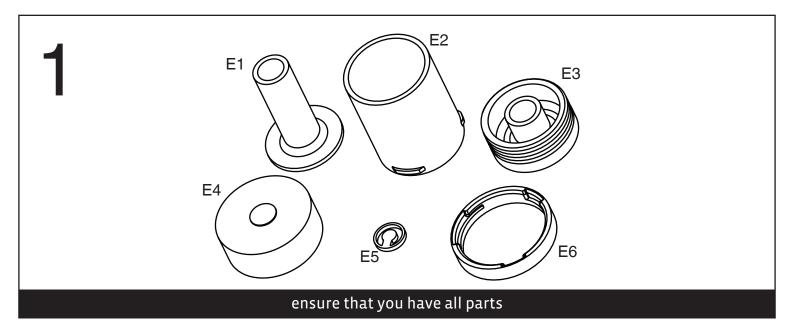
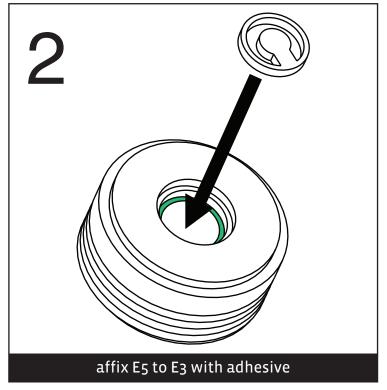
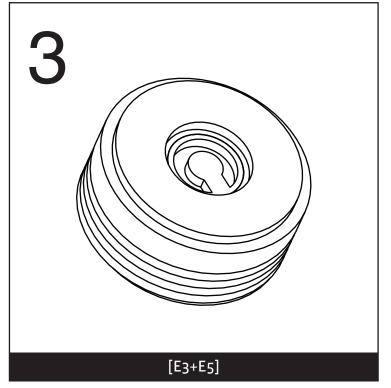
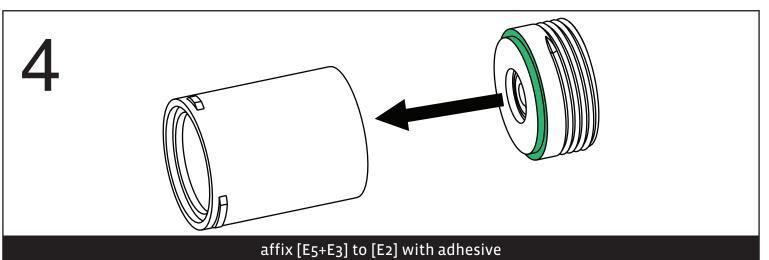
cartridge assembly instructions

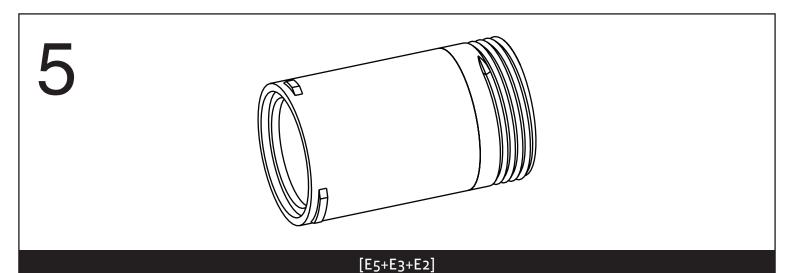




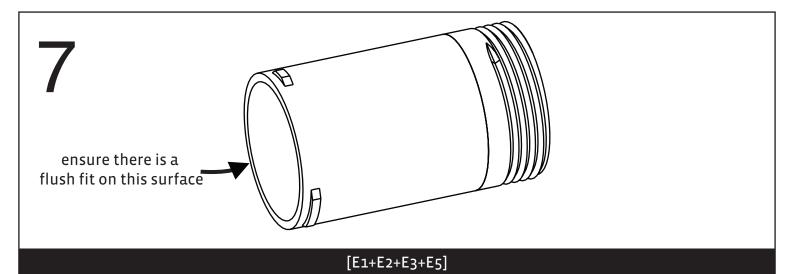




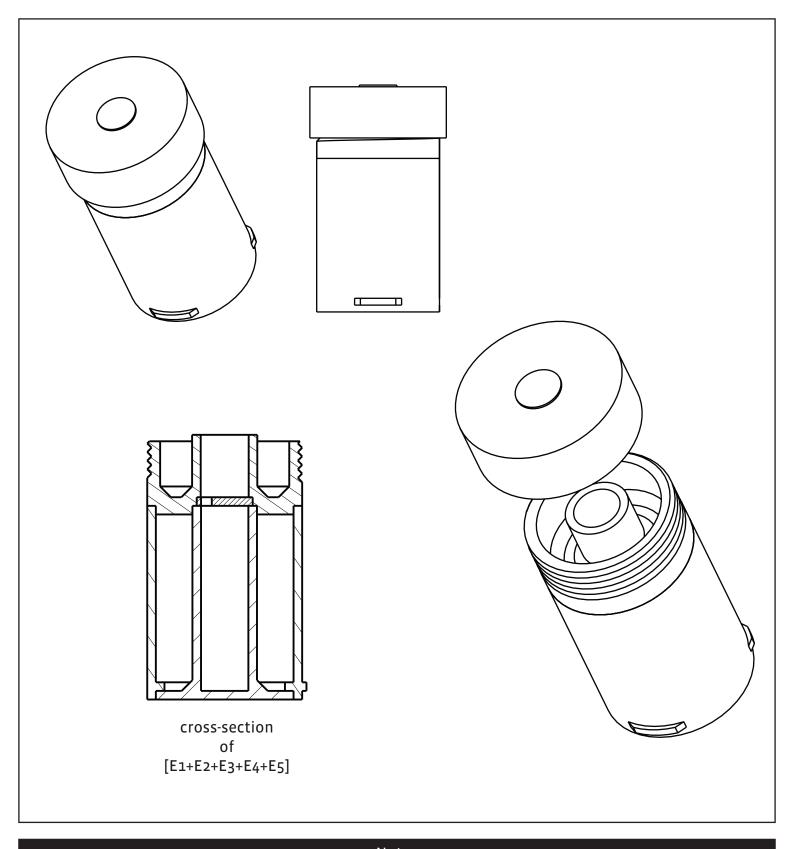




affix E1 to [E5+E3+E2] with adhesive



Screw E4 on to [E1+E2+E3+E5]



Notes

- 1. Recommended Adhesive is Cyano-Acrylate
- 2. It is important to test for leaks upon completion of assembly. In order to test for leaks, fill the inner testing chamber up to the brim with De-Ionised Water and wait for 10 minutes. If the water is still filled to the brim, the assembly is successful.
- 3. In the event of a leak, it is advised that the assembled piece be discarded and careful assembly be attempted on a fresh set of parts. However, experienced persons may pry apart the parts and sand away the adhesive, taking care to adjust fit of interlocking parts before re-applying adhesive according to the instructions.