

Component	Price USD	Supplier	Link (url)	Prime? 1/0	Comment							
ender 3	169.99	comgrow amazon	https://www.amazon.com	1	reuse if you already have							
Modular Y Carria	25.99	befenbay amazon	https://www.amazon.com	1	add to existing plate on ender to double thickness and improve stiffness.							
Variac	57	Yusanaga amazc	https://www.amazon.com	0								
110-240 V step u	69.99	Yinleader amazon	https://www.amazon.com	1								
1200 watt flex sh	79.99	Vevor amazon	https://www.amazon.com	0								
second Z axis sc	25.99	Comgrow amazon	https://www.amazon.com	1								
X axis linear rail	27.99	Creatlity amazon	https://www.amazon.com	1								
Z axis linear rail	52.99	Box3d amazon	https://www.amazon.com	1								
Y axis linear rail	52.99	box3D amazon	https://www.amazon.com	1								
Total USD	562.92											
Custom Parts (PCBWayPrices)												
SK 25 spindle ho	70.48											
Arbor clamp for S	34.53											
Rotoforge 6mm s	36.64											
Rotoforge wire gi	33.9											
Wire guide shoe	35.2											
Total USD	210.75											
Total Mod Cost:	773.67											

Payment method	PayPal				
Shipping method	DHL(DTP)				
Country of origin	China				
Order Information					
Part No. and description	HS CODE	Size (mm)	Qty	Unit price (USD)	Amount (USD)
Bicycle Part Universal for bicycle specific spare parts Material:Aluminum SK25 v5 No.:CN8W979705A	8714998000	30.00×60.00×76.00	2 (pcs)	70.48	140.96
CNC Lathe Replacement Arm Universal for parts used in CNC machine t ools Material:Alloy steel sawbladeclamparmend v2 No.:CN9W979705A	8466936060	18.00×8.50×17.87	2 (pcs)	34.53	69.06
CNC Lathe Replacement Arm Universal for parts used in CNC machine t ools Material:Alloy steel RotoforgeArbor v4 No.:CN10W979705A	8466936060	18.00×22.00×17.87	2 (pcs)	34.64	69.28
CNC Lathe Replacement Arm Universal for parts used in CNC machine t ools Material:Aluminum Rotoforgewireguidearmbracket v7 No.:CN11W979705A	8466936060	54.00×17.00×48.00	2 (pcs)	33.90	67.80
CNC Lathe Replacement Arm Universal for parts used in CNC machine t ools Material:Stainless steel rotoforgewireguide v4 No.:CN13W979705A	8466936060	11.00×50.25×48.21	5 (pcs)	35.20	176.00

Summary	
Total products amount (USD)	\$523.10
Total Freight cost (USD)	\$37.31
DTP service fee (USD)	\$10.54
Bank fee (USD)	\$41.10
Duty & Tax (USD)	\$340.00
Total (USD)	\$952.05