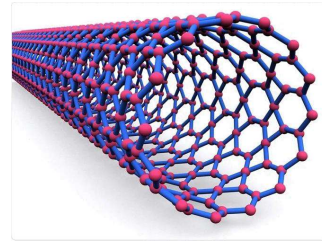


# CARBON NANOTUBES (CNT): SYNTHESIS & APPLICATIONS



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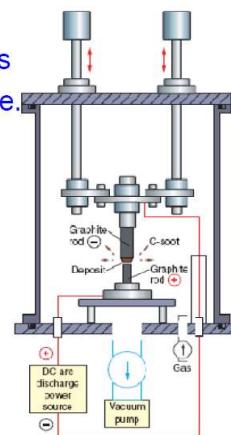
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## Synthesis of Carbon NanoTube

- Most widely used methodologies
  1. Arc-discharge method
  2. Laser ablation method
  3. Thermal synthesis
    - 3.1 Chemical vapour deposition
    - 3.2 Flame synthesis
  4. Plasma Enhanced CVD synthesis

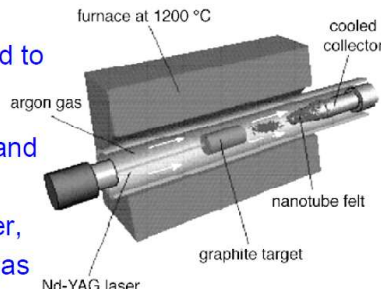
### Arc-discharge Method

- Evaporation of graphite rod by applying a DC arc voltage in an inert gas (He).
- The evaporated anode generates fullerenes in the form of soot deposited on the cathode.
- The deposited product contains CNTs.
- MWCNTs are produced for pure graphite.
- Graphite rod with metal catalysts (Fe, Co) produced SWNTs.
- Methane or Hydrogen gas environments were found to be more effective for higher yield and crystallinity of MWNTs.



## Laser Ablation Method

- High power laser was focused onto a carbon target (graphite) maintained at high temperature (1200°C) inside a (quartz) tubular furnace to vaporize carbon from the graphite target.
- An Inert gas (Argon at 500 torr) environment was maintained inside the tube, which carries the vapours from high temperature chamber into a cooled collector.
- A metal (1.2% Co / Ni) doped graphite (98.8%) source is used to produce SWNT.
- Other parameters for quantity and quality of CNTs are Type and amount of catalyst, Laser power, Temperature, Pressure, Inert gas

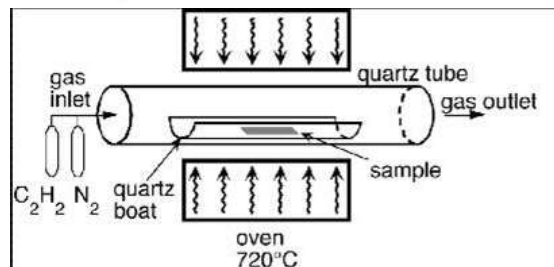


## Chemical Vapour Deposition Method

Hydrocarbon + Fe/Co/Ni catalyst  $\xrightarrow{550-750^{\circ}\text{C}}$  CNT

Steps:

- Dissociation of hydrocarbon.
- Dissolution and saturation of C atoms in metal nanoparticle.
- Precipitation of Carbon.



Choice of catalyst material?

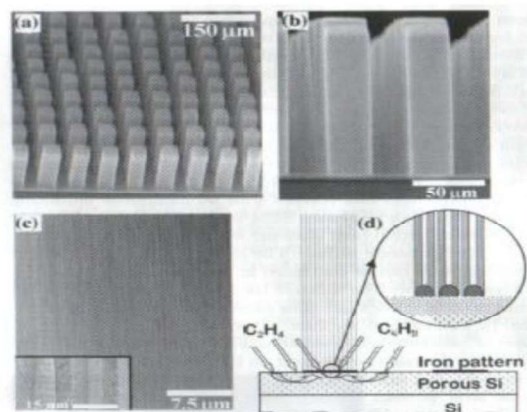
Base Growth Mode or Tip Growth Mode?

- Metal support interactions

## Controlled Growth by CVD

Methane + Porous Si + Fe pattern CVD

- SEM image of aligned nanotubes.
- SEM image of side view of towers. Self-alignment due to Van der Waals interaction.
- High magnification SEM image showing aligned nanotubes.
- Growth Process: Base growth mode.



## APPLICATIONS

Carbon Nanotube can be used for a wide range of new and existing applications:

Conductive plastics

Flat-panel displays

Gas storage

Antifouling paint

Structural composite materials

Micro- and nano-electronics

Radar-absorbing coating

Technical textiles

Ultra-capacitors

Atomic Force Microscope (AFM) tips

Batteries with improved lifetime

Biosensors for harmful gases

Extra strong fibers

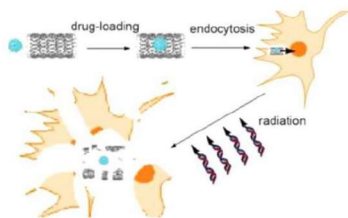
## Bionics



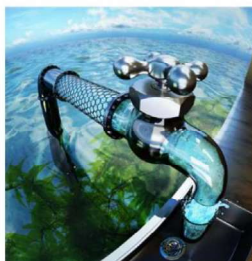
Crisis 2.0 inspired body armor for soldiers –made of light weight high strength carbon nanotube composites



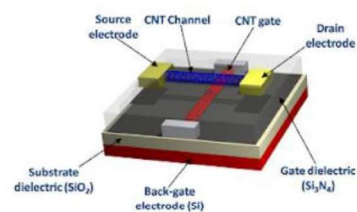
Bionic arm-Artificial muscles by contracting carbon nanoribbons



Using CNTs as carrier agents in Hyperthermia for cancer therapy

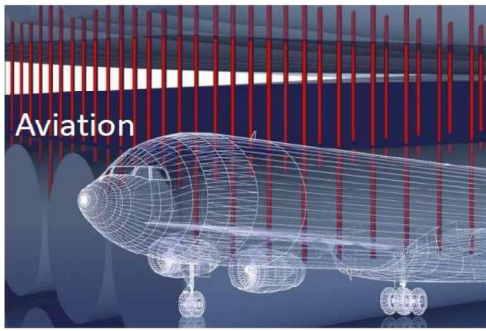


Removal of salt from seawater using carbon nanotube filters



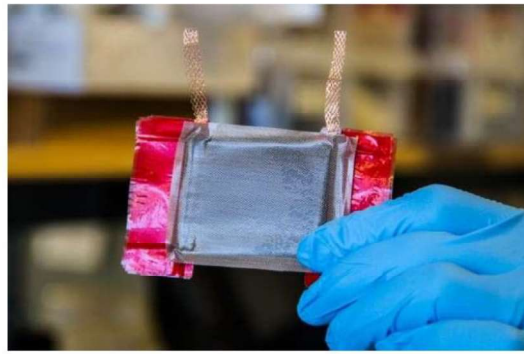
CNT based nano transistor





## Aviation

advanced composite materials such as carbon fiber reinforced plastic—extremely light, durable materials that reduce the overall weight of the plane by as much as 20 percent compared to aluminum-bodied planes. Such lightweight airframes translate directly to fuel savings, which is a major point in advanced composites' favor.



Energy storage-battery based on CNT

## Electronics

electronic packaging to meet electrostatic discharges (ESD) and high cleanliness and also to avoid Overheating

- IC trays and Wafer Carriers
- IC test sockets

## Automotive

electrically conductive additives for automotive fuel system line components requiring **electrical conductivity**.

Thermoplastic exterior parts, such as fenders, mirror housings, and door handles

## Aeronautic

flame retardant protection of fuel tanks and exhaust parts.

## Construction

CNT provides protection for construction substrates, including **metal, concrete, wood, plaster** and **fiberboard**.

an array of **flexible** and **cost-efficient** solutions:

- Excellent thermal barrier even at low coating thicknesses
- Fast curing solutions and shortened curing time for off-site coating
- creating more design flexibility
- Better scratch resistance when handling
- No use of solvents or water
- Very low smoke density and toxicity

## Sports

bike frames, hockey sticks, tennis rackets, golf shafts, and skis.

