Apollo CMv3 FPGA for Production Testing

Each FPGA needs to be programmed to support specific board testing functions. The specific needs are documented here. It may require multiple "bit" files to provide complete test coverage.

Associated Files

Many files are found on github at https://github.com/apollo-lhc/Cornell_CM_Rev3_HW . Documents related to testing are found in the "BoardTesting" directory.

Standalone Test Board vs. Service Module (SM)

The 6089-129_CM_TESTBOARD has been designed to exercise the CM on the benchtop without using an SM. The schematic is in the "BoardTesting" directory.

The test board can be used for low-power FPGA tests. There is insufficient cooling for tests that involve significant power consumption, such as the heater tests.

1 Overview of the FPGA specs

One or more FPGA programs will support testing the following board functions.

1.1 FPGA JTAG programming

The first firmware loaded into the FPGAs will also confirm the functionality of the FPGA JTAG chain. Both FPGAs will be programmed.

1.2 FPGA FLASH programming and FPGA booting from FLASH

The firmware can be programmed into the FLASH memory to confirm the programming ability. MCU signals can be manipulated to confirm that the FPGAs can boot from FLASH. The MCU can drive "FPGA_CFG_FROM_FLASH", "F1_CFG_START, and "F2_CFG_START". The MCU will read "/Fn_CFG_DONE" and "/Fn_INSTALLED".

1.3 Testing of specific MCU signals

Several signals between the MCU and the FPGAs can be tested by having the FPGA loop specific input signals to output signals. The MCU can toggle the input signals and verify that it sees changes on the output signals. The FPGA inputs are "MCU_to_Fn" (n = 1 or 2). The FPGA outputs are "Fn_TO_MCU" and "Fn_C2C_OK"

1.4 Testing of front panel I/O connections

The signals between the FPGAs and the front panel I/O connector can be tested by using a cable from the front panel to the standalone test board. Specific jumper wires can be installed on the test board to support the testing scheme.

1.5 MCU-to-FPGA I2C Communication

Each FPGA has two I2C links with the MCU. The FPGAs can be configured as slaves. The MCU can confirm that it can communicate over all 4 I2C links.

1.6 Distribution of REFCLK and Logic Clock signals

Test configurations can be loaded into the clock synthesizers. Frequency counters in the FPGAs can report the clock frequency seen on each clock input.

1.7 Eye diagrams for GTY links

Operating configurations can be loaded into the clock synthesizers. Eye diagrams can be collected for each GTY link by using loopback connections.

1.8 High current power supply operation and thermal performance

Heater code can be loaded into the FPGAs and the operation of the power supplies at high current can be tested. The effectiveness of the cooling for the FPGAs, and possibly the FireFlys, can be verified.

2 Distribution of REFCLK and Logic Clock signals

Each FPGA has 28 REFCLK inputs, 6 logic clock inputs, one clock input on "spare_in[2]" from the other FPGA, and one input from a 200 MHz oscillator. Each FPGA will need 35 frequency counters to test the clock distribution. The 200 MHz oscillator will be used as a reference to gate the frequency counters. It is also sent to the other FPGA on "spare_out[2]". The spare pair cross-connect is used to check the 200 MHz oscillators.

A method to read out the frequency counters needs to be developed (I2C?).

A set of clock synthesizer configuration files have been developed for this test. They attempt to generate as many unique frequencies as possible. Tables of expected frequencies are provided for each test step.

Eight of the clocks generated from the ROA and ROB synthesizers are fanned out to multiple destinations (see schematic sheet 2.08 REFCLK RO FANOUT). These are noted in the tables with a number in the "A/B Switch" column. The information in the "A/B Switch" column tells which I2C register output in Table 1 (schematic sheet 4.03: I2C CLOCK CONTROL) controls switching the source between ROA and ROB.

Table 1 Switching clock source between ROA and ROB

A/B Switch	Signal	IC	Bit #
1	F1L_X12_R0_SEL	U88	P00
2	F1L_X4_R0_SEL	U88	P01
3	F1R_X12_R0_SEL	U88	P02
4	F1R_X4_R0_SEL	U88	P03
5	F2L_X12_R0_SEL	U83	P00
6	F2L_X4_R0_SEL	U83	P01
7	F2R_X12_R0_SEL	U83	P02
8	F2R_X4_R0_SEL	U83	P03

2.1 Load the "Step 1" configuration files into each synthesizer

The "Step 1" set of configuration files are: ROAv3X01, ROBv3X01, R1Av3X01, R1Bv3X01, and R1Cv3X01. All of these are free running, using the attached 48 MHz crystal.

2.2 Load the test code into the FPGA

2.3 Verify the frequency of each clock

Read the frequency counters from each FPGA. Confirm that the values for each FPGA match the expected frequencies from Table 2 (GTY REFCLKs) and Table 3 (Logic Clocks). Change the source for some clocks from ROA to ROB and reverify. If it is easy, switch signals in table 1 one at a time and do verification. Otherwise, switch all eight controls and do a single verification.

Table 2 Step #1 Frequencies for REFCLK inputs

				FPGA			FPGA		
			Vivado	#1			#2		
Quad	Quad	Ref	Constraints	A/B	FPGA #1	FPGA #1	A/B	FPGA #2	FPGA #2
#	Letter	#	Name	Switch	Source	Freq	Switch	Source	Freq
120	AB	R0	lf_r0_ab		R1A-0A	60		R1A-0	40
120	AB	R1	lf_r1_ab		R1B-0	220		R1B-1	110
122	AD	R0	lf_r0_ad	1	ROA/B-2	300/290	5	ROA/B-6	260/250
122	AD	R1	lf_r1_ad		R1B-2	132		R1B-6	148
124	AF	R0	lf_r0_af	2	R0A/B-3	150/145	6	ROA/B-7	130/125
124	AF	R1	lf_r1_af		R1A-4	168		R1A-6	156
126	R	R0	lf_r0_r	1	ROA/B-2	300/290	5	ROA/B-6	260/250
126	R	R1	lf_r1_r		R1B-3	296		F1B-7	268
129	U	R0	lf_r0_u	1	ROA/B-2	300/290	5	ROA/B-6	260/250
129	U	R1	lf_r1_u		R1B-0A	176		R1B-5	326
131	W	R0	lf_r0_w	2	R0A/B-3	150/145	6	ROA/B-7	130/125
131	W	R1	lf_r1_w		R1A-3	312		R1A-5	336
133	Υ	R0	lf_r0_y	1	ROA/B-2	300/290	5	ROA/B-6	260/250
133	Υ	R1	lf_r1_y		R1B-4	163		R1B-8	134
220	L	R0	rt_r0_l		OSC	200		OSC	200
220	L	R1	rt_r1_l		R1A-7	272		R1A-8	136
222	N	R0	rt_r0_n	3	ROA/B-1	160/155	7	ROA/B-0	320/310
222	N	R1	rt_r1_n		R1C-4	170		R1C-5	340
224	Р	R0	rt_r0_p	4	R0A/B-4	280/270	8	ROA/B-5	140/135
224	Р	R1	rt_r1_p		R1C-0A	116		R1C-9	226
226	В	R0	rt_r0_b	3	R0A/B-1	160/155	7	ROA/B-0	320/310
226	В	R1	rt_r1_b		R1C-6	155		R1C-3	310
229	E	R0	rt_r0_e	3	R0A/B-1	160/155	7	ROA/B-0	320/310
229	E	R1	rt_r1_e		R1C-7	286		R1C-2	348
231	G	R0	rt_r0_g	4	ROA/B-4	280/270	8	ROA/B-5	140/135
231	G	R1	rt_r1_g		R1C-8	143		R1C-0	232
233	1	R0	rt_r0_i	3	R0A/B-1	160/155	7	ROA/B-0	320/310
233	1	R1	rt_r1_i		R1C-9A	113		R1C-1	174

Table 3 Step #1 Frequencies for Logic Clock inputs

				FPGA #1			FPGA #2	
Logic Clock Name (schematic)	Logic Clock Name (constraint file)	Logic Clock Pins	A/B Switch	Source	Freq	A/B Switch	Source	Freq
FnL_X12_R0_CLK	lf_x12_r0_clk	P33/P34	1	ROA/B-2	300/290	5	ROA/B-6	260/250
FnL_X4_R0_CLK	lf_x4_r0_clk	N32/M32	2	ROA/B-3	150/145	6	ROA/B-7	130/125
FnR_X12_R0_CLK	rt_x12_r0_clk	R18/R17	3	R0A/B-1	160/155	7	ROA/B-0	320/310
FnR_X4_R0_CLK	rt_x4_r0_clk	N19/N18	4	R0A/B-4	280/270	8	ROA/B-5	140/135
Fn_TCDS40_CLK	tcds40_clk	BF27/BF28		R1B-9	55		R1B-9	55
LHC_CLK	lhc_clk	BE26/BE27		SM	40		SM	40
FnFmSPARE2	in_spare[2]	C29/C30		FPGA#2	200		FPGA#1	200

Additional test steps will be added here. Many will require loading new configuration files in some synthesizers. Briefly:

- 1) Using control signals from the clock I2C register chips, switch sources on schematic 2.08 from synth ROA to synth ROB, check frequencies. There are 8 switch signals. Maybe do one at a time, or maybe do all 8 at once. If the switch and verify can be fully automated, switching one at a time would be preferable.
- 2) switch control signals from the clock I2C register chips back to synth ROA
- 3) load config to change ROA to use input #1 (from ROB) and feedback, check frequencies
- 4) load original config to change ROA back to free running, load config to change ROB to use input #0 (from ROA) and feedback, check frequencies
- 5) load config to change ROB to use input #2 (LHC CLOCK) and feedback, check frequencies
- 6) (optional) load config to change ROB to use input #1 (front panel clock) and feedback, check frequencies
- 7) Blah blah blah... test various inputs on R1A, R1B, and R1C. Consider using I2C controls to change inputs. It may save a few reconfigurations.