

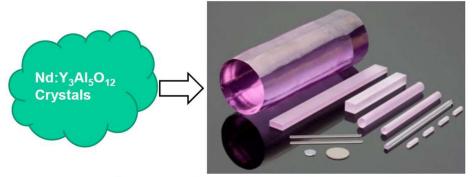
# Nd:YAG Laser

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Nd:YAG laser Solid state laser

Neodymium-doped Yttrium Aluminum Garnet
Chemical composition Nd:Y<sub>3</sub>Al<sub>5</sub>O<sub>12</sub>

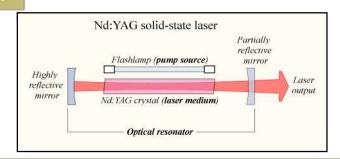


Called as "doped Insulator laser"

# Nd:YAG laser

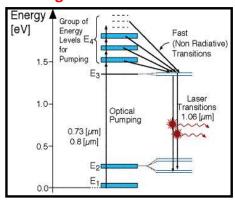
- Ruby (Cr:Al<sub>2</sub>O<sub>3</sub>) was the 1<sup>st</sup> solid state medium laser developed by T.H. Maiman in 1960. 4-level laser. Pure material acts as host and the dopant acts as guest material responsible for lasing action.
- Neodymium doped Yttrium Aluminum Garnate (Y<sub>3</sub>Al<sub>5</sub>O<sub>13</sub>).
- ち It is the most popular type of solid state laser.
- Here, Y<sup>+3</sup> ions in YAG crystal are partially replaced by Nd<sup>+3</sup> ions.
- The crystal atoms do not participate in the lasing action but serve as a host lattice in which the active centers (Nd<sup>+3</sup>) reside.

#### Construction



- Nd: YAG laser is made up of elliptical cylindrical reflector.
- One end is fixed with focus krypton lamp acting as pumping device.
- Other focus is silvered flash from the krypton lamp after reflection concentrate at YAG rod placed at the other end.
- Ends of the laser rod is polished with silver to achieve the resonance mechanism of lasing action

#### Working of Nd:YAG laser



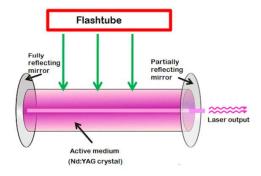
- Optical pumping excites the Nd<sup>+3</sup> ions from the ground state energy E<sub>1</sub> to higher energy level E<sub>4</sub> and above by absorbing radiations of wavelengths 800 nm and 730 nm respectively.
- The transition from higher energy levels to E<sub>3</sub> is a non-radiative transition.
- E<sub>3</sub> is a metastable state and upon continuous excitation, population inversion of Nd<sup>+3</sup> ions is achieved between the metastable state E<sub>3</sub> and E<sub>2</sub>.
- Any of the spontaneously emitted photon will make the excited Nd<sup>+3</sup> ions to undergo a transition between E<sub>3</sub> to E<sub>2</sub> state producing coherent stimulated photons.
- $\Leftrightarrow$  As a result the transition  $E_3 \rightarrow E_2$  yields a coherent laser beam of wavelength 1064 nm.
- ❖ The Nd<sup>+3</sup> ions then make a transition  $E_2$  →  $E_1$  which is a non-radiative transition.

### **Applications:**

- Widely used in material processing such as drilling, cutting, etching, welding, surface hardening etc.
- 2. In military for range finding and target destination.
- 3. In medical field for cateract surgery, gall bladder surgery anointd to treat gastrointestinal bleeding.

#### **Nd:YAG laser Principle**

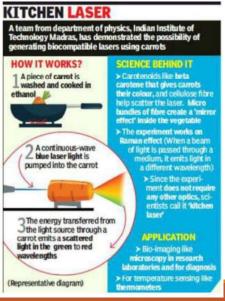
The Nd ion has many energy levels and due to optical pumping these ions raised to excited levels. During the transition from metastable state E<sub>3</sub> to lower energy state E<sub>2</sub>, the laser beam of wavelength 1064nm emitted.



In A First , IIT Madras Researchers Generate Lasers From







### **Uses of Lasers**

- □ Due to their properties of coherence, high intensity and high monochromaticity, lasers prove to be useful in almost all fields of the society.
- □ In general, they are widely used for scientific, military, medical and industrial purposes.

## **Scientific Uses of Lasers**

❖Spectroscopy
❖Laser scanner

❖ Weather
❖ Nuclear fusion

❖Lunar laser ranging
❖Microscopy

Photochemistry

# **Military Uses of Lasers**

- ❖ Directly as an energy weapon
- Defensive countermeasures
- Disorientation
- **❖**Guidance
- Firearms

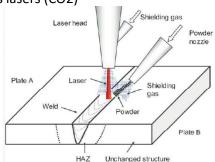
## **Industrial Uses of Lasers**

- ☐ Lasers are used in a vast variety of areas in the industry, but the most important applications of lasers include cutting, welding and drilling.
- Other uses include laser pointers, engraving, OLED display manufacturing, 3D laser scanners, etc.

# Welding

- Two metals are placed in contact, and the area around the point heated until the metals are fused together.
- ❖ Type of laser used: solid state (Nd:YAG and ruby) and gas lasers (CO2)
- ❖ Advantages of using lasers:
- ☐ No physical contact
- ☐ Heating is localised
- ☐ Dissimilar metals can be weld
- ☐ Controlled Atmosphere
- ☐ Can be used in inaccessible regions





# **Cutting**

- The aim is to vaporise quickly and produce narrow heat affected zone with minimum distortion
- Types of laser used: CO2, Nd:YAG
- ❖ Advantages of using lasers:
- Minimal mechanical distortion and thermal damage
- No contamination
- Complicated profiles
- Easy automation
- Examples: Paper, cloth, plywood, glass, ceramics, aerospace industries



# **Drilling**

- Creating thru-holes, by repeated pulses of focused laser energy. Each pulse lasts for 0.0001 0.001 seconds.
- Types of laser used: CO2, Nd:YAG, Copper Vapour Laser (CVL)
- ❖ Advantages of using lasers:
- ☐ Non-contact, so physical drill bit needed
- High precision
- Faster process
- ☐ Drilling hard materials is possible
- ❖ Examples: baby bottle nipples, aircraft engine turbine blade, nozzles

