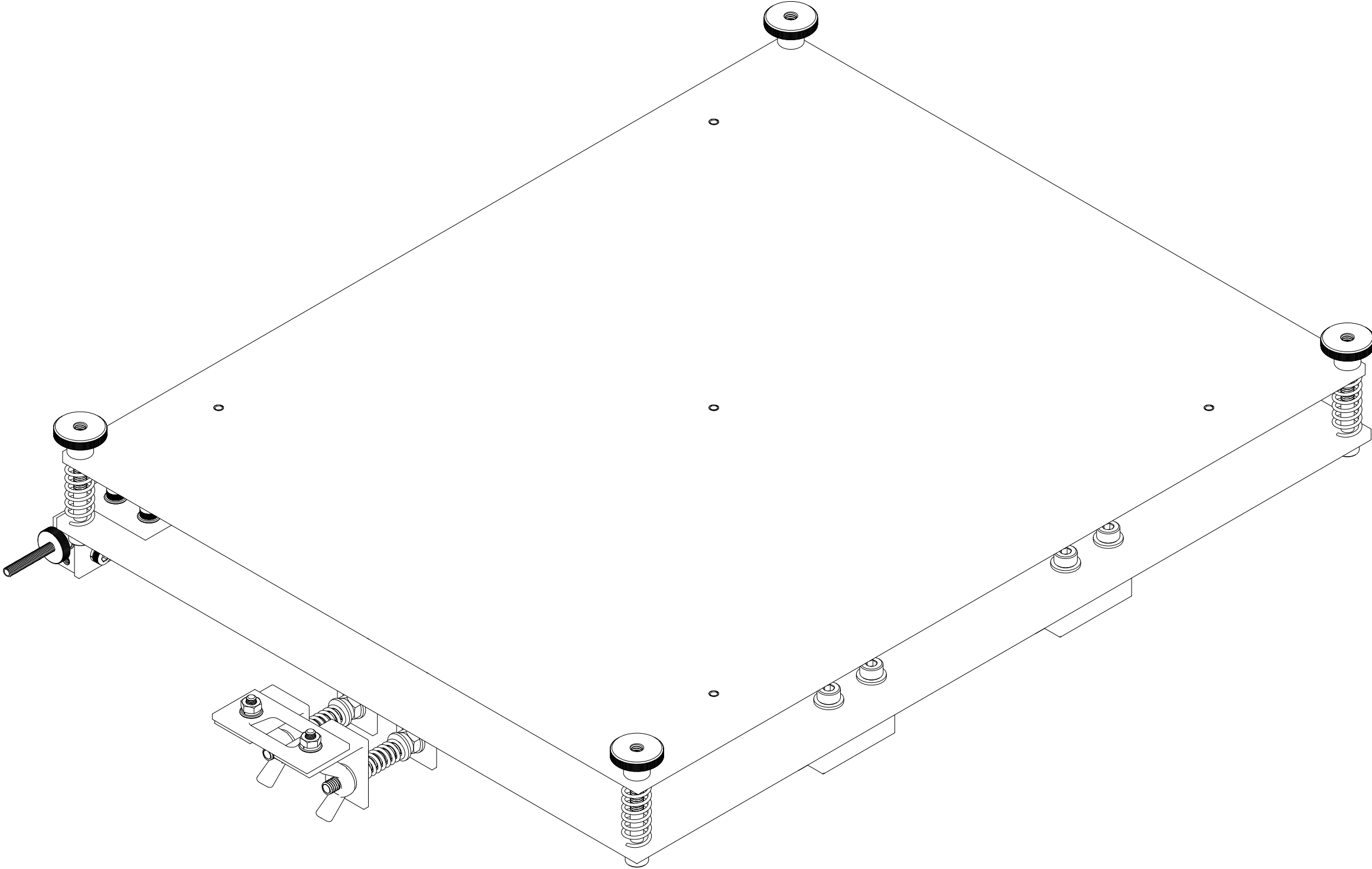
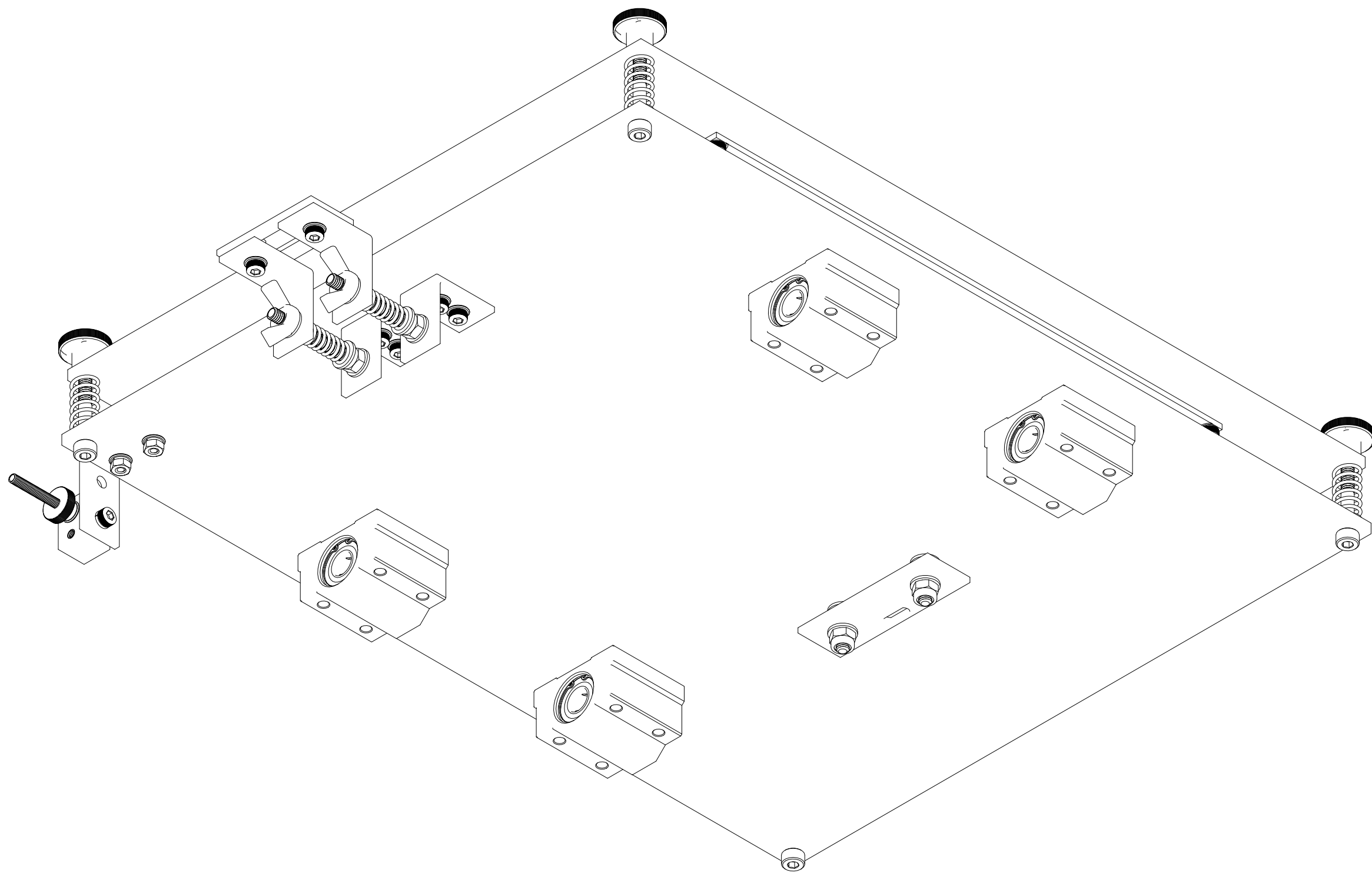
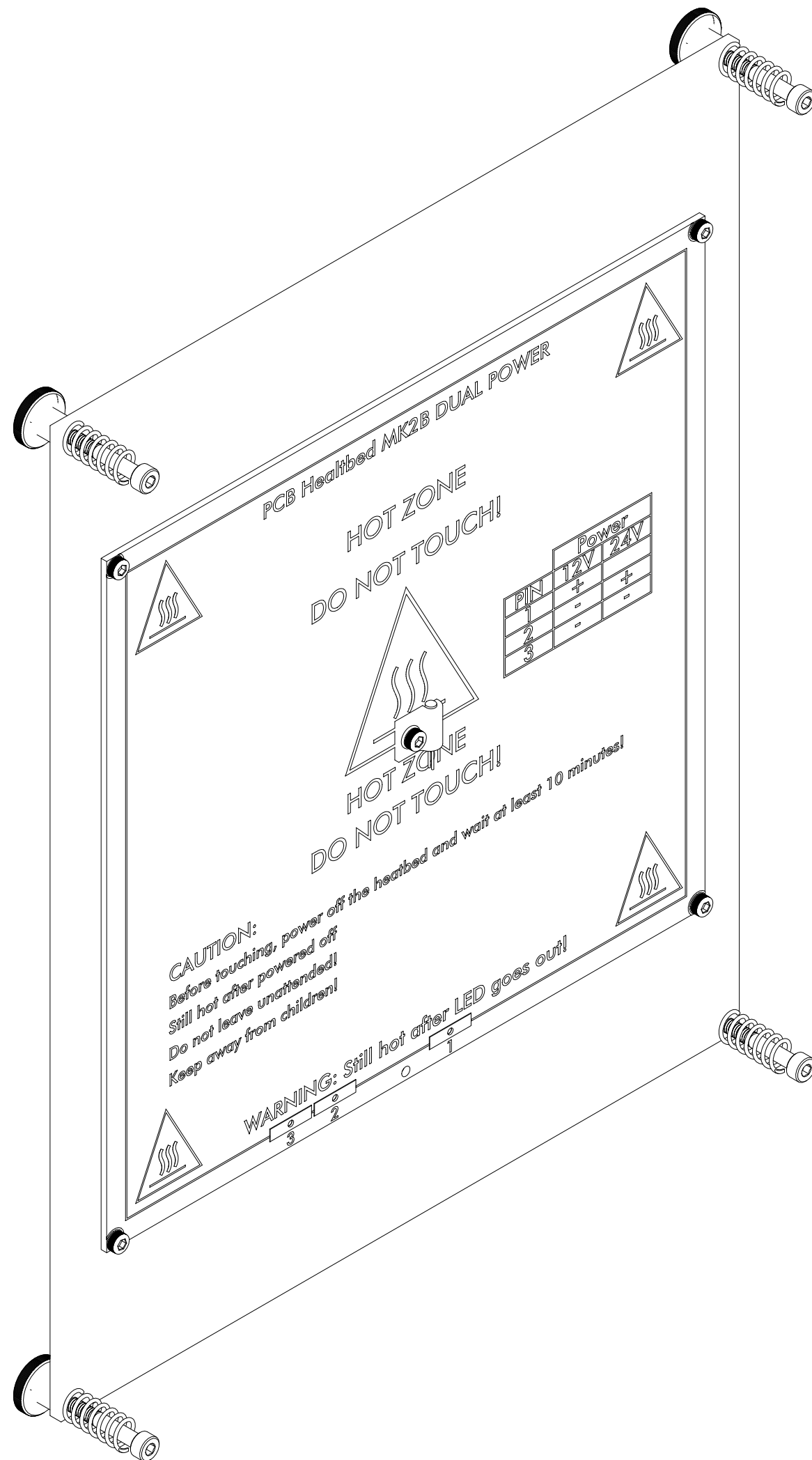


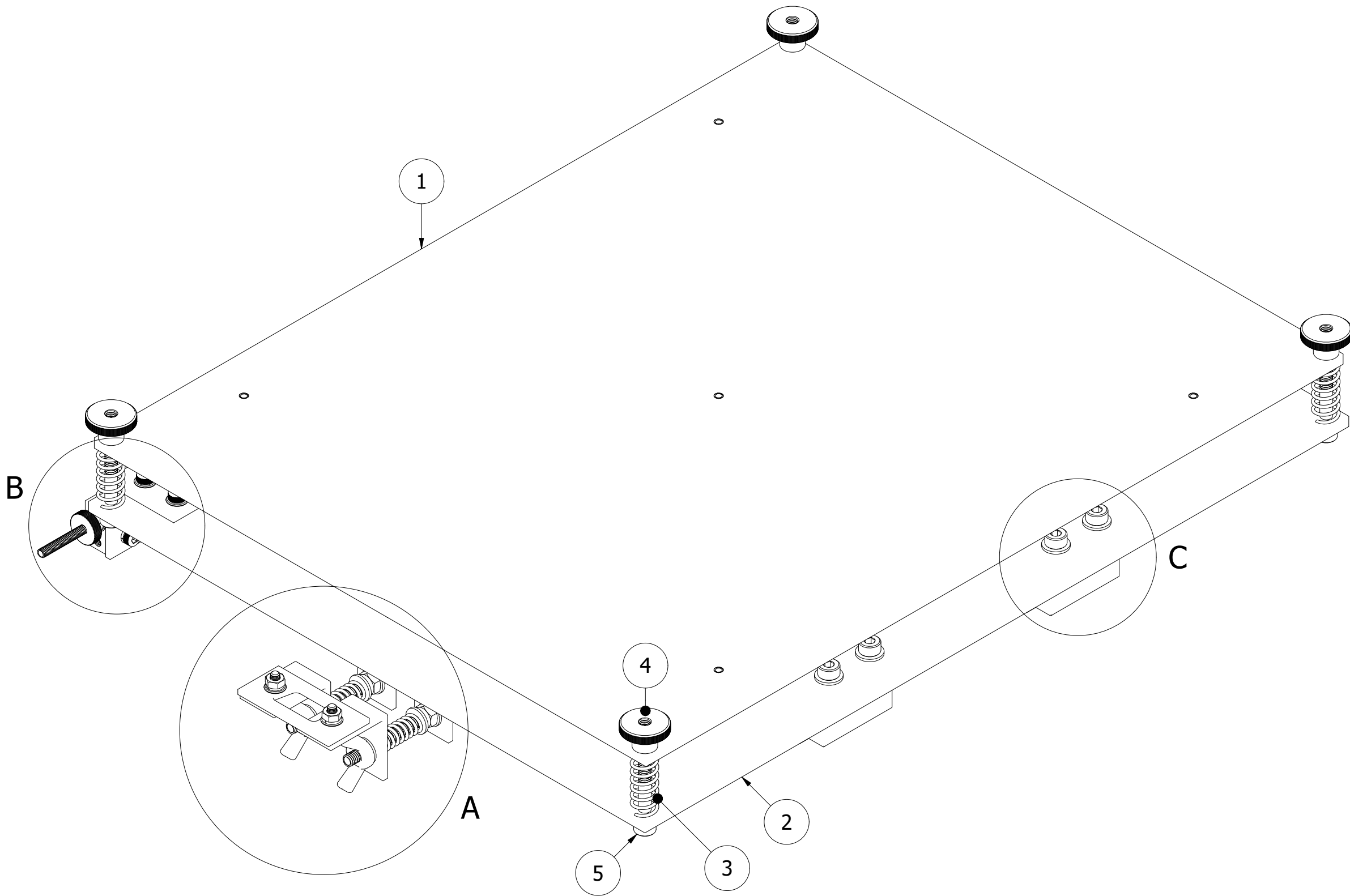
# Heated Bed Assembly

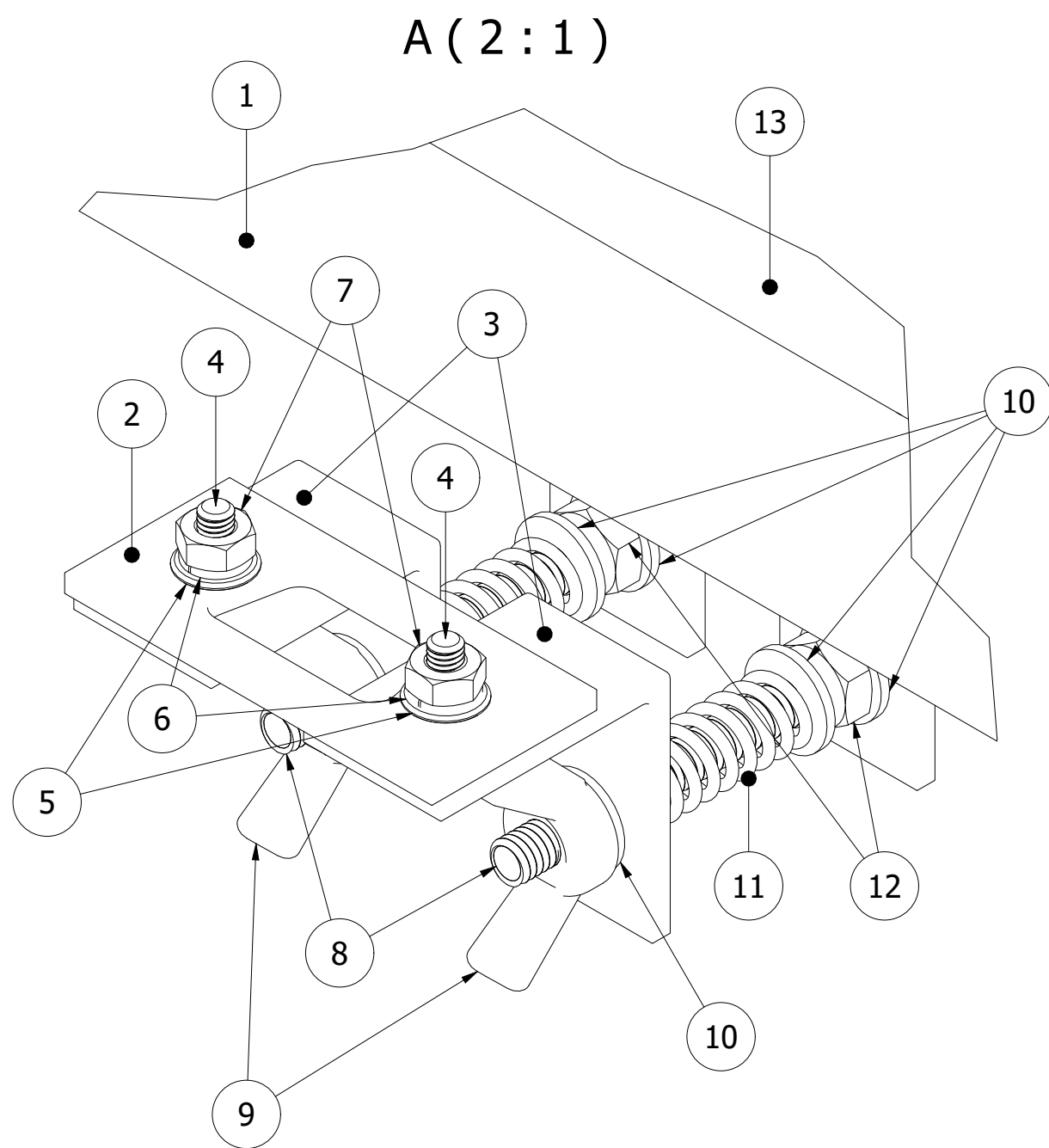




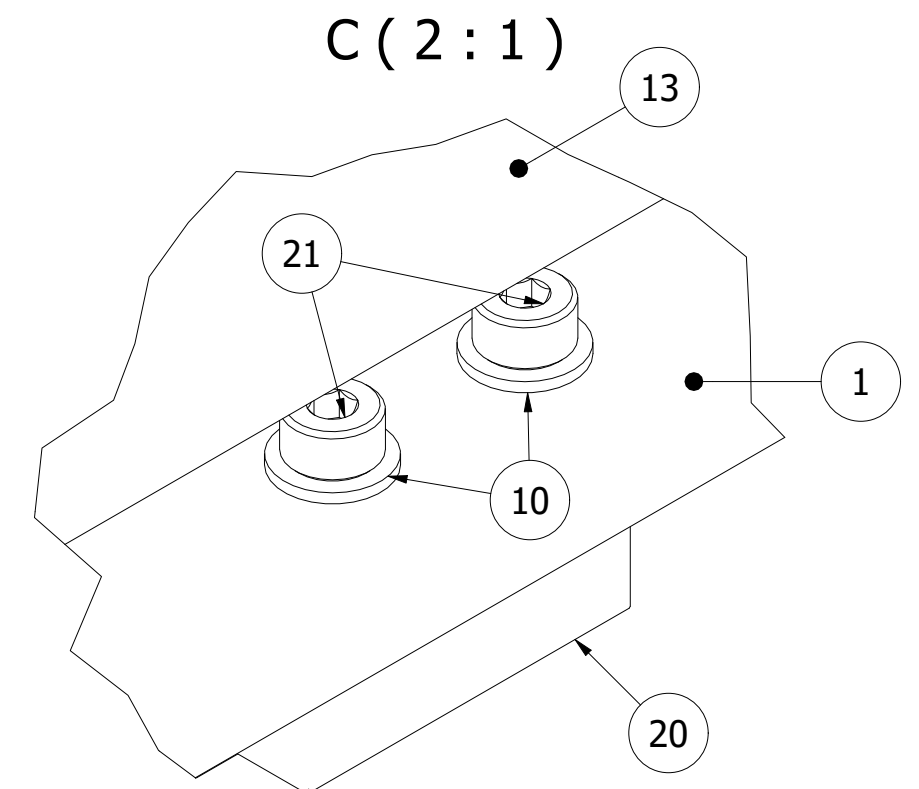
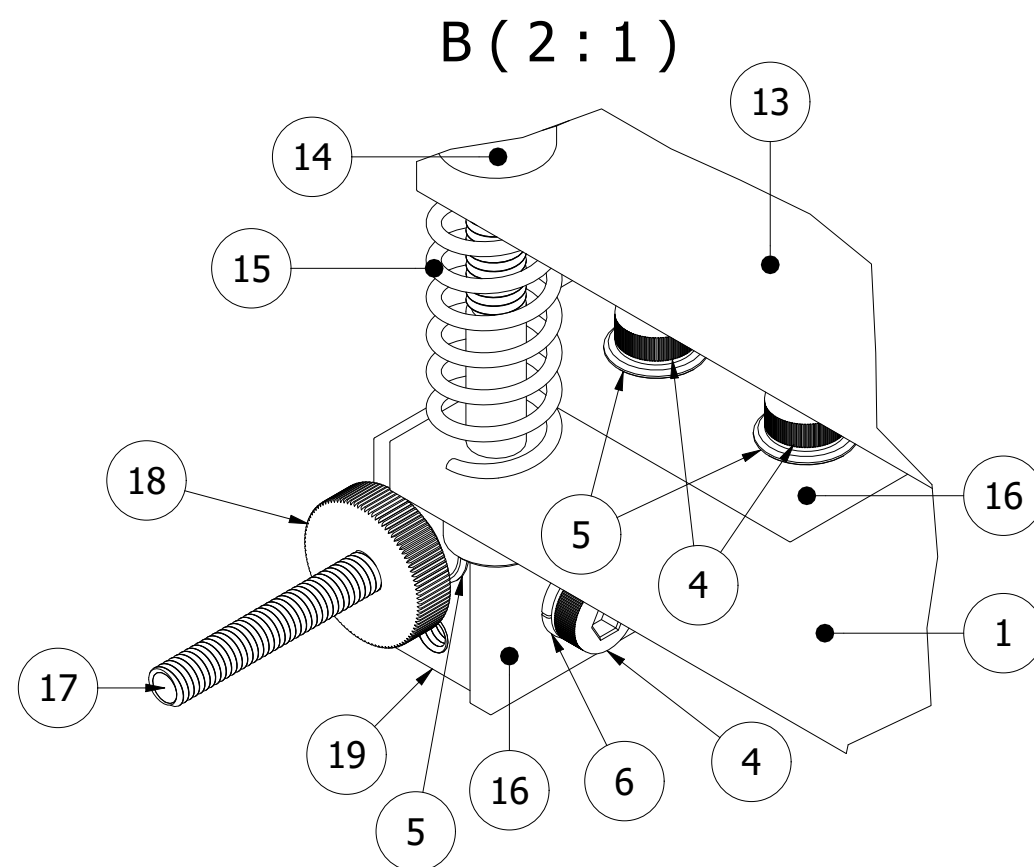


PARTS LIST	
ITEM	PART NUMBER
1	Heated Bed Aluminum Plate
2	Heated Bed Aluminum Carrier Plate
3	Spring 20h 4p 8d
4	M4 Knurled Nut
5	M4x35mm Screw

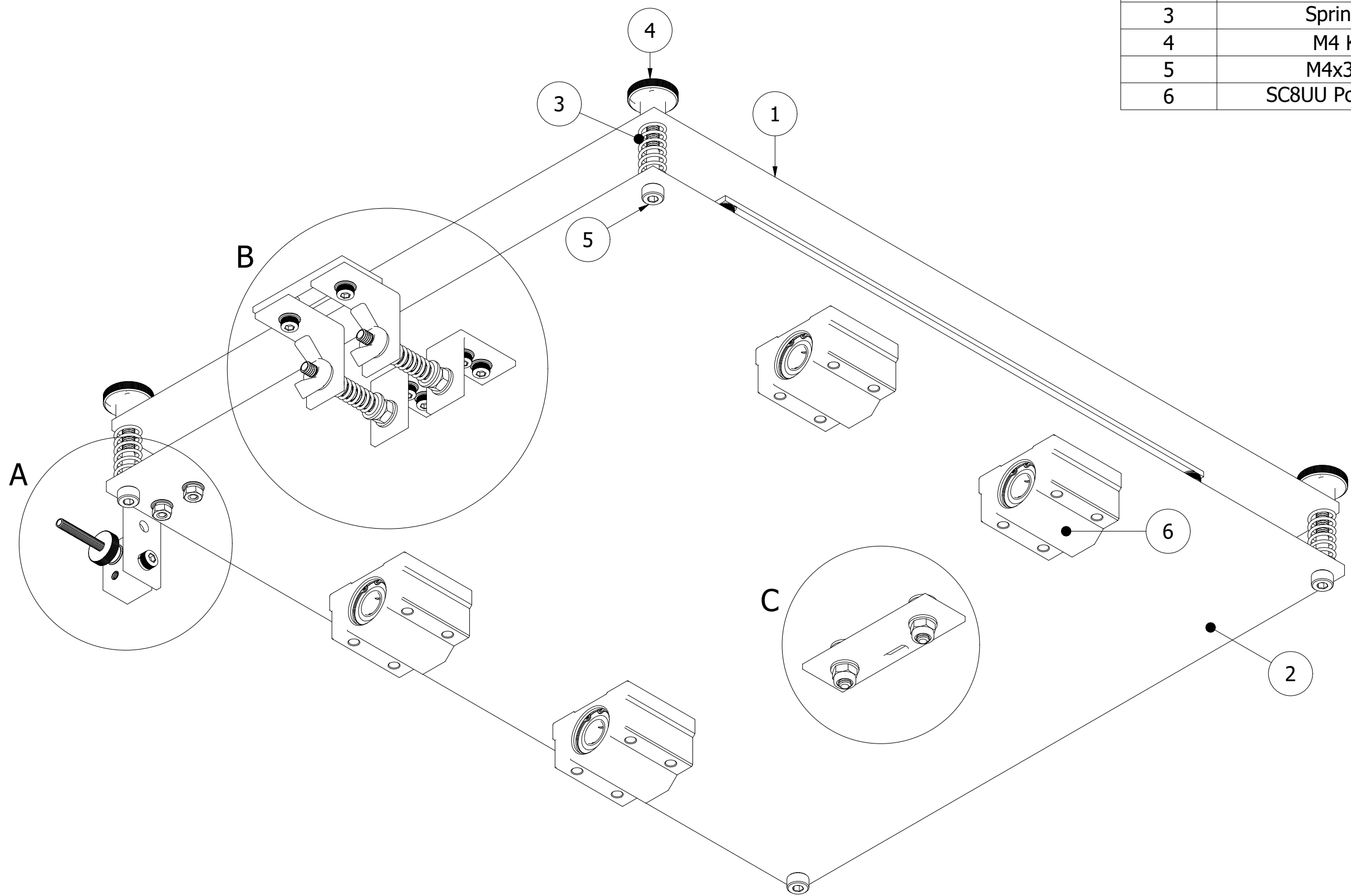




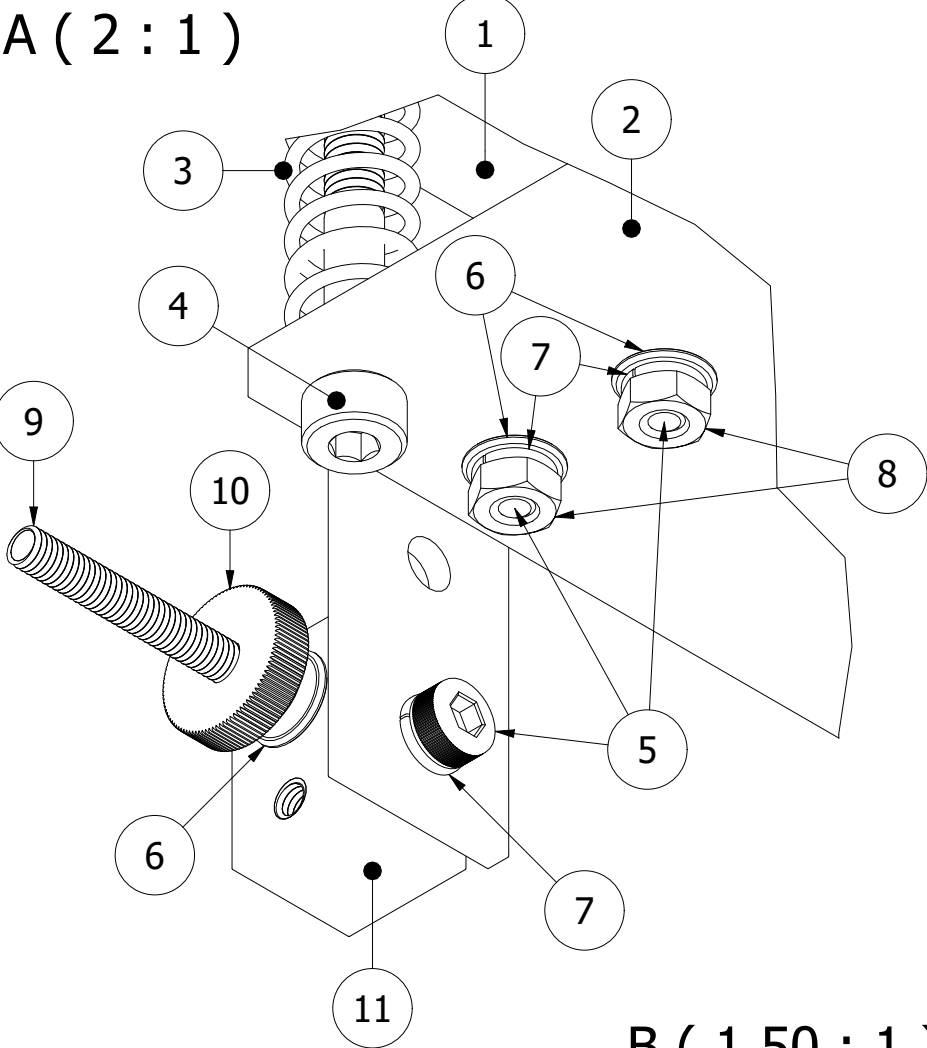
PARTS LIST	
ITEM	PART NUMBER
1	Heated Bed Aluminum Carrier Plate
2	Y Movement Belt Holder on the Motor Side
3	25x25mm Metal Angle Bracket
4	M3x10mm Screw
5	M3 Washer
6	M3 Spring Washer
7	M3 Nut
8	M4x40mm Screw
9	M4 Wing Nut
10	M4 Washer
11	Spring 20h 2p 6d
12	M4 Nylon Lock Nut
13	Heated Bed Aluminum Plate
14	M4x35mm Screw
15	Spring 20h 4p 8d
16	30x30mm Metal Angle Bracket
17	M3x40mm Screw
18	M3 Knurled Nut
19	Threaded Aluminum Block for Limit Switch Screws
20	SC8UU Polyamide Bearing
21	M4x20mm Screw



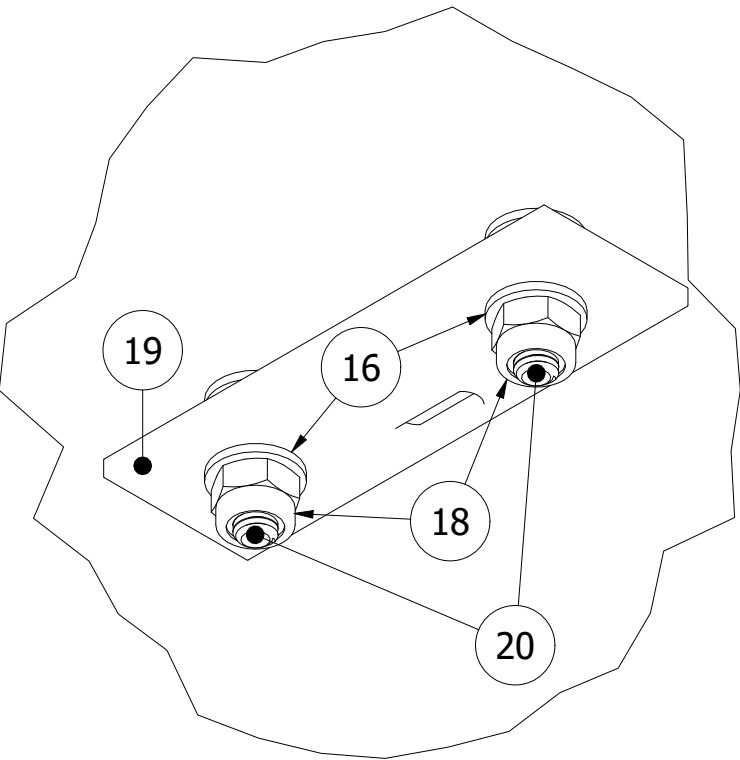
PARTS LIST	
ITEM	PART NUMBER
1	Heated Bed Aluminum Plate
2	Heated Bed Aluminum Carrier Plate
3	Spring 20h 4p 8d
4	M4 Knurled Nut
5	M4x35mm Screw
6	SC8UU Polyamide Bearing



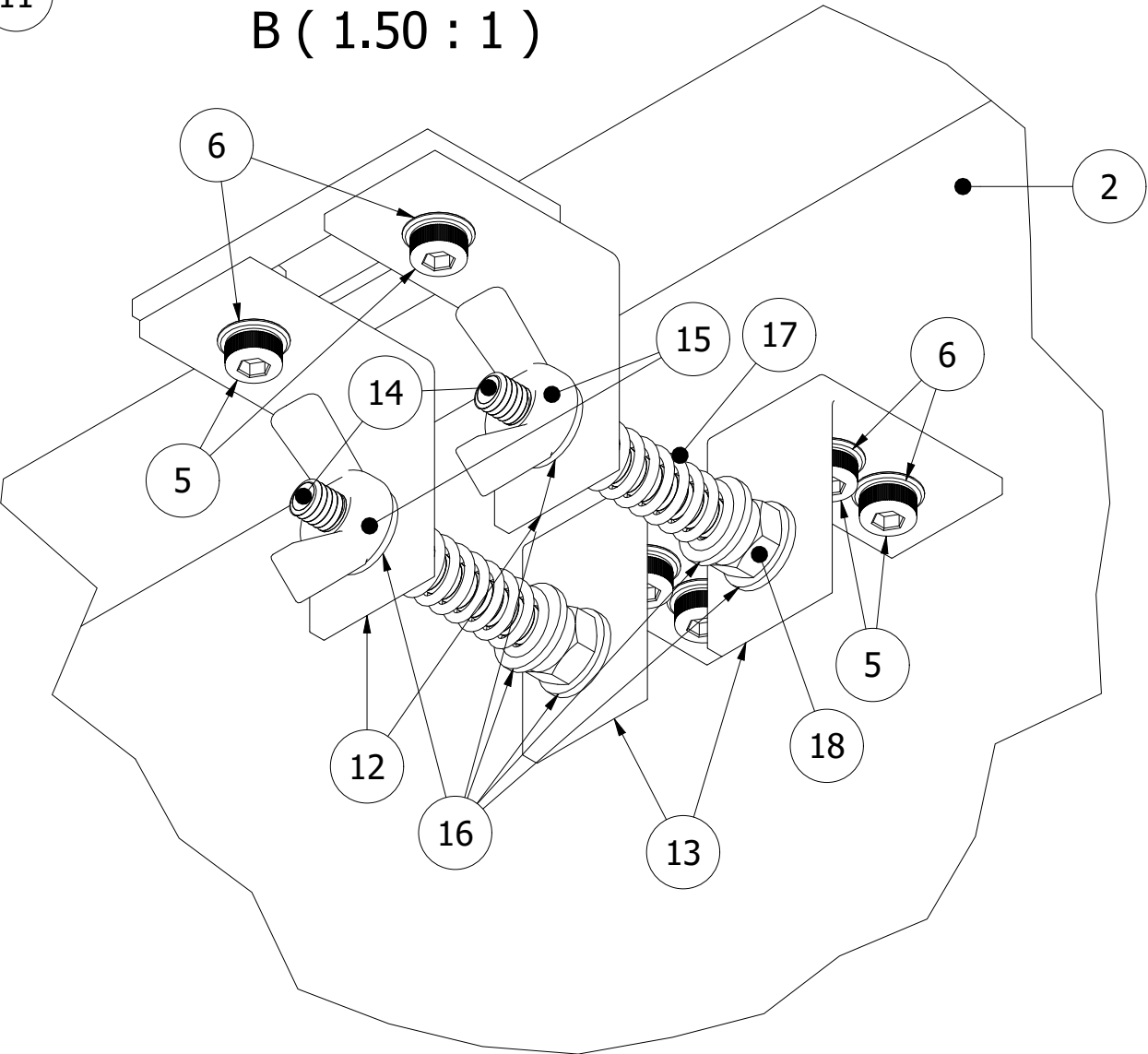
A ( 2 : 1 )



C ( 1.50 : 1 )

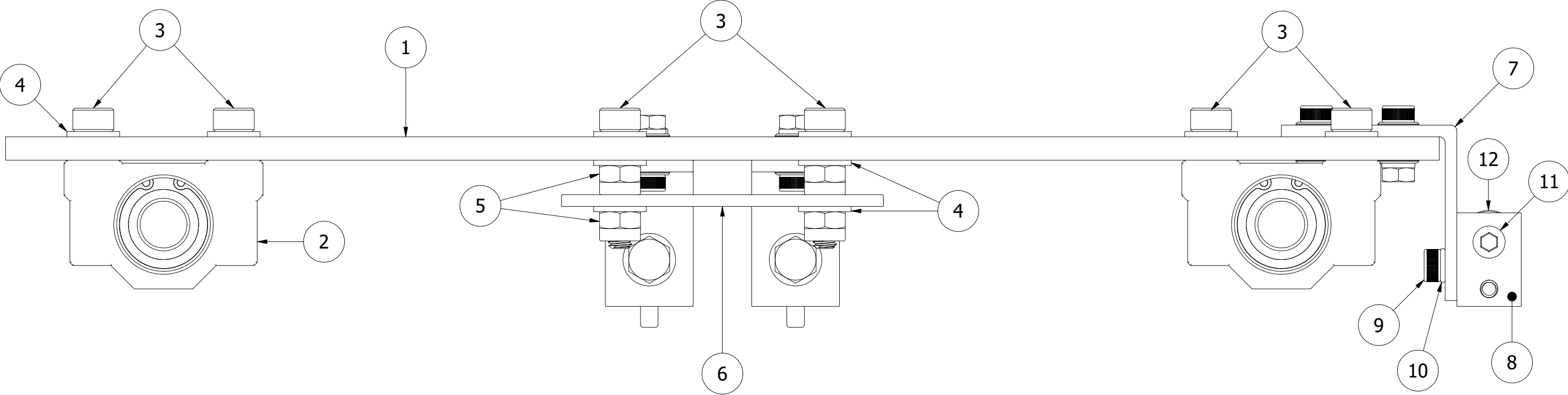


B ( 1.50 : 1 )



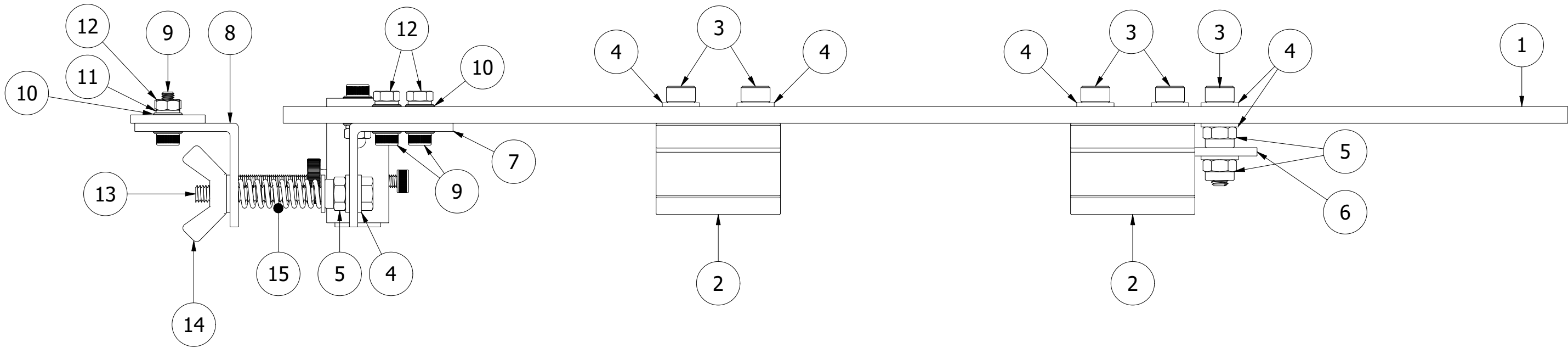
PARTS LIST	
ITEM	PART NUMBER
1	Heated Bed Aluminum Plate
2	Heated Bed Aluminum Carrier Plate
3	Spring 20h 4p 8d
4	M4x35mm Screw
5	M3x10mm Screw
6	M3 Washer
7	M3 Spring Washer
8	M3 Nut
9	M3x40mm Screw
10	M3 Knurled Nut
11	Threaded Aluminum Block for Limit Switch Screws
12	25x25mm Metal Angle Bracket
13	Custom 25x25mm Metal Angle Bracket for Y Movement Belt Tensioner
14	M4x40mm Screw
15	M4 Wing Nut
16	M4 Washer
17	Spring 20h 2p 6d
18	M4 Nylon Lock Nut
19	Y Movement Tensioner Belt Holder
20	M4x20mm Screw

PARTS LIST	
ITEM	PART NUMBER
1	Heated Bed Aluminum Carrier Plate
2	SC8UU Polyamide Bearing
3	M4x20mm Screw
4	M4 Washer
5	M5 Nylon Lock Nut
6	Y Movement Tensioner Belt Holder
7	30x30mm Metal Angle Bracket
8	Threaded Aluminum Block for Limit Switch Screws
9	M3x10mm Screw
10	M3 Washer
11	M3x40mm Screw
12	M3 Knurled Nut



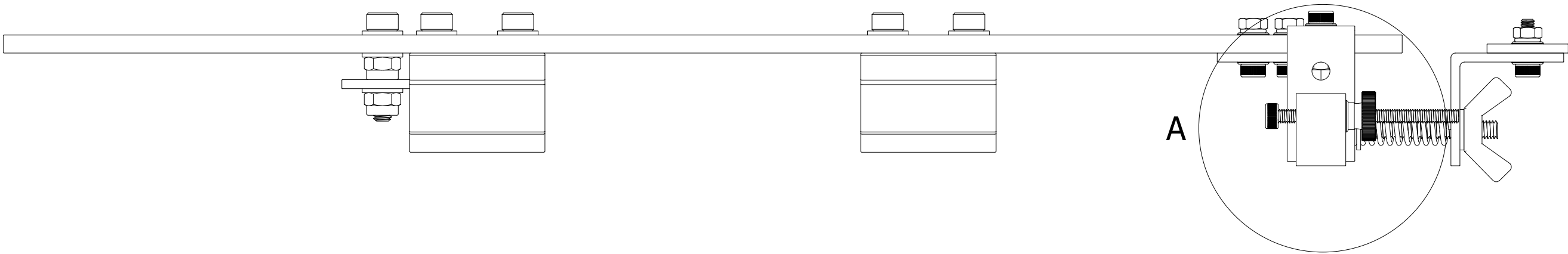
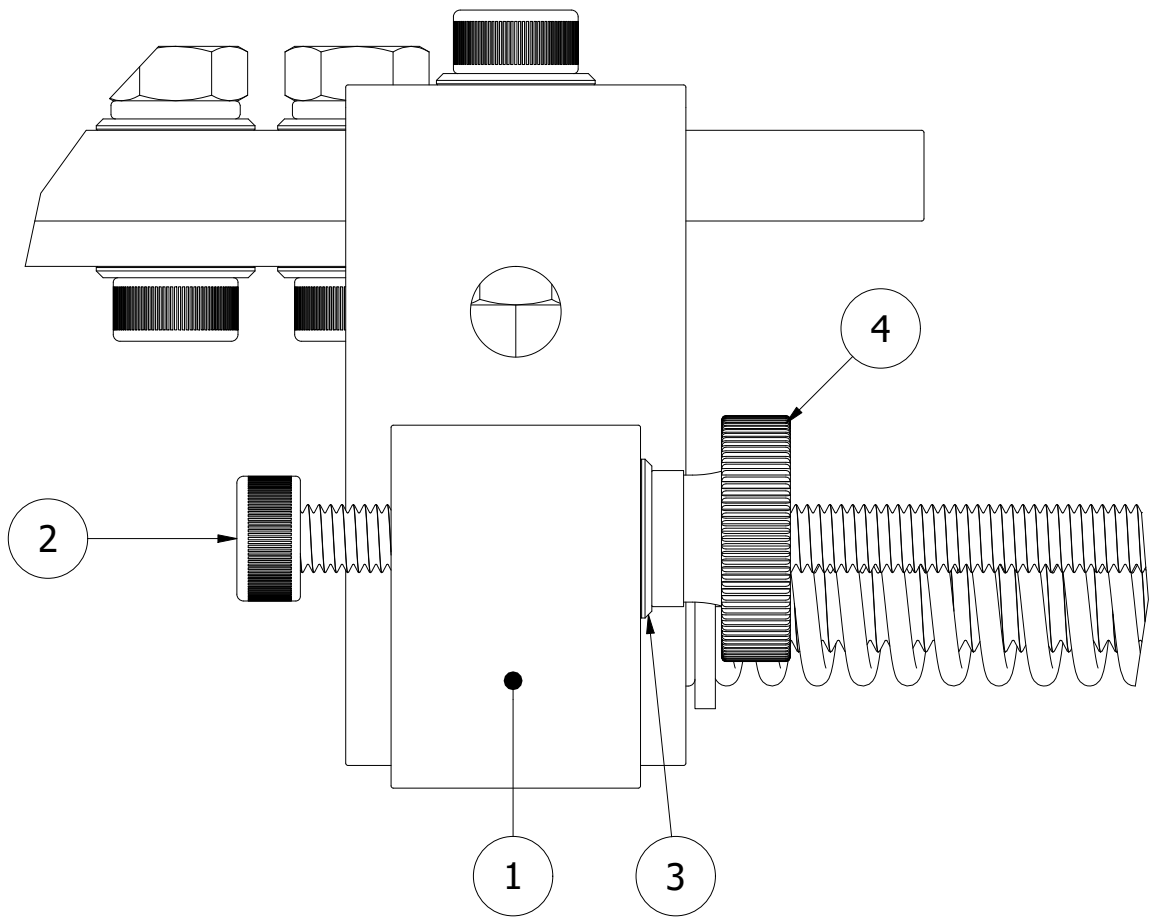


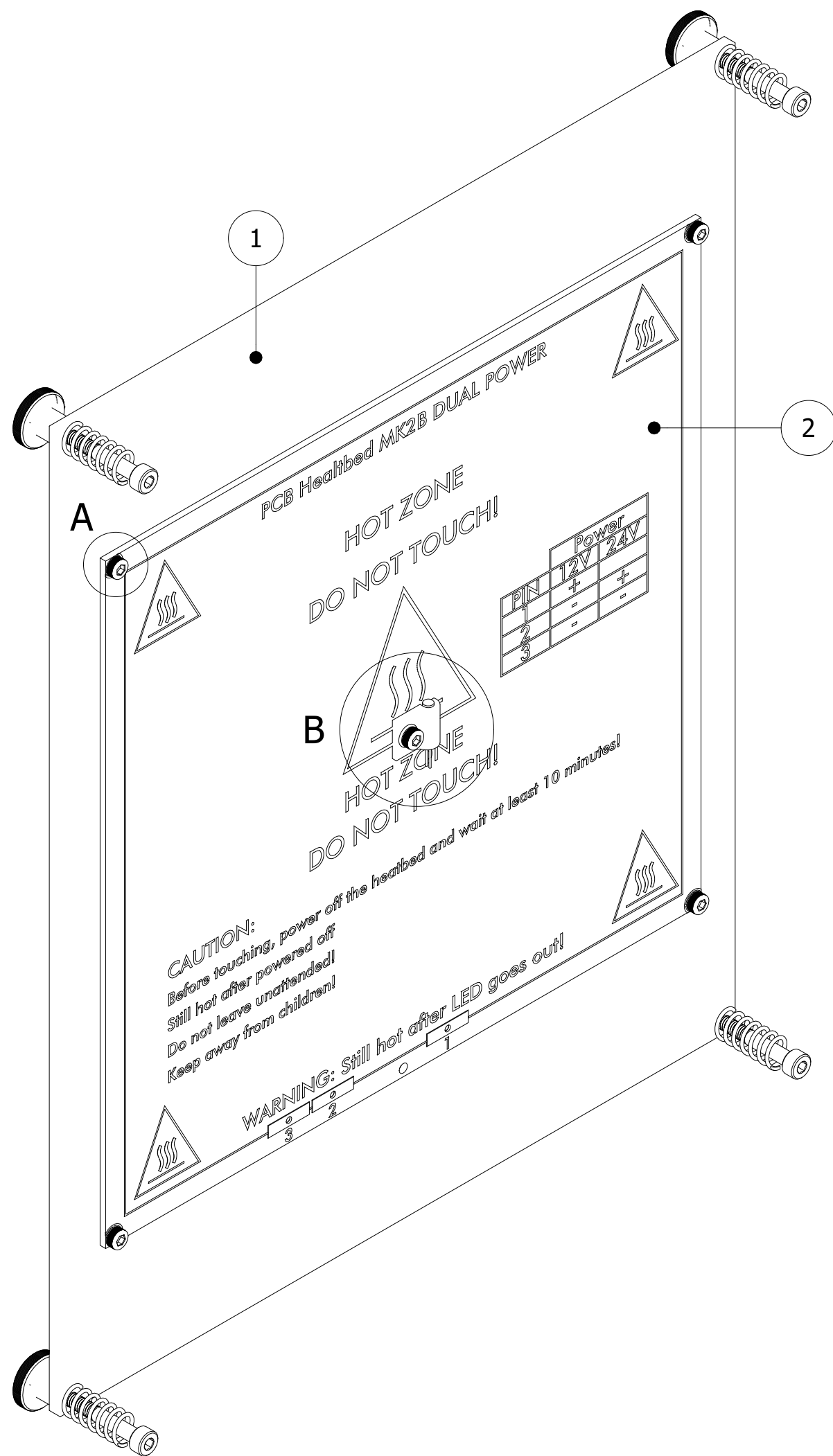
PARTS LIST	
ITEM	PART NUMBER
1	Heated Bed Aluminum Carrier Plate
2	SC8UU Polyamide Bearing
3	M4x20mm Screw
4	M4 Washer
5	M5 Nylon Lock Nut
6	Y Movement Tensioner Belt Holder
7	Custom 25x25mm Metal Angle Bracket for Y Movement Belt Tensioner
8	25x25mm Metal Angle Bracket
9	M3x10mm Screw
10	M3 Washer
11	M3 Spring Washer
12	M3 Nut
13	M4x40mm Screw
14	M4 Wing Nut
15	Spring 20h 2p 6d



PARTS LIST	
ITEM	PART NUMBER
1	Threaded Aluminum Block for Limit Switch Screws
2	M3x40mm Screw
3	M3 Washer
4	M3 Knurled Nut

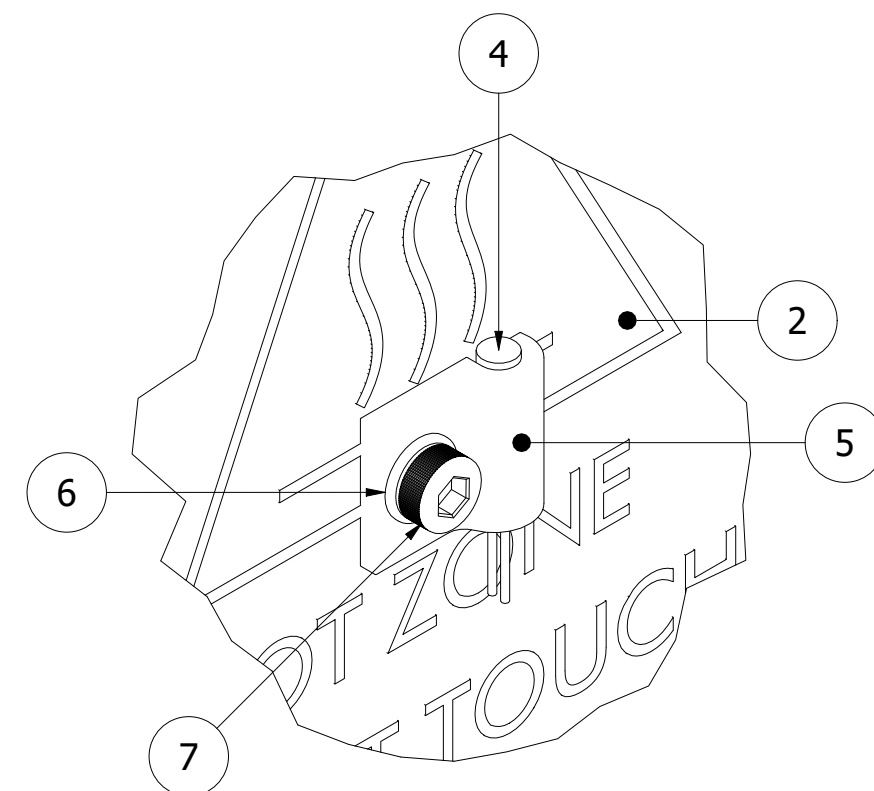
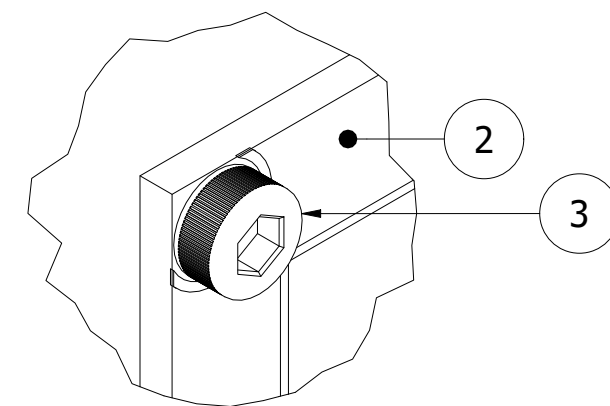
A ( 3 : 1 )





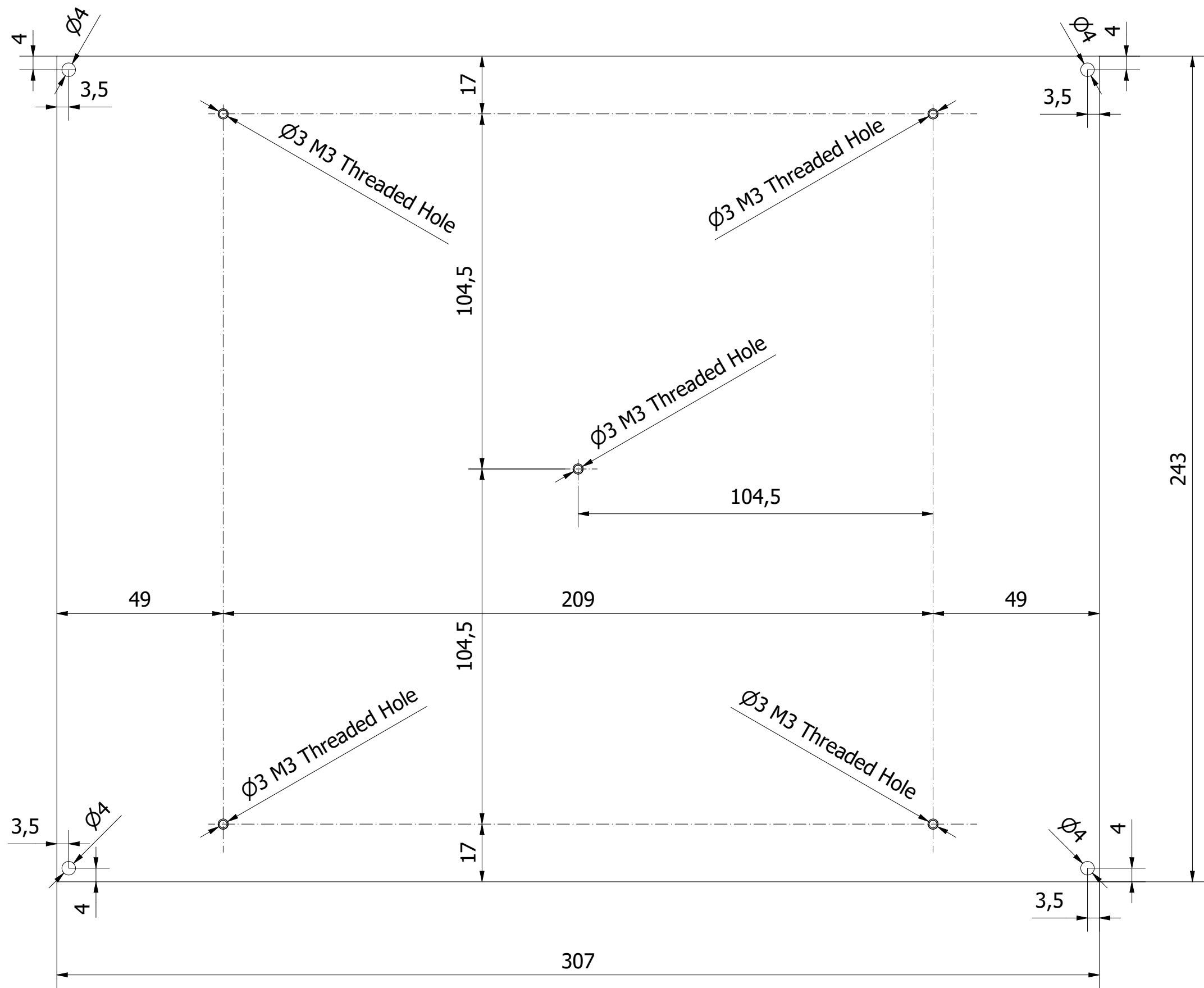
PARTS LIST	
ITEM	PART NUMBER
1	Heated Bed Aluminum Plate
2	Heating Element Board
3	M3x6mm Screw
4	Temperature Sensor
5	Temperature Sensor Bracket/Press
6	M3 Plastic/Isolator Washer
7	M3x8mm Screw

A ( 3 : 1 )

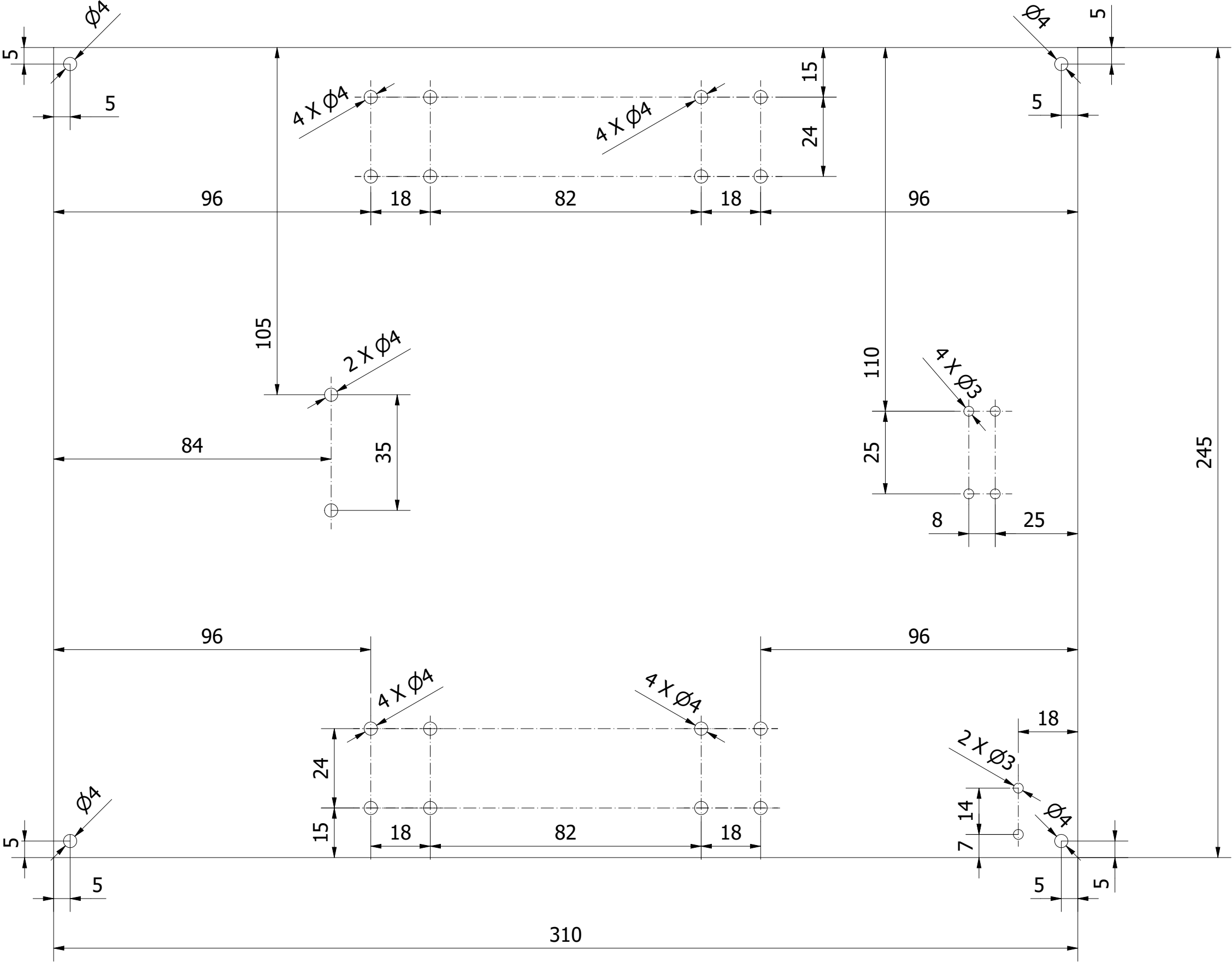


B ( 2 : 1 )

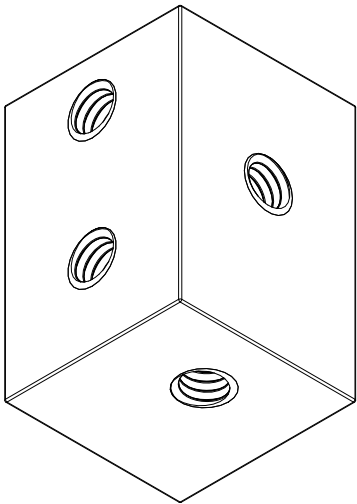
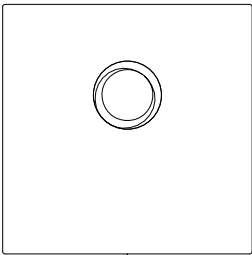
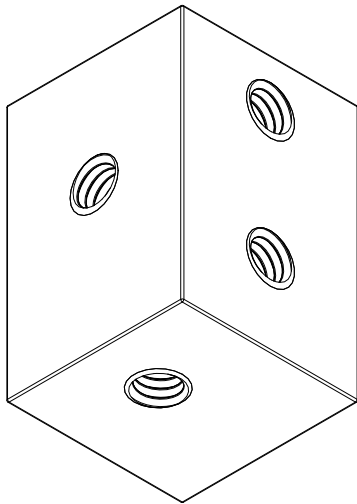
# Heated Bed Aluminum Plate



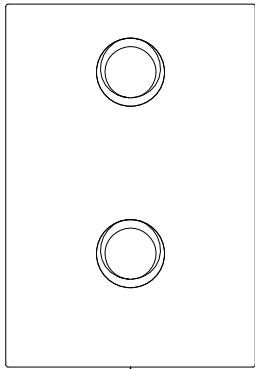
# Heated Bed Aluminum Carrier Plate



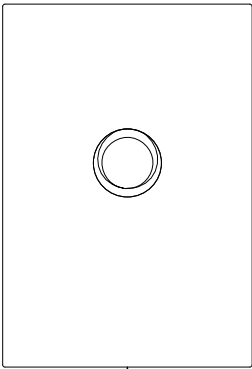
# Threaded Aluminum Block for Limit Switch Screws



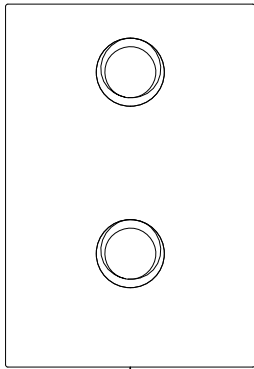
Top



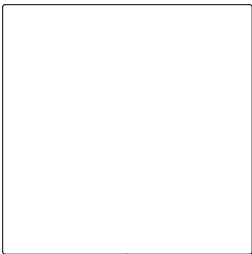
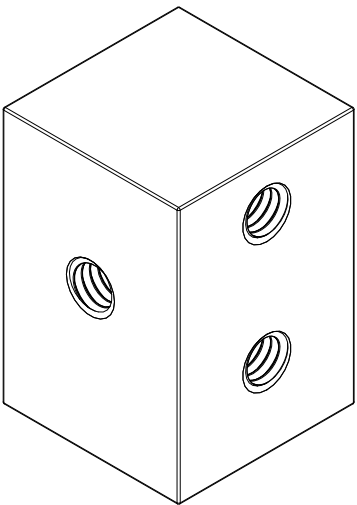
Left



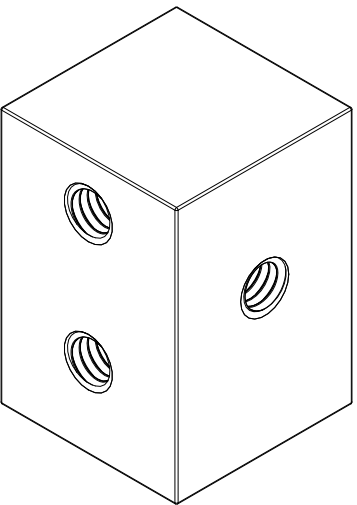
Front

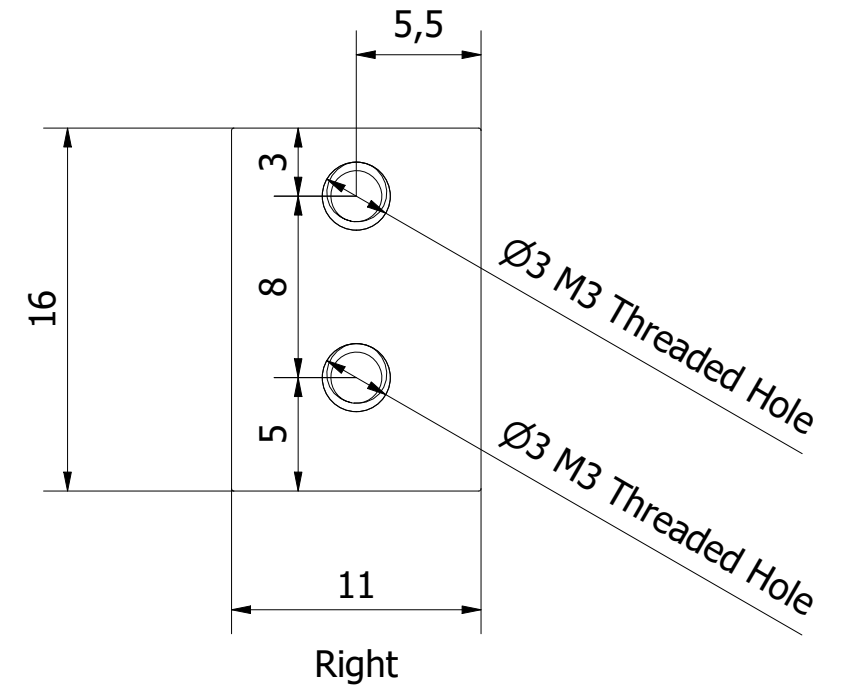
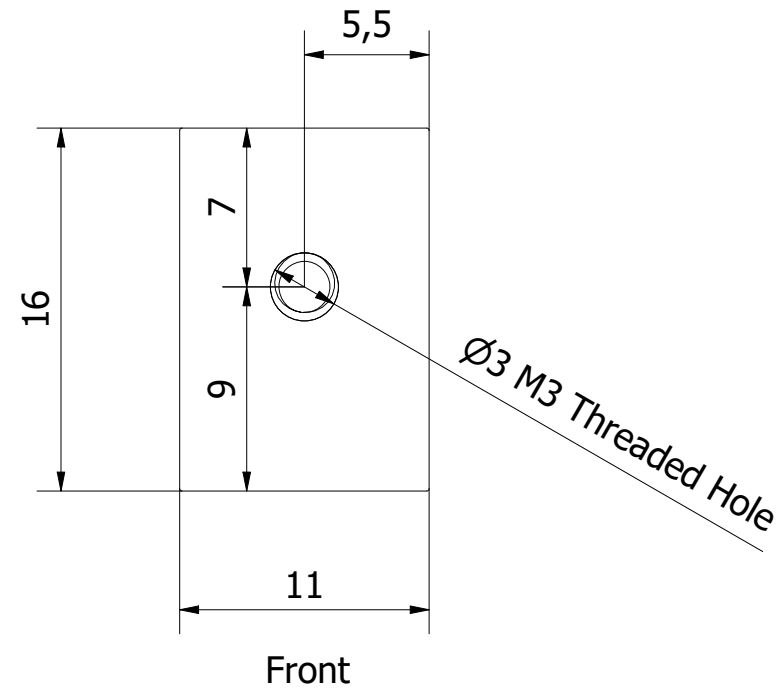
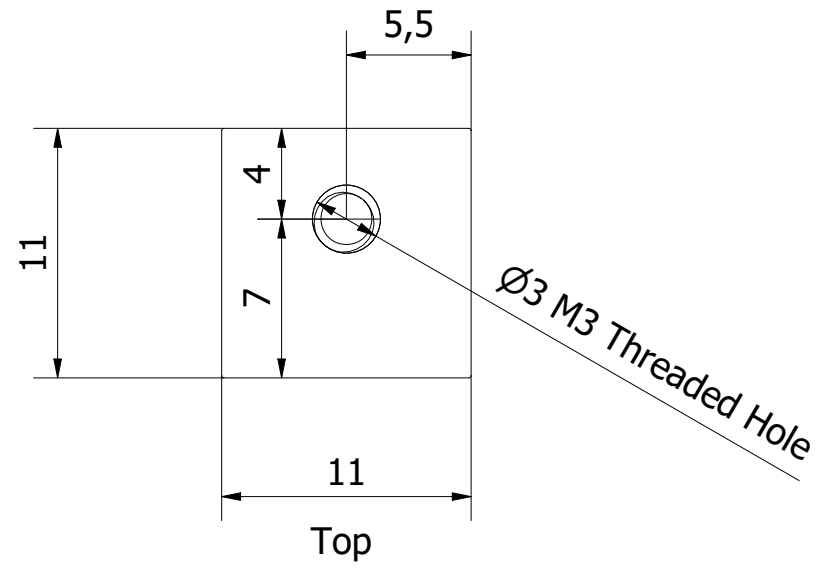
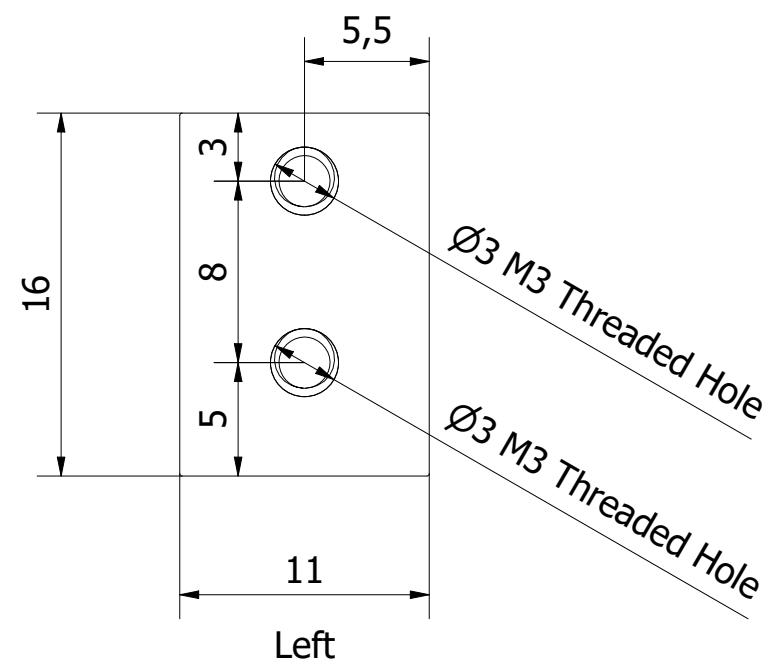


Right



Bottom





# Custom 25x25mm Metal Angle Bracket for Y Movement Belt Tensioner

