

1) 1 gram CaCO_3 was dissolved in HCl and the solution was made upto 1000ml with distilled water. 50ml of solution required 45ml of EDTA solution for titration. 50ml of hard water sample required 28ml of EDTA and after boiling and filtering required 15ml of EDTA solution. Calculate the hardness of water.

$\Rightarrow \text{Sol}^1$ we know, 1 ml solution of standard hard water \Rightarrow 1 mg of CaCO_3 .
 50ml solution \Rightarrow 50 mg of CaCO_3 .

Since given in question,

$$45\text{ml of EDTA} \Rightarrow 50\text{ml of standard solution}$$

$$= 50 \text{ mg } \text{CaCO}_3$$

$$\Rightarrow 1 \text{ ml of EDTA} \Rightarrow \left(\frac{50}{45}\right) \text{ mg } \text{CaCO}_3$$

Again, In 2nd filtration,

$$50 \text{ ml of hard water} \Rightarrow 28 \text{ ml of EDTA}$$

$$\Rightarrow \left(\frac{28 \times 50}{45}\right) \text{ mg } \text{CaCO}_3$$

$$1 \text{ litre (1000 ml) hard water} \Rightarrow \left(\frac{18 \times 50 \times 1000}{45}\right) \text{ mg } \text{CaCO}_3$$

$$\Rightarrow 622.22 \text{ ppm } \text{CaCO}_3$$

$$\therefore \text{Hardness of water (total)} = 622.22 \text{ mg/L of } \text{CaCO}_3 \text{ equivalent}$$

Also, to calculate temporary hardness, we need to calculate permanent hardness.

$$50 \text{ ml of hard water} \Rightarrow 15 \text{ ml of EDTA}$$

$$= \left(\frac{15 \times 50}{45}\right) \text{ mg } \text{CaCO}_3 \text{ equivalent}$$

$$1 \text{ l of hard water} \Rightarrow \left(\frac{15 \times 50 \times 1000}{45}\right) \text{ mg } \text{CaCO}_3$$

$$= 333.33 \text{ mg/L } \text{CaCO}_3 \text{ equivalent}$$

$$= 333.33 \text{ ppm}$$

$$\text{Then, temporary hardness} = \text{Total hardness} - \text{permanent hardness}$$

$$= 622.22 - 333.33$$

$$= 288.89$$

$$\therefore \text{Total hardness} = 622.22 \text{ ppm}$$

$$\text{Permanent hardness} = 333.33 \text{ ppm}$$

$$\text{Temporary hardness} = 288.89 \text{ ppm}$$

DAI
20B DS0405

Q. 0.45 gram CaCO_3 was dissolved in HCl and solution was made upto 500 ml with distilled water. 50 ml of solution required 50 ml EDTA solution for titration. 50 ml hard water sample required 18 ml EDTA and after boiling and filtering required 10 ml of EDTA solution.
 Calculate each type of hardness of water.

0.45 gram CaCO_3 is in 500 ml solution.

In 50 ml solution, there will be $(\frac{0.45}{10}) = 0.045$ gram CaCO_3 .

50 ml of EDTA \Rightarrow 50 ml standard solution

1 ml of EDTA \Rightarrow $(\frac{0.045}{50})$ gram CaCO_3 .

In 1st titration,

50 ml hard water needed \Rightarrow 18 ml EDTA

1 ml hard water needed \Rightarrow $(\frac{18}{50})$ ml EDTA

$$\begin{aligned} 1 \text{ l hard water needed} &\Rightarrow \left(\frac{18}{50} \times 100 \times \frac{0.045}{50} \right) \text{ gram } \text{CaCO}_3 \\ &= 0.0324 \text{ gram } \text{CaCO}_3 \\ &= 324 \text{ mg } \text{CaCO}_3 \end{aligned}$$

\therefore Total hardness = 324 mg/L of CaCO_3 equivalent.

After boiling and filtering,

50 ml hard water needed \Rightarrow 10 ml EDTA solution

1000 ml hard water needed \Rightarrow $\frac{10}{50} \times 1000$ ml EDTA solution

$= 200$ ml EDTA solution

$$= \left(\frac{200 \times 0.045}{50} \right) \text{ gram } \text{CaCO}_3$$

$$= 0.18 \text{ gram } \text{CaCO}_3$$

$$= 180 \text{ mg } \text{CaCO}_3$$

\therefore Permanent hardness = 180 mg/L of CaCO_3 equivalent

Temporary hardness = Total hardness - permanent hardness

$$= 324 - 180$$

$$= 144 \text{ mg/L of } \text{CaCO}_3 \text{ equivalent}$$

BIMAL PARAJULI

1.53 gram CaCO_3 was dissolved in HCl and the solution was made upto 1000 ml with distilled water. 50 ml of the solution required 32 ml of EDTA solution for titration. 50 ml of hard water sample required 16 ml of EDTA and after boiling and filtering required 9 ml of EDTA solution. Calculate temporary, permanent and total hardness.

L → 50

In standard hard water,

1000 ml contains 1.53 gram CaCO_3 equivalent

1 ml containing 0.00153 gram CaCO_3 equivalent

Hard, During Standardization of EDTA,

32 ml EDTA required 50 ml of standard solution

$$= \left(50 \times 0.00153 \right) \text{ gram } (\text{CaCO}_3 \text{ equivalent})$$

1 ml EDTA required $\left(\frac{50 \times 0.00153}{32} \right)$ gram $(\text{CaCO}_3 \text{ equivalent})$

In 2nd titration,

50 ml hard water required 16 ml EDTA solution

1000 ml hard water required $\frac{16}{50} \times 1000$ ml EDTA solution

$$= \left(\frac{16}{50} \times 1000 \times \frac{50 \times 0.00153}{32} \right) \text{ gram } (\text{CaCO}_3 \text{ equivalent})$$

$$= 0.765 \text{ gram } (\text{CaCO}_3 \text{ equivalent})$$

$$= 765 \text{ mg } (\text{CaCO}_3 \text{ equivalent})$$

\therefore Total hardness = 765 mg/L

In 3rd titration,

50 ml hard water required 9 ml EDTA solution

1000 ml hard water required $\left(\frac{9}{50} \times 1000 \right)$ ml EDTA solution

$$= \left(\frac{9}{50} \times 1000 \times \frac{50 \times 0.00153}{32} \right) \text{ gram } (\text{CaCO}_3 \text{ equivalent})$$

$$= 0.4303 \text{ gram } (\text{CaCO}_3 \text{ equivalent})$$

$$= 430.31 \text{ mg } (\text{CaCO}_3 \text{ equivalent})$$

\therefore Permanent hardness = 430.31 mg/L

Temporary hardness = ~~430.31~~ (765 - 430.31) mg/L = 334.69 mg/L

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20BDSO405

BIMAL PARAJULI

0.3 gram CaCO_3 was dissolved in HCl and the solution made upto 1000 ml with distilled water. 50ml of solution required 32 ml of EDTA solution for titration. 50ml of hard water sample required 16 ml of EDTA and after boiling and filtering required 9 ml of EDTA solution. Calculate the hardness of water.

Ans:- (Total: 350 ppm, Permanent: 120 ppm, Temp. 230 ppm).

In Standard solution,

0.3 gram CaCO_3 is present in 1l solution.

\Rightarrow 1ml standard hard water contains 0.0003 gram CaCO_3 equivalent.

In 1st titration,

32 ml EDTA required 50ml standard solution.

1 ml EDTA required $\frac{50}{32}$ ml standard solution.

$\Rightarrow 0.00046875$ gram CaCO_3 equivalent.

In 2nd titration,

50 ml hard water consumed 16 ml EDTA

1000 ml hard would consume $\frac{16}{50} \times 1000$ ml EDTA

$\Rightarrow \left(\frac{16}{50} \times 1000 \times 0.00046875 \right)$ g CaCO_3 equivalent

$\Rightarrow 0.16$ g CaCO_3 equivalent

$\Rightarrow 150$ ppm CaCO_3 equivalent

In 3rd titration,

50 ml hard water required 9 ml EDTA

1000 ml hard water would consume $\frac{9}{50} \times 1000$ ml EDTA

$\Rightarrow \left(\frac{9}{50} \times 1000 \times 0.00046875 \right)$ g CaCO_3 equivalent

$\Rightarrow 0.084375$ g CaCO_3 equivalent

$\Rightarrow 84$ ppm

\therefore Total hardness = 150 ppm

Permanent hardness = 84 ppm

Temporary hardness = 66 ppm.

DA1

20BDSOY105

BIMAL PARAJULI

(Q) 0.25 gram CaCO_3 was dissolved in HCl and the solution was made upto 250 ml with distilled water. 50ml of the solution required 20ml of EDTA solution for titration. 50ml of hard water sample required 18ml of EDTA and after boiling and filtering required 10ml of EDTA solution. Calculate the hardness of water.

Ans: (Total: 900 ppm, permanent: 500 ppm, Temp: 400 ppm).

S) In standard solution,

0.25 gram CaCO_3 is present in 250 ml

\Rightarrow 1 ml standard hard water contains 0.001 gram CaCO_3 eq.

In 1st titration,

20 ml EDTA required for 50 ml solution

1 ml EDTA would require $\frac{50}{20}$ ml standard solution.

$\Rightarrow 0.0025 \text{ g CaCO}_3$ equivalent

In 2nd titration,

50ml hard water ^{sample} required 18 ml of EDTA

1000 ml hard water sample required $\left(\frac{18 \times 1000}{50}\right)$ ml EDTA

$\Rightarrow \left(\frac{18000}{50} \times 0.0025\right) \text{ g } (\text{CaCO}_3 \text{ equivalent})$

$= 0.9 \text{ g CaCO}_3 \text{ equivalent}$

$= 900 \text{ mg CaCO}_3 \text{ eq.}$

In 3rd titration, 50ml hard water sample consumed 10ml EDTA

1000 ml hard water sample consumed $\left(\frac{10 \times 1000}{50}\right)$ ml EDTA

$\Rightarrow \left(\frac{10000}{50} \times 0.0025\right) \text{ g } (\text{CaCO}_3 \text{ eq.})$

$= 500 \text{ mg CaCO}_3 \text{ eq.}$

\therefore Total hardness = 900 ppm or mg/L

Permanent hardness = 500 ppm or mg/L

Temporary hardness = Total hardness - Permanent hardness

$$= 900 - 500$$

$$= 400 \text{ ppm}$$

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BIMAL PARAJULI

20ml of standard hard water containing 1g pure CaCO_3 per lit consumed 25 ml of EDTA. 100ml of water sample consumed 18ml of EDTA using EBT as indicator. While same water sample requires 12ml of EDTA solution. Calculate the carbonate and non-carbonate hardness of water.
 (Ans: Permanent: 96 ppm, Temporary: 48 ppm)

S6

In standard hard water:

1000ml contains 1g CaCO_3 equivalent.1 ml contains 1 mg CaCO_3 equivalent.

In 1st titration of EDTA with standard hard water,

25ml EDTA required 20ml standard hard water

1 ml EDTA required $(\frac{20}{25} \times 1)$ ml standard hard water

$$\Rightarrow \left(\frac{20}{25} \times 1 \right) \text{ mg } (\text{CaCO}_3 \text{ eq})$$

$$= 0.800 \text{ mg } (\text{CaCO}_3 \text{ equivalent})$$

In 2nd titration of EDTA with hard water sample,

100ml of water sample consumed 18ml EDTA

1000ml of water sample consumed (18×10) ml EDTA

$$\Rightarrow (18 \times 10 \times 0.8) \text{ mg } (\text{CaCO}_3 \text{ eq})$$

$$= 144 \text{ mg } (\text{CaCO}_3 \text{ eq})$$

In 3rd titration of EDTA with boiled water,

100ml water sample consumed 12ml EDTA

1000ml water sample would consume (12×10) ml EDTA

$$\Rightarrow (12 \times 10 \times 0.8) \text{ mg } (\text{CaCO}_3 \text{ eq})$$

$$= 96 \text{ mg } (\text{CaCO}_3 \text{ eq})$$

 $\therefore \text{Total hardness} = 144 \text{ ppm or mg/L}$
 $\text{Permanent hardness} = 96 \text{ ppm or mg/L}$
 $\text{Temporary hardness} = \text{Total} - \text{Permanent hardness}$

$$= 144 - 96 = 48 \text{ mg/L or ppm}$$

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PAGE NO. _____BIMAL PARAJULI

(7) 0.5g CaCO_3 was dissolved in dil. HCl and diluted to 500ml using distilled water. 50ml of this solution required 48 ml of EDTA solution for titration. 50ml of hard water sample required 15 ml of EDTA solution for titration. 50ml of same water sample on boiling and filtering requires 10 ml of EDTA solution. Calculate the hardness of water in ppm. (Ans: Permanent: 208.33 ppm, Temporary: 14.17 ppm).

S/ In standard hard water,

500ml solution contains ~~0.5g~~ $0.5g = 500\text{mg} \text{ CaCO}_3$

1ml solution contains 1 mg CaCO_3 equivalent.

In 1st titration of EDTA vs. standard solution,

48 ml EDTA required 50ml of standard solution.

1 ml EDTA would require $(\frac{50}{48})$ ml of standard solution.

$$\Rightarrow \left(\frac{50}{48} \times 1 \right) \text{ mg } \text{CaCO}_3 \text{ equivalent}$$

In 2nd titration of EDTA against sample of hard water,

50ml sample consumed 15ml EDTA

1000ml sample would consume $(\frac{15}{50} \times 1000)$ ml EDTA

$$= \left(\frac{15000}{50} \times \frac{50}{48} \right) \text{ mg } \text{CaCO}_3 \text{ eq.}$$

$$= 312.5 \text{ mg } \text{CaCO}_3 \text{ eq.}$$

In 3rd titration of EDTA against boiled water,

50ml sample consumed 10ml EDTA.

1000ml sample consumed $(\frac{10}{50} \times 1000)$ ml EDTA.

$$\Rightarrow \left(\frac{10}{50} \times 1000 \times \frac{50}{48} \right) \text{ mg } \text{CaCO}_3 \text{ equivalent}$$

$$= 208.33 \text{ mg } \text{CaCO}_3 \text{ eq.}$$

\therefore Total hardness = 312.5 ppm.

Permanent hardness = 208.33 ppm.

Temporary hardness = Total hardness - Permanent hardness
 $= 104.17 \text{ ppm.}$

Q) Calculate the temporary and permanent hardness of water sample containing $Mg(HCO_3)_2 = 7.3 \text{ mg/L}$, $Ca(HCO_3)_2 = 16.2 \text{ mg/L}$, $MgCl_2 = 9.5 \text{ mg/L}$, $CaSO_4 = 13.6 \text{ mg/L}$.
 (Ans: - Temp: 15 ppm, permanent: 20 ppm).

Solution:

S.N.	Impurities	Concentration (mg/L)	Conversion Ratio	$CaCO_3$ equivalent (ppm)
1	$Mg(HCO_3)_2$	7.3 mg/L	$\frac{100}{146}$	5
2	$Ca(HCO_3)_2$	16.2 mg/L	$\frac{100}{162}$	10
3	$MgCl_2$	9.5 mg/L	$\frac{100}{55}$	10
4	$CaSO_4$	13.6 mg/L	$\frac{100}{136}$	10

Here, Temporary hardness = Concentration of $Mg(HCO_3)_2 + Ca(HCO_3)_2$
 $= (5 + 10) \text{ ppm}$
 $= 15 \text{ ppm}$.

Permanent hardness = Concentration of $MgCl_2 + CaSO_4$
 $= (10 + 10) \text{ ppm}$
 $= 20 \text{ ppm}$.

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BIMAL PARAJULI

Q) Calculate the temporary and total hardness of a water sample

containing $Mg(HCO_3)_2 = 73 \text{ mg/L}$, $Ca(HCO_3)_2 = 162 \text{ mg/L}$, $MgCl_2 = 95 \text{ mg/L}$,

$CaSO_4 = 136 \text{ mg/L}$.

(Ans: - 150 mg/L (temporary) & 350 mg/L (permanent))

SOL

S.N.	Impurities	Concentration of Impurities (mg/L)	Conversion Ratio	$CaCO_3$ equivalent (ppm)
1	$Mg(HCO_3)_2$	73	$\frac{100}{73}$	50 ppm
2	$Ca(HCO_3)_2$	162	$\frac{100}{162}$	100 ppm
3	$MgCl_2$	95	$\frac{100}{95}$	100
4	$CaSO_4$	136	$\frac{100}{136}$	100

Now,

$$\begin{aligned} \text{Temporary hardness} &= \text{Sum of } CaCO_3 \text{ eq. of } Mg(HCO_3)_2 + Ca(HCO_3)_2 \\ &= (50 + 100) \text{ ppm} \\ &= 150 \text{ ppm} \end{aligned}$$

And,

$$\begin{aligned} \text{Permanent hardness} &= \text{Sum of } CaCO_3 \text{ eq. of } MgCl_2 + CaSO_4 \\ &= (100 + 100) \text{ ppm} \\ &= 200 \text{ ppm} \end{aligned}$$

$$\begin{aligned} \text{Total hardness} &= \text{temporary hardness} + \text{permanent hardness} \\ &= (150 + 200) \text{ ppm} \\ &= 350 \text{ ppm} \end{aligned}$$

(b) 50ml of a sample water consumed 15ml of 0.01 M EDTA before boiling and 5ml of same EDTA after boiling. Calculate the degree of hardness, permanent hardness and temporary hardness.

Ans:- 100mg/L (permanent), 200mg/L (temporary)

So,

$$\text{Concentration of EDTA} = 0.01 \text{M } \text{Ca(O}_3\text{) eq}$$

$$= 0.01 \text{ mole per litre } \text{Ca(O}_3\text{) per litre}$$

$$= 0.01 \times \frac{100}{56} \text{ gram per litre}$$

$$= 1 \text{ gram per litre}$$

$$= 1 \text{ mg per ml}$$

Then,

50ml hard water consumed 15ml EDTA

$$1000 \text{ ml hard water consumed } \left(\frac{15,000}{50} \right) \text{ ml EDTA}$$

$$= 300 \text{ ml EDTA}$$

$$= 300 \text{ mg } \text{Ca(O}_3\text{) eq. per litre}$$

~~300~~

Again, after boiling,

50ml hard water consumed 5ml EDTA.

$$1000 \text{ ml hard water consumed } \frac{5000}{50} \text{ ml EDTA}$$

$$= 100 \text{ ml EDTA}$$

$$= 100 \text{ mg } \text{Ca(O}_3\text{) eq. per litre}$$

$$\therefore \text{Total hardness} = 300 \text{ ppm}$$

$$\text{Permanent hardness} = 100 \text{ ppm}$$

$$\text{Temporary hardness} = \text{Total - Permanent hardness}$$

$$= (300 - 100) \text{ ppm}$$

$$= 200 \text{ ppm}$$

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(Repeated 7 & 11)

Q. 0.5 gram CaCO_3 was dissolved in HCl and the solution was made upto 500 ml with distilled water. 50 ml of the solution required 48 ml of EDTA solution for titration. 50 ml of hard water sample required 15 ml of EDTA and after boiling and filtering required 10 ml of EDTA solution. Calculate the hardness. (Ans: 312.5 mg CaCO_3 eq.)

S. 0.5 gram CaCO_3 was present in 500 ml standard solution. 1 ml standard solution would contain 1 mg CaCO_3 equivalent.

In 1st titration of EDTA against standard solution,

48 ml EDTA required 50 ml standard solution.

1 ml EDTA would require $\left(\frac{50}{48} \times 1\right)$ ml standard solution

$$= \frac{50}{48} \text{ mg } \text{CaCO}_3 \text{ equivalent}$$

In 2nd titration,

50 ml hard water sample required 15 ml EDTA.

1000 ml hard water sample would require $\frac{15 \times 1000}{50}$ ml EDTA

$$\Rightarrow \left(\frac{15000}{50} \times \frac{50}{48}\right) \text{ mg } \text{CaCO}_3 \text{ eq.}$$

$$= 312.5 \text{ mg } \text{CaCO}_3 \text{ eq.}$$

In 3rd titration,

50 ml hard water sample consumed 10 ml EDTA.

1000 ml hard water sample would consume $\left(\frac{10}{50} \times 1000\right)$ ml EDTA

$$\Rightarrow \left(\frac{10000}{50} \times \frac{50}{48}\right) \text{ mg } \text{CaCO}_3 \text{ eq.}$$

$$= 208.33 \text{ mg } \text{CaCO}_3 \text{ eq.}$$

\therefore Temporary hardness = $(312.5 - 208.33)$ ppm
= 104.17 ppm

Total hardness = 312.5 ppm

Permanent hardness = 208.33 ppm

(12)

20BDSD405

A sample of water shows following impurities. Calculate the lime and soda needed for 10^6 liter of water.

So/

S.N.	Impurities	Concentration (in ppm)	Multiplication factor	CaCO_3 equivalent	Lime needed	Soda needed
1	$\text{Ca}(\text{HCO}_3)_2$	220	$\frac{100}{162}$	135.8	135.8	-
2	$\text{Mg}(\text{HCO}_3)_2$	56	$\frac{100}{146}$	200 35.36	70.72	-
3	MgCl_2	130	$\frac{100}{95}$	136.84	136.84	136.84
4	MgSO_4	84	$\frac{100}{120}$	70	70	70
5	CaSO_4	98	$\frac{100}{136}$	72.06	-	72.06
				$\Sigma \approx 413.36$	$\Sigma \approx 278.9$	

$$\begin{aligned}\text{Total Lime needed} &= \frac{74}{100} \times \cancel{\text{Slime}} \times \cancel{\text{kg}} \times \frac{\text{Volume}}{10^6} \text{ kg} \\ &= \frac{74}{100} \times \cancel{413.36} \times \frac{10^6}{10^6} \\ &= 305.88 \text{ kg}\end{aligned}$$

$$\begin{aligned}\text{Total Soda needed} &= \frac{106}{100} \times \cancel{\text{Soda}} \times \frac{\text{Volume of water}}{10^6} \text{ kg} \\ &= \frac{106}{100} \times 278.9 \times \frac{10^6}{10^6} \\ &= 295.634 \text{ kg}\end{aligned}$$

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BIMAL PARA PAGE NO.

Calculate the amount of lime (88.3% pure) and soda (99.2% pure) needed to soften 24000 litres of water per day for a year containing the following:-

Total volume of water = $24000 \times 365 = 8.76 \times 10^6$ litres

Impurities	Concentration (In ppm)	Conversion factor	CaCO ₃ equivalent	Lime required	Soda required
CaCO ₃	1.85	$\frac{100}{100}$	1.85	1.85	-
MgCO ₃	0.42	$\frac{100}{84}$	0.5	0.5	-
MgSO ₄	0.9	$\frac{100}{120}$	0.75	0.75	0.75
SiO ₂	2.32	-	-	-	-
CaSO ₄	0.34	$\frac{100}{136}$	0.25	-	0.25
MgCl ₂	0.76	$\frac{100}{95}$	0.8	0.8	0.8
NaCl	2.34	-	-	-	-
				$\Sigma \rightarrow 3.9$	$\Sigma \rightarrow 1.8$

Then,

$$\text{Total lime needed} = \frac{74}{100} \times \frac{\Sigma \text{lime} \times 100}{\% \text{ purity}} \times \frac{\text{Volume}}{10^6} \text{ kg}$$

$$= \frac{74}{100} \times \frac{100 \times 3.9}{88.3} \times \frac{24000}{10^6} \text{ kg}$$

$$= 0.67844 \text{ kg} = 78.44 \text{ grams}$$

$$\text{Total Soda Needed} = \frac{106}{100} \times \frac{\Sigma \text{Soda} \times 100}{\% \text{ purity}} \times \frac{\text{Volume}}{10^6} \text{ kg}$$

$$= \frac{74}{100} \times \frac{100 \times 1.8}{99.2} \times \frac{24000}{10^6} \text{ kg}$$

$$= 0.0161613 \text{ kg}$$

$$= 46.16 \text{ grams}$$

(14)

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BIMAL PARAJULI

Calculate the quantity of lime and soda required for softening 60,000 litres of water containing following:-

S.S.

S.N.	Impurities	Concentration In ppm	Multiplication factor	CaCO ₃ equivalent	Lime Needed	Soda Needed
1	CO ₂	20	$\frac{100}{44}$	45.45	45.45	-
2	Mg(HCO ₃) ₂	25	$\frac{100}{126}$	17.12	34.24	-
3	Al ₂ (SO ₄) ₃	40	$\frac{100}{342}$	11.69	11.69	11.69
4	Ca(HCO ₃) ₂	20	$\frac{100}{162}$	12.34	12.34	-
5	HCl	8.4	$\frac{100}{36.5}$	23.01	23.01	23.01
6	MgCl ₂	12	$\frac{100}{95}$	12.63	12.63	12.63
				$\Sigma \rightarrow 126.73$	$\Sigma \rightarrow 47.33$	

$$\text{Total lime needed} = \frac{74}{100} \times \text{Elime} \times \frac{\text{Volume}}{10^6} \text{ kg}$$

$$= \frac{74}{100} \times 126.73 \times \frac{60,000}{10^6} \text{ kg}$$

$$= 5.62 \text{ kg lime}$$

$$\text{Total Soda needed} = \frac{106}{100} \times \text{Esoda} \times \frac{\text{Volume}}{10^6} \text{ kg}$$

$$= \frac{106}{100} \times 47.33 \times \frac{60,000}{10^6} \text{ kg}$$

$$= 3.01 \text{ kg Soda}$$

∴ Total weight of lime needed is 5.62 kg and Soda needed is 3.01 Kg.