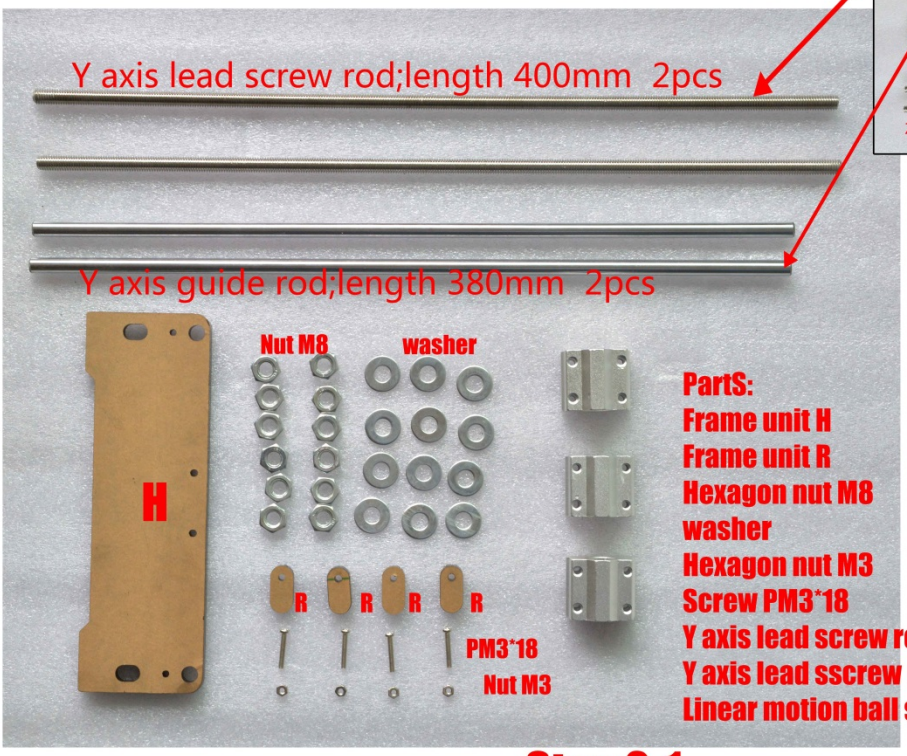
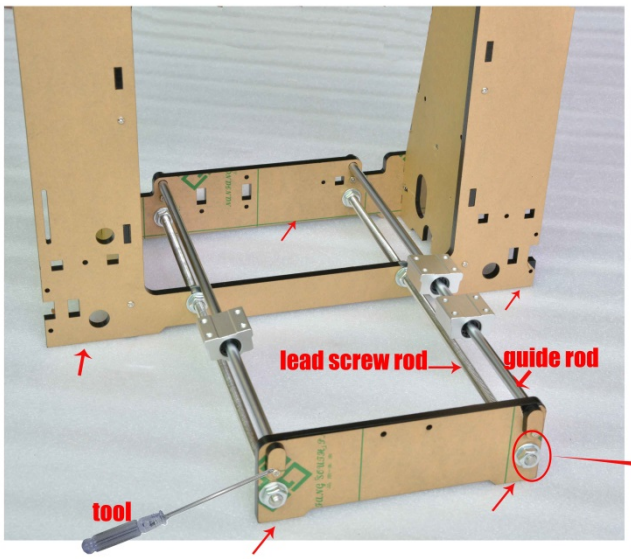
Y axis assembly and hotbed assembly

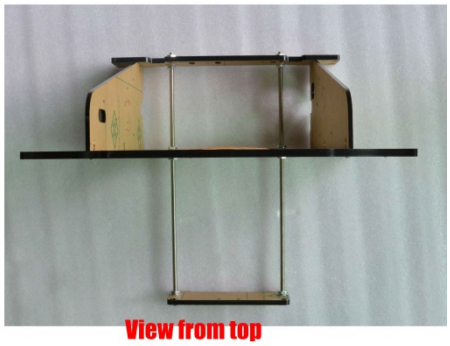


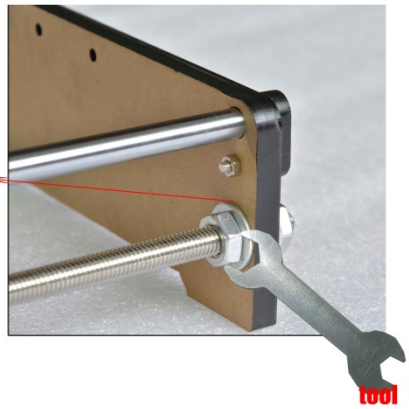
PartS:

Frame unit H	1pcs
Frame unit R	4pcs
Hexagon nut M8	12pcs
washer	12pcs
Hexagon nut M3	4pcs
Screw PM3*18	4pcs
Y axis lead screw rod	2pcs
Y axis lead sscrew rod	2pcs
Linear motion ball slide units	3pcs

Step 2-1



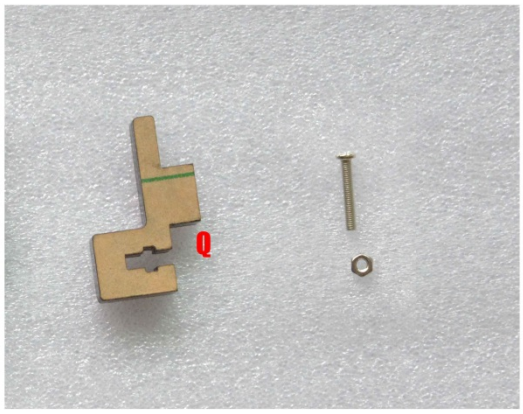


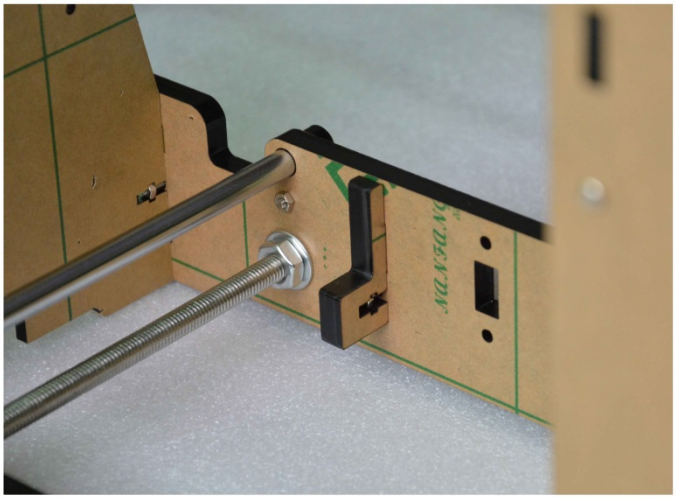


Note1:make sure the all bottom surfaces are on the same level

Note2: Tighten the hexagon nut M8 after the frame is well adjusted .

Step 2-2

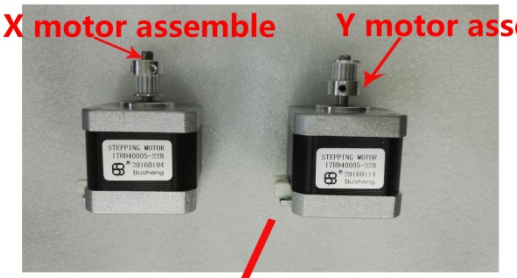


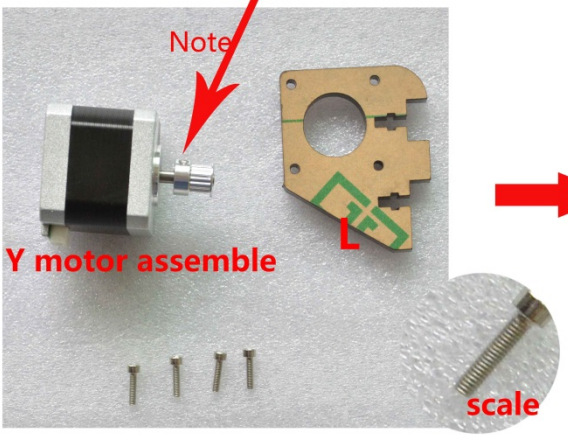


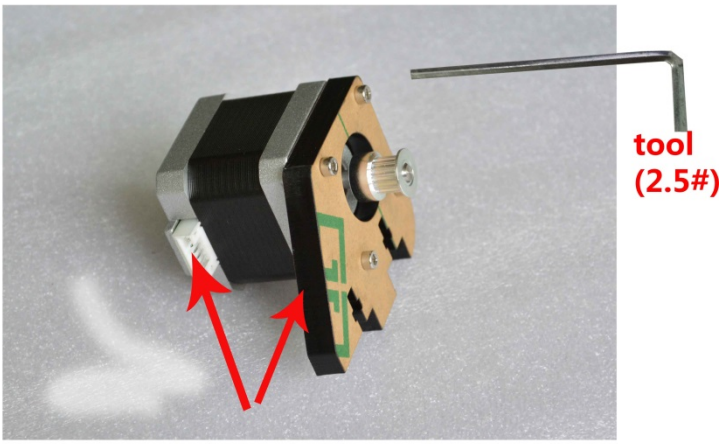
Parts:

Screw PM3*18	1pcs
Hexagon nut m3	1pcs
Frame unit Q	1pcs

Step 2-3





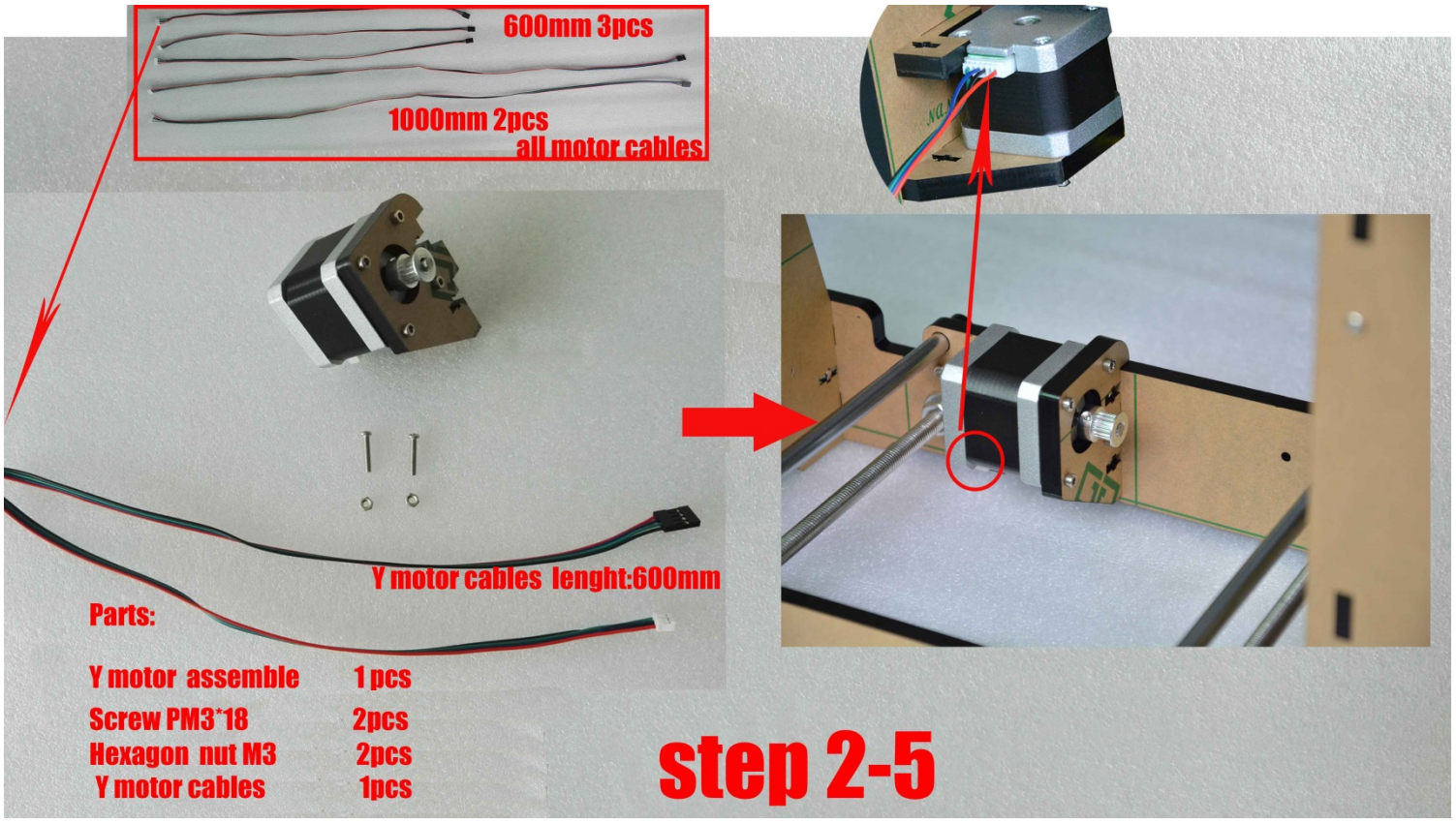


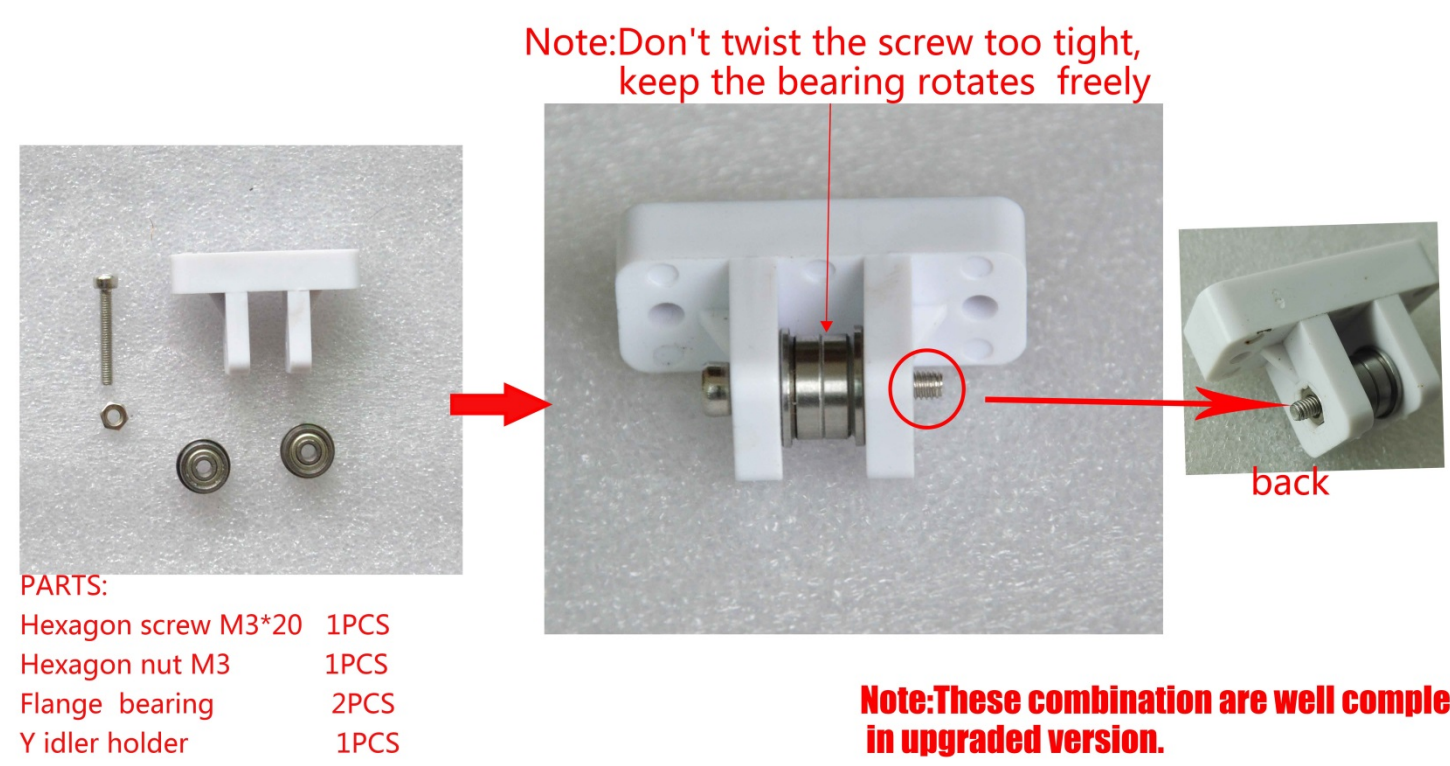
PARTS :

Hexagon screw M3*12	4PCS
Frame unit L	2PCS
Y motor assemble	1PCS

Note:The motor socket is aligned with the hypotenuse of Frame unit L

Step 2-4

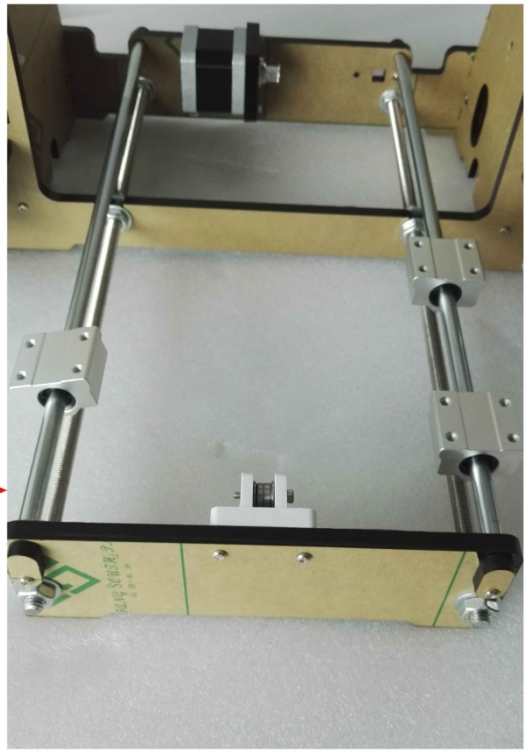




PARTS:
Hexagon screw M3*20 1PCS
Hexagon nut M3 1PCS
Flange bearing 2PCS
Y idler holder 1PCS

Note:These combination are well completed in upgraded version.

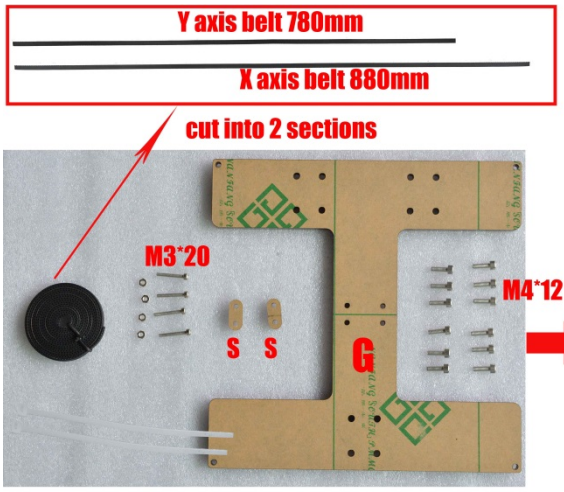
Step 2-6

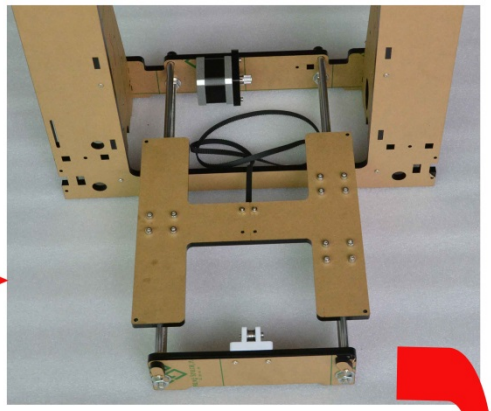


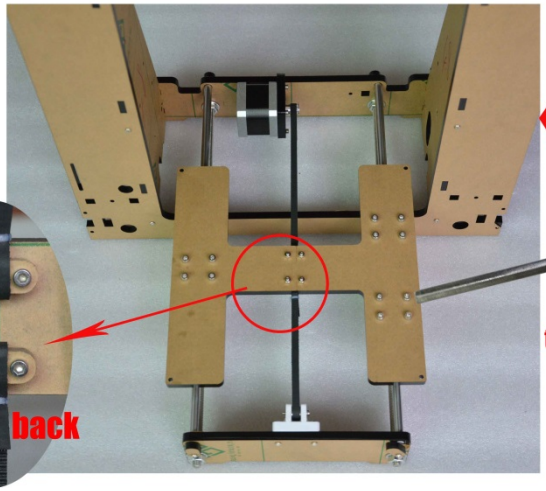
parts:

Y holder assemble	1pcs
Screw PM3*18	2pcs
Hexagon nut M3	2pcs

Step 2-7



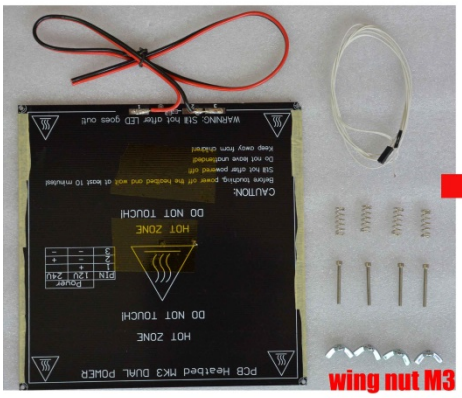


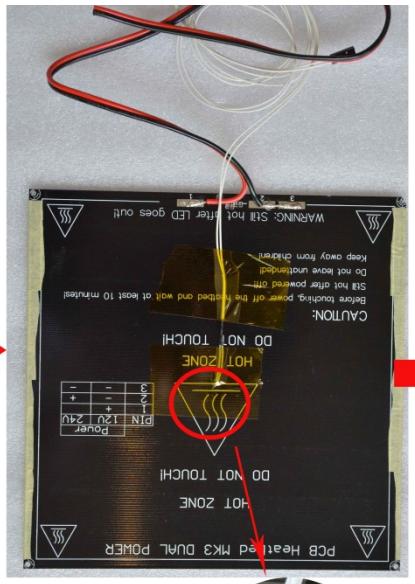


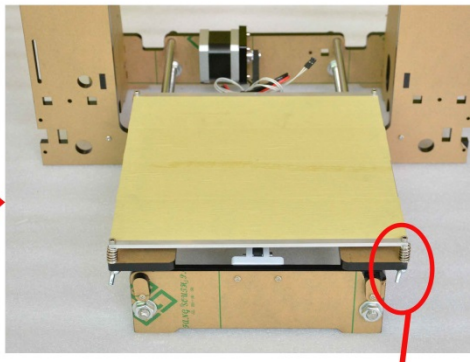
parts:

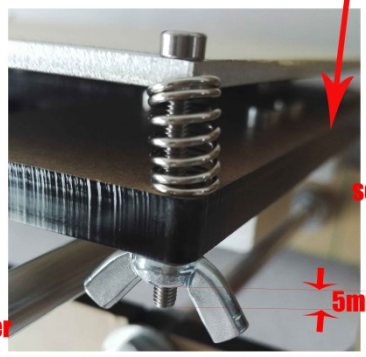
Frame unit G	1pcs
Frame unit S	2pcs
Hexagon screw M4*12	12pcs
Hexagon screw M3*20	4pcs
Hexagon nut M3	4pcs
Belt	780mm
tie-wrap	2pcs

Step 2-8









Parts:

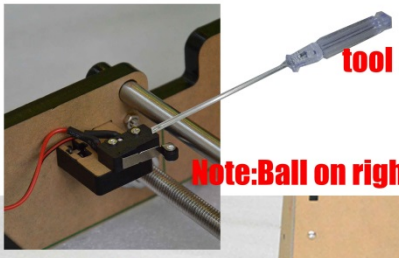
Hot bed	1pcs
Thermistor	1pcs
Spring	4pcs
Hexagon screw M3*30	4pcs
Wing nut M3	4pcs

Note1: Put thermistor into the hole
and then fix it by adhensive paper

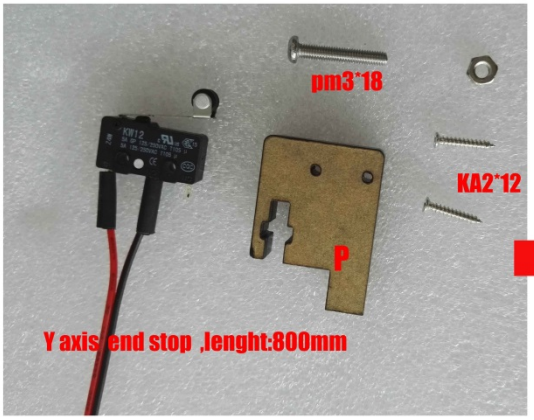
note2:To get a leveling hot bed,
make sure 4 screws are same
about 5mm out coming from the nut

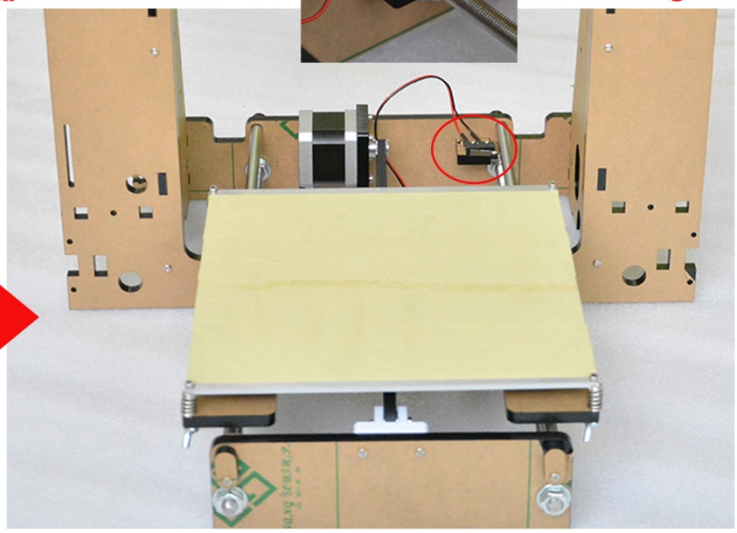
Step 2-9

all mechanical limited switch



Note:Ball on right





parts:

Y axis endstop	1pcs
Frame unit P	1pcs
Screw PM3*18	1pcs
Screw KA2*12	2pcs
Hexagon nut M3	1pcs

Step 2-10