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|---|---|--|--|---|
| F18-1 9x1 ↑1/8 ↓1/9 ↑1/9 ↓1/9 ↑1/9 ↓1/9 ↑1/9 ↓1/9 | F18-2 9x1 ↑2/3 ↓1/3 ↑1/9 ↓1/9 | F18-3 9x1 ↑1/3 ↓1/3 ↑2/9 ↓1/9 | F18-4 9x1 ↑1/3 ↓1/3 ↑1/9 ↓1/9 | F18-5 3x3 ↑1/3 ↓1/3 + ↑1/3 ↓1/3 |
| F18-6 3x3 ↑1/3 ↓1/3 + ↑2/3 ↓1/3 | F18-7 3x3 ↑1/3 ↑1/3 + ↑1/3 ↓1/3 | F18-8 3x3 ↑1/3 ↑1/3 + ↑2/3 ↓1/3 | F18-9 3x3 ↑2/3 ↑1/3 + ↑2/3 ↑1/3 | F20-1 5x2 ↑2/5 ↓2/5 + ↑1/5 + ↑1/2 |
| F20-2 5x2 ↑1/5 ↓1/5 ↑1/5 ↓1/5 + ↑1/2 | F24-1 6x2 ↑1/3 ↓1/3 + ↑1/2 + ↑1/6 | F24-2 6x2 ↑1/3 ↑1/3 + ↑1/2 + ↑1/6 | F24-3 6x2 ↑1/3 ↓1/3 ↑1/6 + ↑1/2 | F24-4 6x2 ↑1/3 ↓1/3 ↓1/6 + ↑1/2 |
| F24-5 6x2 ↑1/3 ↑1/3 ↓1/6 + ↑1/2 | F24-6 6x2 ↑1/6 ↓1/6 ↑1/6 ↓1/6 ↑1/6 + ↑1/2 | F24-7 6x2 ↑1/3 + ↑1/2 + ↑1/3 ↓1/6 | F24-8 3x4 ↑1/3 ↓1/3 + ↑1/2 ↓1/4 | F24-9 3x4 ↑2/3 ↑1/3 + ↑1/2 ↓1/4 |
| F24-10 3x4 ↑1/3 ↑1/3 + ↑1/2 ↓1/4 | F24-11 3x4 ↑1/2 + ↑2/3 ↓1/3 + ↑1/4 | F28-1 7x2 ↑1/7 ↓1/7 ↑1/7 ↓1/7 ↑1/7 ↓1/7 + ↑1/2 | F32-1 16x1 ↑1/2 ↓1/4 ↑1/8 ↓1/16 | F32-2 8x2 ↑1/2 ↓1/4 + ↑1/2 + ↑1/8 |
| F32-3 8x2 ↑1/2 ↓1/4 + ↑1/2 + ↓1/8 | F32-4 4x4 ↑1/2 + ↑1/2 + ↑1/4 + ↑1/4 | F32-5 4x4 ↑1/2 + ↑1/2 + ↓1/4 + ↓1/4 | F32-6 4x4 ↑1/2 + ↑1/2 + ↑1/4 + ↓1/4 | F32-7 4x4 ↑1/4 ↓1/4 ↑1/4 + ↑1/2 ↓1/4 |
| F32-8 4x4 ↑1/2 ↓1/4 + ↑1/2 ↓1/4 | F32-9 4x4 ↑1/2 + ↑1/2 ↓1/4 + ↑1/4 | F36-1 9x2 ↑1/3 ↓1/3 ↑1/9 ↓1/9 + ↑1/2 | F36-2 6x3 ↑1/3 ↓1/3 + ↑1/3 ↓1/3 + ↑1/6 | F40-1 5x4 ↑1/5 ↓1/5 ↑1/5 ↓1/5 + ↑1/2 ↓1/4 |
| F48-1 6x4 ↑1/3 ↓1/3 + ↑1/4 ↓1/4 ↑1/4 + ↑1/6 | F48-2 4x6 ↑1/4 ↓1/4 ↑1/4 + ↑1/3 ↓1/3 ↑1/6 | F64-1 8x4 ↑1/2 + ↑1/4 ↓1/4 ↑1/4 + ↑1/4 ↓1/8 | F64-2 8x4 ↑1/4 ↓1/4 ↑1/4 + ↑1/4 ↓1/4 ↑1/4 + ↑1/8 | |

LEGEND

- Fold up (See Fold/@To)
- Fold down (See Fold/@To)
- Finished format folded sheet
- 1, 2, 3 Folds in numeric order
- Lay
- Green: open sheet length
- Red: open sheet width

Example: F32-3, 8x2

F32-3: Signature with 32 pages

8x2: Split: 8 sheet parts lengthwise 2 sheet parts cross

↑1/2 : Fold up with 1/2 of the open sheet format length

↓1/4 : Fold down with 1/4 of the open sheet format length

+ : Fold direction change: 90°

↑1/2 : Fold up with 1/2 of the open sheet format width

+ : Fold direction change: 90°

↓1/8 : Fold down with 1/8 of the open sheet format length