

F18-1 9x1 	F18-2 9x1 	F18-3 9x1 	F18-4 9x1 	F18-5 3x3
F18-6 3x3 	F18-7 3x3 	F18-8 3x3 	F18-9 3x3 	F20-1 5x2
F20-2 5x2 	F24-1 6x2 	F24-2 6x2 	F24-3 6x2 	F24-4 6x2
F24-5 6x2 	F24-6 6x2 	F24-7 6x2 	F24-8 3x4 	F24-9 3x4
F24-10 3x4 	F24-11 3x4 	F28-1 7x2 	F32-1 16x1 	F32-2 8x2
F32-3 8x2 	F32-4 4x4 	F32-5 4x4 	F32-6 4x4 	F32-7 4x4
F32-8 4x4 	F32-9 4x4 	F36-1 9x2 	F36-2 6x3 	F40-1 5x4
F48-1 6x4 	F48-2 4x6 	F64-1 8x4 	F64-2 8x4 	

LEGEND

— Fold up

----- Fold down

Finished format folded sheet

1, 2, 3 Folds in numeric order

Lay

Green: open sheet length

Red: open sheet width

Example: F32-3, 8x2

F32-3: Signature with 32 pages

8x2: Split: 8 sheet parts lengthwise 2 sheet parts cross

$\uparrow 1/2$: Fold up with 1/2 of the open sheet format length

$\downarrow 1/4$: Fold down with 1/4 of the open sheet format length

+ : Fold direction change: 90...

$\uparrow 1/2$: Fold up with 1/2 of the open sheet format

+ : Fold direction change: 90...

$\downarrow 1/8$: Fold down with 1/8 of the open sheet format length