

<b>F18-1</b> 9x1 	<b>F18-2</b> 9x1 	<b>F18-3</b> 9x1 	<b>F18-4</b> 9x1 	<b>F18-5</b> 3x3 
<b>F18-6</b> 3x3 	<b>F18-7</b> 3x3 	<b>F18-8</b> 3x3 	<b>F18-9</b> 3x3 	<b>F20-1</b> 5x2 
<b>F20-2</b> 5x2 	<b>F24-1</b> 6x2 	<b>F24-2</b> 6x2 	<b>F24-3</b> 6x2 	<b>F24-4</b> 6x2 
<b>F24-5</b> 6x2 	<b>F24-6</b> 6x2 	<b>F24-7</b> 6x2 	<b>F24-8</b> 3x4 	<b>F24-9</b> 3x4 
<b>F24-10</b> 3x4 	<b>F24-11</b> 3x4 	<b>F28-1</b> 7x2 	<b>F32-1</b> 16x1 	<b>F32-2</b> 8x2 
<b>F32-3</b> 8x2 	<b>F32-4</b> 4x4 	<b>F32-5</b> 4x4 	<b>F32-6</b> 4x4 	<b>F32-7</b> 4x4 
<b>F32-8</b> 4x4 	<b>F32-9</b> 4x4 	<b>F36-1</b> 9x2 	<b>F36-2</b> 6x3 	<b>F40-1</b> 5x4 
<b>F48-1</b> 6x4 	<b>F48-2</b> 4x6 	<b>F64-1</b> 8x4 	<b>F64-2</b> 8x4 	

## LEGEND

———— Fold up

----- Fold down

Finished format folded sheet

1, 2, 3 Folds in numeric order

Lay

Green: open sheet length

Red: open sheet width

Example: F32-3, 8x2

F32-3: Signature with 32 pages

8x2: Split: 8 sheet parts lengthwise 2 sheet parts cross

↑1/2: Fold up with 1/2 of the open sheet format length

↓1/4: Fold down with 1/4 of the open sheet format length

+ : Fold direction change: 90...

↑1/2: Fold up with 1/2 of the open sheet format

+ : Fold direction change: 90...

↓1/8: Fold down with 1/8 of the open sheet format length