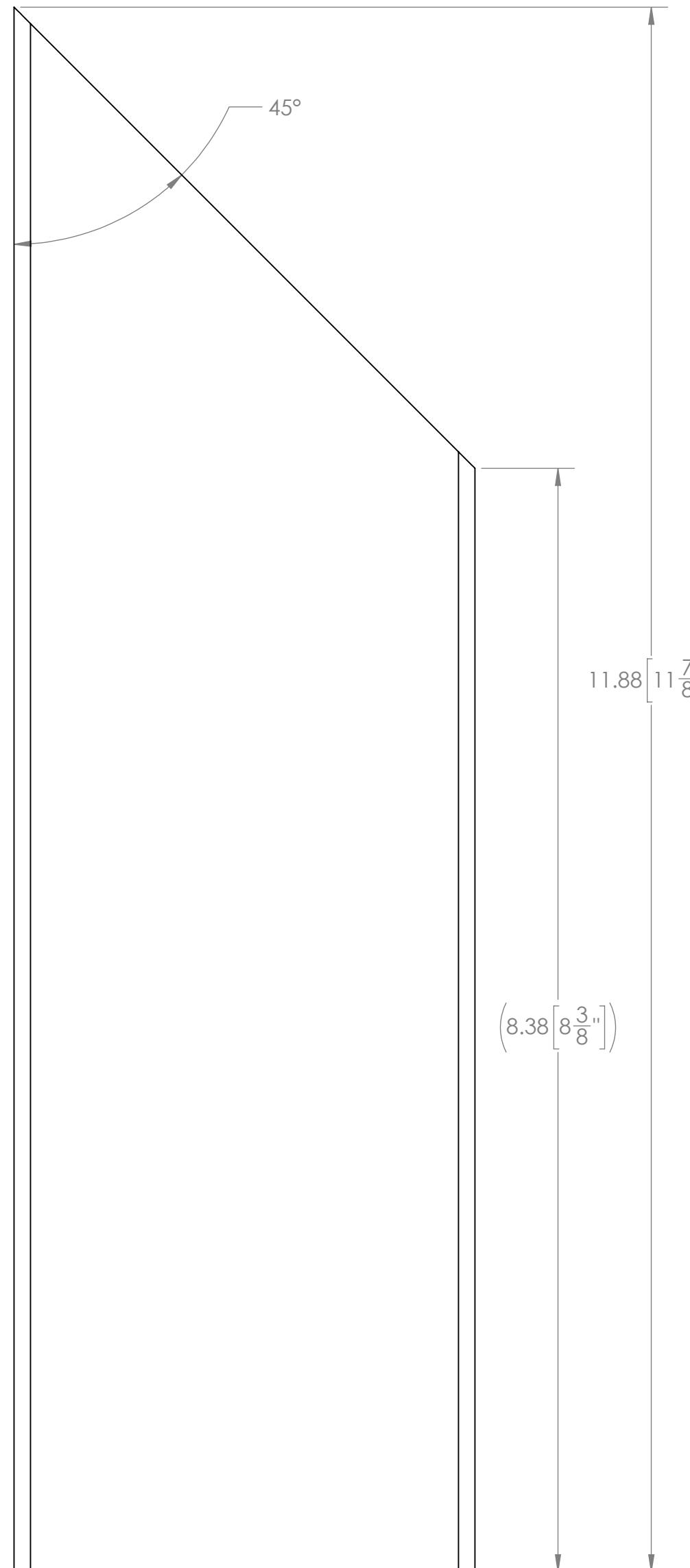
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DIMENSIONS ARE IN INCHES	DRAWN	KAMC	12/29/2021
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<b>MATERIAL/FINISH:</b> 2"x4" Lumber			
<b>COMMENTS:</b> REMOVE ALL BURRS AND SHARP EDGES.			
DO NOT SCALE DRAWING			

 **FIRST  
ROBOTICS  
COMPETITION**  SOLIDWORKS  
Modeling Solutions Partner

TITLE: Hub - Simple Build -  
Upper Exit Connection  
Box 2x4

SIZE DWG. NO. REV

**C** TE-22065

SCALE: 1:1 SHEET 1 OF 1

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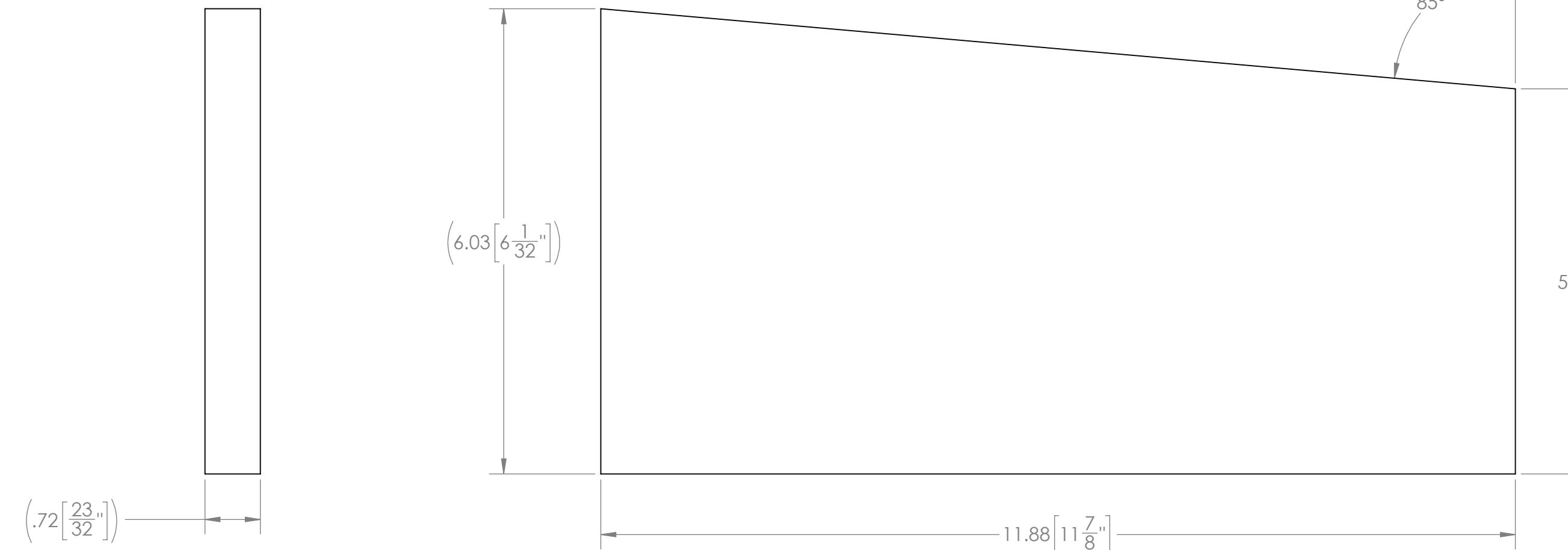
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DRAWN	KAMC	1/3/2022	
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MATERIAL/FINISH:	SIZE	DWG. NO.	REV
3/4" Plywood	C	TE-22066	
<b>COMMENTS:</b> REMOVE ALL BURRS AND SHARP EDGES.			
DO NOT SCALE DRAWING	SCALE: 2:3	SHEET 1 OF 1	

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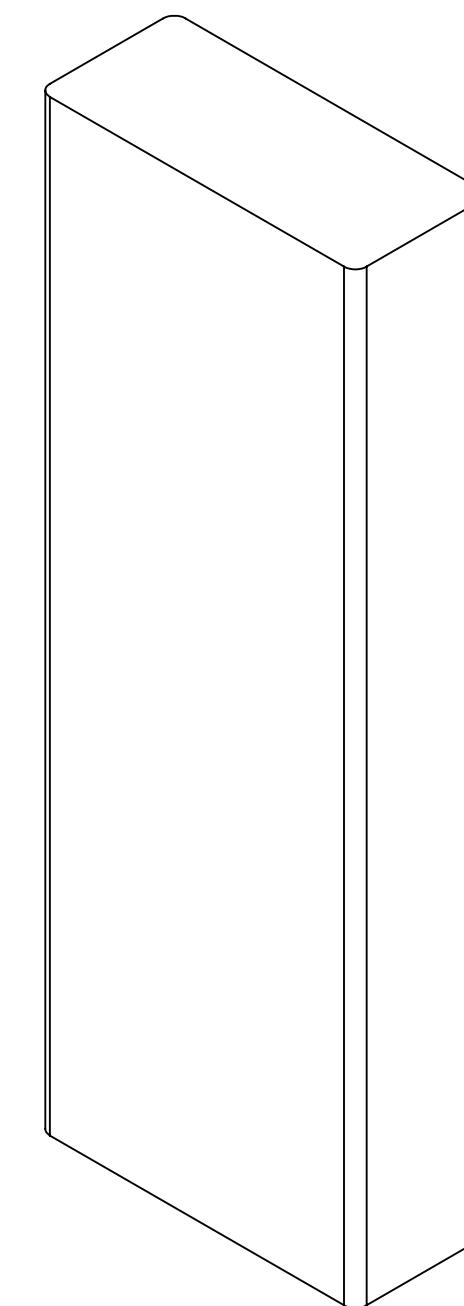
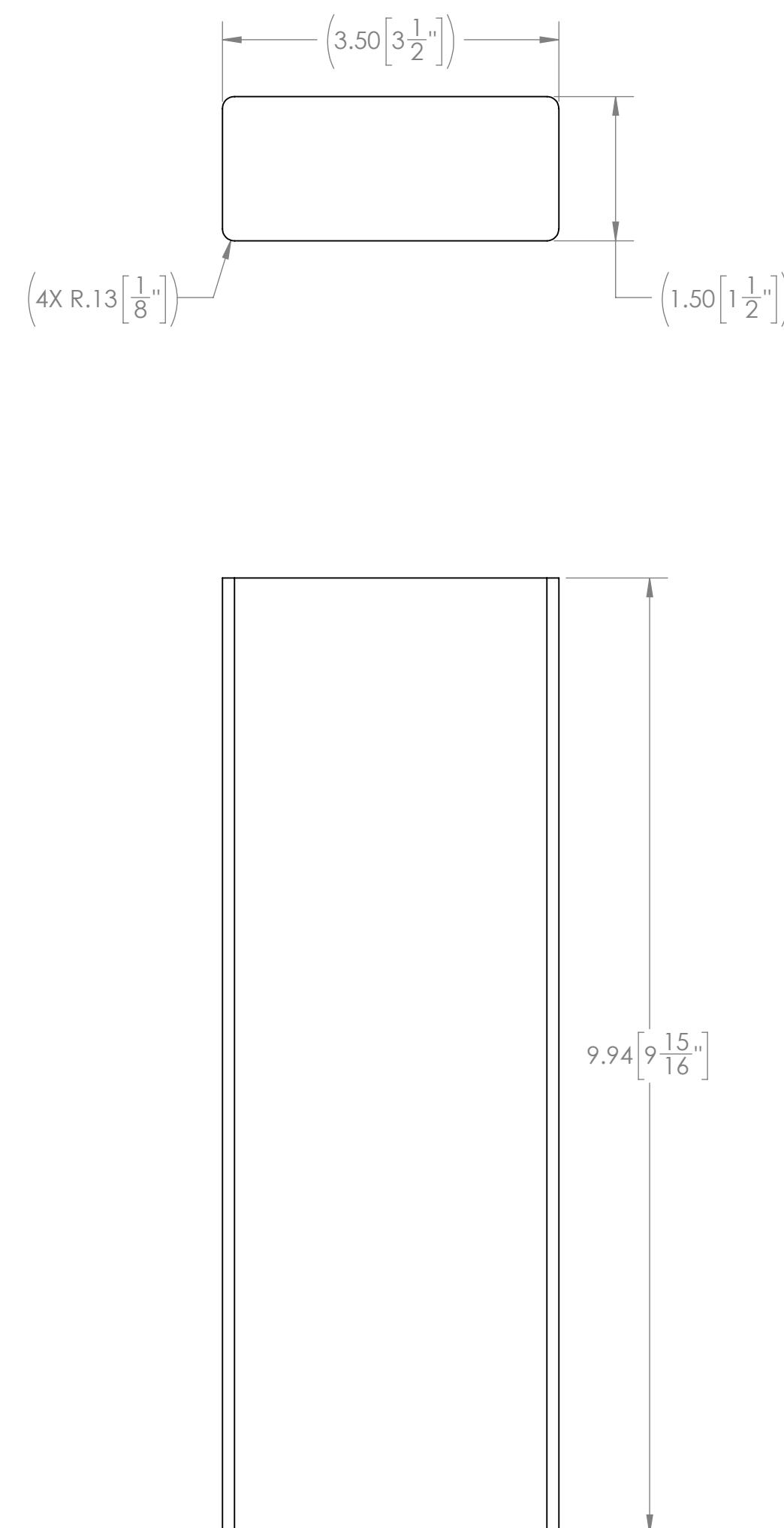
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DIMENSIONS ARE IN INCHES	DRAWN	KAMC	12/29/2021
TOLERANCES: FRACTIONAL $\pm 1/16$ ANGULAR: MACH $\pm 1^\circ$ BEND $\pm 1^\circ$			
TWO PLACE DECIMAL $\pm .13$ THREE PLACE DECIMAL $\pm .125$			
MATERIAL/FINISH:	<b>PROPRIETARY AND CONFIDENTIAL</b> THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF FIRST®. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF FIRST® IS PROHIBITED.		
2"x4" Lumber	COMMENTS: REMOVE ALL BURRS AND SHARP EDGES.		
DO NOT SCALE DRAWING	SIZE	DWG. NO.	REV
	C	TE-22067	
	SCALE: 2:3	SHEET 1 OF 1	

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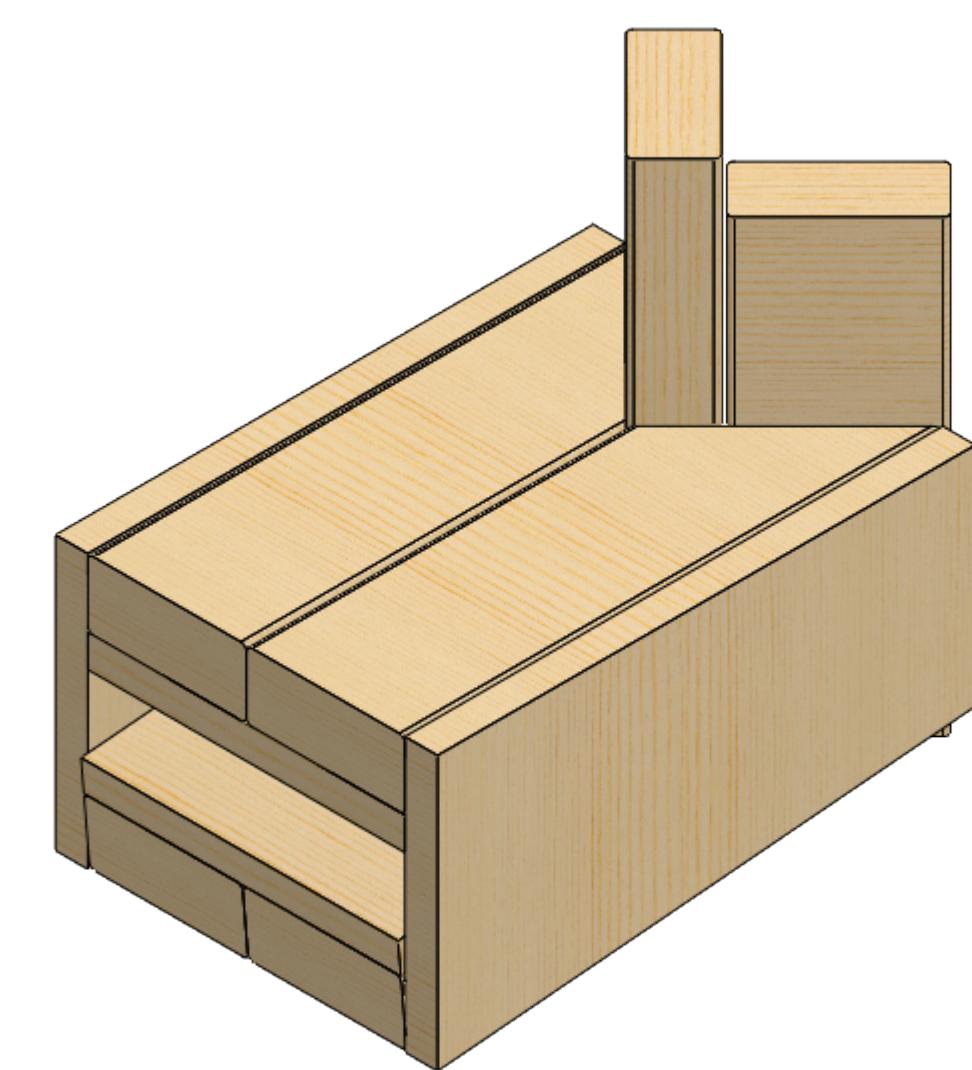
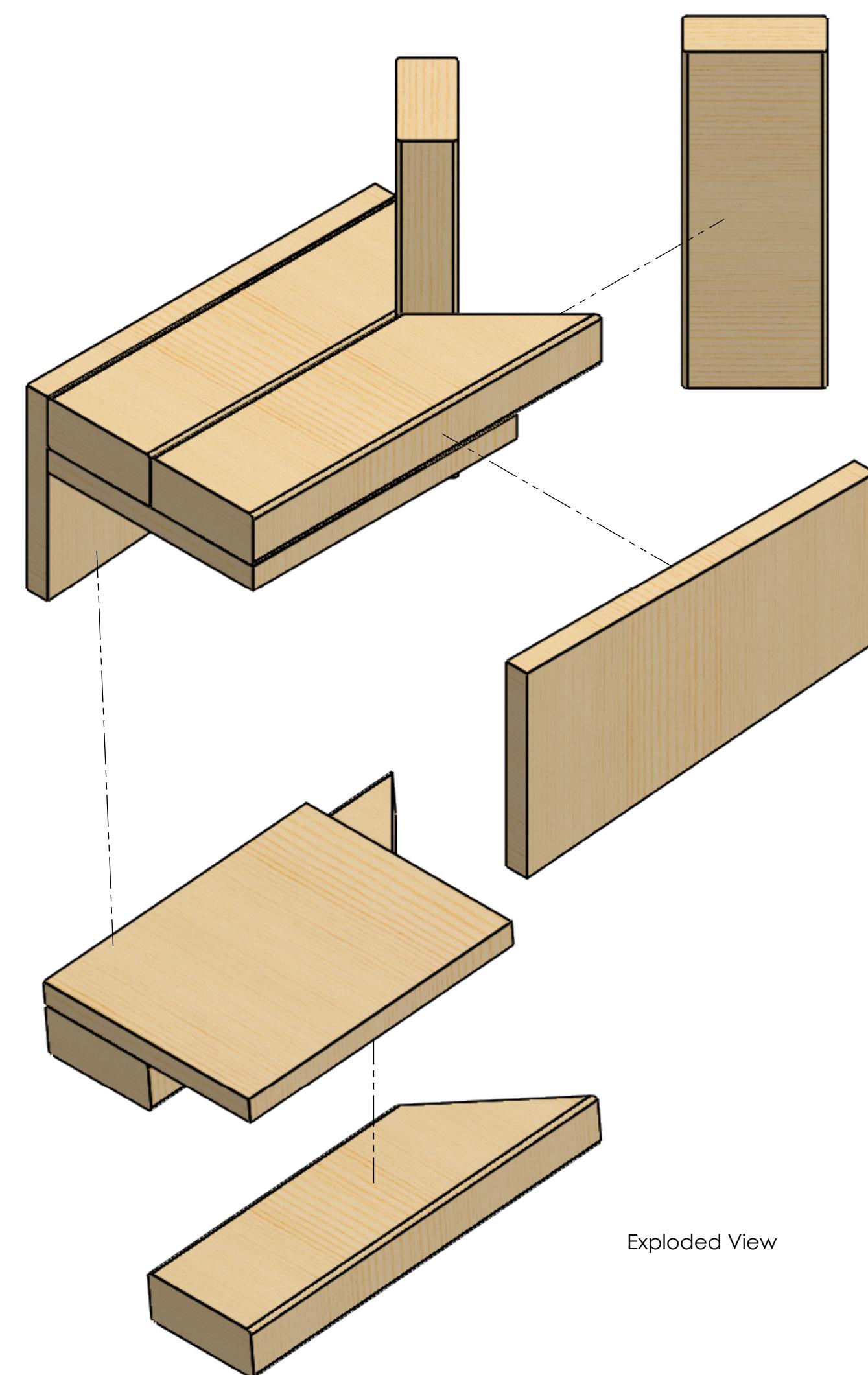
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Hardware Needed:  
 #8 x 2" Long Screw - Qty 24  
 #8 x 2.5" Long Screw - Qty 8

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	TE-22065	Hub - Simple Build - Upper Exit Connection Box 2x4	4
2	TE-22061	Hub - Simple Build - Upper Exit Connection Plate	2
3	TE-22066	Hub - Simple Build - Upper Exit Connection Box Side	2
4	TE-22067	Hub - Simple Build - Upper Exit Connection 2x4	2

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<b>COMMENTS:</b> REMOVE ALL BURRS AND SHARP EDGES.					
DO NOT SCALE DRAWING		SIZE	DWG. NO.	REV	
		C	TE-22068		
		SCALE: 1:3	SHEET 1 OF 3		

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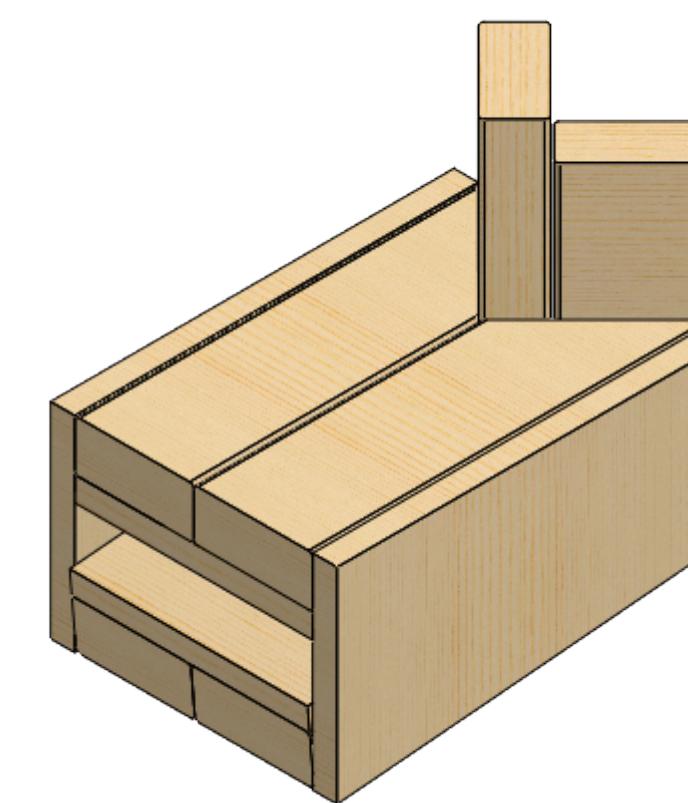
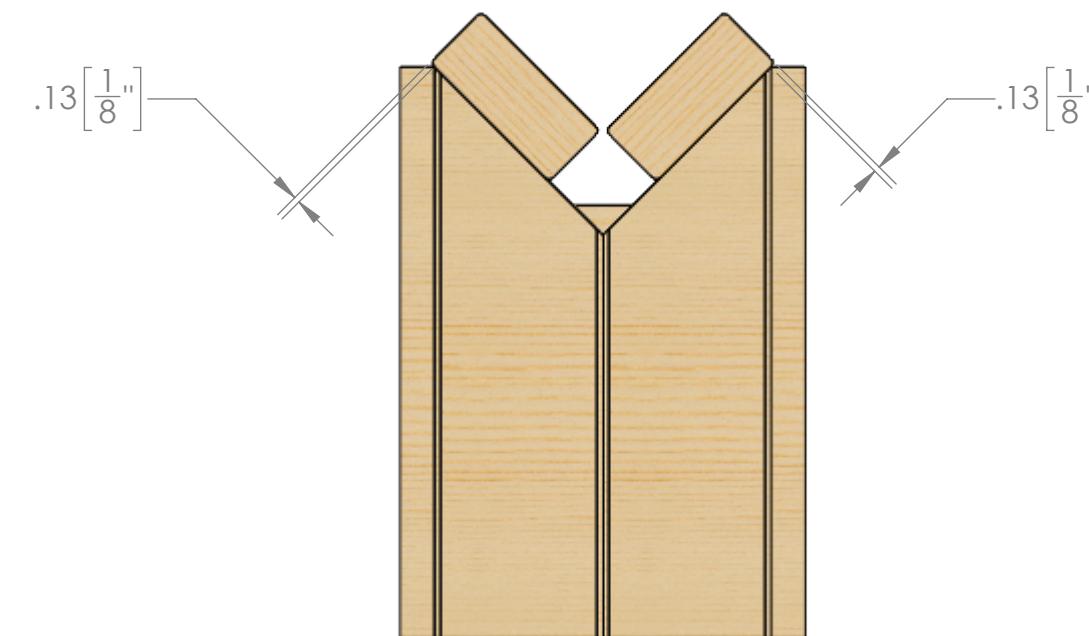
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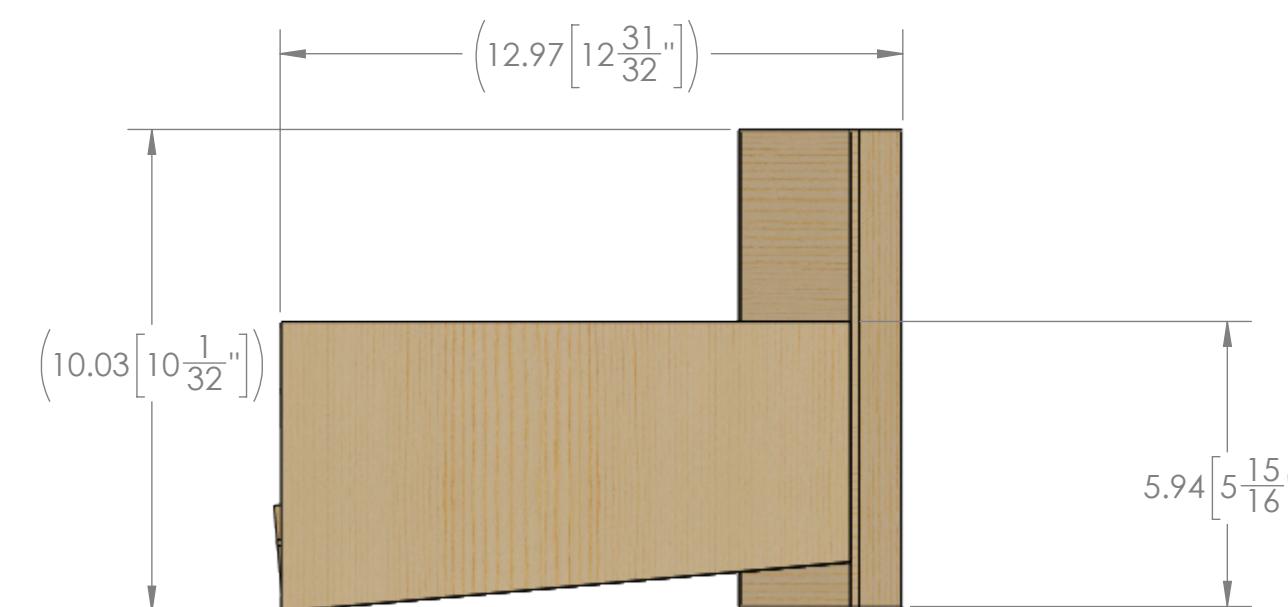
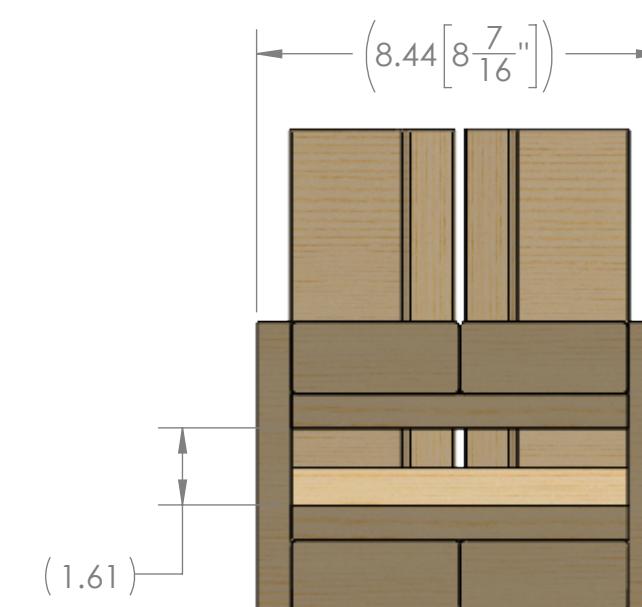
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DRAWN	KAMC	12/30/2021	
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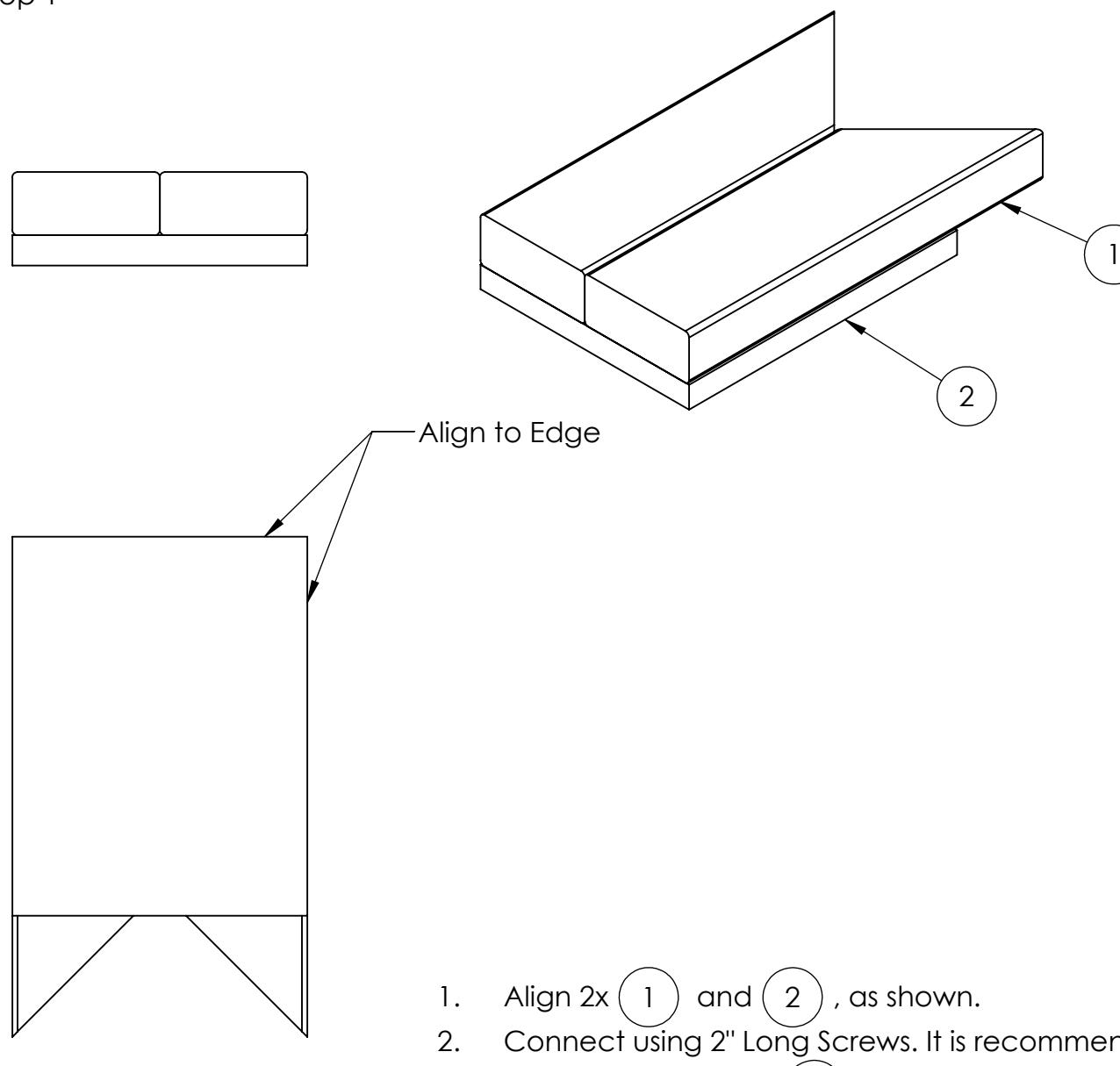
 **FIRST  
ROBOTICS  
COMPETITION**  **SOLIDWORKS**  
Modeling Solutions Partner

TITLE:  
**Hub - Simple Build -  
Upper Exit Connection  
Assembly**

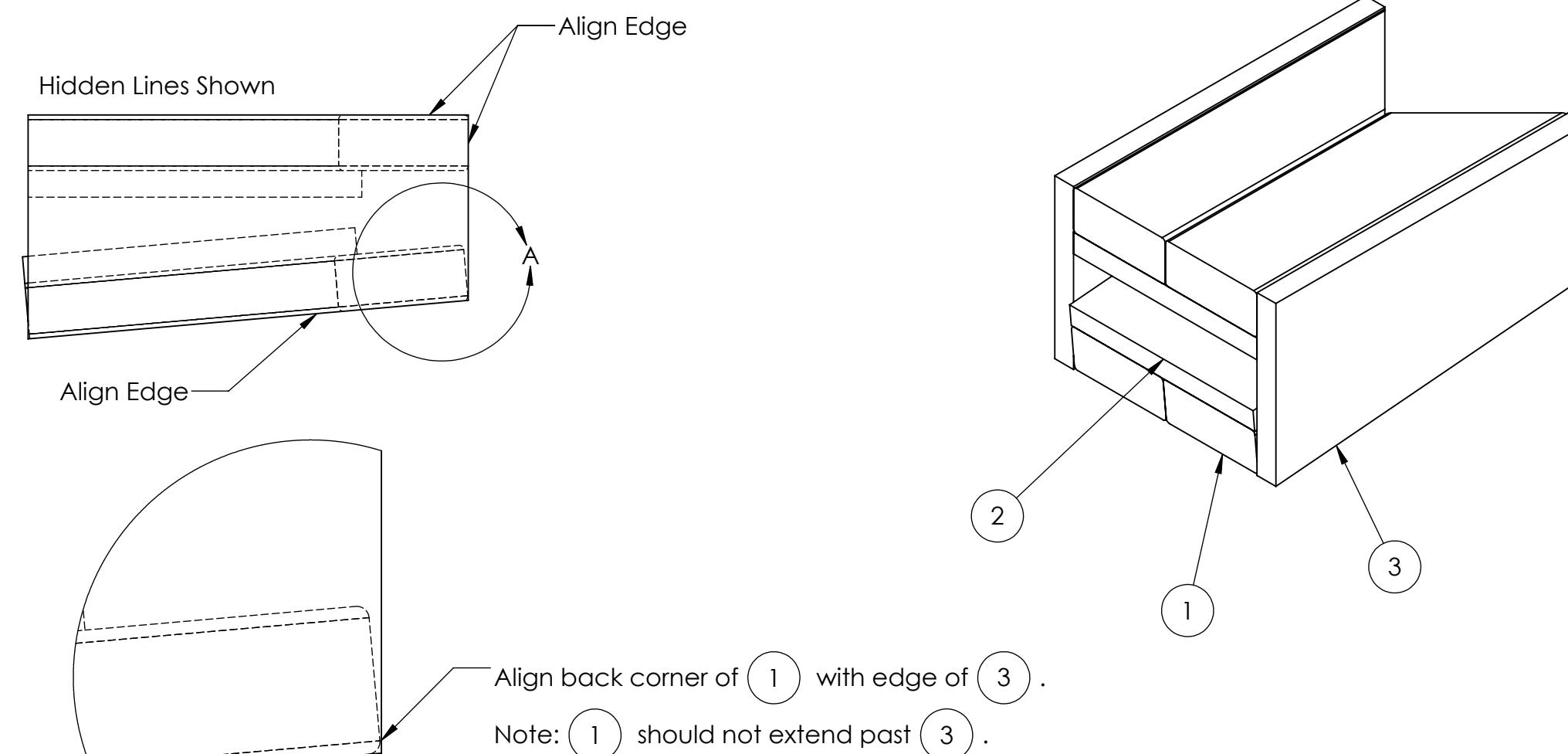
SIZE DWG. NO. REV  
**C TE-22068**

SCALE: 1:4 SHEET 2 OF 3

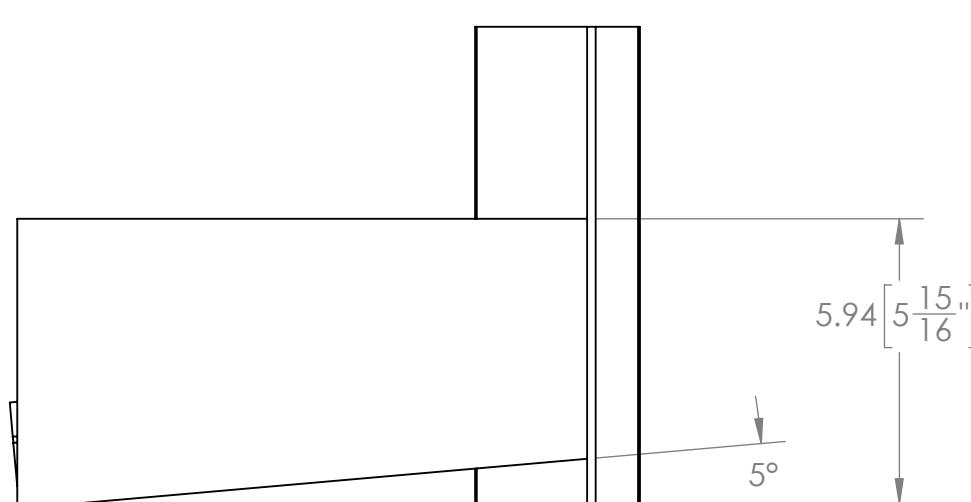
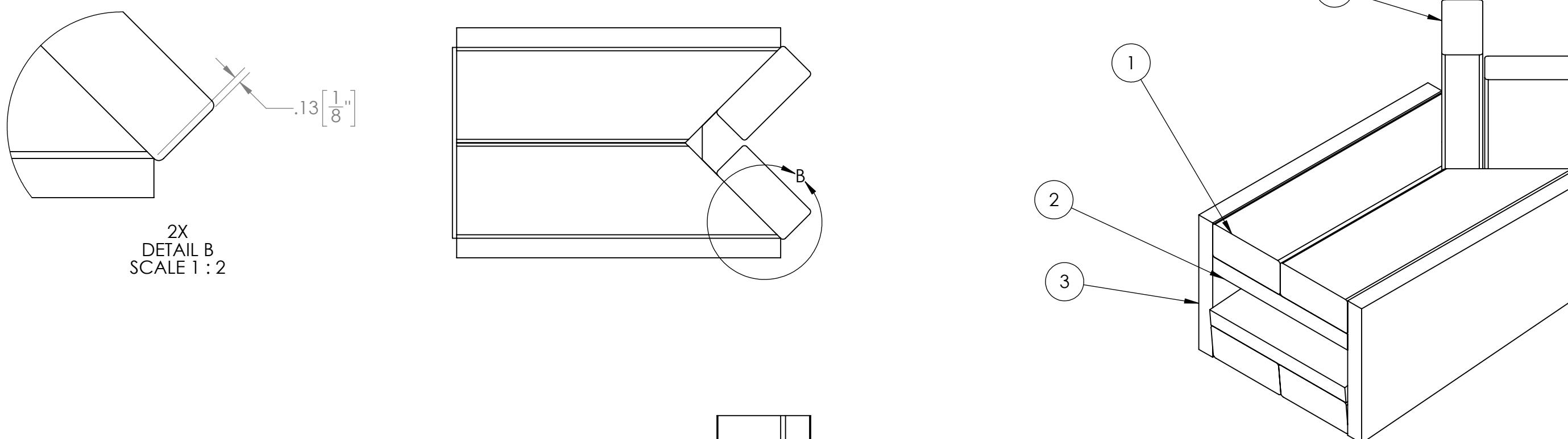
Step 1



Step 2



Step 3



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<b>MATERIAL/FINISH:</b>		
<b>COMMENTS:</b> REMOVE ALL BURRS AND SHARP EDGES.		
DO NOT SCALE DRAWING		

FIRST ROBOTICS COMPETITION	SOLIDWORKS Modeling Solutions Partner
TITLE: Hub - Simple Build - Upper Exit Connection Assembly	
SIZE C	DWG. NO. TE-22068
REV	