

<b>F18-1</b> 9x1  $\uparrow 1/9 \downarrow 1/9 \uparrow 1/9 \downarrow 1/9 \uparrow 1/9 \downarrow 1/9 \uparrow 1/9 \downarrow 1/9$	<b>F18-2</b> 9x1  $\uparrow 2/3 \downarrow 1/3 \uparrow 1/9 \downarrow 1/9$	<b>F18-3</b> 9x1  $\uparrow 1/3 \downarrow 1/3 \uparrow 2/9 \downarrow 1/9$	<b>F18-4</b> 9x1  $\uparrow 1/3 \downarrow 1/3 \uparrow 1/9 \downarrow 1/9$	<b>F18-5</b> 3x3  $\uparrow 1/3 \downarrow 1/3 + \uparrow 1/3 \downarrow 1/3$
<b>F18-6</b> 3x3  $\uparrow 1/3 \downarrow 1/3 + \uparrow 2/3 \downarrow 1/3$	<b>F18-7</b> 3x3  $\uparrow 1/3 \uparrow 1/3 + \uparrow 1/3 \downarrow 1/3$	<b>F18-8</b> 3x3  $\uparrow 1/3 \uparrow 1/3 + \uparrow 2/3 \downarrow 1/3$	<b>F18-9</b> 3x3  $\uparrow 2/3 \uparrow 1/3 + \uparrow 2/3 \downarrow 1/3$	<b>F20-1</b> 5x2  $\uparrow 2/5 \downarrow 2/5 + \uparrow 1/5 + \uparrow 1/2$
<b>F20-2</b> 5x2  $\uparrow 1/5 \downarrow 1/5 \uparrow 1/5 \downarrow 1/5 + \uparrow 1/2$	<b>F24-1</b> 6x2  $\uparrow 1/3 \downarrow 1/3 + \uparrow 1/2 + \uparrow 1/6$	<b>F24-2</b> 6x2  $\uparrow 1/3 \uparrow 1/3 + \uparrow 1/2 + \uparrow 1/6$	<b>F24-3</b> 6x2  $\uparrow 1/3 \downarrow 1/3 \uparrow 1/6 + \uparrow 1/2$	<b>F24-4</b> 6x2  $\uparrow 1/3 \downarrow 1/3 \downarrow 1/6 + \uparrow 1/2$
<b>F24-5</b> 6x2  $\uparrow 1/3 \uparrow 1/3 \downarrow 1/6 + \uparrow 1/2$	<b>F24-6</b> 6x2  $\uparrow 1/6 \downarrow 1/6 \uparrow 1/6 \downarrow 1/6 \uparrow 1/6 + \uparrow 1/2$	<b>F24-7</b> 6x2  $\uparrow 1/3 + \uparrow 1/2 + \uparrow 1/3 \downarrow 1/6$	<b>F24-8</b> 3x4  $\uparrow 1/3 \downarrow 1/3 + \uparrow 1/2 \downarrow 1/4$	<b>F24-9</b> 3x4  $\uparrow 2/3 \uparrow 1/3 + \uparrow 1/2 \downarrow 1/4$
<b>F24-10</b> 3x4  $\uparrow 1/3 \uparrow 1/3 + \uparrow 1/2 \downarrow 1/4$	<b>F24-11</b> 4x3  $\uparrow 1/2 + \uparrow 2/3 \downarrow 1/3 + \uparrow 1/4$	<b>F28-1</b> 7x2  $\uparrow 1/7 \downarrow 1/7 \uparrow 1/7 \downarrow 1/7 \uparrow 1/7 \downarrow 1/7 + \uparrow 1/2$	<b>F32-1</b> 16x1  $\uparrow 1/2 \downarrow 1/4 \uparrow 1/8 \downarrow 1/16$	<b>F32-2</b> 8x2  $\uparrow 1/2 \downarrow 1/4 + \uparrow 1/2 + \uparrow 1/8$
<b>F32-3</b> 8x2  $\uparrow 1/2 \downarrow 1/4 + \uparrow 1/2 + \downarrow 1/8$	<b>F32-4</b> 4x4  $\uparrow 1/2 + \uparrow 1/2 + \uparrow 1/4 + \uparrow 1/4$	<b>F32-5</b> 4x4  $\uparrow 1/2 + \uparrow 1/2 + \downarrow 1/4 + \downarrow 1/4$	<b>F32-6</b> 4x4  $\uparrow 1/2 + \uparrow 1/2 + \uparrow 1/4 + \downarrow 1/4$	<b>F32-7</b> 4x4  $\uparrow 1/4 \downarrow 1/4 \uparrow 1/4 + \uparrow 1/2 \downarrow 1/4$
<b>F32-8</b> 4x4  $\uparrow 1/2 \downarrow 1/4 + \uparrow 1/2 \downarrow 1/4$	<b>F32-9</b> 4x4  $\uparrow 1/2 + \uparrow 1/2 \downarrow 1/4 + \uparrow 1/4$	<b>F36-1</b> 9x2  $\uparrow 1/3 \downarrow 1/3 \uparrow 1/9 \downarrow 1/9 + \uparrow 1/2$	<b>F36-2</b> 6x3  $\uparrow 1/3 \downarrow 1/3 + \uparrow 1/3 \downarrow 1/3 + \uparrow 1/6$	<b>F40-1</b> 5x4  $\uparrow 1/5 \downarrow 1/5 \uparrow 1/5 \downarrow 1/5 + \uparrow 1/2 \downarrow 1/4$
<b>F48-1</b> 6x4  $\uparrow 1/3 \downarrow 1/3 + \uparrow 1/4 \downarrow 1/4 \uparrow 1/4 + \uparrow 1/6$	<b>F48-2</b> 4x6  $\uparrow 1/4 \downarrow 1/4 \uparrow 1/4 + \uparrow 1/3 \downarrow 1/3 \uparrow 1/6$	<b>F64-1</b> 8x4  $\uparrow 1/2 + \uparrow 1/4 \downarrow 1/4 \uparrow 1/4 + \uparrow 1/4 \downarrow 1/8$	<b>F64-2</b> 8x4  $\uparrow 1/4 \downarrow 1/4 \uparrow 1/4 + \uparrow 1/4 \downarrow 1/4 \uparrow 1/4 + \uparrow 1/8$	

## LEGEND

- Fold up (See Fold/@To)
- Fold down (See Fold/@To)
- Finished format folded sheet
- 1, 2, 3 Folds in numeric order
- L Lay
- Green: open sheet length
- Red: open sheet width

## Example: F32-3, 8x2

F32-3: Signature with 32 pages

8x2: Split: 8 sheet parts lengthwise 2 sheet parts cross

$\uparrow 1/2$  : Fold up with 1/2 of the open sheet format length

$\downarrow 1/4$  : Fold down with 1/4 of the open sheet format length

+ : Fold direction change: 90°

$\uparrow 1/2$  : Fold up with 1/2 of the open sheet format width

+ : Fold direction change: 90°

$\downarrow 1/8$  : Fold down with 1/8 of the open sheet format length