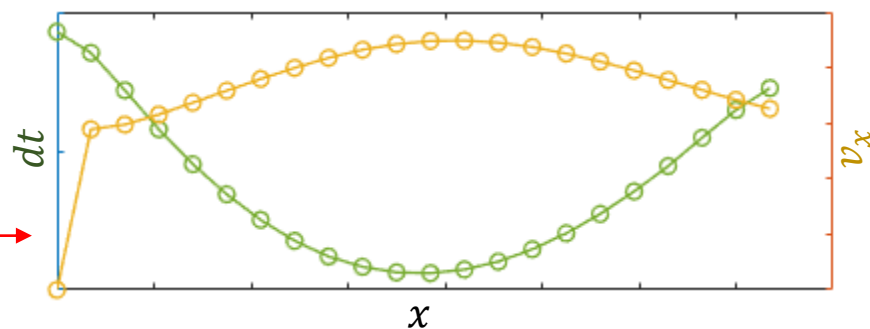
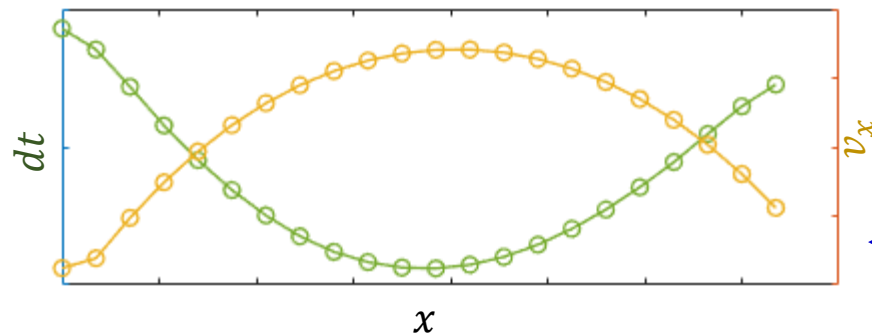


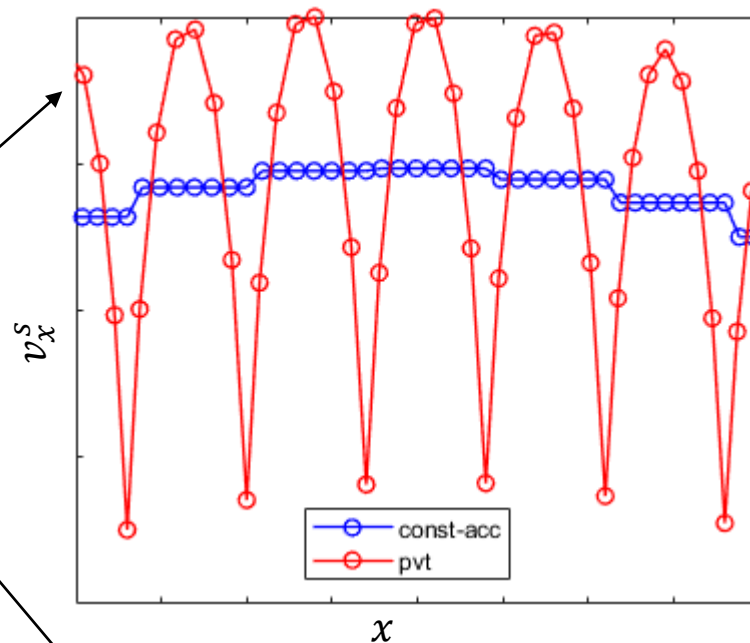
(a) Dwell time vs. feed rate: PVT model



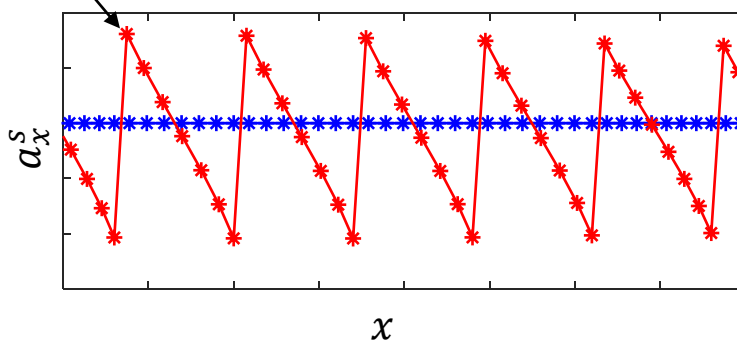
(b) Dwell time vs. feed rate: Const-acc model



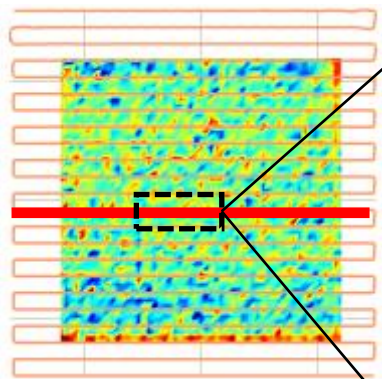
(c) Comparison in federate simulation



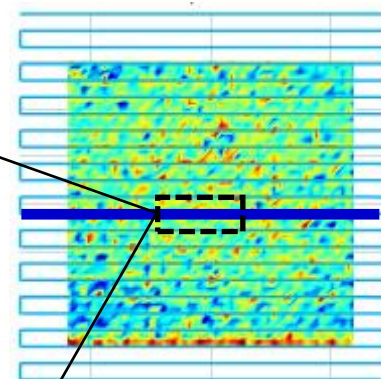
(d) Comparison in acceleration



PVT model



Const-acc model



Pick up 1 line

Pick up 1 line