

MODEL NO: 17-21SURC/S530-A3/TR8 Device Number: DSE-171-078 REV. 1.0

0805 Package Chip LEDs

Features:

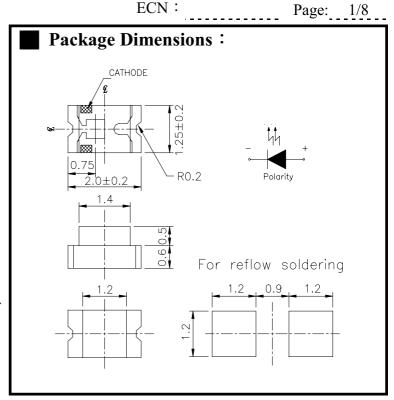
- Package in 8mm tape on 7 " diameter reel.
- Compatible with automatic placement equipment.
- Compatible with infrared and vapor Phase refold solders process.
- Mono-color type.

Descriptions:

- The 17-21 SMD Taping is much smaller than lead frame type components, thus enable smaller board size, higher packing density, reduced storage space and finally smaller equipment to be obtained.
- Besides, light Weight makes them ideal for miniature applications, etc.

Applications:

- Automotive: backlighting in dashboard and switch.
- Telecommunication: indicator and backlighting in telephone and fax.
- Flat backlight for LCD, switch and symbol.
- General use.



Notes:

Tolerances Unless Dimension ±

0.1mm

Angle± 0.5° Unit=mm

PART NO	Chip		Lens Color
1711(1 1(0	Material	Emitted Color	Lens color
17-21SURC/S530-A3/TR8	AlGaInP	Hyper Red	Water Clear

Office: NO. 25, Lane 76, Sec. 3, Chung Yang Rd., Tucheng 236, Taipei, Taiwan, R.O.C.

TEL: 886-2-2267-2000, 2267-9936

FAX: 886-2-2267-6244, 2267-6189, 2267-6306

http://www.everlight.com

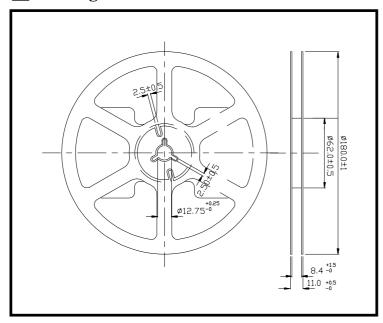


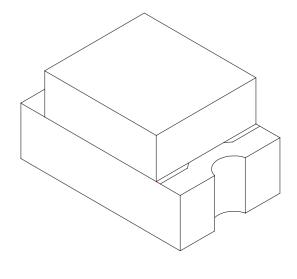
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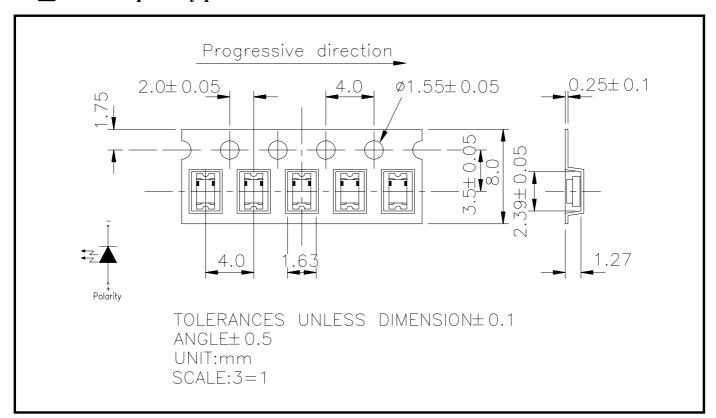
ECN: Page: 2/8

Package Dimensions :





■ Loaded quantity per reel 3000 PCS/reel:





MODEL NO:	17-21SURC/S530-A3/TR8	Device Number:		
0805 Package	Chip LEDs			

ECN: Page: 3/8

■ Absolute Maximum Ratings at Ta = 25°C

Parameter	Symbol	Rating	Unit
Reverse Voltage	Vr	5	V
Forward Current	If	25	mA
Operating Temperature	Topr	-40 ~ +85	$^{\circ}\!\mathbb{C}$
Storage Temperature	Tstg	-40 ~ +90	$^{\circ}\!\mathbb{C}$
Soldering Temperature	Tsol	260 (for 5 second)	$^{\circ}\!\mathbb{C}$
Electrostatic Discharge	ESD	2000	V
Power Dissipation	Pd	60	mW
Peak Forward Current(Duty 1/10 @ 1KHZ)	If(Peak)	160	mA

■ Electronic Optical Characteristics :

Parameter	Symbol	Min.	Тур.	Max.	Unit	Condition
Luminous Intensity	Iv		4		mcd	If=2mA
		41	61		mcd	If=20mA
Viewing Angle	2 \theta 1/2		140		deg	If=20mA
Peak Wavelength	λр		632		nm	If=20mA
Dominant Wavelength	λd		624		nm	If=20mA
Spectrum Radiation Bandwidth	Δλ		20		nm	If=20mA
Forward Voltage	Vf		2.0	2.4	V	If=20mA
Reverse Current	Ir			10	μΑ	Vr=5V



MODEL NO:	17-21SURC/S530-A3/TR8	Device Number:	DSE-171-078		1.0
0805 Package	Chip LEDs				
		ECN:		Page:	4/8

Reliability Test Items And Conditions

NO	Item	Test Conditions	Test Hours/Cycle	Sample Size	Ac/Re
1	Solder Heat	TEMP : 260°C ± 5 °C	5 SEC	76 PCS	0/1
2	Temperature Cycle	H: +85°C 30min ∫ 5 min L: -55°C 30min	50 CYCLE	76 PCS	0/1
3	Thermal Shock	H:+100°C 5min $ ∫ 10 sec $ L:-10°C 5min	50 CYCLE	76 PCS	0/1
4	High Temperature Storage	TEMP : 100°C	1000 HRS	76 PCS	0/1
5	Low Temperature Storage	TEMP : -55°℃	1000 HRS	76 PCS	0/1
6	DC Operating Life	If = 20 mA	1000 HRS	76 PCS	0/1
7	High Temperature / High Humidity	85°C/85% RH	1000 HRS	76 PCS	0/1

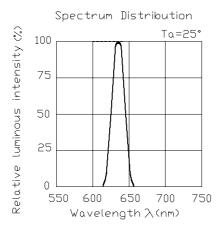


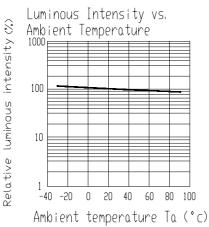
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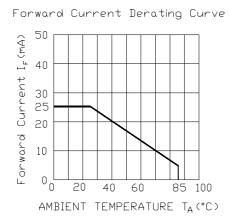
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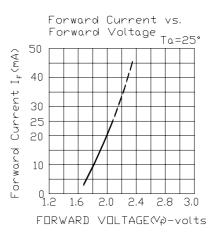
ECN: Page: 5/8

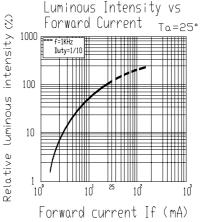
Typical Electro-Optical Characteristic Curves

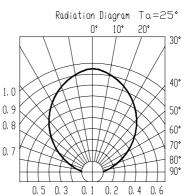












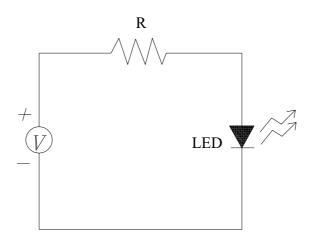


MODEL NO: 17-21SURC/S530-A3/TR8 Device Number: DSE-171-078 REV. 1.0

0805 Package Chip LEDs

ECN: Page: 6/8

Test Circuit



Precautions For Use

1. Over-current-proof

Customer must apply resistors for protection, otherwise slight voltage shift will cause big current change (Burn out will happen).

- 2. Storage time
 - 2.1 The operation of temperature and R.H. are : 5° C ~ 35° C, R.H. 60° M.
 - 2.2 Once the package is opened, the products should be used within a week. Otherwise, they should be keep in a damp proof box with desiccanting agent. Considering the tape life, we suggest our customers to use our products within a year(from production date).
 - 2.3 If opened more than one week in an atmosphere $5^{\circ}\text{C} \sim 35^{\circ}\text{C}$, R.H.60%, they should be treated at $60^{\circ}\text{C} \pm 5^{\circ}\text{C}$ for 15hrs.
 - 2.4 When you discover that the desiccant in the package has a pink color (normal=blue), you should treat them in the same conditions as 2.3.



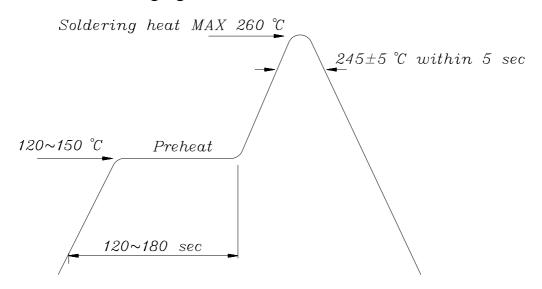
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ECN: Page: 7/8

Soldering heat reliability (DIP)

Please refer to the following figure:

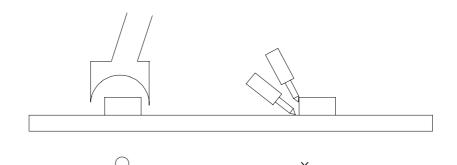


Soldering Iron

Basic spec is ≤ 5 sec when 260°C. If temperature is higher, time should be shorter (+10°C \rightarrow -1sec). Power dissipation of iron should be smaller than 15 W, and temperature should be controllable. Surface temperature of the device should be under 230 °C.

Rework

- 1. Customer must finish rework within 5 sec under 260° C.
- 2. Copper foil can not be touched by the head of iron.
- 3. Twin-head type is preferred.





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ECN: Page: 8/8

Reflow Temp / Time:

