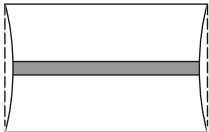
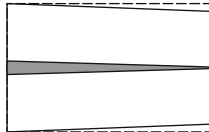


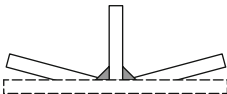
Transverse
Shrinkage



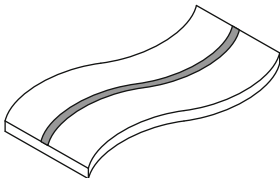
Longitudinal
Shrinkage



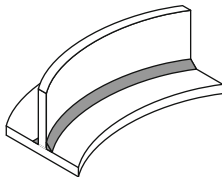
Rotational
Distortion



Angular
Change



Buckling
Distortion



Longitudinal
Bending