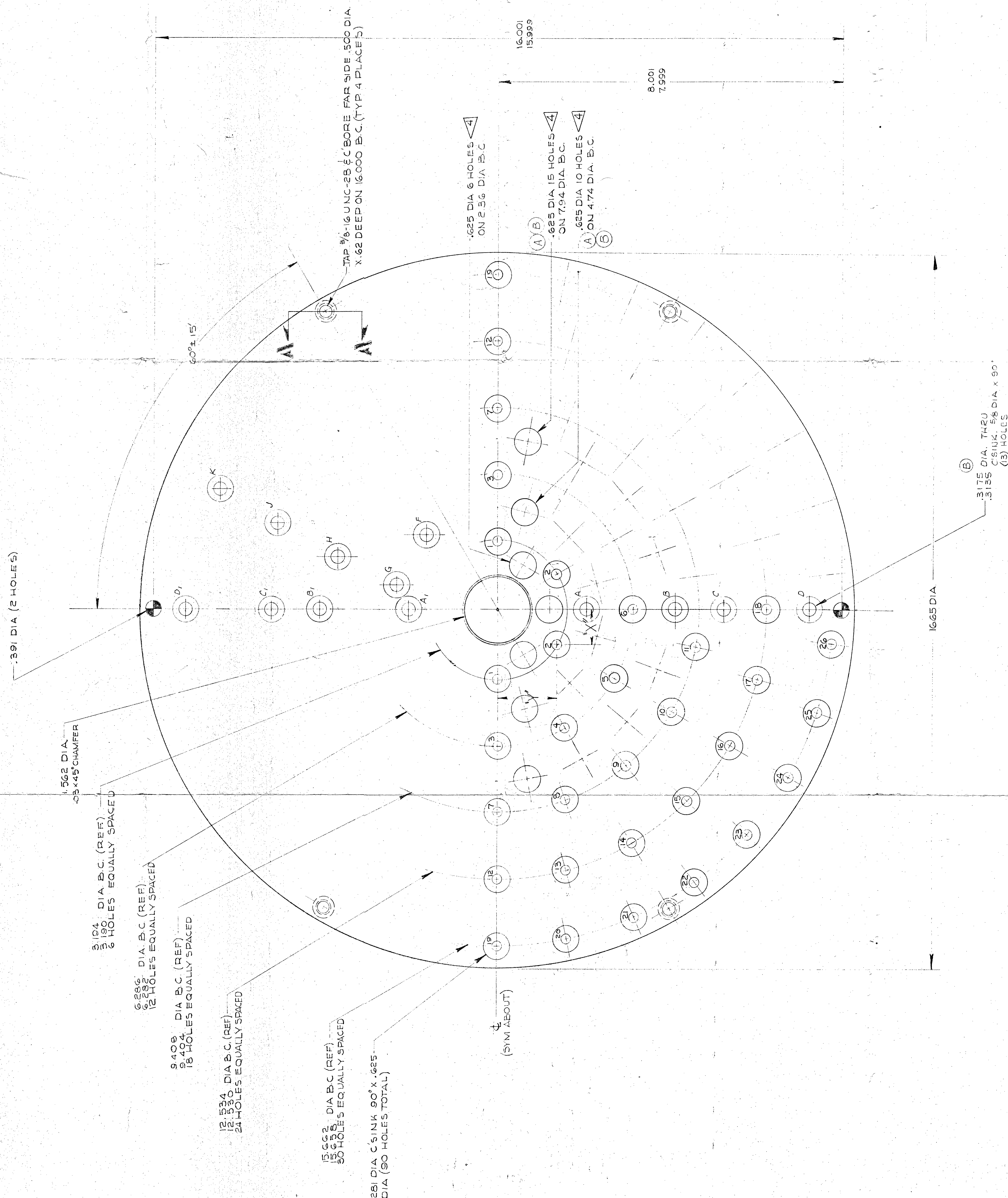


REVISIONS			
REV	DESCRIPTION	DR	CHK
A	REVERSED CALLOUS 6.25 DIA 12 HOLES ON 474 DIA B.C. 6.25 DIA 12 HOLES ON 474 DIA B.C. 6.25 DIA 12 HOLES ON 474 DIA B.C. 6.25 DIA 12 HOLES ON 474 DIA B.C.	10/10	10/10
B	15 WAS 12 HOLES & 10 WAS 12 HOLES	10/10	10/10

3 COORDINATE DIMENSIONS

YOLE NO	X" DIM	Y" DIM
1	1.5960	0
2	1.7980	1.3821
3	3.1420	0
4	2.7210	1.5710
5	1.5710	2.7210
6	0	3.1420
7	4.7030	0
8	4.4194	1.6094
9	2.6025	3.0231
10	2.3515	4.0726
11	1.8164	4.6315
12	6.2660	0
13	6.0523	1.6216
14	5.4263	3.1830
15	4.4507	4.4307
16	3.1330	5.4263
17	1.6216	6.0523
18	0	6.2660
19	7.8300	0
20	7.6595	1.6279
21	7.1527	3.1845
22	6.3349	4.4307
23	5.2391	5.4185
24	3.9150	6.0523
25	2.4195	7.4471
26	0.162	7.7569
A-A	0	2.073
B-B	0	4.119
C-C	0	5.259
D-D	0	7.242
F	1.750	1.656
G	1.582	2.559
H	1.208	3.690
J	2.000	5.082
K	2.775	6.443



SECTION A-A
(FULL SIZE)

- NOTES
- 1. REMOVE ALL BURRS & SHARP EDGES.
 - 2. HOLES TO BE EQUALLY SPACED & LOCATED WITHIN .01 OF TRUE POSITION.
 - 3. ANODIZE PER MIL-A-5025A TYPE II MODIFY TO 2 HOUR ANODIZE-SEALED, SEE GA SPEC NO. 6A TR-F-2.
 - 4. HOLES TO BE LOCATED WITHIN .004 OF TRUE POSITION.

REQUIRED	ITEM	PART NO.	3/4 x 16.65 DIA PLATE	AL ALV	GO2-TG
UNLESS OTHERWISE SPECIFIED	DR	KINLEY	LIST OF MATERIALS	MTL	MTL SEC
DIMENSIONS ARE IN INCHES	CHK	KINLEY			
TOLERANCES	APP	APP			
XX ± .01	APP	APP			
XX ± .005	APP	APP			
XX ± .002	APP	APP			
ALL MACHINED SURFACES	APP	APP			
NET ASSEMBLY	APP	APP			
TOS210E100			SCALE 1/1	WT	REP B

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TOS210E100

SHEET 01