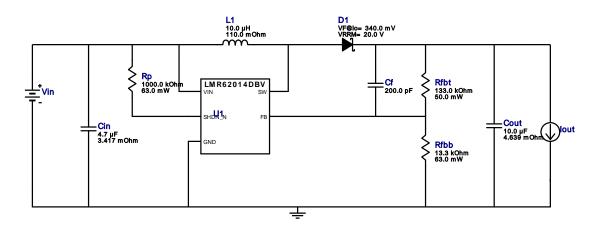
VinMin = 4.8V VinMax = 5.2V Vout = 13.0V Iout = 0.4A Device = LMR62014XMF/NOPB Topology = Boost Created = 2021-10-06 06:32:07.448 BOM Cost = \$1.83 BOM Count = 9 Total Pd = 1.08W

WEBENCH® Design Report

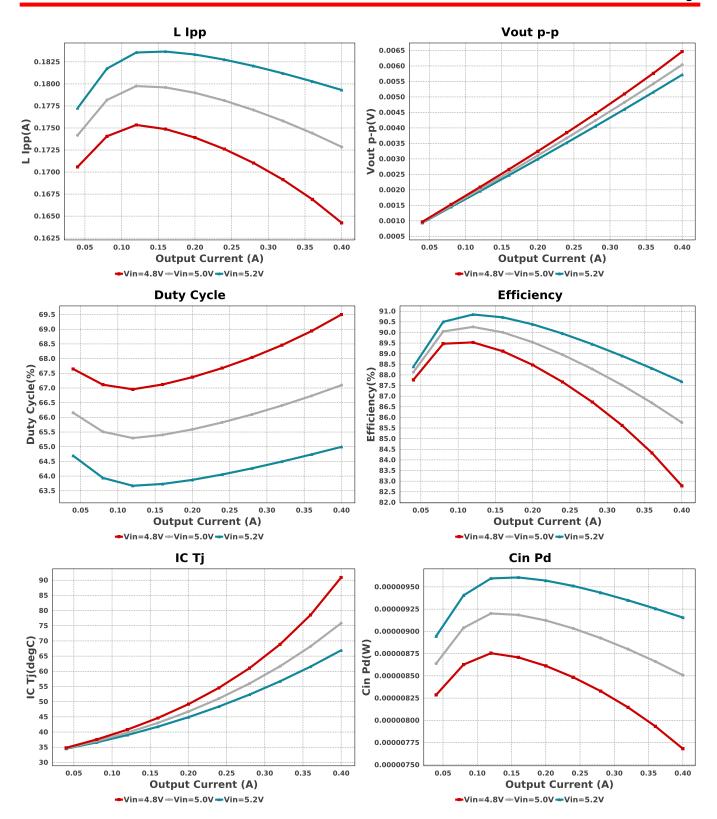
Design: 11 LMR62014XMF/NOPB LMR62014XMFNOPB 4.8V-5.2V to 12.00V @ 0.11A

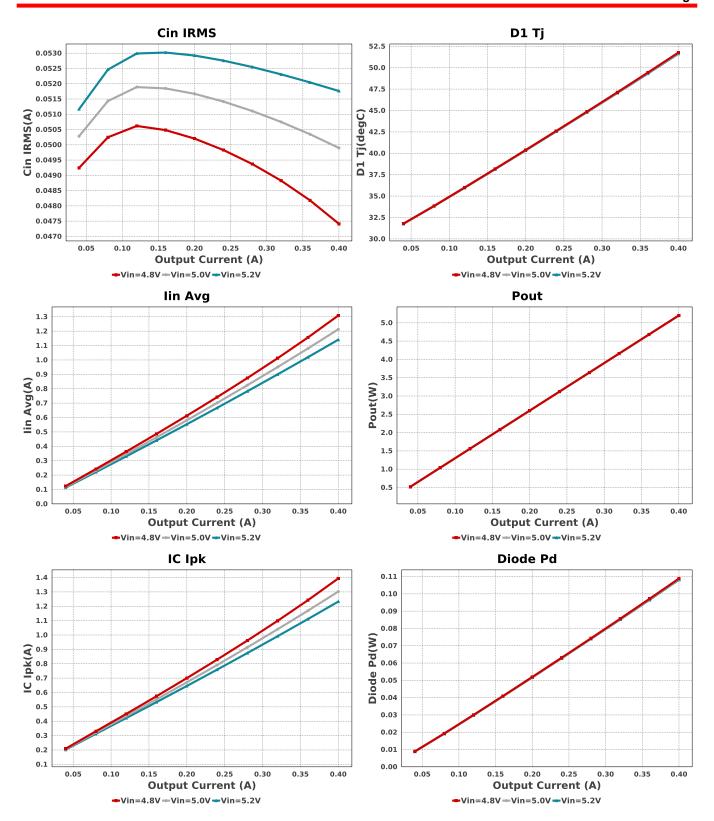


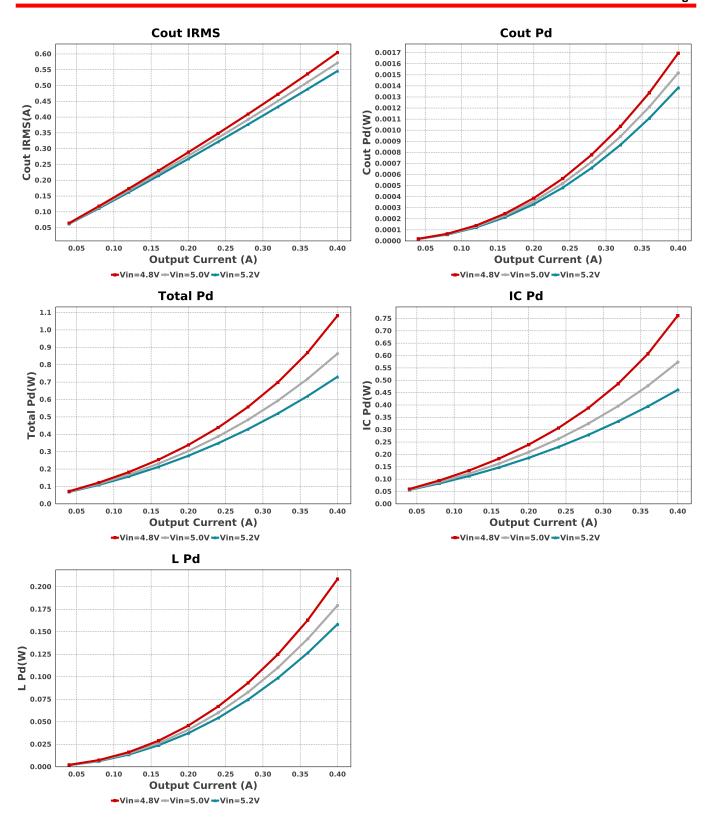
Electrical BOM

Name	Manufacturer	Part Number	Properties	Qty	Price	Footprint
Cf	Samsung Electro- Mechanics	CL05C201JB5NNNC Series= C0G/NP0	Cap= 200.0 pF VDC= 50.0 V IRMS= 0.0 A	1	\$0.01	0402 3 mm ²
Cin	TDK	C1005X5R1A475K050BC Series= X5R	Cap= 4.7 uF ESR= 3.417 mOhm VDC= 10.0 V IRMS= 2.7063 A	1	\$0.10	0402_065 3 mm ²
Cout	TDK	C1608X5R1E106M080AC Series= X5R	Cap= 10.0 uF ESR= 4.639 mOhm VDC= 25.0 V IRMS= 2.4141 A	1	\$0.20	0603 5 mm ²
D1	Fairchild Semiconductor	MBR1020VL	VF@Io= 340.0 mV VRRM= 20.0 V	1	\$0.07	SOD-123F 12 mm ²
L1	Wurth Elektronik	74438357100	L= 10.0 μH 110.0 mOhm	1	\$1.14	WE-MAPI_4030 26 mm ²
Rfbb	Vishay-Dale	CRCW040213K3FKED Series= CRCWe3	Res= 13.3 kOhm Power= 63.0 mW Tolerance= 1.0%	1	\$0.01	0402 3 mm ²
Rfbt	Yageo	RC0201FR-07133KL Series= ?	Res= 133.0 kOhm Power= 50.0 mW Tolerance= 1.0%	1	\$0.01	0201 2 mm ²
Rp	Vishay-Dale	CRCW04021M00FKED Series= CRCWe3	Res= 1000.0 kOhm Power= 63.0 mW Tolerance= 1.0%	1	\$0.01	0402 3 mm ²
U1	Texas Instruments	LMR62014XMF/NOPB	Switcher	1	\$0.28	DBV0005A 15 mm ²

DBV0005A 15 mm^2







Operating Values

		O			
	#	Name	Value	Category	Description
-	1.	Cin IRMS	47.412 mA	Capacitor	Input capacitor RMS ripple current
	2.	Cin Pd	7.681 µW	Capacitor	Input capacitor power dissipation
	3.	Cout IRMS	604.404 mA	Capacitor	Output capacitor RMS ripple current
	4.	Cout Pd	1.695 mW	Capacitor	Output capacitor power dissipation
	5.	D1 Tj	51.771 degC	Diode	D1 junction temperature
	6.	Diode Pd	108.86 mW	Diode	Diode power dissipation
	7.	IC lpk	1.394 A	IC	Peak switch current in IC
	8.	IC Pd	761.37 mW	IC	IC power dissipation
	9.	IC Tj	90.909 degC	IC	IC junction temperature
	10.	lin Avg	1.309 A	IC	Average input current
	11.	L lpp	164.24 mA	Inductor	Peak-to-peak inductor ripple current

#	Name	Value	Category	Description
12.	L Pd	208.41 mW	Inductor	Inductor power dissipation
13.	Cin Pd	7.681 µW	Power	Input capacitor power dissipation
14.	Cout Pd	1.695 mW	Power	Output capacitor power dissipation
15.	Diode Pd	108.86 mW	Power	Diode power dissipation
16.	IC Pd	761.37 mW	Power	IC power dissipation
17.	L Pd	208.41 mW	Power	Inductor power dissipation
18.	Total Pd	1.081 W	Power	Total Power Dissipation
19.	BOM Count	9	System	Total Design BOM count
			Information	
20.	Duty Cycle	69.502 %	System	Duty cycle
			Information	
21.	Efficiency	82.783 %	System	Steady state efficiency
			Information	
22.	FootPrint	71.0 mm ²	System	Total Foot Print Area of BOM components
			Information	
23.	Frequency	1.6 MHz	System	Switching frequency
			Information	
24.	lout	400.0 mA	System	lout operating point
			Information	
25.	Mode	CCM	System	Conduction Mode
			Information	
26.	Pout	5.2 W	System	Total output power
			Information	
27.	Total BOM	\$1.83	System	Total BOM Cost
			Information	
28.	Vin	4.8 V	System	Vin operating point
			Information	
29.	Vout Actual	13.53 V	System	Vout Actual calculated based on selected voltage divider resistors
			Information	
30.	Vout Tolerance	3.906 %	System	Vout Tolerance based on IC Tolerance (no load) and voltage divider
			Information	resistors if applicable
31.	Vout p-p	6.465 mV	System	Peak-to-peak output ripple voltage
			Information	

Design Inputs

3 1			
Name	Value	Description	
lout	400.0 m	Maximum Output Current	
VinMax	5.2	Maximum input voltage	
VinMin	4.8	Minimum input voltage	
Vout	13.0	Output Voltage	
base_pn	LMR62014X	Base Product Number	
source	DC	Input Source Type	
Та	30.0	Ambient temperature	

WEBENCH® Assembly

Component Testing

Some published data on components in datasheets such as Capacitor ESR and Inductor DC resistance is based on conservative values that will guarantee that the components always exceed the specification. For design purposes it is usually better to work with typical values. Since this data is not always available it is a good practice to measure the Capacitance and ESR values of Cin and Cout, and the inductance and DC resistance of L1 before assembly of the board. Any large discrepancies in values should be electrically simulated in WEBENCH to check for instabilities and thermally simulated in WebTHERM to make sure critical temperatures are not exceeded.

Soldering Component to Board

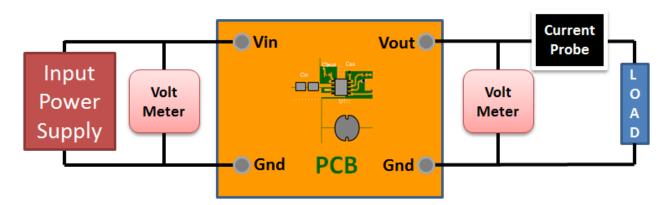
If board assembly is done in house it is best to tack down one terminal of a component on the board then solder the other terminal. For surface mount parts with large tabs, such as the DPAK, the tab on the back of the package should be pre-tinned with solder, then tacked into place by one of the pins. To solder the tab town to the board place the iron down on the board while resting against the tab, heating both surfaces simultaneously. Apply light pressure to the top of the plastic case until the solder flows around the part and the part is flush with the PCB. If the solder is not flowing around the board you may need a higher wattage iron (generally 25W to 30W is enough).

Initial Startup of Circuit

It is best to initially power up the board by setting the input supply voltage to the lowest operating input voltage 4.8V and set the input supply's current limit to zero. With the input supply off connect up the input supply to Vin and GND. Connect a digital volt meter and a load if needed to set the minimum lout of the design from Vout and GND. Turn on the input supply and slowly turn up the current limit on the input supply. If the voltage starts to rise on the input supply continue increasing the input supply current limit while watching the output voltage. If the current increases on the input supply, but the voltage remains near zero, then there may be a short or a component misplaced on the board. Power down the board and visually inspect for solder bridges and recheck the diode and capacitor polarities. Once the power supply circuit is operational then more extensive testing may include full load testing, transient load and line tests to compare with simulation results.

Load Testing

The setup is the same as the initial startup, except that an additional digital voltmeter is connected between Vin and GND, a load is connected between Vout and GND and a current meter is connected in series between Vout and the load. The load must be able to handle at least rated output power + 50% (7.5 watts for this design). Ideally the load is supplied in the form of a variable load test unit. It can also be done in the form of suitably large power resistors. When using an oscilloscope to measure waveforms on the prototype board, the ground leads of the oscilloscope probes should be as short as possible and the area of the loop formed by the ground lead should be kept to a minimum. This will help reduce ground lead inductance and eliminate EMI noise that is not actually present in the circuit.



Design Assistance

- 1. Master key: FFDC0C86D460E08E[v1]
- 2. LMR62014X Product Folder: http://www.ti.com/product/LMR62014: contains the data sheet and other resources.

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