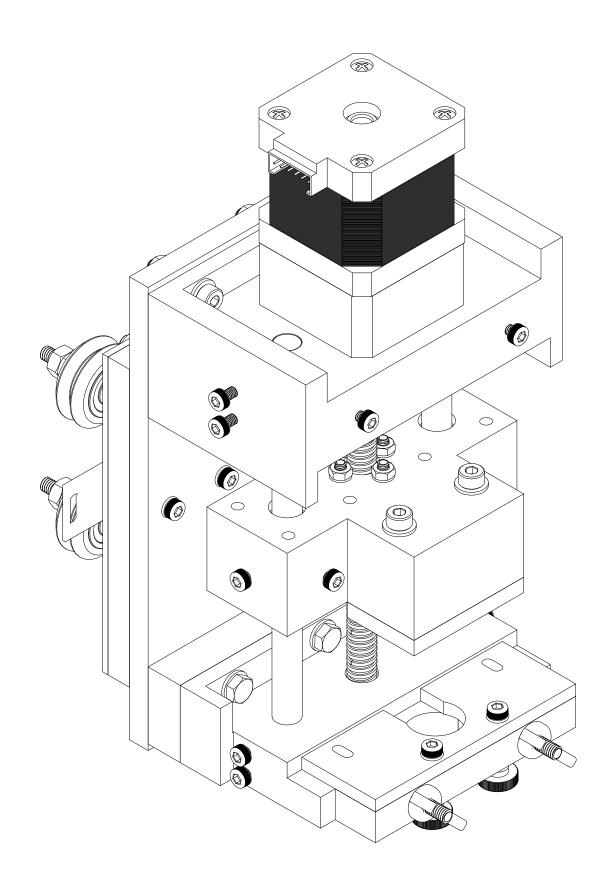
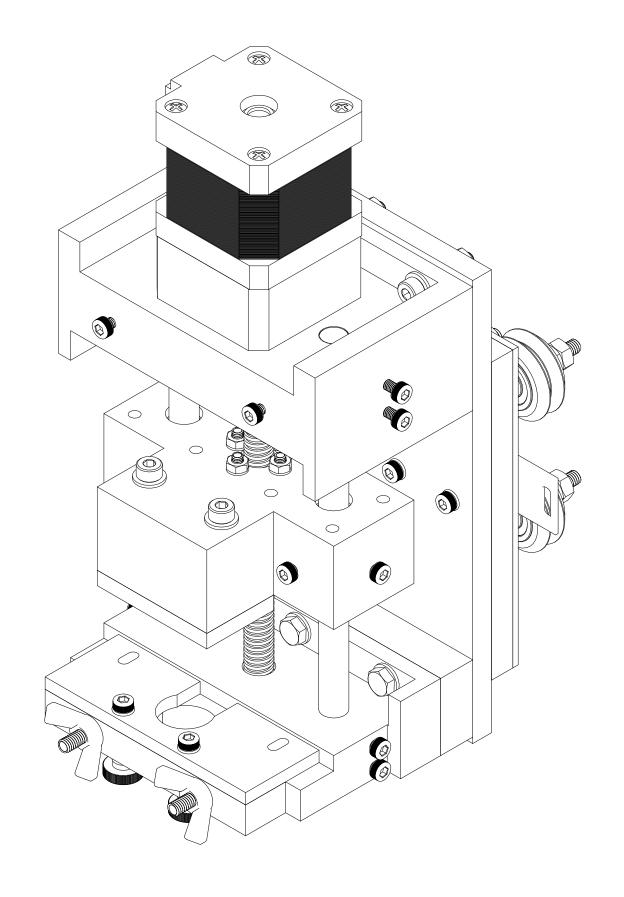
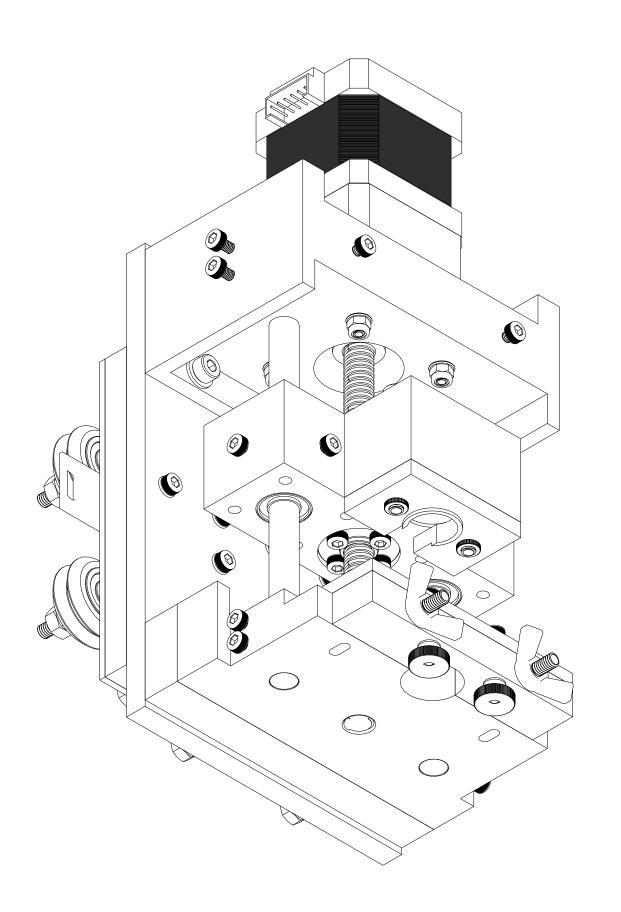
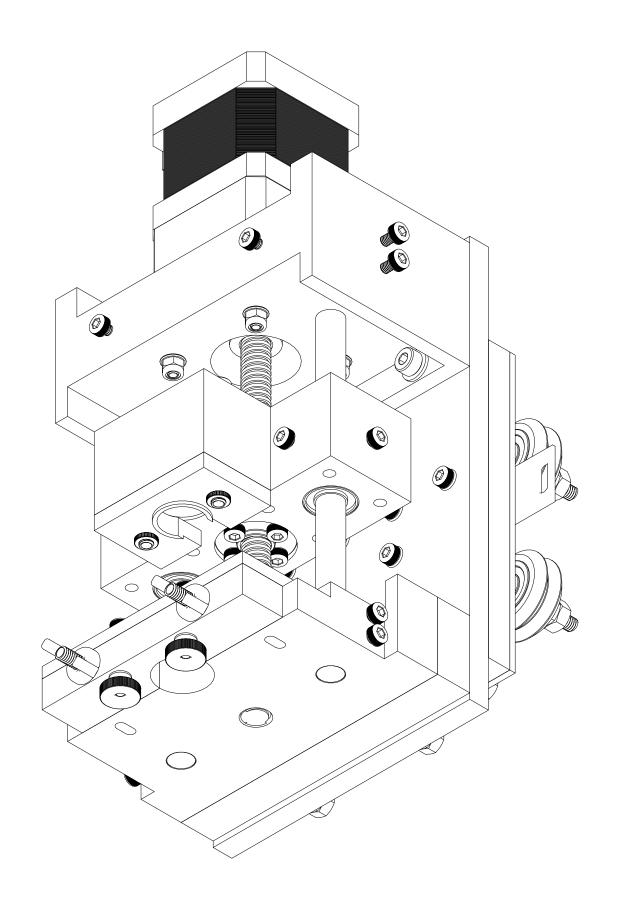
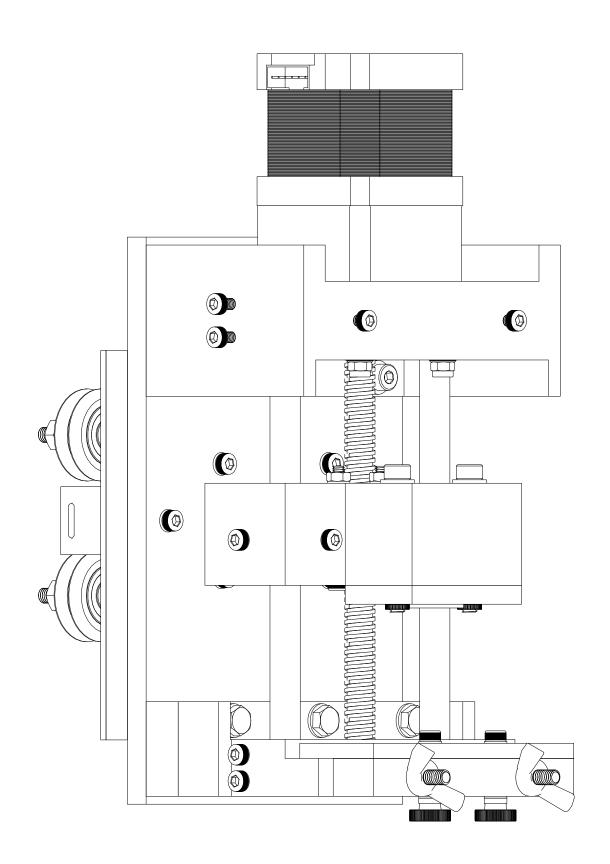
Extruder Assembly

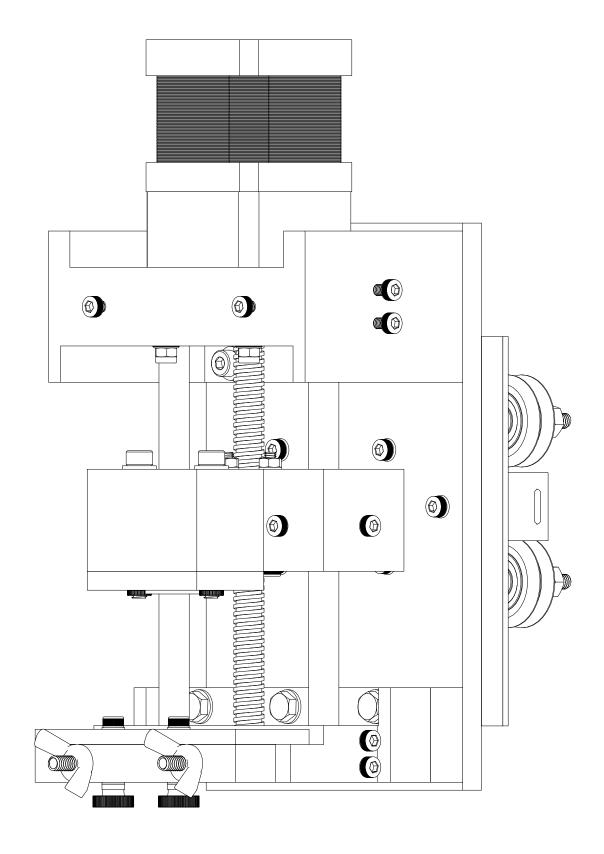


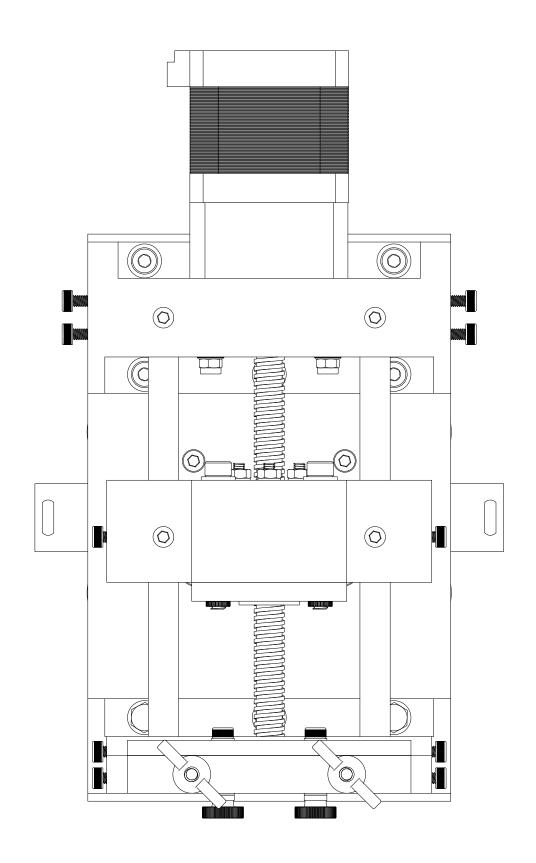


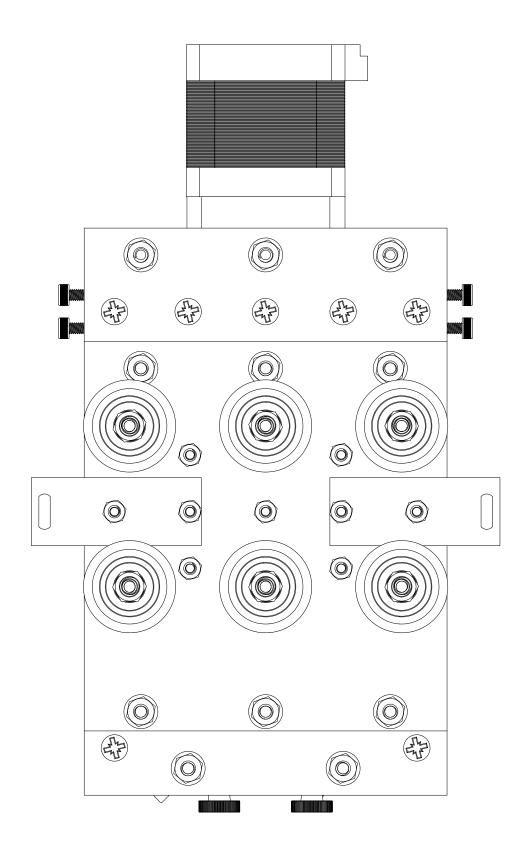


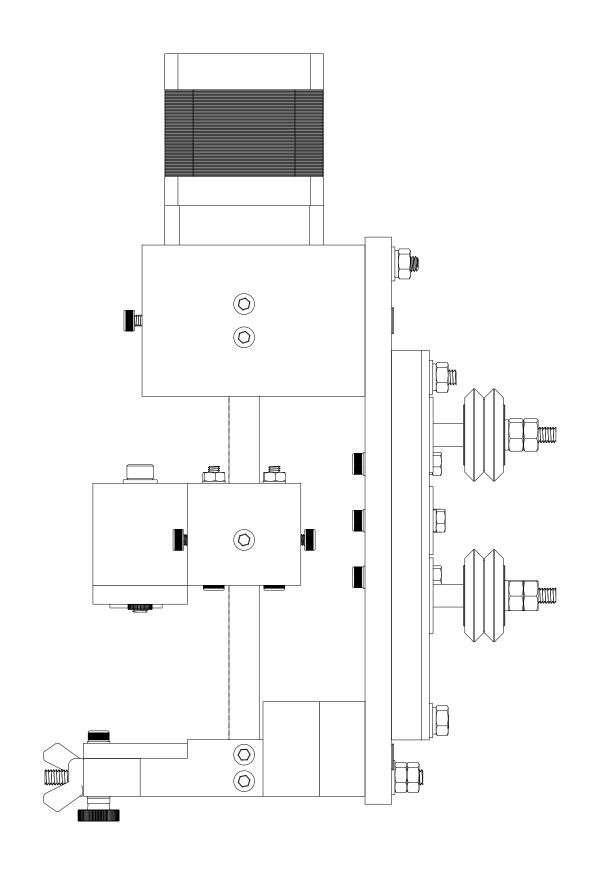


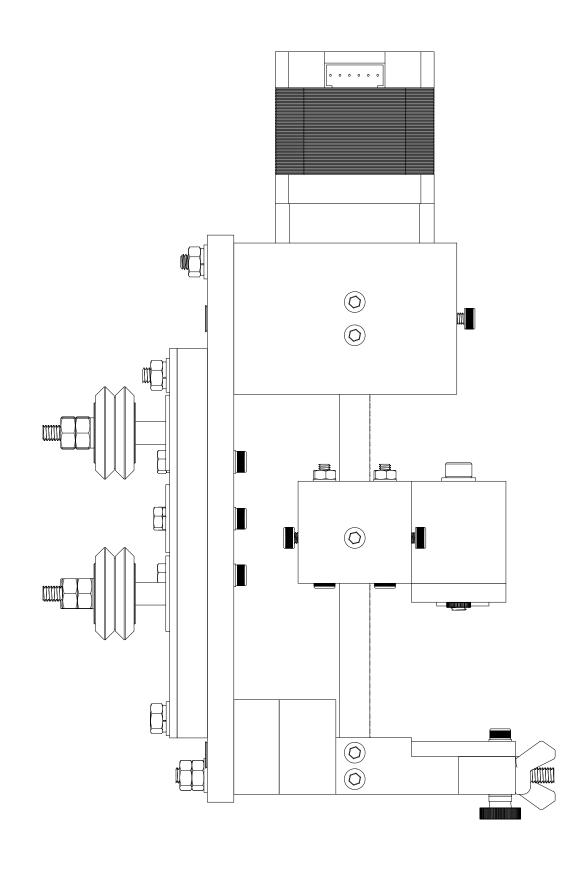


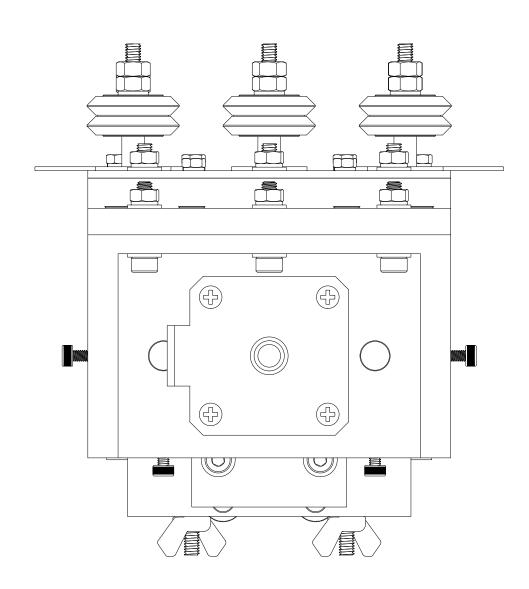


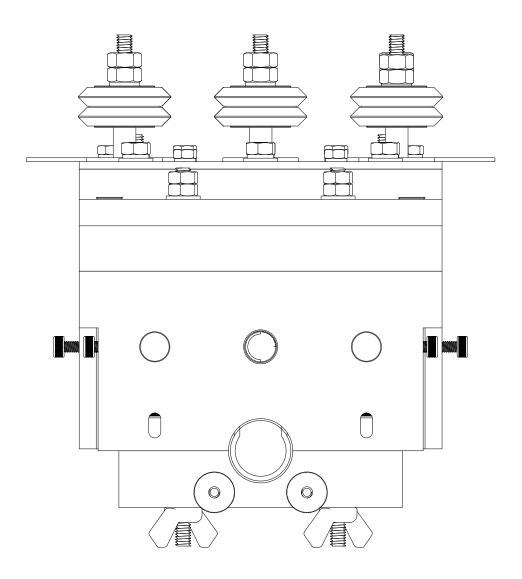


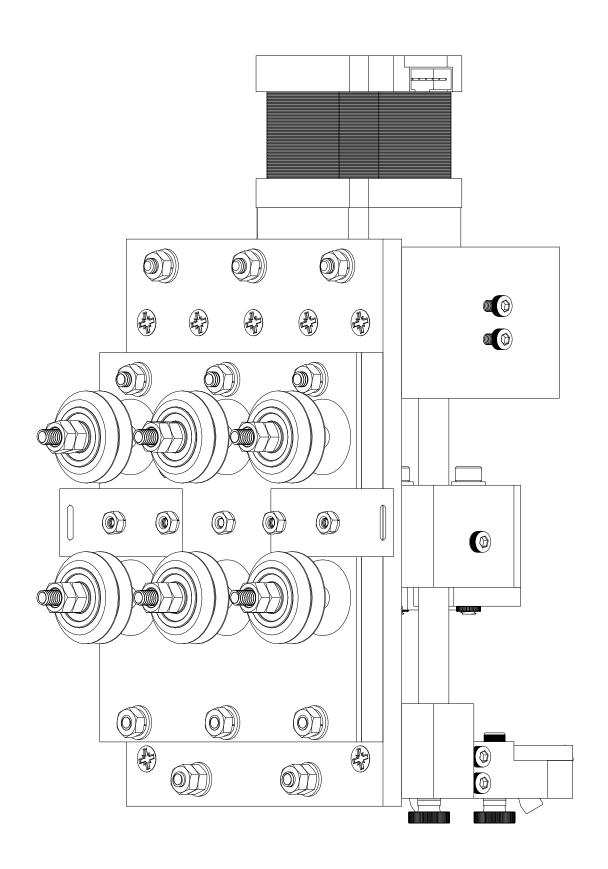


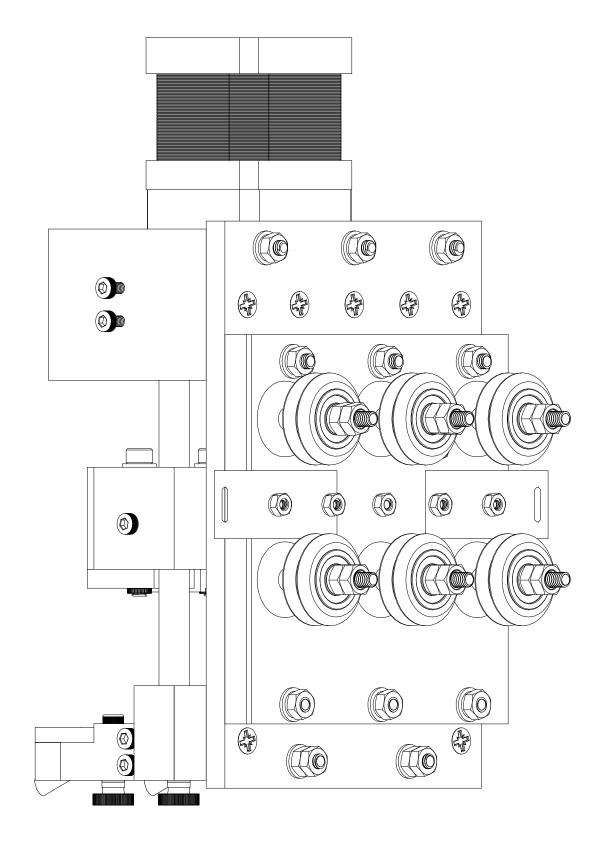


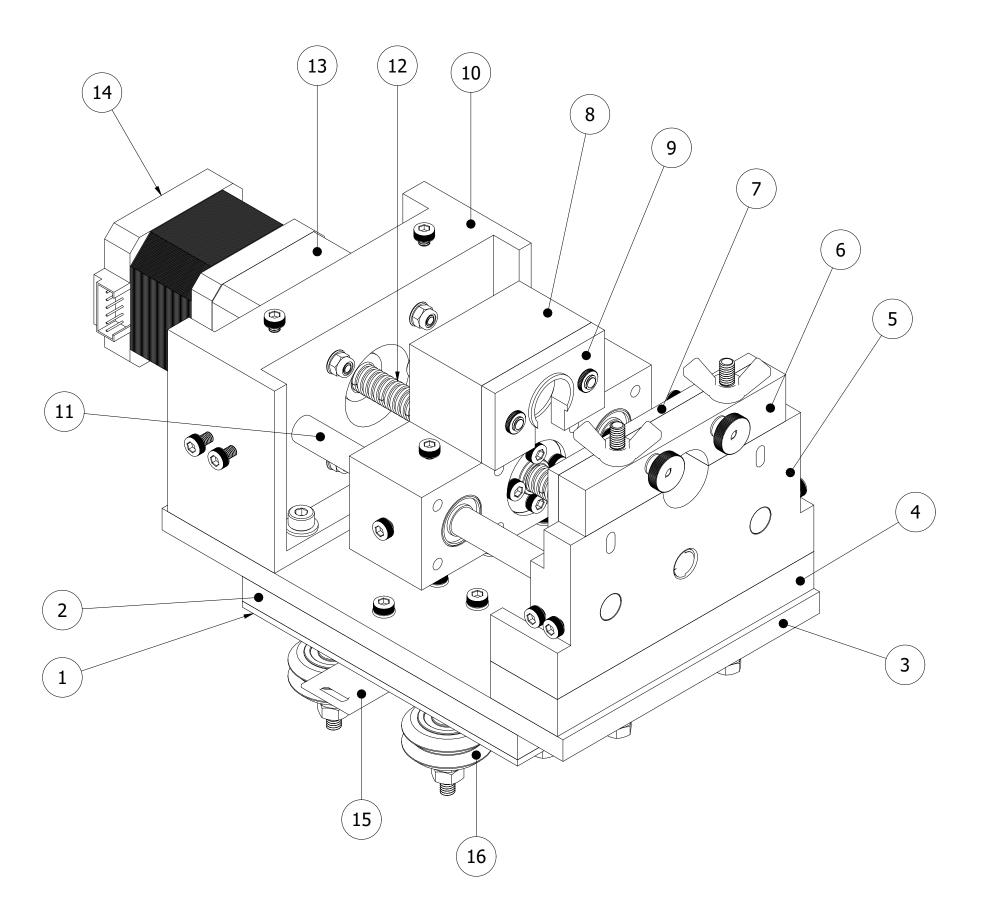




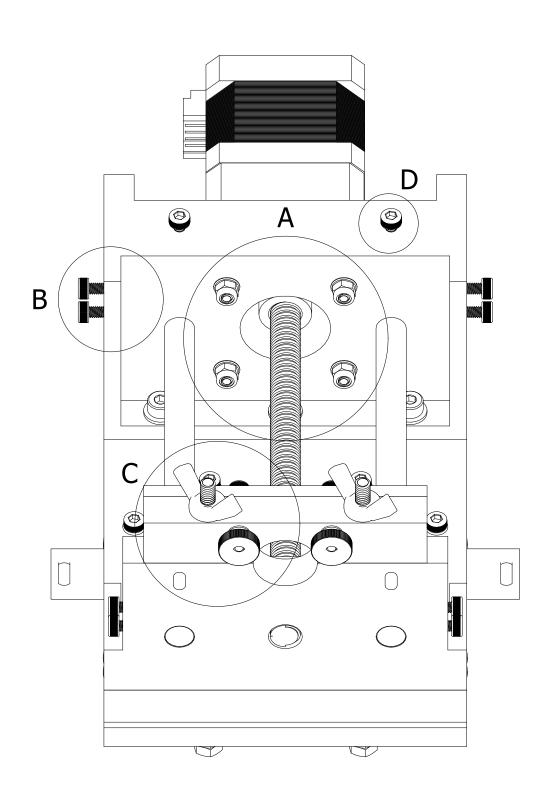


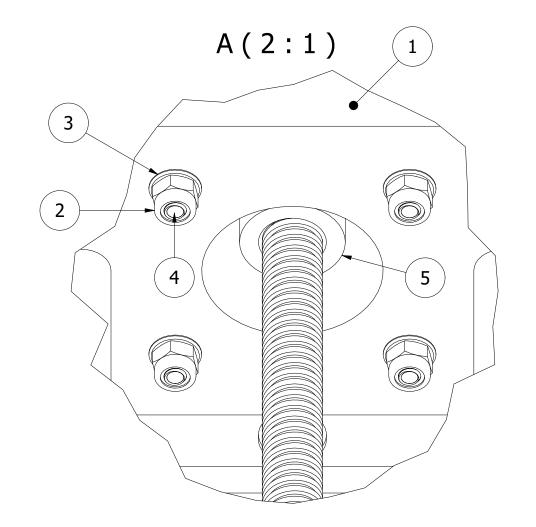




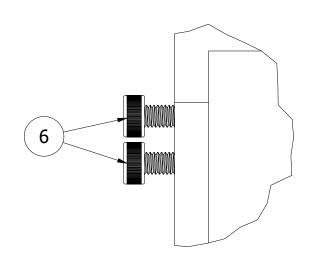


DARTCLICT		
	PARTS LIST	
ITEM	PART NUMBER	
1	Wheels Screws Mounting	
	Aluminum Backplate	
2	Wheels Screws Mounting Plate	
3	Plastic Backplate	
4	Syringe Barrel Holder Spacer	
5	Syringe Barrel Holder	
6	Syringe Barrel Press	
7	Syringe Barrel Flange Press	
8	Syringe Plunger Holder	
9	Syringe Plunger Flange Press	
10	Stepper Motor Holder	
11	8mm Diameter Rod 136mm Length	
17	8mm Diameter Threaded Rod	
12	133mm Length	
13	Stepper Motor Spacer	
14	Nema17 Stepper Motor	
15	X Movement Belt Holder	
16	V Wheel Ø24.4mm	

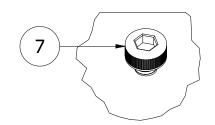




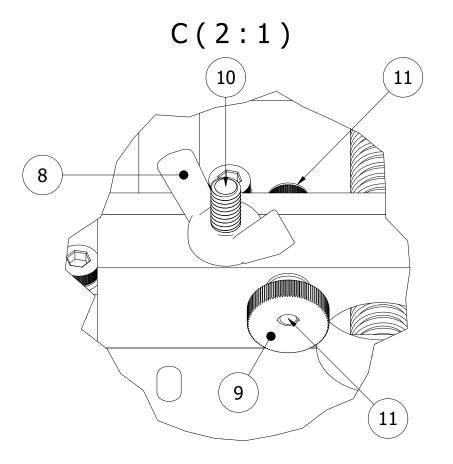
B(2:1)

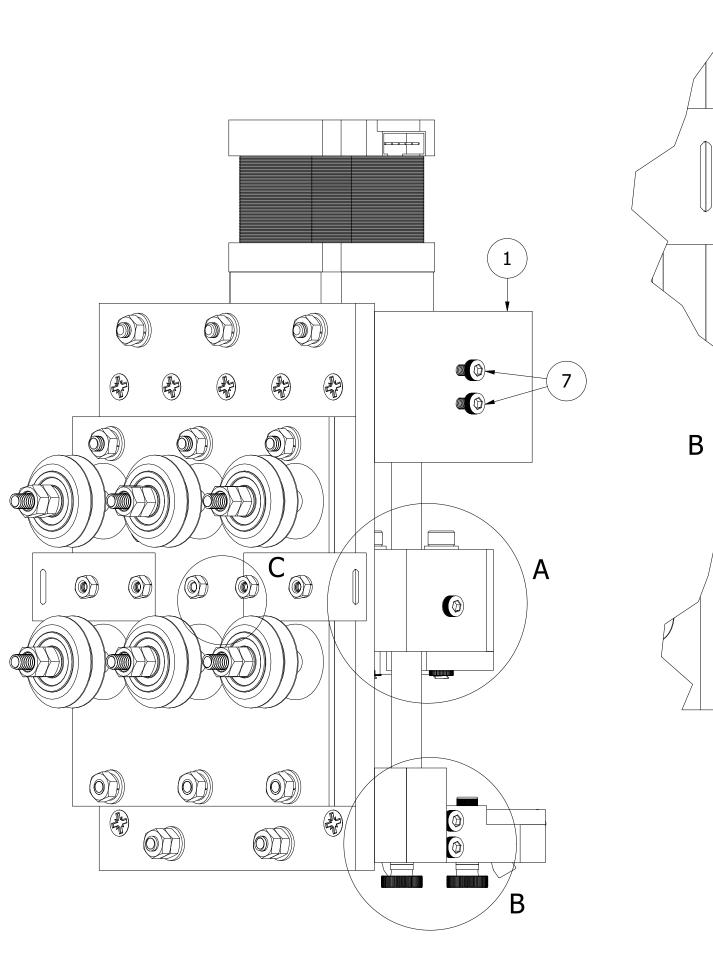


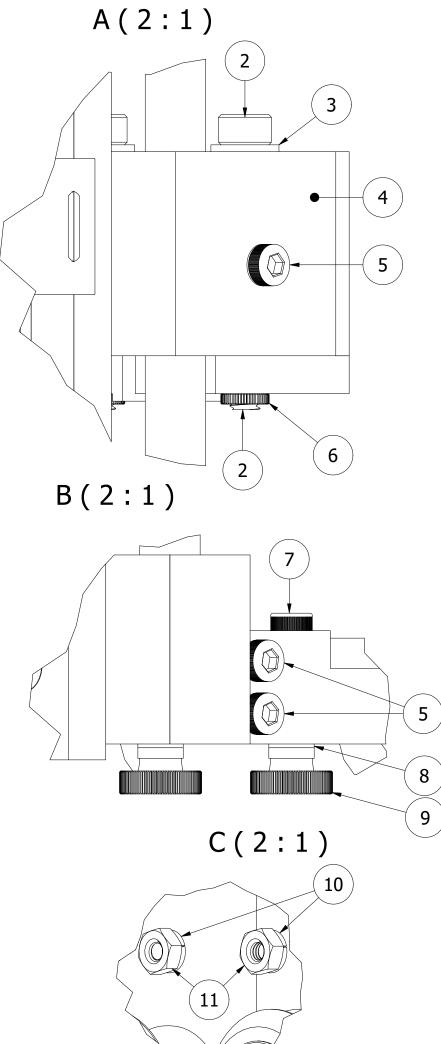
D(2:1)



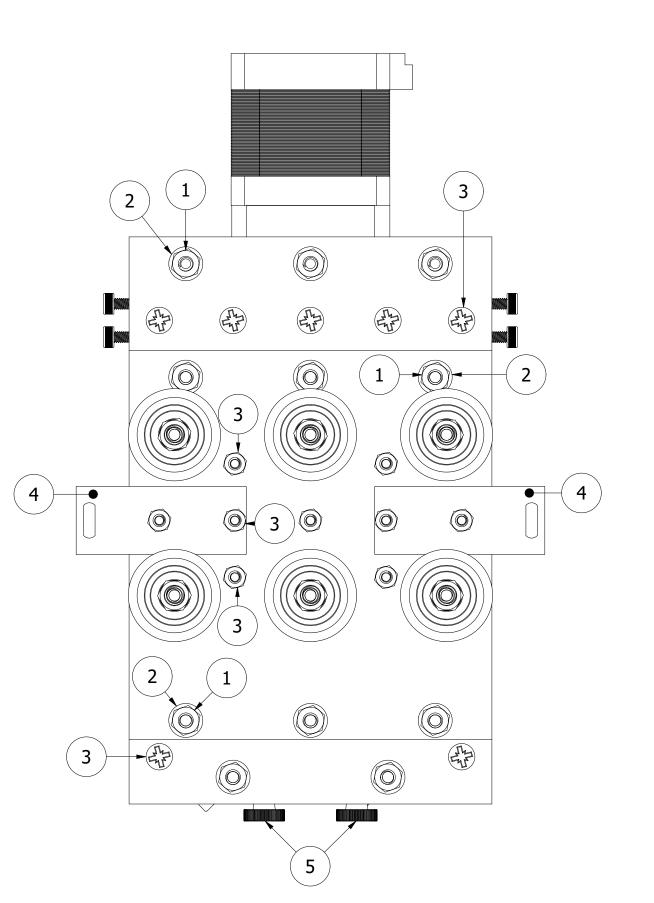
	PARTS LIST		
ITEM	PART NUMBER		
1	Stepper Motor Holder		
2	M3 Nylon Lock Nut		
3	M3 Washer		
4	M3x50mm Threaded Rod		
5	5mm to 8mm Fixed/Rigid Coupler		
6	M3x20mm Screw		
7	M3x25mm Screw		
8	M4 Wing Nut		
9	M3 Knurled Nut		
10	M4x100mm Threaded Rod		
11	M3x20mm Screw		

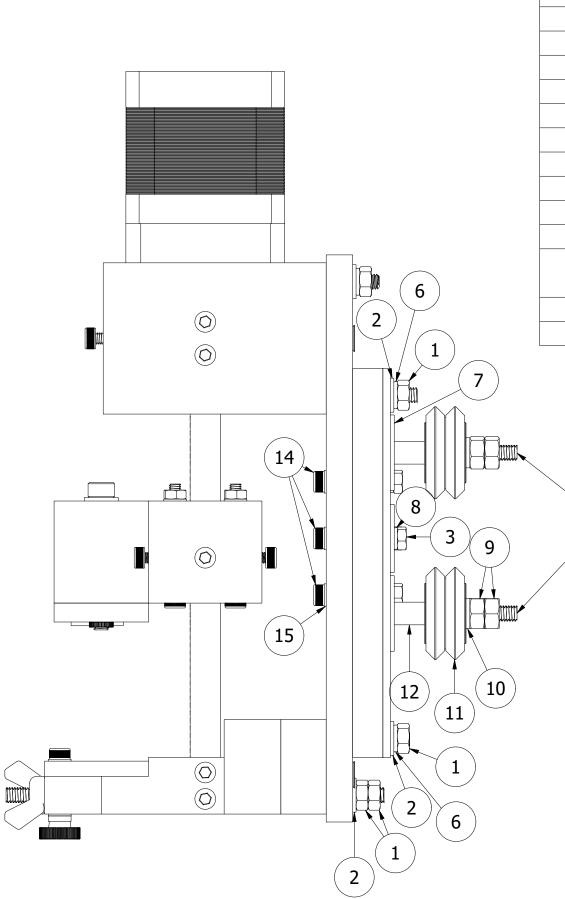






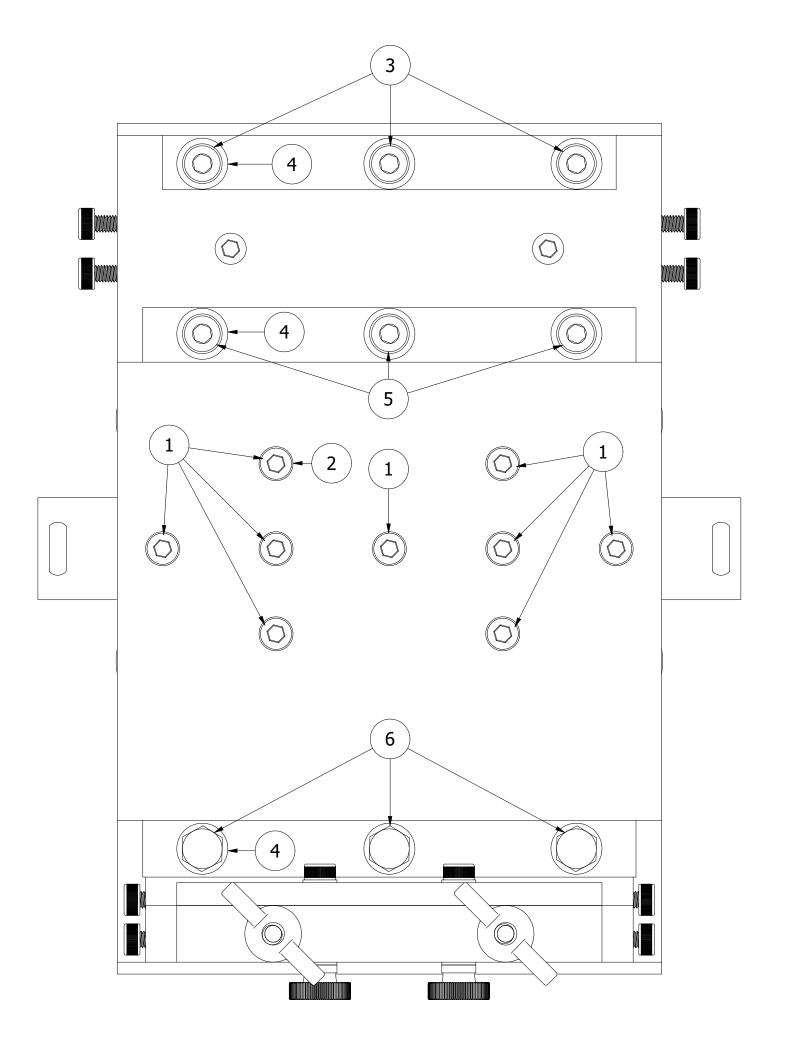
PARTS LIST		
ITEM	PART NUMBER	
1	Stepper Motor Holder	
2	M4x35mm Screw	
3	M4 Washer	
4	Syringe Plunger Holder	
5	M3x12mm Screw	
6	M4 Slim Knurled Nut	
7	M3x20mm Screw	
8	M3 Washer	
9	M3 Knurled Nut	
10	M3 Spring Washer	
11	M3 Nut	



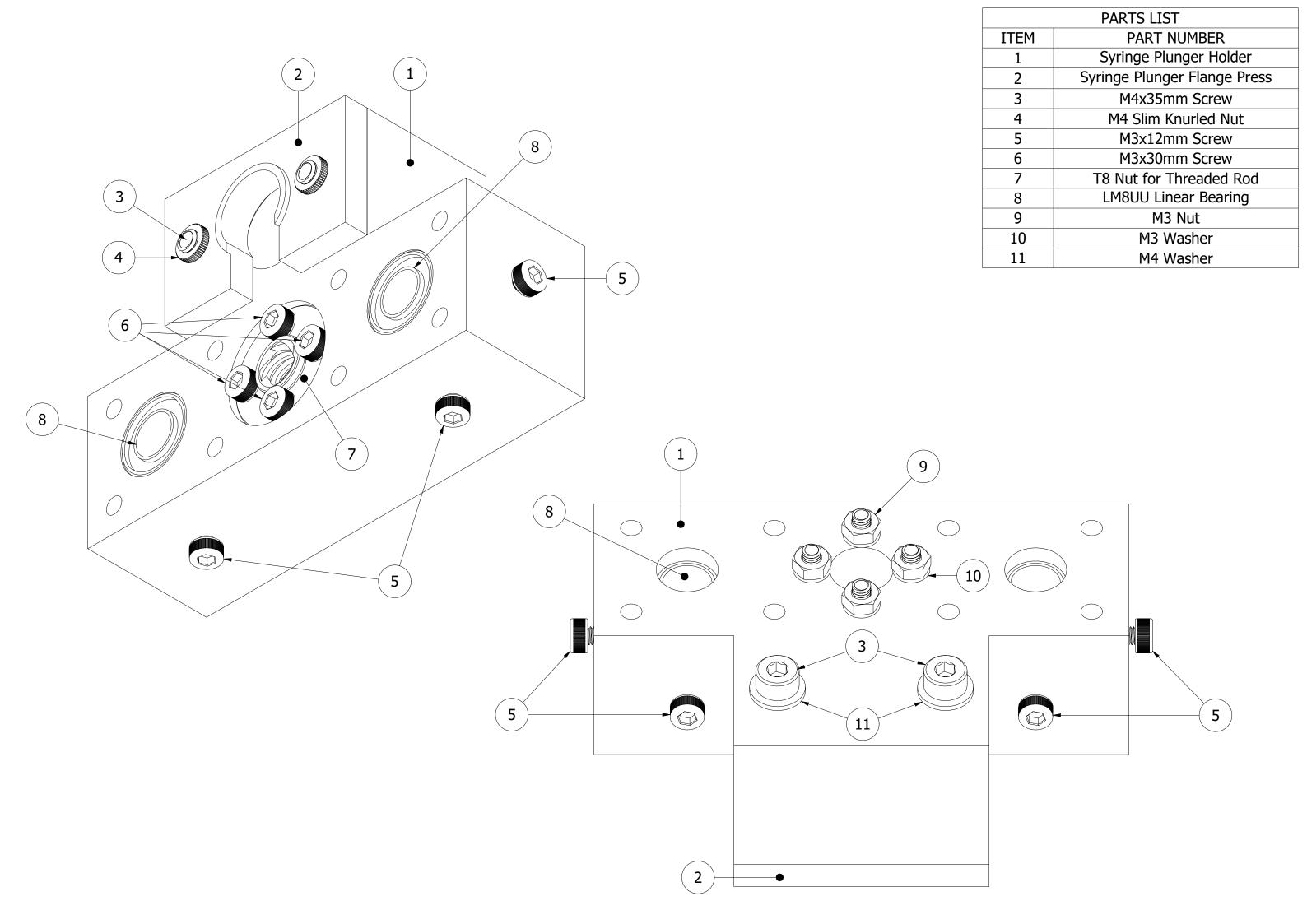


PARTS LIST		
ITEM	PART NUMBER	
1	M4 Nut	
2	M4 Washer	
3	Wood Screw	
4	X Movement Belt Holder	
5	M3 Knurled Nut	
6	M4 Spring Washer	
7	M5x20mm Washer	
8	M3 Spring Washer	
9	M5 Nut	
10	M5 Washer	
11	V Wheel Ø24.4mm 8	
12	M5x8mm Spacer	
13	M5x40mm External Hex Head	
13	Screw	
14	M3x20mm Screw	
15	M3 Washer	

(13)



	PARTS LIST		
ITEM	PART NUMBER		
1	M3x20mm Screw		
2	M3 Washer		
3	M4x20mm Screw		
4	M4 Washer		
5	M4x30mm Screw		
6	M4x40mm Screw		



Wheels Screws Mounting Aluminum Backplate

