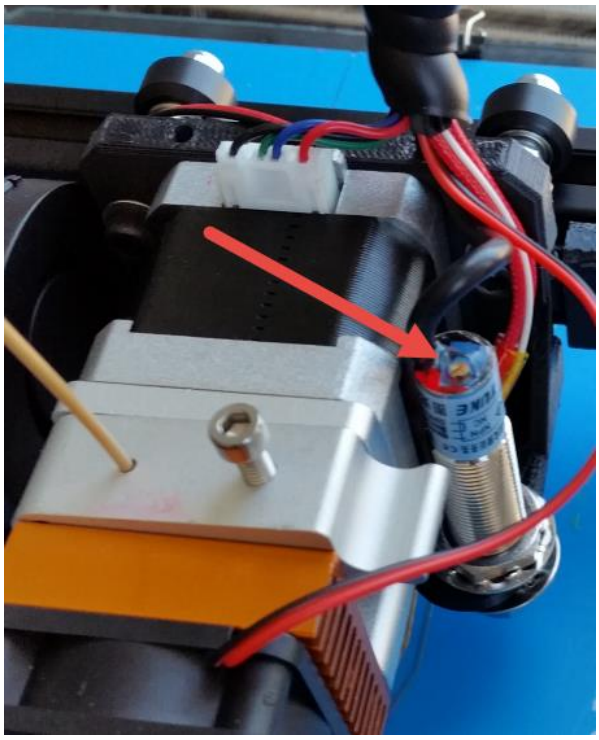
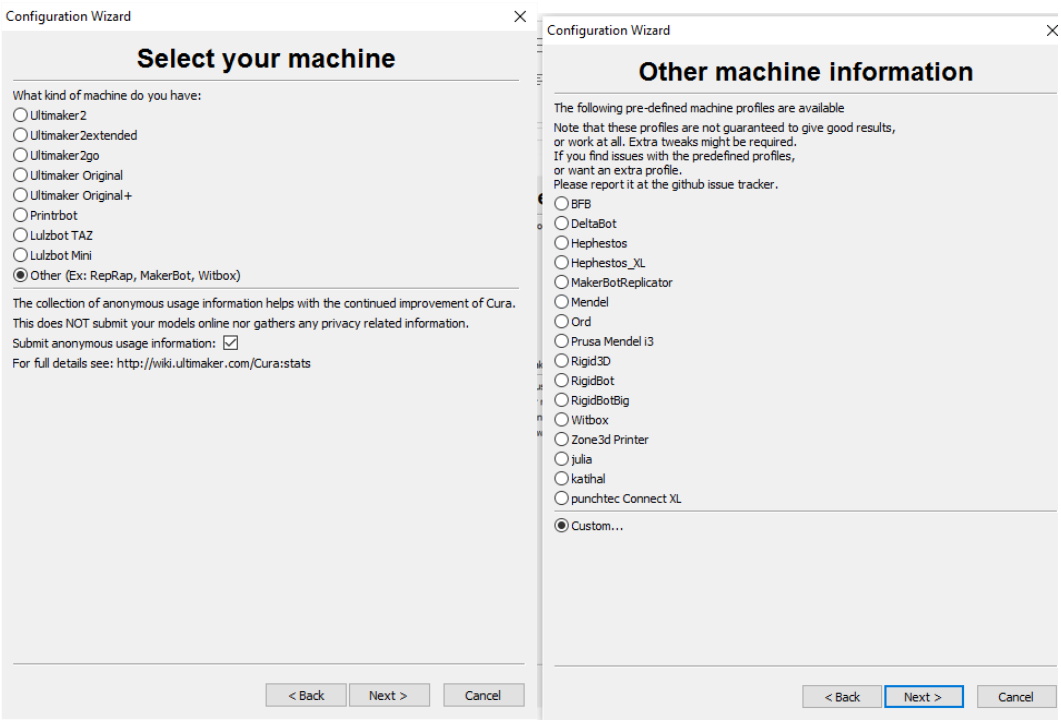
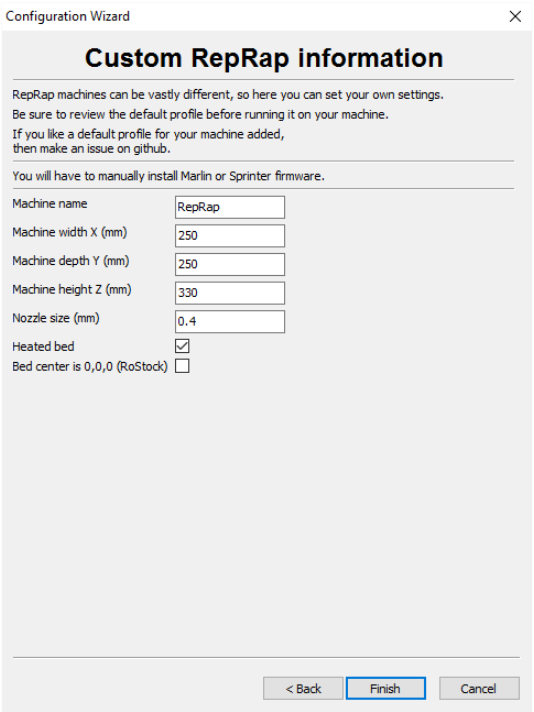
1. Check that the gap between the nozzle and thee bed is good. To do that turn the printer on. On the LCD click the wheel and Navigate to “Prepare” and select “Auto home”. It will bring the print head into the middle of the bed. Use standard printing paper to check the gap. The paper has to slide in you should feel slight friction. If the gap is ok please proceed to step 3 if not go to step 2.
2. If the gap need adjustment use the pot on top of the sensor as shown in the image below. If the gap is too big rotate the screw anticlockwise if the gap is too small rotate it clockwise. It is very sensitive and after each small adjustment repeat step #1.

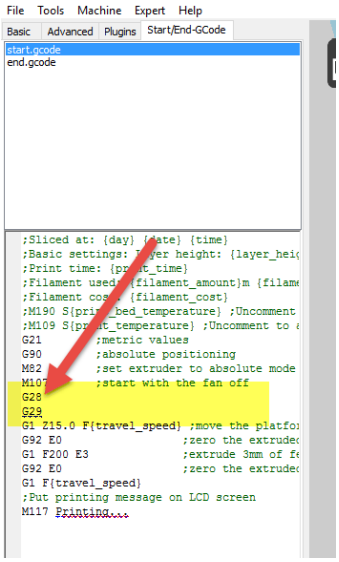


3. Install the spool of filament on the top of printer. In the “Prepare” menu select “Preheat PLA” and once again click on the first choice in the menu.
4. Once it has pre-heated to 200C degrees (you can see it on the LCD left top corner) feed the filament through into the extruder and observing through the left side into the nozzle. The molten plastic will start coming out of the nozzle as you push the plastic through.
5. Download and install Cura 15.04 software to your computer. https://ultimaker.com/en/products/cura-software/download-request/26/Cura_15.04.exe
6. After installing Cura please, start the application, go to “Machine” add new Machine and populate settings as in the image below.





7. Download and import Wombot printer profile from here:
   http://www.wombot.com.au/wp-content/uploads/2015/09/wombot_exilis_XL.zip
   After import make sure that the Opening gcode has only G28 followed by G29 and nothing else.



The alternative to Cura can be Slic3r or Craftware. The links are available on www.wombot.com.au

8. Your software is ready for sliding your designs and preparing them for printing. To do that you have to open the .STL file that has your design. Save the .GCODE file to your SD card. Insert the SD card into the left side of the LCD screen and select from the menu “Print from SD” and select your file. The printer will start preparation for the print and will start printing once it has pre-heated.