

Cyber Hardening of Nuclear Power Plants with Real-time Nuclear Reactor Operation

Sam J. Root,¹ Porter Throckmorton²
Michael Haney,² R. A. Borrelli¹

2023.04.20

University of Idaho
Nuclear Cybersecurity Working Group

¹Department of Nuclear Engineering and Industrial Management

²Department of Computer Science



Idaho Falls Center for Higher Education

Nuclear Power Plants are cyberattack targets

Meltdown, radiological release, and LOCA are practically unrealisable

Financial cost and societal disruption (blackouts) from a reactor trip are more likely

Unplanned shutdown at a conventional utility scale NPP costs \$10M [1]

[1] Peterson, J., et al., 2019. An overview of methodologies for cybersecurity vulnerability assessment conducted in nuclear power plants. Nuclear Engineering and Design 346, 75

There are a lot of notable incidents

Really. A lot.

Research is crucial as NPPs built before cybersecurity was a concern are getting their licenses renewed [2]

Davis-Besse Slammer Worm attack – Plant was offline, security was sufficient to protect essential core data, redundant analog controls [3]

Browns Ferry circulating pump failure – Distributed control system was overloaded similar to an DDoS forcing emergency shutdown [4]

[2] Brasileiro, A., 2019. Turkey Point nuclear reactors get OK to run until 2053 in unprecedeted NRC approval. Miami Herald

[3] Poulsen, K., 2003. Slammer worm crashed Ohio nuke plant net. The Register

[4] NRC, 2007. NRC Effects of Ethernet-Based, Non-Safety Related Controls on the Safe and Continued Operation of Nuclear Power Stations

We proposed a two-pronged approach to cyber-hardening NPPs

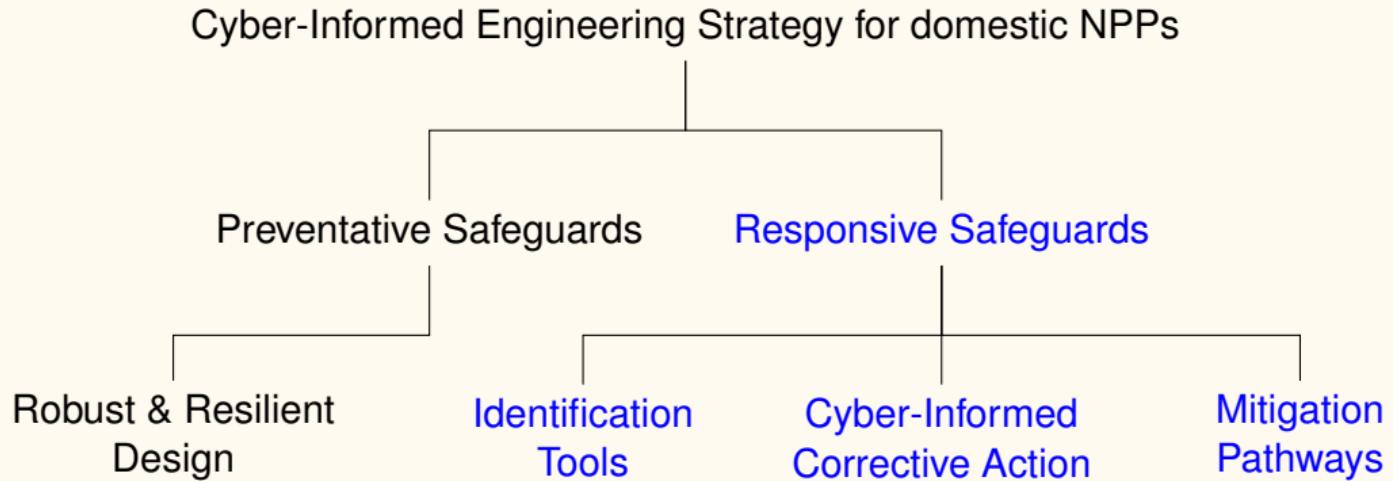


Figure 1. Cyber Informed Digitalization Design Tree

WSC platform

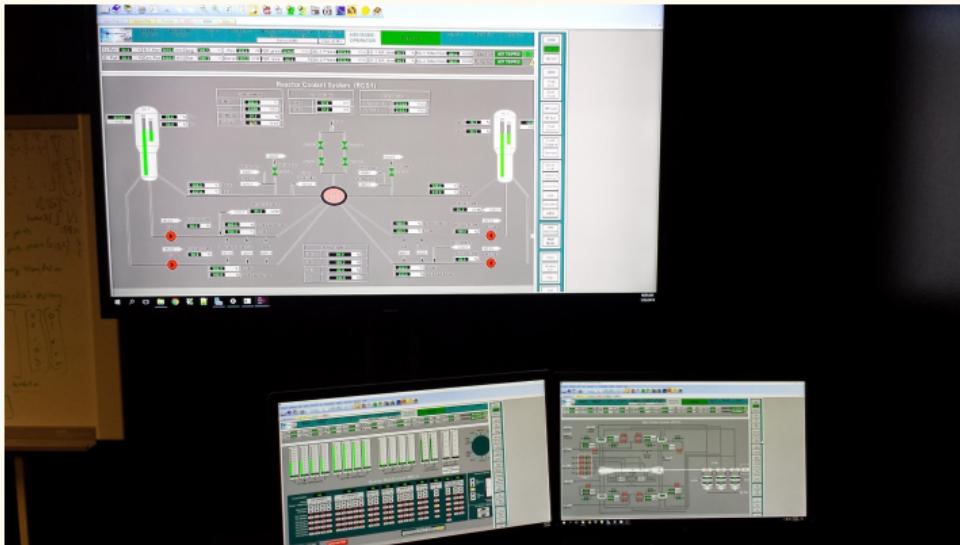


Figure 2. WSC Platform

Simulates nearly all aspects of a Generic PWR

Used for operator training

Affords functionality to simulate potential cyberattacks

Reactor trip

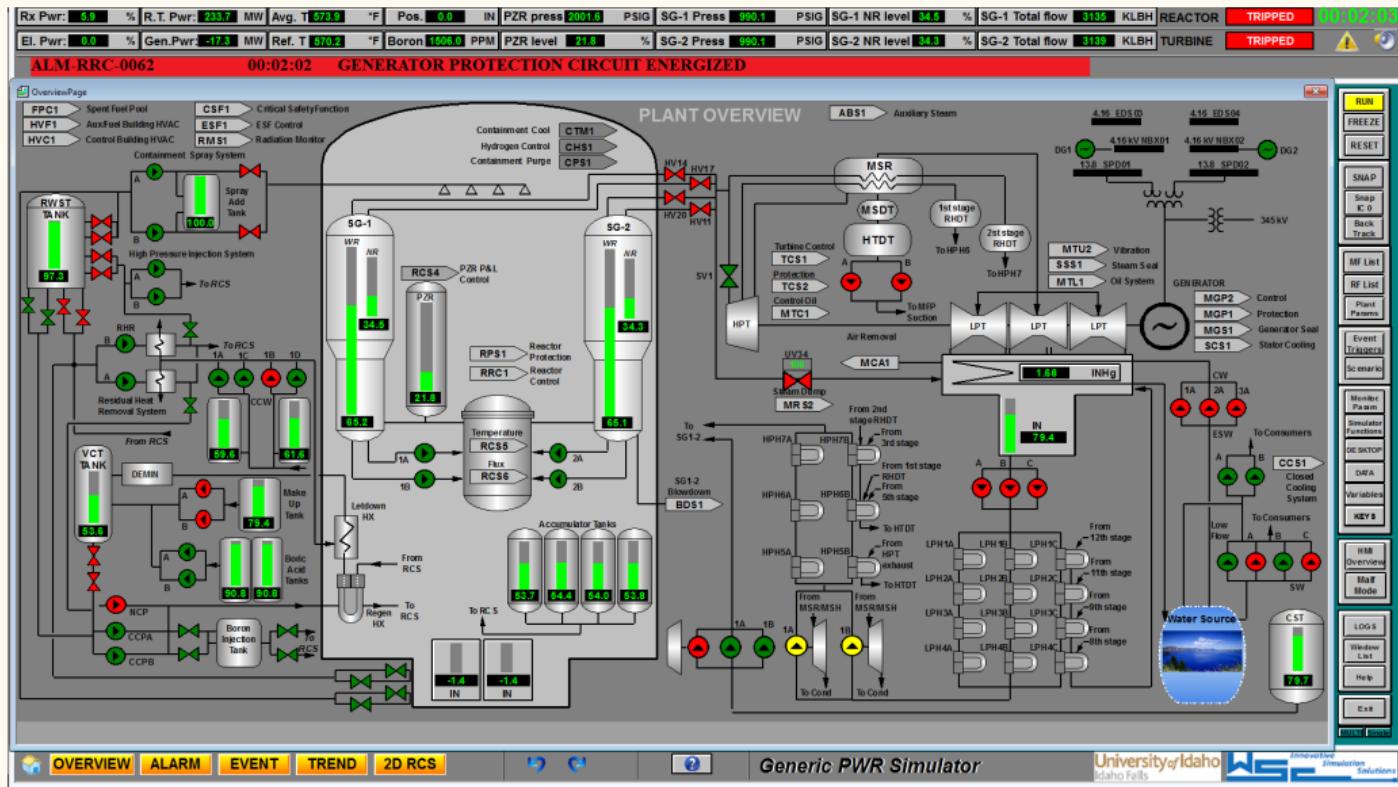


Figure 3. Simulator after Reactor Trip

Preliminary Hazards Analysis

A PHA is nominal measure of risk

Table 1. This framework for the cyber-informed PHA, defines risk as the *vulnerability* of a system to cyberattack as the product of *accessibility* of the system to a cyberattack by the *impact* of the cyberattack on the system. Accessibility is a measure as the ease to mount a successful cyberattack. Impact is defined as the deviation from the normal operational state of the reactor as a result of the cyberattack. The product therefore is nominally a judgment on the vulnerability of the system within the context of operational health of the NPP. Vulnerability then increases from the lower right to the upper left.

| Impact | Accessibility | | | | |
|--------------|---------------|--------|------------|--------|----------|
| | Frequent | Likely | Occasional | Seldom | Unlikely |
| Catastrophic | E | E | H | M | L |
| Critical | E | H | H | M | L |
| Moderate | H | H | M | M | L |
| Marginal | M | M | M | L | L |
| Negligible | M | L | L | L | L |

E - Extreme Risk M - Moderate Risk
H - High Risk L - Low Risk

We applied a PHA to identify vulnerable systems

Table 2. PHA results for selected NPP plant systems. The PHA proposed by Table 1 was modified to include a fifth severity class (Impact) - *Moderate* due to the number of plant systems. The product of Accessibility and Impact nominally reflects the vulnerability of the system as to whether the reactor will be tripped or if the operator can take corrective or mitigating actions to recover operability.

| Impact | Accessibility | | | | |
|--------------|---------------|-------------------------------------|------------------------------|--------|------------------|
| | Frequent | Likely | Occasional | Seldom | Unlikely |
| Catastrophic | | | | | Reactor controls |
| Critical | | Spent fuel pool Boron monitoring | | | |
| Moderate | | Exciter | Steam generator Condenser | | |
| Marginal | | Cooling water systems | | | |
| Negligible | | | | | |

Experiment on boron injection system

A LWR is controlled mechanically and chemically

Control rods are used for quick actuation, e.g. Start-up, Shut-down, and power transients

Boron dissolved in the moderator is used to account for fuel reactivity changes over the life of the core (Chemical Shimming)

Adding additional boron to the moderator beyond the equilibrium level makes the core subcritical, causing it to power down

Boron injection ‘fine tunes’ criticality

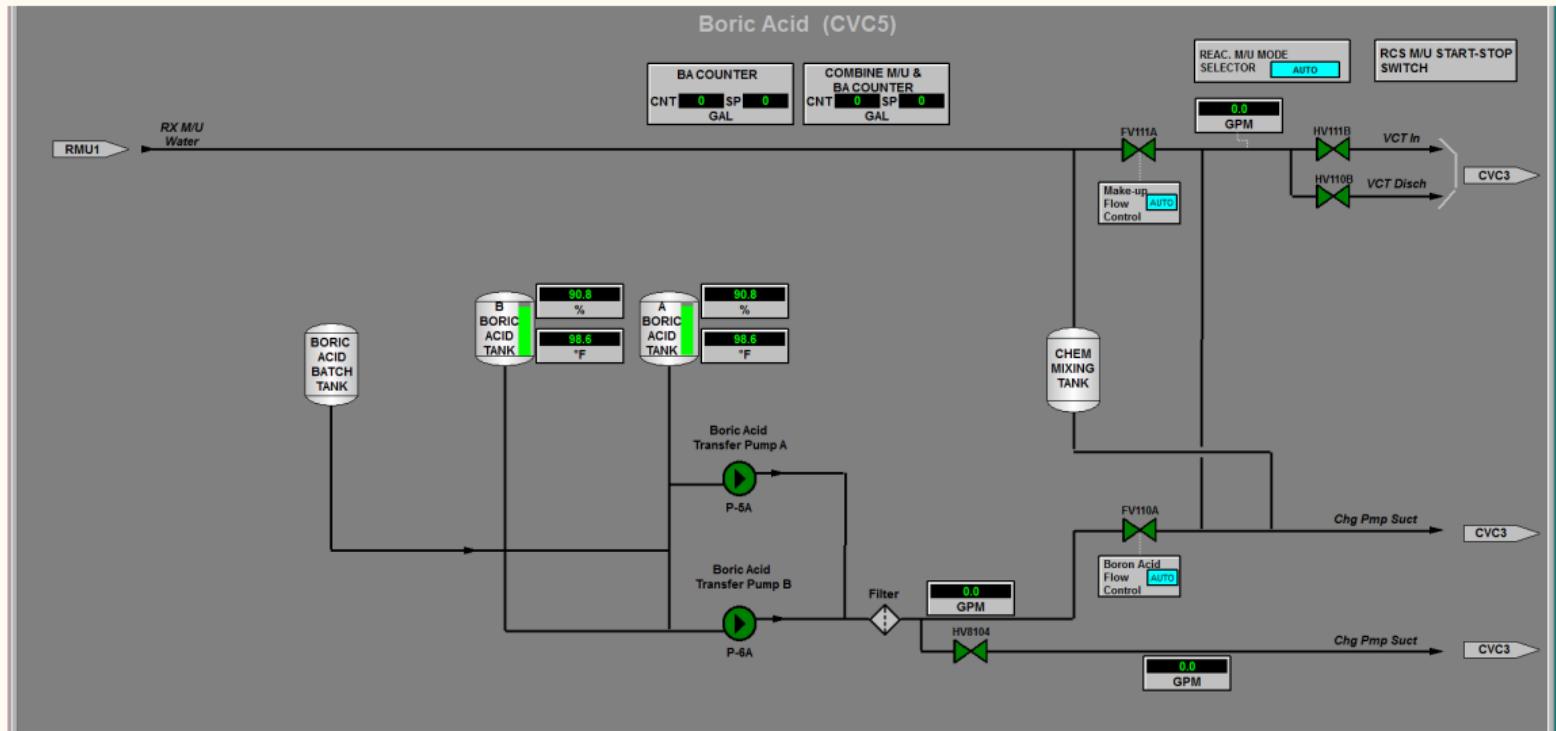


Figure 4. Chemical Shimming System HMI

Boron injection experiment dumped all the boric acid in the coolant

Event Trigger calls Boron Injection Scenario after 5 minutes of steady state critical operation

Boron Injection

Turn on P-5A and P-6A

Open HV8104

Freeze platform after reactor trips and turbine comes to rest

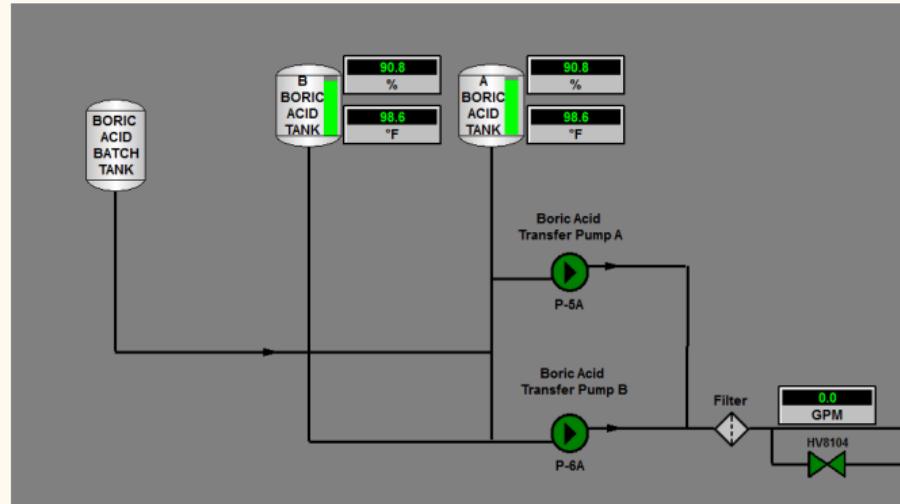


Figure 5. Chemical Shimming System HMI

Reactor tripped quickly because fission could not make up neutron absorption

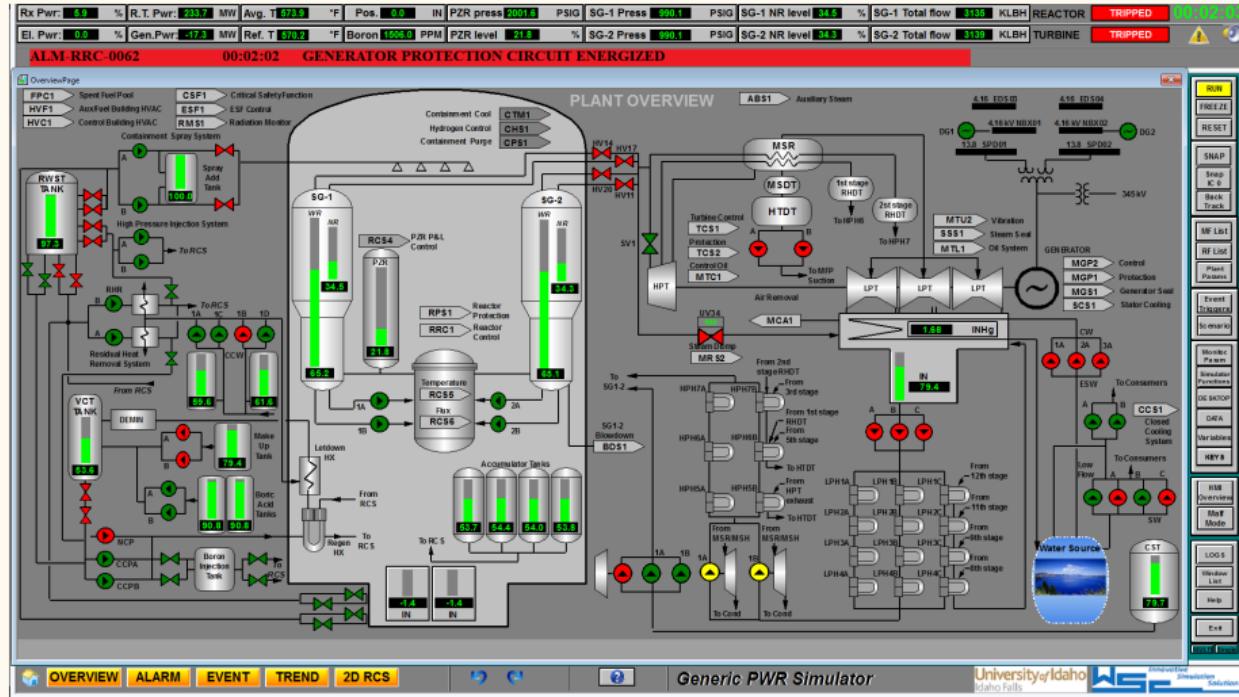


Figure 6. Simulator after Reactor Trip

So what happened?

Excess boron tripped the reactor between 30 and 40 minutes

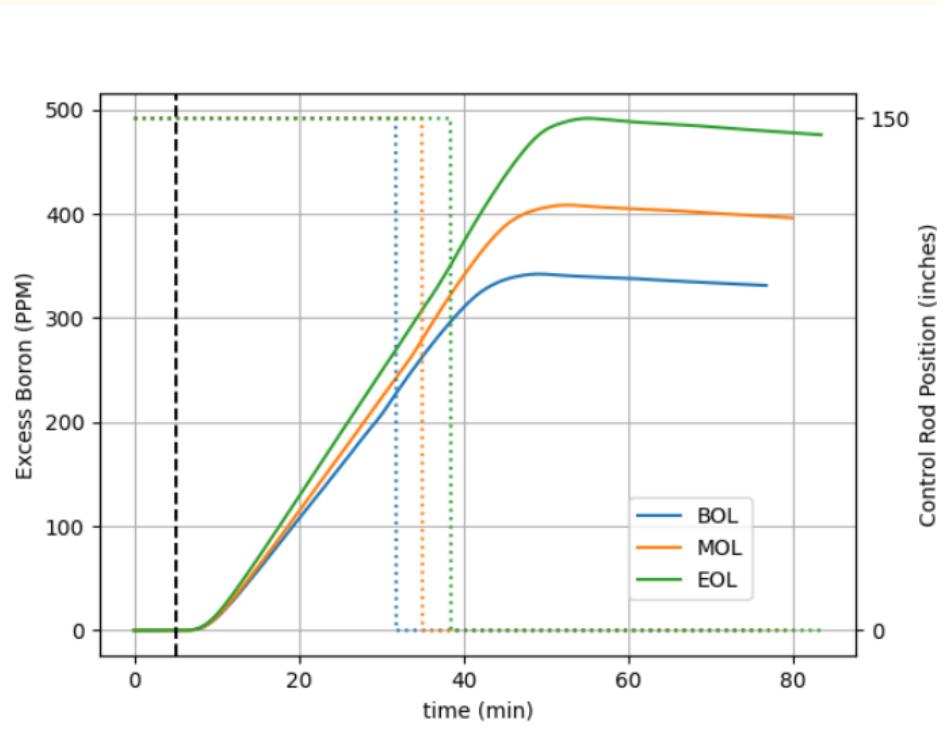


Figure 7. Excess Boron vs. Time

Core power sharply dropped

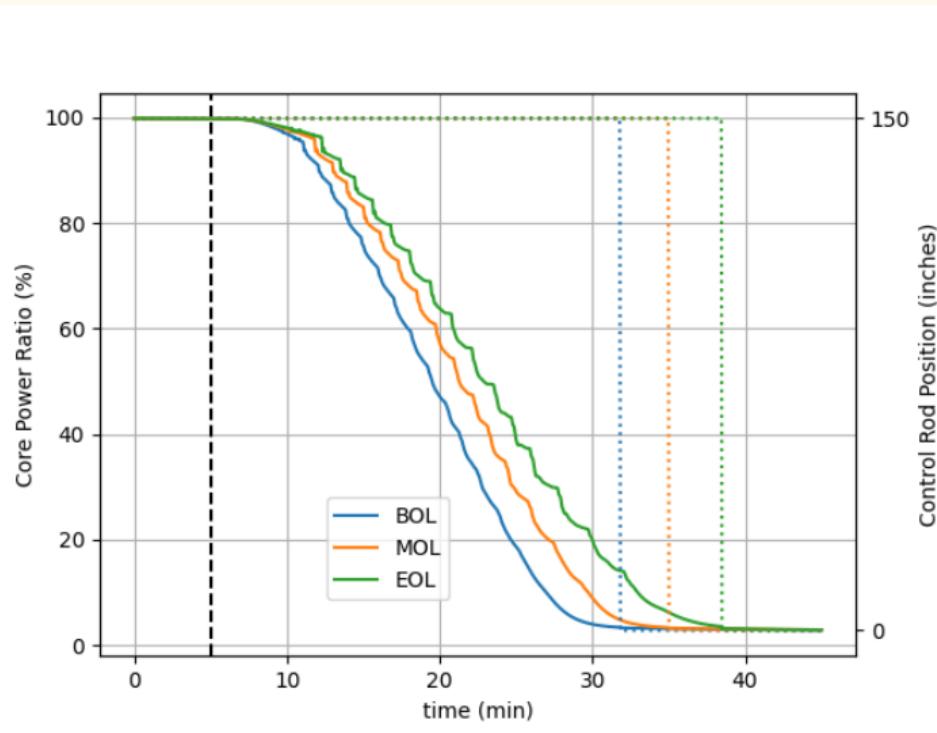


Figure 8. Core Power vs. Time

How would neutron multiplication change?

Calculate neutron multiplication factor (k_{eff}) using the current and previous power level (\dot{Q}), along with the number of neutron generations elapsed ($\Delta t/\ell_d^*$).

$$k_{\text{eff}} = \frac{\ell_d^*}{\Delta t} \ln \left[\frac{\dot{Q}(t)}{\dot{Q}(t - \Delta t)} \right] + 1 \quad (1)$$

What can be done?

Neutron multiplication does not provide a fingerprint

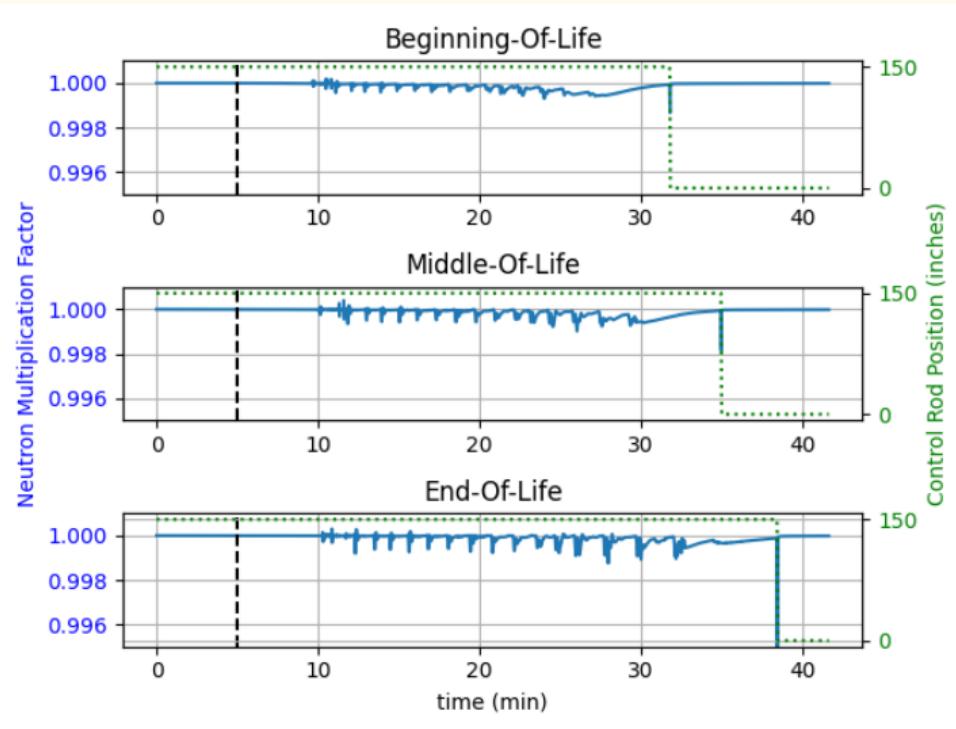


Figure 9. k_{eff} vs. Time

Reactivity provides a fingerprint

Convert k_{eff} to net reactivity (ρ).

$$\rho = \frac{k_{\text{eff}} - 1}{k_{\text{eff}}} \quad (2)$$

Put through a low-pass filter

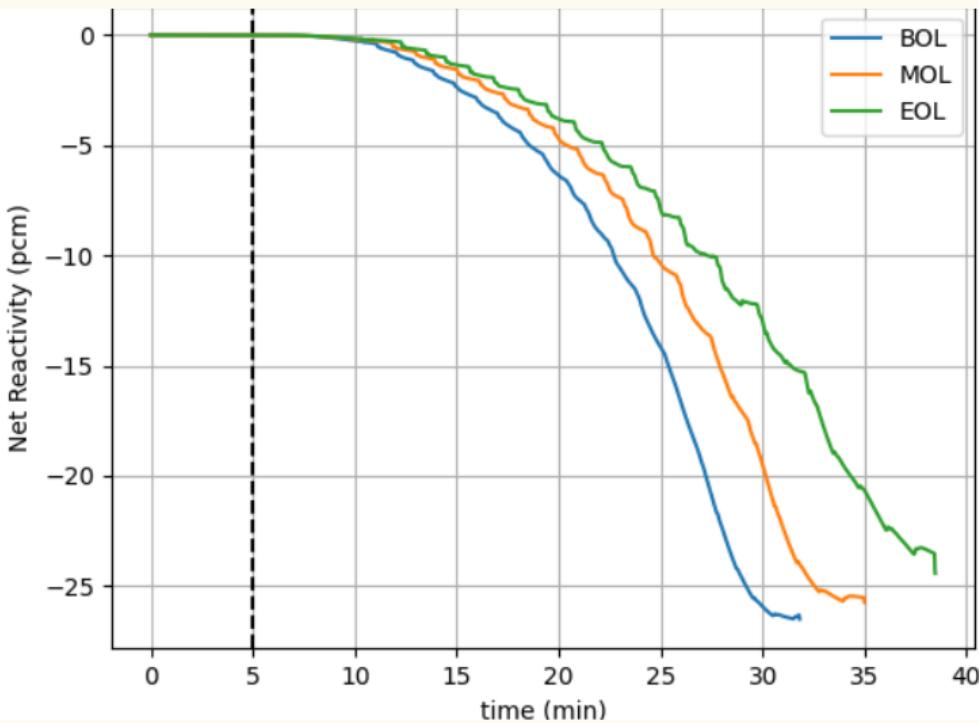


Figure 10. Identification Tool – Filtered Net Reactivity

Responsive safeguards

We need to figure out what the operators can do now

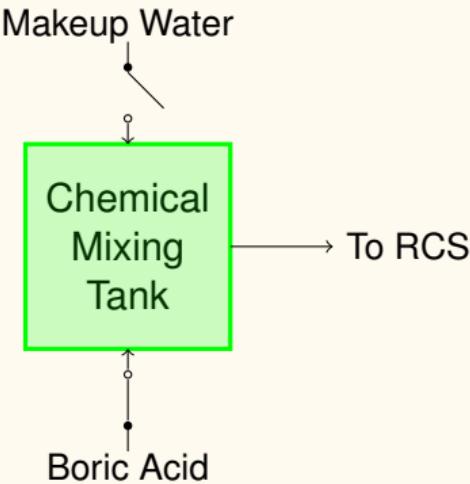


Figure 11. Boron Injection Attack

With the fingerprint, operators shut off boric acid pumps

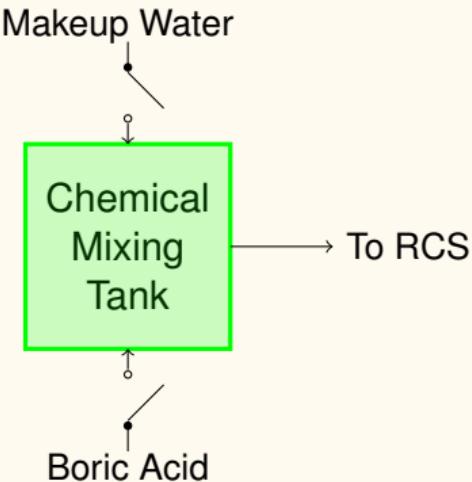


Figure 12. Boron Injection Attack - Cyber-Informed Corrective Action

The time to trip is delayed

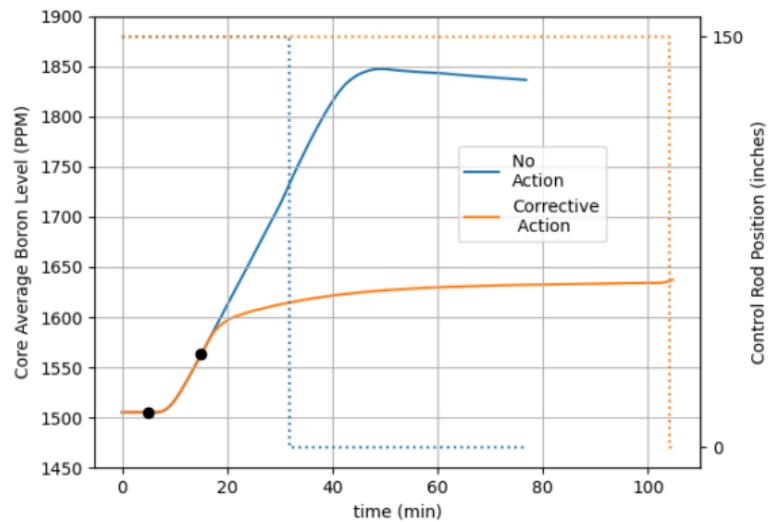


Figure 13. Corrective Action: Boron Level

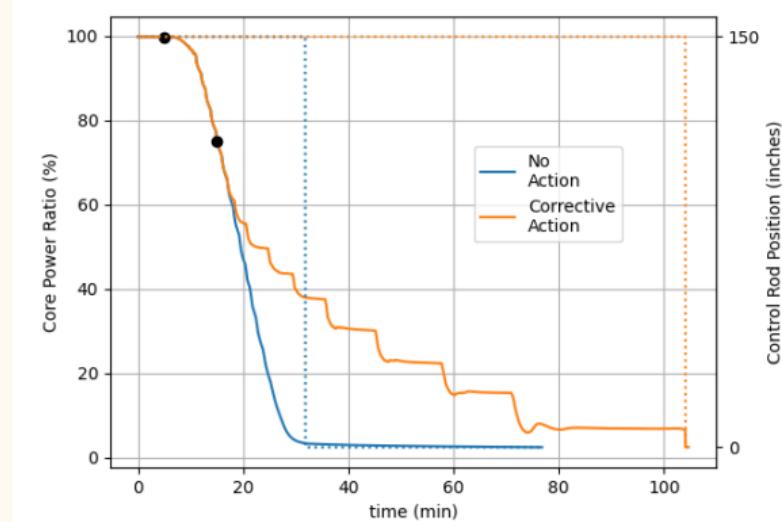


Figure 14. Corrective Action: Core Power

Now dump fresh water into the coolant

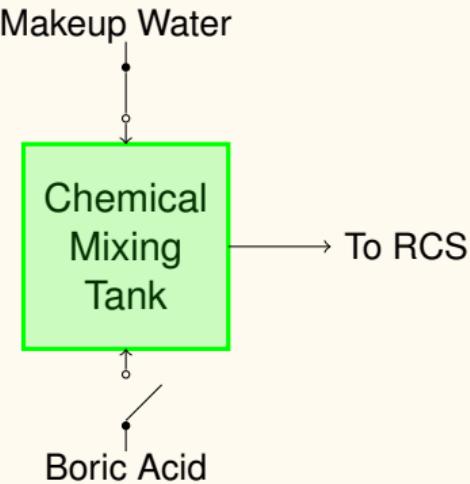


Figure 15. Boron Injection Attack – Mitigation Pathway

It worked! The reactor does not trip

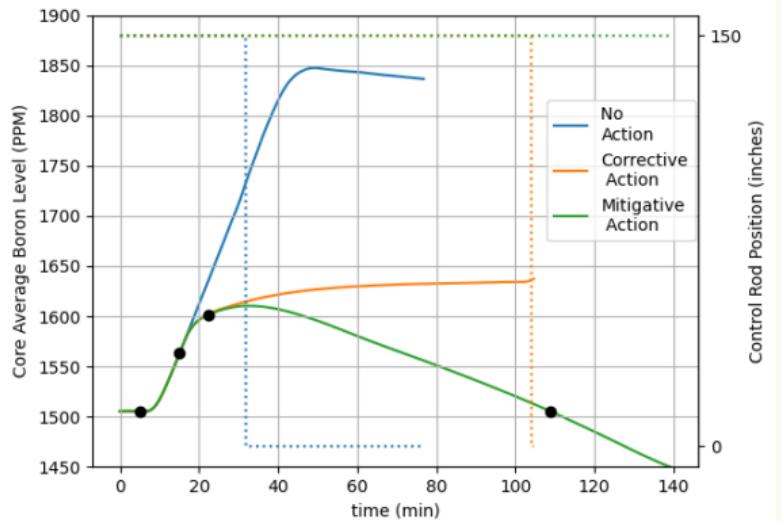


Figure 16. Mitigation: Boron Level

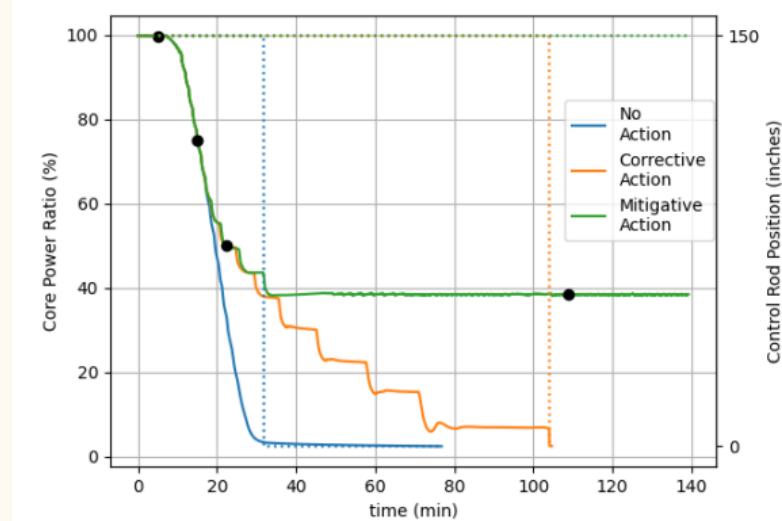


Figure 17. Mitigation: Core Power

Experiment on the Rankine power cycle

We are looking outward to power systems holistically

Stepping away from the core to downstream processes common to most electrical power plants.

Turbine, generator and exciter are common to power plants

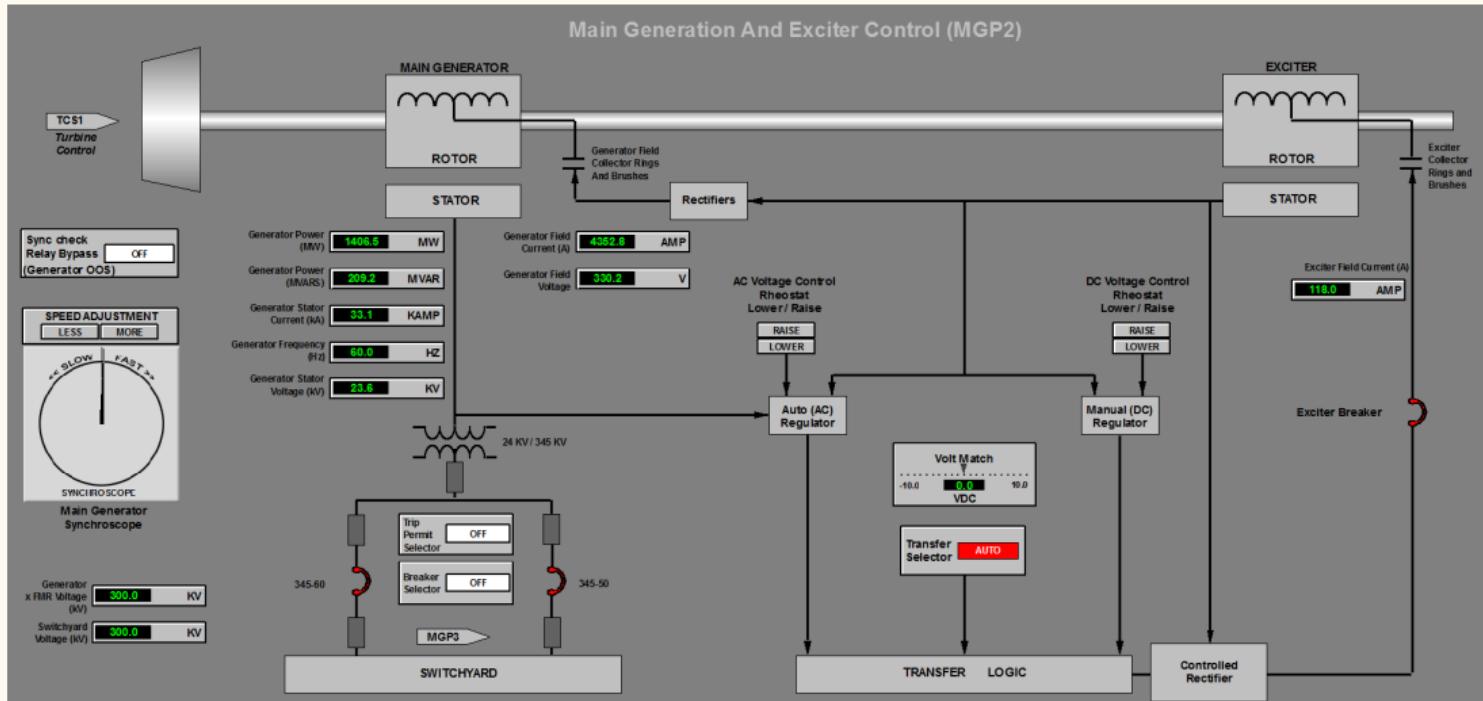


Figure 18. Generator and Exciter Control HMI

False data or noise can be injected into the controller

Injecting false error to the voltage controller

The controller will overcompensate and could fail

False data or noise can be injected into the controller

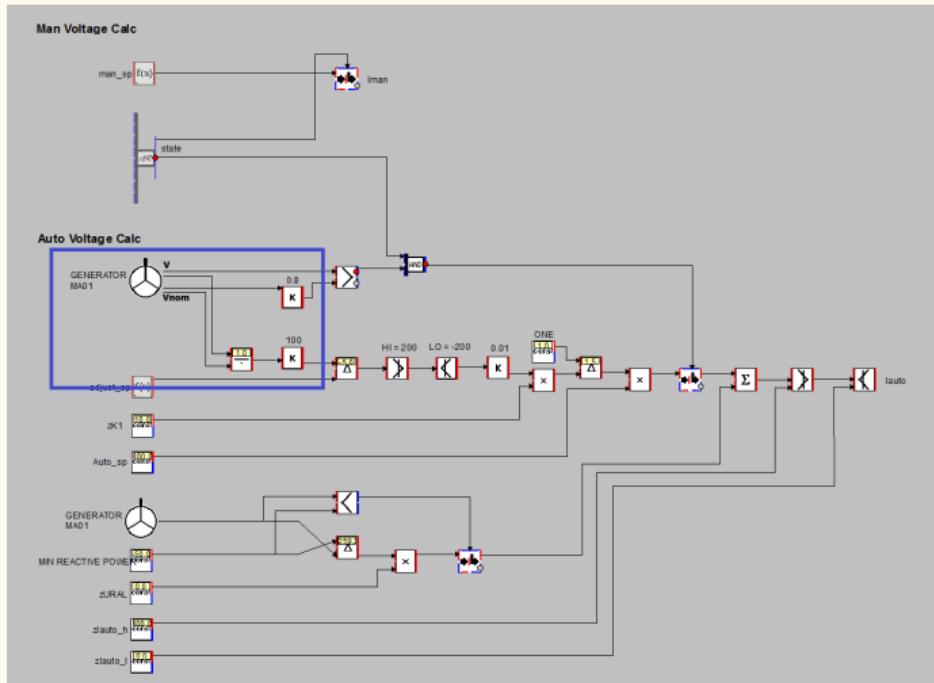


Figure 19. Voltage Control Model.

False data or noise can be injected into the controller

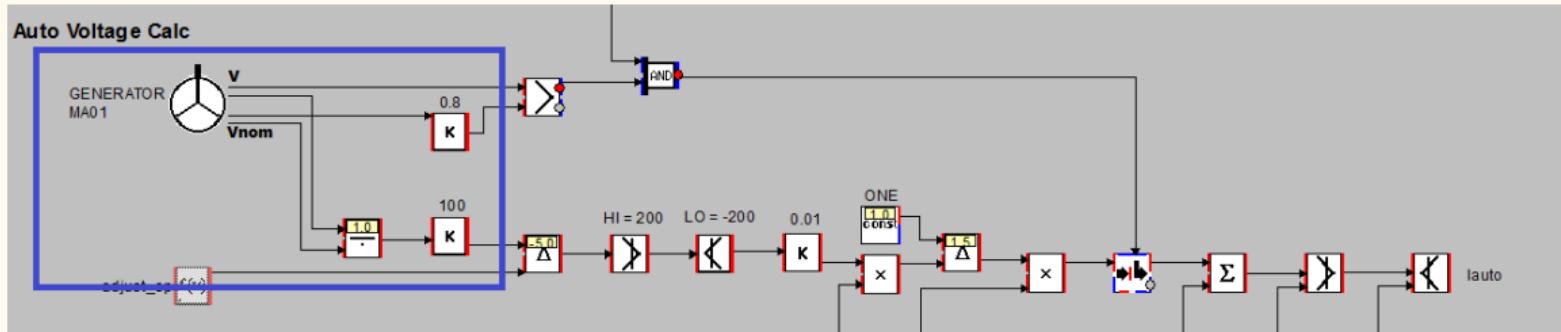
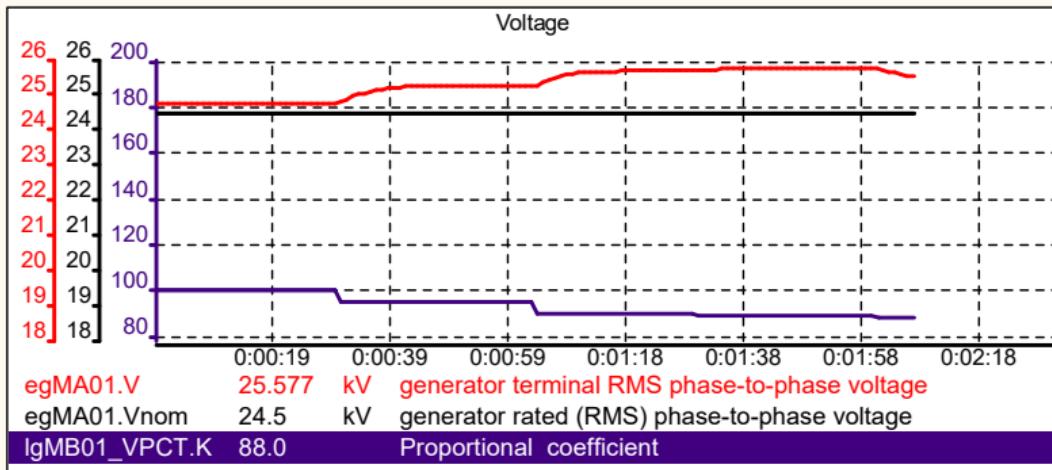


Figure 20. Voltage Control Model.

Decreasing the gain block forces voltage to increase



Gain (purple)

Voltage measurement (red) and setpoint (black)

First order transfer function dynamics

Figure 21. Voltage

Decreasing the gain block forces voltage to increase

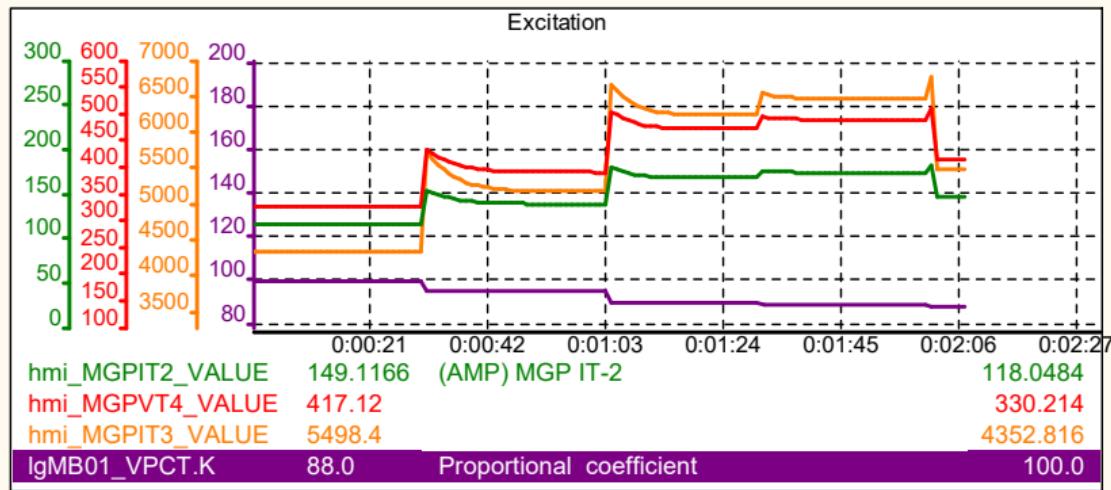


Figure 22. Excitation.

Exciter winding current (green)

Generator winding current (orange)

Generator winding voltage (red)

Exciter activity increases to increase output voltage

Decreasing the gain block forces voltage to increase

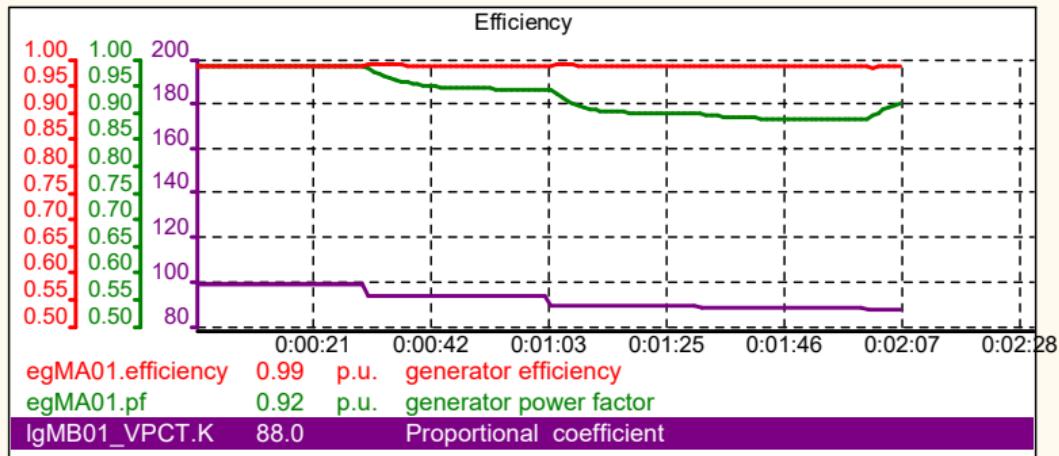


Figure 23. Efficiency

Generator efficiency (red)

Generator power factor (green)

More reactive power is generated

Decreasing the gain block forces voltage to increase

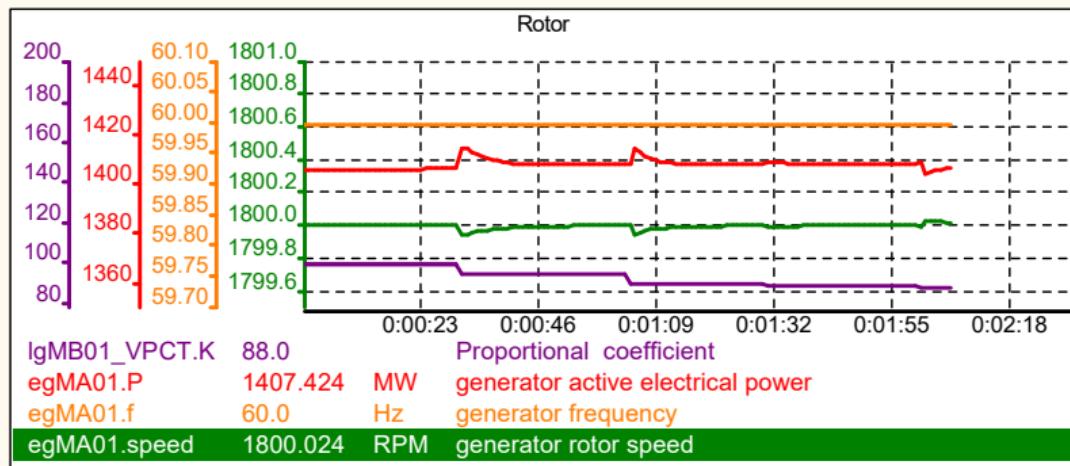


Figure 24. Shaft and Generation

Generator power (red)

Generator rotor speed factor (green)

Generator frequency (orange)

The opposing sawtooth 'blips' are caused by action-reaction

Decreasing the gain block forces voltage to increase

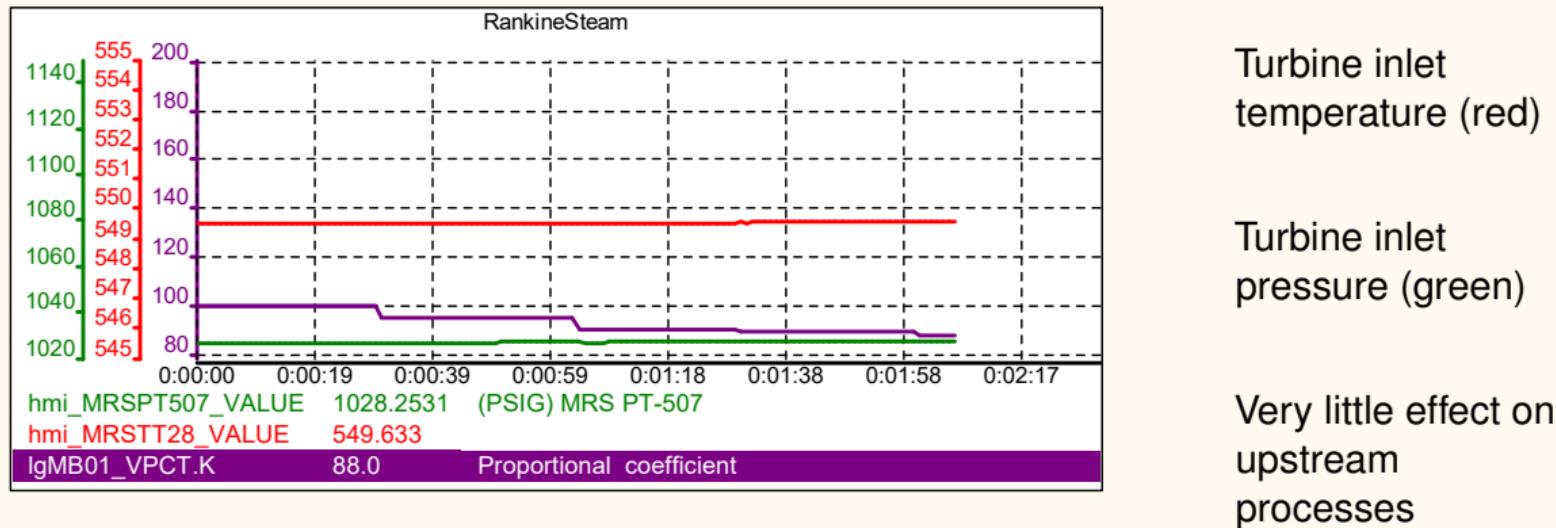


Figure 25. Power Cycle

Responsive safeguards

Automatic trip to DC control

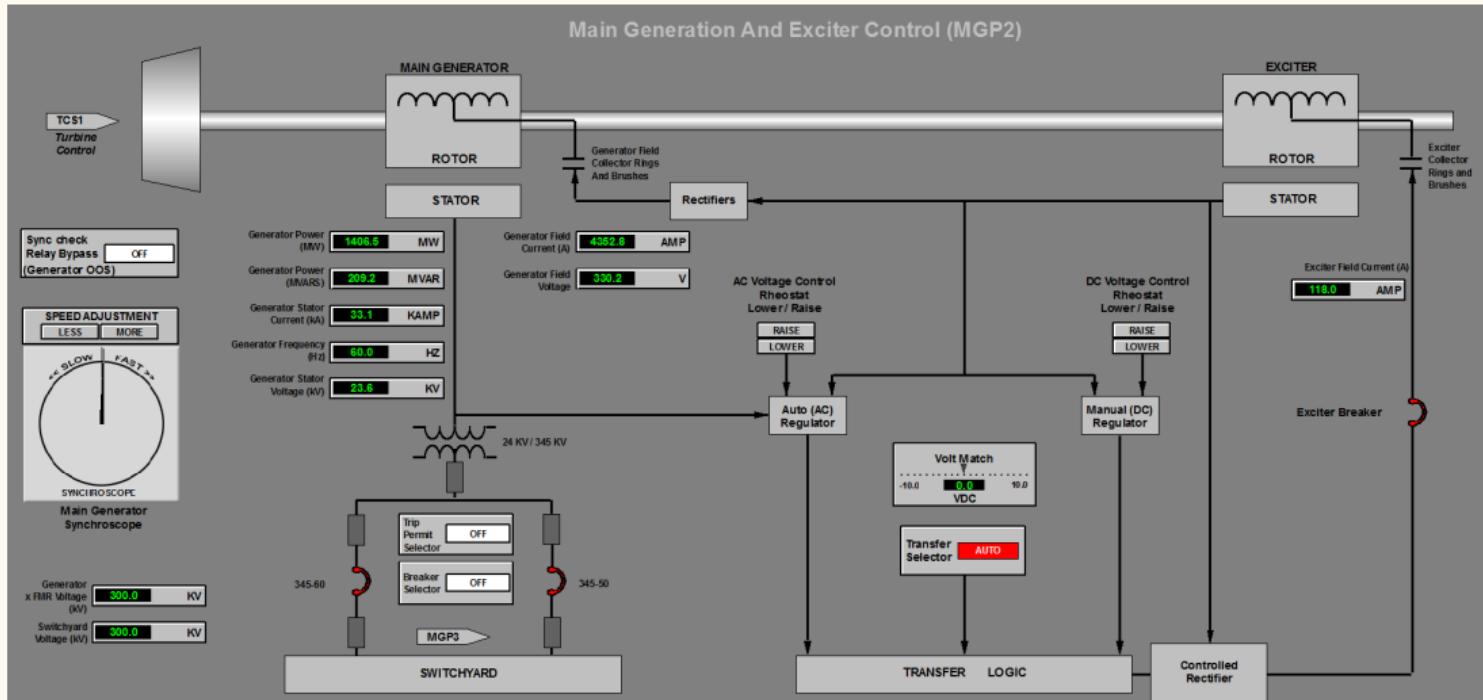


Figure 26. Generator and Exciter Control HMI

Automatic to DC control

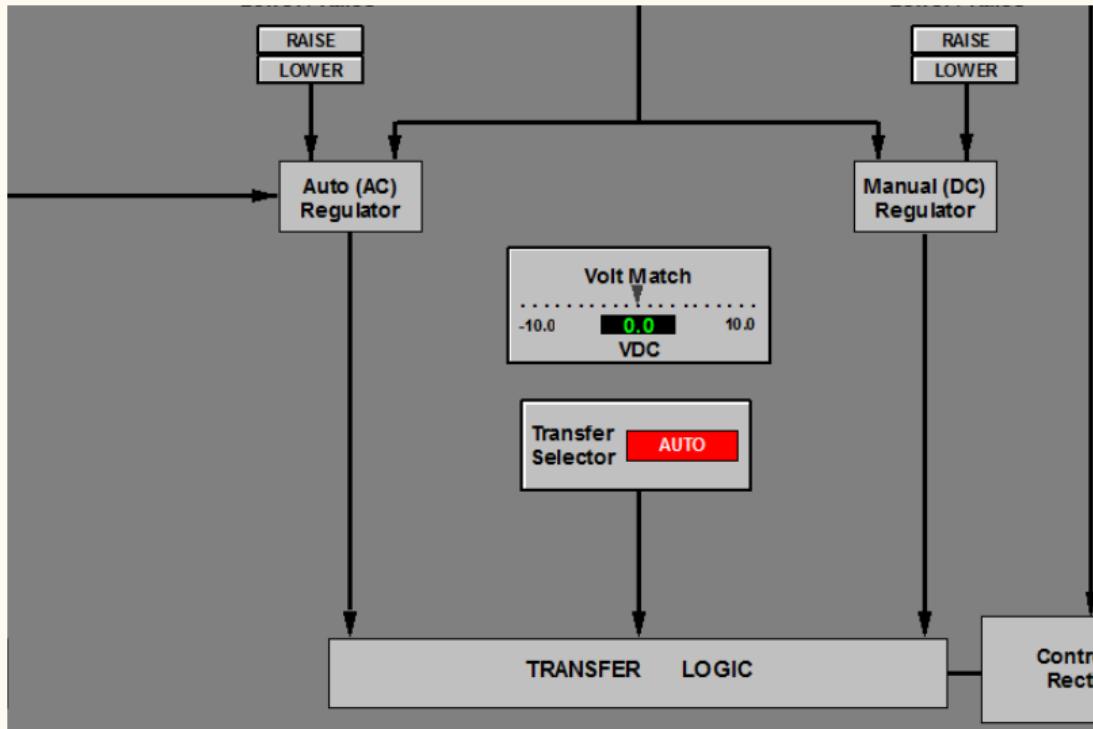


Figure 27. Generator and Exciter Control HMI

Another attempt

Increasing the gain block forces voltage to decrease

Gain (purple)

Voltage
measurement
(red) and setpoint
(black)

First order transfer
function dynamics

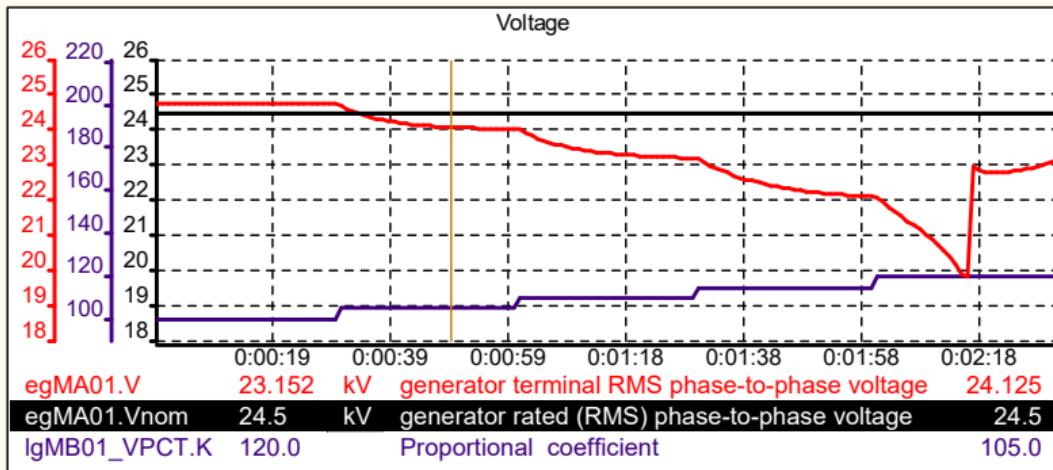


Figure 28. Voltage

Increasing the gain block forces voltage to decrease

Gain (purple)

Exciter winding current (green)

Generator winding current (orange)

Generator winding voltage (red)

Exciter activity decreases to decrease output voltage

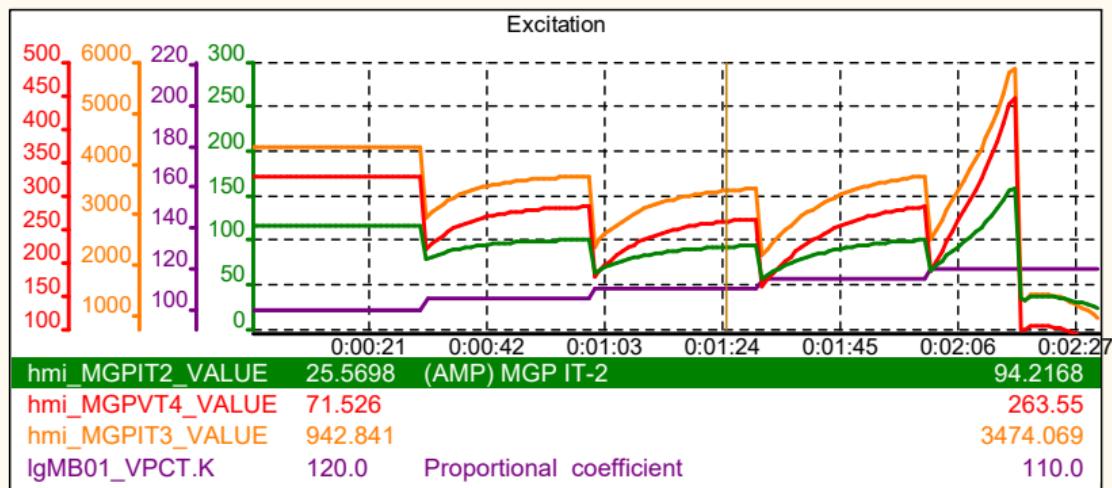


Figure 29. Excitation.

Increasing the gain block forces voltage to decrease

Gain (purple)

Generator efficiency (red)

Generator power factor (green)

More reactive power is generated

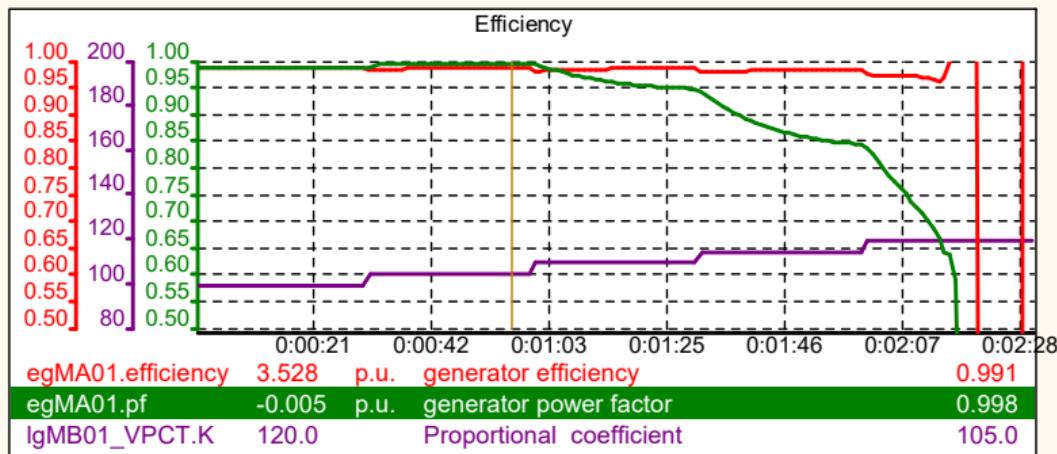


Figure 30. Efficiency

Could be indicative of other downstream problems

Increasing the gain block forces voltage to decrease

Gain (purple)

Generator power
(red)

Generator rotor
speed factor
(green)

Generator
frequency
(orange)

The sawtooth
'blips' are the
fingerprint of this
attack

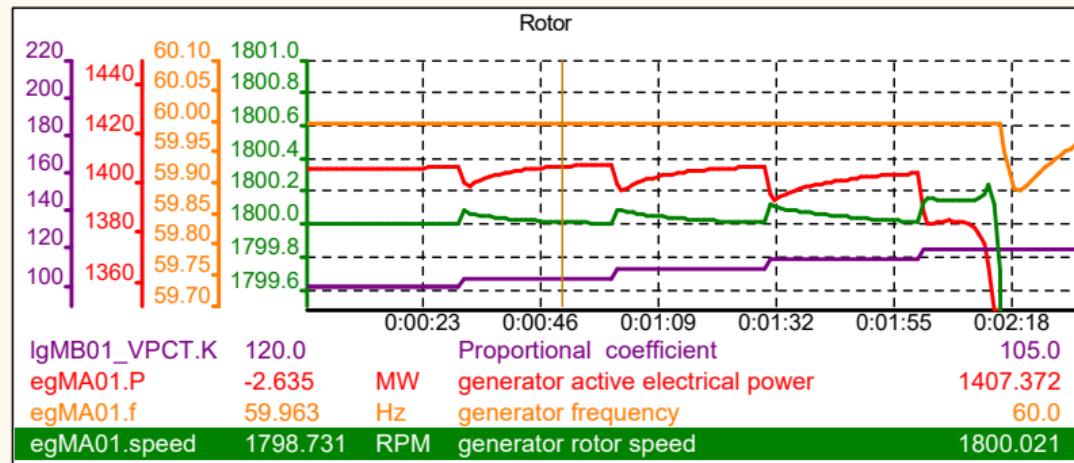


Figure 31. Shaft and Generation

Steam generator pressure provides a fingerprint

Gain (purple)

Turbine inlet
temperature (red)

Turbine inlet
pressure (green)

Pressure spike
just before reactor
trip

Compressed liquid
unable to
effectively remove
heat from primary
loop

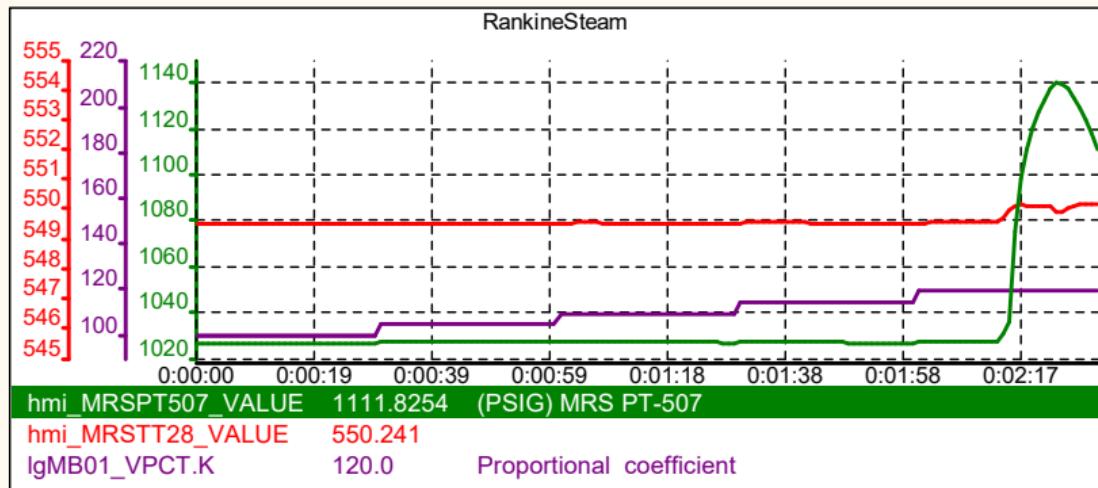


Figure 32. Power Cycle

Responsive safeguards

The fast time to trip provides difficulty

System is resilient to large error insertion

Shaft speed and power blips allow identification

Manually trip to DC control to stop cyberattack

Must find and remove worm to mitigate

Could trip to DC control if enough warning time

Narrow gate logic

Preventative safeguards to design a better controller

Cyberattack simulation proof-of-concept

Cyberattack simulation

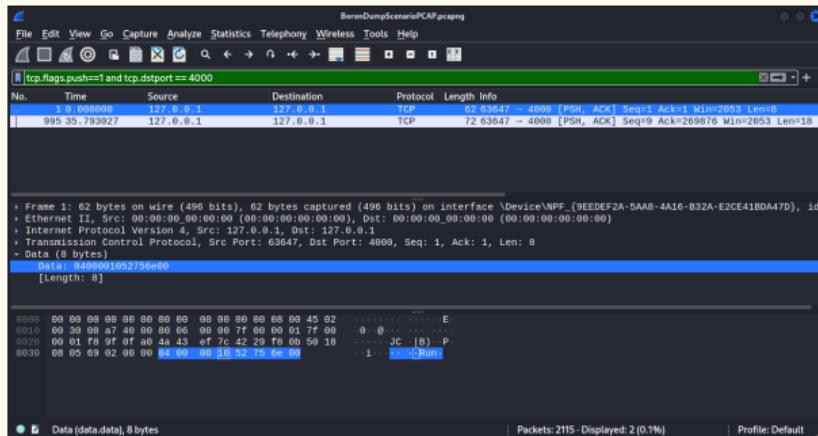


Figure 33. Boron Injection Packet Capture (Wireshark)

Use Wireshark to capture and analyze network traffic

Potential Attacks

Boron injection scenario¹

Distributed Denial of Service
(DDoS)

Man in the Middle (MITM)

¹ Or any operation that can be done by a PLC

Penetration testing

```
C:\Users\...\Python Scripts>python packet_replay.py
<class 'str'>
###[ Ethernet ]##
dst      = 00:00:00:00:00:00
src      = 00:00:00:00:00:00
type     = IPv4
###[ IP ]##
version  = 4
ihl      = 5
tos      = 0x2
len      = 48
id       = 11451
flags    = DF
frag     = 0
ttl      = 128
proto    = tcp
chksum   = 0x0
src      = 127.0.0.1
dst      = 127.0.0.1
\options  \
###[ TCP ]##
sport    = 51347
dport    = 4000
seq      = 3535632091
ack      = 3372239594
dataofs = 5
reserved = 0
flags    = PA
window   = 2053
checksum = 0xaf7f
urgptr   = 0
options  = []
###[ Raw ]##
load     = '\x04\x00\x00\x10Run\x00'
```

This is the information required to perform a TCP Hijacking Session

Figure 34. Captured Packet Information

Scapy exploit

```
def scapy_exploit():
    source_port = 49923
    sequence_number = 3522655476
    ack_number = 3648359537
    dest_port = 4000
    source_ip = '127.0.0.1'
    dest_ip = '127.0.0.1'
    ip = IP(src=source_ip, dst=dest_ip)
    tcp = TCP(sport = source_port, dport = dest_port, flags = "PA", seq=
              sequence_number, ack=ack_number)
    data = "\x04\x00\x00\x10Run\x00"
    pkt = ip/tcp/data
    send(pkt, verbose=1, iface = (scapy.interfaces.dev_from_index(-1)))
    print("[+] Exploit sent \n")
```

Penetration testing

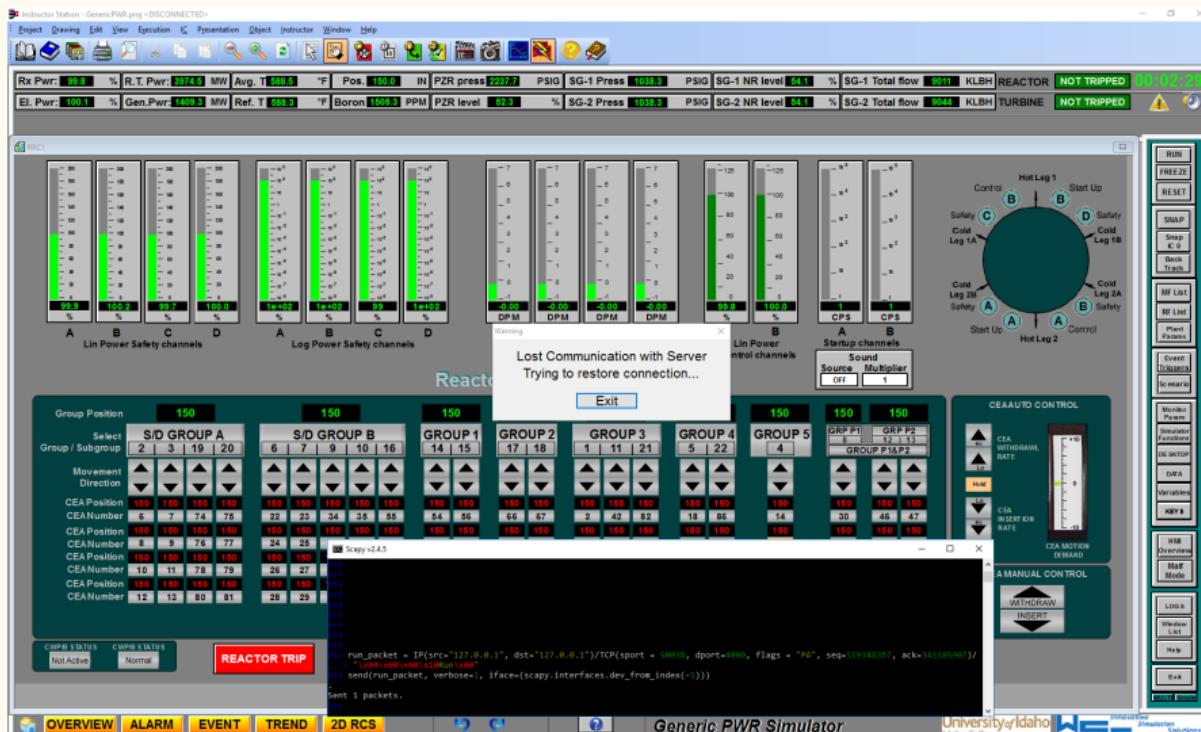


Figure 35. HMI Bypass

Challenges to penetration testing

TCP/IP connection resets itself after running exploit

WSC Platform machine is too powerful and fast

TCP/IP Hijacking requires extracting information from current session

Sequence and Acknowledgment numbers change too rapidly

Future work

- Testing additional plant systems for vulnerabilities applying the methodology presented
- Use Failure Modes & Effects Analysis (FMEA) to identify cyberattack vectors and targets
- Simulate additional DDoS and MITM cyberattacks on these systems
- Identify data transmission related to the operator display and create spoofed values
- Determine the data that we need to provide to operators and plant personnel that are indicative of these cyberattacks
- Design displays and data visualization tools on the WSC platform to this end

Final remarks

This work is a novel use of the WSC platform, which is typically used for operator training

By using it for raw data collection during atypical operation, we have identified the tools needed for operators to identify an attack on a high risk target, as well as giving a path to mitigation.

The methodologies adopted for the cyberattacks to be conducted use abnormal conditions that are in scope for the simulator only

The end-state of the attack is the same, but the simulator's method of communication between the client machine and the simulator is unique to the simulator only

The educational value that the cyberattack simulation provides will remain consistent with real-life scenarios that the industry faces

This attack details the broader impacts of the study

Final remarks

The exciter is common to all generation facilities

Artificial Intelligence could be employed to monitor data and identify fingerprints faster than a human operator with dozens of other responsibilities

AI would either warn the operator or take corrective/mitigative action itself

Acknowledgements

Research was funded by the University of Idaho ‘Operation: Resubmission’ program.

References

1. Peterson, J., et al., 2019. An overview of methodologies for cybersecurity vulnerability assessment conducted in nuclear power plants. Nuclear Engineering and Design 346, 75.
2. Brasileiro, A., 2019. Turkey Point nuclear reactors get OK to run until 2053 in unprecedented NRC approval. Miami Herald.
3. Poulsen, K., 2003. Slammer worm crashed Ohio nuke plant net. The Register.
4. NRC, 2007. NRC Effects of Ethernet-Based, Non-Safety Related Controls on the Safe and Continued Operation of Nuclear Power Stations.

