

Gas Chromatography

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ELEC 402: Senior Project Dr. Asghari

Midterm Presentation

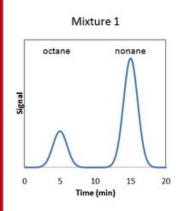


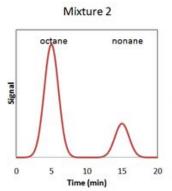
- Background Review
 - Gas chromatography and detector
- Fall Semester
 - Update on detector and carrier gasses
 - Previous prototype
- Spring Semester
 - Colorimetric array
 - Current prototype
 - GUI, ADC, and software
- Future

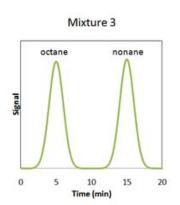


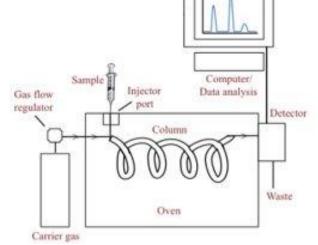


 Allows qualitative and quantitative analysis of solutions with volatile components







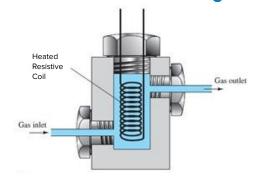


https://en.wikipedia.org/wiki/Response factor

Reminder: Detector Operating Principle

∰s 🍣

- Diode thermal conductivity detector
 - Does not require an inert carrier gas
 - Rugged enough for classroom use
 - Cheap and simple to replace
 - Poor sensitivity
 - Increased sample volume can mitigate this somewhat
- Note:
 - O Dried air (32mW/(m*K) @ 125C)



| $25^{\circ}\mathrm{C}$ | $125^{\circ}\mathrm{C}$ | $225^{\circ}\mathrm{C}$ |
|------------------------|-------------------------|---|
| 11.5 | 20.2 | 30.6 |
| 34.2 | 49.1 | 66.5 |
| - | 26.2 | 38.6 |
| 14.4 | 25.8 | 38.4 |
| _ | 23.4 | 35.4 |
| | 11.5 34.2 | 11.5 20.2 34.2 49.1 - 26.2 14.4 25.8 |

Thermal Conductivity of Common Analytes (mW/(m*K))

Updated Detector Selections

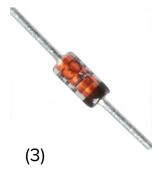
- Rhenium-tungsten
- Carbon-film resistor
- 1N4148 Diode





Updated Carrier Gas Selections

- Dried air (32 @ 125C)
- Nitrogen (32 @ 125C)
- Helium (190 @ 125C)



^{(1) &}lt;a href="https://www.bucksci.com/products/tcd-filament-tungsten-rhenium-includes-seal">https://www.bucksci.com/products/tcd-filament-tungsten-rhenium-includes-seal

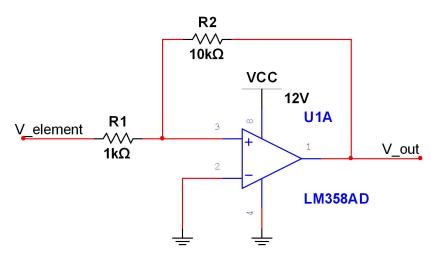
 $[\]label{eq:components} \text{(2)} \qquad \text{$$\underline{\text{https://www.westfloridacomponents.com/G530APF08/2W+15K+ohm+Carbon+Film+Resistor+Paccom+RD200T.html}$$

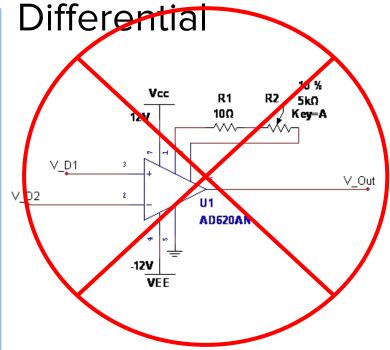
https://www.digikey.com/product-detail/en/on-semiconductor/1N4148TR/1N4148FSCT-ND/9356376





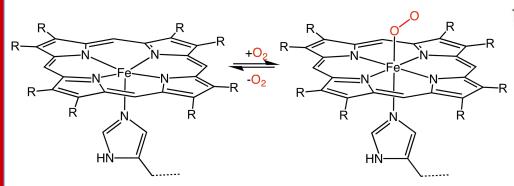
Single-ended





Reminder: Colorimetric Array Detector



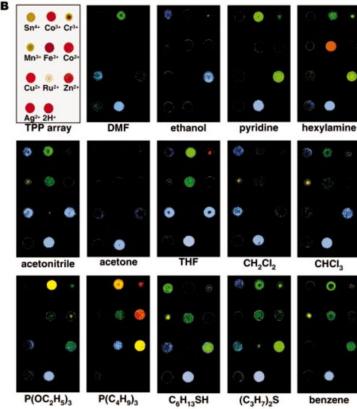


Deoxyhemoglobin

- Dark red
- Fe²⁺ oxidation state

Oxyhemoglobin

- Bright red
- Fe³⁺ oxidation state
- Oxygen ligand

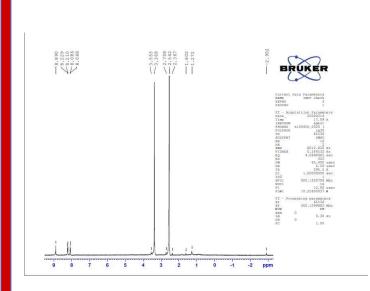


K. Rakow, N. & Suslick. A colorimetric sensor array for odour visualization. Nature, 406:710–713, August 2000.

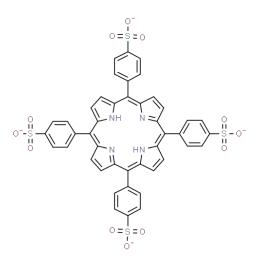
Progress: Colorimetric Array Detector



- **Innovation**: Sulfonate the metalloporphyrin compounds so they can be dissolved in water.
 - Avoids chloroform, dimethyl sulphoxide (DMSO), and dichloromethane (DCM)





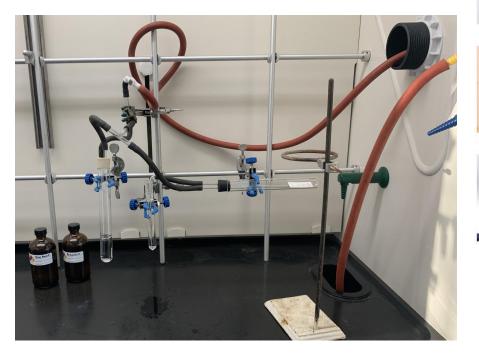


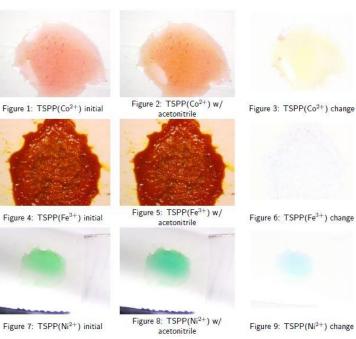
5,10,15,20-tetrakis(4-sulfonatophenyl)porphyrin (Source: ChemSpider)

Testing the Colorimetric Array Detector





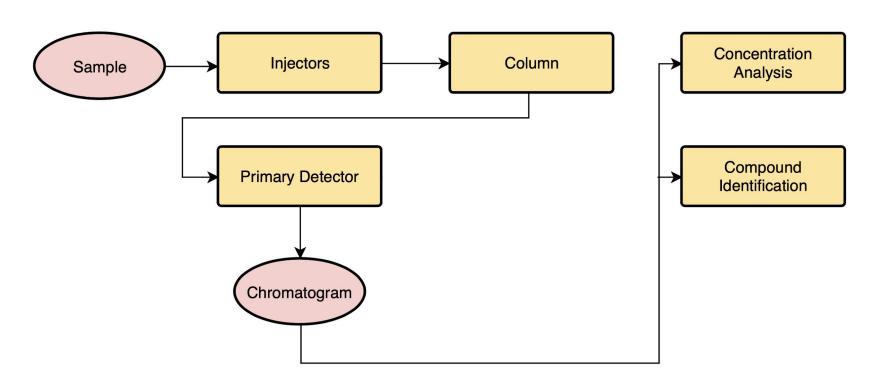




Unfortunately, this work can not be continued without lab access.

System and Components

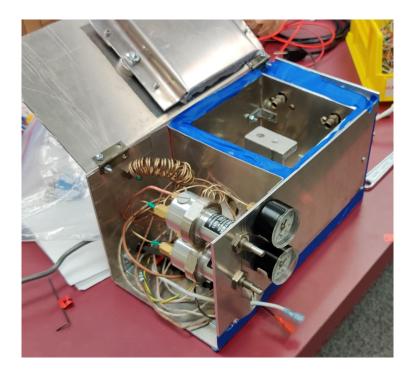




Previous Prototype

- Original design and fabrication
- Functional
 - Heating
 - Insulation
 - Gas flow control
 - Configurable detector



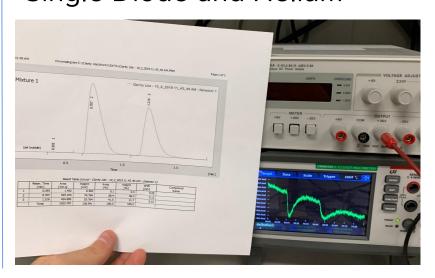


Previous Chromatograms

Single Diode and Nitrogen



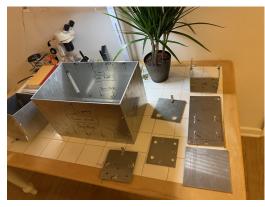
Single Diode and Helium





New Prototype (In Progress)

- Much larger than first prototype
 - Supports a larger ¼" silica separatory column
- Better oven temperature gradient
 - Will not overheat parts of the column
- Not yet complete, but work will continue



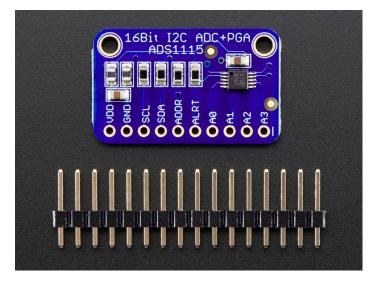


Analog to Digital Conversion



ADS1115

- 16-bit precision analog voltage measurement
- I²C Communication
- Raspberry Pi Library



https://cdn-shop.adafruit.com/1200x900/1 085-03.jpg

User Interface and GUI



```
File Edit Tabs Help
                                                                                       2.0
 test) pi@raspberrypi:~/Gas-Chromatography/GUI $ git pull
                                                                                       1.8
emote: Enumerating objects: 11, done
emote: Counting objects: 100% (11/11), done.
emote: Compressing objects: 100% (2/2), done.
emote: Total 8 (delta 6), reused 8 (delta 6), pack-reused 0
                                                                                       1.6
npacking objects: 100% (8/8), done.
 om https://github.com/cgreen18/Gas-Chromatography
 a86be18..ed185b4 master
                                                                                       1.4
GUI/gc_class.py | 10 ++++----
1 file changed, 4 insertions(+), 6 deletions(-)
                                                                                       1.2
 test) pi@raspberrypi:~/Gas-Chromatography/GUI $ python3 gc class.py
 llecting 1000 data points
 7.51147923e-01 7.50897916e-01 7.51272927e-01 ... 7.66023377e-01
                                                                                       1.0
 7.66148381e-01 7.66273385e-011
 1.98993683e-02 3.95271778e-02 5.98211288e-02 ... 2.03154809e+01
                                                                                       0.8
                                                                                                                7.5
                                                                                                                      10.0 12.5 15.0 17.5 20.0
                                                                                                         5.0
```

- Python class inherits wxPython and maintains internal variables of previous runs
- Can perform operations on data (e.g. average)

Full Stack



Fresh Raspberry Pi

Install and Configure scripts

Reboot and Autorun on startup

```
echo "Install script to set up a new Raspberry Pi to collect gc data and run the gc suite upon startup."
echo "Install instructions given at https://github.com/cgreen18/Gas-Chromatography/tree/master/Installation"
echo "Tested on Raspberry Pi Model 3B+ w/ Raspbian 10 Buster"
echo "20 February 2020 Conor Green"
```

```
jam@jamonicy: ~/Documents/Capstone/Gas-Chromatography/Installation
File Edit View Search Terminal Help
./install.sh: line 53: `echo "Building wxPython. Will take a long time (~1-2 hrs)"'
jam@jamonicy:~/Documents/Capstone/Gas-Chromatography/Installation$ sudo nano ./install.sh
jam@jamonicy:~/Documents/Capstone/Gas-Chromatography/Installation$ sudo ./install.sh
Install script to set up a new Raspberry Pi to collect gc data and run the gc suite upon startup.
Install instructions given at https://github.com/cgreen18/Gas-Chromatography/tree/master/Installation
Tested on Raspberry Pi Model 3B+ w/ Raspbian 10 Buster
20 February 2020 Conor Green
Updating repos
Hit:1 https://download.virtualbox.org/virtualbox/debian bionic InRelease
Hit:2 https://packages.microsoft.com/repos/vscode stable InRelease
Hit:4 http://security.ubuntu.com/ubuntu bionic-security InRelease
Hit:5 http://ppa.launchpad.net/gezakovacs/ppa/ubuntu bionic InRelease
Hit:6 http://us.archive.ubuntu.com/ubuntu bionic InRelease
Hit:7 http://us.archive.ubuntu.com/ubuntu bionic-updates InRelease
Hit:8 http://archive.canonical.com/ubuntu bionic InRelease
Hit:9 http://us.archive.ubuntu.com/ubuntu bionic-backports InRelease
Hit:3 https://packagecloud.io/AtomEditor/atom/any any InRelease
Hit:10 http://us.archive.ubuntu.com/ubuntu bionic-proposed InRelease
Ign:11 http://ppa.launchpad.net/wxformbuilder/release/ubuntu bionic InRelease
Ign:12 http://ppa.launchpad.net/wxformbuilder/wxwidgets/ubuntu bionic InRelease
Err:13 http://ppa.launchpad.net/wxformbuilder/release/ubuntu bionic Release
 404 Not Found [IP: 91.189.95.83 80]
Err:14 http://ppa.launchpad.net/wxformbuilder/wxwidgets/ubuntu bionic Release
 # Install dependencies
 apt-get update
 pip install -U six wheel setuptools
 apt-get install build-essential tk-dev libncurses5-dev libncursesw5-dev libreadline6-dev libdb5.3-dev libgdbm-dev libsglite3-dev
```

apt-get install dpkg-dev build-essential libjpeg-dev libtiff-dev libsdl1.2-dev libgstreamer-plugins-base0.10-dev libnotify-dev

User Interface and GUI



| Design Criteria | | *Scores are out of 5 | | t of 5 | | | | | | | | | | | | | | | |
|------------------------------|------------|----------------------|------|----------|--------------|------|------|---|-------|--------|-----|---|---------|---|------|-------|------|----------|------|
| | Weight (%) | С | | | | Java | | | | Python | | | | | | | | | |
| | | C# | | Visual E | Visual Basic | | AWT | | Swing | | Qt | | TkInter | | | PyGtk | | wxPython | |
| Cross-platform compatability | 40 | 1 | 0.4 | 1 | 0.4 | 3 | 1.2 | 3 | 1.2 | 5 | 2 | 5 | 2 | 1 | 0.4 | 4 | 1.6 | 5 | 2 |
| Compilable | 5 | 5 | 0.25 | 5 | 0.25 | 5 | 0.25 | 5 | 0.25 | 2 | 0.1 | 2 | 0.1 | 1 | 0.05 | 5 | 0.25 | 3 | 0.15 |
| Speed | 20 | 5 | 1 | 4 | 0.8 | 1 | 0.2 | 1 | 0.2 | 2 | 0.4 | 2 | 0.4 | 2 | 0.4 | 3 | 0.6 | 3 | 0.6 |
| Codability | 10 | 3 | 0.3 | 3 | 0.3 | 2 | 0.2 | 2 | 0.2 | 4 | 0.4 | 4 | 0.4 | 5 | 0.5 | 3 | 0.3 | 3 | 0.3 |
| Range of abilities | 25 | 5 | 1.25 | 5 | 1.25 | 4 | 1 | 4 | 1 | 4 | 1 | 4 | 1 | 3 | 0.75 | 5 | 1.25 | 5 | 1.25 |
| | Total: | | 3.2 | | 3 | | 2.85 | | 2.85 | | 3.9 | | 3.9 | | 2.1 | | 4 | | 4.3 |

- wxPython
- Raspberry Pi
- Interface with Arduino Pro Micro via GPIO for analog voltage measurements

Development Plan



April

GC 2019-2020 Year Plan

- Mar. 30 Apr. 5: Finish oven assembly and gas routing and finish software.
- Apr. 13 19: Test and de pur stage AutoCad Physical Prototype Colormetric Detector
- Apr. 20 26: Finalize productive S-May 2 35 days Differential Resistor Configuration Single R



Looking Forward



| Date | Objective | | | | | | |
|------------------|---|--|--|--|--|--|--|
| Mar. 30 - Apr. 5 | Finish oven assembly and gas routing and finish software | | | | | | |
| Apr. 6 - 12 | Automate temperature management and assemble air compressor and dryer | | | | | | |
| Apr. 13 - 19 | Test and debug | | | | | | |
| Apr. 20 - 26 | Finalize product | | | | | | |
| Apr. 27 - May 3 | Report results | | | | | | |





K. Rakow, N. & Suslick. A colorimetric sensor array for odour visualization. Nature, 406:710–713, August 2000.

M. Jones. A simple-to-build thermal-conductivity gc detector. Journal of Chemical Education, 71:995–996, November 1994.

Objectives



- Simple: Student can operate
- Accurate: Detects impurities ≥ 5% of substance
- Carrier gas: Air > nitrogen > helium
- Safe
- Durable and serviceable: ≥ 2 weeks uptime / service
- **Economic**: ≤ \$500/instrument
- Documentation