

F18-1 9x1 $\uparrow 1/9 \downarrow 1/9 \uparrow 1/9 \downarrow 1/9$ $\uparrow 1/9 \downarrow 1/9 \uparrow 1/9 \downarrow 1/9$	F18-2 9x1 $\uparrow 2/3 \downarrow 1/3 \uparrow 1/9 \downarrow 1/9$	F18-3 9x1 $\uparrow 1/3 \downarrow 1/3 \uparrow 2/9 \downarrow 1/9$	F18-4 9x1 $\uparrow 1/3 \downarrow 1/3 \uparrow 1/9 \downarrow 1/9$	F18-5 3x3 $\uparrow 1/3 \downarrow 1/3 + \uparrow 1/3 \downarrow 1/3$	F18-6 3x3 $\uparrow 1/3 \downarrow 1/3 + \uparrow 2/3 \downarrow 1/3$	F18-7 3x3 $\uparrow 1/3 \uparrow 1/3 + \uparrow 1/3 \downarrow 1/3$	F18-8 3x3 $\uparrow 1/3 \uparrow 1/3 + \uparrow 2/3 \downarrow 1/3$	F18-9 3x3 $\uparrow 2/3 \downarrow 1/3 + \uparrow 2/3 \downarrow 1/3$	F20-1 5x2 $\uparrow 2/5 \downarrow 2/5 \uparrow 1/5 + \uparrow 1/2$
F20-2 5x2 $\uparrow 1/5 \downarrow 1/5 \uparrow 1/5 \downarrow 1/5 + \uparrow 1/2$	F24-1 6x2 $\uparrow 1/3 \downarrow 1/3 + \uparrow 1/2 + \uparrow 1/6$	F24-2 6x2 $\uparrow 1/3 \uparrow 1/3 + \uparrow 1/2 + \uparrow 1/6$	F24-3 6x2 $\uparrow 1/3 \downarrow 1/3 \uparrow 1/6 + \uparrow 1/2$	F24-4 6x2 $\uparrow 1/3 \downarrow 1/3 \uparrow 1/6 + \uparrow 1/2$	F24-5 6x2 $\uparrow 1/3 \uparrow 1/3 \downarrow 1/6 + \uparrow 1/2$	F24-6 6x2 $\uparrow 1/6 \downarrow 1/6 \uparrow 1/6 \downarrow 1/6 \uparrow 1/6 + \uparrow 1/2$	F24-7 6x2 $\uparrow 1/3 + \uparrow 1/2 + \uparrow 1/3 \downarrow 1/6$	F24-8 3x4 $\uparrow 1/3 \downarrow 1/3 + \uparrow 1/2 \downarrow 1/4$	F24-9 3x4 $\uparrow 2/3 \uparrow 1/3 + \uparrow 1/2 \downarrow 1/4$
F24-10 3x4 $\uparrow 1/3 \uparrow 1/3 + \uparrow 1/2 \downarrow 1/4$	F24-11 3x4 $\uparrow 1/2 + \uparrow 2/3 \downarrow 1/3 + \uparrow 1/4$	F28-1 7x2 $\uparrow 1/7 \downarrow 1/7 \uparrow 1/7 \downarrow 1/7 \uparrow 1/7 \downarrow 1/7 + \uparrow 1/2$	F32-1 16x1 $\uparrow 1/2 \downarrow 1/4 \uparrow 1/8 \downarrow 1/16$	F32-2 8x2 $\uparrow 1/2 \downarrow 1/4 + \uparrow 1/2 + \uparrow 1/8$	F32-3 8x2 $\uparrow 1/2 \downarrow 1/4 + \uparrow 1/2 + \uparrow 1/8$	F32-4 4x4 $\uparrow 1/2 + \uparrow 1/2 + \uparrow 1/4 + \uparrow 1/4$	F32-5 4x4 $\uparrow 1/2 + \uparrow 1/2 + \downarrow 1/4 + \downarrow 1/4$	F32-6 4x4 $\uparrow 1/2 + \uparrow 1/2 + \uparrow 1/4 + \downarrow 1/4$	F32-7 4x4 $\uparrow 1/4 \downarrow 1/4 \uparrow 1/4 + \uparrow 1/2 \downarrow 1/4$
F32-8 4x4 $\uparrow 1/2 \downarrow 1/4 + \uparrow 1/2 \downarrow 1/4$	F32-9 4x4 $\uparrow 1/2 + \uparrow 1/2 \downarrow 1/4 + \uparrow 1/4$	F36-1 9x2 $\uparrow 1/3 \downarrow 1/3 \uparrow 1/9 \downarrow 1/9 + \uparrow 1/2$	F36-2 6x3 $\uparrow 1/3 \downarrow 1/3 + \uparrow 1/3 \downarrow 1/3 + \uparrow 1/6$	F40-1 5x4 $\uparrow 1/5 \downarrow 1/5 \uparrow 1/5 \downarrow 1/5 + \uparrow 1/2 \downarrow 1/4$	F48-1 6x4 $\uparrow 1/3 \downarrow 1/3 + \uparrow 1/4 \downarrow 1/4 \uparrow 1/4 + \uparrow 1/6$	F48-2 4x6 $\uparrow 1/4 \downarrow 1/4 \uparrow 1/4 + \uparrow 1/3 \downarrow 1/3 \uparrow 1/6$	F64-1 8x4 $\uparrow 1/2 + \uparrow 1/4 \downarrow 1/4 \uparrow 1/4 + \uparrow 1/4 \downarrow 1/8$	F64-2 8x4 $\uparrow 1/4 \downarrow 1/4 \uparrow 1/4 + \uparrow 1/4 \downarrow 1/4 \uparrow 1/4 + \uparrow 1/8$	

LEGEND

—— Fold up

----- Fold down

Finished format folded sheet

1, 2, 3 Folds in numeric order

L Lay

Green: open sheet length

Red: open sheet width

Example: F32-3, 8x2

F32-3: Signature with 32 pages

8x2: Split: 8 sheet parts lengthwise 2 sheet parts cross

$\uparrow 1/2$: Fold up with 1/2 of the open sheet format length

$\downarrow 1/4$: Fold down with 1/4 of the open sheet format length

+ : Fold direction change: 90...

$\uparrow 1/2$: Fold up with 1/2 of the open sheet format

+ : Fold direction change: 90...

$\downarrow 1/8$: Fold down with 1/8 of the open sheet format length