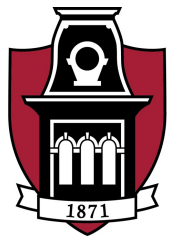


An integer programming algorithm for constructing maximin distance designs from good lattice point sets

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Outline

1. Introduction
2. Good lattice point sets and the Williams' transformation
3. Integer programming algorithm
4. Results and discussion

Computer models and space-filling designs

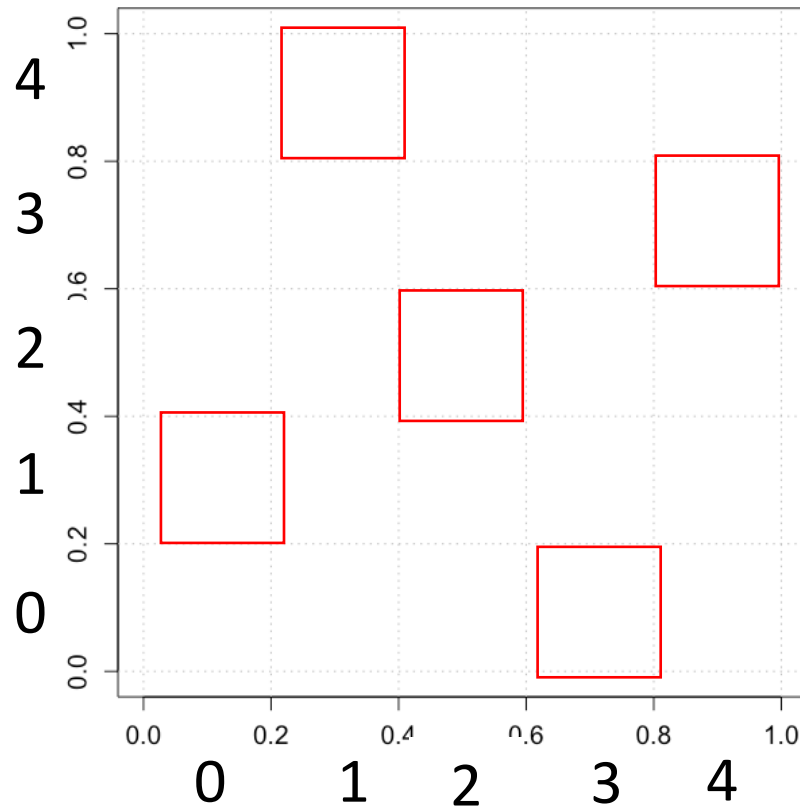
- Computer models allow us to simulate complex physical phenomena.
- For example:
 - Car crash simulations (Oyama et al., 2019)
 - Design optimization of combat drones (Siddiqi & Lee, 2019).
- They involve many parameters (factors) and, often, are computationally expensive!
- To overcome this issue, we conduct a computer experiment to build a computationally-cheap surrogate model.
- **Space-filling designs** are attractive for computer experiments because their points (or runs) fill the experimental region uniformly.

Latin hypercube designs (LHDs)

An N -run k -factor LHD is an $N \times k$ matrix whose columns are permutations of the elements in $\{0, \dots, N - 1\}$.

Example 1: 5-run 2-factor LHD

X_1	X_2
0	1
1	4
2	2
3	0
4	3

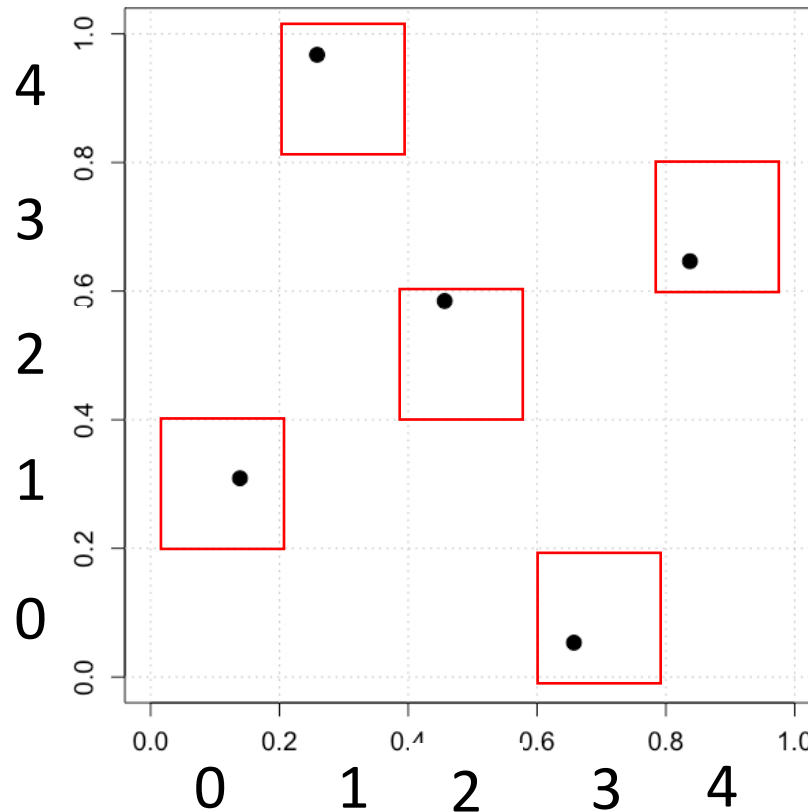


Latin hypercube designs (LHDs)

An N -run k -factor LHD is an $N \times k$ matrix whose columns are permutations of the elements in $\{0, \dots, N - 1\}$.

Example 1: 5-run 2-factor LHD

$$\begin{matrix} & X_1 & X_2 \\ \begin{pmatrix} 0 \\ 1 \\ 2 \\ 3 \\ 4 \end{pmatrix} & \begin{pmatrix} 1 \\ 4 \\ 2 \\ 0 \\ 3 \end{pmatrix} \end{matrix}$$



Maximin distance criterion

The maximin distance criterion (Johnson et al., 1990) measures the minimum distance between two rows in an LHD.

Let \mathbf{x}_i be the i -th row of the LHD.

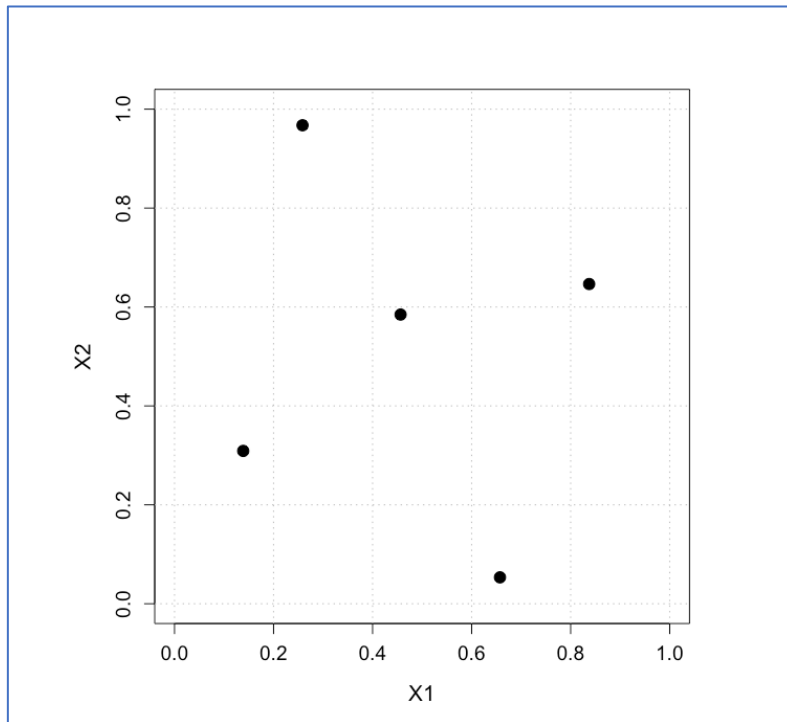
There are two versions:

- L_2 -distance: $\min \left\{ \|\mathbf{x}_i - \mathbf{x}_j\|_2 : \text{for all rows } i \text{ and } j \right\}.$
- L_1 -distance: $\min \left\{ \|\mathbf{x}_i - \mathbf{x}_j\|_1 : \text{for all rows } i \text{ and } j \right\}.$

Larger values of the maximin distance criterion are preferred.

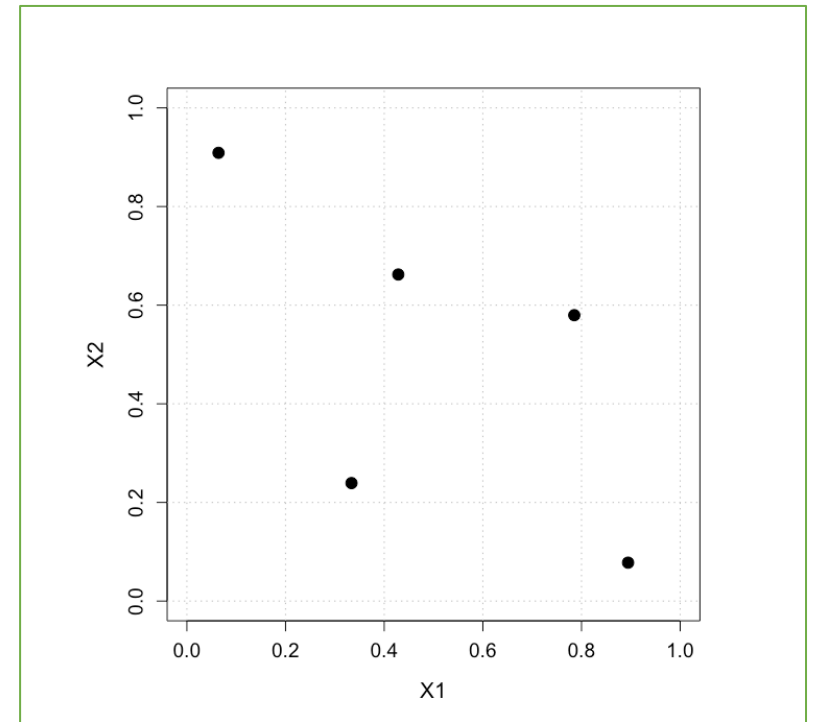
Example 2: Compare two 5-run 2-factor LHDs in terms of the maximin distance criterion.

Design 1

$$\begin{pmatrix} 0 & 1 \\ 1 & 4 \\ 2 & 2 \\ 3 & 0 \\ 4 & 3 \end{pmatrix}$$


Minimum L_1 -distance = 3

Design 2

$$\begin{pmatrix} 0 & 4 \\ 1 & 1 \\ 2 & 3 \\ 3 & 2 \\ 4 & 0 \end{pmatrix}$$


Minimum L_1 -distance = 2

Methods to generate good LHDs

Algorithmic

- Simulated annealing (Morris & Mitchell, 1995; Ba et al., 2015).
- Particle swarm optimization (Chen et al., 2013).
- Iterated local search (Grosso et al., 2009).
- Genetic algorithm (Liefvendahl & Stocki, 2006).

Algebraic

- Good lattice point sets (Zhou & Xu, 2015).
- Williams' transformation (Wang et al., 2018).
- Costas arrays (Xiao & Xu, 2017).
- Orthogonal arrays (Xiao & Xu, 2018).

Among others. 8

Methods to generate good LHDs

Algorithmic

Limitation:

Computational-performance deteriorates for large number of factors and runs.

Algebraic

Limitation:

Only available for constructing designs of specific sizes.

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Good lattice point (GLP) set

Let $\phi(N)$ be the number of positive integers smaller than and coprime to N .

Definition: A GLP set is an $N \times \phi(N)$ matrix whose columns are permutations of the elements in $\{0, \dots, N - 1\}$.

Example 3: Construct a GLP set \mathbf{X} with $N = 7$ rows and $\phi(N) = 6$ columns.

Step 1. Write the positive integers that are smaller and coprime to N :
 $h_1 = 1, h_2 = 2, \dots, h_{\phi(N)} = 6$.

Step 2. Set the elements of **X** as $x_{ij} = ih_j \pmod N$ for $i = 1, \dots, N$ and $j = 1, \dots, \phi(N)$.

<i>i</i>	<i>h_j</i> values					
	1	2	3	4	5	6
1	1	2	3	4	5	6
2	2	4	6	1	3	5
3	3	6	2	5	1	4
4	4	1	5	2	6	3
5	5	3	1	6	4	2
6	6	5	4	3	2	1
7	0	0	0	0	0	0

X is a Latin hypercube design:

- 7 runs and 6 factors
- Minimum L_1 -distance = 12

Linear permutations

Zhou and Xu (2015) show that linear permutations of the columns of a GLP set \mathbf{X} may produce a better LHD in terms of the L_1 -distance.

Example 3 (cont.): Consider the linear permutation $\mathbf{X} + 4 \pmod{7}$.

$$\mathbf{X} =$$

1	2	3	4	5	6
2	4	6	1	3	5
3	6	2	5	1	4
4	1	5	2	6	3
5	3	1	6	4	2
6	5	4	3	2	1
0	0	0	0	0	0

Minimum L_1 -distance = 12

$\mathbf{X} + 4 \pmod{7} =$

5	6	0	1	2	3
6	1	3	5	0	2
0	3	6	2	5	1
1	5	2	6	3	0
2	0	5	3	1	6
3	2	1	0	6	5
4	4	4	4	4	4

Minimum L_1 -distance = 13

Williams' transformation

Wang et al. (2018) show that the performance of linearly permuted GLP set can be further improved using the Williams' transformation.

$$W(x) = \begin{cases} 2x & \text{for } 0 \leq x < \frac{N}{2} \\ 2(N - x) - 1 & \text{for } \frac{N}{2} \leq x \leq N \end{cases}.$$

The Williams' transformation is a permutation of $\{0, \dots, N - 1\}$.

Example 3 (cont.): Apply the Williams' transformation to each element in $\mathbf{X} + 4 \pmod{7}$.

$\mathbf{X} + 4 \pmod{7} =$

5	6	0	1	2	3
6	1	3	5	0	2
0	3	6	2	5	1
1	5	2	6	3	0
2	0	5	3	1	6
3	2	1	0	6	5
4	4	4	4	4	4

Minimum L_1 -distance = 13

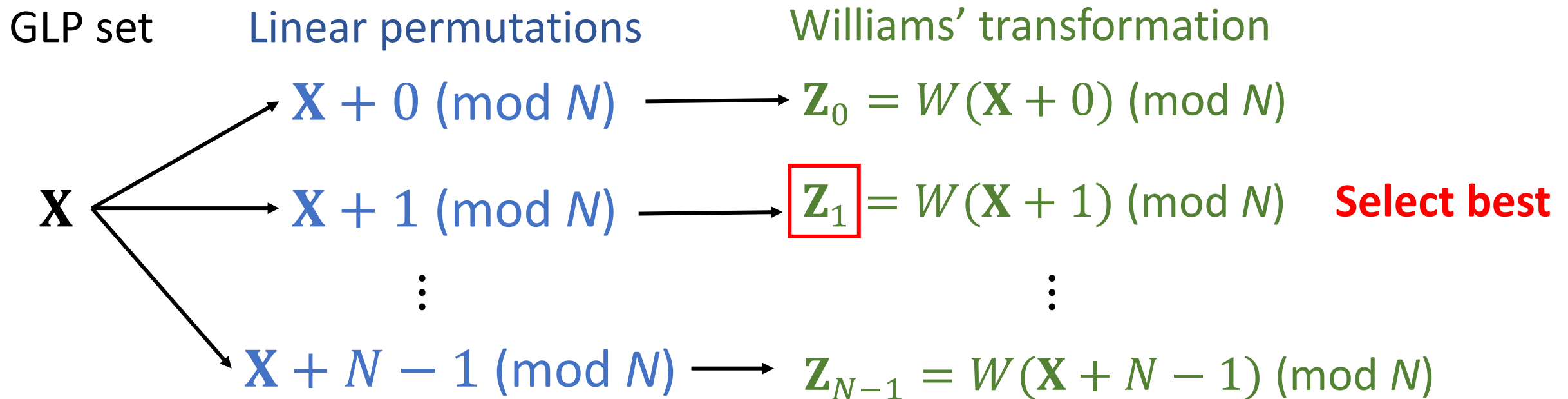
$W(\mathbf{X} + 4 \pmod{7}) =$

3	1	0	2	4	6
1	2	6	3	0	4
0	6	1	4	3	2
2	3	4	1	6	0
4	0	3	6	2	1
6	4	2	0	1	3
5	5	5	5	5	5

Minimum L_1 -distance = 16

A general construction method

Goal: Construct a good N -run LHD with $\phi(N)$ factors in terms of maximin distance criterion.



Research question

- + GLP sets, linear permutations and the Williams' transformation can generate attractive LHDs (Wang et al., 2018).
- However, the method is limited to LHDs with $\phi(N)$ factors. For $N = 30$, we can only construct 8-factor LHDs.
- It is unknown how to generate LHDs with more or fewer factors than $\phi(N)$ using the method.

In this talk, we introduce an integer programming algorithm for generating LHDs with flexible numbers of factors.

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Integer programming (IP) algorithm

Integer programming is an optimization method to determine the values of a set of discrete decision variables, so as to maximize or minimize an objective function while satisfying a set of linear constraints (Wolsey, 2020).

Our IP algorithm consists of

- A candidate set of attractive columns.
- A problem formulation for finding maximin distance LHDs.
- The use of state-of-the-art optimization software to solve this problem formulation.

Candidate set: Construction by example

Example 4: Construct a candidate set for LHDs with $N = 5$ runs.

Step 1. Construct the five $N \times \phi(N)$ designs using the GLP set, linear permutations and the Williams's transformation.

$$\mathbf{Z}_0 = \begin{pmatrix} 2 & 4 & 3 & 1 \\ 4 & 1 & 2 & 3 \\ 3 & 2 & 1 & 4 \\ 1 & 3 & 4 & 2 \\ 0 & 0 & 0 & 0 \end{pmatrix}$$

$$\mathbf{Z}_1 = \begin{pmatrix} 4 & 3 & 1 & 0 \\ 3 & 0 & 4 & 1 \\ 1 & 4 & 0 & 3 \\ 0 & 1 & 3 & 4 \\ 2 & 2 & 2 & 2 \end{pmatrix}$$

$$\mathbf{Z}_2 = \begin{pmatrix} 3 & 1 & 0 & 2 \\ 1 & 2 & 3 & 0 \\ 0 & 3 & 2 & 1 \\ 2 & 0 & 1 & 3 \\ 4 & 4 & 4 & 4 \end{pmatrix}$$

$$\mathbf{Z}_3 = \begin{pmatrix} 1 & 0 & 2 & 4 \\ 0 & 4 & 1 & 2 \\ 2 & 1 & 4 & 0 \\ 4 & 2 & 0 & 1 \\ 3 & 3 & 3 & 3 \end{pmatrix}$$

$$\mathbf{Z}_4 = \begin{pmatrix} 0 & 2 & 4 & 3 \\ 2 & 3 & 0 & 4 \\ 4 & 0 & 3 & 2 \\ 3 & 4 & 2 & 0 \\ 1 & 1 & 1 & 1 \end{pmatrix}$$

Candidate set: Construction by example

Example 4: Construct a candidate set for LHDs with $N = 5$ runs.

Step 2. Construct an initial candidate set by concatenating the designs.

$$\mathbf{C} = \begin{pmatrix} \begin{array}{c|c|c|c|c|c} \mathbf{Z}_0 & \mathbf{Z}_1 & \mathbf{Z}_2 & \mathbf{Z}_3 & \mathbf{Z}_4 & \\ \hline 2 & 4 & 3 & 1 & 4 & 3 & 1 & 0 & 3 & 1 & 0 & 2 & 1 & 0 & 2 & 4 & 0 & 2 & 4 & 3 \\ 4 & 1 & 2 & 3 & 3 & 0 & 4 & 1 & 1 & 2 & 3 & 0 & 0 & 4 & 1 & 2 & 2 & 3 & 0 & 4 \\ 3 & 2 & 1 & 4 & 1 & 4 & 0 & 3 & 0 & 3 & 2 & 1 & 2 & 1 & 4 & 0 & 4 & 0 & 3 & 2 \\ 1 & 3 & 4 & 2 & 0 & 1 & 3 & 4 & 2 & 0 & 1 & 3 & 4 & 2 & 0 & 1 & 3 & 4 & 2 & 0 \\ 0 & 0 & 0 & 0 & 2 & 2 & 2 & 2 & 4 & 4 & 4 & 4 & 3 & 3 & 3 & 3 & 1 & 1 & 1 & 1 \end{array} \end{pmatrix}$$

Candidate set: Construction by example

Example 4: Construct a candidate set for LHDs with $N = 5$ runs.

Step 2. Construct an initial candidate set by concatenating the designs.

$$\mathbf{C} = \begin{pmatrix} 2 & 4 & 3 & 1 & 4 & 3 & 1 & 0 & 3 & 1 & 0 & 2 & 1 & 0 & 2 & 4 & 0 & 2 & 4 & 3 \\ 4 & 1 & 2 & 3 & 3 & 0 & 4 & 1 & 1 & 2 & 3 & 0 & 0 & 4 & 1 & 2 & 2 & 3 & 0 & 4 \\ 3 & 2 & 1 & 4 & 1 & 4 & 0 & 3 & 0 & 3 & 2 & 1 & 2 & 1 & 4 & 0 & 4 & 0 & 3 & 2 \\ 1 & 3 & 4 & 2 & 0 & 1 & 3 & 4 & 2 & 0 & 1 & 3 & 4 & 2 & 0 & 1 & 3 & 4 & 2 & 0 \\ 0 & 0 & 0 & 0 & 2 & 2 & 2 & 2 & 4 & 4 & 4 & 4 & 3 & 3 & 3 & 3 & 1 & 1 & 1 & 1 \end{pmatrix}$$

Fully correlated columns:

$$\begin{pmatrix} 2 \\ 4 \\ 3 \\ 1 \\ 0 \end{pmatrix} = 4 - \begin{pmatrix} 2 \\ 0 \\ 1 \\ 3 \\ 4 \end{pmatrix} \pmod{5}$$

Candidate set: Construction by example

Example 4: Construct a candidate set for LHDs with $N = 5$ runs.

Step 2. Construct an initial candidate set by concatenating the designs.

$$\mathbf{C} = \begin{pmatrix} 2 & 4 & 3 & 1 & 4 & 3 & 1 & 0 & 3 & 1 & 0 & 2 & 1 & 0 & 2 & 4 & 0 & 2 & 4 & 3 \\ 4 & 1 & 2 & 3 & 3 & 0 & 4 & 1 & 1 & 2 & 3 & 0 & 0 & 4 & 1 & 2 & 2 & 3 & 0 & 4 \\ 3 & 2 & 1 & 4 & 1 & 4 & 0 & 3 & 0 & 3 & 2 & 1 & 2 & 1 & 4 & 0 & 4 & 0 & 3 & 2 \\ 1 & 3 & 4 & 2 & 0 & 1 & 3 & 4 & 2 & 0 & 1 & 3 & 4 & 2 & 0 & 1 & 3 & 4 & 2 & 0 \\ 0 & 0 & 0 & 0 & 2 & 2 & 2 & 2 & 4 & 4 & 4 & 4 & 3 & 3 & 3 & 3 & 1 & 1 & 1 & 1 \end{pmatrix}$$

Fully correlated columns:

$$\begin{pmatrix} 4 \\ 1 \\ 2 \\ 3 \\ 0 \end{pmatrix} = 4 - \begin{pmatrix} 0 \\ 3 \\ 2 \\ 1 \\ 4 \end{pmatrix} \pmod{5}$$

Candidate set: Construction by example

Example 4: Construct a candidate set for LHDs with $N = 5$ runs

Step 2. Construct an initial candidate set by concatenating the designs.

$$\mathbf{C} = \begin{pmatrix} 2 & 4 & 3 & 1 & 4 & 3 & 1 & 0 & 3 & 1 & 0 & 2 & 1 & 0 & 2 & 4 & 0 & 2 & 4 & 3 \\ 4 & 1 & 2 & 3 & 3 & 0 & 4 & 1 & 1 & 2 & 3 & 0 & 0 & 4 & 1 & 2 & 2 & 3 & 0 & 4 \\ 3 & 2 & 1 & 4 & 1 & 4 & 0 & 3 & 0 & 3 & 2 & 1 & 2 & 1 & 4 & 0 & 4 & 0 & 3 & 2 \\ 1 & 3 & 4 & 2 & 0 & 1 & 3 & 4 & 2 & 0 & 1 & 3 & 4 & 2 & 0 & 1 & 3 & 4 & 2 & 0 \\ 0 & 0 & 0 & 0 & 2 & 2 & 2 & 2 & 4 & 4 & 4 & 4 & 3 & 3 & 3 & 3 & 1 & 1 & 1 & 1 \end{pmatrix}$$

Fully correlated columns:

$$\begin{pmatrix} 3 \\ 2 \\ 1 \\ 4 \\ 0 \end{pmatrix} = 4 - \begin{pmatrix} 1 \\ 2 \\ 3 \\ 0 \\ 4 \end{pmatrix} \pmod{5}$$

Candidate set: Construction by example

Example 4: Construct a candidate set for LHDs with $N = 5$ runs.

Step 3. Remove fully correlated columns.

$$\mathbf{C} = \begin{pmatrix} 2 & 4 & 3 & 1 & 4 & 3 & \text{[redacted]} & 1 & 0 & 2 & 4 & \text{[redacted]} \\ 4 & 1 & 2 & 3 & 3 & 0 & \text{[redacted]} & 0 & 4 & 1 & 2 & \text{[redacted]} \\ 3 & 2 & 1 & 4 & 1 & 4 & \text{[redacted]} & 2 & 1 & 4 & 0 & \text{[redacted]} \\ 1 & 3 & 4 & 2 & 0 & 1 & \text{[redacted]} & 4 & 2 & 0 & 1 & \text{[redacted]} \\ 0 & 0 & 0 & 0 & 2 & 2 & \text{[redacted]} & 3 & 3 & 3 & 3 & \text{[redacted]} \end{pmatrix}$$

Candidate set: Construction by example

Example 4: Construct a candidate set for LHDs with $N = 5$ runs.

Final candidate set with $\phi(N)N/2$ columns

$$\mathbf{C} = \begin{pmatrix} 2 & 4 & 3 & 1 & 4 & 3 & 1 & 0 & 2 & 4 \\ 4 & 1 & 2 & 3 & 3 & 0 & 0 & 4 & 1 & 2 \\ 3 & 2 & 1 & 4 & 1 & 4 & 2 & 1 & 4 & 0 \\ 1 & 3 & 4 & 2 & 0 & 1 & 4 & 2 & 0 & 1 \\ 0 & 0 & 0 & 0 & 2 & 2 & 3 & 3 & 3 & 3 \end{pmatrix}$$

Theorem 1. If N is an odd prime, then \mathbf{C} is a maximin L_1 -distance LHD.

Problem formulation: Encoding of LHDs

$$\mathbf{C} = \begin{matrix} & y_1 & y_2 & y_3 & y_4 & y_5 & y_6 & y_7 & y_8 & y_9 & y_{10} \\ \begin{pmatrix} 2 & 4 & 3 & 1 & 4 & 3 & 1 & 0 & 2 & 4 \\ 4 & 1 & 2 & 3 & 3 & 0 & 0 & 4 & 1 & 2 \\ 3 & 2 & 1 & 4 & 1 & 4 & 2 & 1 & 4 & 0 \\ 1 & 3 & 4 & 2 & 0 & 1 & 4 & 2 & 0 & 1 \\ 0 & 0 & 0 & 0 & 2 & 2 & 3 & 3 & 3 & 3 \end{pmatrix} \end{matrix}$$

The variables y_u are binary:

- $y_u = 1$ if the column is included in the LHD.
- $y_u = 0$ otherwise.

Let k be the number factors in the LHD. We have that

$$\sum_{u=1}^{\phi(N)N/2} y_u = k .$$

Calculation of minimum distance

Let c_{iu} denote the element in the i -th row and u -th column \mathbf{C} .

- The L_1 -distance between the i -th and j -th rows in candidate set is

$$\sum_{u=1}^{\phi(N)N/2} |c_{iu} - c_{ju}|.$$

$$\mathbf{C} = \begin{pmatrix} 2 & 4 & 3 & 1 & 4 & 3 & 1 & 0 & 2 & 4 \\ 4 & 1 & 2 & 3 & 3 & 0 & 0 & 4 & 1 & 2 \\ 3 & 2 & 1 & 4 & 1 & 4 & 2 & 1 & 4 & 0 \\ 1 & 3 & 4 & 2 & 0 & 1 & 4 & 2 & 0 & 1 \\ 0 & 0 & 0 & 0 & 2 & 2 & 3 & 3 & 3 & 3 \end{pmatrix}$$

- The L_1 -distance between i -th and j -th rows in the LHD is

$$\sum_{u=1}^{\phi(N)N/2} |c_{iu} - c_{ju}| y_u.$$

$$\mathbf{C} = \begin{pmatrix} 2 & 4 & 3 & 1 & 4 & 3 & 1 & 0 & 2 & 4 \\ 4 & 1 & 2 & 3 & 3 & 0 & 0 & 4 & 1 & 2 \\ 3 & 2 & 1 & 4 & 1 & 4 & 2 & 1 & 4 & 0 \\ 1 & 3 & 4 & 2 & 0 & 1 & 4 & 2 & 0 & 1 \\ 0 & 0 & 0 & 0 & 2 & 2 & 3 & 3 & 3 & 3 \end{pmatrix}$$

The final problem formulation

$$\max_{y_u, t} t$$

Subject to:

$$(1). \sum_{u=1}^{\phi(N)N/2} |c_{iu} - c_{ju}| y_u \geq t$$

for *all* pairs of rows i and j

$$(2). \sum_{u=1}^{\phi(N)N/2} y_u = k$$

$$(3). t \in \mathbb{N}$$

$$(4). y_u \in \{0, 1\}$$

Solved by optimization solvers:
Gurobi, CPLEX or SCIP.

Attractive features:

- Find high-quality designs.
- Provide certificates of optimality.

Theorem 2. If N is even, problem formulation has $\frac{N}{2} \left(\frac{N}{2} - 1 \right)$ pairs of repeated constraints.

Example 5: Consider the problem formulation with $N = 4$.

$$\max_{y_u, t} t$$

$$\begin{array}{rcl} 1y_1 + 1y_2 + 2y_3 + 2y_4 & \geq & t \\ 1y_1 + 3y_2 + 1y_3 + 3y_4 & \geq & t \\ 2y_1 + 2y_2 + 1y_3 + 1y_4 & \geq & t \\ 2y_1 + 2y_2 + 1y_3 + 1y_4 & \geq & t \\ 3y_1 + 1y_2 + 3y_3 + 2y_4 & \geq & t \\ 1y_1 + 1y_2 + 2y_3 + 2y_4 & \geq & t \\ y_1 + y_2 + y_3 + y_4 & = & k \end{array}$$

$$t \in \mathbb{N}, y_u \in \{0, 1\}$$

- $\frac{\phi(N)N}{2} = 4$ candidate columns or decision variables.
- $\frac{N}{2} \left(\frac{N}{2} - 1 \right) = 2$ pairs of repeated constraints.

Theorem 2. If N is even, problem formulation has $\frac{N}{2} \left(\frac{N}{2} - 1 \right)$ pairs of repeated constraints.

Example 5: Consider the problem formulation with $N = 4$.

$$\max_{y_u, t} t$$

$$1y_1 + 1y_2 + 2y_3 + 2y_4 \geq t$$

$$1y_1 + 3y_2 + 1y_3 + 3y_4 \geq t$$

$$2y_1 + 2y_2 + 1y_3 + 1y_4 \geq t$$

$$\text{[Redundant constraint]}$$

$$3y_1 + 1y_2 + 3y_3 + 2y_4 \geq t$$

$$\text{[Redundant constraint]}$$

$$y_1 + y_2 + y_3 + y_4 = k$$

$$t \in \mathbb{N}, y_u \in \{0, 1\}$$

Remove one constraint
in each set!

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Numerical comparisons

We obtained design problems with 7 to 30 runs and 4 to 28 factors from Wang et al. (2018).

Construction methods:

- IP algorithm with Gurobi v9 and a maximum search time of 5 min.
- SA: Simulated annealing algorithm with 100 iterations (Ba et al., 2015).
- GA: Genetic algorithm with 100 generations (Liefvendahl and Stocki, 2006)
- WXX: GLP, linear permutations and William's transformation (Wang et al., 2018).
- XX: Costas arrays (Xiao and Xu, 2017).

Results I

Runs	Factors	Minimum L_1 -distance				
		IP	SA	GA	WXX	XX
7	6	16	15	15	16	14
8	4	11	11	10	10	
9	6	17	18	17	16	
10	4	11	11	12	11	
11	10	39	36	38	39	34
12	4	13	13	13	10	
13	12	54	52	52	52	48
14	6	24	23	24	24	
15	8	36	35	37	36	
16	8	43	37	39	36	
17	16	94	86	89	94	86
18	6	28	28	30	28	

Larger the better

Results I

Minimum L_1 -distance						
Runs	Factors	IP	SA	GA	WXX	XX
7	6	16	15	15	16	14
8	4	11	11	10	10	
9	6	17	18	17	16	
10	4	11	11	12	11	
11	10	39	36	38	39	34
12	4	13	13	13	10	
13	12	54	52	52	52	48
14	6	24	23	24	24	
15	8	36	35	37	36	
16	8	43	37	39	36	
17	16	94	86	89	94	86
18	6	28	28	30	28	

Larger the better

Results II

Runs	Factors	Minimum L_1 -distance				
		IP	SA	GA	WXX	XX
19	18	118	108	110	115	106
20	8	47	43	46	42	
21	12	77	73	77	76	
22	10	68	61	64	68	
23	22	172	160	161	168	158
24	8	53	50	54	36	
25	20	163	153	153	162	
26	12	98	87	91	98	
27	18	157	145	147	156	
28	12	104	92	97	94	
29	28	270	254	254	274	250
30	8	63	57	63	61	

Larger the better

Results II

Minimum L_1 -distance						
Runs	Factors	IP	SA	GA	WXX	XX
19	18	118	108	110	115	106
20	8	47	43	46	42	
21	12	77	73	77	76	
22	10	68	61	64	68	
23	22	172	160	161	168	158
24	8	53	50	54	36	
25	20	163	153	153	162	
26	12	98	87	91	98	
27	18	157	145	147	156	
28	12	104	92	97	94	
29	28	270	254	254	274	250
30	8	63	57	63	61	

Larger the better

Discussion

- Our IP algorithm constructs LHDs that are at least as good as the benchmark methods for 75% of the design problems.
- For larger-sized problems, we propose two modifications to the IP algorithm which allow us to construct LHDs with up to 72 factors and up to 113 runs.
- Use integer programming to construct LHDs that optimize other statistical criteria such as the MaxPro criterion (Joseph et al, 2015).

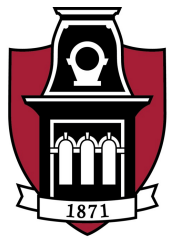
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Appendix

Using a modified version of the IP algorithm, we constructed LHDs of other practically-relevant sizes.

The modified IP algorithm outperforms the other algorithms in 7 out of 11 instances.

Runs	Factors	Minimum L_1 -distance		
		IP	SA	GA
71	7	83	89	94
73		87	91	96
79		89	95	100
83	8	130	123	134
89		133	127	138
97	9	161	163	155
101	10	203	191	187
103		211	196	190
107		211	207	188
109		212	206	188
113	11	244	242	223

Larger the better