

$OUTPUT_{PID} = K_P \left[ E + K_I \sum (E \Delta t) + K_D \frac{\Delta PV}{\Delta t} \right]$	$\left\{ \begin{array}{ll} OUTPUT_{PID} & = \text{controller\_output} \\ K_P & \text{ganancia\_proportional} \\ K_I & \text{ganancia\_integral} \\ K_D & \text{ganancia\_derivativa} \\ E & = \text{error}(SP - PV) \\ PV & = \text{process\_variable} \\ & (\text{feedback\_from\_sensor}) \end{array} \right.$
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$$K_I \sum (E \Delta t) = K_I E_1 T + K_I E_2 T + K_I E_3 T$$

$$K_D \frac{\Delta PV}{\Delta t}$$