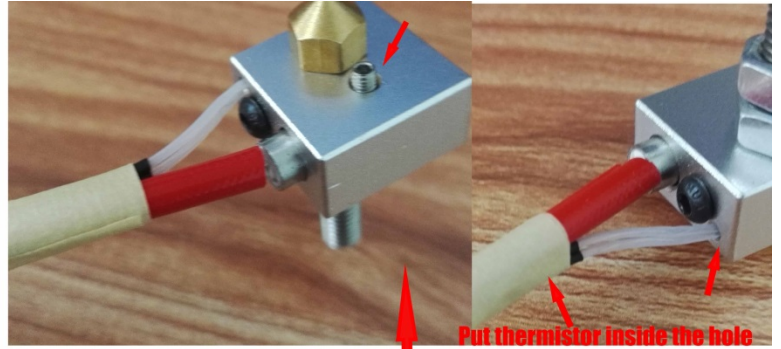


## Extruder assembly



Put thermistor inside the hole  
and then fix it by polyimide tape

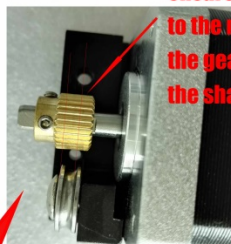


parts:  
NTC Thermistor 1pcs  
Heater Cartridge 1pcs  
Nozzle assemble 1pcs

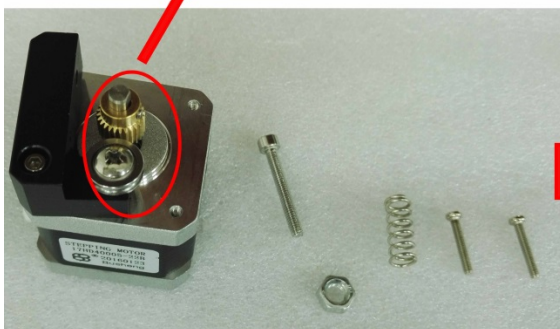


Note: These combination are well completed  
in upgraded version

### Step 4-1



ensure the middle part of gear arms  
to the middle of U type bearing, and  
the gear must be locked tightly through  
the shaft



E motor assemble 1pcs  
Spring 1pcs  
Hexagon screw M4\*30 1pcs  
Hexagon nut M6 1pcs  
Screw PM3\*18 2pcs



Note: These combination are well completed  
in upgraded version.

### Step 4-2



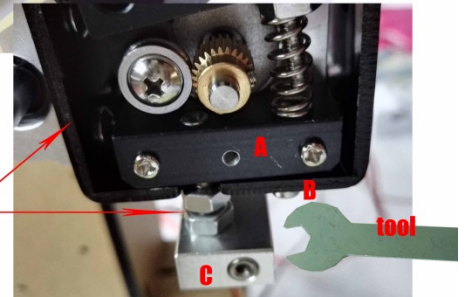
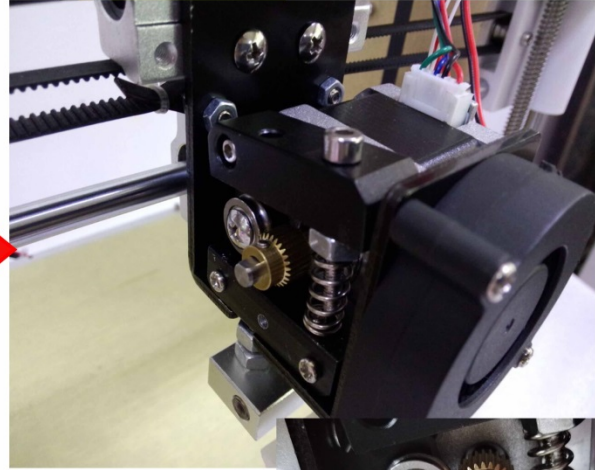
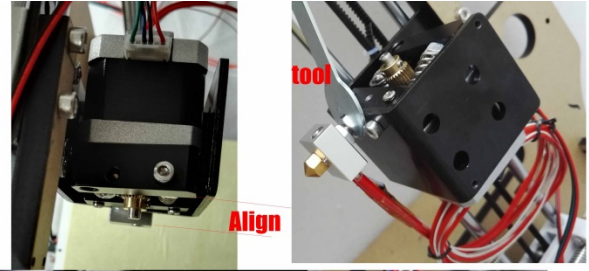


**Parts:**

E motor assemble	1pcs
Nozzle assemble	1pcs
Hexagon screw M4*30	1pcs
E motor cable	1pcs

Note: The surface of A, B and C must be kept aligned and M6 nut should be tightened with U bracket

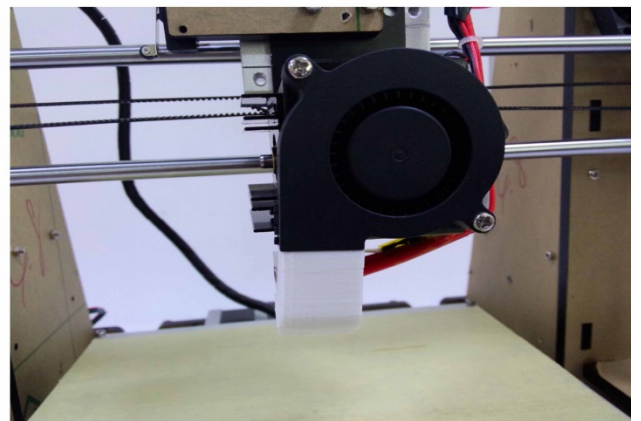
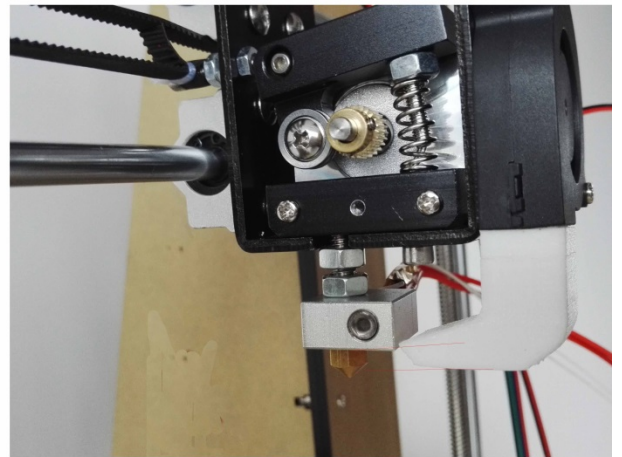
## Step 4-3



**Parts:**

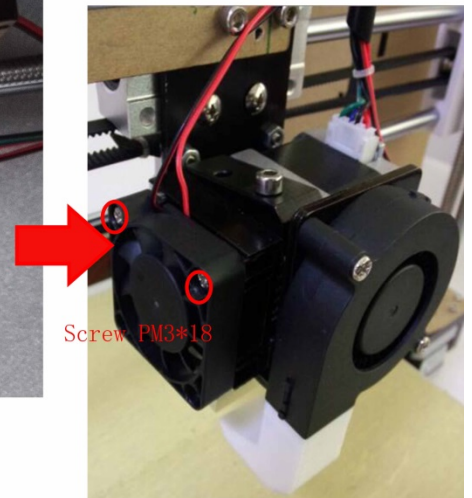
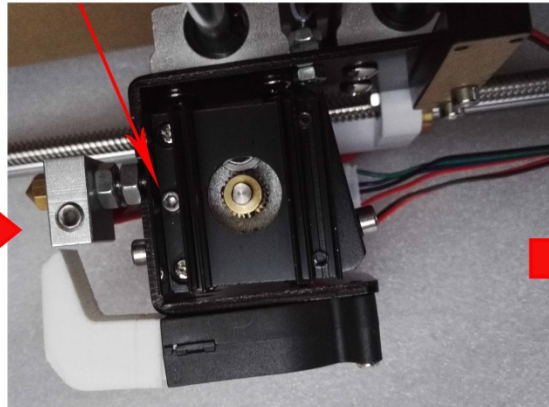
Turbo fan	1pcs
fan extender	1pcs
Screw PM3*18	2pcs

## Step 4-4





Hexagon screw M3\*8



Screw PM3\*18

<b>Parts:</b>	
<b>Cooling fan</b>	<b>1pcs</b>
<b>Heat sink</b>	<b>1pcs</b>
<b>Screw PM3*18</b>	<b>2pcs</b>
<b>Hexagon screw M3*8</b>	<b>1pcs</b>

**Note: or assemble this structure after inserting filament**

## **Step 4-5**