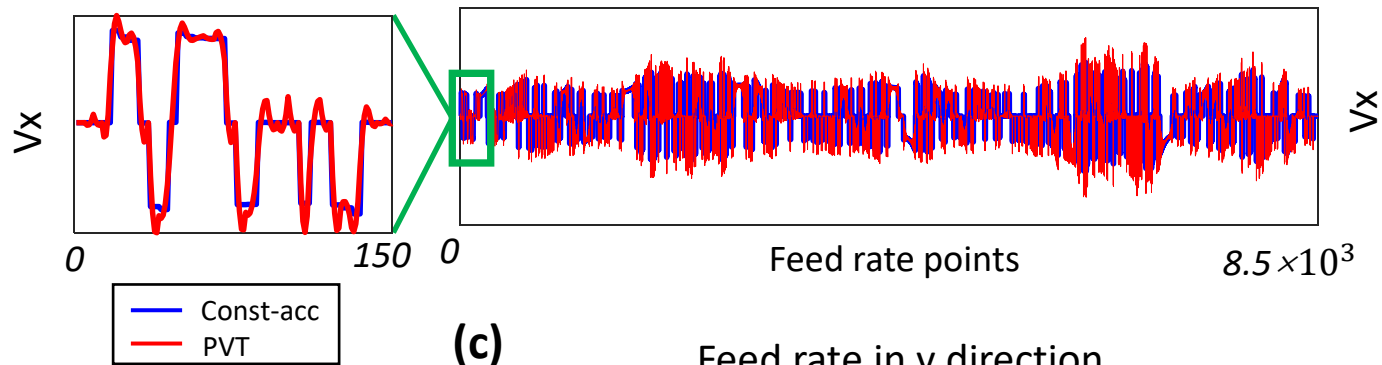


(b) Feed rate in x direction



(c) Feed rate in y direction

